

DCP Midstream Artesia Plant Flare 8.7.21 NMED.OCD Support Documents Calculations file 1.1.8

ARTESIA PLT 5# FLARE

Total MCF 172.42

Event Date (local time)	08/07/21 07:00:00 pm
Reported Date (local time)	08/09/21 10:36:04 am
Discovery Date (local time)	08/07/21 07:00:00 pm
End Date (local time)	08/07/21 09:00:00 pm
Ongoing	No

At 1920 - Foamed on amine contactor and caused contactor outlet scrubber to get a false high level and close PSDV4. Inlet volume was redirected to the eddy co spill to limit the volume of gas flared at the plant while troubleshooting the amine contactor outlet scrubber. At 2030 - Plant back online and off of the flare. Operations blew down the amine contactor outlet scrubber high level switch and were able to clear the interlock on the downstream PSDV-4. Emission event volumes covered under SSM tolerance. Citation 106.a

Amine event occurred rapidly "under seven minutes". Anti-form injection pump verified to be working, DP temps, no process variability etc. to predict this event.

The nature of this event was unpredictable and occurred quickly allowing minimal response time. DCP Midstream by backing out and redirecting volumes, trouble shooting and eliminating a foaming event and clearing false high alarm and clearing an interlock PSDV-4.

u. Detailed driving directions from nearest New Mexico town:

From Artesia: Go 10 miles east on US Highway 82 to County Road 204. Turn south on County Road 204 and travel 3 miles to County Road 206. Take County Road 206 (Illinoi Camp Road) south to Artesia Plant.
GPS: N 32° 45.363' W 104° 12.554'

Compound	Value
Carbon Dioxide	0.8276 mol %
Isobutane	0.7784 mol %
Carbon Monoxide	0 mol %
Hydrogen Sulfide	2.0275 mol %
Hexane	2.0234 mol %
Sulfur	1.2512 mol %
Ferrane	0.2086 mol %
Heptane	0.0883 mol %
Octane	0 mol %
Nonane	0 mol %
n-Octane	0.2071 mol %
Nitrogen	1.6022 mol %
Pentane	2.1704 mol %
Diene	0.2115 mol %
Toluene	0.0081 mol %
Isopentane	0.3725 mol %
Water	0 mol %
Argon	0 mol %
Hydrogen	0 mol %
Helium	0 mol %
Oxygen	0 mol %
Carbon Dioxide	0.8773 mol %
Methane	0.7272 mol %
Carbon Monoxide	0 mol %
Hydrogen Sulfide	0.0046 mol %
Isobutane	0.0033 mol %
Sulfur	0.1417 mol %
Ferrane	0.0279 mol %
Heptane	0 mol %
n-Octane	0 mol %
Nonane	0 mol %
Isopentane	0.0046 mol %
Pentane	0.0046 mol %
Diene	0 mol %
Toluene	0.0015 mol %
Isopentane	0.0014 mol %
Water	0 mol %

District I
1625 N. French Dr., Hobbs, NM 88240
Phone:(575) 393-6161 Fax:(575) 393-0720

District II
811 S. First St., Artesia, NM 88210
Phone:(575) 748-1283 Fax:(575) 748-9720

District III
1000 Rio Brazos Rd., Aztec, NM 87410
Phone:(505) 334-6178 Fax:(505) 334-6170

District IV
1220 S. St Francis Dr., Santa Fe, NM 87505
Phone:(505) 476-3470 Fax:(505) 476-3462

State of New Mexico
Energy, Minerals and Natural Resources
Oil Conservation Division
1220 S. St Francis Dr.
Santa Fe, NM 87505

QUESTIONS

Action 40771

QUESTIONS

Operator: DCP OPERATING COMPANY, LP 370 17th Street, Suite 2500 Denver, CO 80202	OGRID: 36785 Action Number: 40771 Action Type: [C-129] Venting and/or Flaring (C-129)
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QUESTIONS**Determination of Reporting Requirements***Answer all questions that apply. The Reason(s) statements are calculated based on your answers and may provide addional guidance.*

Was or is this venting or flaring caused by an emergency or malfunction	Yes
Did or will this venting or flaring last eight hours or more cumulatively within any 24-hour period from a single event	No
Is this considered a submission for a notification of a major venting or flaring	Yes, minor venting or flaring of natural gas.
<i>The operator shall file a form C-141 instead of a form C-129 for a release that includes liquid during venting or flaring that is or may be a major or minor release under 10 CFR Part 652, 750.107</i>	
Was there or will there be at least 50 MCF of natural gas vented or flared during this event	Yes
Did this venting or flaring result in the release of ANY liquids (not fully and/or completely flared) that reached (or has a chance of reaching) the ground, a surface, a watercourse, or otherwise, with reasonable probability, endanger public health, the environment or fresh water	No

Unregistered Facility Site*Please provide the facility details, if the venting or flaring occurred or is occuring at a facility that does not have an Facility ID (#) yet.*

Facility or Site Name	Not answered.
Facility Type	Not answered.

Equipment Involved

Primary Equipment Involved	Other (Specify)
Additional details for Equipment Involved. Please specify	At 1920 - Foamed on amine contactor and caused contactor outlet scrubber to get a false high level and close PSDV4. Inlet volume was redirected to the eddy co spill to limit the volume of gas flared at the plant while troubleshooting the amine contactor outlet scrubber. At 2030 - Plant back online and off of the flare. Operations blew down the amine contactor outlet scrubber high level switch and were able to clear the interlock on the downstream PSDV-4. Emission event volumes covered under SSM tolerance. Citation 106.a

Representative Compositional Analysis of Vented or Flared Natural Gas*Please provide the mole percent for the percentage questions in this group.*

Methane (CH4) percentage	92
Nitrogen (N2) percentage, if greater than one percent	2
Hydrogen Sulfide (H2S) PPM, rounded up	1
Carbon Dioxide (CO2) percentage, if greater than one percent	0
Oxygen (O2) percentage, if greater than one percent	0
<i>If you are venting and/or flaring because of Pipeline Specification, please provide the required specifications for each gas.</i>	
Methane (CH4) percentage quality requirement	Not answered.
Nitrogen (N2) percentage quality requirement	Not answered.
Hydrogen Sulfide (H2S) PPM quality requirement	Not answered.
Carbon Dioxide (CO2) percentage quality requirement	Not answered.
Oxygen (O2) percentage quality requirement	Not answered.

Date(s) and Time(s)

Date venting or flaring was discovered or commenced	08/07/2021
Time venting or flaring was discovered or commenced	07:00 PM
Is the venting or flaring event complete	Yes
Date venting or flaring was terminated	08/07/2021
Time venting or flaring was terminated	09:00 PM
Total duration of venting or flaring in hours, if venting or flaring has terminated	2
Longest duration of cumulative hours within any 24-hour period during this event	2

Measured or Estimated Volume of Vented or Flared Natural Gas

Natural Gas Vented (Mcf) Details	Not answered.
Natural Gas Flared (Mcf) Details	Cause: Other Gas Plant Natural Gas Flared Spilled: 172 Mcf Recovered: 0 Mcf Lost: 172 Mcf]
Other Released Details	Not answered.
Additional details for Measured or Estimated Volume(s). Please specify	Not answered.
Is this a gas only submission (i.e. only Mcf values reported)	Yes, according to supplied volumes this appears to be a "gas only" report.

Venting or Flaring Resulting from Downstream Activity

Was or is this venting or flaring a result of downstream activity	Not answered.
Date notified of downstream activity requiring this venting or flaring	Not answered.

Time notified of downstream activity requiring this venting or flaring

Not answered.

Steps and Actions to Prevent Waste	
For this event, the operator could not have reasonably anticipated the current event and it was beyond the operator's control.	True
Please explain reason for why this event was beyond your operator's control	Amine event occurred rapidly "under seven minutes". Anti-form injection pump verified to be working, DP temps, no process variability etc. to predict this event.
Steps taken to limit the duration and magnitude of venting or flaring	Inlet volume was redirected to the eddy co spill to limit the volume of gas flared at the plant while troubleshooting the amine contactor outlet scrubber. At 2030 - Plant back online and off of the flare. Operations blew down the amine contactor outlet scrubber high level switch and were able to clear the interlock on the downstream PSDV-4. Emission event volumes covered under SSM tolerance. Citation 106.a
Corrective actions taken to eliminate the cause and reoccurrence of venting or flaring	The nature of this event was unpredictable and occurred quickly allowing minimal response time. DCP Midstream by backing out and redirecting volumes, trouble shooting and eliminating a foaming event and clearing false high alarm and clearing an interlock PSDV-4.

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CONDITIONS

Action 40771

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	Action Number: 40771
	Action Type: [C-129] Venting and/or Flaring (C-129)

CONDITIONS

Created By	Condition	Condition Date
system	If the information provided in this report requires an amendment, submit a [C-129] Request to Amend Venting and/or Flaring Incident, utilizing your incident number from this event.	8/9/2021