

**Bratcher, Mike, EMNRD**

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**From:** David\_Luna@xtoenergy.com  
**Sent:** Tuesday, March 20, 2012 2:19 PM  
**To:** Dade, Randy, EMNRD; Bratcher, Mike, EMNRD; Shapard, Craig, EMNRD  
**Cc:** renee.lebas@halliburton.com; Randy\_Green@xtoenergy.com  
**Subject:** Treating produced water  
**Attachments:** Nash Site Locations.pdf; Nash 56H C144.doc; Nash 29 SWD C-144 Permit.pdf; Nash 29 plat.pdf; Nash 4 SWD Sundrys.pdf; Nash Maps.pdf; CleanWave\_Service.pdf

Randy/Mike,

We are planning on cleaning our produced water and then using the treated water to frac with. Our plan is to have Halliburton set up their "Clean Wave" unit at our SWD Battery (Nash 4 SWD = Water Treatment Site: State Land, Lease K-6606 API:30-015-21777). They will clean up the produced water and then send it over to a temporary above ground tank (41,000 bbls) (Nash 29 SWD = Treated water storage site: BLM Land, Lease NM-17589 API:30-015-29434). The treated water will then be transferred over to the location that we are currently fracing.

This will allow us to not haul or use fresh water for our frac jobs. This is a huge environmental plus.

My question is what permits do you need us to fill out? We have staked the location of the large above ground temporary tank at our Nash Unit #29 SWD location . We have also put white flagging material to locate where the transfer line will be laid to get treated water to the frac location. The attached maps show the location where this will happen. I have also attached some other Sundry notices and c-144 permits for these locations.

Thanks in advance,

David Luna  
Senior Operations Engineer (SE New Mexico)  
XTO Energy a subsidiary of ExxonMobil  
200 N. Loraine, Suite 800  
Midland, Tx. 79701  
Cell: 432-296-3955  
Office: 432-620-6742  
email: [David\\_Luna@xtoenergy.com](mailto:David_Luna@xtoenergy.com)

District I  
1625 N. French Dr., Santa Fe, NM 87505  
District II  
1301 W. Grand Avenue, Artesia, NM 88210  
District III  
1000 Rio Brazos Road, Aztec, NM 87410  
District IV  
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico  
Energy Minerals and Natural Resources  
Department  
Oil Conservation Division  
1220 South St. Francis Dr.  
Santa Fe, NM 87505

Form C-144 CLEZ  
July 21, 2008

For closed-loop systems that only use above ground steel tanks or haul-off bins and propose to implement waste removal for closure, submit to the appropriate NMOCD District Office.

**Closed-Loop System Permit or Closure Plan Application**

*(that only use above ground steel tanks or haul-off bins and propose to implement waste removal for closure)*

Type of action:  Permit  Closure

**Instructions:** Please submit one application (Form C-144 CLEZ) per individual closed-loop system request. For any application request other than for a closed-loop system that only use above ground steel tanks or haul-off bins and propose to implement waste removal for closure, please submit a Form C-144.

Please be advised that approval of this request does not relieve the operator of liability should operations result in pollution of surface water, ground water or the environment. Nor does approval relieve the operator of its responsibility to comply with any other applicable governmental authority's rules, regulations or ordinances.

1.  
Operator: XTO ENERGY INC OGRID #: 5380  
Address: 200 N. LORAIN ST., STE. 800, MIDLAND TEXAS 79703  
Facility or well name: NASH UNIT 56H  
API Number: \_\_\_\_\_ OCD Permit Number: \_\_\_\_\_  
U/L or Qtr/Qtr H Section 14 Township 23S Range 29E County: EDDY  
Center of Proposed Design: Latitude N 32.306999 Longitude W 103.947526 NAD:  1927  1983  
Surface Owner:  Federal  State  Private  Tribal Trust or Indian Allotment

2.  
 **Closed-loop System:** Subsection H of 19.15.17.11 NMAC  
Operation:  Drilling a new well  Workover or Drilling (Applies to activities which require prior approval of a permit or notice of intent)  P&A  
 Above Ground Steel Tanks or  Haul-off Bins

3.  
**Signs:** Subsection C of 19.15.17.11 NMAC  
 12"x 24", 2" lettering, providing Operator's name, site location, and emergency telephone numbers  
 Signed in compliance with 19.15.3.103 NMAC

4.  
**Closed-loop Systems Permit Application Attachment Checklist:** Subsection B of 19.15.17.9 NMAC  
**Instructions:** Each of the following items must be attached to the application. Please indicate, by a check mark in the box, that the documents are attached.  
 Design Plan - based upon the appropriate requirements of 19.15.17.11 NMAC  
 Operating and Maintenance Plan - based upon the appropriate requirements of 19.15.17.12 NMAC  
 Closure Plan (Please complete Box 5) - based upon the appropriate requirements of Subsection C of 19.15.17.9 NMAC and 19.15.17.13 NMAC  
 Previously Approved Design (attach copy of design) API Number: \_\_\_\_\_  
 Previously Approved Operating and Maintenance Plan API Number: \_\_\_\_\_

5.  
**Waste Removal Closure For Closed-loop Systems That Utilize Above Ground Steel Tanks or Haul-off Bins Only:** (19.15.17.13.D NMAC)  
**Instructions:** Please identify the facility or facilities for the disposal of liquids, drilling fluids and drill cuttings. Use attachment if more than two facilities are required.  
Disposal Facility Name: CONTROLLED RECOVERY INC Disposal Facility Permit Number: R9166  
Disposal Facility Name: \_\_\_\_\_ Disposal Facility Permit Number: \_\_\_\_\_  
Will any of the proposed closed-loop system operations and associated activities occur on or in areas that will not be used for future service and operations?  
 Yes (If yes, please provide the information below)  No  
**Required for impacted areas which will not be used for future service and operations:**  
 Soil Backfill and Cover Design Specifications - based upon the appropriate requirements of Subsection H of 19.15.17.13 NMAC  
 Re-vegetation Plan - based upon the appropriate requirements of Subsection I of 19.15.17.13 NMAC  
 Site Reclamation Plan - based upon the appropriate requirements of Subsection G of 19.15.17.13 NMAC

6.

**Operator Application Certification:**

I hereby certify that the information submitted with this application is true, accurate and complete to the best of my knowledge and belief.

Name (Print): CHIP AMROCK

Title: SR DRILLING ENGINEER

Signature: \_\_\_\_\_

Date: NOVEMBER 5, 2010

e-mail address: chip\_amrock@xtoenergy.com

Telephone: 432-620-4323

7.

**OCD Approval:**  Permit Application (including closure plan)  Closure Plan (only)

**OCD Representative Signature:** \_\_\_\_\_ **Approval Date:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **OCD Permit Number:** \_\_\_\_\_

8.

**Closure Report (required within 60 days of closure completion):** Subsection K of 19.15.17.13 NMAC

*Instructions: Operators are required to obtain an approved closure plan prior to implementing any closure activities and submitting the closure report. The closure report is required to be submitted to the division within 60 days of the completion of the closure activities. Please do not complete this section of the form until an approved closure plan has been obtained and the closure activities have been completed.*

Closure Completion Date: \_\_\_\_\_

9.

**Closure Report Regarding Waste Removal Closure For Closed-loop Systems That Utilize Above Ground Steel Tanks or Haul-off Bins Only:**

*Instructions: Please indentify the facility or facilities for where the liquids, drilling fluids and drill cuttings were disposed. Use attachment if more than two facilities were utilized.*

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Were the closed-loop system operations and associated activities performed on or in areas that *will not* be used for future service and operations?

Yes (If yes, please demonstrate compliance to the items below)  No

*Required for impacted areas which will not be used for future service and operations:*

Site Reclamation (Photo Documentation)

Soil Backfilling and Cover Installation

Re-vegetation Application Rates and Seeding Technique

10.

**Operator Closure Certification:**

I hereby certify that the information and attachments submitted with this closure report is true, accurate and complete to the best of my knowledge and belief. I also certify that the closure complies with all applicable closure requirements and conditions specified in the approved closure plan.

Name (Print): \_\_\_\_\_ Title: \_\_\_\_\_

Signature: \_\_\_\_\_ Date: \_\_\_\_\_

e-mail address: \_\_\_\_\_ Telephone: \_\_\_\_\_

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1301 W. Grand Avenue, Artesia, NM 88210  
District III  
1000 Rio Brazos Road, Aztec, NM 87410  
District IV  
1220 S. St. Francis Dr., Santa Fe, NM 87505

RECEIVED  
APR 17 2009  
HOBSOCD

State of New Mexico  
Energy Minerals and Natural Resources  
Department  
Oil Conservation Division  
1220 South St. Francis Dr.  
Santa Fe, NM 87505

APR 22 2009

Form C-144 CLEZ  
July 21, 2008

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Please be advised that approval of this request does not relieve the operator of liability should operations result in pollution of surface water, ground water or the environment. Nor does approval relieve the operator of its responsibility to comply with any other applicable governmental authority's rules, regulations or ordinances.

1. Operator: XTO Energy, Inc. OGRID #: 005380  
 Address: 200 N. Loraine, Ste. 800 Midland, TX 79705  
 Facility or well name: Nash Unit #29  
 API Number: 30-015-29434 OCD Permit Number: \_\_\_\_\_  
 U/L or Qtr/Qtr J Section 13 Township T-23S Range R-29E County: Eddy  
 Center of Proposed Design: Latitude \_\_\_\_\_ Longitude \_\_\_\_\_ NAD:  1927  1983  
 Surface Owner:  Federal  State  Private  Tribal Trust or Indian Allotment

2.  **Closed-loop System:** Subsection H of 19.15.17.11 NMAC  
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5. **Waste Removal Closure For Closed-loop Systems That Utilize Above Ground Steel Tanks or Haul-off Bins Only:** (19.15.17.13.D NMAC)  
 Instructions: Please identify the facility or facilities for the disposal of liquids, drilling fluids and drill cuttings. Use attachment if more than two facilities are required.  
 Disposal Facility Name: CRI Disposal Facility Permit Number: NM-01-0006  
 Disposal Facility Name: \_\_\_\_\_ Disposal Facility Permit Number: \_\_\_\_\_  
 Will any of the proposed closed-loop system operations and associated activities occur on or in areas that will not be used for future service and operations?  
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6. **Operator Application Certification:**  
 I hereby certify that the information submitted with this application is true, accurate and complete to the best of my knowledge and belief.  
 Name (Print): Kristy Ward Title: Regulatory Analyst  
 Signature: Kristy Ward Date: April 9, 2009  
 e-mail address: kristy\_ward@xtoenergy.com Telephone: 432-620-6740

7. **OCD Approval:**  Permit Application (including closure plan)  Closure Plan (only)

OCD Representative Signature: *Josqui Beare* Approval Date: 05-01-09

Title: Geologist OCD Permit Number: 0209284

8. **Closure Report (required within 60 days of closure completion):** Subsection K of 19.15.17.13 NMAC

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Site Reclamation (Photo Documentation)

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I hereby certify that the information and attachments submitted with this closure report is true, accurate and complete to the best of my knowledge and belief. I also certify that the closure complies with all applicable closure requirements and conditions specified in the approved closure plan.

Name (Print): \_\_\_\_\_ Title: \_\_\_\_\_

Signature: \_\_\_\_\_ Date: \_\_\_\_\_

e-mail address: \_\_\_\_\_ Telephone: \_\_\_\_\_

200 ft



ANCHORS



RIG



Wellhead



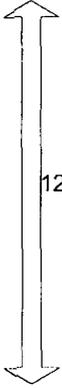
Discharge  
Line



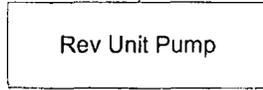
Rain Line



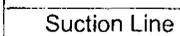
125. ft



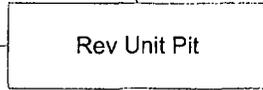
Rev Unit Pump



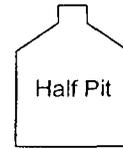
Suction Line



Rev Unit Pit



Half Pit



Frac Tank



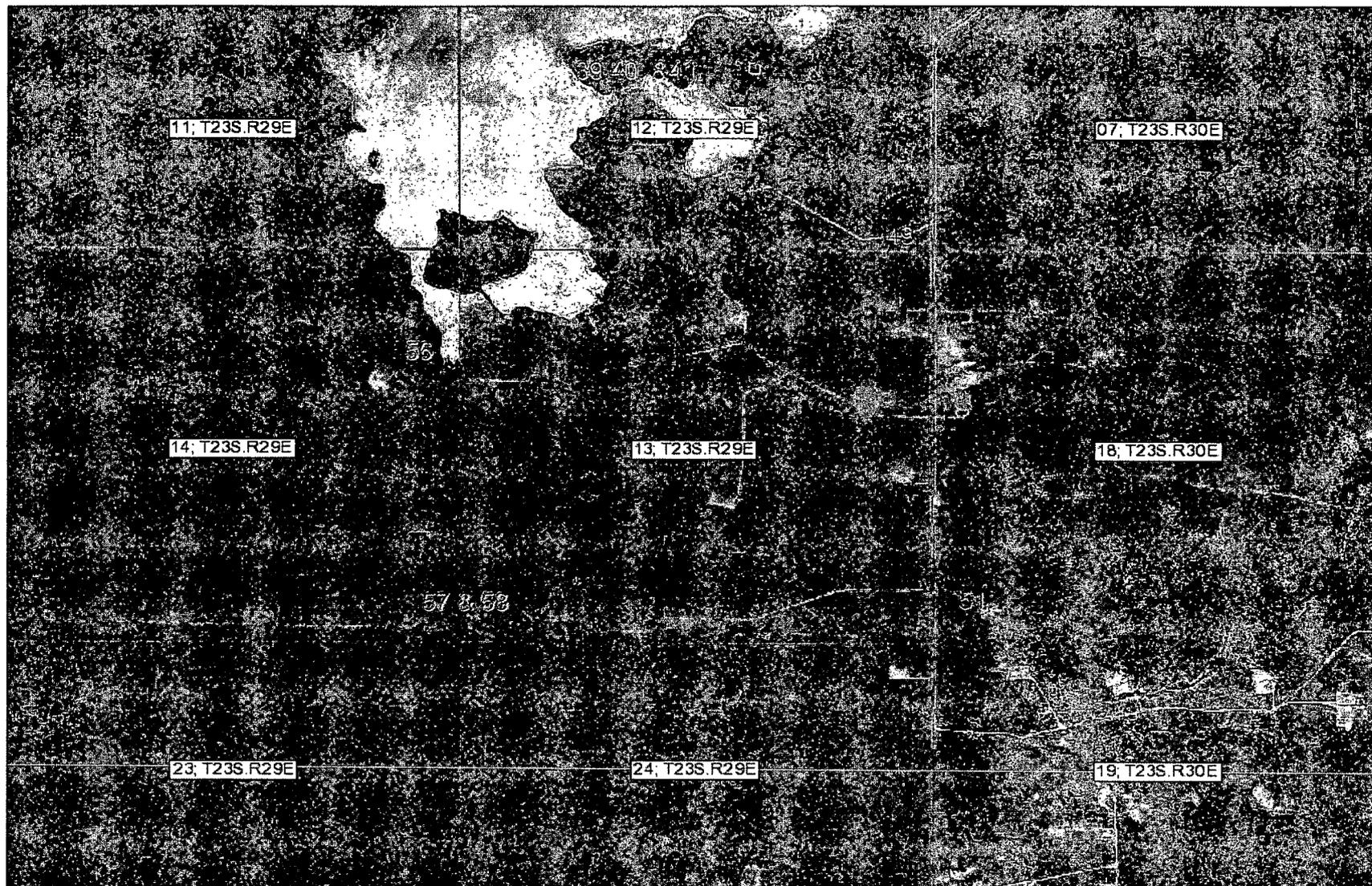
WORKOVER

### **Operating and Maintenance Procedure:**

- Will submit C-144 (short form) to OCD to get permit to set steel tank at well location to be used to collect fluid during workover.
- When permit received from OCD, steel tank will be set at well location prior to work performed (without any type of liner).
- Operator will do daily visual tank inspection to locate any leak that might cause soil or ground water contamination.
- If leak is detected the OCD will be notified immediately.

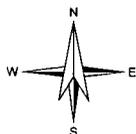
### **Closure Plan – based upon the appropriate requirements of Subsection C:**

Solids and Fluids will be removed from steel tanks and hauled off by trucking companies. They will then be taken to the closest approved public disposal: **See C-144 Form – (CRI – Disposal Facility Permit No. NM-01-0006)**



Frac Sites

0 1000 2000ft



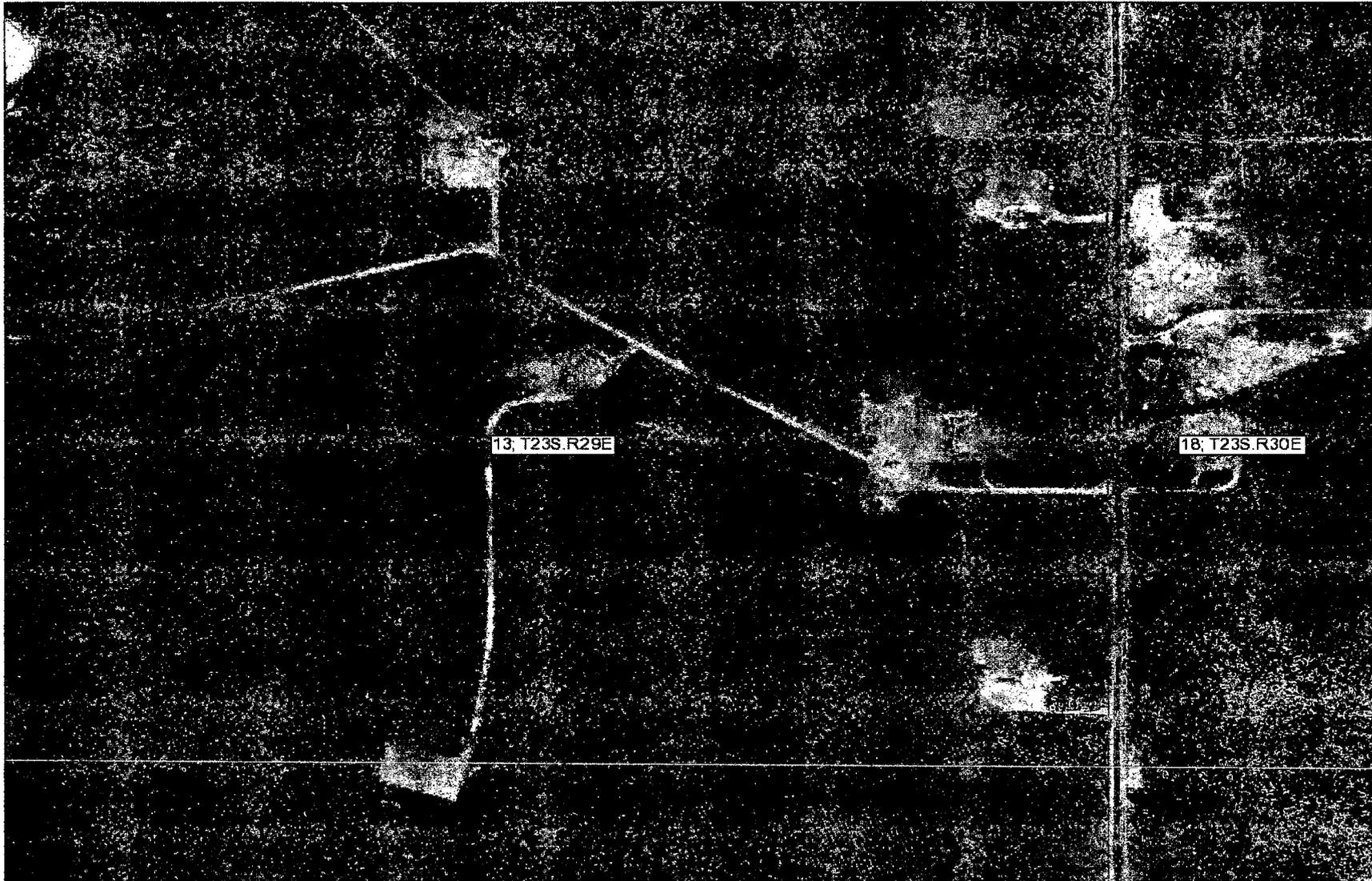
Petroleum Recovery  
Research Center

Nash Unit

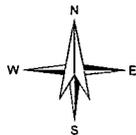
Figure: ##

Location of Water Treatment Site and Storage Site

Mar 14, 2012



0 200 400ft



Petroleum Recovery  
Research Center

Nash Unit

Figure: ##

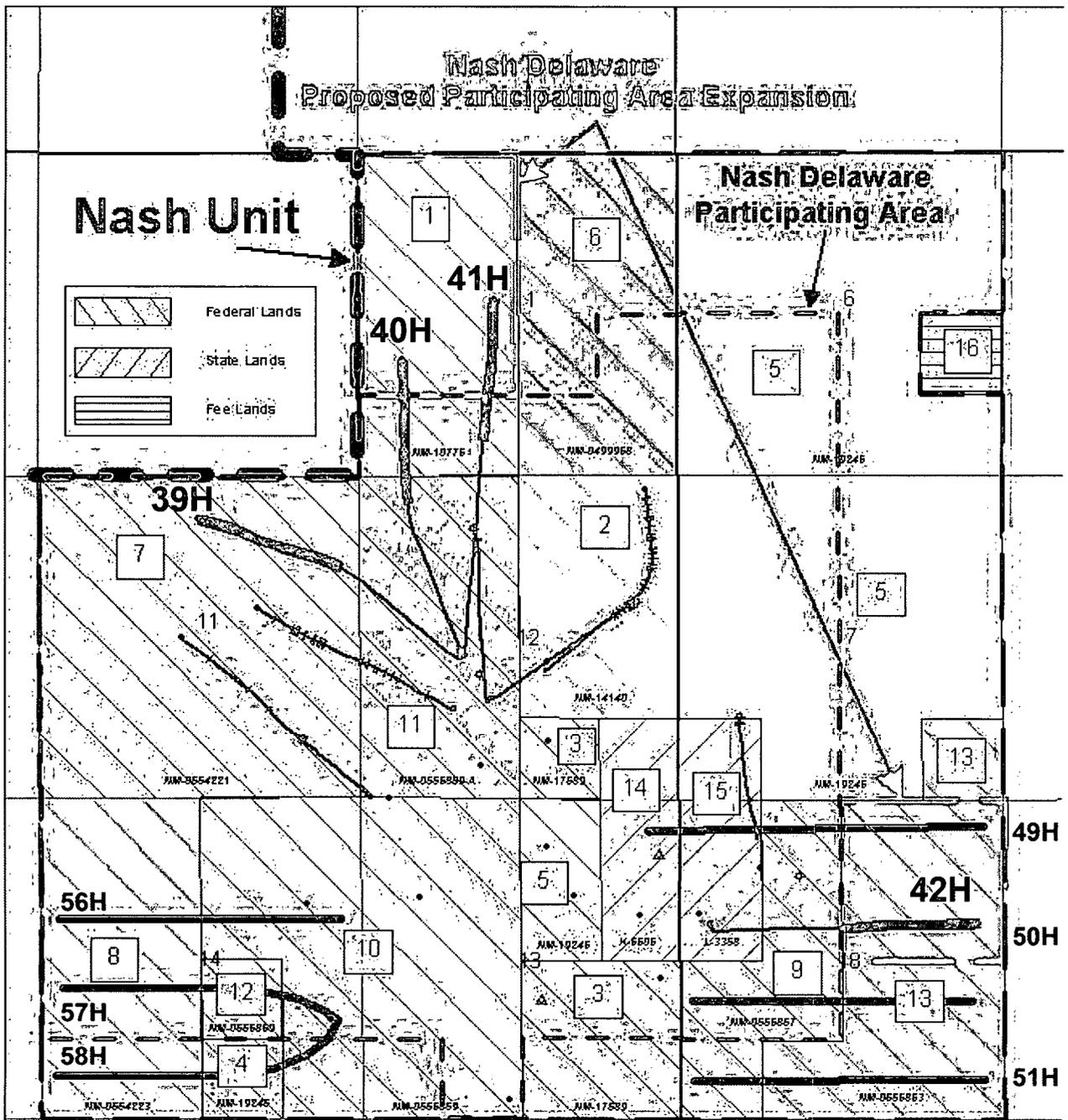
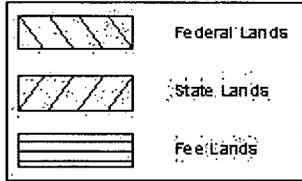
Water Treatment and Storage Sites

Mar 14, 2012

Nash Delaware  
Proposed Participating Area Expansion

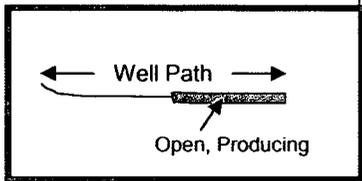
Nash Unit

Nash Delaware  
Participating Area



23S-29E

23S-30E



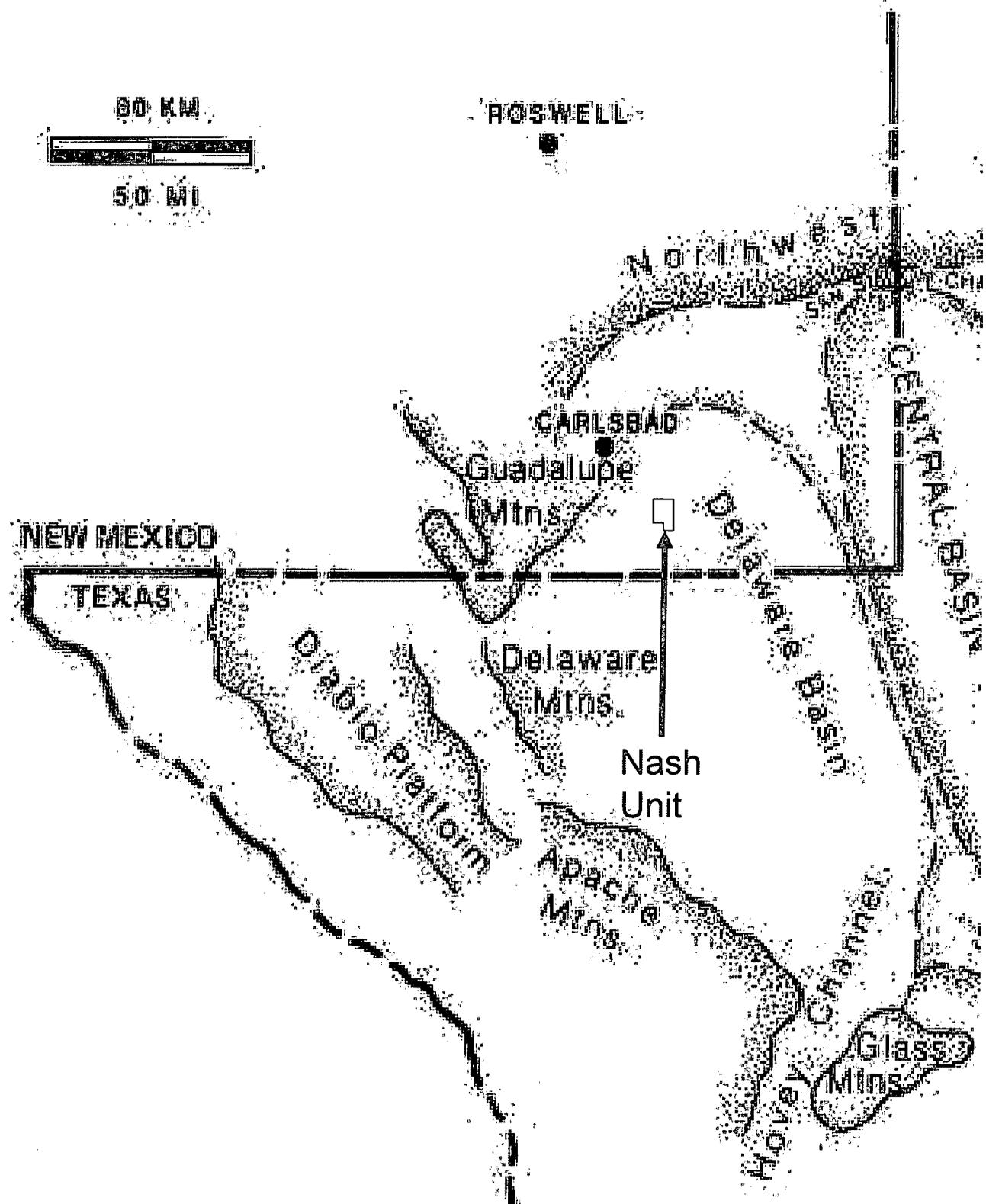
**XTO**  
ENERGY

Nash Delaware Unit - Third Revision

Eddy County, New Mexico

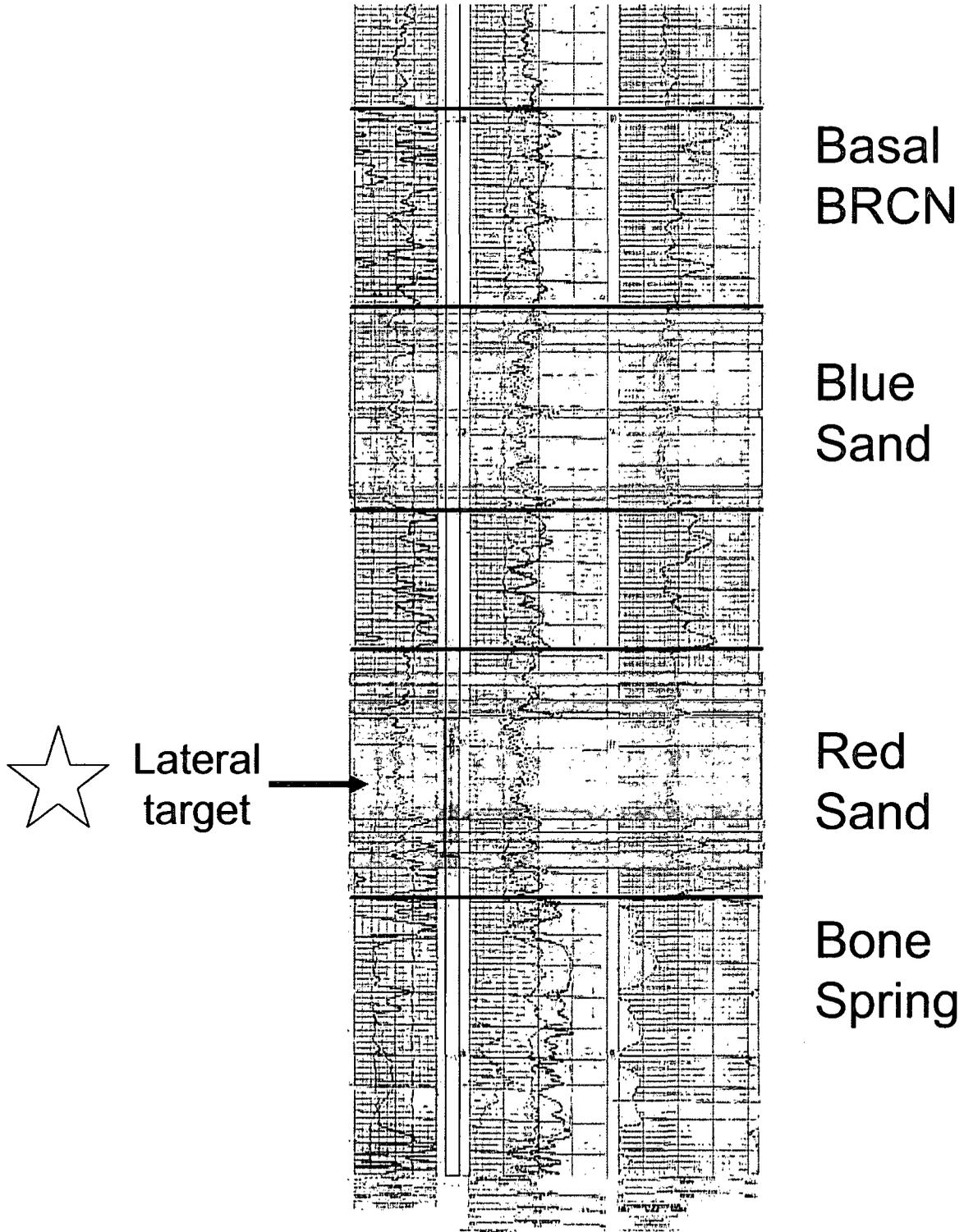
Proposed Participating Area Expansion

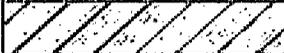
By: RLN



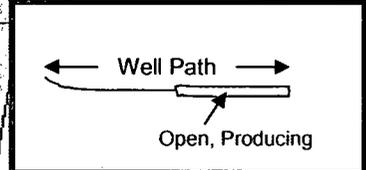
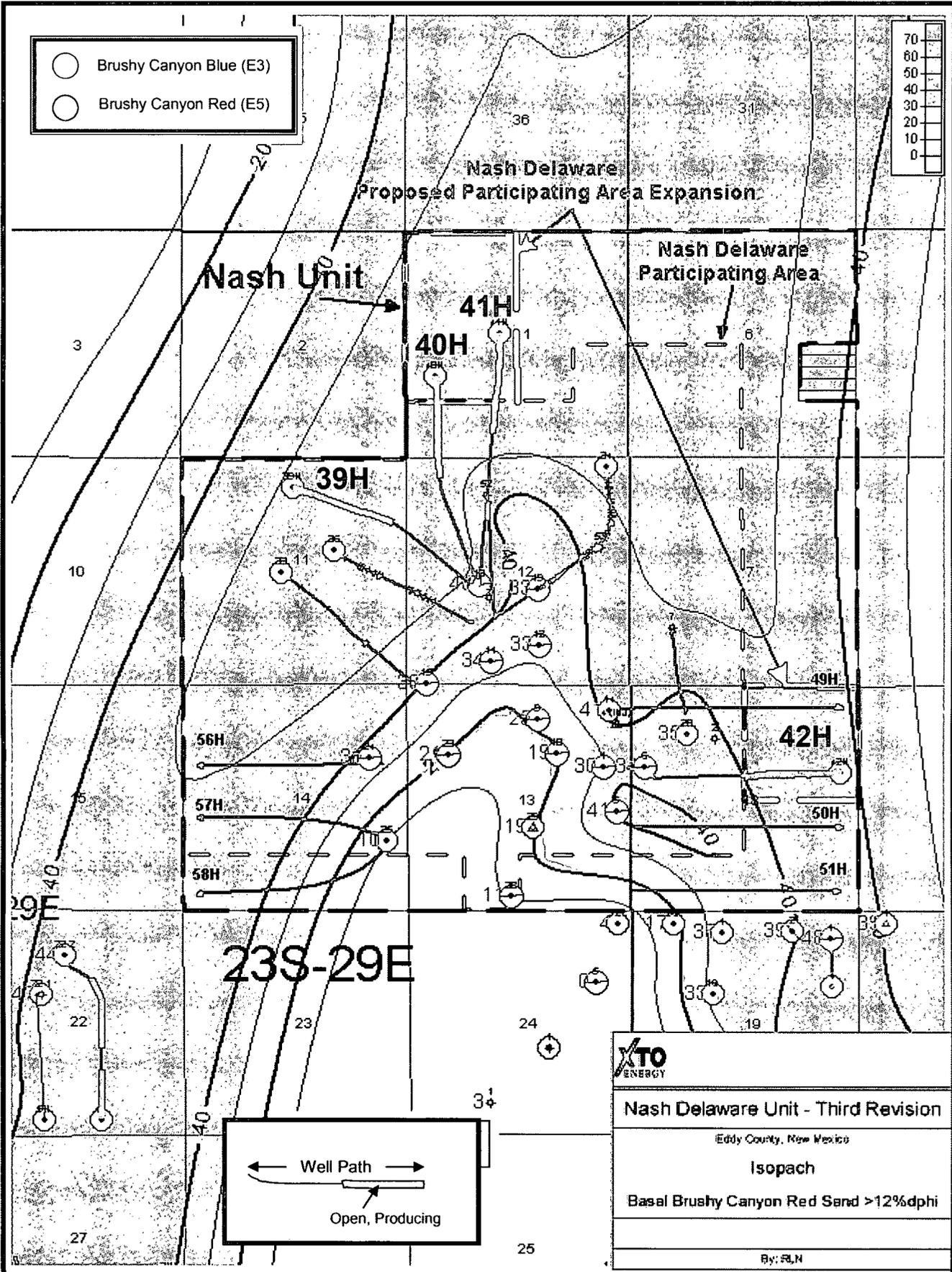
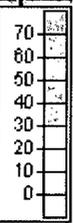
From Ward, Kendall and Harris, 1986.

# Nash Unit #13



SYSTEM	SERIES	Delaware Basin	Central Basin Platform	
Permian	Ochoa	Dewey Lake	Dewey Lake	
		Rustler	Rustler	
		Salado	Salado	
		Castile		
	Guadalupe	Bell Canyon	Delaware Mtn.	Artesia Gr.
		Cherry Canyon		
	Nash Main Pay	Leonard	Brushy Canyon	Tansill Yates Seven Riv. Queen Grayburg
			Bone Spring	San Andres
		Wolfcamp	Wolfcamp	Glorieta Ss.
				Blinebry
Drinkard				
Abo				
Pennsylvanian	Virgil	Wolfcamp	Wolfcamp	
	Missouri	Cisco		
	Des Moines	Canyon		
	Atoka	Strawn	Strawn	
	Morrow	Atoka	Atoka	
	Chester	Morrow	Morrow	
Mississippian	Chester	Barnett		
	Meramec	Mississippian Ls.	Osage-Meramec	
	Osage			
	Kinderhook	Mississippian Ls.	Kinderhook	
Devonian	Upper	Woodford	Woodford	
	Lower	Thirtyone	Thirtyone	
Silurian	Upper	Wristen Grp.	Wristen Grp.	
	Lower	Fusselman	Fusselman	
Ordovician	Upper	Montoya	Montoya	
	Middle	Simpson Grp.	Simpson Grp.	
	Lower	Ellenburger	Ellenburger	

-  Brushy Canyon Blue (E3)
-  Brushy Canyon Red (E5)

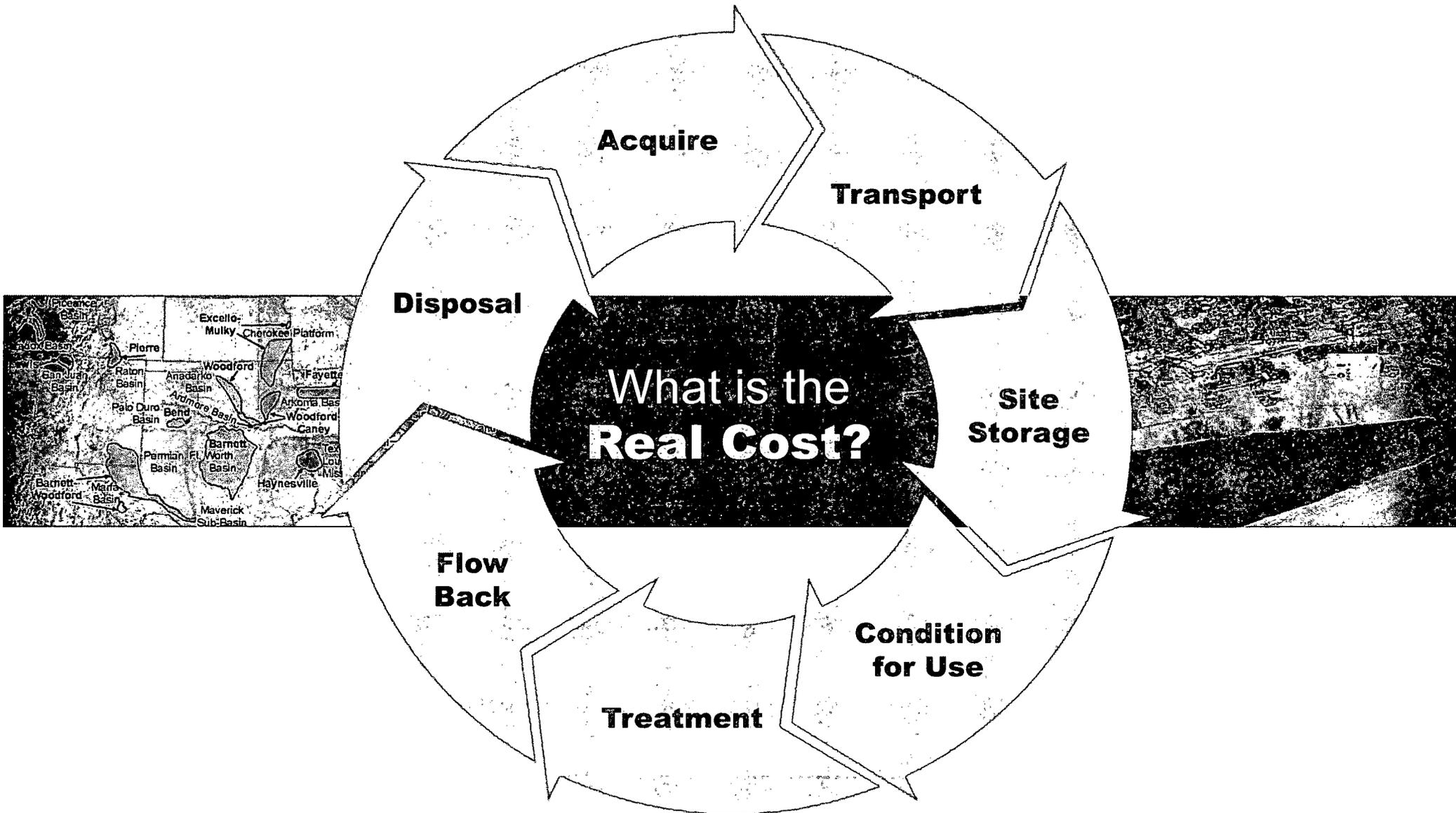


<b>XTO</b> ENERGY
<b>Nash Delaware Unit - Third Revision</b>
Eddy County, New Mexico
<b>Isopach</b>
Basal Brushy Canyon Red Sand >12% dphi
By: RL,N

**HALLIBURTON**

**CleanWave<sup>SM</sup> Water Treatment Service**

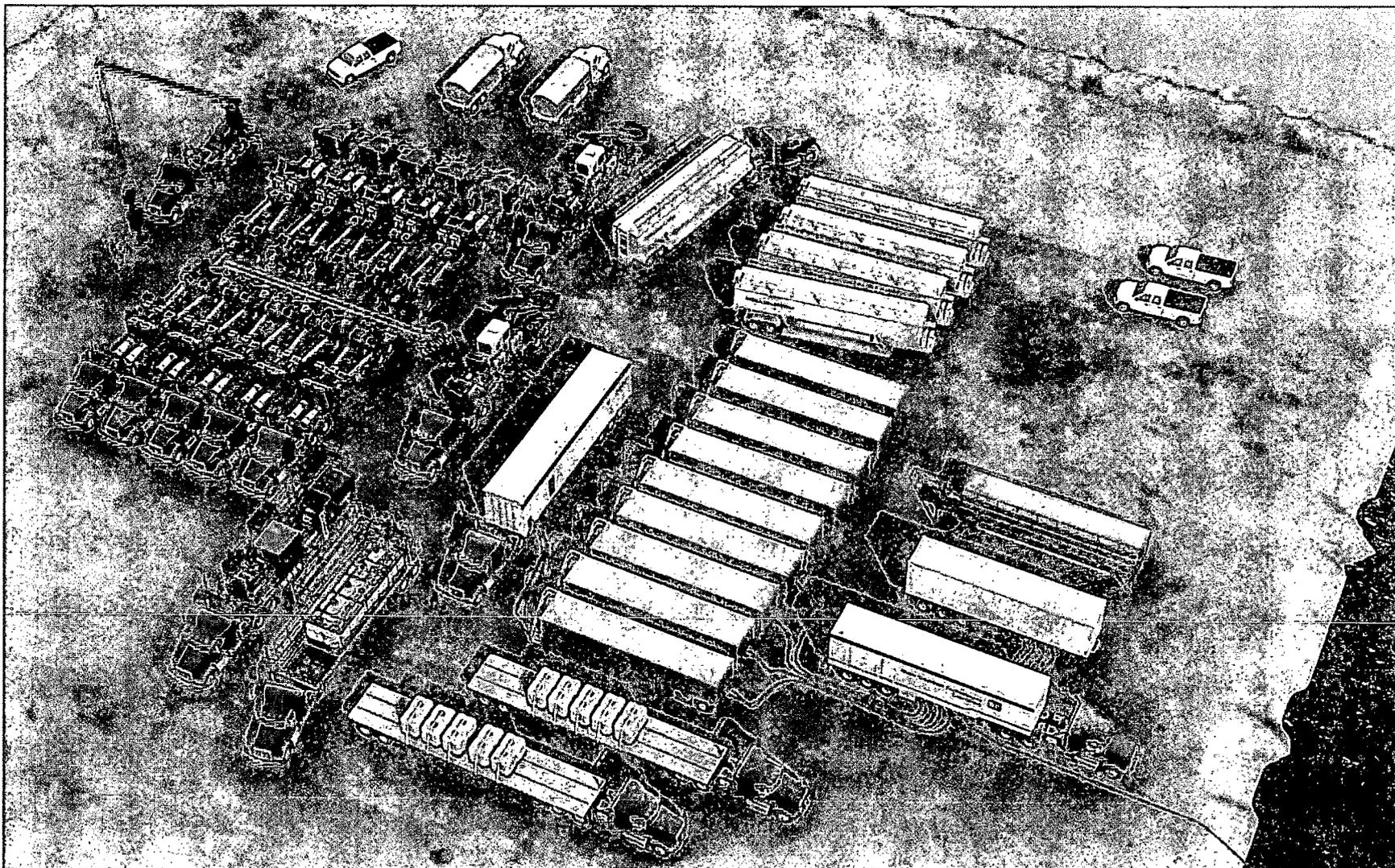
# CHALLENGE: Reduce Water Costs / Improve Water Quality



## SOLUTION: **Treatment and Recycling**

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### **A service custom-tailored to your needs**

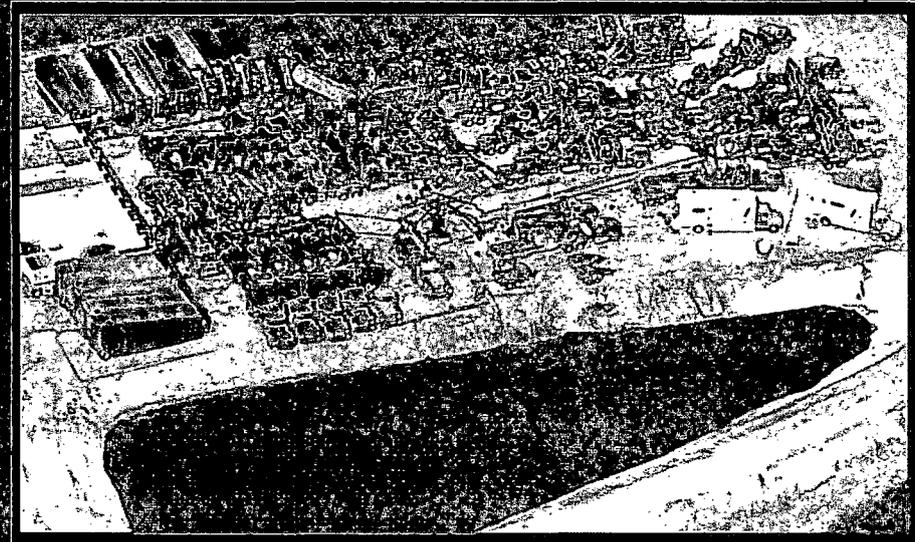


# Service Benefits

- **Improves safety**
- **Lowers operating costs**
- **Minimizes fresh water use**
- **Helps meet water supply needs**
- **Reduces disposal challenges**
- **Creates community goodwill**
- **Improves reservoir performance**

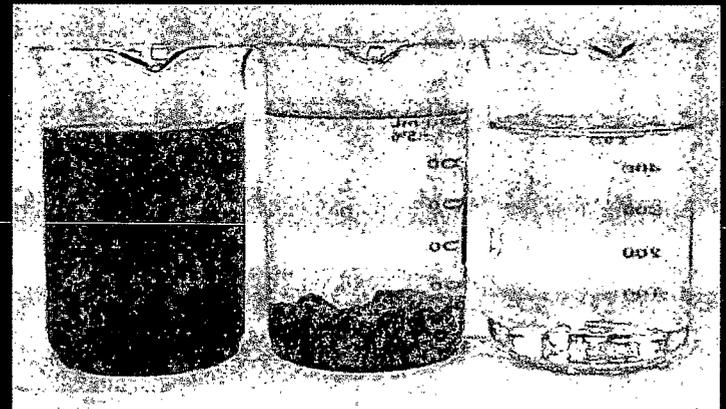
# CHALLENGE: Clean-up and Re-use of Fracture Flow Back and Produced Water

- **Non-potable water source treatment**
- **Preparing water for:**
  - *Fracturing fluids*
  - *Drilling muds*
- **Water intensive operations, i.e., shale gas**
- **Limited water supply**
- **Limited disposal options**



# SOLUTION: CleanWave<sup>SM</sup> Water Treatment Service

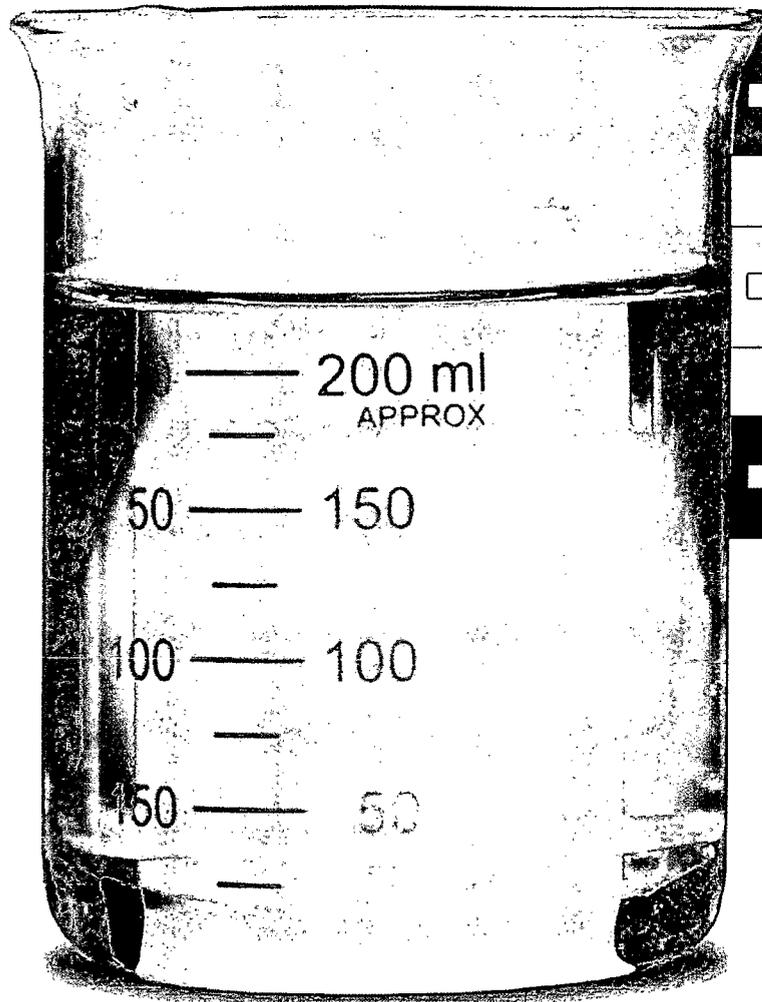
- **Workhorse of the flow back treatment process**
- **Electrical charge coagulates suspended matter**
- **Containerized unit with 100 kVA generator**
- **Scalable - can handle total flow in real time**
- **Handles wide variety of source waters**  
(*Total Dissolved Solids range = 100 to 300,000 mg/l*)
- **Established technology; New application**



# Outcome

---

Clear brine for your next:

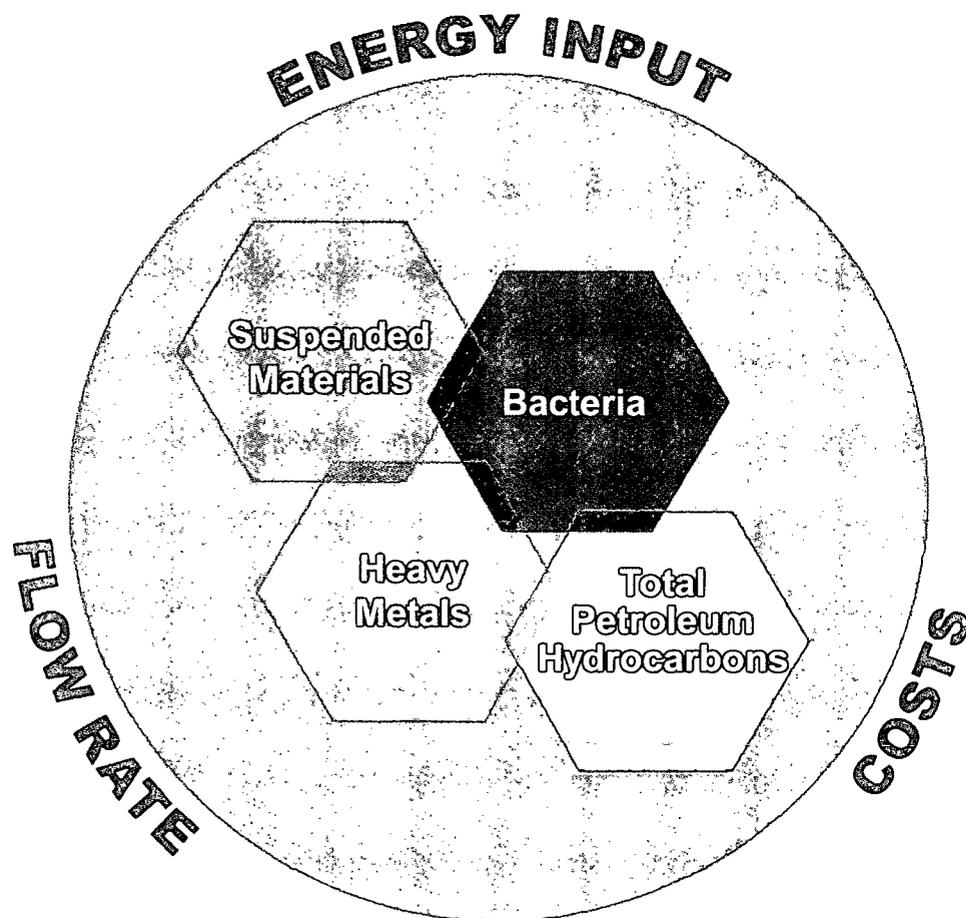


▪ **Fracturing program**

▪ **Drilling program**

▪ **Reinjection or disposal**

# CleanWave<sup>SM</sup> Service Benefits



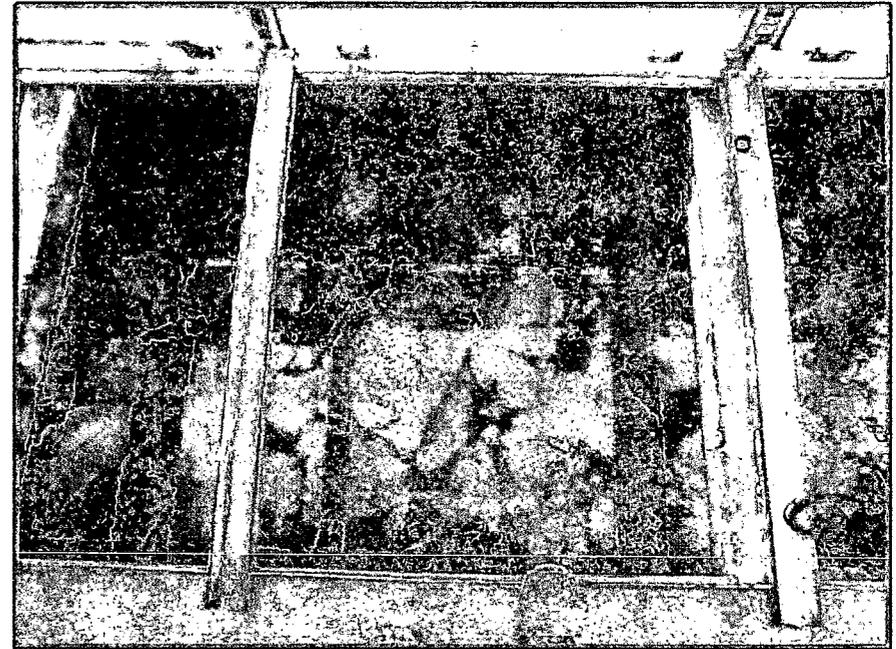
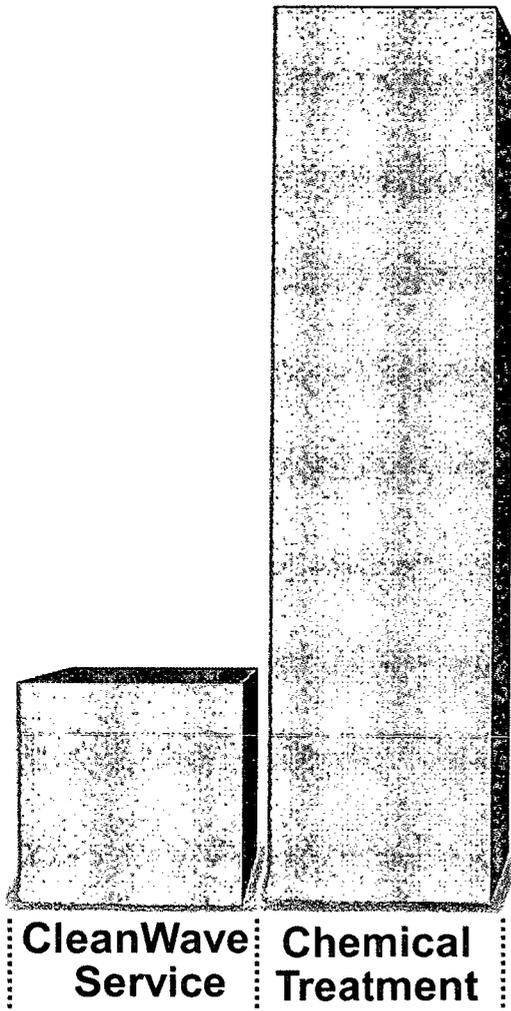
TREATS  
UP TO  
**20**  
BPM

REMOVES  
UP TO  
**99%** of  
TOTAL  
SUSPENDED  
SOLIDS

# CleanWave<sup>SM</sup> Service Advantages

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## Reduces volume of sludge



# Additional CleanWave<sup>SM</sup> Service Benefits

- Coagulates particles down to < 1 micron
- Conserves water via onsite treatment of:
  - *Frac flow back*
  - *Produced water*
  - *Surface runoff*
  - *Other sources*
- Automated
- Reduces
  - *Bacteria*
  - *Turbidity*
  - *H<sub>2</sub>S*
  - *Scaling, corrosion*
  - *Chemicals used*
  - *Disposal, handling, transportation costs*
  - *Sludge*

# Case Study: CleanWave<sup>SM</sup> Service

## CHALLENGE

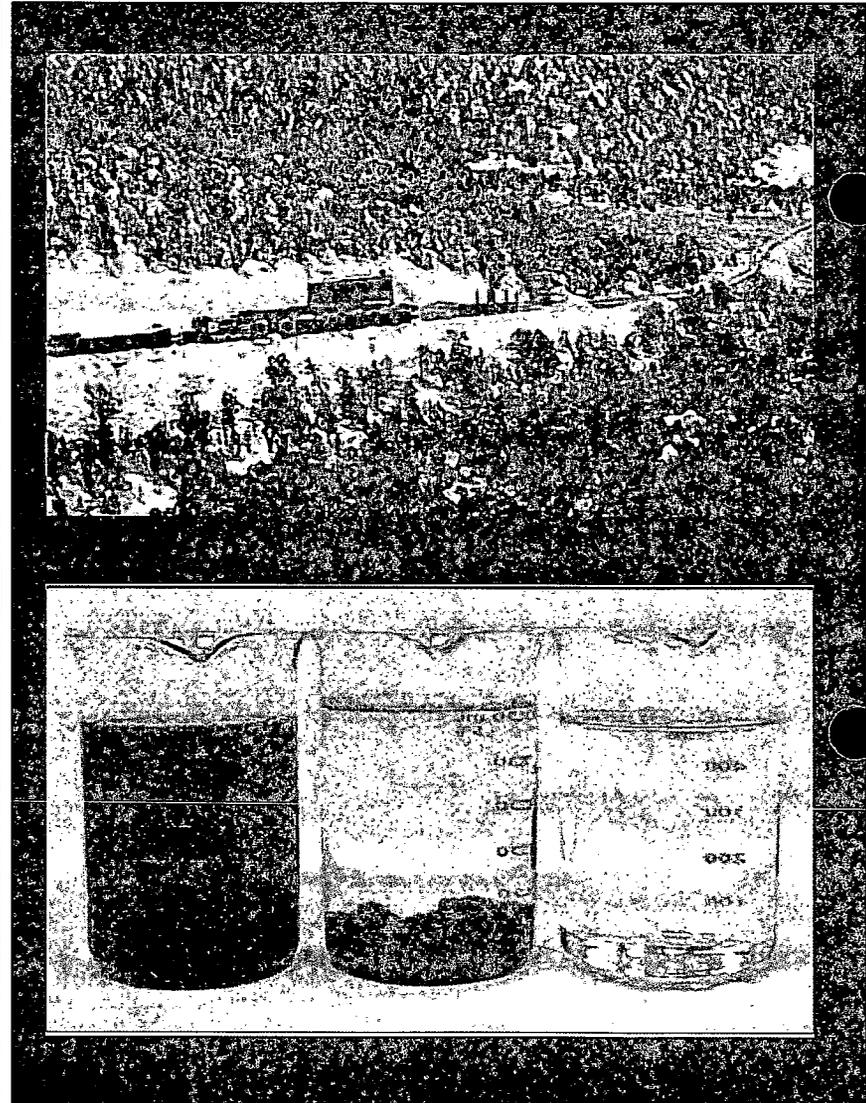
- Remote location in Utah
- Significant delays in production schedule
- Single truck road – 40 miles each way
- Massive snow buildup in the winter
- High total dissolved solids (TDS) water > 50,000 ppm

## SOLUTION

- CleanWave<sup>SM</sup> water treatment service
- Halliburton slick water frac

## RESULTS

- Successful seven month operation
- 55,000 barrels treated in under four days
- 1,000 truck loads, 5,000 hours of drive time eliminated
- Significant reduction in water management cost
- On location treatment eliminated frac schedule delays
- Successful frac



# Why Halliburton Water Treatment Services?

Halliburton has **unique expertise** and technologies to help you recycle water for any designated task with minimal use of chemicals.

- *Thorough understanding of oilfield and fluids/chemistry*
- *On location QA/QC*
- *HSE performance second to none*



>> **Reduce** water costs while **improving** water quality



# Q&A