C-147 Registration Package
Cotton Draw Recycling Facility
Section 22, T25S, R31E
Eddy County, New Mexico

Prepared For

devon

Prepared By

ENVIROTECH
ENGINEERING & CONSULTING, INC.

JAMES R. STALLINGS
NEW MEXICO
21034
PROFESSIONAL ENGINEER
1/18/19

January 2019

District I
1625 N. French Dr., Hobbs, NM 88240
District II
811 S. First St., Artesia, NM 88210
District III
1000 Rio Brazos Road, Aztec, NM 87410
District IV
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico
Energy Minerals and Natural Resources
Department
Oil Conservation Division
1220 South St. Francis Dr.
Santa Fe, NM 87505

Form C-147
Revised April 3, 2017

Recycling Facility and/or Recycling Containment

Type of Facility: ☒ Recycling Facility ☒ Recycling Containment*

Type of action: ☒ Permit ☒ Registration
☐ Modification ☐ Extension
☐ Closure ☐ Other (explain) _____

*** At the time C-147 is submitted to the division for a Recycling Containment, a copy shall be provided to the surface owner.**

Be advised that approval of this request does not relieve the operator of liability should operations result in pollution of surface water, ground water or the environment. Nor does approval relieve the operator of its responsibility to comply with any other applicable governmental authority's rules, regulations or ordinances.

1.
Operator: Devon Energy Corporation (For multiple operators attach page with information) OGRID #: 6137
Address: 333 West Sheridan, Oklahoma City, Oklahoma 737102-8260
Facility or well name (include API# if associated with a well): Cotton Draw Recycle Fac ility
OCD Permit Number: _____ (For new facilities the permit number will be assigned by the district office)
U/L or Qtr/Qtr I Section 22 Township 25 South Range 31 County: Eddy
East Surface Owner: ☐ Federal ☒ State ☐ Private ☐ Tribal Trust or Indian Allotment

2.
☒ **Recycling Facility:**
Location of recycling facility (if applicable): Latitude 32.113744° Longitude -103.758072° NAD83
Proposed Use: ☒ Drilling* ☒ Completion* ☒ Production* ☒ Plugging *
The re-use of produced water may NOT be used until fresh water zones are cased and cemented
☐ Other, ***requires permit for other uses. Describe use, process, testing, volume of produced water and ensure there will be no adverse impact on groundwater or surface water.***
☒ Fluid Storage
☐ Above ground tanks ☒ Recycling containment ☐ Activity permitted under 19.15.17 NMAC explain type _____
☐ Activity permitted under 19.15.36 NMAC explain type: _____ ☐ Other explain _____
☐ For multiple or additional recycling containments, attach design and location information of each containment
☐ **Closure Report (required within 60 days of closure completion):** ☐ Recycling Facility Closure Completion Date: _____

3.
☒ **Recycling Containment:**
☐ Annual Extension after initial 5 years (attach summary of monthly leak detection inspections for previous year)
Center of Recycling Containment (if applicable): Latitude 32.114521° Longitude -103.759656° NAD83
☐ For multiple or additional recycling containments, attach design and location information of each containment
☒ Lined ☒ Liner type: Thickness 40 mil (secondary) 60-mil (primary) ☒ LLDPE ☒ HDPE ☐ PVC ☐ Other _____
☐ String-Reinforced
Liner Seams: ☒ Welded ☒ Factory ☒ Other Field Welds Volume: 127k bbl Dimensions: L 500 x W 550 x D 16.0
☐ Recycling Containment Closure Completion Date: _____

4.

Bonding:

☒ Covered under bonding pursuant to 19.15.8 NMAC per 19.15.34.15(A)(2) NMAC **(These containments are limited to only the wells owned or operated by the owners of the containment.)**

☐ Bonding in accordance with 19.15.34.15(A)(1). Amount of bond $_____ **(work on these facilities cannot commence until bonding amounts are approved)**

☐ Attach closure cost estimate and documentation on how the closure cost was calculated.

5.

Fencing:

☐ Four foot height, four strands of barbed wire evenly spaced between one and four feet

☒ Alternate. Please specify Chain Link Game Fence

6.

Signs:

☒ 12"x 24", 2" lettering, providing Operator's name, site location, and emergency telephone numbers

☐ Signed in compliance with 19.15.16.8 NMAC

7.

Variances:

Justifications and/or demonstrations that the proposed variance will afford reasonable protection against contamination of fresh water, human health, and the environment.

Check the below box only if a variance is requested:

☒ Variance(s): Requests must be submitted to the appropriate division district for consideration of approval. If a Variance is requested, include the variance information on a separate page and attach it to the C-147 as part of the application.

If a Variance is requested, it must be approved prior to implementation.

8.

Siting Criteria for Recycling Containment

Instructions: The applicant must provide attachments that demonstrate compliance for each siting criteria below as part of the application. Potential examples of the siting attachment source material are provided below under each criteria.

General siting

Ground water is less than 50 feet below the bottom of the Recycling Containment. NM Office of the State Engineer - iWATERS database search; USGS; Data obtained from nearby wells	☐ Yes ☒ No ☐ NA
Within incorporated municipal boundaries or within a defined municipal fresh water well field covered under a municipal ordinance adopted pursuant to NMSA 1978, Section 3-27-3, as amended. - Written confirmation or verification from the municipality; written approval obtained from the municipality	☐ Yes ☒ No ☐ NA
Within the area overlying a subsurface mine. - Written confirmation or verification or map from the NM EMNRD-Mining and Minerals Division	☐ Yes ☒ No
Within an unstable area. - Engineering measures incorporated into the design; NM Bureau of Geology & Mineral Resources; USGS; NM Geological Society; topographic map	☐ Yes ☒ No
Within a 100-year floodplain. FEMA map	☐ Yes ☒ No
Within 300 feet of a continuously flowing watercourse, or 200 feet of any other significant watercourse, or lakebed, sinkhole, or playa lake (measured from the ordinary high-water mark). - Topographic map; visual inspection (certification) of the proposed site	☐ Yes ☒ No
Within 1000 feet from a permanent residence, school, hospital, institution, or church in existence at the time of initial application. - Visual inspection (certification) of the proposed site; aerial photo; satellite image	☐ Yes ☒ No
Within 500 horizontal feet of a spring or a fresh water well used for domestic or stock watering purposes, in existence at the time of initial application. - NM Office of the State Engineer - iWATERS database search; visual inspection (certification) of the proposed site	☐ Yes ☒ No
Within 500 feet of a wetland. - US Fish and Wildlife Wetland Identification map; topographic map; visual inspection (certification) of the proposed site	☐ Yes ☒ No

9.
Recycling Facility and/or Containment Checklist:
Instructions: Each of the following items must be attached to the application. Indicate, by a check mark in the box, that the documents are attached.

- ☒ Design Plan - based upon the appropriate requirements.
- ☒ Operating and Maintenance Plan - based upon the appropriate requirements.
- ☒ Closure Plan - based upon the appropriate requirements.
- ☒ Site Specific Groundwater Data -
- ☒ Siting Criteria Compliance Demonstrations –
- ☒ **Certify that notice of the C-147 (only) has been sent to the surface owner(s)**

10.
Operator Application Certification:

I hereby certify that the information and attachments submitted with this application are true, accurate and complete to the best of my knowledge and belief.

Name (Print): Josh Bruening Title: Engineer

Signature: [signature] Date: 1/17/2019

e-mail address: josh.bruening@dvn.com Telephone: 405-552-7882

11.
OCD Representative Signature: Bradford Billings **Approval Date:** 5/29/2019

Title: Env. Spc. A **OCD Permit Number:** 2RF-141

☐ Additional OCD Conditions on Attachment

OCD Conditions

ENVIROTECH
ENGINEERING & CONSULTING, INC.

2500 North Eleventh Street • Enid, OK 73701 • (580) 234-8780 □ Fax (580) 237-4302 • www.envirotechconsulting.com

December 31, 2018

Mr. Bradford Billings
New Mexico EMNRD
Oil conservation Division
1220 South St. Francis Dr.
Santa Fe, New Mexico 87505

RE: Rule 34 Variance Request –Produced Water Recycling Containment

Mr. Billings:

Devon Energy Corporation is requesting a variance to Rule 34 Part 12(A)(4) requiring secondary liners to be 30-mil string reinforced LLDPE. Devon is requesting approval to use 40-mil LLDPE in place of the specified material. Based on our experience, we feel that the requested material will allow us to provide greater environmental protection in our impoundments.

Due to the construction of the 30-mil reinforced LLDPE material, nondestructive QA/QC testing cannot be performed. The proposed 40-mil LLDPE will be seamed in a manner that will allow nondestructive pressure testing of the seams to ensure proper sealing.

The proposed LLDPE is appropriate material for the proposed use in the impoundment, and is compatible with the material that will be stored. This material will provide equal or better environmental protection as the specified 30-mil reinforced LLDPE. Attached with this request is a sample specification sheet for the LLDPE with the proposed material highlighted.

The proposed new liner system cross-section is as follows: prepare subgrade, 12-oz. geotextile, 40-mil LLDPE, single sided geocomposite, 60-mil HDPE (smooth on bottom, textured on slopes). This will replace the cross-section required by the current rule and submitted with the original permit application. It should also be noted that this variance has been granted on past sites.

Should you have any questions or require additional information, please contact me by phone at 580-234-8780 or by email at jstallings@envirotechconsulting.com at your convenience

Thank you for your consideration.
Best regards,

ENVIROTECH ENGINEERING & CONSULTING, INC.

Jimmy Stallings, P.E.
President and Principal Engineer

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December 31, 2018

Mr. Bradford Billings
New Mexico EMNRD
Oil conservation Division
1220 South St. Francis Dr.
Santa Fe, New Mexico 87505

RE: Rule 34 Variance Request –Produced Water Recycling Containment

Mr. Billings:

Devon Energy Corporation is requesting a variance to C-147 Fencing requirement for a requiring a fence four foot in height, with four strands of barbed wire evenly spaced between one and four feet. Devon is requesting approval to a chain link fence, six (6) feet in height with a minimum of three (3) strands of barbed wire over the top of the chain link. Based on our experience, we feel that the requested fencing will provide greater security to the facility for excluding animals and unauthorized individual access.

The proposed fencing has been used extensively on similar project throughout, New Mexico, Texas, and Oklahoma with great success.

Should you have any questions or require additional information, please contact me by phone at 580-234-8780 or by email at jstallings@envirotechconsulting.com at your convenience

Thank you for your consideration.
Best regards,

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December 31, 2018

Mr. Bradford Billings
New Mexico EMNRD
Oil conservation Division
1220 South St. Francis Dr.
Santa Fe, New Mexico 87505

RE: Rule 34 Variance Request –Produced Water Impoundment Bird Netting

Mr. Billings:

Devon Energy Corporation is requesting a variance to Rule 34-Part 12(E) Netting to ensure the recycling facility is protected from wildlife. Based on our experience from previous projects, we believe audible bird deterrents provide equal or better protection when compared to netting. In addition, they require less inspection, maintenance and repair over the life of the facility.

Devon is proposing to use the "Bird-X Mega Blaster Pro" system. A copy of the user's manual is attached to this variance request letter.

This system will replace the netting required by the current rule and submitted with the original permit application.

Should you have any questions or require additional information, please contact me by phone at 580-234-8780 or by email at jstallings@envirotechconsulting.com at your convenience

Thank you for your consideration.
Best regards,

ENVIROTECH ENGINEERING & CONSULTING, INC.

Jimmy Stallings, P.E.
President and Principal Engineer

CONTENTS

1. SITE CRITERIA FOR RECYCLING CONTAINMENT

1.1 LOCATION

The Devon Energy Cotton Draw Recycling Facility (collectively referred to as the containment), is proposed to be located in Section 22, Township 25 South, Range 31 East of Eddy County, New Mexico.

1.2 DISTANCE TO GROUNDWATER

1.2.1 HYDROLOGY

According to information reviewed from the Bureau of Land Management (BLM) Carlsbad Field Office, the proposed containment location is located within a mapped major aquifer system known as the Pecos River Basin Alluvial aquifer. Other major aquifers in the area include the Capitan Reef Complex and High Plains Aquifer. Available groundwater within the area of the proposed containment is noted to be in the Capitan declared groundwater basin by the New Mexico Office of the State Engineer; water-bearing features include alluvial and carbonate systems.

Groundwater wells in the area are completed at an average depth of approximately 620-ft below ground surface, with a depth to water averaging approximately 355-feet (refer to *Figure 1*). This data was obtained from measured water levels or logged borings for hydrogeologic information contained in the OSE database. Available groundwater data (total depth of water wells and depth to groundwater) is presented in *Figure 1*, and an Aquifer Map presenting the area of mapped aquifer systems from the BLM Carlsbad Field Office is presented as *Figure 1A*.

The New Mexico Oil and Gas Division (NMOCD) requires that groundwater (freshwater as defined by NMOCD rules) at the location be greater than 50-ft below the containment bottom. *Figure 1* is an aerial map that demonstrates the following to meet these criteria:

1. The location of the proposed containment shown on an aerial photograph with surface elevation (taken from the United States Geologic Survey (USGS) Lea New Mexico 7.5 Minute Series Topographic Map).

2. Location of area water wells (as plotted in the Office of the State Engineers (OSE) WATERS database). It should be noted, OSE wells can be mis-located as older wells are plotted in the center of the quarter, quarter, quarter section, township, and range.

3. Total depth of the wells and/or depth to water (where provided) from the most recent available data is plotted adjacent to each located water well.

From the available data, the two (2) closest groundwater wells to the proposed containment location are located approximately 1.36-miles west (Well ID: C-02250, also denoted as "windmill" on the topographic map), and 4.81-miles west (Well Id: C-03781-POD1). The windmill well C-02250 had a recorded total depth of 400-ft; depth to groundwater for this well was recorded at 390-ft below ground surface. Well C-03781-POD1 had a recorded total depth of approximately 720-ft below ground surface; depth to groundwater for this well was recorded at 325-ft below ground surface.

Onsite borings were drilled to a depth between 20- and 21-ft below ground surface. Water was not observed in the boring, or within 72-hrs after completion of the boring. Very dense and cemented soils were encountered in each boring. Based on field observations made during the drilling of onsite borings and research of the above-referenced available data, the required 50-ft of separation between the bottom of the containment and groundwater appears to be met.

1.2.2 GEOLOGY

A geological map for the vicinity of the site was obtained from the New Mexico Bureau of Land Management, Carlsbad Field Office and was used to review the geologic setting for the proposed containment location. Based on the review of the geologic map, the containment location lies within the Halocene to Pleistocene age Eolian and Piedmont alluvial deposits. These deposits consist of interbedded wind-deposited sands and alluvial deposits.

Area stratigraphy to an approximate depth of 20-ft below ground surface (bgs) was obtained from borings conducted on the site by Terracon on November 16th, 2018. The boring logs recorded very dense silty sand and silty sand with gravel. No groundwater was encountered during the boring, and none was observed within 72-hrs of completion of the borings.

Figure 2 is a reproduction of the USGS Lea 7.5-Minute Series geologic map. *Figure 2* shows the following:

1. Location of the proposed containment
2. Geologic setting of the containment

1.3 DISTANCE TO MUNICIPAL BOUNDARIES AND FRESH WATER FIELDS

Figure 3 demonstrates that the location is not located within incorporated municipal boundaries or within a defined municipal fresh water field covered under a municipal ordinance adopted pursuant to NMSA 1978, Section 3-27-3. *Figure 3* illustrates the following:

1. The closest municipality to the site is Loving, New Mexico located approximately 22-miles northwest of the containment location. In addition, the municipality of Jal, New Mexico is located approximately 33-miles east and Carlsbad, New Mexico is located approximately 34-miles west-northwest of the site.
2. The closest municipal well field is located approximately 35-miles north-northwest of the containment location (City of Carlsbad Well Field) serving the community of Carlsbad, New Mexico.

1.4 DISTANCE TO SUBSURFACE MINES

According to the New Mexico Mining and Minerals Division the nearest mines to the site are surface mines including caliche pits and stone aggregate. The site location is not within an area overlying a subsurface mine. *Figure 4* illustrates the following:

1. The nearest mapped mine to the containment location is a surface caliche pit mine located approximately 4-miles to the south (*Figure 4*). There are no subsurface mines within the immediate vicinity of the containment location.

1.5 DISTANCE TO HIGH OR CRITIAL KARST AREAS (UNSTABLE AREAS)

Figure 5 shows the location of the proposed contaminant area with respect to BLM mapped Karst areas.

1. The proposed containment is located within a "low" potential karst area.
2. The nearest "high" or "critical" karst area is located approximately 2.2-miles south of the proposed pit location. In addition, an area of "medium" karst potential is located approximately 0.25-miles south and west of the proposed pit location.
3. No evidence of solution voids were observed during the site inspection.

1.6 DISTANCE TO 100-YEAR FLOODPLAIN

The Federal Emergency Management Agency (FEMA) Flood Insurance maps were reviewed for the location of the site. The site is located on FEMA map panel number 35015C1900D, which was noted as "not printed." The FEMA map panel has not been printed because the entire area of the panel, including the containment location, was defined as "Zone D." *Figure 6* demonstrates the area of the site is not located within a 100-year Floodplain.

1. The site is located within "Zone D." Zone D is described as areas with possible but undetermined flood hazards. No flood hazard analysis has been conducted for this area.

1.7 DISTANCE TO SURFACE WATER

Figure 7 is a reproduction of the USGS Phantom Banks 7.5-Minute Series topographic map that demonstrates the site location is not within 300-ft of a continuously flowing watercourse or other significant watercourse, or within 200-ft of a lakebed, sinkhole, or playa lake (as measured from the ordinary high-water mark). *Figure 7* demonstrates the following:

1. No continuously flowing watercourses or other water bodies defined by NMOCD are located within 300-ft of the proposed containment location.
2. The closest surface water body is the Tucker Draw located approximately 4-miles west-southwest of the proposed containment location.

1.8 DISTANCE TO PERMANENT RESIDENCES OR STRUCTURES

Figure 8 is reproduction of the USGS Phantom Banks New Mexico 7.5-Minute Series topographic map and also demonstrates that the site location is not within 1,000-ft of an occupied permanent residence, school, hospital, institution, church, or other

permanent structure in existence at the time of initial application. The nearest structures to the site location appear to be oil field tank batteries.

1.9 DISTANCE TO NON-PUBLIC WATER SUPPLY

The site is not located within 500-horizontal feet of a private, domestic fresh water well or spring that less than five households use for domestic or stock watering purposes. In addition, the site is not located within 1,000-ft of any other fresh water well or spring, as documented at the time of this application. *Figure 1* illustrates the following:

1. *Figure 1* shows the location of area water wells, active or plugged, relative to the proposed site location.
2. There are no known domestic water wells located within 1,000-ft of the proposed site location.
3. No springs were identified within the mapping area (refer to *Figure 7*).

1.10 DISTANCE TO WETLANDS

The U.S Fish and Wildlife National Wetlands Inventory (NWI) maps were reviewed for the area of the proposed containment. The United States Fish and Wildlife Service generates the NWI maps through infrared aerial imagery and aerial photograph interpretation; no actual field reconnaissance is conducted in the making of the maps. As such, the NWI maps do not always accurately identify wetlands or the extent of those wetlands; therefore, the maps are used for preliminary analysis only. Field reconnaissance is necessary to determine the actual presence of wetlands within the project area. *Figure 8* demonstrates the site is not located within an area of a mapped wetland.

1. The nearest designated wetland to the site is labeled as a freshwater emergent wetland with a wetland code PEM1J (Palustrine, Emergent, Persistent, Intermittently Flooded). The area mapped as a wetland is located approximately 2.7-miles southwest of the site. There are no wetlands indicated in the National Wetland Inventory Map within 500-ft of the proposed containment location.

1.11 FIGURES

Site criteria compliance demonstrations to support the above information are included herein as *Figures 1 through 8*, which are described as follows:

Figure 1 – OSE Groundwater Well Location Map
Figure 1A – BLM Aquifer Map
Figure 2 – USGS Geologic Map
Figure 3 – Municipality and Freshwater Field Map
Figure 4 – New Mexico Mining and Mineral Division Active Mine
Figure 5 – BLM Karst Potential Map
Figure 6 – FEMA Floodplains Map
Figure 7 – Distance from Municipalities, Structures, and Wells
Figure 8 – Wetlands Location Map

Additionally, the location maps and logs for above-referenced geotechnical borings performed by Terracon are enclosed.

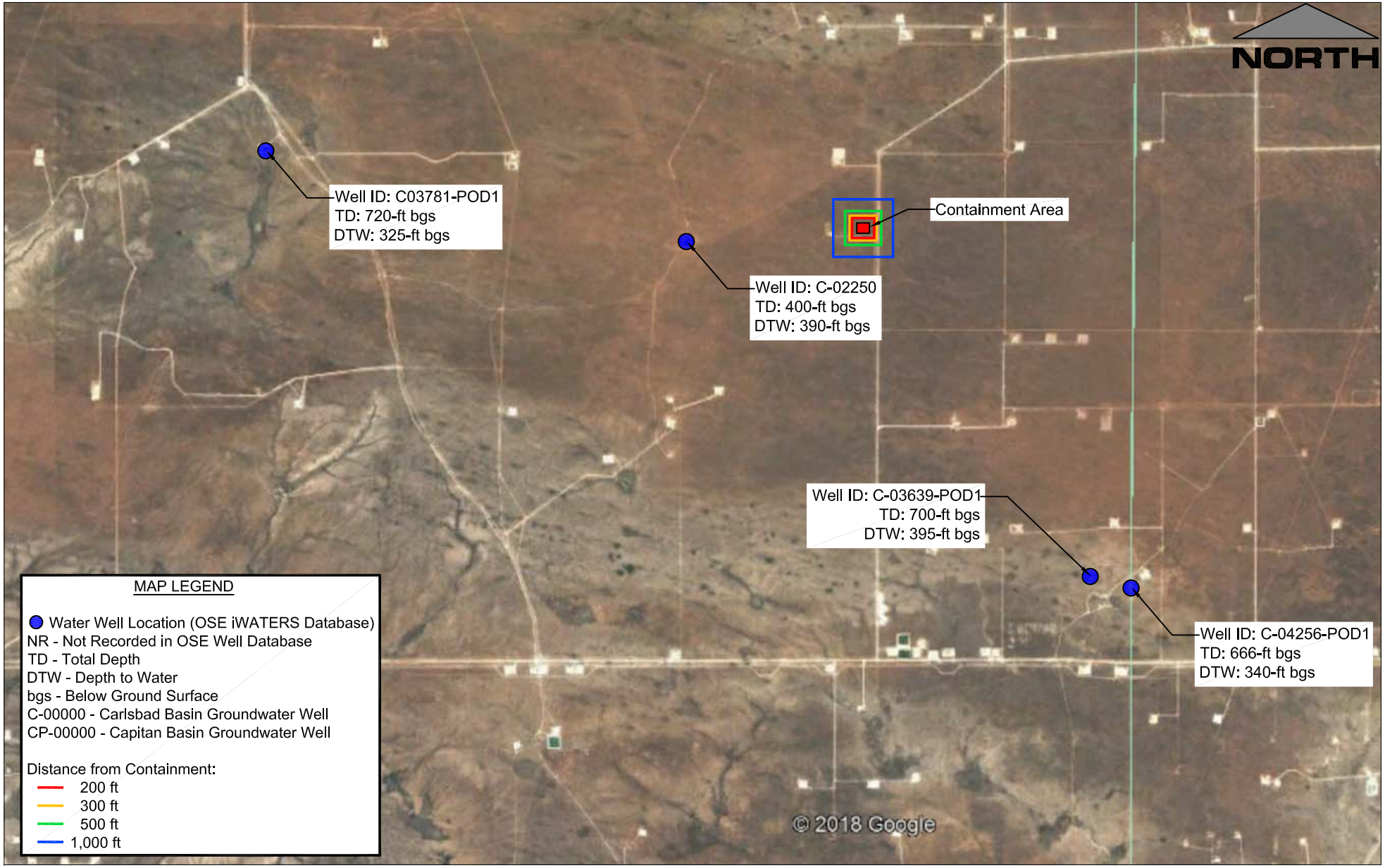

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Figure 1 - OSE Groundwater Well Location Map

Project No. 018404-00

Cotton Draw Containment Permit Application

Section 22, Township 25 South, Range 31 East, Eddy County, New Mexico

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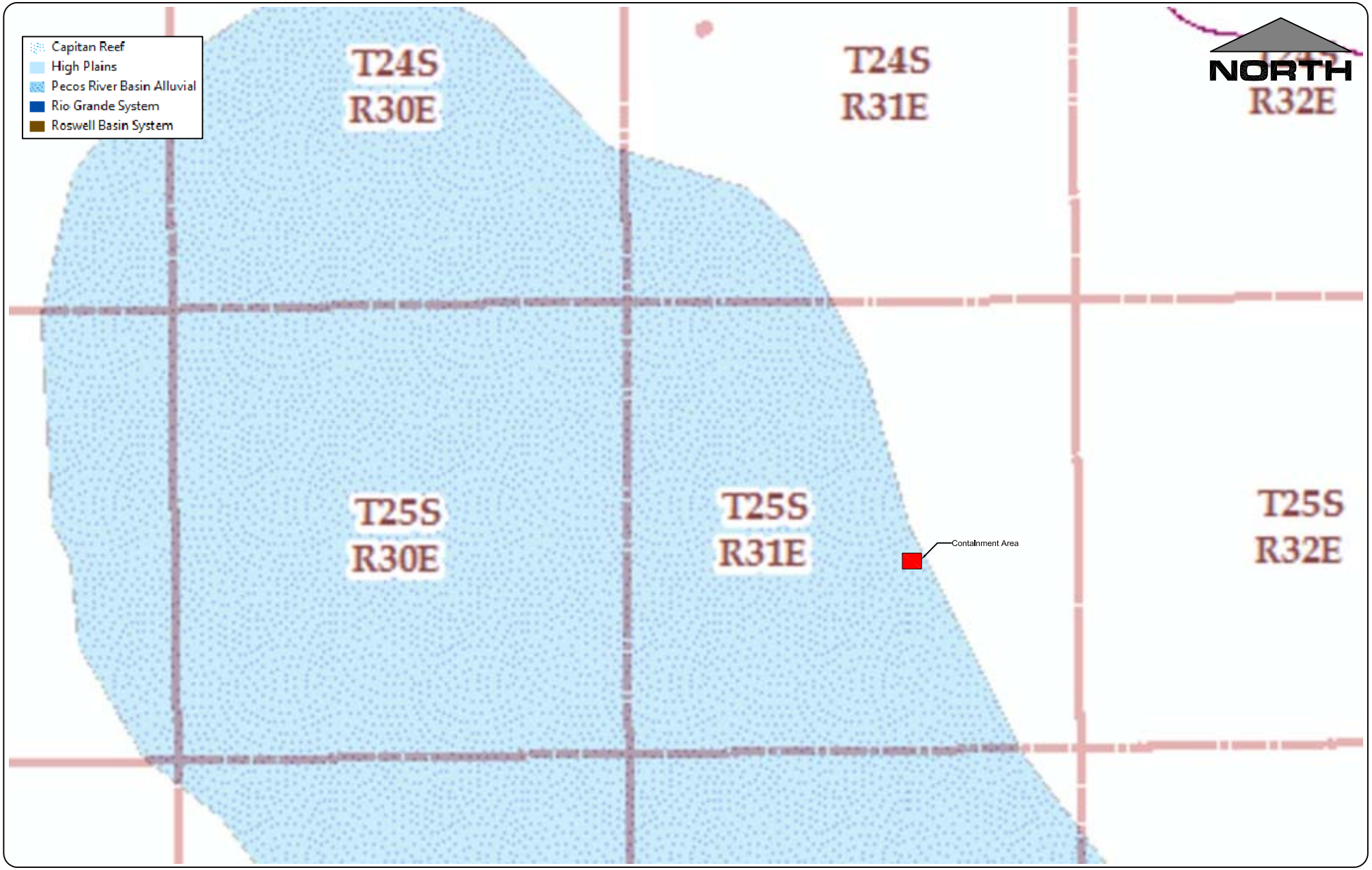

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Figure 1A - BLM Aquifer Map

Project No. 018404-00

Cotton Draw Containment Permit Application

Section 22, T-25-S, R-31-E, Eddy County, New Mexico

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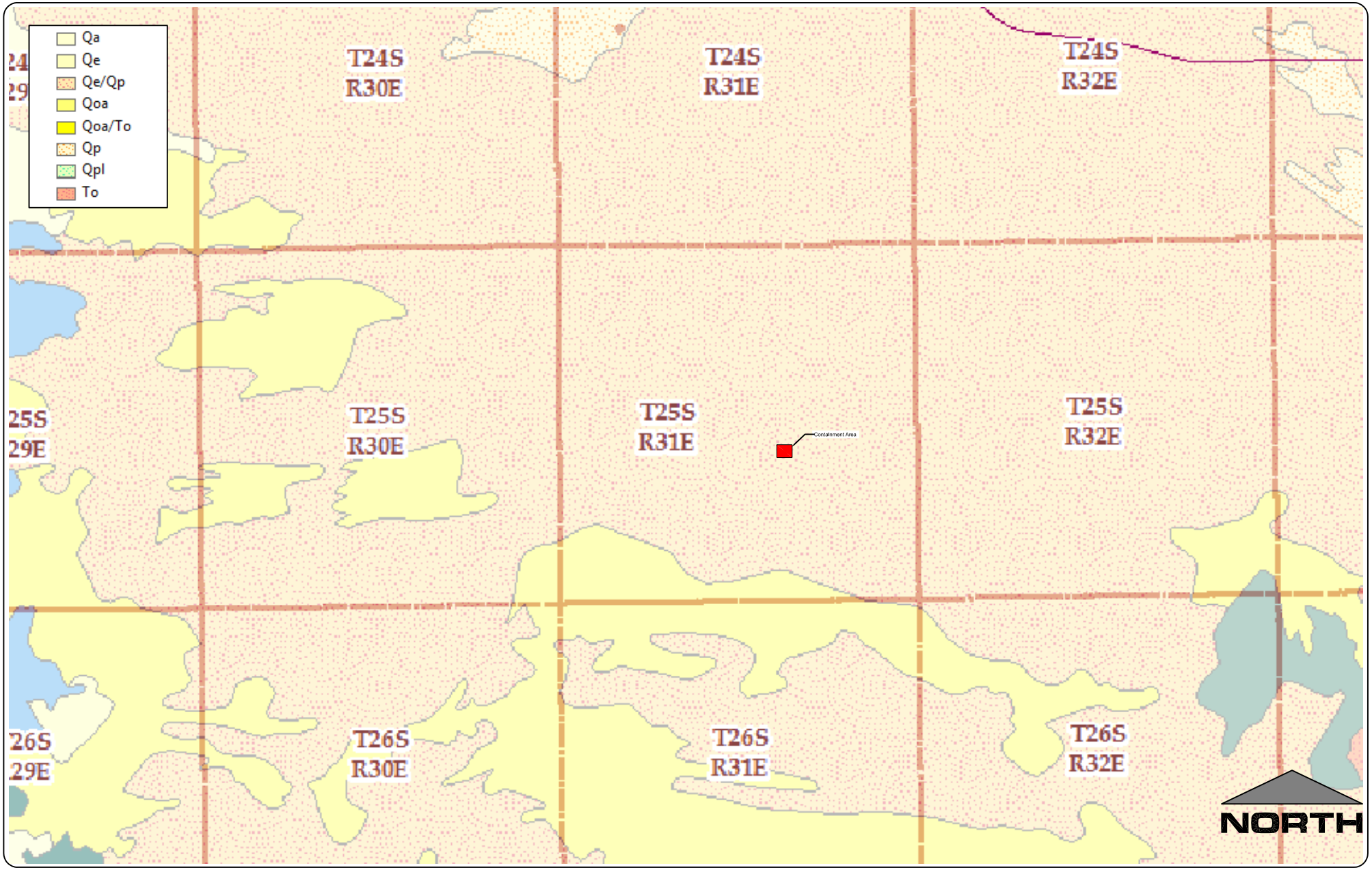

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Figure 2 - USGS Geologic Map

Project No. 018404-00

Cotton Draw Containment Permit Application

Section 22, T-25-S, R-31-E, Eddy County, New Mexico

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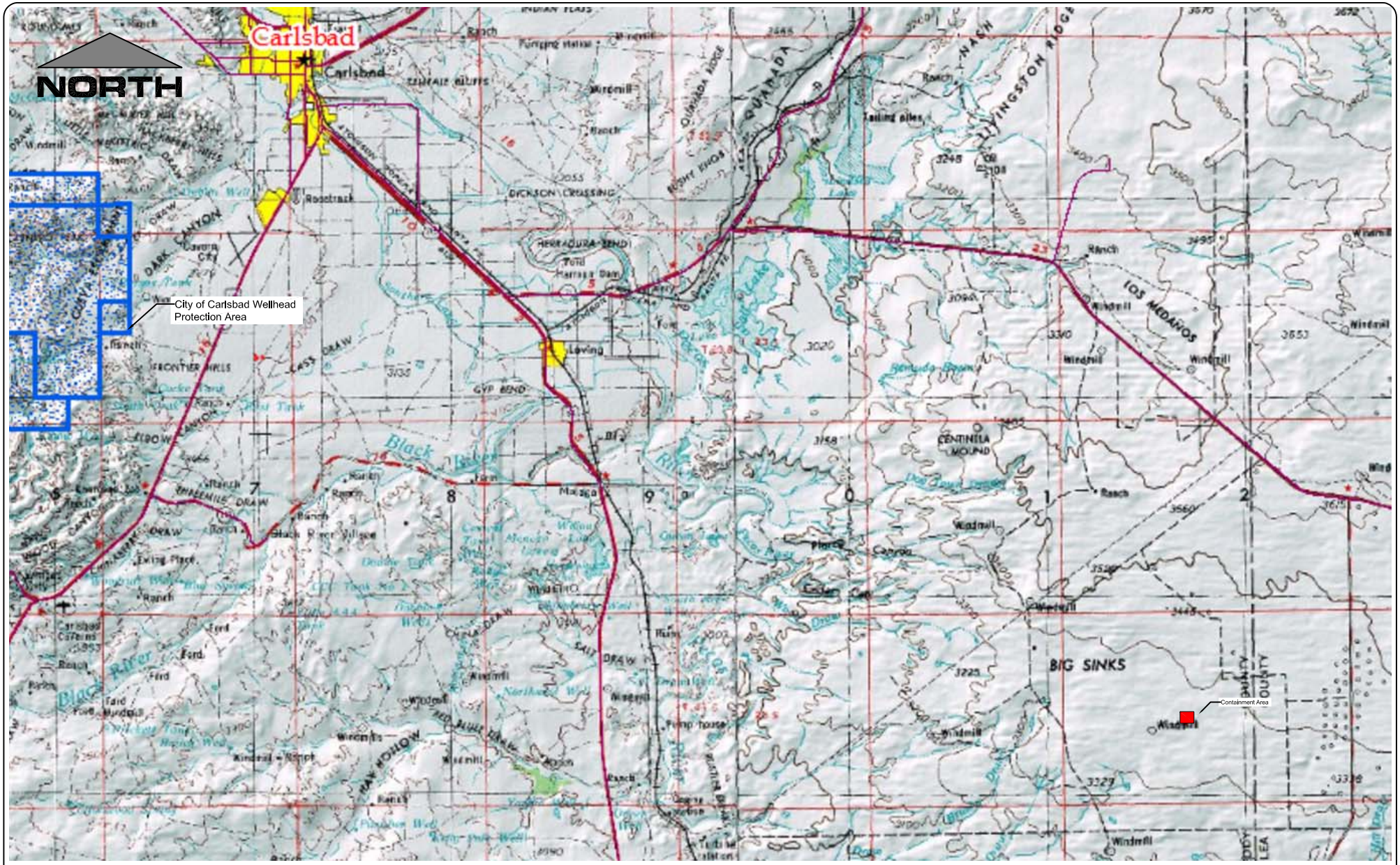

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Figure 3 - Municipality and Freshwater Fields Map

Project No. 018404-00

Cotton Draw Containment Permit Application

Section 22, T-25-S, R-31-E, Eddy County, New Mexico

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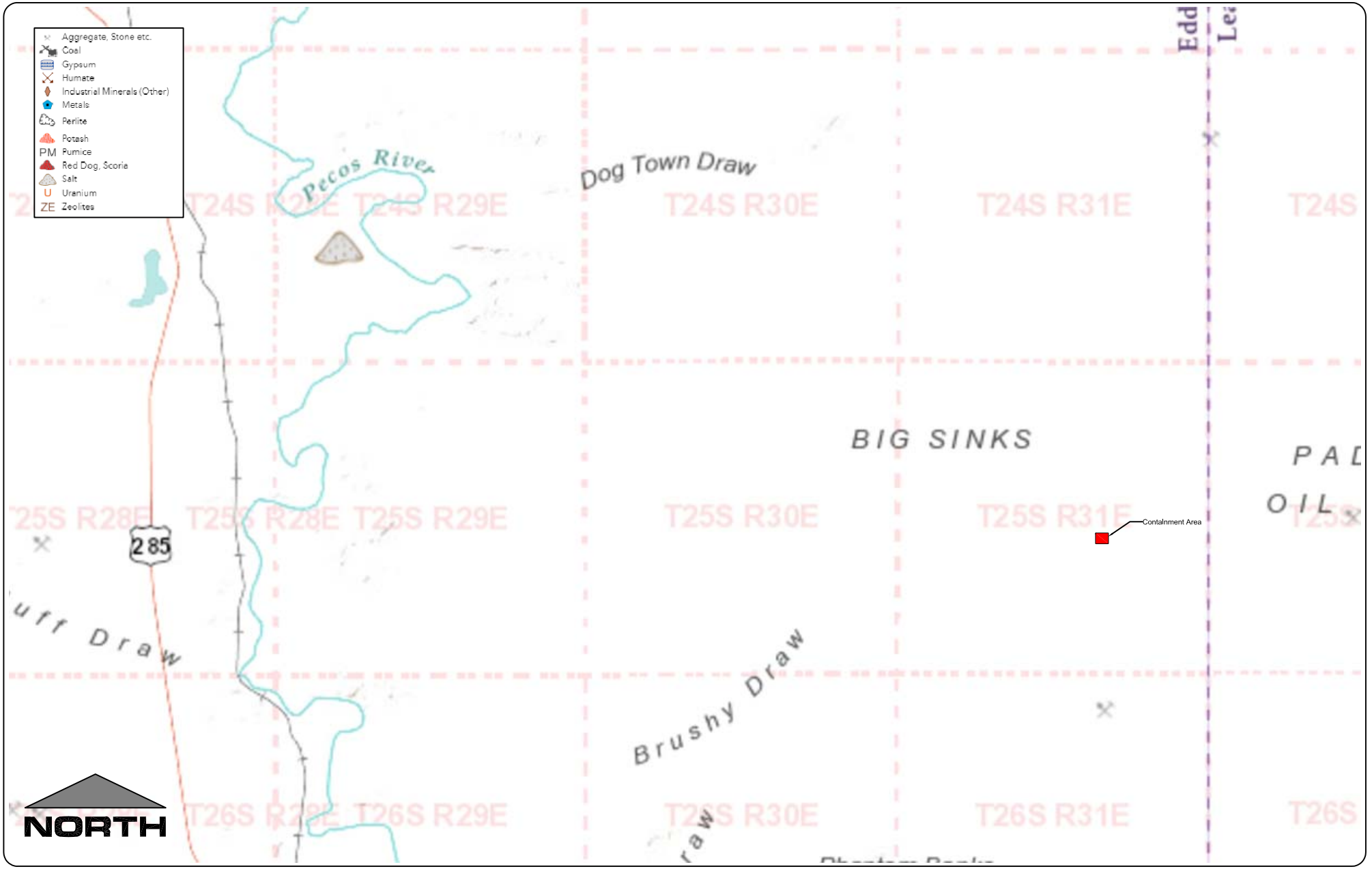

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Figure 4 - NM Mining and Minerals Division- Active Mines

Project No. 018404-00

Cotton Draw Containment Permit Application

Section 22, T-25-S, R-31-E, Eddy County, New Mexico

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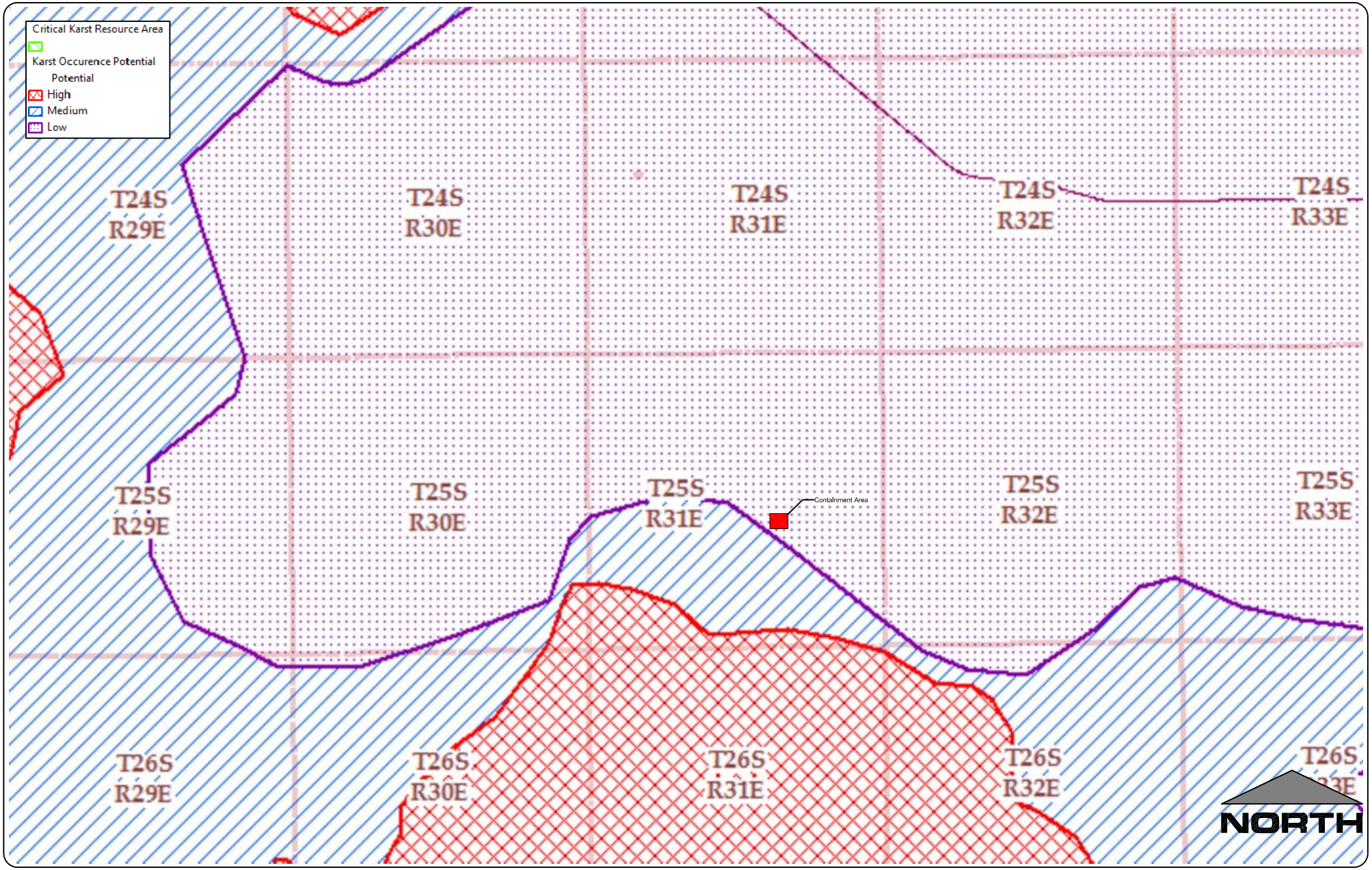

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Figure 5 - BLM Karst Potential Map

Project No. 018404-00

Cotton Draw Containment Permit Application

Section 22, T-25-S, R-31-E, Eddy County, New Mexico

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Figure 6 - FEMA Map

Project No. 018404-00

Cotton Draw Containment Permit Application

Section 22, T-25-S, R-31-E, Eddy County, New Mexico

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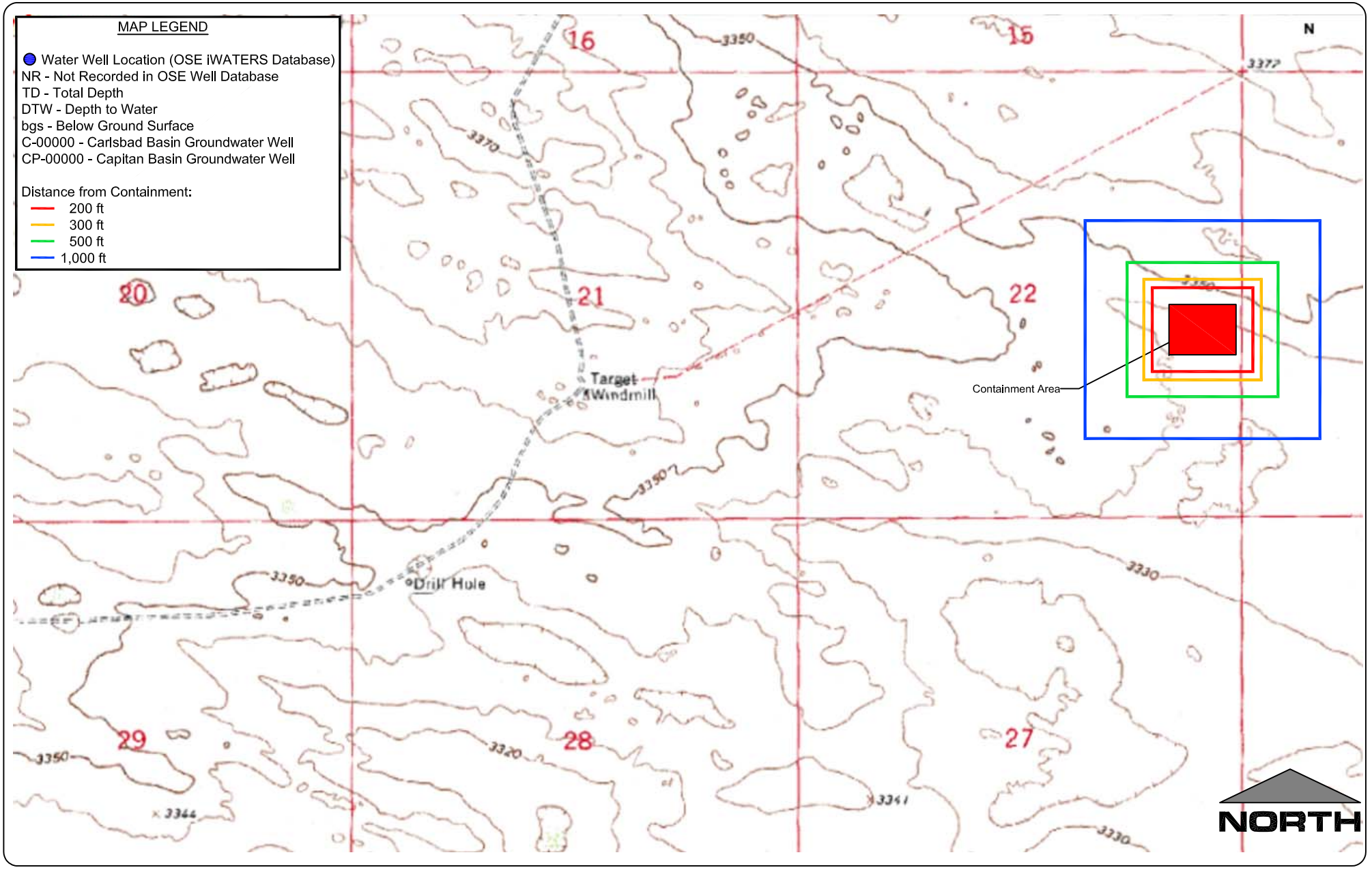

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Figure 7 - Distance From Municipalities, Structures, and Surface Waters

Project No. 018404-00

Cotton Draw Containment Permit Application

Section 22, T-25-S, R-31-E, Eddy County, New Mexico

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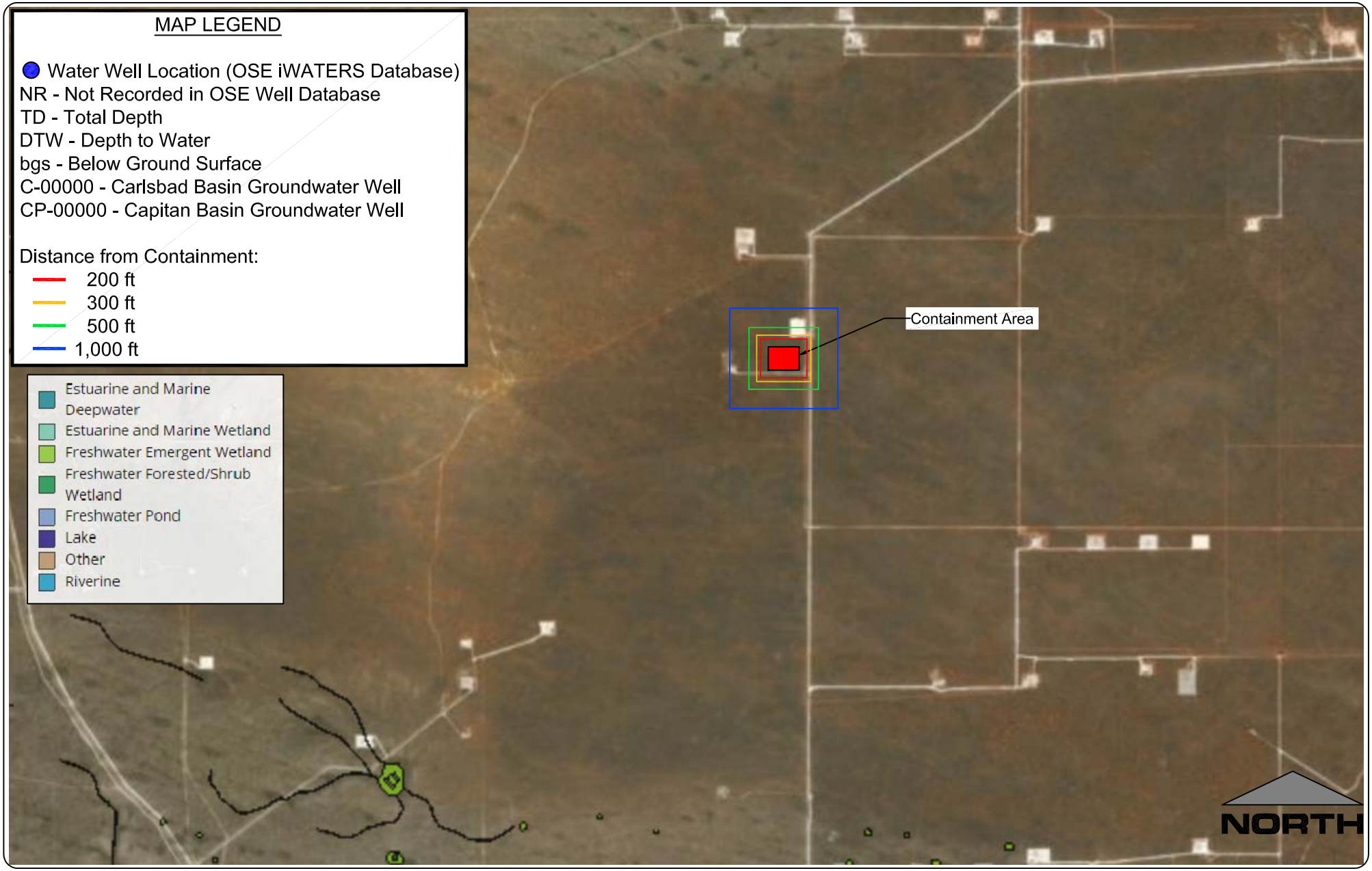

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Figure 8 - Wetlands Location Map

Project No. 018404-00

Cotton Draw Containment Permit Application

Section 22, T-25-S, R-31-E, Eddy County, New Mexico

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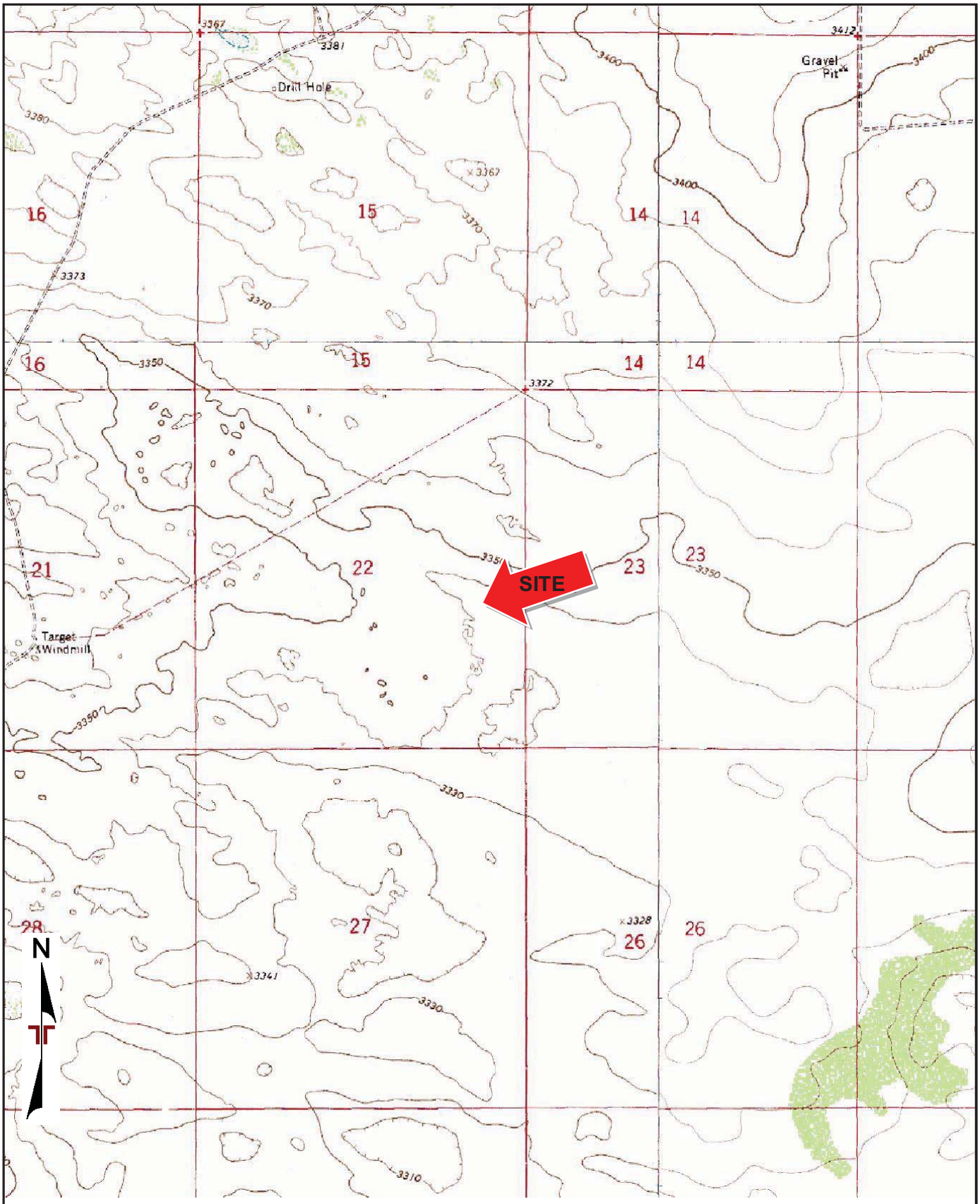


TOPOGRAPHIC MAP IMAGE COURTESY OF THE U.S. GEOLOGICAL SURVEY
QUADRANGLES INCLUDE: BIG SINKS, NM (1/1/1968), PADUCA BREAKS NW, NM (1/1/1973), PHANTOM BANKS, NM (1/1/1968) and PADUCA BREAKS WEST, NM (1/1/1973).

Project Manager:	JDC
Drawn by:	DC
Checked by:	JDC
Approved by:	JDC

Project No.	68185135
Scale:	1"=2,000'
File Name:	FIGURES
Date:	11/27/2018

Terracon
4450 Bataan Memorial E
Las Cruces, NM 88011-6000

SITE LOCATION PLAN

Devon Cotton Draw Water Impoundment Facility

North of Pipeline Road
Eddy County, NM

Exhibit
A-1

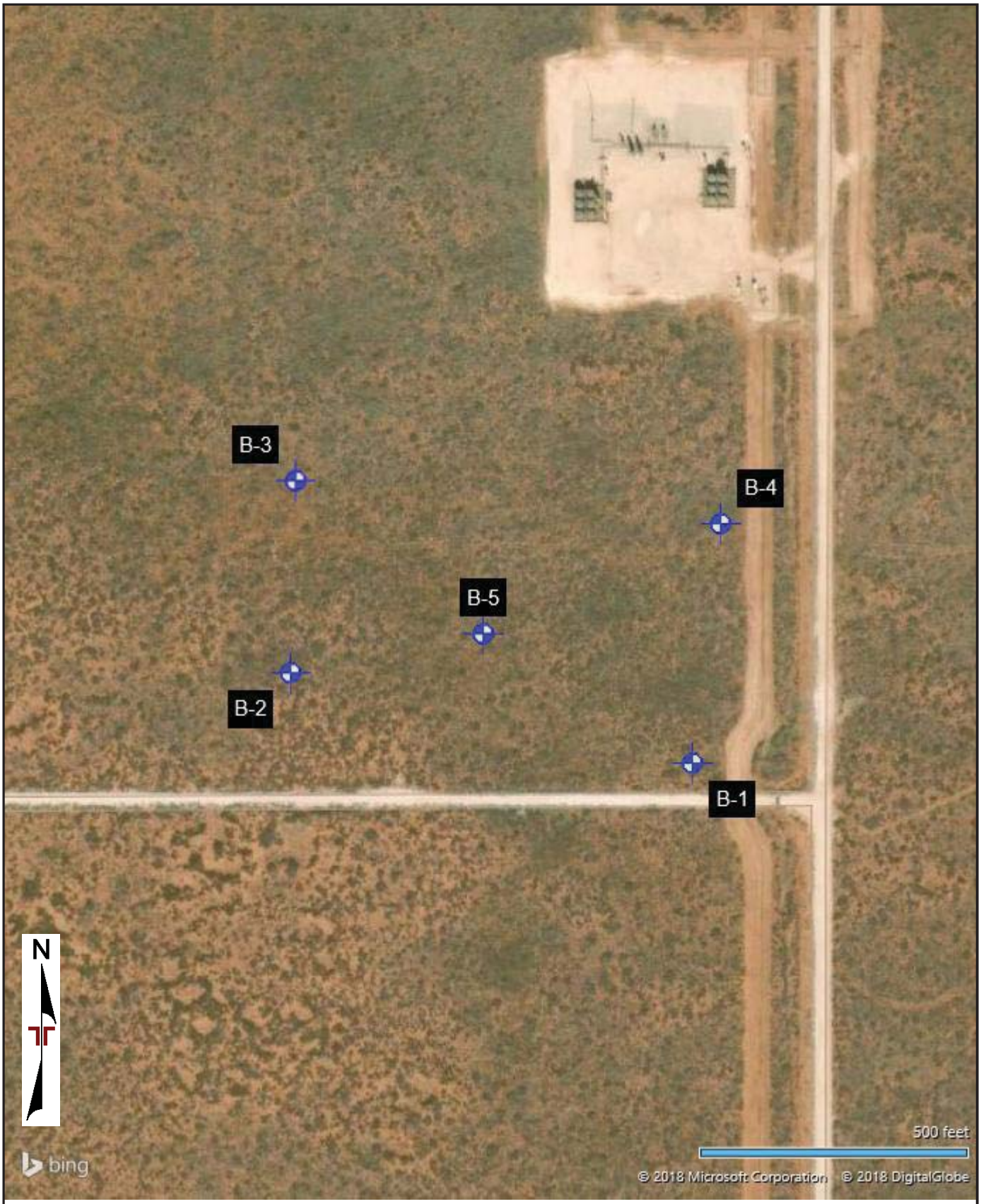


DIAGRAM IS FOR GENERAL LOCATION ONLY, AND IS NOT INTENDED FOR CONSTRUCTION PURPOSES

AERIAL PHOTOGRAPHY PROVIDED BY MICROSOFT BING MAPS

Project Manager: JDC	Project No. 68185135	Terracon 4450 Bataan Memorial E Las Cruces, NM 88011-6000	BORING LOCATION PLAN Devon Cotton Draw Water Impoundment Facility North of Pipeline Road Eddy County, NM	Exhibit A-2
Drawn by: DC	Scale: AS SHOWN			
Checked by: JDC	File Name: FIGURES			
Approved by: JDC	Date: 11/27/2018			

Field Exploration Description

A total of five (5) test borings were drilled at the site on November 16, 2018. The borings were drilled to depths of approximately 20 and 21 feet below the ground surface at the approximate locations shown on the attached Boring Location Plan, Exhibit A-2. The test borings were located as follows:

Borings	Location	Depth (feet)
B-1 to B-4	Approximate Edges of Pond Footprint	20
B-5	Approximate Center of Pond Footprint	21

The test borings were advanced with a truck-mounted CME-75 drill rig utilizing 8-inch diameter hollow-stem augers.

The borings were located in the field by using the proposed site plan and an aerial photograph of the site, measuring from existing property lines and using a hand-held GPS unit. The accuracy of boring locations should only be assumed to the level implied by the method used.

Lithologic logs of each boring were recorded by the field engineer during the drilling operations. At selected intervals, samples of the subsurface materials were taken by driving split-spoon or ring-barrel samplers. Bulk samples of subsurface materials were also obtained.

Penetration resistance measurements were obtained by driving the split-spoon and ring-barrel samplers into the subsurface materials with a 140-pound automatic hammer falling 30 inches. The penetration resistance value is a useful index in estimating the consistency or relative density of materials encountered.

A CME automatic SPT hammer was used to advance the split-barrel sampler in the borings performed on this site. The effect of the automatic hammer's efficiency has been considered in the interpretation and analysis of the subsurface information for this report.

Groundwater conditions were evaluated in the borings at the time of site exploration. For safety purposes, we backfilled the borings with auger cuttings immediately after drilling operations.

BORING LOG NO. B-1

PROJECT: Devon Cotton Draw Water Impoundment Facility

CLIENT: EnviroTech Engineering & Consulting Inc
Enid, OK

SITE: North of Pipeline Road
Eddy County, NM

LOCATION See Exhibit A-2

Latitude: 32.1138° Longitude: -103.758°

Approximate Surface Elev: 3340 (Ft.) +/-

DEPTH	ELEVATION (Ft.)	GRAPHIC LOG	DEPTH (Ft.)	WATER LEVEL OBSERVATIONS	SAMPLE TYPE	FIELD TEST RESULTS	WATER CONTENT (%)	DRY UNIT WEIGHT (pcf)	ATTERBERG LIMITS LL-PL-PI	PERCENT FINES
			5			50				
			10			10-12-18 N=30	7		NP	15
			15			17-17-22 N=39				
			20			20-26-41 N=67				
21.5	3318.5+/-									

SILTY SAND (SM), brown, very dense, carbonate indurated

trace gravel, dense

very dense

Boring Terminated at 21.5 Feet

Stratification lines are approximate. In-situ, the transition may be gradual.

Hammer Type: Automatic

Advancement Method:
Hollow Stem Auger

Abandonment Method:
Boring backfilled with auger cuttings upon completion.

See Exhibit A-3 for description of field procedures.
See Appendix B for description of laboratory procedures and additional data (if any).
See Appendix C for explanation of symbols and abbreviations.

Notes:

WATER LEVEL OBSERVATIONS

Terracon
4450 Bataan Memorial E
Las Cruces, NM

Boring Started: 11-16-2018 | Boring Completed: 11-16-2018

Drill Rig: CME 75 | Driller: Terracon

Project No.: 68185135 | Exhibit: A-4

BORING LOG NO. B-2

PROJECT: Devon Cotton Draw Water Impoundment Facility

CLIENT: EnviroTech Engineering & Consulting Inc
Enid, OK

SITE: North of Pipeline Road
Eddy County, NM

LOCATION See Exhibit A-2

Latitude: 32.1142° Longitude: -103.7605°

Approximate Surface Elev: 3346 (Ft.) +/-

DEPTH	ELEVATION (Ft.)	GRAPHIC LOG	DEPTH (Ft.)	WATER LEVEL OBSERVATIONS	SAMPLE TYPE	FIELD TEST RESULTS	WATER CONTENT (%)	DRY UNIT WEIGHT (pcf)	ATTERBERG LIMITS LL-PL-PI	PERCENT FINES
			5			12-12-12 N=24				
			10			20-18-12 N=30	9		NP	16
			15			13-18-18 N=36				
			20			21-34-33 N=67				

SILTY SAND WITH GRAVEL (SM), tan, medium dense

dense

very dense

21.5 — 3324.5+/-

Boring Terminated at 21.5 Feet

Stratification lines are approximate. In-situ, the transition may be gradual.

Hammer Type: Automatic

Advancement Method:
Hollow Stem Auger

Abandonment Method:
Boring backfilled with auger cuttings upon completion.

See Exhibit A-3 for description of field procedures.
See Appendix B for description of laboratory procedures and additional data (if any).
See Appendix C for explanation of symbols and abbreviations.

Notes:

WATER LEVEL OBSERVATIONS

Terracon
4450 Bataan Memorial E
Las Cruces, NM

Boring Started: 11-16-2018 | Boring Completed: 11-16-2018

Drill Rig: CME 75 | Driller: Terracon

Project No.: 68185135 | Exhibit: A-5

BORING LOG NO. B-3

PROJECT: Devon Cotton Draw Water Impoundment Facility

CLIENT: EnviroTech Engineering & Consulting Inc
Enid, OK

SITE: North of Pipeline Road
Eddy County, NM

LOCATION See Exhibit A-2

Latitude: 32.1152° Longitude: -103.7604°

Approximate Surface Elev: 3344 (Ft.) +/-

DEPTH	ELEVATION (Ft.)	GRAPHIC LOG	WATER LEVEL OBSERVATIONS	SAMPLE TYPE	FIELD TEST RESULTS	WATER CONTENT (%)	DRY UNIT WEIGHT (pcf)	ATTERBERG LIMITS LL-PL-PI	PERCENT FINES
0		**SILTY SAND (SM)**, trace gravel, tan, very dense							
5				X	24-32-29 N=61	10		NP	19
10		dense		X	18-20-22 N=42				
15		brown		X	26-23-22 N=45				
20.4	3323.5+/-	very dense		X	50/5"				
		Boring Terminated at 20.417 Feet							

Stratification lines are approximate. In-situ, the transition may be gradual.

Hammer Type: Automatic

Advancement Method:
Hollow Stem Auger

Abandonment Method:
Boring backfilled with auger cuttings upon completion.

See Exhibit A-3 for description of field procedures.
See Appendix B for description of laboratory procedures and additional data (if any).
See Appendix C for explanation of symbols and abbreviations.

Notes:

WATER LEVEL OBSERVATIONS

Terracon
4450 Bataan Memorial E
Las Cruces, NM

Boring Started: 11-16-2018 | Boring Completed: 11-16-2018

Drill Rig: CME 75 | Driller: Terracon

Project No.: 68185135 | Exhibit: A-6

BORING LOG NO. B-4

PROJECT: Devon Cotton Draw Water Impoundment Facility

CLIENT: EnviroTech Engineering & Consulting Inc
Enid, OK

SITE: North of Pipeline Road
Eddy County, NM

LOCATION See Exhibit A-2

Latitude: 32.115° Longitude: -103.7579°

Approximate Surface Elev: 3345 (Ft.) +/-

DEPTH	ELEVATION (Ft.)	DEPTH (Ft.)	WATER LEVEL OBSERVATIONS	SAMPLE TYPE	FIELD TEST RESULTS	WATER CONTENT (%)	DRY UNIT WEIGHT (pcf)	ATTERBERG LIMITS LL-PL-PI	PERCENT FINES
		5			12-26-50 N=76	15		NP	22
10.0	3335+/-	10			50				
		15			20-21-50 N=71				
20.9	3324+/-	20			30-50/5"				

SILTY SAND (SM), trace gravel, brown, very dense

SILTY SAND WITH GRAVEL (SM), brown, very dense

Boring Terminated at 20.917 Feet

Stratification lines are approximate. In-situ, the transition may be gradual.

Hammer Type: Automatic

Advancement Method:
Hollow Stem Auger

Abandonment Method:
Boring backfilled with auger cuttings upon completion.

See Exhibit A-3 for description of field procedures.
See Appendix B for description of laboratory procedures and additional data (if any).
See Appendix C for explanation of symbols and abbreviations.

Notes:

WATER LEVEL OBSERVATIONS

Terracon
4450 Bataan Memorial E
Las Cruces, NM

Boring Started: 11-16-2018 | Boring Completed: 11-16-2018

Drill Rig: CME 75 | Driller: Terracon

Project No.: 68185135 | Exhibit: A-7

BORING LOG NO. B-5

PROJECT: Devon Cotton Draw Water Impoundment Facility

CLIENT: EnviroTech Engineering & Consulting Inc Enid, OK

SITE: North of Pipeline Road Eddy County, NM

LOCATION See Exhibit A-2

Latitude: 32.1144° Longitude: -103.7593°

Approximate Surface Elev: 3341 (Ft.) +/-

DEPTH	ELEVATION (Ft.)	GRAPHIC LOG	DEPTH (Ft.)	WATER LEVEL OBSERVATIONS	SAMPLE TYPE	FIELD TEST RESULTS	WATER CONTENT (%)	DRY UNIT WEIGHT (pcf)	ATTERBERG LIMITS LL-PL-PI	PERCENT FINES
SILTY SAND (SM), trace gravel, tan, very dense, carbonate indurated										
			5			34-50/5"	8		NP	27
dense			10			21-24-23 N=47				
very dense			15			10-19-32 N=51				
brown			20			42-50				
21.0	3320+/-									
Auger Refusal due to very dense cemented soils at 21 Feet										

Stratification lines are approximate. In-situ, the transition may be gradual.

Hammer Type: Automatic

Advancement Method:
Hollow Stem Auger

Abandonment Method:
Boring backfilled with auger cuttings upon completion.

See Exhibit A-3 for description of field procedures.
See Appendix B for description of laboratory procedures and additional data (if any).
See Appendix C for explanation of symbols and abbreviations.

Notes:

WATER LEVEL OBSERVATIONS

Terracon
4450 Bataan Memorial E
Las Cruces, NM

Boring Started: 11-16-2018 | Boring Completed: 11-16-2018

Drill Rig: CME 75 | Driller: Terracon

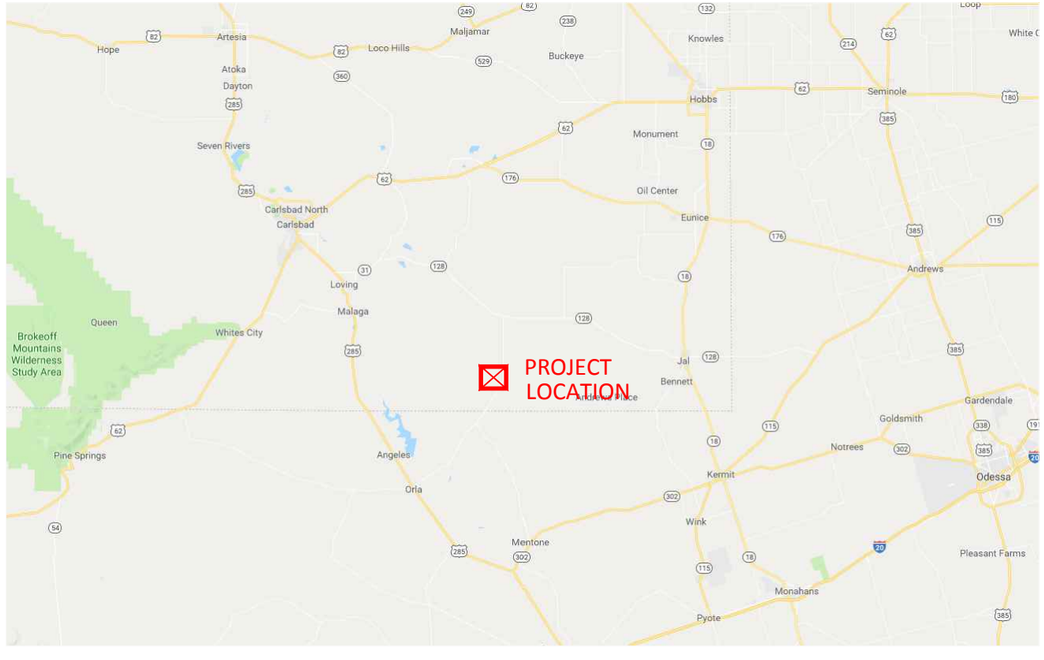
Project No.: 68185135 | Exhibit: A-8

APPENDIX A
ENGINEER DRAWINGS

COTTON DRAW RECYCLE FACILITY

Section 22 - Township 25 South, Range 31 East, N.M.P.M. - Eddy County, New Mexico

DEVON ENERGY CORPORATION



Index to Drawings

Sheet No.	Description
1.	Cover Sheet
2.	Project Location Plan
3.	Site Plan
4.	Site Prep / Staking Plan
5.	Cross Sections
6.	Sump Plan & Details
7.	Miscellaneous Details
8.	Fence Details

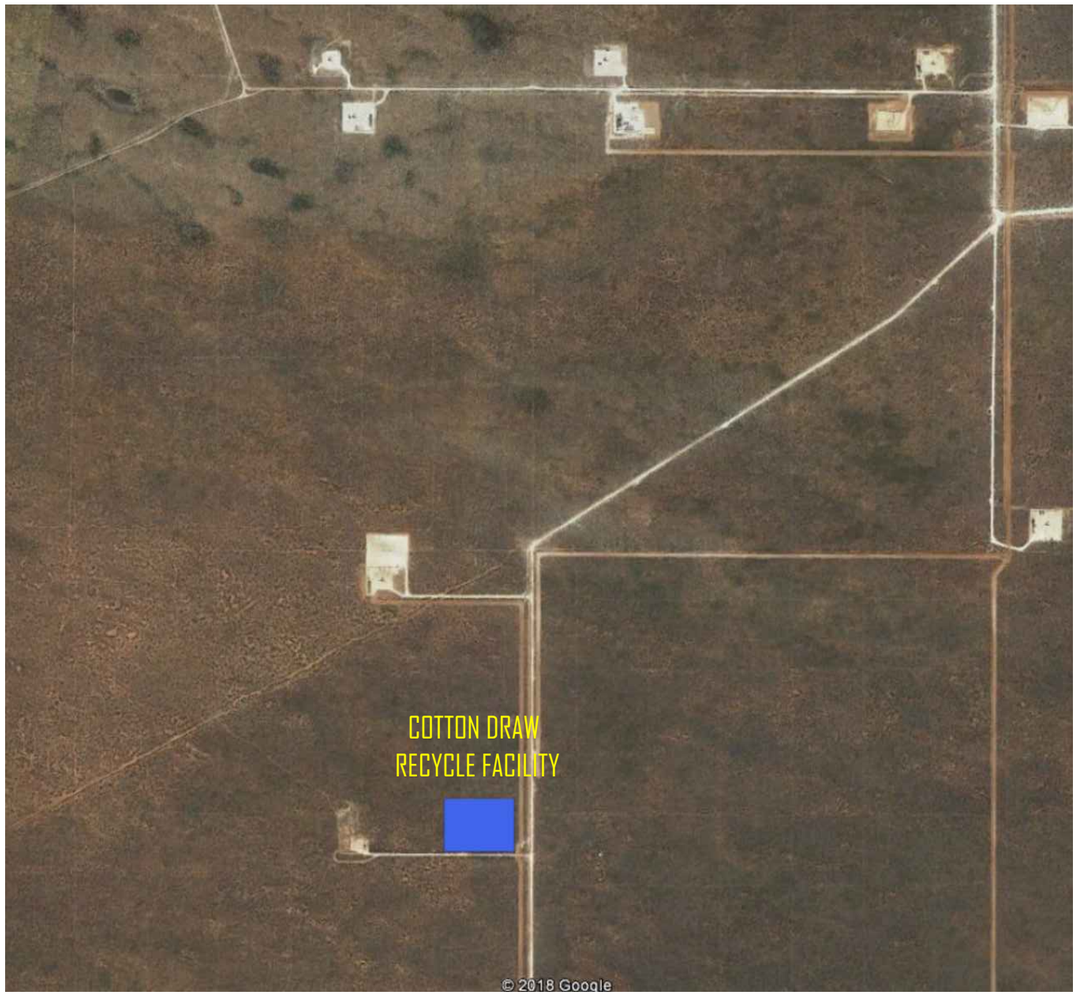
Contacts

Devon Energy Corporation - Josh Bruening

Envirotech Engineering - Jimmy Stallings 580-234-8780
(Design Engineer)

nm811 Professional Resources for Damage Prevention

ENVIROTECH ENGINEERING & CONSULTING, INC.



Site Name: **Cotton Draw Recycle Facility Produced Water Impoundment**

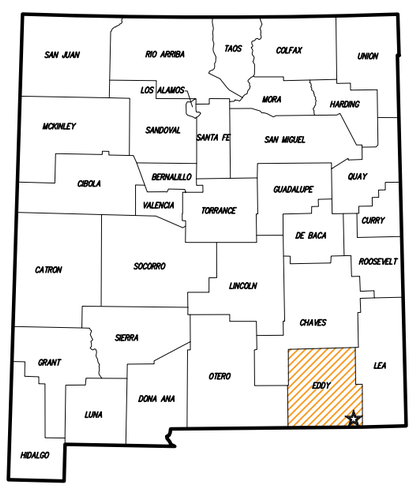
Lagoon Features	Top FB	Bottom	Max Liq. Level
Side slope Ratio	3		3
Maximum Depth (ft)	16.0		13.0
Lagoon Top Width (ft)	550	454	526
Lagoon Top Length (ft)	500	404	476
Maximum Total Vol (ft^3)	3,642,752		2,845,778
Maximum Total Vol (bbls	648,757		506,820

Lagoon Liq Depth ft	Storage ft	Surface Area ac	Remaining Stor Vol ft3	Gallons Storage gal	BBLS Storage bbls	Percent of Total Volume %	Vol in lagoon ft^3	Gallons Storage gal	Vol in Lagoon bbls	Vol in Lagoon ac-ft	Percent Total Vol %
16.0	0.0	6.31	-	-	-	0.0%	3,642,752	27,247,785	648,757	83.63	100%
15.5	0.5	6.24	92,353	690,800	16,448	2.5%	3,506,038	26,225,164	624,409	80.49	96%
15.0	1.0	6.17	186,002	1,391,295	33,126	5.1%	3,370,890	25,214,257	600,339	77.38	93%
14.5	1.5	6.10	280,956	2,101,551	50,037	7.7%	3,237,299	24,214,997	576,548	74.32	89%
14.0	2.0	6.03	377,224	2,821,636	67,182	10.4%	3,105,256	23,227,315	553,031	71.29	85%
13.5	2.5	5.96	474,815	3,551,616	84,562	13.0%	2,974,752	22,251,145	529,789	68.29	82%
13.0	**3.0**	**5.89**	**573,738**	**4,291,560**	**102,180**	**15.8%**	**2,845,778**	**21,286,419**	**506,820**	**65.33**	**78%**
12.5	3.5	5.82	674,002	5,041,535	120,037	18.5%	2,718,325	20,333,071	484,121	62.40	75%
12.0	4.0	5.75	775,616	5,801,608	138,134	21.3%	2,592,384	19,391,032	461,691	59.51	71%
11.5	4.5	5.68	878,589	6,571,846	156,473	24.1%	2,467,946	18,460,236	439,529	56.66	68%
11.0	5.0	5.61	982,930	7,352,316	175,055	27.0%	2,345,002	17,540,615	417,634	53.83	64%
10.5	5.5	5.54	1,088,648	8,143,087	193,883	29.9%	2,223,543	16,632,102	396,002	51.05	61%
10.0	6.0	5.48	1,195,752	8,944,225	212,958	32.8%	2,103,560	15,734,629	374,634	48.29	58%
9.5	6.5	5.41	1,304,251	9,755,797	232,281	35.8%	1,985,044	14,848,129	353,527	45.57	54%
9.0	7.0	5.34	1,414,154	10,577,872	251,854	38.8%	1,867,986	13,972,535	332,679	42.88	51%
8.5	7.5	5.27	1,525,470	11,410,516	271,679	41.9%	1,752,377	13,107,780	312,090	40.23	48%
8.0	8.0	5.21	1,638,208	12,253,796	291,757	45.0%	1,638,208	12,253,796	291,757	37.61	45%
7.5	8.5	5.14	1,752,377	13,107,780	312,090	48.1%	1,525,470	11,410,516	271,679	35.02	42%
7.0	9.0	5.08	1,867,986	13,972,535	332,679	51.3%	1,414,154	10,577,872	251,854	32.46	39%
6.5	9.5	5.01	1,985,044	14,848,129	353,527	54.5%	1,304,251	9,755,797	232,281	29.94	36%
6.0	10.0	4.95	2,103,560	15,734,629	374,634	57.7%	1,195,752	8,944,225	212,958	27.45	33%
5.5	10.5	4.89	2,223,543	16,632,102	396,002	61.0%	1,088,648	8,143,087	193,883	24.99	30%
5.0	11.0	4.82	2,345,002	17,540,615	417,634	64.4%	982,930	7,352,316	175,055	22.56	27%
4.5	11.5	4.76	2,467,946	18,460,236	439,529	67.7%	878,589	6,571,846	156,473	20.17	24%
4.0	12.0	4.70	2,592,384	19,391,032	461,691	71.2%	775,616	5,801,608	138,134	17.81	21%
3.5	12.5	4.63	2,718,325	20,333,071	484,121	74.6%	674,002	5,041,535	120,037	15.47	19%
3.0	13.0	4.57	2,845,778	21,286,419	506,820	78.1%	573,738	4,291,560	102,180	13.17	16%
2.5	13.5	4.51	2,974,752	22,251,145	529,789	81.7%	474,815	3,551,616	84,562	10.90	13%
2.0	14.0	4.45	3,105,256	23,227,315	553,031	85.2%	377,224	2,821,636	67,182	8.66	10%
1.5	14.5	4.39	3,237,299	24,214,997	576,548	88.9%	280,956	2,101,551	50,037	6.45	8%
1.0	15.0	4.33	3,370,890	25,214,257	600,339	92.5%	186,002	1,391,295	33,126	4.27	5%
0.5	15.5	4.27	3,506,038	26,225,164	624,409	96.2%	92,353	690,800	16,448	2.12	3%
0.0	16.0	4.21	3,642,752	27,247,785	648,757	100.0%	-	-	-	-	0%

Site Name: **Cotton Draw Recycle Facility Freshwater Impoundment**

Lagoon Features	Top FB	Bottom	Max Liq. Level
Side slope Ratio	3		2
Maximum Depth (ft)	13.0		11.0
Lagoon Top Width (ft)	110	32	94
Lagoon Top Length (ft)	125	47	109
Maximum Total Vol (ft^3)	85,969		61,193
Maximum Total Vol (bbls	15,311		10,898

Lagoon Liq Depth ft	Storage ft	Surface Area ac	Remaining Stor Vol ft3	Gallons Storage gal	BBLS Storage bbls	Percent of Total Volume %	Vol in lagoon ft^3	Gallons Storage gal	Vol in Lagoon bbls	Vol in Lagoon ac-ft	Percent Total Vol %
13.0	0.0	0.32	-	-	-	0.0%	85,969	643,048	15,311	1.97	100%
12.5	0.5	0.30	813	6,079	145	0.9%	79,269	592,930	14,117	1.82	92%
12.0	1.0	0.28	1,753	13,112	312	2.0%	72,912	545,382	12,985	1.67	85%
11.5	1.5	0.27	2,830	21,167	504	3.3%	66,890	500,335	11,913	1.54	78%
11.0	**2.0**	**0.25**	**4,052**	**30,309**	**722**	**4.7%**	**61,193**	**457,724**	**10,898**	**1.40**	**71%**
10.5	2.5	0.24	5,429	40,607	967	6.3%	55,813	417,479	9,940	1.28	65%
10.0	3.0	0.23	6,969	52,128	1,241	8.1%	50,740	379,535	9,037	1.16	59%
9.5	3.5	0.21	8,682	64,939	1,546	10.1%	45,966	343,824	8,186	1.06	53%
9.0	4.0	0.20	10,576	79,108	1,884	12.3%	41,481	310,278	7,388	0.95	48%
8.5	4.5	0.19	12,661	94,702	2,255	14.7%	37,277	278,830	6,639	0.86	43%
8.0	5.0	0.17	14,945	111,789	2,662	17.4%	33,344	249,413	5,938	0.77	39%
7.5	5.5	0.16	17,438	130,434	3,106	20.3%	29,674	221,960	5,285	0.68	35%
7.0	6.0	0.15	20,148	150,707	3,588	23.4%	26,257	196,402	4,676	0.60	31%
6.5	6.5	0.14	23,085	172,674	4,111	26.9%	23,085	172,674	4,111	0.53	27%
6.0	7.0	0.13	26,257	196,402	4,676	30.5%	20,148	150,707	3,588	0.46	23%
5.5	7.5	0.12	29,674	221,960	5,285	34.5%	17,438	130,434	3,106	0.40	20%
5.0	8.0	0.11	33,344	249,413	5,938	38.8%	14,945	111,789	2,662	0.34	17%
4.5	8.5	0.10	37,277	278,830	6,639	43.4%	12,661	94,702	2,255	0.29	15%
4.0	9.0	0.09	41,481	310,278	7,388	48.3%	10,576	79,108	1,884	0.24	12%
3.5	9.5	0.08	45,966	343,824	8,186	53.5%	8,682	64,939	1,546	0.20	10%
3.0	10.0	0.07	50,740	379,535	9,037	59.0%	6,969	52,128	1,241	0.16	8%
2.5	10.5	0.07	55,813	417,479	9,940	64.9%	5,429	40,607	967	0.12	6%
2.0	11.0	0.06	61,193	457,724	10,898	71.2%	4,052	30,309	722	0.09	5%
1.5	11.5	0.05	66,890	500,335	11,913	77.8%	2,830	21,167	504	0.06	3%
1.0	12.0	0.05	72,912	545,382	12,985	84.8%	1,753	13,112	312	0.04	2%
0.5	12.5	0.04	79,269	592,930	14,117	92.2%	813	6,079	145	0.02	1%
0.0	13.0	0.03	85,969	643,048	15,311	100.0%	-	-	-	-	0%



north

NO.	DATE	REVISION	DRAWN BY	CHECKED BY

ENVIROTECH
ENGINEERING & CONSULTING, INC.
2500 North 11th Street - Enid, Oklahoma 73701
Phone (580) 234-8780, Fax (580) 237-4302
C.A. #5961 - Expiration Date: 6-30-2020
www.envirotechconsulting.com

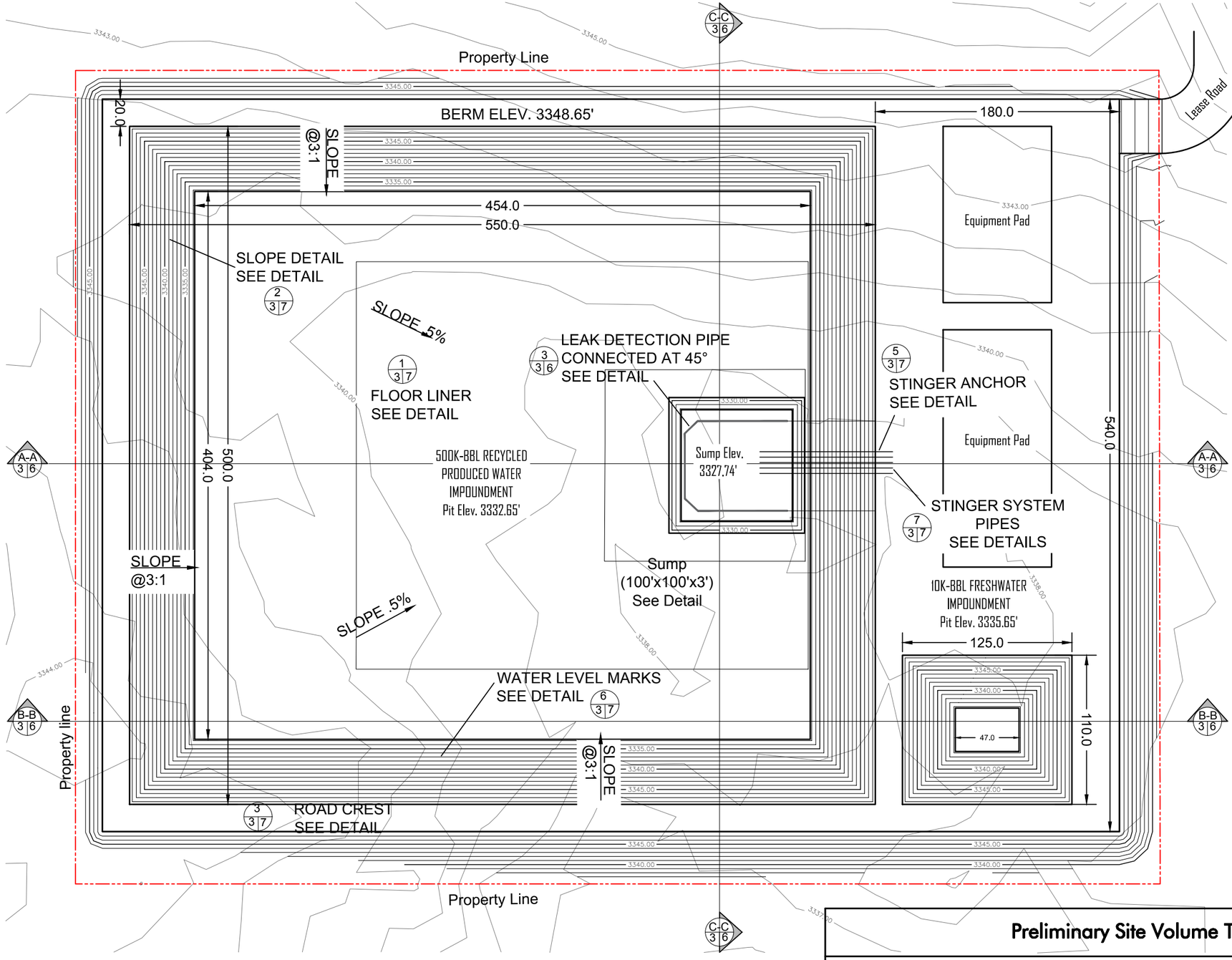
DEVON ENERGY CORPORATION

devon

PROJECT LOCATION PLAN
Cotton Draw Recycle Facility
Section 22-Township 25 South, Range 31 East
N.M.P.M. - Eddy County, New Mexico

Date: December 2018
Scale: NTS
Designed by: T. Williams
Drawn by: R. Stout
Checked By: J. Stallings
Project No. 18404.00

Sheet No. 2 of 8



Preliminary Site Volume Table: Adjusted

					Cut	Fill	NET	
Site	Stratum	Surface 1	Surface 2	Fill Factor	cubic yard	cubic yard	cubic yard	Method
DEVON COTTON DRAW	Recycle Facility	Existing	Proposed	20%	62,470	61,045	1,425 (C)	Grid
	Quantities do not include removal and replacement of topsoil							

NO.	DATE	REVISION	DRAWN BY	CHECKED BY

ENVIROTECH
ENGINEERING & CONSULTING, INC.
2500 North 11th Street - Enid, Oklahoma 73701
Phone (580) 234-8780, Fax (580) 237-4302
C.A. #5961 - Expiration Date: 6-30-2020
www.envirotechconsulting.com

DEVON ENERGY CORPORATION

devon

SITE PLAN

Cotton Draw Recycle Facility
Section 22-Township 25 South, Range 31 East
N.M.P.M. - Eddy County, New Mexico

Date:	January 2019
Scale:	1" = 100'
Designed by:	T. Williams
Drawn by:	R. Stout
Checked by:	J. Stallings
Project No.	18404.00

Sheet No. 3 of 8

406138.8247
718721.3529
3348.15

406118.8247
718741.3529
3348.65

406070.8247
718789.3529
3332.65

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719291.3529
3348.65

406138.8247
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3348.15

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3332.65

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719239.1529
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3327.74

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north

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SITE PREP / STAKING PLAN

Cotton Draw Recycle Facility
Section 22-Township 25 South, Range 31 East
N.M.P.M. - Eddy County, New Mexico

Date:	January 2019
Scale:	NTS
Designed by:	T. Williams
Drawn by:	R. Stout
Checked By:	J. Stallings
Project No.	18404.00

Sheet No. 4 of 8

A–A PROFILE

B–B PROFILE

C–C PROFILE

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Phone (580) 234-8780, Fax (580) 237-4302
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www.envirotechconsulting.com

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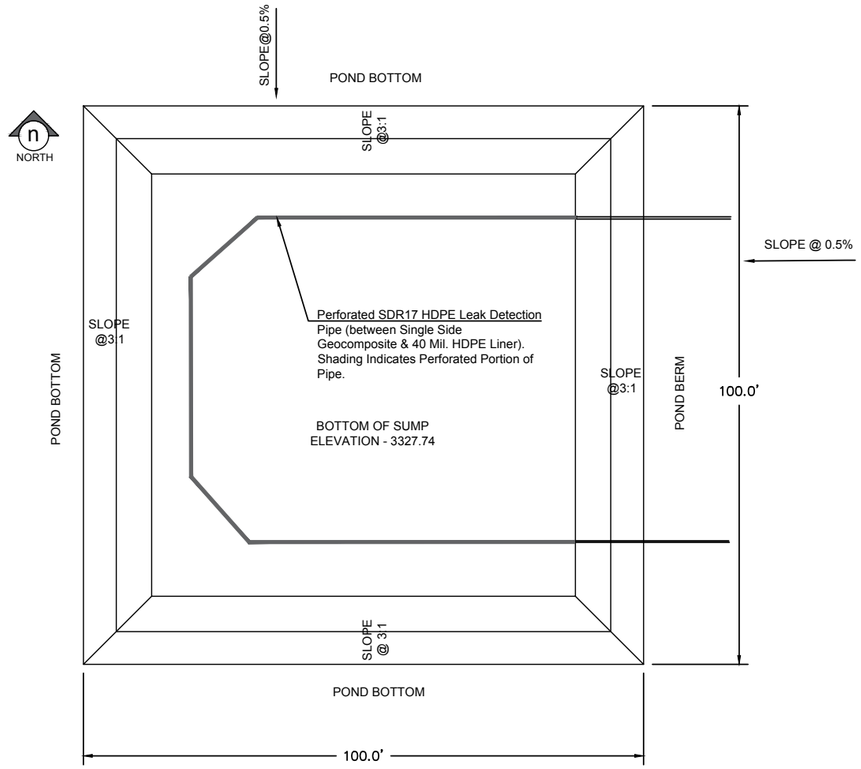
CROSS SECTION

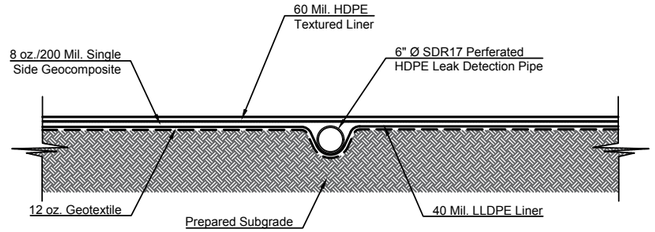
Cotton Draw Recycle Facility
Section 22-Township 25 South, Range 31 East
N.M.P.M. - Eddy County, New Mexico

Date:	January 2019
Scale:	NTS
Designed by:	T. Williams
Drawn by:	R. Stout
Checked By:	J. Stallings
Project No.	18404.00

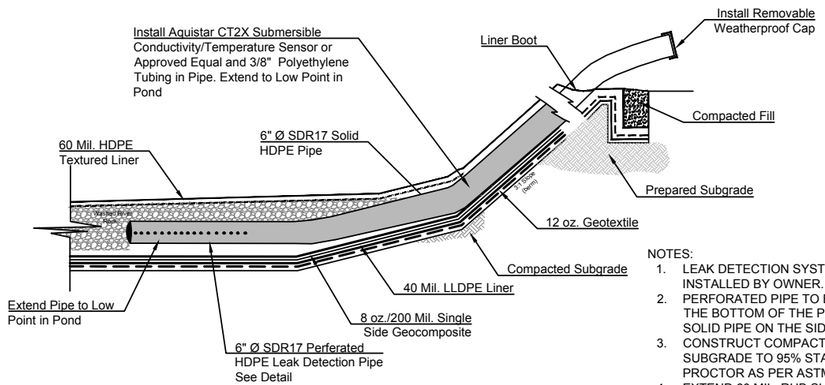
Sheet No.
5 of 8



POND SUMP PLAN VIEW (1 | 3 6)
Not to Scale

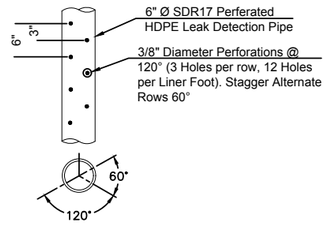


LEAK DETECTION PIPE DETAIL (3 | 3 6)
Not to Scale



LEAK DETECTION/SAMPLING SYSTEM DETAIL (2 | 3 6)
Not to Scale

NOTES:
1. LEAK DETECTION SYSTEM TO BE INSTALLED BY OWNER.
2. PERFORATED PIPE TO BE ALONG THE BOTTOM OF THE POND. SOLID PIPE ON THE SIDE SLOPE.
3. CONSTRUCT COMPACTED SUBGRADE TO 95% STANDARD PROCTOR AS PER ASTM D-698.
4. EXTEND 60 MIL. RUB SHEET 1.0-FT PAST TOP OF SHOULDER OF SUMP.
5. WASH RIVER ROCK SHALL BE 3/8" MIN. & 3/4" MAX.



PERFORATED PIPE DETAIL (4 | 3 6)
Not to Scale

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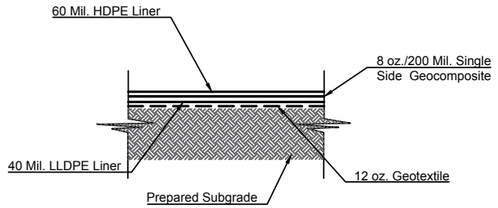
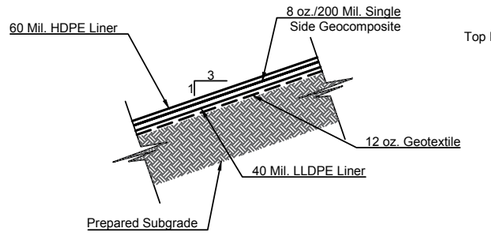
SUMP PLAN AND DETAILS
Cotton Draw Recycle Facility
Section 22-Township 25 South, Range 31 East
N.M.P.M. - Eddy County, New Mexico

Date:	December 2018
Scale:	NTS
Designed by:	T. Williams
Drawn by:	R. Stout
Checked By:	J. Stallings
Project No.	18404.00

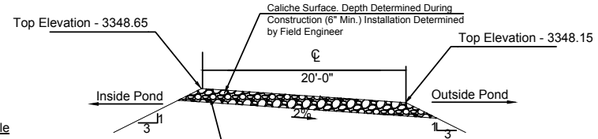
Sheet No. 6 of 8



LINER SYSTEM FLOOR DETAIL (1 / 3 | 7)
Not to Scale



LINER SYSTEM SIDE SLOPE DETAIL (2 / 3 | 7)
Not to Scale



TYPICAL CREST DETAIL (2 / 3 | 7)
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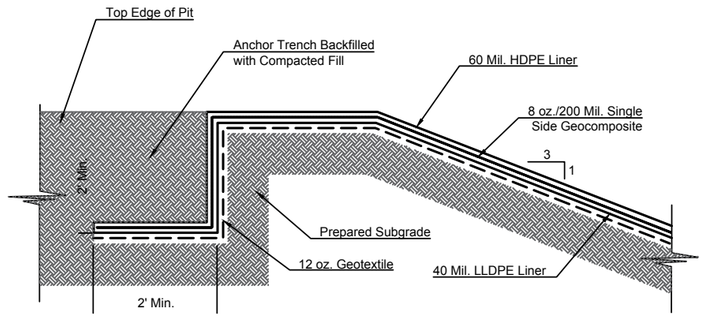
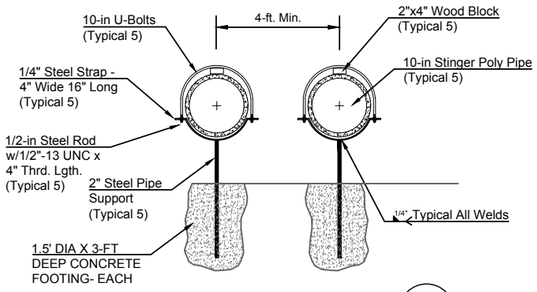
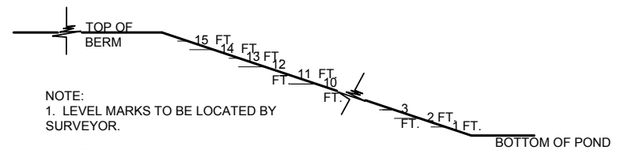


ANCHOR TRENCH DETAIL (4 / 3 | 7)
Not to Scale



Stinger System Anchor Detail (5 / 3 | 7)
Not to Scale



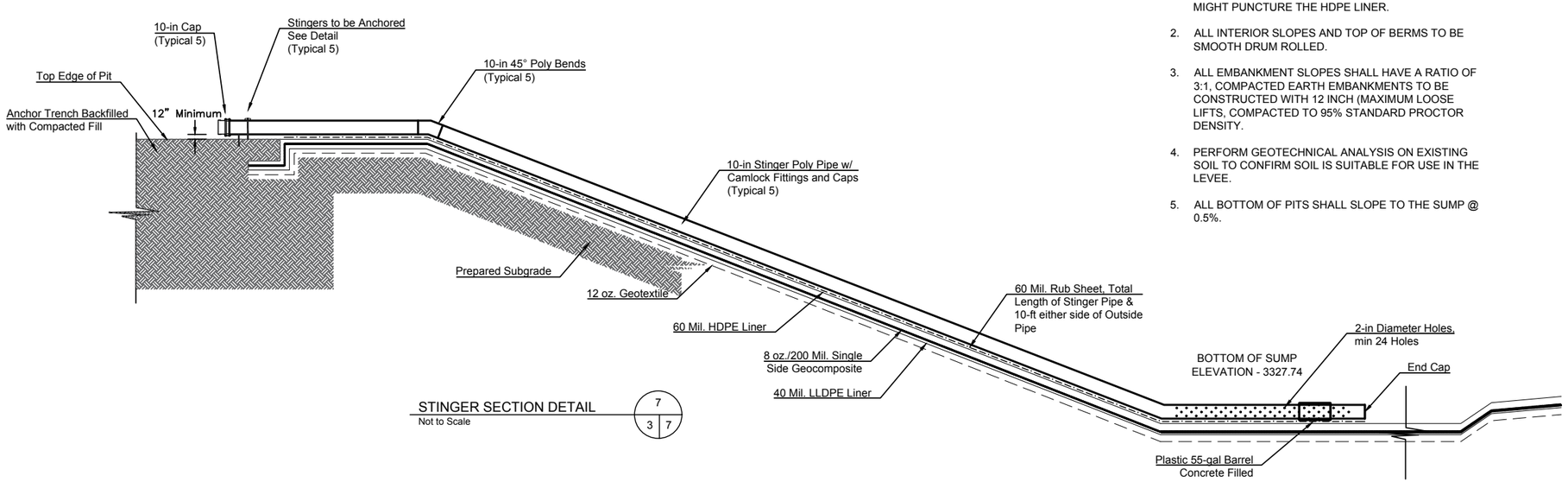
NOTE:
1. LEVEL MARKS TO BE LOCATED BY SURVEYOR.

2. MARKS TO BE MADE BY AN EXTRUSION WELDER USING BLACK FILAMENT (OR WHITE FILAMENT ON BLACK LINER).

3. MARKS SHOULD REFERENCE LOWEST POINT ELEVATION.

WATER LEVEL MARKS (6 / 3 | 7)
Not to Scale

GENERAL NOTES:
1. PREPARED SUBGRADE MEANS COMPACTED SMOOTH SUBGRADE FREE OF ROCK, ROOTS, WOOD DEBRIS, CONCRETE RUBBLE AND ANY SHARP OBJECTS THAT MIGHT PUNCTURE THE HDPE LINER.
2. ALL INTERIOR SLOPES AND TOP OF BERMS TO BE SMOOTH DRUM ROLLED.
3. ALL EMBANKMENT SLOPES SHALL HAVE A RATIO OF 3:1, COMPACTED EARTH EMBANKMENTS TO BE CONSTRUCTED WITH 12 INCH (MAXIMUM LOOSE LIFTS, COMPACTED TO 95% STANDARD PROCTOR DENSITY.
4. PERFORM GEOTECHNICAL ANALYSIS ON EXISTING SOIL TO CONFIRM SOIL IS SUITABLE FOR USE IN THE LEVEE.
5. ALL BOTTOM OF PITS SHALL SLOPE TO THE SUMP @ 0.5%.



STINGER SECTION DETAIL (7 / 3 | 7)
Not to Scale

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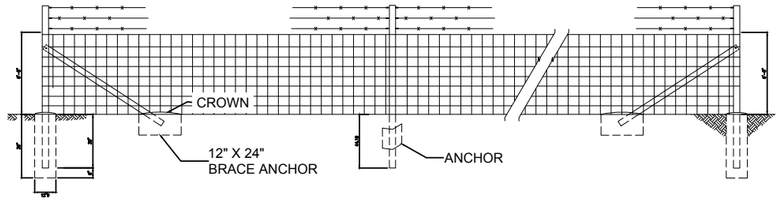
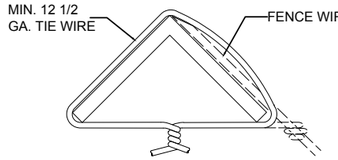
MISCELLANEOUS
Cotton Draw Recycle Facility
Section 22-Township 25 South, Range 31 East
N.M.P.M. - Eddy County, New Mexico

Date:	December 2018
Scale:	NTS
Designed by:	T. Williams
Drawn by:	R. Stout
Checked By:	J. Stallings
Project No.	18404.00

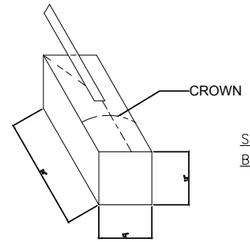
Sheet No. 7 of 8



END POST WITH BRACE

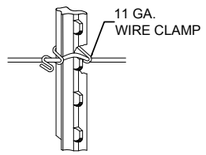


END POST TIE

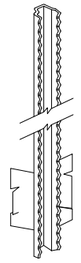


SKETCH OF
BRACE ANCHOR

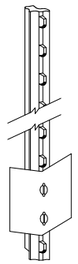
NOTE: HOLES IN END POSTS AND BRACES SHALL ACCOMODATE 1/2" GALVANIZED MACHINE BOLTS



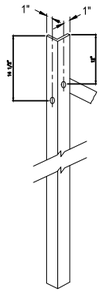
TIES FOR "STUDDED TEE" OR "U" POSTS



"U" LINE POST



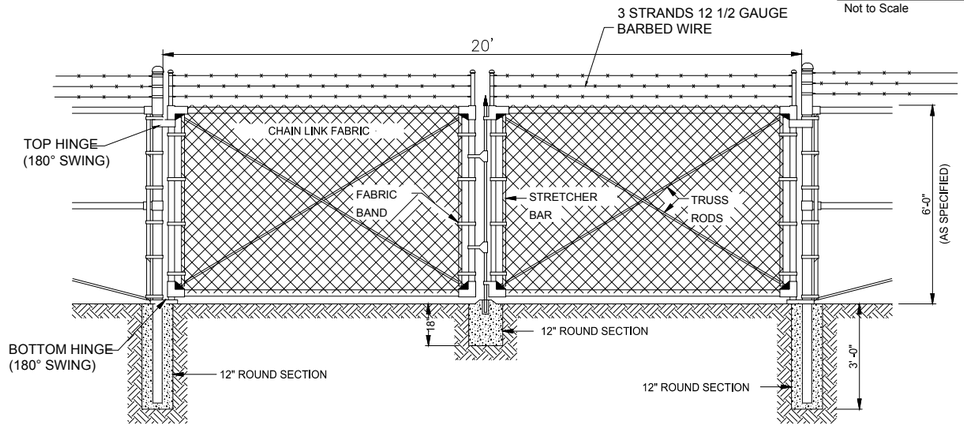
"STUDDED TEE" LINE POST



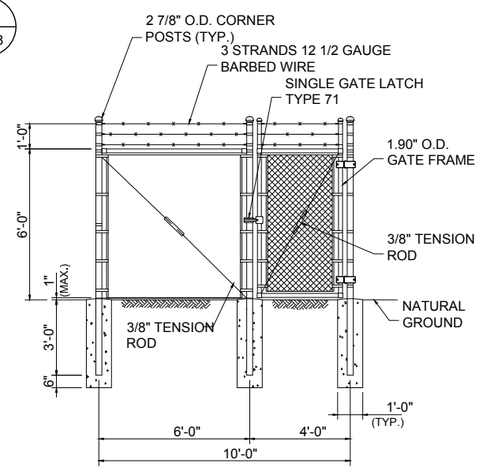
END POST WITH BRACING

NOTES:
1. THIS DRAWING IS FOR INFORMATION PURPOSES ONLY AND NOT FOR CONSTRUCTION.
2. DO NOT SCALE DRAWINGS.
3. THIS DRAWING IS TO BE USED IN CONJUNCTION WITH 000-185B
4. CONTRACTORS NOTE: FOR PRODUCT AND COMPANY INFORMATION VISIT www.CADdetails.com/info REFERENCE NUMBER 000-185A.

BARRIER FENCE — 1 / 3 8 — Not to Scale



DOUBLE HUNG GATE DETAIL — 2 / 3 8 — Not to Scale



MAN GATE DETAIL — 3 / 3 8 — Not to Scale

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FENCE DETAILS

Cotton Draw Recycle Facility
Section 22-Township 25 South, Range 31 East
N.M.P.M. - Eddy County, New Mexico

Date:	December 2018
Scale:	NTS
Designed by:	T. Williams
Drawn by:	R. Stout
Checked By:	J. Stallings
Project No.	18404.00

Sheet No. 8 of 8

APPENDIX B

DESIGN AND CONSTRUCTION PLANS

OPERATION AND MAINTENANCE PROCEDURES

Applicable mandates in Rule 34 are underlined. This plan addresses construction of lined earthen containments. *Appendix A* presents Engineering Design Plans. *Appendix C* provides liner and geotextile specifications.

Field conditions may create the need for minor modification of the containment design (e.g. changing the length, width, or depth.)

DIKE PROTECTION AND STRUCTURAL INTEGRITY

Design elements are addressed in the section of this submission containing the foundation recommendations. The recommendations are based on site-specific data. The operator, engineer, and selected contractor will review the recommendations prior to beginning the earthwork and adhere to the specific recommendations.

The design and operation provide for the confinement of produced water to prevent releases and to prevent overtopping due to wave action or rainfall. Additionally, the design prevents run-on of surface water as the containment is surrounded by an above-grade levee (berm) and diversion ditch to prevent run-on of surface water.

STOCKPILE TOPSOIL

Where topsoil is present, prior to constructing containment, the operator will strip and stockpile the topsoil for use as the final cover or fill at the time of closure. The topsoil will be stockpiled adjacent to a perimeter fence surrounding the containment or incorporated into the levee.

SIGNAGE

The design calls for an upright sign no less than 12-in by 24-in with lettering not less than two inches in height in a conspicuous place on the fence surrounding the containment. The sign is posted in a manner and location such that a person can easily read the legend. The sign will provide the following information:

1. The operator's name,
2. The location of the site by quarter-quarter or unit letter, section, township and range, and
3. Emergency telephone numbers.

FENCING

The design provides for a fence to enclose the recycling containment in a manner that deters unauthorized wildlife and human access. The design calls for a 6-ft tall chain link and barbed wire fence around the containment to exclude wildlife (see detail on last page of engineering design). This fence provides greater wildlife (and human) deterrence than the minimum required barbed wire fence with four strands evenly spaced in the interval between one foot and four feet above ground level. The fence will be gated to provide access for maintenance and placement of pumps and other necessary equipment. As stated in the O&M plan, the operator will ensure that all gates associated with the fence are closed and locked when responsible personnel are not onsite.

NETTING AND PROTECTION OF WILDLIFE

The game fence on the containment levee will be effective in excluding antelope, coyotes, and most other terrestrial wildlife.

The recycling containment is otherwise protective of wildlife, including migratory birds. The containment will contain treated produced water that has not shown to be a material threat to birds due to hydrogen sulfide gas or floating, free-phase hydrocarbons. The O&M plan calls for the operator to inspect for and, within 30 days of discovery, report the discovery of dead migratory birds or other wildlife to the appropriate wildlife agency ad to the division district office in order to facilitate assessment and implementation of measures to prevent incidents from reoccurring.

The containment will have a properly constructed foundation and interior slopes consisting of a firm, unyielding base, smooth and free of rocks, debris, sharp edges or irregularities to prevent the liner's rupture or tear. Geotextile may be placed under the liner when needed to reduce localized stress-strain or protuberances that otherwise may compromise the liner's integrity.

Appendix A shows:

1. The levee has an inside grade no steeper than three horizontal feet to one vertical foot (3H:1V).
2. The levee outside grade is no steeper than three horizontal feet to one vertical foot (3H:1V).
3. The top of the levee is wide enough to install an anchor trench and provide adequate room for inspection and maintenance.

4. The caliche gravel placed on the outside levee provides additional erosion control.

Field conditions may create the need for changes to the design. Any changes to the construction or grade requirements due to unforeseen conditions will be reviewed and approved prior to initiating installation of the liner system. Any design change that does not conform to the NMOCD Rule will be the subject of a variance request and will be submitted to the OCD for review and approval.

LINER AND DRAINAGE GEOTEXTILE INSTALLATION

The containment has a primary (upper) liner and a secondary (lower) liner with a leak detection system appropriate to the site's conditions.

The primary (upper) liner is a geomembrane liner composed of an impervious, synthetic material that is resistant to ultraviolet light, petroleum hydrocarbons, salts and acidic and alkaline solutions. It is 60-mil HDPE. The secondary liner is 40-mil LLDPE. Liner compatibility meets or exceeds a subsequent relevant publication to EPA SW-846 method 9090A.

The Recycling Containment design has a leak detection system between the upper and lower geomembrane liners of 200-mil geonet to facilitate drainage. The leak detection system consists of a properly designed drainage and collection and removal system placed above the lower geomembrane liner in depressions and sloped to facilitate the earliest possible leak detection. The containment floor design calls for a slope of approximately 0.5% toward the sump. This slope, combined with the highly transmissive geonet drainage layer, provides for the earliest possible leak detection.

The liners and drainage material will be installed consistent with the manufacture's specifications (See *Appendix C*). In addition to any specifications of the manufacturer, protocols for liner installation include measures to:

1. Minimize liner seams and orient them up and down, not across, a slope of the levee.
2. Use factory welded seams where possible.
3. Field seams in geosynthetic material are thermally seamed; prior to field seaming, overlap liner four to six inches.
4. Minimize the number of field seams, corners, and irregularly shaped areas.

5. Provide for no horizontal seams within five feet of the slope's toe.
6. Use qualified personnel to perform field welding and testing.
7. Avoid excessive stress-strain on the liner.
8. The edges of all liners are anchored in the bottom of a compacted earth-filled trench that is at least 18-in deep.

At points of discharge into the lined earthen containment, the pipe configuration (see *Appendix A*) effectively protects the liner from excessive hydrostatic force or mechanical damage during filling. The design shows that at any point of discharge into or suction from the recycling containment, the liner is protected from excessive hydrostatic force or mechanical damage. External discharge or suction lines do not penetrate the liner.

Pumping from the containment to hydraulic fracturing operations is the responsibility of stimulation contractors. Typically, numerous lines are permanently placed in the containment with floats attached to prevent damage to the liner system. The containment may be equipped with permanent HDPE stinger (supported by a sacrificial liner or geotextile) for withdrawal of fluid during operations, if the owner deems necessary. External discharge or suction lines do not penetrate the liner.

LEAK DETECTION AND FLUID REMOVAL SYSTEM INSTALLATION

The leak detection system, contains the following design elements:

1. The 200-mil Hypernet drainage material between the primary and secondary liner is sufficiently permeable to allow the transport of fluids to the observation ports (see *Appendices A and G*).
2. The containment floor, sloped towards the monitoring riser pipe, facilitates the earliest possible leak detection of the containment bottom. A pump may be placed in an observation port to provide for fluid removal.
3. Piping will withstand chemical attack from any seepage, structural loading from stresses, and disturbances from overlying water, cover materials, equipment operation, and expansion or contraction (see *Appendix A*).
4. The slope of the interior subgrade is approximately 1%.

APPENDIX C
MATERIAL SPECIFICATIONS

GEOMEMBRANE SPECIFICATION

This specification covers the technical requirements for the Manufacturing and Installation of the geomembrane. All materials meet or exceed the requirements of this specification, and all work will be performed in accordance with the procedures provided in these project specifications

1.1 REFERENCES

A. American Society for Testing and Materials (ASTM)

1. D 1004 Test Method for Initial Tear Resistance of Plastic Film and Sheeting
2. D 1238 Standard Test Method for Flow Rates of Thermoplastics by Extrusion Plastometer
3. D 1505 Test Method for Density of Plastics by the Density-Gradient Technique
4. D 1603 Test Method for Carbon Black in Olefin Plastics
5. D 3895 Standard Test Method for Oxidative-Induction Time of Polyolefins by Differential Scanning Calorimetry
6. D 4218 Standard Test Method for Determination of Carbon Black in Polyethylene Compounds
7. D 4833 Standard Test Method for Index Puncture Resistance of Geotextiles, Geomembranes, and Related Products
8. D 5199 Standard Test Method for Measuring Nominal Thickness of Geotextiles and Geomembranes
9. D 5397 Standard Test Method for Evaluation of Stress Crack Resistance of Polyolefin Geomembranes Using Notched Constant Tensile Load Test
10. D 5596 Standard Test Method for Microscopic Evaluation of the Dispersion of Carbon Black in Polyolefin Geosynthetics
11. D 5994 Standard Test Method for Measuring Core Thickness of Textured Geomembranes
12. D 6392 Standard Test Method for Determining the Integrity of Nonreinforced Geomembrane Seams Produced Using Thermo-Fusion Methods

13. D 6693 Standard Test Method for Determining Tensile Properties of Nonreinforced Polyethylene and Nonreinforced Flexible Polypropylene Geomembranes

14. D 7240 Standard Practice for Leak Location using Geomembranes with an Insulating Layer in Intimate Contact with a Conductive Layer via Electrical Capacitance Technique (Conductive Geomembrane Spark Test)

B. Geosynthetic Research Institute

1. GRI GM 13 Test Properties, Testing Frequency and Recommended Warranty for High Density Polyethylene (HDPE) Smooth and Textured Geomembranes

2. GRI GM 17 Test Properties, Testing Frequency and Recommended Warranty for Linear Low Density Polyethylene (LLDPE) Smooth and Textured Geomembranes

1.2 DEFINITIONS

A. Lot - A quantity of resin (usually the capacity of one rail car) used in the manufacture of geomembranes. Finished roll will be identified by a roll number traceable to the resin lot used.

B. Construction Quality Assurance Consultant (CONSULTANT) – The Party, independent from MANUFACTURER and INSTALLER, that is responsible for observing and documenting activities related to quality assurance during the lining system construction.

C. ENGINEER- The individual or firm responsible for the design and preparation of the project's Contract Drawings and Specifications.

D. Geomembrane Manufacturer (MANUFACTURER) - The party responsible for manufacturing the geomembrane rolls.

E. Geosynthetic Quality Assurance Laboratory (TESTING LABORATORY) – The Party, independent from the OWNER, MANUFACTURER, and INSTALLER, responsible for conducting laboratory tests on samples of geosynthetics obtained at the site or during manufacturing, usually under the direction of the OWNER.

F. INSTALLER- The Party responsible for field handling, transporting, storing, deploying, seaming, and testing of the geomembrane seams.

G. Panel- Unit area of geomembrane that will be seamed in the field that is larger than 100-ft^2.

H. Patch - Unit area of geomembrane that will be seamed in the field that is less than 100-ft^2.

I. Subgrade Surface - Soil layer surface which immediately underlies the geosynthetic material(s).

1.3 SUBMITTALS POST-AWARD

A. Furnish the following product data, in writing, to ENGINEER prior to installation of the geomembrane material:

1. Resin Data shall include the following:
    a. Certification stating that the resin meets the specification requirements (see *Table 1.9B*).
2. Geomembrane Roll
    a. Statement certifying no recycled polymer and no more than 10% rework of the same type of material is added to the resin (product run may be recycled).

B. The INSTALLER shall furnish the following information to the ENGINEER and OWNER prior to installation:

1. Installation layout drawings
    a. Must show proposed panel layout including field seams and details
    b. Must be approved prior to installing the geomembrane
2. Approved drawings will be for concept only; actual panel placement will be determined by site conditions.
3. Installer's Geosynthetic Field Installation Quality Assurance Plan

C. The INSTALLER will submit the following to the ENGINEER upon completion of installation:

1. Certificate stating the geomembrane has been installed in accordance with the Contract Documents
2. Material and installation warranties
3. As-built drawings showing actual geomembrane placement and seams including typical anchor trench detail

1.4 QUALITY ASSURANCE

A. The OWNER will engage and pay for the services of a Geosynthetic Quality Assurance Consultant and Laboratory to monitor geomembrane installation.

1.5 QUALIFICATIONS

A. MANUFACTURER

1. Geomembrane shall be manufactured by the following:
    a. GSE Lining Technology, LLC
    b. approved equal
2. MANUFACTURER shall have manufactured a minimum of 10,000,000-ft^2 of polyethylene geomembrane during the last year.

B. INSTALLER

1. Installation shall be performed by one of the following installation companies (or approved equal)
    a. GSE Lining Technology, LLC
    b. GSE Approved Installers
2. INSTALLER shall have installed a minimum of 5,000,000-ft^2 of HDPE geomembrane during the last two years.
3. INSTALLER shall have worked in a similar capacity on at least 5 projects similar in complexity to the project described in the contract documents, and with at least 500,000-ft^2 of HDPE geomembrane installation on each project.
4. The Installation Supervisor shall have worked in a similar capacity on projects similar in size and complexity to the project described in the Contract Documents.
5. The INSTALLER shall provide a minimum of one Master Seamer for work on the project.
    a. Must have completed a minimum of 1,000,000-ft^2 of geomembrane seaming work using the type of seaming apparatus proposed for the use on this Project.

1.6 MATERIAL LABELING, DELIVERY, STORAGE AND HANDLING

A. Labeling - Each roll of geomembrane delivered to the site shall be labeled by the MANUFACTURER. The label will identify:

   a. manufacturer's name

   b. product identification

   c. thickness

   d. length

   e. width

   f. roll number

B. Delivery- Rolls of liner will be prepared to ship by appropriate means to prevent damage to the material and to facilitate off-loading.

C. Storage- The onsite storage location for geomembrane material, provided by the CONTRACTOR to protect the geomembrane from punctures, abrasions and excessive dirt and moisture, should have the following characteristics:

   a. level (no wooden pallets)

   b. smooth

   c. dry

   d. protected from theft and vandalism

   e. adjacent to the area being lined

D. Handling- Materials are to be handled so as to prevent damage.

1.7 WARRANTY

A. Material shall be warrantied, on a pro-rata basis, against Manufacturer's defects for a period of 5 years from the date of geomembrane installation.

B. Installation shall be warrantied against defects in workmanship for a period of 1 year from the date of geomembrane completion.

1.8 GEOMEMBRANE PROPERTIES

A. Material shall be smooth/textured polyethylene geomembrane as shown on the drawings.

B. Resin

1. Resin shall be new, first quality, compounded and manufactured specifically for producing geomembrane.
2. Natural resin (without carbon black) shall meet the following requirements:

Table 1.9B RAW MATERIAL PROPERTIES			
Property	**Test Method**	**HDPE**	**LLDPE**
Density (g/cm3)	ASTM D 1505	$\geq$0.932	$\geq$0.915
Melt Flow Index (g/10 min)	ASTM D 1238 (190/2.16)	$\leq$1.0	$\leq$1.0
OIT (minutes)	ASTM D 3895 (1 atm/200^{0}C)	$\geq$100	$\geq$100

C. Geomembrane Rolls

1. Do not exceed a combined maximum total of 1 percent by weight of additives other than carbon black.
2. Geomembrane shall be free of holes, pinholes as verified by on-line electrical detection, bubbles, blisters, excessive contamination by foreign matter, and nicks and cuts on roll edges.
3. Geomembrane material is to be supplied in roll form. Each roll is to be identified with labels indicating roll number, thickness, length, width, and MANUFACTURER.
4. All liner sheets produced at the factory shall be inspected prior to shipment for compliance with the physical property requirements listed in *Section 1.09 D* and be tested by an acceptable method of inspecting for pinholes. If pinholes are located, identified and indicated during manufacturing, these pinholes may be corrected during installation.

D. Smooth surfaced geomembrane shall meet the requirements shown in the following data sheets below:

1. *Table 1.1* for Black HDPE
2. *Table 1.2* for Green HDPE

3. *Table 1.3* for White HDPE
    a. The geomembrane shall be a white-surfaced, coextruded geomembrane.
    b. The white surface shall be installed upwards.
4. *Table 1.4* for Smooth Leak Location Liner HDPE
    a. The geomembrane shall have a coextruded, electrically conductive layer.
    b. The conductive layer is installed downward.
    c. Electrical testing shall be performed after liner installation by the INSTALLER.
5. *Table 1.5* for Smooth White Leak Location Liner HDPE
    a. The geomembrane shall have a coextruded, electrically conductive layer.
    b. The conductive layer is installed downward.
    c. The geomembrane shall be a white-surfaced, coextruded geomembrane.
    d. The white surface shall be installed upwards.
    e. Electrical testing shall be performed after liner installation by the INSTALLER.
6. *Table 1.6* for Black LLDPE
7. *Table 1.7* for White-surfaced LLDPE
    a. The geomembrane shall be a white-surfaced, coextruded geomembrane.
    b. The white surface shall be installed upwards.
8. *Table 1.8* for Leak Location Liner LLDPE
    a. The geomembrane shall have a coextruded, electrically conductive layer.
    b. The conductive layer is installed downward.
    c. Electrical testing shall be performed after liner installation by the INSTALLER.
9. *Table 1.9* for White Leak Location Liner LLDPE

a. The geomembrane shall be a white-surfaced, coextruded geomembrane.

b. The white surface shall be installed upwards.

c. The geomembrane shall have a coextruded, electrically conductive layer.

d. The conductive layer is installed downward.

e. Electrical testing shall be performed after liner installation by the INSTALLER.

TABLE 1.1: GSE HD SMOOTH GEOMEMBRANE

Tested Property	Test Method	Frequency	Minimum Average Values				
			30 mil	40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5199	every roll	30 27	40 36	60 54	80 72	100 90
Density, g/cm^3, (min.)	ASTM D 1505	200,000 lbs	0.940	0.940	0.940	0.940	0.940
Tensile Properties (each direction) Strength at Break, lb/in-width Strength at Yield, lb/in-width Elongation at Break, % Elongation at Yield, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in G.L. 1.3 in	20,000 lbs	 114 63 700 12	 152 84 700 12	 228 126 700 12	 304 168 700 12	 380 210 700 12
Tear Resistance, lb	ASTM D 1004	45,000 lbs	21	28	42	56	70
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	54	72	108	144	180
Carbon Black Content, % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note(1)	Note(1)	Note(1)	Note(1)	Note(1)
Notch Constant Tensile Load, hr	ASTM D 5397, Appendix	200,000 lbs	300	300	300	300	300
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100	>100
Typical Roll Dimensions							
Roll Length(2), ft			1,120	870	560	430	340
Roll Width(2), ft			22.5	22.5	22.5	22.5	22.5
Roll Area, ft^2			25,200	19,575	12,600	9,675	7,650

NOTES:
- (1)Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- (2)Roll lengths and widths have a tolerance of ± 1%.
- GSE HD Smooth is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77° C when tested according to ASTM D 746.
- *Modified.

TABLE 1.2: GSE GREEN SMOOTH GEOMEMBRANE							
Tested Property	**Test Method**	**Frequency**	**Minimum Average Values**				
			30 mil	40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5199	every roll	30 27	40 36	60 54	80 72	100 90
Density, g/cm^3 , (min.)	ASTM D 1505	200,000 lbs	0.940	0.940	0.940	0.940	0.940
Tensile Properties (each direction) Strength at Break, lb/in-width Strength at Yield, lb/in-width Elongation at Break, % Elongation at Yield, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in G.L. 1.3 in	20,000 lbs	 114 63 700 12	 152 84 700 12	 228 126 700 12	 304 168 700 12	 380 210 700 12
Tear Resistance, lb	ASTM D 1004	45,000 lbs	21	28	42	56	70
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	54	72	108	144	180
Carbon Black Content[(1)], % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]
Notch Constant Tensile Load, hr	ASTM D 5397, Appendix	200,000 lbs	300	300	300	300	300
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100	>100
Typical Roll Dimensions							
Roll Length[(3)], ft			1,120	870	560	430	340
Roll Width[(3)], ft			22.5	22.5	22.5	22.5	22.5
Roll Area, ft^2			25,200	19,575	12,600	9,675	7,650

NOTES:
- [(1)]GSE Green Smooth may have an overall ash content of 3.0% due to the green layer. These values apply to the black layer only.
- [(2)]Dispersion applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- [(3)]Roll lengths and widths have a tolerance of ± 1%.
- GSE Green Smooth is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77° C when tested according to ASTM D 746.
- *Modified.

TABLE 1.3: GSE WHITE SMOOTH GEOMEMBRANE							
Tested Property	**Test Method**	**Frequency**	**Minimum Average Values**				
			30 mil	40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5199	every roll	30 27	40 36	60 54	80 72	100 90
Density, g/cm^3 , (min.)	ASTM D 1505	200,000 lbs	0.940	0.940	0.940	0.940	0.940
Tensile Properties (each direction) Strength at Break, lb/in-width Strength at Yield, lb/in-width Elongation at Break, % Elongation at Yield, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in G.L. 1.3 in	20,000 lbs	 114 63 700 12	 152 84 700 12	 228 126 700 12	 304 168 700 12	 380 210 700 12
Tear Resistance, lb	ASTM D 1004	45,000 lbs	21	28	42	56	70
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	54	72	108	144	180
Carbon Black Content[(1)], % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]
Notch Constant Tensile Load, hr	ASTM D 5397, Appendix	200,000 lbs	300	300	300	300	300
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100	>100
Typical Roll Dimensions							
Roll Length[(3)], ft			1,120	870	560	430	340
Roll Width[(3)], ft			22.5	22.5	22.5	22.5	22.5
Roll Area, ft^2			25,200	19,575	12,600	9,675	7,650

NOTES:
- [(1)]GSE White Smooth may have an overall ash content of 3.0% due to the white layer. These values apply to the black layer only.
- [(2)]Dispersion applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- [(3)]Roll lengths and widths have a tolerance of ± 1%.
- GSE White Smooth is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77° C when tested according to ASTM D 746.
- *Modified.

TABLE 4.1: GSE LEAK LOCATION SMOOTH GEOMEMBRANE						
Tested Property	**Test Method**	**Frequency**	**Minimum Average Values**			
			40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5199	every roll	40 36	60 54	80 72	100 90
Density, g/cm^3 , (min.)	ASTM D 1505	200,000 lbs	0.940	0.940	0.940	0.940
Tensile Properties (each direction) Strength at Break, lb/in-width Strength at Yield, lb/in-width Elongation at Break, % Elongation at Yield, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in G.L. 1.3 in	20,000 lbs	 152 84 700 12	 228 126 700 12	 304 168 700 12	 380 210 700 12
Tear Resistance, lb	ASTM D 1004	45,000 lbs	28	42	56	70
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	72	108	144	180
Carbon Black Content[(1)], % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]
Notch Constant Tensile Load, hr	ASTM D 5397, Appendix	200,000 lbs	300	300	300	300
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100
Typical Roll Dimensions						
Roll Length[(3)], ft			870	560	430	340
Roll Width[(3)], ft			22.5	22.5	22.5	22.5
Roll Area, ft^2			19,575	12,600	9,675	7,650

NOTES:
- [(1)]GSE Leak Location Smooth may have an overall ash content of 3.0% due to the conductive layer. These values apply to the non-conductive black layer only.
- [(2)]Dispersion applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- [(3)]Roll lengths and widths have a tolerance of ± 1%.
- GSE Leak Location Smooth is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77° C when tested according to ASTM D 746.
- *Modified.

TABLE 1.5: GSE LEAK LOCATION WHITE SMOOTH GEOMEMBRANE						
Tested Property	**Test Method**	**Frequency**	**Minimum Average Values**			
			40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5199	every roll	40 36	60 54	80 72	100 90
Density, g/cm^3, (min.)	ASTM D 1505	200,000 lbs	0.940	0.940	0.940	0.940
Tensile Properties (each direction) Strength at Break, lb/in-width Strength at Yield, lb/in-width Elongation at Break, % Elongation at Yield, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in G.L. 1.3 in	20,000 lbs	 152 84 700 12	 228 126 700 12	 304 168 700 12	 380 210 700 12
Tear Resistance, lb	ASTM D 1004	45,000 lbs	28	42	56	70
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	72	108	144	180
Carbon Black Content[(1)], % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]
Notch Constant Tensile Load, hr	ASTM D 5397, Appendix	200,000 lbs	300	300	300	300
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100
Typical Roll Dimensions						
Roll Length[(3)], ft			870	560	430	340
Roll Width[(3)], ft			22.5	22.5	22.5	22.5
Roll Area, ft^2			19,575	12,600	9,675	7,650

NOTES:
- [(1)]GSE Leak Location White Smooth may have an overall ash content of 3.0% due to the white and conductive layers. These values apply to the black layer only.
- [(2)]Dispersion applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- [(3)]Roll lengths and widths have a tolerance of ± 1%.
- GSE Leak Location White Smooth is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77° C when tested according to ASTM D 746.
- *Modified.

TABLE 1.6: GSE ULTRAFLEX SMOOTH GEOMEMBRANE						
Tested Property	**Test Method**	**Frequency**	**Minimum Average Value**			
			40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5199	every roll	40 36	60 54	80 72	100 90
Density, g/cm^3 (max.)	ASTM D 1505	200,000 lbs	0.939	0.939	0.939	0.939
Tensile Properties (each direction) Strength at Break, lb/in-width Elongation at Break, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in	20,000 lbs	 152 800	 228 800	 304 800	 380 800
Tear Resistance, lb	ASTM D 1004	45,000 lbs	22	33	44	55
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	56	84	112	140
Carbon Black Content, % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note[1]	Note[1]	Note[1]	Note[1]
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100
Typical Roll Dimensions						
Roll Length[2], ft			870	560	430	340
Roll Width[2], ft			22.5	22.5	22.5	22.5
Roll Area, ft^2			19,575	12,600	9,675	7,650

NOTES:
- [1]Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- [2]Roll lengths and widths have a tolerance of ±1 %.
- GSE UltraFlex is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77°C when tested according to ASTM D 746.
- *Modified.

TALBE 1.7: GSE ULTRAFLEX WHITE SMOOTH GEOMEMBRANE						
Tested Property	**Test Method**	**Frequency**	**Minimum Average Value**			
			40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5199	every roll	40 36	60 54	80 72	100 90
Density, g/cm^3 (max.)	ASTM D 1505	200,000 lbs	0.939	0.939	0.939	0.939
Tensile Properties (each direction) Strength at Break, lb/in-width Elongation at Break, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in	20,000 lbs	 152 800	 228 800	 304 800	 380 800
Tear Resistance, lb	ASTM D 1004	45,000 lbs	22	33	44	55
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	56	84	112	140
Carbon Black Content[(1)], % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100
Typical Roll Dimensions						
Roll Length[(3)], ft			870	560	430	340
Roll Width[(3)], ft			22.5	22.5	22.5	22.5
Roll Area, ft^2			19,575	12,600	9,675	7,650

NOTES:
- [(1)]GSE UltraFlex White Smooth may have an overall ash content greater than 3.0% due to the white layer. These values apply to the black layer only.
- [(2)]Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- [(3)]Roll lengths and widths have a tolerance of ±1%.
- GSE UltraFlex White Smooth is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77°C when tested according to ASTM D 746.
- *Modified.

TABLE 1.8: GSE ULTRAFLEX LEAK LOCATION LINER SMOOTH GEOMEMBRANE						
Tested Property	**Test Method**	**Frequency**	**Minimum Average Value**			
			40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5199	every roll	40 36	60 54	80 72	100 90
Density, g/cm^3 (max.)	ASTM D 1505	200,000 lbs	0.939	0.939	0.939	0.939
Tensile Properties (each direction) Strength at Break, lb/in-width Elongation at Break, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in	20,000 lbs	 152 800	 228 800	 304 800	 380 800
Tear Resistance, lb	ASTM D 1004	45,000 lbs	22	33	44	55
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	56	84	112	140
Carbon Black Content[(1)], % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100
Typical Roll Dimensions						
Roll Length[(3)], ft			870	560	430	340
Roll Width[(3)], ft			22.5	22.5	22.5	22.5
Roll Area, ft^2			19,575	12,600	9,675	7,650

NOTES:
- [(1)]GSE UltraFlex Leak Location Smooth may have an overall ash content greater than 3.0% due to the conductive layer. These values apply to the non-conductive black layer only.
- [(2)]Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- [(3)]Roll lengths and widths have a tolerance of ±1%.
- GSE UltraFlex Leak Location Smooth is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77°C when tested according to ASTM D 746.
- *Modified.

TABLE 1.9: GSE ULTRAFLEX LEAK LOCATION LINER WHITE SMOOTH GEOMEMBRANE						
Tested Property	**Test Method**	**Frequency**	**Minimum Average Value**			
			40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5199	every roll	40 36	60 54	80 72	100 90
Density, g/cm^3 (max.)	ASTM D 1505	200,000 lbs	0.939	0.939	0.939	0.939
Tensile Properties (each direction) Strength at Break, lb/in-width Elongation at Break, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in	20,000 lbs	 152 800	 228 800	 304 800	 380 800
Tear Resistance, lb	ASTM D 1004	45,000 lbs	22	33	44	55
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	56	84	112	140
Carbon Black Content[(1)], % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100
Typical Roll Dimensions						
Roll Length[(3)], ft			870	560	430	340
Roll Width[(3)], ft			22.5	22.5	22.5	22.5
Roll Area, ft^2			19,575	12,600	9,675	7,650

NOTES:
- [(1)]GSE UltraFlex Leak Location White Smooth may have an overall ash content greater than 3.0% due to the white and conductive layers. These values apply to the non-conductive black layer only.
- [(2)]Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- [(3)]Roll lengths and widths have a tolerance of ±1%.
- GSE UltraFlex Leak Location White Smooth is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77°C when tested according to ASTM D 746.
- *Modified.

E. Textured surfaced geomembrane shall meet the requirements shown in the following data sheets below.

1. *Table 2.1* for Black coextruded textured HDPE
2. *Table 2.2* for Green coextruded textured HDPE
3. *Table 2.3* for White coextruded textured HDPE
   a. The geomembrane shall be a white-surfaced, coextruded geomembrane.
   b. The white surface shall be installed upwards.
4. *Table 2.4* for Leak Location Liner coextruded textured HDPE
   a. The geomembrane shall be a white-surfaced, coextruded geomembrane.
   b. The white surface shall be installed upwards.
5. *Table 2.4* for White Leak Location Liner coextruded textured HDPE
   a. The geomembrane shall be a white-surfaced, coextruded geomembrane.
   b. The white surface shall be installed upwards.
6. *Table 2.6* for Black coextruded textured LLDPE
7. *Table 2.7* for White coextruded textured LLDPE
   a. The geomembrane shall be a white-surfaced, coextruded geomembrane.
   b. The white surface shall be installed upwards.
8. *Table 2.8* for Leak Location Liner coextruded textured LLDPE
   a. The geomembrane shall have a coextruded, electrically conductive layer.
   b. The conductive layer is installed downward.
   c. Electrical testing shall be performed after liner installation by the INSTALLER.
9. *Table 2.9* for White Leak Location Liner coextruded textured LLDPE
   a. The geomembrane shall be a white-surfaced, coextruded geomembrane.
   b. The white surface shall be installed upwards.
   c. The geomembrane shall have a coextruded, electrically conductive layer.
   d. The conductive layer is installed downward.
   e. Electrical testing shall be performed after liner installation by the INSTALLER.

TABLE 2.1: GSE HD TEXTURED GEOMEMBRANE							
Tested Property	**Test Method**	**Frequency**	**Minimum Average Values**				
			30 mil	40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5994	every roll	30 27	40 36	60 54	80 72	100 90
Density, g/cm^3, (min.)	ASTM D 1505	200,000 lbs	0.940	0.940	0.940	0.940	0.940
Tensile Properties (each direction) Strength at Break, lb/in-width Strength at Yield, lb/in-width Elongation at Break, % Elongation at Yield, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in G.L. 1.3 in	20,000 lbs	 45 63 100 12	 60 84 100 12	 90 126 100 12	 120 168 100 12	 150 210 100 12
Tear Resistance, lb	ASTM D 1004	45,000 lbs	21	28	42	56	70
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	45	60	90	120	150
Carbon Black Content, % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note(1)	Note(1)	Note(1)	Note(1)	Note(1)
Asperity Height, mil	ASTM D 7466	second roll	16	18	18	18	18
Notch Constant Tensile Load(2), hr	ASTM D 5397, Appendix	200,000 lbs	300	300	300	300	300
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100	>100
Typical Roll Dimensions							
Roll Length(3), ft	Double-Sided Textured Single-Sided Textured		830 1,010	700 780	520 540	400 410	330 330
Roll Width(3), ft			22.5	22.5	22.5	22.5	22.5
Roll Area, ft^2	Double-Sided Textured Single-Sided Textured		18,675 22,725	15,750 17,550	11,700 12,150	9,000 9,225	7,425 7,425

NOTES:
- (1)Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- (2)NCTL for GSE HD Textured is conducted on representative smooth geomembrane samples.
- (3)Roll lengths and widths have a tolerance of ± 1%.
- GSE HD Textured is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77° C when tested according to ASTM D 746.
- *Modified.

TABLE 2.2 GSE GREEN TEXTURED GEOMEMBRANE							
Tested Property	**Test Method**	**Frequency**	**Minimum Average Values**				
			30 mil	40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5994	every roll	30 27	40 36	60 54	80 72	100 90
Density, g/cm^3, (min.)	ASTM D 1505	200,000 lbs	0.940	0.940	0.940	0.940	0.940
Tensile Properties (each direction) Strength at Break, lb/in-width Strength at Yield, lb/in-width Elongation at Break, % Elongation at Yield, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in G.L. 1.3 in	20,000 lbs	 45 63 100 12	 60 84 100 12	 90 126 100 12	 120 168 100 12	 150 210 100 12
Tear Resistance, lb	ASTM D 1004	45,000 lbs	21	28	42	56	70
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	45	60	90	120	150
Carbon Black Content[(1)], % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]
Asperity Height, mil	ASTM D 7466	second roll	16	18	18	18	18
Notch Constant Tensile Load[(3)], hr	ASTM D 5397, Appendix	200,000 lbs	300	300	300	300	300
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100	>100
Typical Roll Dimensions							
Roll Length[(4)], ft	Double-Sided Textured Single-Sided Textured		830 1,010	700 780	520 540	400 410	330 330
Roll Width[(4)], ft			22.5	22.5	22.5	22.5	22.5
Roll Area, ft^2	Double-Sided Textured Single-Sided Textured		18,675 22,725	15,750 17,550	11,700 12,150	9,000 9,225	7,425 7,425

NOTES:
- [(1)]GSE Green may have an overall ash content greater than 3.0% due to the green layer. These values apply to the black layer only.
- [(2)]Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- [(3)]NCTL for GSE Green Textured is conducted on representative smooth geomembrane samples.
- [(4)]Roll lengths and widths have a tolerance of ±1%.
- GSE Green Textured is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77° C when tested according to ASTM D 746.
- *Modified.

TABLE 2.3: GSE WHITE TEXTURED GEOMEMBRANE							
Tested Property	**Test Method**	**Frequency**	**Minimum Average Values**				
			30 mil	40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5994	every roll	30 27	40 36	60 54	80 72	100 90
Density, g/cm3 , (min.)	ASTM D 1505	200,000 lbs	0.940	0.940	0.940	0.940	0.940
Tensile Properties (each direction) Strength at Break, lb/in-width Strength at Yield, lb/in-width Elongation at Break, % Elongation at Yield, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in G.L. 1.3 in	20,000 lbs	 45 63 100 12	 60 84 100 12	 90 126 100 12	 120 168 100 12	 150 210 100 12
Tear Resistance, lb	ASTM D 1004	45,000 lbs	21	28	42	56	70
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	45	60	90	120	150
Carbon Black Content[(1)], % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]
Asperity Height, mil	ASTM D 7466	second roll	16	18	18	18	18
Notch Constant Tensile Load[(3)], hr	ASTM D 5397, Appendix	200,000 lbs	300	300	300	300	300
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100	>100
Typical Roll Dimensions							
Roll Length[(4)], ft	Double-Sided Textured Single-Sided Textured		830 1,010	700 780	520 540	400 410	330 330
Roll Width[(4)], ft			22.5	22.5	22.5	22.5	22.5
Roll Area, ft^2	Double-Sided Textured Single-Sided Textured		18,675 22,725	15,750 17,550	11,700 12,150	9,000 9,225	7,425 7,425

NOTES:
- [(1)]GSE White may have an overall ash content greater than 3.0% due to the white layer. These values apply to the black layer only.
- [(2)]Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- [(3)]NCTL for GSE White Textured is conducted on representative smooth geomembrane samples.
- [(4)]Roll lengths and widths have a tolerance of ±1%.
- GSE White Textured is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77° C when tested according to ASTM D 746.
- *Modified.

TABLE 2.4: GSE LEAK LOCATION LINER TEXTURED GEOMEMBRANE						
Tested Property	**Test Method**	**Frequency**	**Minimum Average Values**			
			40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5994	every roll	40 36	60 54	80 72	100 90
Density, g/cm^3, (min.)	ASTM D 1505	200,000 lbs	0.940	0.940	0.940	0.940
Tensile Properties (each direction) Strength at Break, lb/in-width Strength at Yield, lb/in-width Elongation at Break, % Elongation at Yield, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in G.L. 1.3 in	20,000 lbs	 60 84 100 12	 90 126 100 12	 120 168 100 12	 150 210 100 12
Tear Resistance, lb	ASTM D 1004	45,000 lbs	28	42	56	70
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	60	90	120	150
Carbon Black Content[(1)], % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]
Asperity Height, mil	ASTM D 7466	second roll	18	18	18	18
Notch Constant Tensile Load[(3)], hr	ASTM D 5397, Appendix	200,000 lbs	300	300	300	300
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100
Typical Roll Dimensions						
Roll Length[(4)], ft	Double-Sided Textured Single-Sided Textured		700 780	520 540	400 410	330 330
Roll Width[(4)], ft			22.5	22.5	22.5	22.5
Roll Area, ft^2	Double-Sided Textured Single-Sided Textured		15,750 17,550	11,700 12,150	9,000 9,225	7,425 7,425

NOTES:
- [(1)]GSE Leak Location may have an overall ash content greater than 3.0% due to the conductive layer. These values apply to the non-conductive layer only.
- [(2)]Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- [(3)]NCTL for GSE Leak Location Textured is conducted on representative smooth geomembrane samples.
- [(4)]Roll lengths and widths have a tolerance of ±1%.
- GSE Leak Location Textured is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77° C when tested according to ASTM D 746.
- *Modified.

TABLE 2.5: GSE LEAK LOCATION LINER WHITE TEXTURED GEOMEMBRANE						
Tested Property	**Test Method**	**Frequency**	**Minimum Average Values**			
			40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5994	every roll	40 36	60 54	80 72	100 90
Density, g/cm3 , (min.)	ASTM D 1505	200,000 lbs	0.940	0.940	0.940	0.940
Tensile Properties (each direction) Strength at Break, lb/in-width Strength at Yield, lb/in-width Elongation at Break, % Elongation at Yield, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in G.L. 1.3 in	20,000 lbs	 60 84 100 12	 90 126 100 12	 120 168 100 12	 150 210 100 12
Tear Resistance, lb	ASTM D 1004	45,000 lbs	28	42	56	70
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	60	90	120	150
Carbon Black Content[(1)], % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]
Asperity Height, mil	ASTM D 7466	second roll	18	18	18	18
Notch Constant Tensile Load[(2)], hr	ASTM D 5397, Appendix	200,000 lbs	300	300	300	300
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100
Typical Roll Dimensions						
Roll Length[(4)], ft	Double-Sided Textured Single-Sided Textured		700 780	520 540	400 410	330 330
Roll Width[(4)], ft			22.5	22.5	22.5	22.5
Roll Area, ft^2	Double-Sided Textured Single-Sided Textured		15,750 17,550	11,700 12,150	9,000 9,225	7,425 7,425

NOTES:
- [(1)]GSE Leak Location White may have an overall ash content greater than 3.0% due to the conductive and white layers. These values apply to the non-conductive black layer only.
- [(2)]Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- [(3)]NCTL for GSE Leak Location White Textured is conducted on representative smooth geomembrane samples.
- [(4)]Roll lengths and widths have a tolerance of ±1%.
- GSE Leak Location White Textured is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77° C when tested according to ASTM D 746.
- *Modified.

TABLE 2.6: GSE ULTRAFLEX TEXTURED GEOMEMBRANE						
Tested Property	**Test Method**	**Frequency**	**Minimum Average Values**			
			40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5199	every roll	40 36	60 54	80 72	100 90
Density, g/cm^3 (max.)	ASTM D 1505	200,000 lbs	0.939	0.939	0.939	0.939
Tensile Properties (each direction) Strength at Break, lb/in-width Elongation at Break, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in	20,000 lbs	60 250	90 250	120 250	150 250
Tear Resistance, lb	ASTM D 1004	45,000 lbs	22	33	44	55
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	44	66	88	110
Carbon Black Content, % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note(1)	Note(1)	Note(1)	Note(1)
Asperity Height, mil	ASTM D 7466	second roll	18	18	18	18
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100
Typical Roll Dimensions						
Roll Length(2), ft	Double-Sided Textured Single-Sided Textured		700 650	520 420	400 320	330 250
Roll Width(2), ft			22.5	22.5	22.5	22.5
Roll Area, ft^2	Double-Sided Textured Single-Sided Textured		15,750 14,625	11,700 9,450	9,000 7,200	7,425 5,625

NOTES:
- (1)Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- (2)Roll lengths and widths have a tolerance of ±1%.
- GSE UltraFlex Textured is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77°C when tested according to ASTM D 746.
- *Modified.

TABLE 2.7: GSE ULTRAFLEX WHITE TEXTURED GEOMEMBRANE						
Tested Property	**Test Method**	**Frequency**	**Minimum Average Values**			
			40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5199	every roll	40 36	60 54	80 72	100 90
Density, g/cm^3 (max.)	ASTM D 1505	200,000 lbs	0.939	0.939	0.939	0.939
Tensile Properties (each direction) Strength at Break, lb/in-width Elongation at Break, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in	20,000 lbs	 60 250	 90 250	 120 250	 150 250
Tear Resistance, lb	ASTM D 1004	45,000 lbs	22	33	44	55
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	44	66	88	110
Carbon Black Content[(1)], % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]
Asperity Height, mil	ASTM D 7466	second roll	18	18	18	18
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100
Typical Roll Dimensions						
Roll Length[(3)], ft	Double-Sided Textured Single-Sided Textured		700 650	520 420	400 320	330 250
Roll Width[(3)], ft			22.5	22.5	22.5	22.5
Roll Area, ft^2	Double-Sided Textured Single-Sided Textured		15,750 14,625	11,700 9,450	9,000 7,200	7,425 5,625

NOTES:
- [(1)]GSE UltraFlex White Textured may have an overall ash content greater than 3.0% due to the white layer. These values apply to the black layer only.
- [(2)]Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- [(3)]Roll lengths and widths have a tolerance of ±1%.
- GSE UltraFlex White Textured is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77°C when tested according to ASTM D 746.
- *Modified.

TABLE 2.8: GSE ULTRAFLEX LEAK LOCATION TEXTURED GEOMEMBRANE						
Tested Property	**Test Method**	**Frequency**	**Minimum Average Values**			
			40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5199	every roll	40 36	60 54	80 72	100 90
Density, g/cm^3 (max.)	ASTM D 1505	200,000 lbs	0.939	0.939	0.939	0.939
Tensile Properties (each direction) Strength at Break, lb/in-width Elongation at Break, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in	20,000 lbs	 60 250	 90 250	 120 250	 150 250
Tear Resistance, lb	ASTM D 1004	45,000 lbs	22	33	44	55
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	44	66	88	110
Carbon Black Content[(1)], % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]
Asperity Height, mil	ASTM D 7466	second roll	18	18	18	18
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100
Typical Roll Dimensions						
Roll Length[(3)], ft	Double-Sided Textured Single-Sided Textured		700 650	520 420	400 320	330 250
Roll Width[(3)], ft			22.5	22.5	22.5	22.5
Roll Area, ft^2	Double-Sided Textured Single-Sided Textured		15,750 14,625	11,700 9,450	9,000 7,200	7,425 5,625

NOTES:
- [(1)]GSE UltraFlex Leak Location Textured may have an overall ash content greater than 3.0% due to the conductive layer. These values apply to the non-conductive black layer only.
- [(2)]Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- [(3)]Roll lengths and widths have a tolerance of ±1%.
- GSE UltraFlex Leak Location Textured is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77°C when tested according to ASTM D 746.
- *Modified.

TABLE 2.9: GSE ULTRAFLEX LEAK LOCATION WHITE TEXTURED GEOMEMBRANE						
Tested Property	**Test Method**	**Frequency**	**Minimum Average Values**			
			40 mil	60 mil	80 mil	100 mil
Thickness, mil Lowest individual reading	ASTM D 5199	every roll	40 36	60 54	80 72	100 90
Density, g/cm^3 (max.)	ASTM D 1505	200,000 lbs	0.939	0.939	0.939	0.939
Tensile Properties (each direction) Strength at Break, lb/in-width Elongation at Break, %	ASTM D 6693, Type IV Dumbbell, 2 ipm G.L. 2.0 in	20,000 lbs	 60 250	 90 250	 120 250	 150 250
Tear Resistance, lb	ASTM D 1004	45,000 lbs	22	33	44	55
Puncture Resistance, lb	ASTM D 4833	45,000 lbs	44	66	88	110
Carbon Black Content[(1)], % (Range)	ASTM D 1603*/4218	20,000 lbs	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	45,000 lbs	Note[(2)]	Note[(2)]	Note[(2)]	Note[(2)]
Asperity Height, mil	ASTM D 7466	second roll	18	18	18	18
Oxidative Induction Time, min	ASTM D 3895, 200°C; O_2, 1 atm	200,000 lbs	>100	>100	>100	>100
Typical Roll Dimensions						
Roll Length[(3)], ft	Double-Sided Textured Single-Sided Textured		700 650	520 420	400 320	330 250
Roll Width[(3)], ft			22.5	22.5	22.5	22.5
Roll Area, ft^2	Double-Sided Textured Single-Sided Textured		15,750 14,625	11,700 9,450	9,000 7,200	7,425 5,625

NOTES:
- [(1)]GSE UltraFlex Leak Location White Textured may have an overall ash content greater than 3.0% due to the white and conductive layers. These values apply to the non-conductive black layer only.
- [(2)]Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- [(3)]Roll lengths and widths have a tolerance of ±1%.
- GSE UltraFlex Leak Location White Textured is available in rolls weighing approximately 4,000 lb.
- All GSE geomembranes have dimensional stability of ±2% when tested according to ASTM D 1204 and LTB of <-77°C when tested according to ASTM D 746.
- *Modified.

F. Extrudate Rod or Bead

1. Extrudate material shall be made from same type resin as the geomembrane.
2. Additives shall be thoroughly dispersed.
3. Materials shall be free of contamination by moisture or foreign matter.

1.9 EQUIPMENT

A. Welding equipment and accessories shall meet the following requirements:

1. Gauges showing temperatures in apparatus such as extrusion welder or fusion welder shall be present.
2. An adequate number of welding apparatus shall be available to avoid delaying work.
3. Power source must be capable of providing constant voltage under combined line load.

1.10 DEPLOYMENT

A. Assign each panel a simple and logical identifying code. The coding system shall be subject to approval and shall be determined at the job site.

B. Visually inspect the geomembrane during deployment for imperfections and mark faulty or suspect areas.

C. Deployment of geomembrane panels shall be performed in a manner that will comply with the following guidelines:

1. Geomembranes shall be installed according to site-specific specifications, and GSE Conductive should be installed with the Conductive layer down.

   Note: A spark tester or ohm meter can be used to determine Conductive layer.

2. Unroll geomembrane using methods that will not damage geomembrane and will protect underlying surface from damage (spreader bar, protected equipment bucket).
3. Place ballast (commonly sandbags) on geomembrane which will not damage geomembrane to prevent wind uplift.
4. Personnel walking on geomembrane shall not engage in activities or wear shoes that could damage it. Smoking will not be permitted on the geomembrane.

5. Do not allow heavy vehicular traffic directly on geomembrane. Rubber-tired ATV's and trucks are acceptable if wheel contact is less than 8 psi.

6. Protect geomembrane in areas of heavy traffic by placing protective cover over the geomembrane.

D. Sufficient material (slack) shall be provided to allow for thermal expansion and contraction of the material.

1.11 FIELD SEAMING

A. Seams shall meet the following requirements:

1. To the maximum extent possible, orient seams parallel to the line of the slope, i.e., down and not across slope.

2. Minimize number of field seams in corners, odd-shaped geometric locations, and outside corners.

3. Slope seams (panels) shall extend a minimum of 5-ft beyond the grade break into the flat area.

4. Use a sequential seam numbering system compatible with panel numbering system that is agreeable to the CONSULTANT and INSTALLER.

5. Align seam overlaps consistent with the requirements of the welding equipment being used. A 6-in overlap is commonly suggested.

B. During Welding Operations

1. Provide at least one Master Seamer who shall provide direct supervision over other welders as necessary.

C. Extrusion Welding

1. Hot-air tack adjacent pieces together using procedures that do not damage the geomembrane.

2. Clean geomembrane surfaces by disc grinder or equivalent.

3. Purge welding apparatus of heat-degraded extrudate before welding.

D. Hot Wedge Welding

1. Welding apparatus shall be a self-propelled device equipped with an electronic controller which displays applicable temperatures.

2. Clean seam area of dust, mud, moisture and debris immediately ahead of hot wedge welder.
3. Protect against moisture build-up between sheets.

E. Trial Welds

1. Perform trial welds on geomembrane samples to verify welding equipment is operating properly.
2. Make trial welds under the same surface and environmental conditions as the production welds, i.e., in contact with subgrade and similar ambient temperature.
3. Minimum of two trial welds per day, per welding apparatus, one made prior to the start of work and one completed at mid shift.
4. Cut four, 1-in wide by 6-in long test strips from the trial weld.
5. Quantitatively test specimens for peel adhesion, and then for shear strength.
6. Trial weld specimens shall pass when the results shown in the following tables for HDPE and LLDPE are achieved in both peel and shear test.

TABLE 1.12.6A: MINIMUM WELD VALUES FOR HDPE GEOMEMBRANES

Property	Test Method	30	40	60	80	100	120
Peel Strength (fusion), ppi	ASTM D 6392	49	65	98	130	162	196
Peel Strength (extrusion), ppi	ASTM D 6392	39	52	78	104	130	157
Shear Strength (fusion & ext.), ppi	ASTM D 6392	61	81	121	162	203	242

TABLE 1.2.6B: MINIMUM WELD VALUES FOR LLDPE GEOMEMBRANES

Property	Test Method	30	40	60	80	100
Peel Strength (extrusion), ppi	ASTM D 6392	36	48	72	96	120
Peel Strength (fusion), ppi	ASTM D 6392	38	50	75	100	125
Shear Strength (fusion & ext.), ppi	ASTM D 6392	45	60	90	120	150

a. The break, when peel testing, occurs in the liner material itself, not through peel separation (FTB).

b. The break is ductile.

7. Repeat the trial weld, in its entirety, when any of the trial weld samples fail in either peel or shear.

8. No welding equipment or welder shall be allowed to perform production welds until equipment and welders have successfully completed trial weld.

F. Seaming shall not proceed when ambient air temperature or adverse weather conditions jeopardize the integrity of the liner installation. INSTALLER shall demonstrate that acceptable seaming can be performed by completing acceptable trial welds.

G. Defects and Repairs

1. Examine all seams and non-seam areas of the geomembrane for defects, holes, blisters, undispersed raw materials, and any sign of contamination by foreign matter.

2. Repair and non-destructively test each suspect location in both seam and non-seam areas. Do not cover geomembrane at locations that have been repaired until test results with passing values are available.

1.12 FIELD QUALITY ASSURANCE

A. MANUFACTURER and INSTALLER shall participate in and conform to all terms and requirements of the Owner's quality assurance program. CONTRACTOR shall be responsible for assuring this participation.

B. Quality assurance requirements are as specified in this Section and in the Field Installation Quality Assurance Manual if it is included in the contract.

C. Field Testing

1. Non-destructive testing may be carried out as the seaming progresses or at completion of all field seaming.

a. Vacuum Testing

1) Shall be performed in accordance with ASTM D 5641, Standard Practice for Geomembrane Seam Evaluation by Vacuum Chamber.

b. Air Pressure Testing

1) Shall be performed in accordance with ASTM D 5820, Standard Practice for Pressurized Air Channel Evaluation of Dual Seamed Geomembranes.

c. Spark Testing

1) Shall be performed accordance with ASTM D 7240 Standard Practice for Leak Location using Geomembranes with an Insulating Layer in Intimate

Contact with a Conductive Layer via Electrical Capacitance Technique (Conductive Geomembrane Spark Test).

d. Other approved methods.

2. Destructive Testing (performed by CONSULTANT with assistance from INSTALLER)

a. Location and Frequency of Testing

1) Collect destructive test samples at a frequency of one per every 500 lineal feet of seam length.

2) Test locations will be determined after seaming.

3) Exercise Method of Attributes as described by GRI GM-14 (Geosynthetic Research Institute, http://www.geosynthetic-institute.org) to minimize test samples taken.

b. Sampling Procedures are performed as follows:

1) INSTALLER shall cut samples at locations designated by the CONSULTANT as the seaming progresses in order to obtain field laboratory test results before the geomembrane is covered.

2) CONSULTANT will number each sample, and the location will be noted on the installation as-built.

3) Samples shall be 12-in wide by minimal length with the seam centered lengthwise.

4) Cut a 2-in wide strip from each end of the sample for field-testing.

5) Cut the remaining sample into two parts for distribution as follows:

a) One portion for INSTALLER, 12-in by 12-in

b) One portion for the Third-Party laboratory, 12-in by 18-in

c) Additional samples may be archived if required.

6) Destructive testing shall be performed in accordance with ASTM D 6392, Standard Test Method for Determiningg the Integrity of Non-Reinforced Geomembrane Seams Produced Using Thermo-Fusion Methods.

7) INSTALLER shall repair all holes in the geomembrane resulting from destructive sampling.

8) Repair and test the continuity of the repair in accordance with these Specifications.

3. Failed Seam Procedures

a) If the seam fails, INSTALLER shall follow one of two options:

1) Reconstruct the seam between any two passed test locations.

2) Trace the weld to intermediate location at least 10-ft minimum or where the seam ends in both directions from the location of the failed test.

b) The next seam welded using the same welding device is required to obtain an additional sample, i.e., if one side of the seam is less than 10-ft long.

c) If sample passes, then the seam shall be reconstructed or capped between the test sample locations.

d) If any sample fails, the process shall be repeated to establish the zone in which the seam shall be reconstructed.

1.13 REPAIR PROCEDURES

A. Remove damaged geomembrane and replace with acceptable geomembrane materials if damage cannot be satisfactorily repaired.

B. Repair any portion of unsatisfactory geomembrane or seam area failing a destructive or non-destructive test.

C. INSTALLER shall be responsible for repair of defective areas.

D. Agreement upon the appropriate repair method shall be decided between CONSULTANT and INSTALLER by using one of the following repair methods:

1. Patching- Used to repair large holes, tears, undispersed raw materials and contamination by foreign matter.

2. Abrading and Re-welding- Used to repair short section of a seam.

3. Spot Welding- Used to repair pinholes or other minor, localized flaws or where geomembrane thickness has been reduced.

4. Capping- Used to repair long lengths of failed seams.

5. Flap Welding- Used to extrusion weld the flap (excess outer portion) of a fusion weld in lieu of a full cap.

6. Remove the unacceptable seam and replace with new material.

E. The following procedures shall be observed when a repair method is used:

1. All geomembrane surfaces shall be clean and dry at the time of repair.

2. Surfaces of the polyethylene which are to be repaired by extrusion welds shall be lightly abraded to assure cleanliness.

3. Extend patches or caps at least 6 inches for extrusion welds and 4-in for wedge welds beyond the edge of the defect, and around all corners of patch material.

F. Repair Verification

1. Number and log each patch repair (performed by CONSULTANT).

2. Non-destructively test each repair using methods specified in this Specification.

2 OZ GEOTEXITLE

1.1 SCOPE

This specification covers the technical requirements for the Manufacturing and Installation of the nonwoven geotextile. All materials meet or exceed the requirements of this specification, and all work will be performed in accordance with the procedures provided in these project specifications.

1.2 REFERENCES

A. American Society for Testing and Materials (ASTM)
1. ASTM D 5261, Standard Test Method for Measuring Mass per Unit Area of Geotextiles
2. ASTM D 4632, Standard Test Method for Grab Breaking Load and Elongation of Geotextiles
3. ASTM D 4533, Standard Test Method for Index Trapezoidal Tearing Strength of Geotextiles
4. ASTM D 4833, Standard Test Method for Index Puncture Resistance of Geotextiles, Geomembranes and Related Products
5. ASTM D 4491, Standard Test Method for Water Permeability of Geotextiles by Permittivity
6. ASTM D 4751, Standard Test Method for Determining Apparent Opening Size of a Geotextile
7. ASTM D 4354, Standard Practice for Sampling of Geosynthetics for Testing
8. ASTM D 4759, Standard Practice for Determining the Specifications Conformance of Geosynthetics

1.3 SUBMITTALS

A. Prior to material delivery to project site, the contractor shall provide the engineer with a written certification or manufacturers quality control data which displays that the geotextile meets or exceeds minimum average roll values (MARV) specified herein.

B. The contractor shall submit, if required by the engineer, manufacturer's quality control manual for the geotextile to be delivered to the site.

2. PRODUCT

2.1 GEOTEXTILE

A. The nonwoven needle-punched geotextile specified herein shall be made from staple fiber.
B. The geotextile shall be manufactured from prime quality virgin polymer.
C. The geotextile shall be able to withstand direct exposure to ultraviolet radiation from Sun for up to 30 days without any noticeable effect on index or performance properties.
D. Geotextile shall meet or exceed all material properties listed in *Table 1*.

TABLE 1: GEOTEXTILE PROPERTIES

Property	Test Method	Test Frequency	Value
Mass per Unit Area, oz/yd^2	ASTM D 5261	90,000-ft^2	12
Grab Tensile Strength, lb	ASTM D 4632	90,000-ft^2	320
CBR Puncture Strength, lb	ASTM D 6241	540,000-ft^2	925
Grab Elongation, %	ASTM D 4632	90,000-ft^2	50
Trapezoidal Tear Strength, lb	ASTM D 4533	90,000-ft^2	125
UV Resistance, % retained after 500 hours	ASTM D 4355	per formulation	70

2.2 MANUFACTURE

All rolls of the geotextile shall be identified with permanent marking on the roll or packaging, with the manufacturers name, product identification, roll number, and roll dimensions.

2.3 TRANSPORT

A. Transportation of the geotextile shall be the responsibility of the contractor.

B. During shipment, the geotextile shall be protected from ultraviolet light exposure, precipitation, mud, dirt, dust, puncture, or other damaging or deleterious conditions.

C. Upon delivery at the job site, the contractor shall ensure that the geotextile rolls are handled and stored in accordance with the manufacturer's instructions as to prevent damage.

3. EXECUTION

3.1 QUALITY ASSURANCE

A. The engineer shall examine the geotextile rolls upon delivery to the site and report any deviations from project specifications to the contractor.

3.2 INSTALLATION

A. The geotextile shall be handled in such a manner as to ensure that it is not damaged in any way. Should the contractor damage the geotextile to the extent that it is no longer usable as determined by these specifications or by the engineer, the contractor shall replace the geotextile at his own cost.

B. The geotextile shall be installed to the lines and grades as shown on the contract drawings and as described herein.

C. The geotextile shall be rolled down the slope in such a manner as to continuously keep the geotextile in tension by self-weight. The geotextile shall be securely anchored in an anchor trench where applicable, or by other approved or specified methods.

D. In the presence of wind, all geotextiles shall be weighted by sandbags or approved equivalent. Such anchors shall be installed during placement and shall remain in place until replaced with cover material.

E. The contractor shall take necessary precautions to prevent damage to adjacent or underlying materials during placement of the geotextile. Should damage to such material occur due to the fault of the contractor, the latter shall repair the damaged materials at his own cost and to the satisfaction of the engineer.

F. During placement of the geotextile, care shall be taken not to entrap soil, stones or excessive moisture that could hamper subsequent seaming of the geotextile as judged by the engineer.

G. The geotextile shall not be exposed to precipitation prior to being installed and shall not be exposed to direct sunlight for more than 15 days after installation.

H. The geotextile shall be seamed using heat seaming or stitching methods as recommended by the manufacturer and approved by the engineer. Sewn seams shall be made using polymeric thread with chemical resistance equal to or exceeding that of the geotextile. All sewn seams shall be continuous. Seams shall be oriented down slopes perpendicular to grading contours unless otherwise specified. For heat-seaming, fusion welding techniques recommended by the manufacturer shall be used.

I. The contractor shall not use heavy equipment to traffic above the geotextile without approved protection.

J. The geotextile shall be covered as soon as possible after installation and approval. Installed geotextile shall not be left exposed for more than 15 days.

K. Material overlying the geotextile shall be carefully placed to avoid wrinkling or damage to the geotextile.

SINGLE SIDED GEOCOMPOSITE

1.1 SCOPE

This specification covers the technical requirements for the manufacturing and installation of the geocomposite drainage layer. All materials meet or exceed the requirements of this specification, and all work will be performed in accordance with the procedures provided in these project specifications.

1.2 REFERENCES

A. American Society for Testing and Materials (ASTM)

1. ASTM D 1238 Standard Test Method for Melt Flow Rates of Thermoplastics
2. by Extrusion Plastometer
3. D 1505-98 Standard Test Method for Density of Plastics by the Density-Gradient Technique
4. ASTM D 4218, Standard Test Method for Determination of Carbon Black Content in Polyethylene Compounds by the Muffle Furnace Technique D 1603-94 Standard Test Method for Carbon Black in Olefin Plastics
5. D 4355-02 Standard Test Method for Deterioration of Geotextiles by Exposure to Light, Moisture and Heat in a Xenon Arc Type Apparatus
6. D 4491-99 Standard Test Method for Water Permeability of Geotextiles by Permittivity
7. D4533 Standard Test Method for Trapezoid Tearing Strength of Geotextiles
8. D 4716-00 Standard Test Method for Determining the (In-Plane) Flow Rate Per Unit Width and Hydraulic Transmissivity of a Geosynthetic Using a Constant Head
9. D 4751-99 Standard Test Method for Determining Apparent Opening Size of a Geotextile
10. D 6241 Standard Test Method for the Static Puncture Strength of Geotextiles and Geotextile- Related Products Using a 50-mm Probe D 4833-88 (1996) Standard Test Method for Index Puncture Resistance of Geotextiles, Geomembranes and Related Products
11. D 5261-92 (1996) Standard Test Method for Measuring the Mass Per Unit Area of Geotextiles
12. D7005-03 Determining The Bond Strength (Ply-Adhesion) of Geocomposites
13. D 7179 Standard Test Method for Determining Geonet Breaking Force

B. Relevant publications from the Environmental Protection Agency (EPA):
   1. Daniel, D.E. and R.M. Koerner, (1993), Technical Guidance Document: Quality Assurance and Quality Control for Waste Containment Facilities, EPA/600/R-93/182.

1.3 DEFINITIONS

A. Construction Quality Assurance Consultant (CONSULTANT) – The Party, independent from MANUFACTURER and INSTALLER, that is responsible for observing and documenting activities related to quality assurance during the lining system construction.

B. ENGINEER - The individual or firm responsible for the design and preparation of the project's Contract Drawings and Specifications.

C. Geocomposite Manufacturer (MANUFACTURER) - The party responsible for manufacturing the geocomposite rolls.

D. Geosynthetic Quality Assurance Laboratory (TESTING LABORATORY) - The Party, independent from the MANUFACTURER and INSTALLER, responsible for conducting laboratory tests on samples of geosynthetics obtained at the site or during manufacturing, usually under the direction of the OWNER.

E. INSTALLER- Party responsible for field handling, transporting, storing and deploying the geocomposite.

F. Lot- A quantity of resin (usually the capacity of one rail car) used to manufacture polyethylene geocomposite rolls. The finished rolls will be identified by a roll number traceable to the resin lot.

1.4 QUALIFICATIONS

A. MANUFACTURER
   1. Geocomposite shall be manufactured by the following:
      a. GSE Lining Technology, Inc.
      b. Approved Equal

2. MANUFACTURER shall have manufactured a minimum of 10,000,000-ft^2 of polyethylene geocomposite material during the last year.

B. INSTALLER

1. INSTALLER shall have installed a minimum of 500,000 square feet of geocomposite in the last 3 years.
2. INSTALLER shall have worked in a similar capacity on at least 5 projects similar in complexity to the project described in the contract documents, and within at least 50,000 square feet of geonet installation on each project.
3. The Installation Supervisor shall have worked in a similar capacity on projects similar in size and complexity to the project described in the Contract Documents.

1.5 MATERIAL LABELING, DELIVERY, STORAGE AND HANDLING

A. Labeling- Each roll delivered to the site shall be wrapped and labeled by the MANUFACTURER. The label will identify:

1. Manufacturer's name
2. Product identification
3. Length
4. Width
5. Roll number

B. Delivery- Rolls will be prepared to ship by appropriate means to prevent damage to the material and to facilitate off-loading.

C. Storage- The on-site storage location provided by the CONTRACTOR to protect the geonet from abrasions, excessive dirt and moisture, shall have the following characteristics:

1. Level (no wooden pallets)
2. Smooth
3. Dry
4. Protected from theft and vandalism
5. Adjacent to the area being lined

D. Handling

1. The CONTRACTOR and INSTALLER shall handle all rolls in such a manner to ensure they are not damaged in any way.
2. The INSTALLER shall take any necessary precautions to prevent damage to underlying layers during placement of the drainage material.

1.6 WARRANTY

A. Material shall be warranted, on a pro-rata basis against defects for a period of 1-year from the date of the geocomposite installation.

B. Installation shall be warranted against defects in workmanship for a period of 1-year from the date of geocomposite completion.

2. PRODUCTS

2.1 GEOCOMPOSITE PROPERTIES

A. A geocomposite shall be manufactured by extruding two crossing strands to form a bi-planar drainage net structure with a non-woven geotextile bonded to one or both sides.

B. The geocomposite specified shall have properties that meet or exceed the values listed in the following data sheets below.

TABLE 1: GEOCOMPOSITE PROPERTIES			
Property	**Test Method**	**Frequency**	**Value**
Geocomposite			
Transmissivity (1), gal/min/ft (m2/sec) Single-Sided Composite	ASTM D 4716	1/540,000-ft^2	6.2 (1.3 x 10-3)
Ply Adhesion, lb/in	ASTM D 7005	1/50,000-ft^2	0.5
Geonet			
Geonet Core Thickness, mil (1)	ASTM D 5199	1/50,000-ft^2	270
Transmissivity (2), gal/min/ft (m2/sec)	ASTM D 4716	1/540,000-ft^2	19 (4 x 10-3)
Compressive Strength, lbs/ft	ASTM D 6364	1/540,000-ft^2	40,000
Density, g/cm3	ASTM D 1505	1/50,000-ft^2	0.94
Tensile Strength (MD), lb/in	ASTM D 7179	1/50,000-ft^2	100
Carbon Black Content, %	ASTM D 4218	1/50,000-ft^2	2.0
8 oz. Geotextile (prior to lamination)			
Mass per Unit Area, oz/yd2	ASTM D 5261	1/90,000-ft^2	8
Grab Tensile Strength, lb	ASTM D 4632	1/90,000-ft^2	220
Grab Elongation	ASTM D 4632	1/90,000-ft^2	50%
CBR Puncture Strength, lb	ASTM D 6241	1/540,000-ft^2	575
Trapezoidal Tear Strength, lb	ASTM D 4533	1/90,000-ft^2	90
AOS, US Sieve (mm)	ASTM D 4751	1/540,000-ft^2	80 (0.180)
Permittivity, sec-1	ASTM D 4491	1/540,000-ft^2	1.3
Water Flow Rate, gpm/ft2	ASTM D 4491	1/540,000-ft^2	95
UV Resistance, % Retained	ASTM D 4355 (after 500 hours)	per formulation	70

Note: The design engineer shall prepare the table above based on the GSE product data sheet and then delete this note

C. Resin

1. Resin shall be new first quality, compounded polyethylene resin.
2. Natural resin (without carbon black) shall meet the following additional minimum requirements:

TABLE 2: RAW MATERIAL PROPERTIES		
Property	**Test Method[(1)]**	**Value**
Density (g/cm^3)	ASTM D 1505	>0.94
Melt Flow Index (g/10 min)	ASTM D 1238	$\leq$ 1.0

[1]GSE utilizes test equipment and procedures that enable effective and economical confirmation that the product will conform to specifications based on the noted procedures. Some test procedures have been modified for application to geosynthetics. All procedures and values are subject to change without prior notification.

2.2 MANUFACTURING QUALITY CONTROL

The geocomposite shall be manufactured in accordance with the Manufacturer's Quality Control Plan submitted to and approved by the ENGINEER.

The geocomposite shall be tested according to the test methods and frequencies listed on *Table 1* which has been prepared based on product data sheets.

3. EXECUTION

3.1 FAMILIARIZATION

A. Inspection

1. Prior to implementing any of the work in the Section to be lined, the INSTALLER shall carefully inspect the installed work of all other Sections and verify that all Work is complete to the point where the installation of the Section may properly commence without adverse impact.
2. If the INSTALLER has any concerns regarding the installed work of other Sections, he shall notify the Project ENGINEER.

3.2 MATERIAL PLACEMENT

A. The geocomposite roll should be installed in the direction of the slope and in the intended direction of flow unless otherwise specified by the ENGINEER.

B. If the project contains long, steep slopes, special care should be taken so that only full length rolls are used at the top of the slope.

C. In the presence of wind, all geocomposites shall be weighted down with sandbags or the equivalent. Such sandbags shall be used during placement and remain until replaced with cover material.

D. If the project includes an anchor trench at the top of the slopes, the geocomposite shall be properly anchored to resist sliding. Anchor trench compacting equipment shall not come into direct contact with the geocomposite.

E. In applying fill material, no equipment can drive directly across the geocomposite. The specified fill material shall be placed and spread utilizing vehicles with a low ground pressure.

F. The cover soil shall be placed in the geocomposite in a manner that prevents damage to the geocomposite. Placement of the cover soil shall proceed immediately following the placement and inspection of the geocomposite.

3.3 SEAMS AND OVERLAPS

A. Each component of the geocomposite will be secured or seamed to the like component at overlaps.

B. Geonet Components

1. Adjacent edges of the geonet along the length of the geocomposite roll shall be placed with the edges of each geonet butted against each other.
2. The overlaps shall be joined by tying the geonet structure with cable ties. These ties shall be spaced every 5 feet along the roll length.
3. Adjoining geocomposite rolls (end to end) across the roll width should be shingled down in the direction of the slope, with the geonet portion of the top overlapping the geonet portion of the bottom geocomposite a minimum of 12 inches across the roll width.

4. The geonet portion should be tied every 6 inches in the anchor trench or as specified by the ENGINEER.

3.4 REPAIR

A. Prior to covering the deployed geocomposite, each roll shall be inspected for damage resulting from construction.

B. Any rips, tears or damaged areas on the deployed geocomposite shall be removed and patched. The patch shall be secured to the original geonet by tying every 6 inches with the approved tying devices. If the area to be repaired is more than 50 percent of the width of the panel, the damaged area shall be cut out and the two portions of the geonet shall be cut out and the two portions of the geonet shall be joined in accordance with *Subsection 3.03*.

APPENDIX D

OPERATING AND MAINTENANCE PLAN

OPERATION AND MAINTENANCE PROCEDURES

In this plan, underlined text represents the language of the Rule.

The operator will operate and maintain the lined earthen containment to contain liquids and solids (blow sand and minimal precipitates from the treated produced water) and maintain the integrity of the liner system in a manner that prevents contamination of fresh water and protects public health and the environment as described below. The purpose of the lined earthen containment is to facilitate recycling, reuse, and reclamation of produced water derived from nearby oil and gas wells. During periods when water for E&P operations is not needed, produced water will discharge to one of the injection wells in the operator's SWD system. The containment will not be used for the disposal of produced water or other oilfield waste.

The operation of the Recycling Containment is summarized below:

1. Via pipeline, produced water generated from nearby oil and gas wells is delivered to a treatment system located as indicated in the C-147.
2. After treatment, the produced water discharges into the containment.
3. When required, treated produced water is removed from the containment for E&P operations. At this time, treated produced water will be used for drilling beneath the fresh water zones (beneath surface casing), for well stimulation (e.g. hydraulic fracturing) and other E&P uses as approved by OCD.
4. Whenever the maximum fluid capacity of the containment is reached, treatment and discharge to the containment ceases (see Freeboard and Overtopping Plan, below).
5. The operator will keep accurate records and shall report monthly to the division the total volume of water received for recycling, with the amount of fresh water received listed separately, and the total volume of water leaving the facility for disposition by use on form C-148.
6. The operator will maintain accurate records that identify the sources and disposition of all recycled water that shall be made available for review by the division upon request.
7. The containment shall be deemed to have ceased operations if less than 20 % of the total fluid capacity is used every six months following the first withdrawal of produced water for use. The operator will report cessation of operations to the appropriate division district office. The appropriate division district office may grant an extension to this determination of cessation of operations not to exceed six months.

The operation of the lined earthen containment will follow the mandates listed below:

1. The operator will not discharge into or store any hazardous waste (as defined by 40 CFR 261 and NMAC 19.15.2.7.H.3) in the containments.
2. If the containment's primary liner is compromised above the fluid's surface, the operator will repair the damage or initiate replacement of the primary liner within 48 hours of discovery or seek an extension of time from the Division District office.
3. If the primary liner is compromised below the fluid's surface, the operator will remove all fluid above the damage or leak within 48 hours of discover, notify the division district office, and repair the damage or replace the primary liner.
4. If any penetration of the containment liner is confirmed by sampling of fluid in the leak detection system (see Inspection and Monitoring Plan), the operator will:
   a. Begin and maintain fluid removal from the leak detection/pump-back system,
   b. Notify the District office within 48 hours (phone or email) of the discovery,
   c. Identify the location of the leak, and
   d. Repair the damage or, if necessary, replace the containment liner.
5. The operator will install, or maintain onsite, an oil absorbent boom or other device to contain an unanticipated release and the operator will remove any visible layer of oil from the surface of the recycling containment.
6. The operator will report releases of fluid in a manner consistent with NMAC 19.15.29.
7. The containment will be operated to prevent the collection of surface water run-on.
8. The operator will maintain the containment free of miscellaneous solid waste or debris.
9. The operator will maintain at least 3-ft of freeboard for the containment and will use a free-standing staff gauge to allow easy determination of the required 3-ft of freeboard.
10. As described in the design/construction plan, the injection or withdrawal of fluids from the containment is accomplished through hardware that prevents damage to the liner by erosion, fluid jets, or impact from installation and removal of hoses or pipes.
11. The operator shall ensure that all gates associated with the fence are closed and locked when responsible personnel are not onsite.
12. The operator will maintain the fences in good repair.

MONITORING, INSPECTION, AND REPORTING PLAN

The operator will inspect the recycling containment and associated leak detection systems weekly while it contains fluids. The operator shall maintain a current log of such inspections and make the log available for review by the division upon request.

Weekly inspections consist of:

1. Reading and recording the fluid height of staff gauges,
2. Recording any evidence that the pond surface shows visible oil,
3. Visually inspecting the containment's exposed liners, and
4. Checking the leak detection system for any evidence of a loss of integrity of the primary liner.

As stated above, if a liner's integrity is compromised, or if any penetration of the liner occurs above the water surface, then the operator will notify the District office within 48 hours (phone or email).

Monthly, the operator will:

1. Inspect diversion ditches and berms around the containment to check for erosion and collection of surface water run-on.
2. Inspect the leak detection system for evidence of damage or malfunction and monitor for leakage.
3. Inspect the containment for dead migratory birds and other wildlife. Within 30 days of discovery, report the discovery of dead migratory birds or other wildlife to the appropriate wildlife agency and to the division district office in order to facilitate assessment and implementation of measures to prevent incidents from reoccurring.
4. Report to the division the total volume of water received for recycling, with the amount of fresh water received listed separately, and the total volume of water leaving the facility for disposition by use on form C-148.
5. Record sources and disposition of all recycled water.

The operator will maintain a log of all inspections and make the log available for the appropriate Division District office's review upon request. An example of the log is attached to this section of the permit application.

FREEBOARD AND OVERTOPPING PREVENTION PLAN

The method of operation of the containment allows for maintaining freeboard with very few potential problems. When the capacity of the containment is reached (3-ft of freeboard), the discharge of treated produced water ceases and the produced water generated by nearby oil and gas wells is managed by one of the injection wells as identified in *Appendix E*.

If rising water levels suggest that 3-ft of freeboard will not be maintained, the operator will implement one or more of the following options:

1. Cease discharging treated produced water to the containment.
2. Accelerate re-use of the treated produced water for purposes approved by the Division.
3. Transfer treated produced water from the containment to injection wells.

The reading of the staff gauge typically occurs daily when treatment operations are ongoing and weekly when discharge to the containment is not occurring.

PROTOCOL FOR LEAK DETECTION MONITORING, FLUID REMOVAL, AND REPORTING

As shown in *Appendix A*, the leak detection system includes a monitoring system. Any fluid released from the primary liner will flow to the collection sump, where fluid level monitoring is possible at the monitoring riser pipe associated with the leak detection system.

Staff may employ a portable electronic water level meter to determine if fluid exists in the monitoring riser pipe. Obtaining accurate readings of water levels in a sloped pipe beneath a containment can be a challenge. An electrician's wire snake may be required to push the probe to the bottom of the port and the probe may be fixed in a 2-in pipe "dry housing" to avoid false readings due to water condensation on the pipe. There are many techniques to determine the existence of water in the sumps, including low-flow pumps and a simple small bailer affixed to an electrician's snake. The operator will use the method that works best for this containment.

If seepage from the containment into the leak detection system is suspected by a positive fluid level measurement, the operator will:

1. Re-measure fluid levels in the monitoring riser pipe on a daily basis for one week to determine the rate of seepage.
2. Collect a water sample from the monitoring riser pipe to confirm the seepage is treated produced water from the containment via field conductivity and chloride measurements.
3. Notify NMOCD of a confirmed positive detection in the system within 48 hours of sampling (initial notification).
4. Install a pump into the monitoring riser pipe sump to continually (manually on a daily basis or via automatic timers) remove fluids from the leak detection system into the containment until the liner is repaired or replaced.
5. Dispatch a liner professional to inspect the portion of the containment suspected of leakage during a "low water" monitoring event.
6. Provide NMOCD a second report describing the inspection and/or repair within 20 days of the initial notification.

If the point of release is obvious from a low water inspection, the liner professional will repair the loss of integrity. If the point of release cannot be determined by the inspection, the liner professional will develop a more robust plan to identify the point(s) of release. The inspection plan and schedule will be submitted to OCD with the second report. The operator will implement the plan upon OCD approval.

APPENDIX E
CLOSURE PLAN

CLOSURE PLAN

In this plan, underlined text represents the language of the Rule.

After operations cease, the operator will remove all fluids within 60 days and close the containment within six months from the date the operator ceases operations from the containment for use.

The operator shall substantially restore the impacted surface area to

1. The condition that existed prior to the construction of the recycling containment or
2. To a condition imposed by federal, state trust land, or tribal agencies on lands managed by those agencies as these provisions govern the obligations of any operator subject to those provisions.

EXCAVATION AND REMOVAL CLOSURE PLAN - PROTOCOLS AND PROCEDURES

The workover pit is expected to contain a small volume of solids, the majority of which will be windblown sand and dust with some mineral precipitates from the water.

1. The operator will remove all liquids from the pits and either:
   a. Dispose of the liquids in a division-approved facility, or
   b. Recycle, reuse, or reclaim the water for reuse in drilling and stimulation
2. The operator will close the recycling containment by first removing all fluids, contents, and synthetic liners and transferring these materials to a Division approved facility.
3. After the removal of the pit contents and liners, soils beneath the workover pit will be tested by collection of a five-point (minimum) composite sample, which includes stained or wet soils, if any. That sample shall be analyzed for the constituents listed in *Table 1* of *19.15.34.14*.
4. After review of the laboratory results:
   a. If any contaminant concentration is higher than the parameters listed in *Table 1*, additional delineation may be required, and the operator must receive approval before proceeding with closure.

b. If all contaminant concentrations are less than or equal to the parameters listed in *Table 1*, then the operator will proceed to:

   i. Backfill with non-waste containing, uncontaminated earthen material or

   ii. Undertake an alternative closure process pursuant to a variance request after approval by OCD.

5. The operator will reclaim the containment's location to a safe and stable condition that blends with the surrounding undisturbed area.
6. Topsoils and subsoils shall be replaced to their original relative positions and contoured so as to achieve erosion control, long-term stability, and preservation of surface water flow patterns.
7. The disturbed area shall then be reseeded in the first favorable growing season following closure of a recycling containment.

CLOSURE DOCUMENTATION

Within 60 days of closure completion, the operator shall submit a closure report on Form C-147, including required attachments, to document all closure activities including sampling results and the details on any backfilling, capping or covering, where applicable. The closure report shall certify that all information in the report and attachments is correct and that the operator has complied with all applicable closure requirements and conditions specified in division rules or directives.

The operator shall notify the division when reclamation and re-vegetation are complete. Specifically, the notice will document that all ground surface disturbing activities at the site have been completed, and a uniform vegetative cover has been established that reflects a life-form ratio of plus or minus fifty percent (50%) of pre-disturbance levels and a total percent plant cover of at least seventy percent (70%) of pre-disturbance levels, excluding noxious weeds.

Devon Energy
Cotton Draw Recycle Facility
Closure Cost Estimate

	Item	Units	Quanity	$/Unit	Estimate Cost
1	Fluid removal				
	Produced Water Impoundment	bbls	500,000	$ 1.20	$ 600,000.00
	Freshwater Impoundment	bbls	10,000	$ 1.20	$ 12,000.00
2	Liner Wash Down (Steam trailer and crew)	hrs	10	$ 200.00	$ 2,000.00
3	Vac truck (final fluid removal)	hrs	2	$ 105.00	$ 210.00
4	Liner removal (fold-in-place)				
	(Rostabout crews - 20 hrs)	hrs	5	$ 150.00	$ 750.00
	(Track hoe - 20 hrs)	hrs	5	$ 150.00	$ 750.00
5	Equipment removal				
	Tank clean-out and residue haul-off	ea	2	$ 1,000.00	$ 2,000.00
	Equipment removal (tanks, gun barrel, FWKO)	ea	2	$ 800.00	$ 1,600.00
	Electrical decomissioning (pumps and panels)	ea	2	$ 100.00	$ 200.00
	Misc equipment clean-up and removal	hr	10	$ 125.00	$ 1,250.00
6	Site Restoration				
	Dozier - push in berms (bid) and final grading of the site	ea	1	$ 45,000.00	$ 45,000.00
	Re-vegetation	ea	1	$ 5,000.00	$ 5,000.00
	Estimated Total				**$ 670,760.00**

This Closure Cost Estimate was produced by Envirotech, an independent third-party.