

Field:

Station Name:

Certificate of Analysis

Number: 6030-20110087-001A

Artesia Laboratory 200 E Main St. Artesia, NM 88210 Phone 575-746-3481

Nov. 17, 2020

Chandler Montgomery Occidental Petroleum 1502 W Commerce Dr. Carlsbad, NM 88220

NMSW
Corral Compressor Station 2 South
N/A
Sampled By:
Sampled By:
Sample Of:
Sample Of:
Sample Date:
11/11/2020 01:09

Station Number: N/A Sample Date: 11/11/2020 01:09
Sample Point: N/A Sample Conditions: 1265 psig Ambient: 49 °F

Meter Number:Effective Date:11/11/2020 01:09County:EddyMethod:GPA 2286Type of Sample:Spot-CylinderCylinder No:1111-001162

Heat Trace Used: N/A Instrument: 6030_GC2 (Agilent GC-7890B)

Sampling Method: Fill and Purge Last Inst. Cal.: 08/25/2020 8:12 AM

Sampling Company: OXY

Analyzed: 11/17/2020 12:40:16 by PGS

Analytical Data

Components	Un-normalized Mol %	Mol. %	Wt. %	GPM at 14.65 psia		
Hydrogen Sulfide	0.000	0.000	0.000		GPM TOTAL C2+	6.390
Nitrogen	1.332	1.320	1.675		GPM TOTAL C3+	3.359
Methane	76.899	76.201	55.381		GPM TOTAL iC5+	0.805
Carbon Dioxide	0.171	0.169	0.337			
Ethane	11.459	11.355	15.468	3.031		
Propane	5.781	5.728	11.443	1.575		
lso-butane	0.846	0.838	2.207	0.274		
n-Butane	2.259	2.238	5.893	0.705		
Iso-pentane	0.642	0.636	2.079	0.232		
n-Pentane	0.766	0.759	2.481	0.275		
Hexanes Plus	0.763	0.756	3.036	0.298		
	100.918	100.000	100.000	6.390		
Calculated Physica	Calculated Physical Properties		otal	C6+		
Relative Density Rea	Relative Density Real Gas		649	3.0584		
Calculated Molecula	r Weight	22	.07	88.58		
Compressibility Factor	or	0.99	960			
GPA 2172 Calculati	GPA 2172 Calculation:					
Calculated Gross BTU per ft ³ @ 14.65 psia &						
Real Gas Dry BTU		13	308	4763		
Water Sat. Gas Base BTU		12	285	4680		
Ideal, Gross HV - Dry at 14.65 psia		130	2.9	4763.5		
Ideal, Gross HV - Wet		128	0.1	0.000		
Net BTU Dry Gas - real gas		11	188			
Net BTU Wet Gas - real gas		11	167			

Comments: H2S Field Content 0 ppm

Hydrocarbon Laboratory Manager

The above analyses are performed in accordance with ASTM, UOP, GPA guidelines for quality

assurance, unless otherwise stated.

Quality Assurance:



Certificate of Analysis

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Chandler Montgomery Occidental Petroleum 1502 W Commerce Dr. Carlsbad, NM 88220

Field: NMSW

Station Name: Corral Compressor Station 2 South Station Number: N/A

Sample Point: N/A Meter Number:

County: Eddy
Type of Sample: Spot-Cy

Type of Sample: Spot-Cylinder

Heat Trace Used: N/A

Sampling Method: Fill and Purge

Nov. 17, 2020

Sampled By: Jesus Escobedo Sample Of: Gas Spot Sample Date: 11/11/2020 01:09

Sample Conditions: 1265 psig Method: GPA 2286

Cylinder No: 1111-001162 Analyzed: 11/17/2020 13:21:28 by PGS

Sampling Company:OXY

Analytical Data

Components	Mol. %	Wt. %	GPM at 14.65 psia			
Hydrogen Sulfide	NIL	NIL		GPM TOTAL C2+	6.390	
Nitrogen	1.320	1.675		GPM TOTAL C3+	3.359	
Methane	76.201	55.381		GPM TOTAL iC5+	0.805	
Carbon Dioxide	0.169	0.337				
Ethane	11.355	15.468	3.031			
Propane	5.728	11.443	1.575			
Iso-Butane	0.838	2.207	0.274			
n-Butane	2.238	5.893	0.705			
Iso-Pentane	0.636	2.079	0.232			
n-Pentane	0.759	2.481	0.275			
Hexanes	0.374	1.443	0.152			
Heptanes Plus	0.382	1.593	0.146			
	100.000	100.000	6.390			
Calculated Physical Properties		Total	C7+			
Relative Density Rea	al Gas		0.7649	3.1738		
Calculated Molecula	r Weight		22.07	91.92		
Compressibility Fact	or		0.9960			
GPA 2172 Calculation:						
Calculated Gross BTU per ft ³ @ 14.65 psia & 60			a & 60°F			
Real Gas Dry BTU			1308	4850		
Water Sat. Gas Base BTU		1285	4766			
Ideal, Gross HV - Dry at 14.65 psia		1302.9	4850.4			
Ideal, Gross HV - Wet		1280.1	NIL			
Comments: H2S F	Comments: H2S Field Content 0 ppm					

Hydrocarbon Laboratory Manager

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Quality Assurance:



Certificate of Analysis

Number: 6030-20110087-001A

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Chandler Montgomery Occidental Petroleum 1502 W Commerce Dr. Carlsbad, NM 88220

Field: NMSW

Station Name: Corral Compressor Station 2 South

Station Number: N/A Sample Point: N/A Meter Number:

County: Eddy

Type of Sample: Spot-Cylinder

Heat Trace Used: N/A

Sampling Method: Fill and Purge

Nov. 17, 2020

Sampled By: Jesus Escobedo Sample Of: Gas Spot

Sample Or. Gas Spot Sample Date: 11/11/2020 01:09

Sample Conditions: 1265 psig Method: GPA 2286 Cylinder No: 1111-001162

Analyzed: 11/17/2020 13:21:28 by PGS

Sampling Company: OXY

Analytical Data

Components	Mol. %	Wt. %	GPM at			
			14.65 psia			
Hydrogen Sulfide	NIL	NIL		GPM TOTAL C2+	6.390	
Nitrogen	1.320	1.675				
Methane	76.201	55.381				
Carbon Dioxide	0.169	0.337				
Ethane	11.355	15.468	3.031			
Propane	5.728	11.443	1.575			
Iso-Butane	0.838	2.207	0.274			
n-Butane	2.238	5.893	0.705			
Iso-Pentane	0.636	2.079	0.232			
n-Pentane	0.759	2.481	0.275			
i-Hexanes	0.229	0.880	0.092			
n-Hexane	0.145	0.563	0.060			
Benzene	0.036	0.125	0.010			
Cyclohexane	0.091	0.348	0.031			
i-Heptanes	0.135	0.566	0.054			
n-Heptane	0.027	0.125	0.013			
Toluene	0.015	0.065	0.005			
i-Octanes	0.065	0.307	0.029			
n-Octane	0.003	0.015	0.001			
Ethylbenzene	0.001	0.002	NIL			
Xylenes	0.003	0.010	0.001			
i-Nonanes	0.005	0.025	0.002			
n-Nonane	0.001	0.003	NIL			
i-Decanes	NIL	NIL	NIL			
n-Decane	NIL	0.001	NIL			
Undecanes	NIL	0.001	NIL			
Dodecanes	NIL	NIL	NIL			
Tridecanes	NIL	NIL	NIL			
Tetradecanes Plus	NIL	NIL	NIL_			
	100.000	100.000	6.390			



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County: Eddy

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Heat Trace Used: N/A

Sampling Method: Fill and Purge

Sampled By: Jesus Escobedo Sample Of: Gas Spot

 Sample Date:
 11/11/2020 01:09

 Sample Conditions:
 1265 psig

 Method:
 GPA 2286

 Cylinder No:
 1111-001162

Analyzed: 11/17/2020 13:21:28 by PGS

Nov. 17, 2020

Sampling Company: OXY

Calculated Physical PropertiesTotalCalculated Molecular Weight22.073

GPA 2172 Calculation:

Calculated Gross BTU per ft³ @ 14.65 psia & 60°FReal Gas Dry BTU1308.0Water Sat. Gas Base BTU1285.2Relative Density Real Gas0.7649Compressibility Factor0.9960

Comments: H2S Field Content 0 ppm

Caly Atm

Hydrocarbon Laboratory Manager

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Quality Assurance:

UPSET FLARING EVENT SPECIFIC JUSTIFICATIONS FORM

Facility: Corral 2S CS Date: 06/11/2021

Duration of event: 3 Hours 30 Minutes **MCF Flared:** 729

Event Start Time: 03:00 PM **Event End Time:** 06:30 PM

Cause: Compressor Malfunctions > Extreme Ambient Temperatures

Method of Flared Gas Measurement: Gas Flare Meter

Well API Associated with Facility: 30-015-44507 Corral Fly 02 01 State #021H

Comments: This upset event was not caused by any wells associated with the facility. This emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable breakdown of equipment or process that was beyond the owner/operator's control, and did not stem from activity that could have been foreseen and avoided, and could not have been avoided or prevented by good design, operation, and preventative maintenance practices.

1. Reason why this event was beyond Operator's control:

This emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable breakdown of equipment or process that was beyond the owner/operator's control, and did not stem from activity that could have been foreseen and avoided, and could not have been avoided or prevented by good design, operation, and preventative maintenance practices. Oxy engages in respectable and good facility operation practices while also maintaining its continuous facility equipment preventative maintenance program.

This facility is unmanned, except when Oxy production techs are gathering data daily or conducting daily walkthroughs to ensure that there are no problems, circumstances and/or assist other personnel on-site for maintenance purposes. Internal OXY procedures ensure that upon gas compressor unit and/or multiple unit shutdown, production techs are promptly notified, and are instructed to assess the issue as soon as possible in order to take prompt corrective action and minimize emissions. Oxy production techs must assess whether compressor unit shutdown is due to damage and repair is needed, or whether there are other reasons for its cause. In this case, all the gas compressors at the Corral 2 North compressor station shut down on high discharge temperature alarms, several times between 03:00 PM to 06:30 PM. As soon as Oxy production techs responded quickly to the first set of malfunction compressor alarms, and arrived on-site to the facility, as they had to travel from another facility, a visible inspection of the compression equipment was done and no issues with the facility's compression equipment was found. Oxy production techs determined that these without warning malfunctions were triggered by the combination of extremely high ambient temperatures, which exceeded 107°, and certain engine operating conditions (despite proper design and operation), that caused the facilities compression equipment to run hotter and overheat, which prompted all the compressor engine's sensors to abruptly shut down each of the units concurrently. The facility's compression equipment was working normally and in good working operation prior to the malfunctions automatically shutting down the compression equipment. During each subsequent episode that Oxy's facility compression equipment automatically shut down without warning, Oxy production techs quickly responded and took steps to resolve the issues. Notwithstanding compressor engine design and operation, compressors are inherently dynamic and even the smallest alarms, false or true, can be sudden, reasonably unforeseeable and unexpected which

can cause compression malfunctions to occur. This event is out of OXY's control yet, OXY made every effort to control and minimize emissions as much as possible. During the period of malfunctions and corrective actions, OXY routed all stranded gas to a flare briefly to minimize emissions until the units were brought back to working service. Though sudden and unexpected malfunctioning compressor issues occurred at Corral 2 North compressor station, OXY routed the overflow of stranded gas to flare at the Corral 2S compressor station in an effort to mitigate emissions for this event as the flare at this location can accommodate a higher volume of gas and in an effort to protect equipment, environment, and personnel.

2. Steps Taken to limit duration and magnitude of venting or flaring:

In this case, Oxy production techs determined that the cause of the without warning malfunctions were triggered by the combination of extremely high ambient temperatures and certain engine operating conditions (despite proper design and operation), that caused the facilities compression equipment to overheat, which prompted all of the compressor engine's sensors to abruptly shut down each of the units concurrently to avoid catastrophic damage to the internal engine components. The extreme scorching ambient temperatures affected the facility's compression equipment so much that they automatically shut down several times between 03:00 PM to 06:30 PM. Oxy production techs responded quickly to the malfunction alarms, and arrived on-site to the facility, as this facility is unmanned and the techs had to travel from another facility. Upon arrival to the facility, an immediate visible inspection of the compression equipment did not provide any additional causes for the compression equipment to have malfunctioned, other than all the units were engaging in high discharge temperature alarms, brought on by the extreme scorching heat of the day temperatures affecting the units, causing them to run hotter and overheat. After immediately resetting the compression equipment's alarm, all the compressors were restarted and returned to normal working operations. Soon after, the compression equipment again, malfunctioned again, on the same high discharge temperature malfunction alarms, and the production techs quickly reset the panels and attempted a restart of the facility's compression equipment. The units had a bit a trouble re-starting due to the units being overheated. Additional attempts were made to restart, and the units all restarted, and flaring ceased. Oxy production techs remained on-site until they were assured that no further issues would occur with the compression equipment. All the compression equipment was working normally and in good working operation prior to the malfunctions automatically shutting down the compression equipment. Though sudden and unexpected malfunctioning compressor issues occurred at Corral 2 North compressor station, OXY routed the overflow of stranded gas to flare at Corral 2S compressor station in an effort to mitigate emissions for this event as the flare at this location can accommodate a higher volume of gas and as a safety measure effort to protect equipment, environment, and personnel.

3. Corrective Actions taken to eliminate the cause and reoccurrence of venting or flaring:

Notwithstanding compressor engine design and operation, compressors are inherently dynamic and even the smallest alarms, false or true, can be sudden, reasonably unforeseeable and unexpected which can cause compression malfunctions to occur. In this case, during each episode that Oxy's facility compression equipment automatically shut down without warning, the corrective measures taken by Oxy production techs, was to quickly resolve the issues by performing visible inspections of the facility compression equipment and ensuring that no other causes were found for the malfunctions. During each episode that the facility's compression equipment automatically shut down from malfunction alarms, that were beyond Oxy's control to avoid or prevent, regardless of the equipment being part of a very good preventative maintenance program, Oxy production techs immediately reset the compression equipment's alarms, then all of the compressors were restarted and returned to normal working operations. Oxy production techs remained onsite until they were assured that no further issues would occur with the facility's compression equipment.

<u>District I</u> 1625 N. French Dr., Hobbs, NM 88240 Phone:(575) 393-6161 Fax:(575) 393-0720 District II

811 S. First St., Artesia, NM 88210 Phone:(575) 748-1283 Fax:(575) 748-9720 District III

1000 Rio Brazos Rd., Aztec, NM 87410 Phone:(505) 334-6178 Fax:(505) 334-6170

1220 S. St Francis Dr., Santa Fe, NM 87505 Phone:(505) 476-3470 Fax:(505) 476-3462

State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division 1220 S. St Francis Dr. **Santa Fe, NM 87505**

QUESTIONS

Action 48876

QUESTIONS

Operator:	OGRID:
OXY USA INC	16696
P.O. Box 4294	Action Number:
Houston, TX 772104294	48876
	Action Type:
	[C-129] Venting and/or Flaring (C-129)

QUESTIONS

I	Prerequisites		
Ŀ	Any messages presented in this section, will prevent submission of this application. Please resolve these issues before continuing with the rest of the questions.		
	Incident Well	[30-015-44507] CORRAL FLY 02 01 STATE #021H	
	Incident Facility	Not answered.	

Determination of Reporting Requirements				
Answer all questions that apply. The Reason(s) statements are calculated based on your answers and may provide addional guidance.				
Was or is this venting and/or flaring caused by an emergency or malfunction	Yes			
Did or will this venting and/or flaring last eight hours or more cumulatively within any 24-hour period from a single event	No			
Is this considered a submission for a venting and/or flaring event	Yes, major venting and/or flaring of natural gas.			
An operator shall file a form C-141 instead of a form C-129 for a release that, includes liquid during venting and/or flaring that is or may be a major or minor release under 19.15.29.7 NMAC.				
Was there or will there be at least 50 MCF of natural gas vented and/or flared during this event	Yes			
Did this venting and/or flaring result in the release of ANY liquids (not fully and/or completely flared) that reached (or has a chance of reaching) the ground, a surface, a watercourse, or otherwise, with reasonable probability, endanger public health, the environment or fresh water	No			
Was the venting and/or flaring within an incorporated municipal boundary or withing 300 feet from an occupied permanent residence, school, hospital, institution or church in existence	No			

Equipment Involved	
Primary Equipment Involved	Other (Specify)
Additional details for Equipment Involved. Please specify	Emergency Flare > Compressor Malfunctions > Extreme Ambient Temperatures

Representative Compositional Analysis of Vented or Flared Natural Gas		
Please provide the mole percent for the percentage questions in this group.		
Methane (CH4) percentage	76	
Nitrogen (N2) percentage, if greater than one percent	1	
Hydrogen Sulfide (H2S) PPM, rounded up	0	
Carbon Dioxide (C02) percentage, if greater than one percent	0	
Oxygen (02) percentage, if greater than one percent	0	
If you are venting and/or flaring because of Pipeline Specification, please provide the required specifications for each gas.		
Methane (CH4) percentage quality requirement	Not answered.	
Nitrogen (N2) percentage quality requirement	Not answered.	
Hydrogen Sufide (H2S) PPM quality requirement	Not answered.	
Carbon Dioxide (C02) percentage quality requirement	Not answered.	
Oxygen (02) percentage quality requirement	Not answered.	

Date(s) and Time(s)		
Date venting and/or flaring was discovered or commenced	06/11/2021	
Time venting and/or flaring was discovered or commenced	03:00 PM	
Time venting and/or flaring was terminated	06:30 PM	
Cumulative hours during this event	4	

Measured or Estimated Volume of Vented or Flared Natural Gas		
Natural Gas Vented (Mcf) Details	Not answered.	

Natural Gas Flared (Mcf) Details	Cause: Other Other (Specify) Natural Gas Flared Released: 729 Mcf Recovered: 0 Mcf Lost: 729 Mcf]
Other Released Details	Not answered.
Additional details for Measured or Estimated Volume(s). Please specify	Gas Flare Meter
Is this a gas only submission (i.e. only significant Mcf values reported)	Yes, according to supplied volumes this appears to be a "gas only" report.

Venting or Flaring Resulting from Downstream Activity		
Was or is this venting and/or flaring a result of downstream activity	No	
Was notification of downstream activity received by you or your operator	Not answered.	
Downstream OGRID that should have notified you or your operator	Not answered.	
Date notified of downstream activity requiring this venting and/or flaring	Not answered.	
Time notified of downstream activity requiring this venting and/or flaring	Not answered.	

Steps and Actions to Prevent Waste			
For this event, the operator could not have reasonably anticipated the current event and it was beyond the operator's control.	True		
Please explain reason for why this event was beyond your operator's control	See Justification Form > This emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable breakdown of equipment or process that was beyond the owner/operator's control, and did not stem from activity that could have been foreseen and avoided, and could not have been avoided or prevented by good design, operation, and preventative maintenance practices. Oxy engages in respectable and good facility operation practices while also maintaining its continuous facility equipment preventative maintenance program.		
Steps taken to limit the duration and magnitude of venting and/or flaring	See Justification Form > In this case, Oxy production techs determined that the cause of the without warning malfunctions were triggered by the combination of extremely high ambient temperatures and certain engine operating conditions (despite proper design and operation), that caused the facilities compression equipment to overheat, which prompted all of the compressor engine's sensors to abruptly shut down each of the units concurrently to avoid catastrophic damage to the internal engine components. The extreme scorching ambient temperatures affected the facility's compression equipment so much that they automatically shut down several times between 03:00 PM to 06:30 PM. Oxy production techs responded quickly to the malfunction alarms, and arrived on-site to the facility, as this facility is unmanned and the techs had to travel from another facility. Upon arrival to the facility, an immediate visible inspection of the compression equipment did not provide any additional causes for the compression equipment to have malfunctioned, other than all the units were engaging in high discharge temperature alarms, brought on by the extreme scorching heat of the day temperatures affecting the units, causing them to run hotter and overheat. After immediately resetting the compression equipment's alarm, all the compressors were restarted and returned to normal working operations.		
Corrective actions taken to eliminate the cause and reoccurrence of venting and/or flaring	See Justification Form > Notwithstanding compressor engine design and operation, compressors are inherently dynamic and even the smallest alarms, false or true, can be sudden, reasonably unforeseeable and unexpected which can cause compression malfunctions to occur. In this case, during each episode that Oxy's facility compression equipment automatically shut down without warning, the corrective measures taken by Oxy production techs, was to quickly resolve the issues by performing visible inspections of the facility compression equipment and ensuring that no other causes were found for the malfunctions. During each episode that the facility's compression equipment automatically shut down from malfunction alarms, that were beyond Oxy's control to avoid or prevent, regardless of the equipment being part of a very good preventative maintenance program, Oxy production techs immediately reset the compression equipment's alarms, then all of the compressors were restarted and returned to normal working operations. Oxy production techs remained on-site until they were assured that no further issues would occur with the facility's compression equipment.		

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CONDITIONS

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CONDITIONS

Operator:	OGRID:
OXY USA INC	16696
P.O. Box 4294	Action Number:
Houston, TX 772104294	48876
	Action Type:
	[C-129] Venting and/or Flaring (C-129)

CONDITIONS

Created By	Condition	Condition Date
marialuna	If the information provided in this report requires an amendment, submit a [C-129] Amend Venting and/or Flaring Incident (C-129A), utilizing your incident number from this event.	9/15/2021