

**UIC-1 - 9**

**MECHANICAL  
INTEGRITY TEST  
(MITs)**

**DATE: \_\_\_\_\_**

## Chavez, Carl J, EMNRD

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**From:** Chavez, Carl J, EMNRD  
**Sent:** Thursday, August 30, 2012 11:07 AM  
**To:** 'Robinson, Kelly'  
**Cc:** Sanchez, Daniel J., EMNRD; VonGonten, Glenn, EMNRD; Kuehling, Monica, EMNRD  
**Subject:** RE: UIC-CL-009 Annual Testing for 2012 - Request for Approval  
**Attachments:** MIT Approval 8-30-2012.pdf

Kelly:

The New Mexico Oil Conservation Division (OCD) hereby approves the C-103 (See attachment) for specified well testing proposed by Western Refining Southwest, Inc. - Bloomfield Refinery (Western). Western must coordinate with Ms. Kuehling at the OCD Aztec DO to witness the testing.

Please contact me if you have questions. Thank you.

Carl J. Chavez, CHMM  
New Mexico Energy, Minerals & Natural Resources Department  
Oil Conservation Division, Environmental Bureau  
1220 South St. Francis Drive, Santa Fe, New Mexico 87505  
Office: (505) 476-3490  
E-mail: [CarlJ.Chavez@State.NM.US](mailto:CarlJ.Chavez@State.NM.US)

Website: <http://www.emnrd.state.nm.us/ocd/>

“Why Not Prevent Pollution; Minimize Waste; Reduce the Cost of Operations; & Move Forward With the Rest of the Nation?” To see how, please go to: “Pollution Prevention & Waste Minimization” at <http://www.emnrd.state.nm.us/ocd/environmental.htm#environmental>

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**From:** Robinson, Kelly [mailto:[Kelly.Robinson@wnr.com](mailto:Kelly.Robinson@wnr.com)]  
**Sent:** Thursday, August 30, 2012 10:41 AM  
**To:** Chavez, Carl J, EMNRD  
**Subject:** RE: UIC-CL-009 Annual Testing for 2012 - Request for Approval

Carl,

I apologize. I was not aware that the FOT was currently being evaluated by OCD. I would like to withdraw my C-103 for the Annual Fall-Off Test at this time. Western would rather postpone the testing until such time that OCD had determined that a Fall-Off Test for the injection well at the Bloomfield Refinery is needed. I appreciate the courtesy reminder.

After receipt of your approval on the C-103 for the MIT, Bradenhead, and High-Pressure Fall-Off Test, we will make sure those tests are scheduled and completed prior to the September 30, 2012 deadline.

Thanks again for the reminder.

Sincerely,

Kelly R. Robinson  
Environmental Supervisor

**Western Refining Southwest, Inc.**  
111 County Road 4990  
Bloomfield, NM87413

(o) 505-632-4166  
(c) 505-801-5616  
(f) 505-632-4024  
(e) [kelly.robinson@wnr.com](mailto:kelly.robinson@wnr.com)

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**From:** Chavez, Carl J, EMNRD [<mailto:CarlJ.Chavez@state.nm.us>]  
**Sent:** Thursday, August 30, 2012 10:31 AM  
**To:** Robinson, Kelly  
**Subject:** RE: UIC-CL-009 Annual Testing for 2012 - Request for Approval

Kelly:

Based on the attached OCD E-mail dated August 2, 2012, I believe that Western may not have to conduct a Fall-Off Test this year. Please let me know if you wish to proceed with conducting a FOT and I will address the C-103 for it today.

Western does need to proceed to complete the annual Bradenhead and MIT by Midnight 9/30 under the OCD Discharge Permit and for OCD reporting to the EPA. I will respond to the C-103 today hopefully after you let me know if Western still wishes to proceed with the FOT this year.

Thank you.

Carl J. Chavez, CHMM  
New Mexico Energy, Minerals & Natural Resources Department  
Oil Conservation Division, Environmental Bureau  
1220 South St. Francis Drive, Santa Fe, New Mexico 87505  
Office: (505) 476-3490  
E-mail: [CarlJ.Chavez@State.NM.US](mailto:CarlJ.Chavez@State.NM.US)

Website: <http://www.emnrd.state.nm.us/ocd/>

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**From:** Robinson, Kelly [<mailto:Kelly.Robinson@wnr.com>]  
**Sent:** Wednesday, August 29, 2012 1:30 PM  
**To:** Chavez, Carl J, EMNRD  
**Cc:** Powell, Brandon, EMNRD; Kuehling, Monica, EMNRD; Schmaltz, Randy  
**Subject:** UIC-CL-009 Annual Testing for 2012 - Request for Approval

Good Afternoon Sir,

On behalf of Western Refining Southwest, Inc. – Bloomfield Refinery (Western), I am requesting OCD's approval to conduct the following annual testing on the Bloomfield Refinery's injection well (UIC-CL-009):

- MIT, Bradenhead, and High-Pressure Shutdown Tests; and
- Annual Fall-Off Test.

Attached are the completed C-103 notifications for these events. The proposed testing protocol for the Annual Fall-Off Test mirrors the procedures followed in previous years. A more detailed summary of the proposed testing procedures for the Annual Fall-Off Test is included with the C-103 notification attached.

Pending OCD approval and availability to witness the testing, Western would like to conduct the MIT, Bradenhead, and High-Pressure Shutdown Tests on Thursday, September 6<sup>th</sup>. Western is currently in communication with OCD-Aztec to confirm a date for testing that would work with their availability. In addition pending OCD approval, Western would like to initiate the Annual Fall-Off Test starting Monday, September 10<sup>th</sup>, 2012.

If you have any questions or need any additional information, please do not hesitate to contact me at your convenience.

Thank you for your time!

Sincerely,

Kelly R. Robinson  
Environmental Supervisor

**Western Refining Southwest, Inc.**

111 County Road 4990  
Bloomfield, NM87413

(o) 505-632-4166

(c) 505-801-5616

(f) 505-632-4024

(e) [kelly.robinson@wnr.com](mailto:kelly.robinson@wnr.com)

Submit 3 Copies To Appropriate District Office  
 District I  
 1625 N. French Dr., Hobbs, NM 88240  
 District II  
 1301 W. Grand Ave., Artesia, NM 88210  
 District III  
 1000 Rio Brazos Rd., Aztec, NM 87410  
 District IV  
 1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico  
 Energy, Minerals and Natural Resources

Form C-103  
 May 27, 2004

OIL CONSERVATION DIVISION  
 1220 South St. Francis Dr.  
 Santa Fe, NM 87505

WELL API NO. 30-045-29002-00
5. Indicate Type of Lease STATE <input type="checkbox"/> FEE <input checked="" type="checkbox"/>
6. State Oil & Gas Lease No. N/A
7. Lease Name or Unit Agreement Name Disposal
8. Well Number #001
9. OGRID Number 037218
10. Pool name or Wildcat Blanco/Mesa Verde

**SUNDRY NOTICES AND REPORTS ON WELLS**  
 (DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT" (FORM C-101) FOR SUCH PROPOSALS.)

1. Type of Well: Oil Well  Gas Well  Other X (Disposal)

2. Name of Operator  
Western Refining Southwest, Inc. - Bloomfield Refinery

3. Address of Operator  
#50 Road 4990 Bloomfield, NM 87413

4. Well Location  
 Unit Letter I : 2442 feet from the South line and 1250 feet from the East line  
 Section 27 Township 29 S Range 11 E NMPM County San Juan

11. Elevation (Show whether DR, RKB, RT, GR, etc.)

Pit or Below-grade Tank Application  or Closure

Pit type \_\_\_\_\_ Depth to Groundwater \_\_\_\_\_ Distance from nearest fresh water well \_\_\_\_\_ Distance from nearest surface water \_\_\_\_\_

Pit Liner Thickness: \_\_\_\_\_ mil Below-Grade Tank: Volume \_\_\_\_\_ bbls; Construction Material \_\_\_\_\_

12. Check Appropriate Box to Indicate Nature of Notice, Report or Other Data

<b>NOTICE OF INTENTION TO:</b>		<b>SUBSEQUENT REPORT OF:</b>	
PERFORM REMEDIAL WORK <input type="checkbox"/>	PLUG AND ABANDON <input type="checkbox"/>	REMEDIAL WORK <input type="checkbox"/>	ALTERING CASING <input type="checkbox"/>
TEMPORARILY ABANDON <input type="checkbox"/>	CHANGE PLANS <input type="checkbox"/>	COMMENCE DRILLING OPNS. <input type="checkbox"/>	P AND A <input type="checkbox"/>
PULL OR ALTER CASING <input type="checkbox"/>	MULTIPLE COMPL <input type="checkbox"/>	CASING/CEMENT JOB <input type="checkbox"/>	
OTHER: MIT, Bradenhead, and High Pressure Shut-Down Tests <input checked="" type="checkbox"/>		OTHER: <input type="checkbox"/>	

13. Describe proposed or completed operations. (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work). SEE RULE 1103. For Multiple Completions: Attach wellbore diagram of proposed completion or recompletion.

Bloomfield Refinery requests permission to perform the annual High Pressure Shutdown Test, Bradenhead Test, and Mechanical Integrity Test on the Class I injection well referenced above on September 6th, 2012, pending final scheduling with OCD Aztec representative's schedule. Western will contact the OCD Aztec office to ensure testing is performed at a time that a representative from their office is able to be on-site to witness the testing activities

I hereby certify that the information above is true and complete to the best of my knowledge and belief. I further certify that any pit or below-grade tank has been/will be constructed or closed according to NMOCDC guidelines , a general permit  or an (attached) alternative OCD-approved plan .

SIGNATURE Kelly Robinson TITLE Environmental Supervisor DATE 8/29/2012

Type or print name Kelly Robinson E-mail address: Kelly.Robinson@wnr.com Telephone No. (505) 632-4166  
**For State Use Only**

APPROVED BY: Carl J. Chavez TITLE Environmental Engineer DATE 8/30/2012  
 Conditions of Approval (if any):

## Chavez, Carl J, EMNRD

---

**From:** Chavez, Carl J, EMNRD  
**Sent:** Thursday, August 02, 2012 8:06 AM  
**To:** pthompson@merrion.bz; Holder, Mike (Mike.Holder@hollyfrontier.com); Combs, Robert (Robert.Combs@hollyfrontier.com); Schmaltz, Randy (Randy.Schmaltz@wnr.com); Cheryl.Johnson@wnr.com  
**Cc:** Sanchez, Daniel J., EMNRD; VonGonten, Glenn, EMNRD  
**Subject:** UIC Class I (NH) Injection Well Operators (Annual MIT Reminder) Due on/or before September 30, 2012

Dear Sir or Madam:

It is that time of year again to remind operators that their annual MIT for this season must be completed by 9/30/2012. The list of operator names with associated UIC Class I (non-hazardous) Injection Wells are provided above.

Operators are aware of the MIT (30 min @ 300 psig or more MIT with Bradenhead) requirement(s) that are typically run with the Fall-Off Test (FOT). The OCD is currently evaluating the FOT frequency requirement at OCD UIC Class I Facilities in New Mexico and until further notice either specified in a discharge permit renewal and/or via communication, you will know when a FOT is required for your well soon.

Please contact me at (505) 476-3490 on or before June 30, 2012 to schedule your MIT date and time. I will coordinate with the District Staff to finalize the MIT date and time so that an OCD District Office inspector may be present to witness the MIT. Thank you for your cooperation in this matter.

File: UICI- 5, 8, 8-0, 8-1 & 9

Carl J. Chavez, CHMM  
New Mexico Energy, Minerals & Natural Resources Department  
Oil Conservation Division, Environmental Bureau  
1220 South St. Francis Drive, Santa Fe, New Mexico 87505  
Office: (505) 476-3490  
E-mail: [CarlJ.Chavez@State.NM.US](mailto:CarlJ.Chavez@State.NM.US)  
Website: <http://www.emnrd.state.nm.us/ocd/>

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Submit 1 Copy To Appropriate District Office  
 District I - (575) 393-6161  
 1625 N. French Dr., Hobbs, NM 88240  
 District II - (575) 748-1283  
 811 S. First St., Artesia, NM 88210  
 District III - (505) 334-6178  
 1000 Rio Brazos Rd., Aztec, NM 87410  
 District IV - (505) 476-3460  
 1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico  
 Energy, Minerals and Natural Resources

Form C-103  
 Revised August 1, 2011

OIL CONSERVATION DIVISION  
 1220 South St. Francis Dr.  
 Santa Fe, NM 87505

WELL API NO. 30-045-29002-00
5. Indicate Type of Lease STATE <input type="checkbox"/> FEE <input checked="" type="checkbox"/>
6. State Oil & Gas Lease No. N/A
7. Lease Name or Unit Agreement Name Disposal
8. Well Number: #001
9. OGRID Number: 037218
10. Pool name or Wildcat: Blanco/Mesa Verde

**SUNDRY NOTICES AND REPORTS ON WELLS**  
 (DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT" (FORM C-101) FOR SUCH PROPOSALS.)

1. Type of Well: Oil Well  Gas Well  Other - (Disposal Well)

2. Name of Operator San Juan Refining Co. / Western Refining Southwest, Inc. - Bloomfield Refinery

3. Address of Operator  
# 50 Road 4990, Bloomfield, NM, 87413

4. Well Location  
 Unit Letter I : 2442 feet from the south line and 1250 feet from the East line  
 Section 27 Township 29 S Range 11 E NMPM County San Juan

11. Elevation (Show whether DR, RKB, RT, GR, etc.)

12. Check Appropriate Box to Indicate Nature of Notice, Report or Other Data

<b>NOTICE OF INTENTION TO:</b>		<b>SUBSEQUENT REPORT OF:</b>	
PERFORM REMEDIAL WORK <input type="checkbox"/>	PLUG AND ABANDON <input type="checkbox"/>	REMEDIAL WORK <input type="checkbox"/>	ALTERING CASING <input type="checkbox"/>
TEMPORARILY ABANDON <input type="checkbox"/>	CHANGE PLANS <input type="checkbox"/>	COMMENCE DRILLING OPNS. <input type="checkbox"/>	P AND A <input type="checkbox"/>
PULL OR ALTER CASING <input type="checkbox"/>	MULTIPLE COMPL <input type="checkbox"/>	CASING/CEMENT JOB <input type="checkbox"/>	
DOWNHOLE COMMINGLE <input type="checkbox"/>			
OTHER: Annual Fall-Off Test <input checked="" type="checkbox"/>		OTHER: <input type="checkbox"/>	

13. Describe proposed or completed operations. (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work). SEE RULE 19.15.7.14 NMAC. For Multiple Completions: Attach wellbore diagram of proposed completion or recompletion.

Western Refining Southwest, Inc. - Bloomfield Refinery requests permission to perform the annual Fall-Off Test on the Class I injection well referenced above. The bottom hole pressure memory gauges (two gauges in total) are scheduled to be lowered into the well no later than Monday, September 10<sup>th</sup>, 2012. The gauges will be allowed to stabilize before the well is shut-in. The well will be shut-in for a minimum of 72 hours.

A more detailed outline of the proposed procedure is attached.

Spud Date:  Rig Release Date:

I hereby certify that the information above is true and complete to the best of my knowledge and belief.

SIGNATURE Kelly Robinson TITLE Environmental Supervisor DATE 8/29/2012  
 Type or print name Kelly Robinson E-mail address: kelly.robinson@wnr.com PHONE: 505-632-4166  
**For State Use Only**

APPROVED BY: \_\_\_\_\_ TITLE \_\_\_\_\_ DATE \_\_\_\_\_  
 Conditions of Approval (if any): \_\_\_\_\_

**2012 WELL BUILDUP/FALLOFF TEST PLAN  
WESTERN REFINERY - BLOOMFIELD, NM  
WASTE DISPOSAL WELL NO. 1**

**1.0 INTRODUCTION**

The following procedure describes the proposed activities to be conducted to perform the annual bottom-hole pressure survey and pressure fall-off test on Waste Disposal Well (WDW) #1, located at the Bloomfield Refinery in Bloomfield, New Mexico. The proposed procedures are in accordance with the United States Environmental Protection Agency (USEPA) 40 FCR 146.13 and the State of New Mexico Fall-Off Guidelines.

**1.1 Well Information**

Well Name & No.	OCD UIC or Discharge Permit #	Well Classification	API Number
WDW #1	UIC-CL1-009 GW-130	Class I Non-Hazardous	30-045-29002

**2.0 BACKGROUND**

**2.1 Previous Fall-Off Testing**

Western Refining Southwest, Inc. (Western) has conducted fall-off tests annually on WDW-1 using quartz crystal bottom-hole memory gauges. The tests followed EPA guidelines and complied with OCD directives for UIC non-hazardous Class I injection wells.

In July 2006, a build-up/fall-off test was conducted after the well stimulation. The 72 hour build-up portion of the testing was done at a constant injection rate of 70 gallons per minute (gpm). The fall-off portion of the testing was terminated after 84 hours.

In August 2008, an additional test was conducted with a final flowing rate of 80 gpm prior to shutting in the well for a fall-off monitoring duration of 189 hours.

The results of the previous fall-off tests produced measureable results with all flow skin, storage, and linear flow regimes present. The WDW-1 had linear flow at the end of these fall-off tests. Radial flow was not observed. As a result, the calculated permeability based on radial flow equations is not a reliable estimate of injection zone permeability.

**2.2 Geology**

The injection zones are porous sandstones of the lower portion of the Cliff House formation and the carbonate section of the Menefee formation. These formations occur in Waste Disposal Well #1 at the depths shown in the table below. The injection zones are shown in the attached well log for Waste Disposal Well #1.

Injection Zone Formation	Waste Disposal Well #1	
	KB Elevation = 5545 feet	
	MD below KB (ft)	SS Depth (ft)
Cliff House	3,276	2,269
Menefee	3,435	2,110

The WDW-1 is in a confined low permeability sand interval and historically is not capable of producing a bottom-hole 100 psi differential pressure drop between the final injection and shut-in pressures. Records show that WDW-1 was hydraulically fractured after it was drilled. The 2006, 2008, 2009, 2010, and 2011 Fall-Off Test data confirm this with a linear flow regime observed after the end of storage effects.

### **3.0 SUMMARY OF PROPOSED TESTING ACTIVITIES**

#### **3.1 Data Research**

Before performing the 2012 Fall-Off Test, a one-mile Area of Review (AOR) will be conducted to determine the status of any off-set wells that may be injecting into or producing from the WDW-1 injection interval. If any are found, arrangements will be made with the owners of the wells to monitor the well(s) during the build-up/fall-off test period. Historically there has not been any production or injection in the current injection interval within a one mile radius of WDW-1.

#### **3.2 Summary of Field Activities**

The proposed Fall-Off Test is similar to the procedures conducted in years prior. The initial three days of testing activities are considered the "build-up" phase of the test. The Bloomfield Refinery injection well (WDW-1) will be operated at a constant rate for a minimum of 72 hours.

After 24 hours of stable injection, bottom-hole pressure memory gauges will be lowered into the well (two gauges total) and allowed to equalize for a minimum of 48 hours, during which time down-hole pressure readings will be recorded. The memory gauges that will be used are SP-2000 hybrid-quartz gauges provided by Tefteller, Inc. These gauges will have a resolution of 0.01 psi and an accuracy of  $\pm 0.05\%$  of full scale. The pressure range of the gauges will be from 0-5,000 psi, minimum.

After installation and equalization of the down-hole gauges, the injection well will be blocked-in and the pressure down-hole will be monitored using bottom-hole pressure memory gauges. The recording period will be set to record pressures at a minimum of every 5 minutes, with more frequent readings collected during the early part of the fall-off test period.

The amount of time anticipated to monitor down-hole pressures will be approximately three to eight days. After such time as elapsed, the bottom-hole pressure gauges will be pulled from the well, making gradient stops every 1,000 feet. A more detailed listing of activities to be completed is described below.

The fluid that will be used for the injection test is the refinery's brine waste water (effluent). A current waste analysis of the fluid will be included in the final report.

Attachment A is the well schematic for WDW-1. Table 1 is a summary of the injection intervals for the well. Table 2 is a summary of the injection fluid analysis. Table 3 is a summary of the formation fluid analysis. A connate water analysis prior to injection was not found in any of the records, therefore the original formation water properties will have to be estimated from offset wells. The majority of the background information can also be found in the permit application that was submitted to the State of New Mexico Oil Conservation Division for the well on September 10, 1992.

### **3.3 Chronology of Field Activities**

The following is a day-to-day summary of the activities proposed to fulfill the annual Fall-Off Testing requirement for the Bloomfield Refinery injection well (WDW-1).

#### ***During the Initial 72-hours of Testing (Build-up Phase):***

1. A stabilized injection rate (approximately 60 gallons per minute) will be established using the Refinery pumps. A stable injection rate will be maintained for a minimum of 24-hours before the memory gauges are installed.
2. The injection well is equipped with a crown valve. Using a slick-line unit, the tandem memory gauges will be run down-hole through the crown valve and lubricator to 3,250 feet, the top of the injection interval.
3. Stable injection of the Refinery's effluent will continue into the well for a minimum of 48 hours following placement of the tandem memory gauges to allow the tandem memory gauges to stabilize. During this time, down-hole pressure readings will be recorded.
4. Once the stabilization time for the memory gauges has elapsed, the injection pump will be shut down and the well blocked-in by closing wing valve on the wellhead and in the pump room.

#### ***Pressure Fall-Off Monitoring:***

5. While the well is isolated from service, bottom hole pressure readings will be recorded for a minimum of three days and up to eight days. The recording period will be set to record pressures at a minimum of every 5 minutes, with more frequent readings recorded during the early part of the fall-off test period.

#### ***Following Down-Hole Monitoring:***

6. Once the appropriate fall-off monitoring time has elapsed, the memory gauges will be pulled making five minute gradient stops at 3250 ft, 3000 ft, 2000 ft, 1000 ft.
7. After the gradient interval pressure readings are collected, the fall-off test is considered complete. The slick line unit will rig down and the well will return to normal operation.

### **4.0 TESTING REPORT**

All background information will be included in the final report, which will include a log of the events (Chronology of Field Activity), a overview of the geology, a current Area-of-Review (AOR) update, fall-off analysis including previous injection data (rate and volume history), gauge calibration certificates, bottom hole pressure analysis, well schematic, electric logs, reservoir fluid description, and injection fluid analysis. The procedure to do the fall-off test will also be included in the final report. If necessary, an AOR update will be included prior to the build-up/fall-off testing to ascertain the offset injection wells current condition. Historically there has not been any production or injection in the current injection interval within a one mile radius of WDW-1.

#### **4.1 Evaluation of the Test Results**

The fall-off and other analysis will be completed by a geologist and/or qualified engineer. The Reservoir Engineer will utilize the standard transient pressure analysis methods and the results will be reviewed for accuracy by a licensed professional engineer (PE). The fall-off analysis will include the following;

- A log-log plot with a derivative diagnostic plot used to identify flow regimes.
- A wellbore storage portion and infinite acting portion of the plot.
- A linear flow plot with wellbore storage,  $P^*$ , and slope.
- An expanded portion of the linear flow plot showing the infinite acting pressure portion (linear flow).
- The height of the injection interval used for the calculations will be 106 feet (average of 27 feet and 185 feet) unless test data indicate a different interval should be used.
- The viscosity of the formation fluid used for the calculations will be based on historical data.
- A summary of all the equations used for the analysis.
- An explanation of any temperature or pressure anomalous.

The injection records for one year prior to the testing will be included in the analysis.

**Well Data Table 1**

<b>WDW – 1</b>	
<b>Tubing</b>	2.875", 7.55 lb/ft, Fluoroline Cement Lined, 3221'
<b>Packer</b>	5.5"x 2.875", Guiberson Tools, Uni-6, ID 1.87", 3221'
<b>Perforations</b>	Top of the Cliff House at 3276' 3276' – 3408', 4SPF 0.5 EHD Top of the Menefee at 3400' 3435' – 3460', 4SPF 0.5 EHD
<b>Protection Casing</b>	5.5", 15.5 lb/ft, 3600'
<b>Cement Top Protection Casing</b>	Surface
<b>PBTD / TD</b>	RBP at 3520', Fill Tagged on 4/20/06 at 3325' & cleaned out
<b>Formation</b>	Cliff House / Menefee

**Injected Brine Waste Water Table 2**

Chemical  Date	Refinery Waste Water March 10, 1998	Refinery Waste Water Sept 27, 2005
	Arsenic (mg/L)	0.014
Calcium (mg/L)	120	68
Magnesium (mg/L)	39	33
Potassium (mg/L)	27	-
Sodium (mg/L)	920	1659
Chloride (mg/L)	1200	2200
Sulfate (mg/L)	400	708
Alkalinity (CaCO <sub>3</sub> ) (mg/L)	330	100
pH (s.u.)	7.7	8.0
Specific Gravity (g/L)	1.00 – 1.01	1.00 – 1.01

**Formation Brine Waste Water Table 3**

Chemical Date	Formation Water May 22, 1995
Arsenic (mg/L)	0.023
Cadmium (mg/L)	0.003
Calcium (mg/L)	375
Lead (mg/L)	0.063
Magnesium (mg/L)	99
Potassium (mg/L)	69
Selenium (mg/L)	0.006
Sodium (mg/L)	3610
Chloride (mg/L)	5370
Sulfate (mg/L)	1620
Alkalinity (CaCO <sub>3</sub> ) (mg/L)	306
pH (s.u.)	8.5
Specific Gravity (g/L)	-

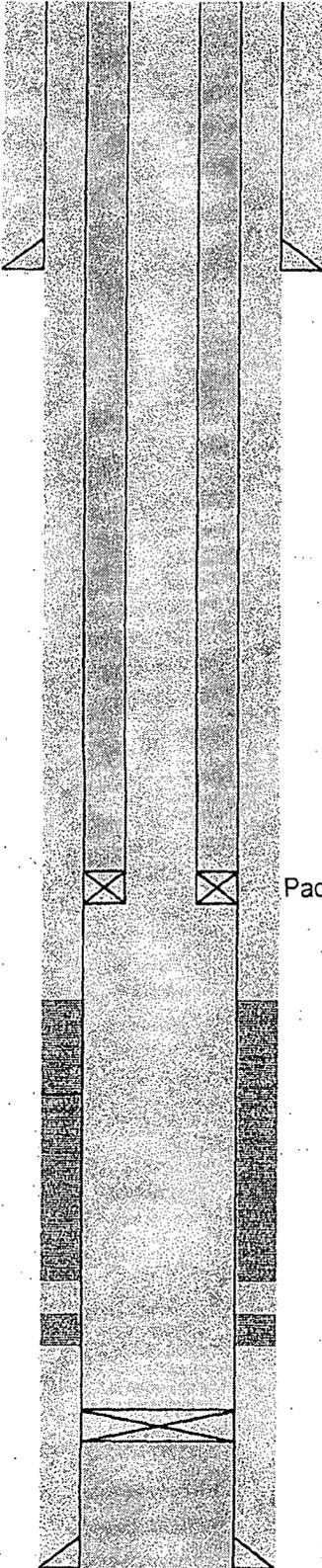
**ATTACHMENT A**

**WESTERN REFINING DISPOSAL WELL #1**

NW, SW SECTION 26, T29N, R11W

NO.: 30-045-29002

<b>SUBSURFACE</b>		HOUSTON, TX SOUTH BEND, IN BATON ROUGE, LA	
<b>FIGURE 1</b> <b>DISPOSAL WELL #1 WELL SCHEMATIC</b> Western Refining Inc. Bloomfield, NM			
Date:	4/26/2006	Approved By:	rls
Job No.:	70F5830	Checked By:	
Drawn By:	rls	Scale:	N/A



8-5/8", 48#/ft, Surface Casing @ 830'  
 TOC: Surface  
 Hole Size: 11.0"

Tubing: 2-7/8", Acid Resistant Fluoroline Cement Lined  
 Wt of Tubing: 6.5 #/ft  
 Wt of Tubing Lined: 7.55 #/ft  
 Tubing ID: 2.128"  
 Tubing Drift ID: 2.000"  
 Minimum ID @ Packer: ~1.87" estimated

Packer: Unknown Packer Type @ 3221'  
 Could be a Guiberson or similar model Uni-6

Perforations: 3276' - 3408' 4JSPF 0.5 EHD  
 Top of the Cliff House Formation: 3276'

Fill was cleaned out of well on 4/20/06  
 Fill was originally tagged at 3325'

Perforations: 3435' - 3460' 4JSPF 0.5 EHD  
 Top of the Menefee Formation: 3400'

RBP: 3520'

5-1/2", 15.5#/ft, Production Casing @3600'  
 TOC: Surface  
 Hole Size: 7-7/8"

## Chavez, Carl J, EMNRD

---

**From:** Chavez, Carl J, EMNRD  
**Sent:** Thursday, August 02, 2012 8:06 AM  
**To:** pthompson@merrion.bz; Holder, Mike (Mike.Holder@hollyfrontier.com); Combs, Robert (Robert.Combs@hollyfrontier.com); Schmaltz, Randy (Randy.Schmaltz@wnr.com); Cheryl.Johnson@wnr.com  
**Cc:** Sanchez, Daniel J., EMNRD; VonGonten, Glenn, EMNRD  
**Subject:** UIC Class I (NH) Injection Well Operators (Annual MIT Reminder) Due on/or before September 30, 2012

Dear Sir or Madam:

It is that time of year again to remind operators that their annual MIT for this season must be completed by 9/30/2012. The list of operator names with associated UIC Class I (non-hazardous) Injection Wells are provided above.

Operators are aware of the MIT (30 min @ 300 psig or more MIT with Bradenhead) requirement(s) that are typically run with the Fall-Off Test (FOT). The OCD is currently evaluating the FOT frequency requirement at OCD UIC Class I Facilities in New Mexico and until further notice either specified in a discharge permit renewal and/or via communication, you will know when a FOT is required for your well soon.

Please contact me at (505) 476-3490 on or before June 30, 2012 to schedule your MIT date and time. I will coordinate with the District Staff to finalize the MIT date and time so that an OCD District Office inspector may be present to witness the MIT. Thank you for your cooperation in this matter.

File: UICI- 5, 8, 8-0, 8-1 & 9

Carl J. Chavez, CHMM  
New Mexico Energy, Minerals & Natural Resources Department  
Oil Conservation Division, Environmental Bureau  
1220 South St. Francis Drive, Santa Fe, New Mexico 87505  
Office: (505) 476-3490  
E-mail: [CarlJ.Chavez@State.NM.US](mailto:CarlJ.Chavez@State.NM.US)  
Website: <http://www.emnrd.state.nm.us/ocd/>

“Why Not Prevent Pollution; Minimize Waste; Reduce the Cost of Operations; & Move Forward With the Rest of the Nation?” To see how, please go to: “Pollution Prevention & Waste Minimization” at <http://www.emnrd.state.nm.us/ocd/environmental.htm#environmental>

Carl J. Chavez, CHMM  
New Mexico Oil Conservation Division  
Environmental Bureau  
1220 South St. Francis Dr.  
Santa Fe, New Mexico 87505

RECEIVED OCD  
2010 JUL -1 P 2:43

Certified Mail: #7007 0220 0004 0187 1401

June 29, 2010

**RE: Western Refining Southwest, Inc. – Bloomfield Refinery**  
**EPA ID# NMD089416416**  
**GW - 001 & UICL-9**

Dear Mr. Chavez,

Western Refining Southwest, Inc – Bloomfield Refinery has scheduled inspection of all water-draw sumps located in the Tank Farm to begin the week of July 5, 2010. Each sump will be cleaned out with a Vacuum Truck, visually inspected, and hydrostatically tested to insure integrity.

If any representatives from the OCD would like to participate, please contact me so that safety orientation training can be scheduled for incoming personnel.

If you need additional information, please contact me at (505) 632-4161.

Sincerely,



Cindy Hurtado  
Environmental Coordinator  
Bloomfield Refinery

Cc: Randy Schmaltz – Environmental Manager – Bloomfield Refinery

Submit 3 Copies To Appropriate District Office  
 District I  
 1625 N. French Dr., Hobbs, NM 88240  
 District II  
 1301 W. Grand Ave., Artesia, NM 88210  
 District III  
 1000 Rio Brazos Rd., Aztec, NM 87410  
 District IV  
 1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico  
 Energy, Minerals and Natural Resources

Form C-103  
 May 27, 2004

OIL CONSERVATION DIVISION  
 1220 South St. Francis Dr.  
 Santa Fe, NM 87505

WELL API NO. 30-045-29002-00
5. Indicate Type of Lease STATE <input type="checkbox"/> FEE <input checked="" type="checkbox"/>
6. State Oil & Gas Lease No. N/A
7. Lease Name or Unit Agreement Name Disposal
8. Well Number #001
9. OGRID Number 037218
10. Pool name or Wildcat Blanco/Mesa Verde

**SUNDRY NOTICES AND REPORTS ON WELLS**  
 (DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT" (FORM C-101) FOR SUCH PROPOSALS.)

1. Type of Well: Oil Well  Gas Well  OtherX (Disposal)

2. Name of Operator  
Western Refining Southwest, Inc. – Bloomfield Refinery

3. Address of Operator  
#50 Road 4990 Bloomfield, NM 87413

4. Well Location  
Unit Letter I : 2442 feet from the South line and 1250 feet from the East line  
 Section 27 Township 29 Range 11 NMPM County San Juan

11. Elevation (Show whether DR, RKB, RT, GR, etc.)

Pit or Below-grade Tank Application  or Closure

Pit type \_\_\_\_\_ Depth to Groundwater \_\_\_\_\_ Distance from nearest fresh water well \_\_\_\_\_ Distance from nearest surface water \_\_\_\_\_

Pit Liner Thickness: \_\_\_\_\_ mil Below-Grade Tank: Volume \_\_\_\_\_ bbls; Construction Material \_\_\_\_\_

12. Check Appropriate Box to Indicate Nature of Notice, Report or Other Data

<p><b>NOTICE OF INTENTION TO:</b></p> <p>PERFORM REMEDIAL WORK <input type="checkbox"/> PLUG AND ABANDON <input type="checkbox"/></p> <p>TEMPORARILY ABANDON <input type="checkbox"/> CHANGE PLANS <input type="checkbox"/></p> <p>PULL OR ALTER CASING <input type="checkbox"/> MULTIPLE COMPL <input type="checkbox"/></p> <p>OTHER: <input type="checkbox"/></p>	<p><b>SUBSEQUENT REPORT OF:</b></p> <p>REMEDIAL WORK <input type="checkbox"/> ALTERING CASING <input type="checkbox"/></p> <p>COMMENCE DRILLING OPNS. <input type="checkbox"/> P AND A <input type="checkbox"/></p> <p>CASING/CEMENT JOB <input type="checkbox"/></p> <p>OTHER: MIT/BradenheadTest <input checked="" type="checkbox"/></p>
---	--

13. Describe proposed or completed operations. (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work). SEE RULE 1103. For Multiple Completions: Attach wellbore diagram of proposed completion or recompletion.

Bloomfield Refinery performed the annual High Pressure Shutdown Test, Bradenhead Test, and Mechanical Integrity Test on May 19, 2010. All tests were witnessed by Monica Kuehling of NMOCD-Aztec. The MIT held at 580 psi for 30 minutes.

I hereby certify that the information above is true and complete to the best of my knowledge and belief. I further certify that any pit or below-grade tank has been/will be constructed or closed according to NMOCD guidelines , a general permit  or an (attached) alternative OCD-approved plan .

SIGNATURE Cindy Hurtado TITLE Environmental Coordinator DATE 5/19/2010

Type or print name Cindy Hurtado E-mail address: cindy.hurtado@wnr.com Telephone No. (505)632-4161  
**For State Use Only**

APPROVED BY: [Signature] TITLE Environmental Engineer DATE 5/20/2010  
 Conditions of Approval (if any): \_\_\_\_\_



NEW MEXICO ENERGY, MINERALS  
& NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION  
AZTEC DISTRICT OFFICE  
1000 RIO BRAZOS ROAD  
AZTEC NM 87410  
(505) 334-6178 FAX: (505) 334-6170  
[http://emnr.state.nm.us/ocd/District III/3district.htm](http://emnr.state.nm.us/ocd/District%20III/3district.htm)

**BRADENHEAD TEST REPORT**

(submit 1 copy to above address)

Date of Test 5-19-10 Operator Susan Kuehling API #30-0 45-29002  
Property Name Disposal Well No. 1 Location: Unit I Section 27 Township 29 Range 11  
Well Status (Shut-In or Producing) Initial PSI: Tubing 918 Intermediate N/A Casing 164 Bradenhead 0

OPEN BRADENHEAD AND INTERMEDIATE TO ATMOSPHERE INDIVIDUALLY FOR 15 MINUTES EACH

Testing TIME	PRESSURE				
	Bradenhead			INTERM	
	BH	Int	Csg	Int	Csg
5 min					
10 min					
15 min					
20 min					
25 min					
30 min					

	FLOW CHARACTERISTICS	
	BRADENHEAD	INTERMEDIATE
Steady Flow		
Surges		
Down to Nothing	<input checked="" type="checkbox"/>	
Nothing		
Gas		
Gas & Water		
Water		

If bradenhead flowed water, check all of the descriptions that apply below:

CLEAR  FRESH  SALTY  SULFUR  BLACK

5 MINUTE SHUT-IN PRESSURE BRADENHEAD 0 INTERMEDIATE N/A

REMARKS: Puff when opened.

By Cindy Hurtado  
Environmental Coordinator  
(Position)

Witness Monica Kuehling

E-mail address \_\_\_\_\_



# NEW MEXICO ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT

## MECHANICAL INTEGRITY TEST REPORT

(TA OR UIC)

Date of Test 5-19-10 Operator San Juan Refining Co. API # 30-0 45-29002

Property Name Disposal Well # 1 Location: Unit I Sec 27 Twn 29 Rge 11

Land Type:

State \_\_\_\_\_  
Federal \_\_\_\_\_  
Private / \_\_\_\_\_  
Indian \_\_\_\_\_

Well Type:

Water Injection \_\_\_\_\_  
Salt Water Disposal / \_\_\_\_\_  
Gas Injection \_\_\_\_\_  
Producing Oil/Gas \_\_\_\_\_  
Pressure observation \_\_\_\_\_

Temporarily Abandoned Well (Y/N): \_\_\_\_\_ TA Expires: \_\_\_\_\_

Casing Pres. 0 Tbg. SI Pres. \_\_\_\_\_ Max. Inj. Pres. \_\_\_\_\_  
Bradenhead Pres. 0 Tbg. Inj. Pres. \_\_\_\_\_  
Tubing Pres. 918  
Int. Casing Pres. N/A

Pressured annulus up to 580 psi. for 30 mins. Test passed/failed

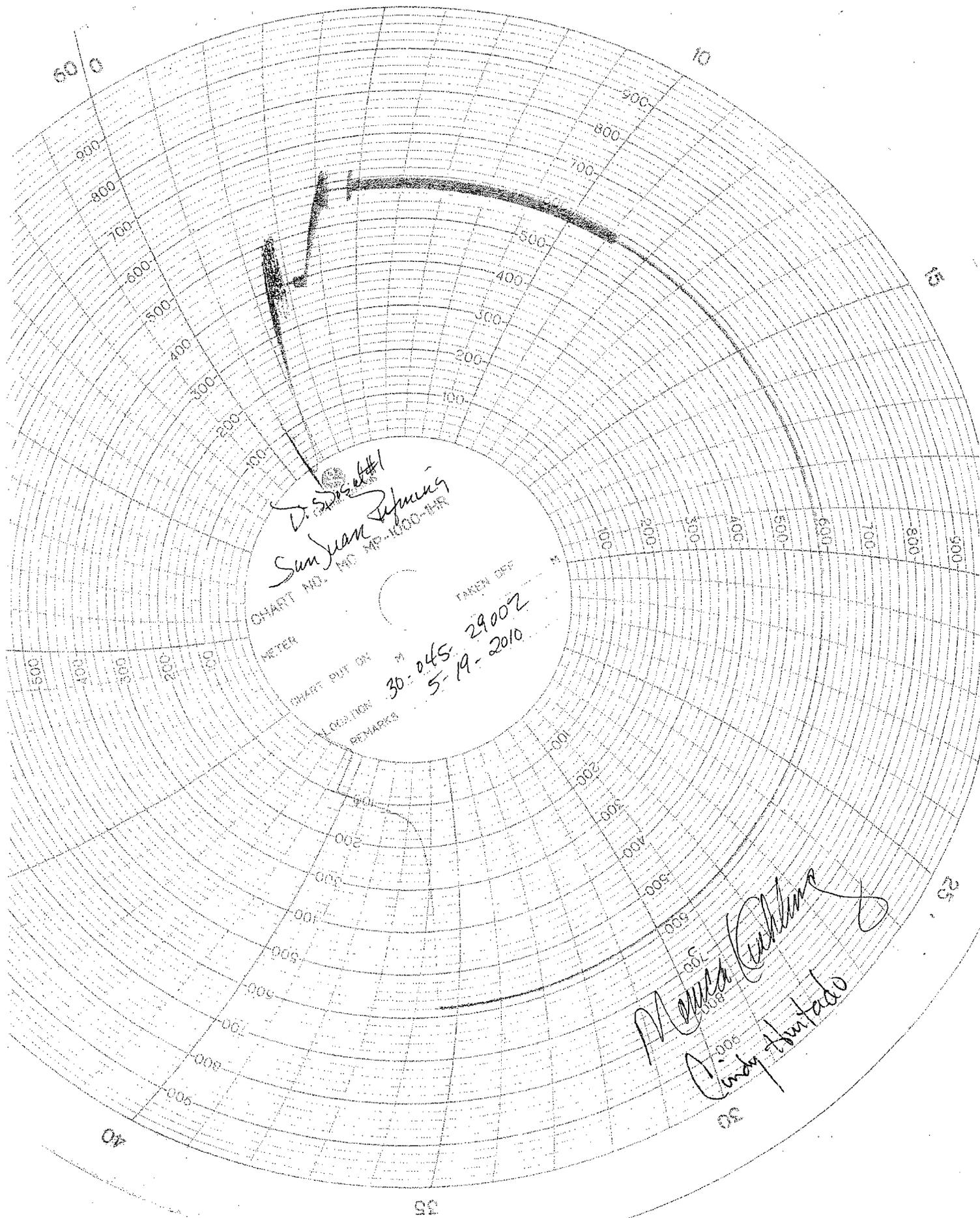
### REMARKS:

packer set at 3221  
top perf at 3276  
Disposal Kill setting on Panel through Menu  
Disposal Kill Check Passed

By Cindy Hurtado  
(Operator Representative)  
Environmental Coordinator  
(Position)

Witness Monica Quekine  
(NMOCD)

Revised 02-11-02



D. S. Smith  
 Sun Juan Refinery  
 CHART NO. MC MP-K100-MR

METER  
 CHART PUT ON  
 LOG-NOV  
 30-045-2900Z  
 5-19-2010  
 TAREN DEP  
 REMARKS

M. S. Smith  
 Cindy Montado



NEW MEXICO ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT

MECHANICAL INTEGRITY TEST REPORT

(TA OR UIC)

Date of Test 9-24-09 Operator Sun Juan Refining API # 30-0

Property Name SWD Well # 1 Location: Unit 5 Sec 27 Twn 29 Rge 11

Land Type: State, Federal, Private, Indian

Well Type: Water Injection, Salt Water Disposal, Gas Injection, Producing Oil/Gas, Pressure observation

Temporarily Abandoned Well (Y/N): TA Expires:

Casing Pres., Bradenhead Pres., Tubing Pres., Int. Casing Pres., Tbg. SI Pres., Tbg. Inj. Pres., Max. Inj. Pres.

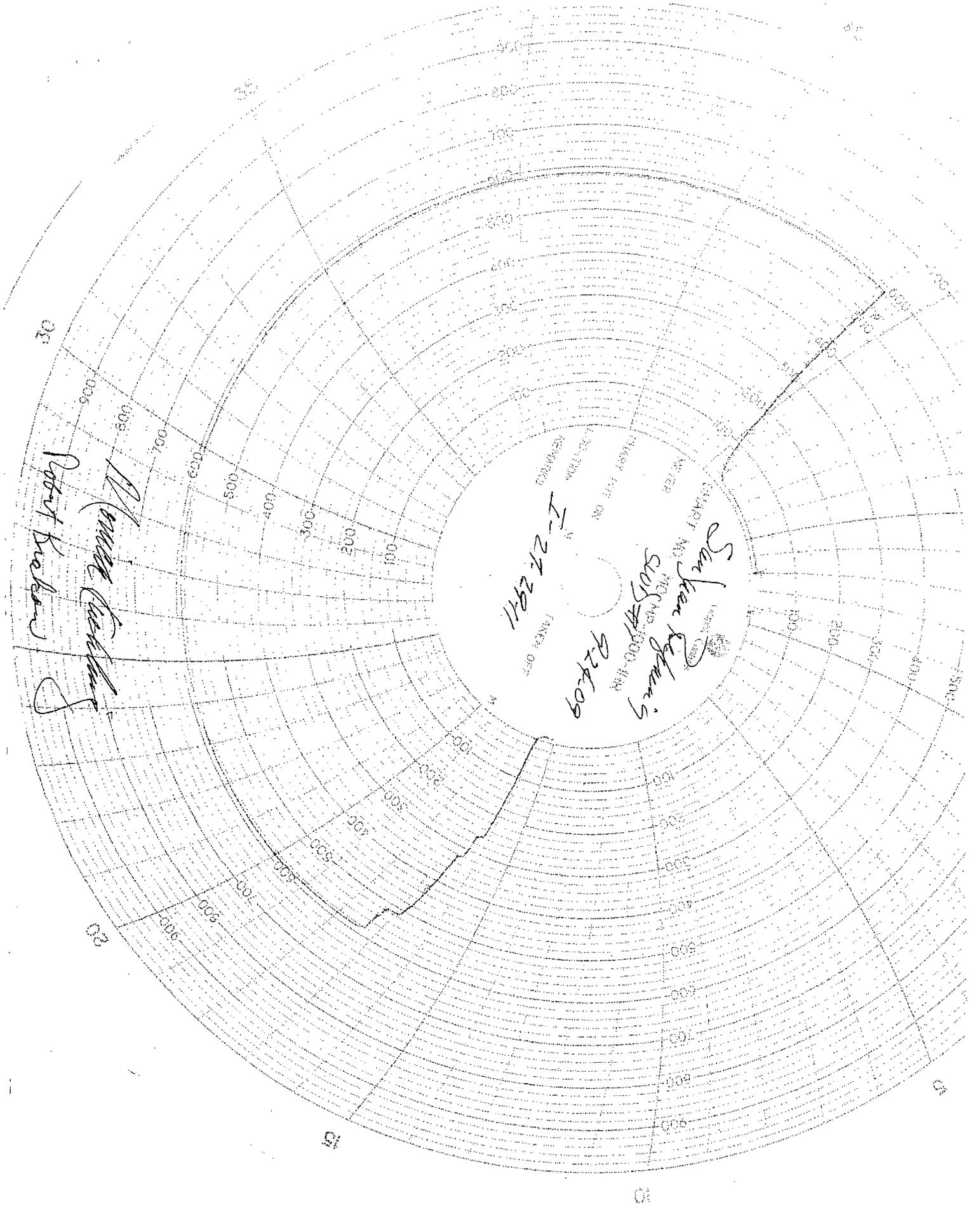
Pressured annulus up to 580 psi. for 30 mins. Test passed/failed

REMARKS:

By Robert Kraken (Operator Representative) Witness Monica Cullberg (NMOCD)

(Position)

Revised 02-11-02





### BRADENHEAD TEST REPORT

(submit 1 copy to above address)

Date of Test 9-24-09 Operator San Juan Ref. API #30-0  
Property Name SWD Well No. 1 Location: Unit 2 Section 27 Township 29 Range 11  
Well Status(Shut-In or Producing) Initial PSI: Tubing 900 Intermediate N/A Casing 76 Bradenhead 0

OPEN BRADENHEAD AND INTERMEDIATE TO ATMOSPHERE INDIVIDUALLY FOR 15 MINUTES EACH

Testing TIME	PRESSURE				
	Bradenhead			INTERM	
	BH	Int	Csg	Int	Csg
5 min					
10 min					
15 min					
20 min					
25 min					
30 min					

	FLOW CHARACTERISTICS	
	BRADENHEAD	INTERMEDIATE
Steady Flow		
Surges		
Down to Nothing	<input checked="" type="checkbox"/>	
Nothing		
Gas		
Gas & Water		
Water		

If bradenhead flowed water, check all of the descriptions that apply below:

CLEAR \_\_\_\_\_ FRESH \_\_\_\_\_ SALTY \_\_\_\_\_ SULFUR \_\_\_\_\_ BLACK \_\_\_\_\_

5 MINUTE SHUT-IN PRESSURE BRADENHEAD 0 INTERMEDIATE N/A

REMARKS: Puff when opened

By Robert Krakow  
(Position)

Witness Monica Kubling

E-mail address \_\_\_\_\_

Submit 3 Copies To Appropriate District Office  
 District I  
 1625 N. French Dr., Hobbs, NM 88240  
 District II  
 1301 W. Grand Ave., Artesia, NM 88210  
 District III  
 1000 Rio Brazos Rd., Aztec, NM 87410  
 District IV  
 1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico  
 Energy, Minerals and Natural Resources

Form C-103  
 May 27, 2004

OIL CONSERVATION DIVISION  
 1220 South St. Francis Dr.  
 Santa Fe, NM 87505

WELL API NO. 30-045-29002-00
5. Indicate Type of Lease STATE <input type="checkbox"/> FEE <input checked="" type="checkbox"/>
6. State Oil & Gas Lease No. N/A
7. Lease Name or Unit Agreement Name Disposal
8. Well Number #001
9. OGRID Number 037218
10. Pool name or Wildcat Blanco/Mesa Verde

**SUNDRY NOTICES AND REPORTS ON WELLS**  
 (DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT" (FORM C-101) FOR SUCH PROPOSALS.)

1. Type of Well: Oil Well  Gas Well  OtherX (Disposal)

2. Name of Operator  
San Juan Refining Co/Western Refining Southwest, Inc. – Bloomfield Refinery

3. Address of Operator  
#50 Road 4990 Bloomfield, NM 87413

4. Well Location  
 Unit Letter I : 2442 feet from the South line and 1250 feet from the East line  
 Section 27 Township 29 Range 11 NMPM County San Juan

11. Elevation (Show whether DR, RKB, RT, GR, etc.)

Pit or Below-grade Tank Application  or Closure

Pit type \_\_\_\_\_ Depth to Groundwater \_\_\_\_\_ Distance from nearest fresh water well \_\_\_\_\_ Distance from nearest surface water \_\_\_\_\_

Pit Liner Thickness: \_\_\_\_\_ mil Below-Grade Tank: Volume \_\_\_\_\_ bbls: Construction Material \_\_\_\_\_

12. Check Appropriate Box to Indicate Nature of Notice, Report or Other Data

<p><b>NOTICE OF INTENTION TO:</b></p> <p>PERFORM REMEDIAL WORK <input type="checkbox"/> PLUG AND ABANDON <input type="checkbox"/></p> <p>TEMPORARILY ABANDON <input type="checkbox"/> CHANGE PLANS <input type="checkbox"/></p> <p>PULL OR ALTER CASING <input type="checkbox"/> MULTIPLE COMPL <input type="checkbox"/></p> <p>OTHER <input type="checkbox"/></p>	<p><b>SUBSEQUENT REPORT OF:</b></p> <p>REMEDIAL WORK <input type="checkbox"/> ALTERING CASING <input type="checkbox"/></p> <p>COMMENCE DRILLING OPNS. <input type="checkbox"/> P AND A <input type="checkbox"/></p> <p>CASING/CEMENT JOB <input type="checkbox"/></p> <p>OTHER: : Radioactive Tracer Test/MIT/BadenheadTest <input checked="" type="checkbox"/></p>
--	---

13. Describe proposed or completed operations. (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work). SEE RULE 1103. For Multiple Completions: Attach wellbore diagram of proposed completion or recompletion.

Western Refining Southwest, Inc. – Bloomfield Refinery performed a Radioactive Tracer test on September 23, 2009 on the Class I injection well referenced above. Monica Kuehling of NMOC-D-Aztec witnessed all proceedings pertaining to this test. Two millicuries of Scandium (Sc 46) was injected downhole and flushed with 5000 gallons of water. A Gamma Ray correlation log was run from 3506' to the surface. Two passes (up and down) were logged. The logs indicate that most of the perforated intervals are taking fluid. There were spurious spikes above the packer which are usually associated with tubing collars. These spikes indicated that there was still some radioactive material hung up in the tubing.

Bloomfield Refinery performed the annual High Pressure Shutdown Test, Bradenhead Test, and Mechanical Integrity Test on September 24, 2009. All tests were witnessed by Monica Kuehling of NMOC-D-Aztec. The MIT held at 580 psi for 30 minutes.

I hereby certify that the information above is true and complete to the best of my knowledge and belief. I further certify that any pit or below-grade tank has been/will be constructed or closed according to NMOC-D guidelines , a general permit  or an (attached) alternative OCD-approved plan .

SIGNATURE Cindy Hurtado TITLE Environmental Coordinator DATE 9/28/09

Type or print name Cindy Hurtado E-mail address: cindy.hurtado@wnr.com Telephone No. (505)632-4161  
**For State Use Only**

APPROVED BY: \_\_\_\_\_ TITLE \_\_\_\_\_ DATE \_\_\_\_\_

Conditions of Approval (if any):

**Chavez, Carl J, EMNRD**

---

**From:** Chavez, Carl J, EMNRD  
**Sent:** Monday, July 14, 2008 4:37 PM  
**To:** Chavez, Carl J, EMNRD  
**Cc:** Price, Wayne, EMNRD; Sanchez, Daniel J., EMNRD; Jones, William V., EMNRD; Williams, Chris, EMNRD; Gum, Tim, EMNRD; Perrin, Charlie, EMNRD  
**Subject:** UIC Class I Well MIT Status 2007 vs. 2008

Note to file for 2007 and 2008.

OCD district staff successfully witnessed MITs in 2007 and 2008 at the Class I Wells listed below.

\*\*\*\*\*

**The status of Class I MITs for 2007 is as follows:**

- 1) San Juan Refining (UICL-9): Annual MIT performed on 10/17/07 (Annual MIT 578-560 psi over 30 min.)
- 2) Key Energy (UICL-5) MIT performed on 10/15/07 (Annual MIT 520-500 psi over 30 min.)
- 3) Navajo WDW#1 (UICL-8) MIT performed on 3/7/07 (5-Yr. MIT 750-750 psi over 30 min.)
- 4) Navajo WDW#2 (UICL-8) MIT performed on 3/7/07 (5- Yr. MIT 750-740 psi over 30 min.)
- 5) Navajo WDW#3 (UICL-8) MIT performed on 3/7/07 (5-Yr. MIT 500-490 psi over 30 min.)

It appears that five of the five Class I Wells completed either an annual or 5-Yr. MIT w/ bradenhead

\*\*\*\*\*

Two MITs were witnessed by District Staff in 2008. One was tested after the end of the OCD reporting period of 6/30/2008. Navajo Refining Company Artesia, while completing the Fall-Off Tests at WDWs #1-3, did not complete MITs for the OCD

7/15/2008

Reporting period ending 6/30/2008. Navajo has been contacted to arrange a date and time for the annual MITs, bradenheads, etc to be completed before the end of the EPA fiscal year reporting period ending September 30, 2008. In addition, an official Test Plan for the Fall-Off Testing was requested, since Navajo performed the Fall-Off Tests without an OCD approved Test Plan w/ schedule for OCD to witness the tests. Annual MITs should be performed in advance of running the Fall-Off Tests each year, since equipment is mobilized to satisfy the annual MIT and Fall-Off Test Schedule.

**The status of Class I MITs for 2008 is as follows:**

- 1) San Juan Refining (UICL-9): Annual MIT performed on 5/7/08 (Annual MIT 538-560 psi over 30 min. w/ Bradenhead- nothing noticed). San Juan County
- 2) Key Energy (UICL-5) MIT performed on 7/1/08 (Annual MIT 510-522 psi over 30 min.) San Juan County
- 3) Navajo WDW#1 (UICL-8) MIT performed on 4/1/08 (Fall-Off Test- no annual MIT during reporting period ending 6/30/08)) Eddy County
- 4) Navajo WDW#2 (UICL-8) MIT performed on 4/2/08 (Fall-Off Test- no annual MIT during reporting period ending 6/30/08) Eddy County
- 5) Navajo WDW#3 (UICL-8) MIT performed on 4/3/08 (Fall-Off Test- no annual MIT during reporting period ending 6/30/08)) Eddy County
- 6) Monument Disposal Well was converted back to a Class II SWD Well shortly after obtaining Class I Well Status. No longer a Class I Well. Lea County

Carl J. Chavez, CHMM

7/15/2008

## Chavez, Carl J, EMNRD

---

**From:** Chavez, Carl J, EMNRD  
**Sent:** Wednesday, April 16, 2008 12:10 PM  
**To:** 'Cindy Hurtado'; Randy Schmaltz  
**Cc:** Bob Krakow; Price, Wayne, EMNRD; Jones, William V., EMNRD  
**Subject:** RE: Subsurface Technology Proposal

Cindy:

Re: Subsurface Proposal No. 71Z5241 R (Proposal)

Good afternoon. The week of June 9, 2008 works for me, since I plan to be present to witness the installation of gauges, etc., and will need to attend the safety meeting.

The proposal is fine; however, Western Refining Southwest- Bloomfield Refinery does not consider this to be the "Test Plan" (TP) required under the OCD UIC Class I Well Fall-Off Test Guidance (December 3, 2007) does it?

Please submit a TP (Section III) to the OCD that satisfies Sections V through IX of the Guidance referenced above for OCD approval.

Some preliminary questions based on a review of the Proposal include the following:

- 1) How offset wells in the same formation will be handled before and during the test?
- 2) Testing procedure section doesn't mention that a crown valve will be installed on well prior to the start of the injection portion of the test so well will not have to be shut-in to install pressure gauges. Pressure gauges must have resolution to 0.0002% of gauge full pressure range.
- 3) The shut down valve will be located in the pump room? Is the shut down valve referenced in Section 4 of the proposal the same as the shut-off valve in the test? OCD requires shut off valve at the well head to minimize wellbore storage and after flow. Instant shut off is required. Bottom hole shut-in is preferred to surface shut-in.
- 4) The Proposal seems to be shutting in the well for 3 days; however, OCD guidance recommends 7 days?

Just want to make sure a TP will be submitted for OCD approval? When can I expect to receive it? Once we have an approved TP, it should require minimal changes and could be used for future fall-off testing.

Please contact me if you have questions. Thank you.

Carl J. Chavez, CHMM  
New Mexico Energy, Minerals & Natural Resources Dept.  
Oil Conservation Division, Environmental Bureau 1220 South St. Francis Dr., Santa Fe, New Mexico 87505  
Office: (505) 476-3491  
Fax: (505) 476-3462  
E-mail: CarlJ.Chavez@state.nm.us  
Website: <http://www.emnrd.state.nm.us/ocd/index.htm>  
(Pollution Prevention Guidance is under "Publications")

-----Original Message-----

From: Cindy Hurtado [mailto:Cindy.Hurtado@wnr.com]  
Sent: Tuesday, April 15, 2008 3:57 PM  
To: Chavez, Carl J, EMNRD; Randy Schmaltz  
Cc: Bob Krakow  
Subject: Subsurface Technology Proposal

Good Afternoon Carl,

A hard copy of this letter and proposal will be in the mail tomorrow. If you have questions or concerns please contact me.

Thanks,

Cindy Hurtado  
Environmental Coordinator  
Bloomfield Refinery - Western Refining Southwest, Inc.  
(505) 632-4161

---

This inbound email has been scanned by the MessageLabs Email Security System.

---

Carl Chavez  
New Mexico Oil Conservation Division  
Environmental Bureau  
1220 South St. Francis Dr  
Santa Fe, NM 87505

Certified Mail: 7006 0810 0003 7020 6592

April 15, 2008

**RE: Bloomfield Refinery – Western Refinery  
Class I Non-Hazardous Injection Well  
UICL-9**

Mr. Chavez,

This notification is to satisfy your requirement to schedule a Fall-Off Test for Bloomfield Refinery's Class I Injection Well (UICL-9) in 2008. Bloomfield Refinery personnel in conjunction with personnel from Subsurface Technology, Inc. would like to conduct the test during the week of June 9, 2008.

Please find enclosed the test proposal provided by Subsurface Technology, Inc. of Houston, Texas. If you have questions or concerns please contact me at (505) 632-4161.

If any representatives from the OCD would like to participate, please contact me so that safety orientation training can be scheduled for incoming personnel.

Sincerely,

Cindy Hurtado  
Environmental Coordinator  
Bloomfield Refinery – Western Refining Southwest, Inc.

Cc: Randy Schmaltz – Bloomfield Refinery  
Brandon Powell – NMOCD Aztec District Office



**PROPOSAL TO RUN PRESSURE FALLOFF  
AND ANNULUS PRESSURE TEST  
FOR A NONHAZARDOUS UIC CLASS I  
WASTE DISPOSAL WELL**

**WESTERN REFINING COMPANY  
BLOOMFIELD, NEW MEXICO**

**Subsurface Proposal No. 71Z5241 R**

**April 2008**

**PREPARED BY:**

**SUBSURFACE TECHNOLOGY, INC  
6925 Portwest, Suite 110  
Houston, Texas 77024**

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3.0 SCOPE OF WORK .....	3
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## APPENDIX

### APPENDIX A: WELL SCHEMATICS



## **1.0 INTRODUCTION**

Subsurface Technology, Inc (Subsurface) is pleased to submit this proposal to Western Refining Company (Western) to perform annual well testing as required by the New Mexico Oil Conservation Division (OCD) for Underground Injection Control (UIC) compliance. The falloff test, annulus pressure test will be performed on Western's UIC nonhazardous Class I well in Bloomfield, NM, API No. 30-045-29002. The data will be analyzed and a report written, which will encompass a one mile area of review of offset wells, the analysis of any wells in the area of review that are producing or injecting into the permitted injection interval of the Western UIC Class I well, and a geological evaluation of the permitted interval.

The reference well is located in Section 26, Township 29 North, Range 11 West, on refinery property. This proposal includes scope of work, testing procedure, cost estimates, and procedure summary.

## **2.0 SUBSURFACE'S QUALIFICATIONS**

Subsurface has a vast experience performing and preparing annual testing reports for Class I wells for state agencies nation wide. Subsurface also performed and prepared the 2006 well study for Giant Refining on reference well, which included a falloff test. The data that was obtained during the 2006 well study will assist Subsurface to perform and write a through annual falloff test that will be accepted by the OCD.

### **2.1 Company Background**

Subsurface was founded in 1978 and is a professional consulting, engineering, and construction firm specializing in environmental-orientated engineering and management. The company has its corporate office in Houston, Texas, with regional offices in Baton Rouge, Louisiana and South Bend, Indiana. These offices provide specialized services in injection well technology, ground water investigations, salt cavern storage, insitu mining, and solid and hazardous material/waste management for a large group of industrially diverse clients. Subsurface has developed an impressive record of successfully completed



projects for clients throughout the United States, Canada, Mexico, China, and the United Kingdom.

The Subsurface staff is comprised of senior-level professionals who have worked for a variety of industrial, commercial, and governmental organizations. The staff includes hydrogeologist; geotechnical and environmental engineers; civil, mechanical, electrical, chemical, and petroleum engineers; geologist; hydrologists; chemist; biologists; designers; regulatory compliance specialists; and other technical specialists. Subsurface has assembled the largest and most experienced staff related to underground injection.

Subsurface's extensive experience in the Class I injection well field includes well permitting, installation, testing, subsurface mapping, formation evaluation, and the evaluation/delineation of complex geological strata. In addition, Subsurface provides specialized laboratory services to evaluate pertinent petrophysical and formation fluid properties of injection and confining zones.

## **2.2 Class I Well Pressure Falloff Testing/Annulus Pressure Testing and Mechanical Integrity Testing Experience**

Subsurface's experience with falloff testing, annulus pressure testing, mechanical integrity testing, and annual report writing for state agencies is extensive. Subsurface has complied over one third of the total permit applications that have been written to Louisiana Department of Natural Resources (LDNR), to the Texas Commission on Environmental Quality (TCEQ), and to the New Mexico OCD for Class I Injection Wells. The senior team of Subsurface has been involved the development of regulations for LDNR, TCEQ, and OCD. As a result of Subsurface's work relationship with the state agencies enables Subsurface to minimize "Notices of Deficiencies" during the review process.



## 2.3 Selected Clients

A list of the clients that have recently used Subsurface's services to perform mechanical integrity testing and falloff testing in preparing annual reports to state agencies for Class I wells are as follows;

Navajo Refining	Vopak
Huntsman	Air Products
BP Products	Newpark Resources Inc.

## 3.0 Scope of Work

### **For State Requirements on Annual Testing Well No. 1 at the Western Refinery**

This scope of work will cover the OCD UIC Class-I Well Falloff Test Guidelines, December 3, 2007. The falloff testing will be done with downhole tandem memory pressure gauges. The annulus pressure test (APT) will be done with plant recording and pumping equipment.

All required logs will be provided by Western Refining (cement bond logs, electric logs, porosity logs). Western Refining will provide the formation fluid data if available, injection fluid data, and one year of injection history (rate and pressures) prior to the falloff test. The historical rate and pressure data are needed to analyze flow regimes at the end of the falloff test.

Subsurface Construction, Inc. will provide the well site supervision, slickline, pressure gauges, area of review documentation, geologic documentation. Subsurface will perform the analysis of the falloff data, analysis of the wells in the one mile area of review, a geological interpretation of the geological environment of the injection interval, and if necessary a relevant structure map and area of review map.



The project will require five days to complete the field data acquisition and an additional 50 hours of analysis. The five days will also include travel time.

#### 4.0 Testing Procedure for Well #1 at the Western Refinery

1. Plant to establish a stabilized injection rate (80 gallons per minute) for a period of three days with plant pumps.
2. Move in and rig up (MIRU) a slickline unit and run in hole (RIH) with a gauge ring and tag bottom to determine the top of any fill.
3. Pull out of the hole (POOH) with gauge ring and RIH with tandem memory gauges to 3250 feet.
4. Continue injection into the well for one hour to allow the tandem memory gauges to stabilize.
5. Shut down injection and isolate the well by closing wing valve in pump room.
6. Monitor the bottom-hole pressure falloff for three days.
7. After three days, POOH with surface memory tool, making five minute gradient stops at 3250 ft, 3000 ft, 2000 ft, 1000 ft.
8. Rig down slick line unit.
9. Perform APT using plant recording and pumping equipment.
10. Return well to Western Refining.

**Note:** One year of prior injection data (include rates, wellhead pressures, and fluid density) on a month to month interval will be required to do the falloff analysis. The injection data on daily intervals will be needed two months prior to falloff date and if available hourly data one week prior to falloff date.



**Well Data**

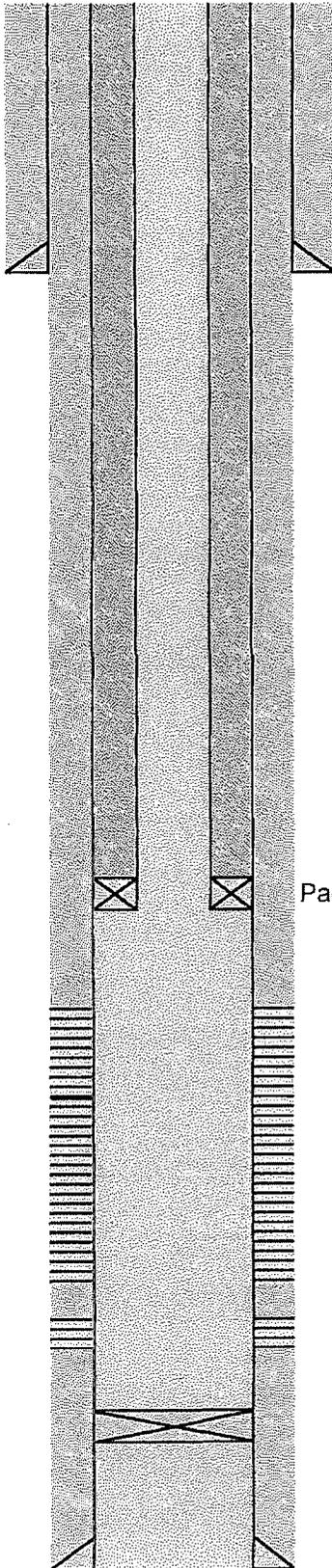
	WDW - 1
Tubing	2.875", 7.55 lb/ft, Fluoroline Cement Lined, 3221'
Packer	5.5"x 2.875", Guiberson Tools, Uni-6, ID 1.87", 3221'
Perforations	Top of the Cliffhouse at 3276' 3276' - 3408', 4SPF 0.5 EHD Top of the Menefee at 3400' 3435' - 3460', 4SPF 0.5 EHD
Protection Casing	5.5", 15.5 lb/ft, 3600'
Cement Top Protection Casing	Surface
PBTD / TD	RBP at 3520', Fill Tagged on 4/20/06 at 3325' & cleaned out
Formation	Cliffhouse / Menefee



**WESTERN REFINING DISPOSAL WELL #1**  
**NW, SW SECTION 26, T29N, R11W**

API NO.: 30-045-29002

<b>SUBSURFACE</b>		HOUSTON, TX SOUTH BEND, IN BATON ROUGE, LA			
APPENDIX A DISPOSAL WELL #1 WELL SCHEMATIC Western Refining Inc. Bloomfield, NM					
Date:	4/26/2006	Approved By:	rls	Job No.:	70F5830
Drawn By:	rls	Checked By:		Scale:	N/A



8-5/8", 48#/ft, Surface Casing @ 830'  
 TOC: Surface  
 Hole Size: 11.0"

Tubing: 2-7/8", Acid Resistant Fluoroline Cement Lined  
 Wt of Tubing: 6.5 #/ft  
 Wt of Tubing Lined: 7.55 #/ft  
 Tubing ID: 2.128"  
 Tubing Drift ID: 2.000"  
 Minimum ID @ Packer: ~1.87" estimated

Packer: Unknown Packer Type @ 3221'  
 Could be a Guiberson or similar model Uni-6

Perforations: 3276' - 3408' 4JSPF 0.5 EHD  
 Top of the Cliff House Formation: 3276'

Fill was cleaned out of well on 4/20/06  
 Fill was originally tagged at 3325'

Perforations: 3435' - 3460' 4JSPF 0.5 EHD  
 Top of the Menefee Formation: 3400'

RBP: 3520'

5-1/2", 15.5#/ft, Production Casing @ 3600'  
 TOC: Surface  
 Hole Size: 7-7/8"

**Chavez, Carl J, EMNRD**

**From:** Chavez, Carl J, EMNRD  
**Sent:** Wednesday, February 20, 2008 2:40 PM  
**To:** 'Randy Schmaltz'  
**Cc:** Perrin, Charlie, EMNRD; Price, Wayne, EMNRD; Jones, William V., EMNRD  
**Subject:** UIC Class I Well Annual Fall-Off Test & MIT  
**Attachments:** Sample UIC Class I Discharge Plan.doc

Mr. Schmaltz:

Re:

UICI No.	Amd #	Applicant	Facility	Expires	Permit Status	API#
9	0	WESTERN REFINING SOUTHWEST, INC.	GIANT BLOOMFIELD CLASS I	11/04/2008	A	30-045-2900

I am writing to schedule your annual EPA Fall-Off Test for the above UIC Class I Well. OCD Fall-Off Test Guidance is available on the OCD Website under "Publications" at <http://www.emnrd.state.nm.us/ocd/documents/UICGuidance.pdf>. At the conclusion or in advance of the Fall-Off Test, the annual MIT or EPA 5-Yr. MIT must be performed.

To learn more about OCD expectations related to the EPA Fall-Off test, please refer to the attached Sample UIC Class I Fall-Off Test" document and search for "Fall-Off" to learn more about OCD requirements for summarizing and reporting the test.

Please provide me with a tentative date that I may work to confirm so the OCD may be present to witness the tests. Thank you.

Carl J. Chavez, CHMM  
 New Mexico Energy, Minerals & Natural Resources Dept.  
 Oil Conservation Division, Environmental Bureau  
 1220 South St. Francis Dr., Santa Fe, New Mexico 87505  
 Office: (505) 476-3491  
 Fax: (505) 476-3462  
 E-mail: [CarlJ.Chavez@state.nm.us](mailto:CarlJ.Chavez@state.nm.us)  
 Website: <http://www.emnrd.state.nm.us/ocd/index.htm>  
 (Pollution Prevention Guidance is under "Publications")

2/20/2008



2200 Bloomfield Highway  
Farmington, New Mexico  
87499-2810

P.O. Box 2810  
Farmington, New Mexico  
87499-2810

505-326-3325  
505-327-7987 Fax

May 8, 1996

Mr. Ernest Cardona  
New Mexico Oil Conservation Division  
1000 Rio Brazos Road  
Aztec, New Mexico 87410

Re: Mechanical Integrity Test  
Northeast Hogback Unit #37  
Sec. 10, T30N, R16W  
San Juan County, New Mexico

RECEIVED  
MAY 10 1996  
OIL CON. DIV.  
DIST. 3

Dear Mr. Cardona:

Enclosed please find a copy of the test chart for the Mechanical Integrity Test performed on the above referenced well. This test was performed and witnessed by you on April 30, 1996.

If you have any questions or need further information, please contact me at (505)326-3325.

Sincerely,

  
Diane G. Jaramillo  
Production/Regulatory Manager

DGJ/dmt

Enclosure



**ENERGY, MINERALS and NATURAL RESOURCES DIVISION  
OIL CONSERVATION DIVISION  
AZTEC DISTRICT OFFICE**

1000 R  
AZTEC, NM

**BRUCE KING  
GOVERNOR**

**ANITA LOCKWOOD  
CABINET SECRETARY**

**MECHANICAL INTEGRITY TEST REPORT  
(TA or UIC)**

Date of Test 4-30-46 Operator Grant LLP

Lease Name N.P. Hooback Well # 97 Location: Unit P Sec 10 Twn 30N Rge 14

Land Type: State       
Federal   
Private       
Indian

Well Type: Water Injection       
Salt Water Disposal       
Gas Injection       
Producing Oil/Gas       
Pressure Observation     

Temporarily Abandoned Well (Y/N): No TA Expires: NA

Casing Pres. 0 Tbg. SI Pres. NA Max. Inj. Pres.       
Bradenhead Pres. 0 Tbg. Inj. Pres. NA  
Tubing Pres. 415#  
Int. Casing Pres. P#

Pressured annulus up to 202 psi. for 15 mins. Test passed/failed.

**REMARKS:**

Pressured annulus up to 202# for 15 mins, pressure didn't drop, held 202#  
since well was on M.I.T.

By Larry Dinger  
(Operator Representative)

Witness Mark Anderson (NMOC)

Area Superintendent  
(Position)  
Send Copy To Greg Mcintosh w/ Grant





STATE OF NEW MEXICO  
 ENERGY, MINERALS and NATURAL RESOURCES DIVISION  
 OIL CONSERVATION DIVISION  
 AZTEC DISTRICT OFFICE



BRUCE KING  
GOVERNOR

ANITA LOCKWOOD  
CABINET SECRETARY

1000 RIO BRAZOS R  
AZTEC, NEW MEXICO  
(505) 334

MECHANICAL INTEGRITY TEST REPORT

(TA or UIC) API # 30-045-29002

Date of Test 6-22-2000 Operator Bloomfield Refining Co.

Lease Name Disposal Well # 1 Location: Unit I Sec 27 Twn 29 Rge 11

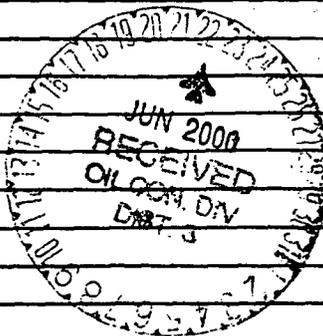
Land Type: State  Federal  Private  Indian   
 Well Type: Water Injection  Salt Water Disposal  Gas Injection  Producing Oil/Gas  Pressure Observation

Temporarily Abandoned Well (Y/N): N TA Expires: \_\_\_\_\_

Casing Pres. \_\_\_\_\_ Tbg. SI Pres. \_\_\_\_\_ Max. Inj. Pres. \_\_\_\_\_  
 Bradenhead Pres. \_\_\_\_\_ Tbg. Inj. Pres. \_\_\_\_\_  
 Tubing Pres. \_\_\_\_\_  
 Int. Casing Pres. \_\_\_\_\_

Pressured annulus up to 418 psi. for 30 mins. Test passed/failed.

REMARKS: Pressured annulus to 418 psig for 30 min - 0 psi pressure drop. - Plant discharge pumps were down for repair - could not test hi pressure shut down switch.



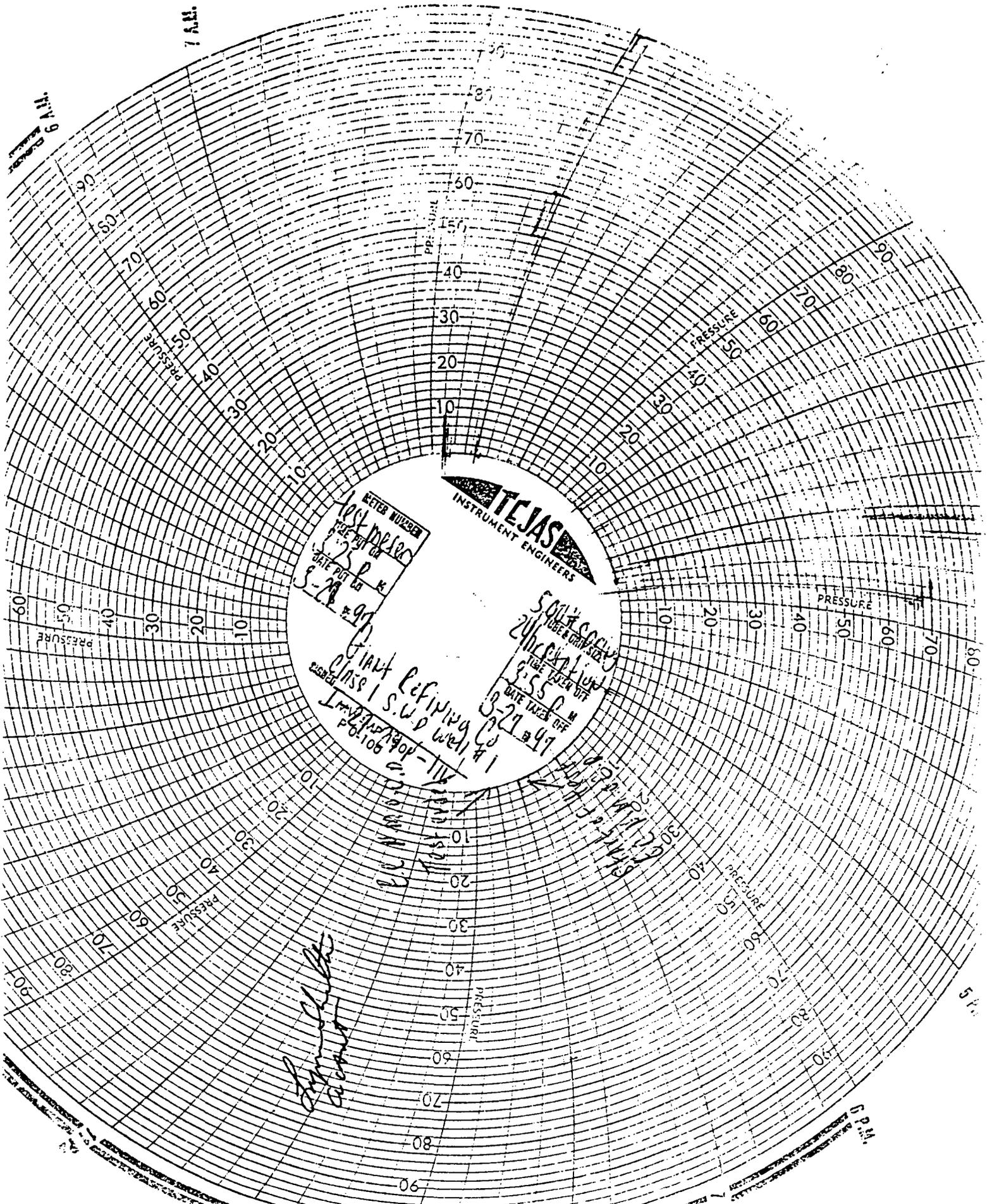
By Bay Ad  
 (Operator Representative)  
Emmanuel Manager  
 (Position)

Witness Renee Marti  
 (NMOCD)

8 A.M.

7 A.M.

6 A.M.



**TEJAS**  
INSTRUMENT ENGINEERS

METER NUMBER  
 5-12-10  
 DATE TAKEN OFF  
 3-29-97

Giant Refining Co  
 Class 1 S.W.P. well #1  
 L.P. 105

5000 G.P.A. (LUBER TRIN STAY)  
 24 hrs. (LUBER TRIN STAY)  
 DATE TAKEN OFF  
 3-29-97

*Handwritten signature*

5 P.M.



Wayne Price

# NEW MEXICO ENERGY, MINERALS & NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION  
AZTEC DISTRICT OFFICE  
1000 RUD BRAZOS ROAD  
AZTEC NM 87410  
(505) 334-6170 FAX: (505) 334-6170  
<http://www.nrd.state.nm.us/ocd/District/033/district.htm>

## MECHANICAL INTEGRITY TEST REPORT (TA or UIC)

Date of Test 6-18-99 Operator Giant Explor & Prod API # 30-0 45-29002

Property Name Giant Refining Well # 1 Location: Unit F Sec 27 Twn 29 Rge 11

Land Type:  
State \_\_\_\_\_  
Federal X  
Private \_\_\_\_\_  
Indian \_\_\_\_\_

Well Type:  
Water Injection \_\_\_\_\_  
Salt Water Disposal X  
Gas Injection \_\_\_\_\_  
Producing Oil/Gas \_\_\_\_\_  
Pressure observation \_\_\_\_\_

Temporarily Abandoned Well (Y/N): N TA Expires: \_\_\_\_\_

Casing Pres. \_\_\_\_\_ Tbg. SI Pres. \_\_\_\_\_  
Bradenhead Pres. 0 Tbg. Inj. Pres. 1010  
Tubing Pres. \_\_\_\_\_  
Int. Casing Pres. \_\_\_\_\_

Max. Inj. Pres. 1150  
RECEIVED  
DEC 07 1999  
Environmental Bureau  
Oil Conservation Division

Pressured annulus up to 358 psi. for 30 mins. Test passed failed

REMARKS:  
T<sub>1</sub> = 9:45 p<sub>1</sub> = 358 psi T<sub>2</sub> = 10:15 am P<sub>2</sub> = 370 psi.  
Tested Hi pressure shut down. Set pfa @ 1050 tested OK.

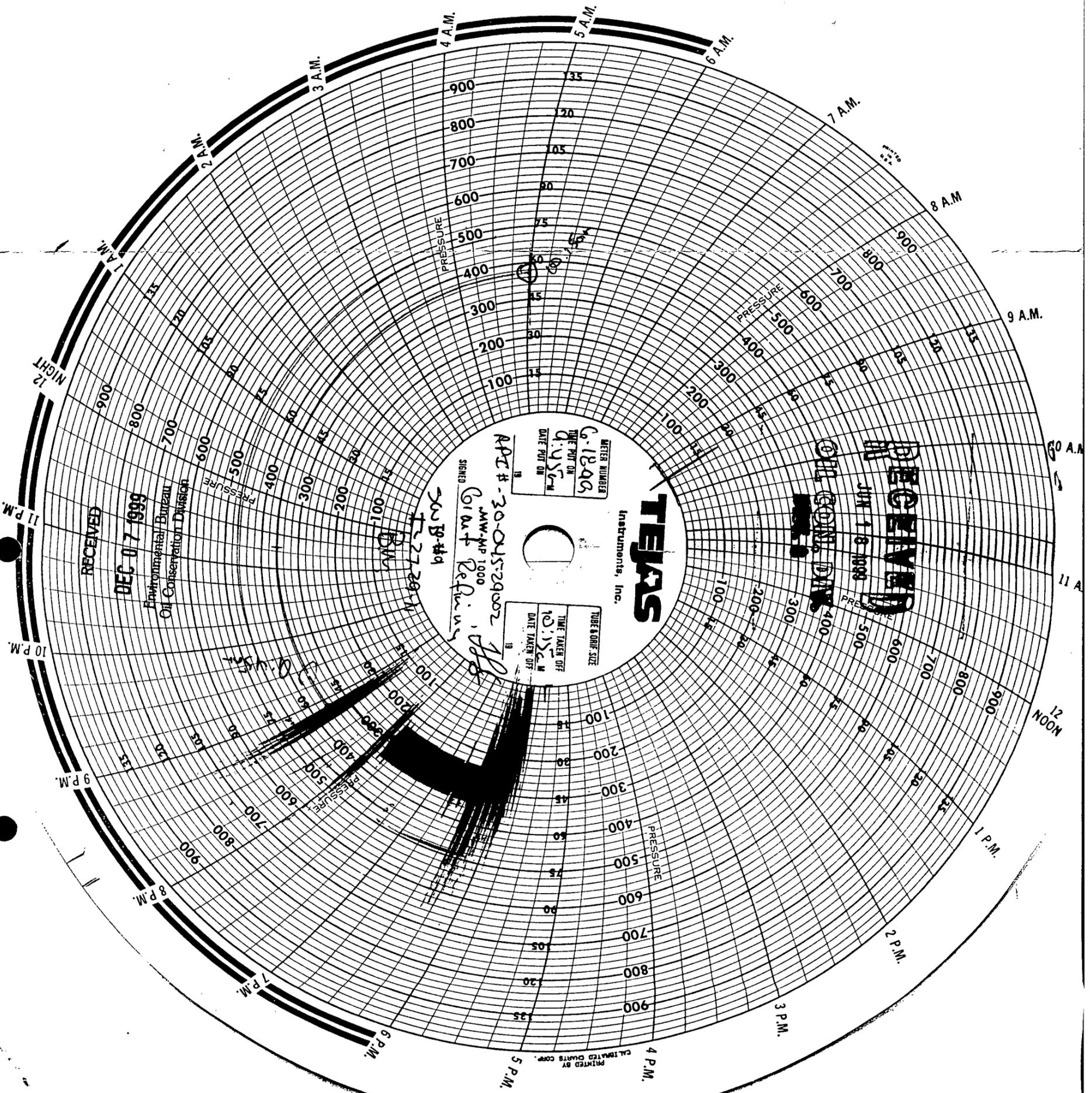
RECEIVED  
JUN 18 1999

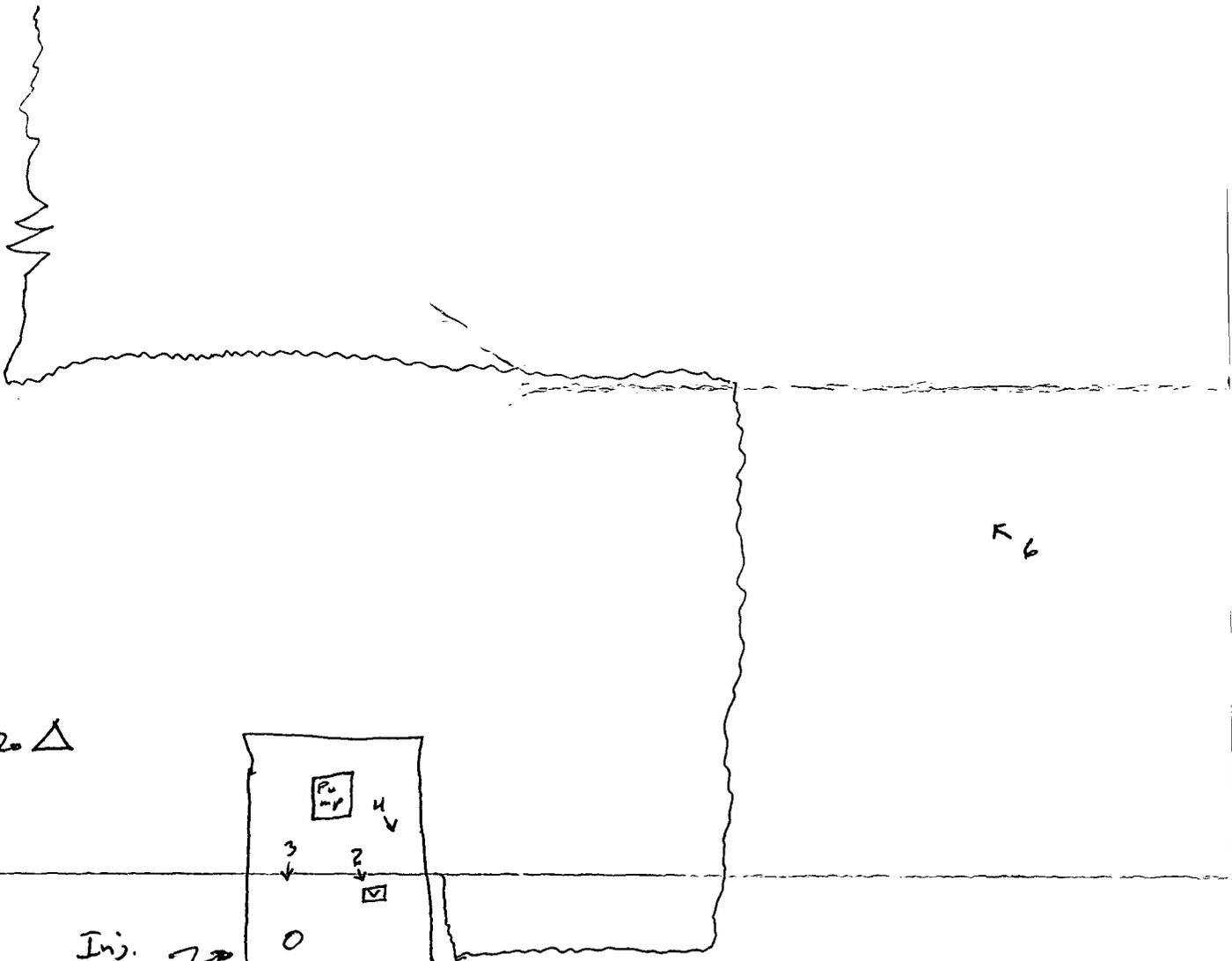
OIL CON. DIV.  
DIST. 3

By Jason L. Shultz  
(Operator Representative)

Witness Bruce Martz  
(NMOCD)

ENVIRONMENTAL MANAGER  
(Position)

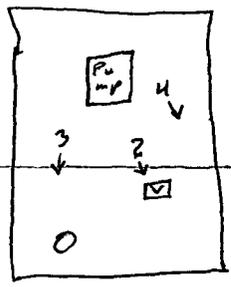




K 6

well #2  $\Delta$

Inj. Bldg.  $\rightarrow$



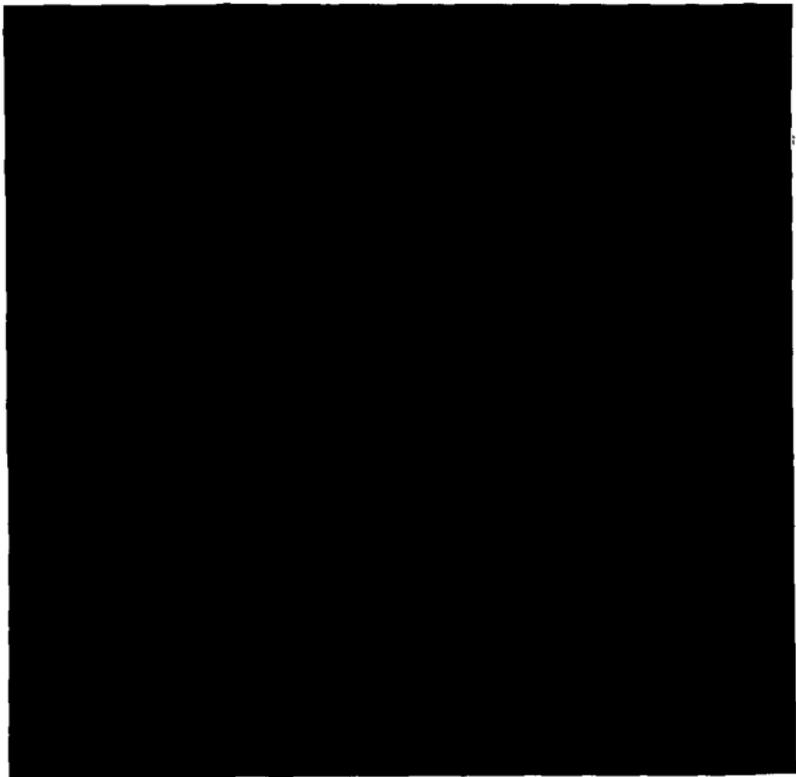
K 5

$\uparrow$   
#1

$\uparrow$   
N  
h

Not to scale





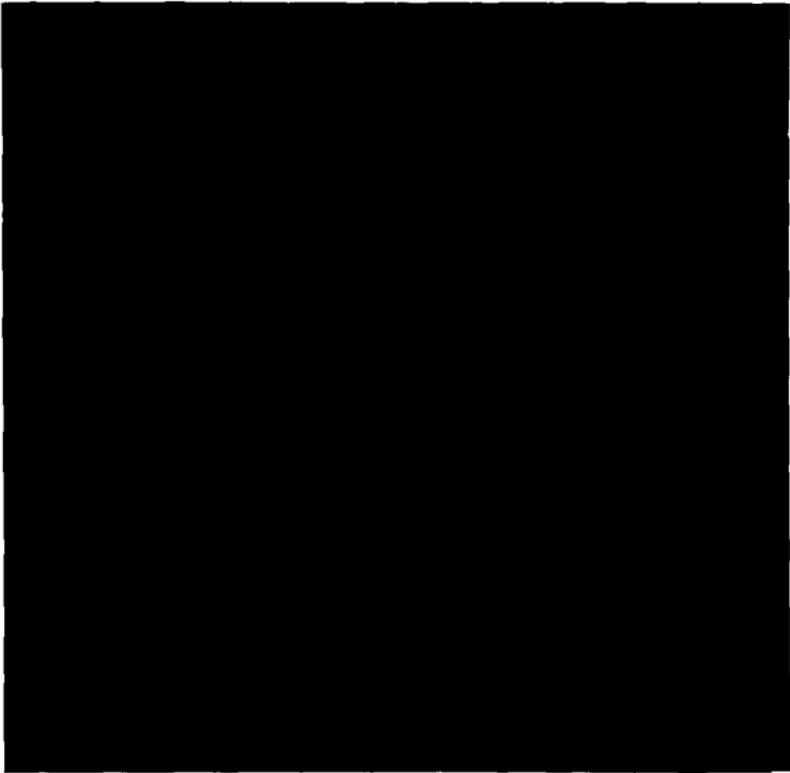
10585 45102

POLAROID 311

7/2/96 East side of inj plant  
looking north



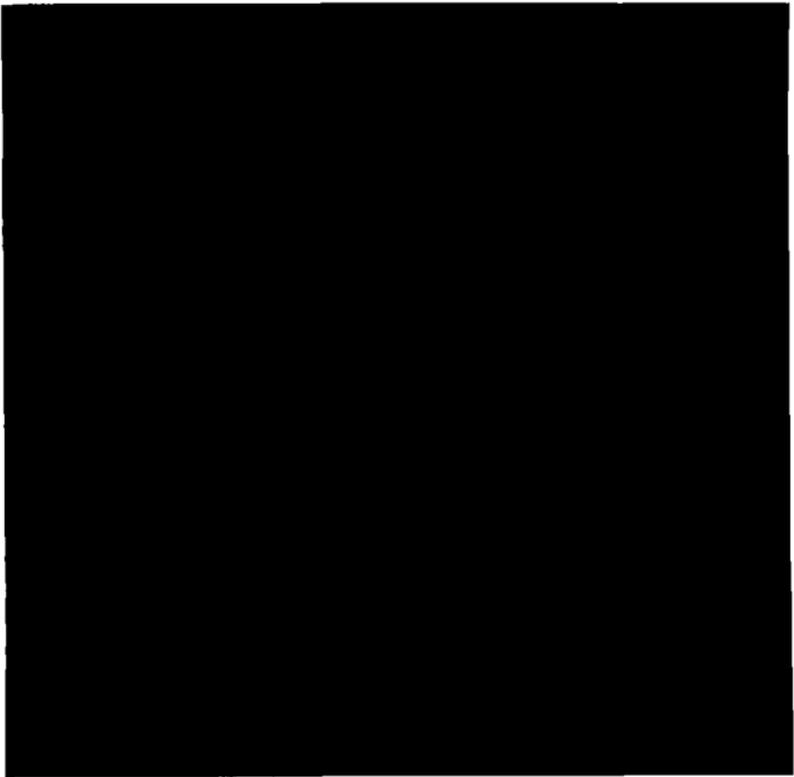




7/2/96 Leaking Jwng valve @ Giant Ref  
injection station

#2





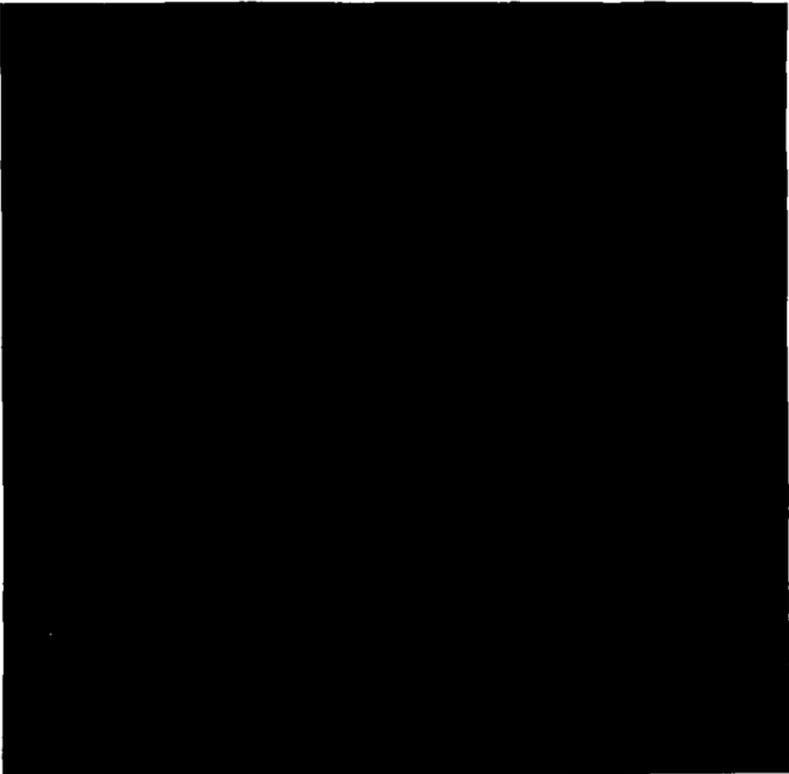
1980-1982

10/10/80

Corrosion Chem down 12/96

#3





880 19.92      10/1/96  
7/2/96 Small tank installed this  
date in our presence      #4



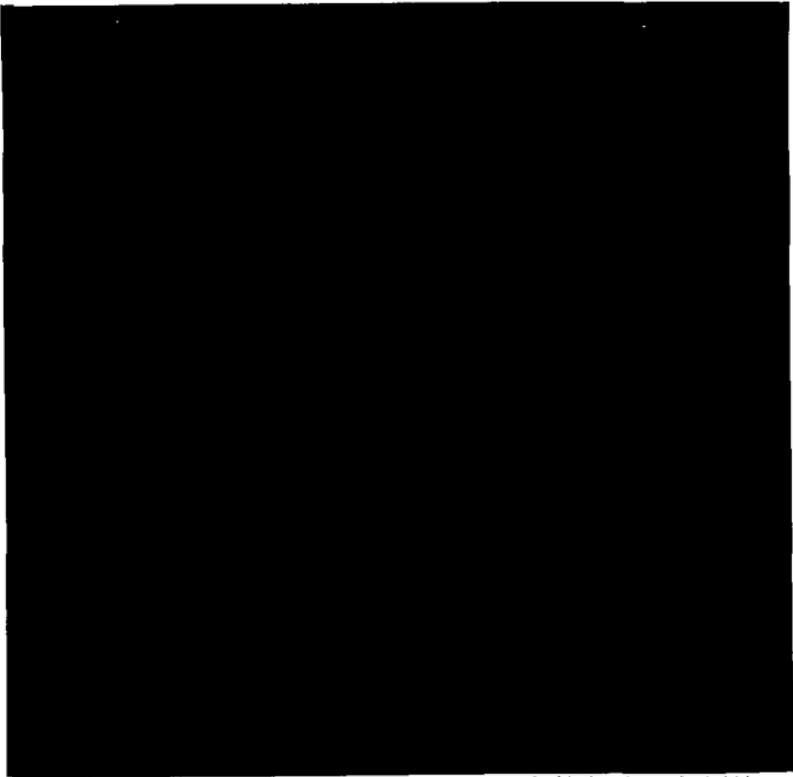


10534780000

POLAROID 3W

7/2/96 East of in, plant looking  
NW #5





10527629902

POLAROID SW

7/2/96 North of ing. plant  
looking NW

#6



GIANT-CLASS I

64-96

11



GRANT - CLASS I  
6-9-96

18



GIANT - CLASS I

64-96

17 18



GMAT - CLASS I

64-96

18 ~~19~~

# OCD ENVIRONMENTAL BUREAU

## SITE INSPECTION SHEET

DATE: 12/15/99 Time: 11 AM

Type of Facility: Refinery  Gas Plant  Compressor St.  Brine St.  OilField Service Co.   
Surface Waste Mgt. Facility  E&P Site  Crude Oil Pump Station   
Other  CLASS I INJECTION WELL

Discharge Plan: No  Yes  DP# G2W-130

FACILITY NAME: GIANT BLOOMFIELD CLASS I DISPOSAL WELL

PHYSICAL LOCATION: \_\_\_\_\_

Legal: QRT NE QRT 5E Sec 27 TS 29 NR 11W County SAN JOAN NM

OWNER/OPERATOR (NAME) GIANT RESINING CO.

Contact Person: DAVE PAULICH Tele:# 505-722-3833

MAILING  
ADDRESS: P.O. Box 159 BLOOMFIELD State NM ZIP 87413

Owner/Operator Rep's: SAB

OCD INSPECTORS: 2 PRICE, C PERRIN, D FOUST PMER-HRAB D. COBRAIN

1. **Drum Storage:** All drums containing materials other than fresh water must be stored on an impermeable pad with curbing. All empty drums will be stored on their sides with the bungs in and lined up on a horizontal plane. Chemicals in other containers such as sacks or buckets will also be stored on an impermeable pad and curb type containment.

OK

2. **Process Areas:** All process and maintenance areas which show evidence that leaks and spills are reaching the ground surface must be either paved and curbed or have some type of spill collection device incorporated into the design.

OK

3. **Above Ground Tanks:** All above ground tanks which contain fluids other than fresh water must be bermed to contain a volume of one-third more than the total volume of the largest tank or of all interconnected tanks. All new tanks or existing tanks that undergo a major modification, as determined by the Division, must be placed within an impermeable bermed enclosure.

OK

4. **Above Ground Saddle Tanks:** Above ground saddle tanks must have impermeable pad and curb type containment unless they contain fresh water or fluids that are gases at atmospheric temperature and pressure.

DIESEL TANK BY SOUTH EVAPORATION POND NEED CONTAINMENT.  
GIANT INDICATED THIS TANK IS TEMPORARY.

5. **Labeling:** All tanks, drums and containers will be clearly labeled to identify their contents and other emergency notification information.

OK

6. **Below Grade Tanks/Sumps:** All below grade tanks, sumps, and pits must be approved by the OCD prior to installation or upon modification and must incorporate secondary containment and leak-detection into the design. All pre-existing sumps and below-grade tanks must demonstrate integrity on an annual basis. Integrity tests include pressure testing to 3 pounds per square inch above normal operating pressure and/or visual inspection of cleaned out tanks and/or sumps, or other OCD approved methods. The OCD will be notified at least 72 hours prior to all testing.

OK - DP REQUIREMENT

7. **Underground Process/Wastewater Lines:** All underground process/wastewater pipelines must be tested to demonstrate their mechanical integrity at present and then every 5 years thereafter, or prior to discharge plan renewal. The permittee may propose various methods for testing such as pressure testing to 3 pounds per square inch above normal operating pressure or other means acceptable to the OCD. The OCD will be notified at least 72 hours prior to all testing.

OK - DP REQUIREMENT

8. **Onsite/Offsite Waste Disposal and Storage Practices:** Are all wastes properly characterized and disposed of correctly? Does the facility have an EPA hazardous waste number?  Yes  No

ARE ALL WASTE CHARACTERIZED AND DISPOSED OF PROPERLY? YES  NO  IF NO DETAIL BELOW.

9. **Class V Wells:** Leach fields and other wastewater disposal systems at OCD regulated facilities which inject non-hazardous fluid into or above an underground source of drinking water are considered Class V injection wells under the EPA UIC program. All Class V wells that inject non-hazardous industrial wastes or a mixture of industrial wastes and domestic wastes will be closed unless it can be demonstrated that groundwater will not be impacted in the reasonably foreseeable future. Closure of Class V wells must be in accordance with a plan approved by the Division's Santa Fe Office. The OCD allows industry to submit closure plans which are protective of human health, the environment and groundwater as defined by the WQCC, and are cost effective. Class V wells that inject domestic waste only must be permitted by the New Mexico Environment Department.

ANY CLASS V WELLS NO  YES  IF YES DESCRIBE BELOW! Undetermined

10. **Housekeeping:** All systems designed for spill collection/prevention will be inspected weekly and after each storm event to ensure proper operation and to prevent overflowing or system failure. A record of inspections will be retained on site for a period of five years.

GOOD!

11. **Spill Reporting:** All spills/releases will be reported pursuant to OCD Rule 116 and WQCC 1203 to the proper OCD District Office.

OK!

12. **Does the facility have any other potential environmental concerns/issues?**

NONE OBSERVED!

13. **Does the facility have any other environmental permits - i.e. SPCC, Stormwater Plan, etc.?**

14. ANY WATER WELLS ON SITE? NO  YES  IF YES, HOW IS IT BEING USED?

Miscellaneous Comments:

CLASS I WELL ANNULUS PRESSURE MAINTAINED 7/100 PSIG - OK  
MONITORING EQUIPMENT WORKING - YES - OK

Number of Photos taken at this site: 13 - ATTACHED  
attachments-

Pictures By: Wayne Price NMOCD  
Dec 15, 1999- Giant Bloomfield  
Class I Inj. Well (GW-130) inspection.



#1 API Separator ponds



#4 Refinery evaporation (south) pond



#2 API south pond



#5 Same as above-Looking east.



#3 API Separator



#6 North evaporation pond

Pictures By: Wayne Price NMOCD  
Dec 15, 1999- Giant Bloomfield  
Class I Inj. Well (GW-130) inspection.



#7 Refinery - looking west



#10 Sign



#8 Class I Inj. Well and Tank



#11 Annulus Pressure gage & high-limit control device.



#9 Injection Well



#12 Injection pressure chart

Pictures By: Wayne Price NMOCD  
Dec 15, 1999- Giant Bloomfield  
Class I Inj. Well (GW-130) inspection.



Giant Refinery- Looking Southwest



RECEIVED  
MARCH 5 2001  
INFORMATION

March 2, 2001

Mr. Wayne Price  
Environmental Bureau  
Oil Conservation Division  
1220 South St. Francis Dr.  
Santa Fe, New Mexico 87505

RE: Mechanical Integrity Test, Quarterly Injection well Analytical 2000

Dear Mr. Price:

Enclosed, please find the Mechanical Integrity Test for the disposal dated June 22, 2000 as required. Also attached are the quarterly analytical results for the injection well, the 2<sup>nd</sup> quarter was not performed.

After researching the permit for the injection well I did find the requirement that I send to the OCD the analytical and the mechanical integrity test when completed. In the future I will forward this information to you and apologize if this has caused you any inconvenience.

Sincerely:

Barry Holman  
Environmental Manager  
San Juan Refining Company - Bloomfield

PHONE  
505-632-8013  
FAX  
505-632-3911

50 ROAD 4990  
P.O. BOX 159  
BLOOMFIELD  
NEW MEXICO  
87413



STATE OF NEW MEXICO  
 ENERGY, MINERALS and NATURAL RESOURCES DIVISION  
 OIL CONSERVATION DIVISION  
 AZTEC DISTRICT OFFICE



BRUCE KING  
 GOVERNOR

ANITA LOCKWOOD  
 CABINET SECRETARY

1000 RIO BRAZOS R.  
 AZTEC, NEW MEXICO 8  
 (505) 334

MECHANICAL INTEGRITY TEST REPORT

(TA or UIC) API # 30-045-29002

Date of Test 6-22-2000 Operator Bloomfield Refining Co.

Lease Name Disposal Well # 1 Location: Unit I Sec 27 Twn 29 Rge 11

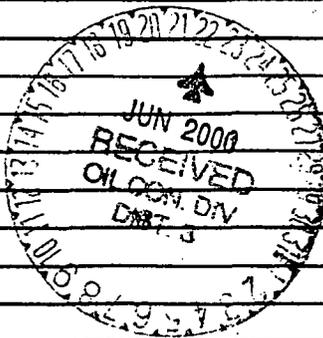
Land Type: State      Well Type: Water Injection X  
 Federal      Salt Water Disposal       
 Private X Gas Injection       
 Indian      Producing Oil/Gas       
 Pressure Observation     

Temporarily Abandoned Well (Y/N): N TA Expires:     

Casing Pres.      Tbg. SI Pres.      Max. Inj. Pres.       
 Bradenhead Pres.      Tbg. Inj. Pres.       
 Tubing Pres.       
 Int. Casing Pres.     

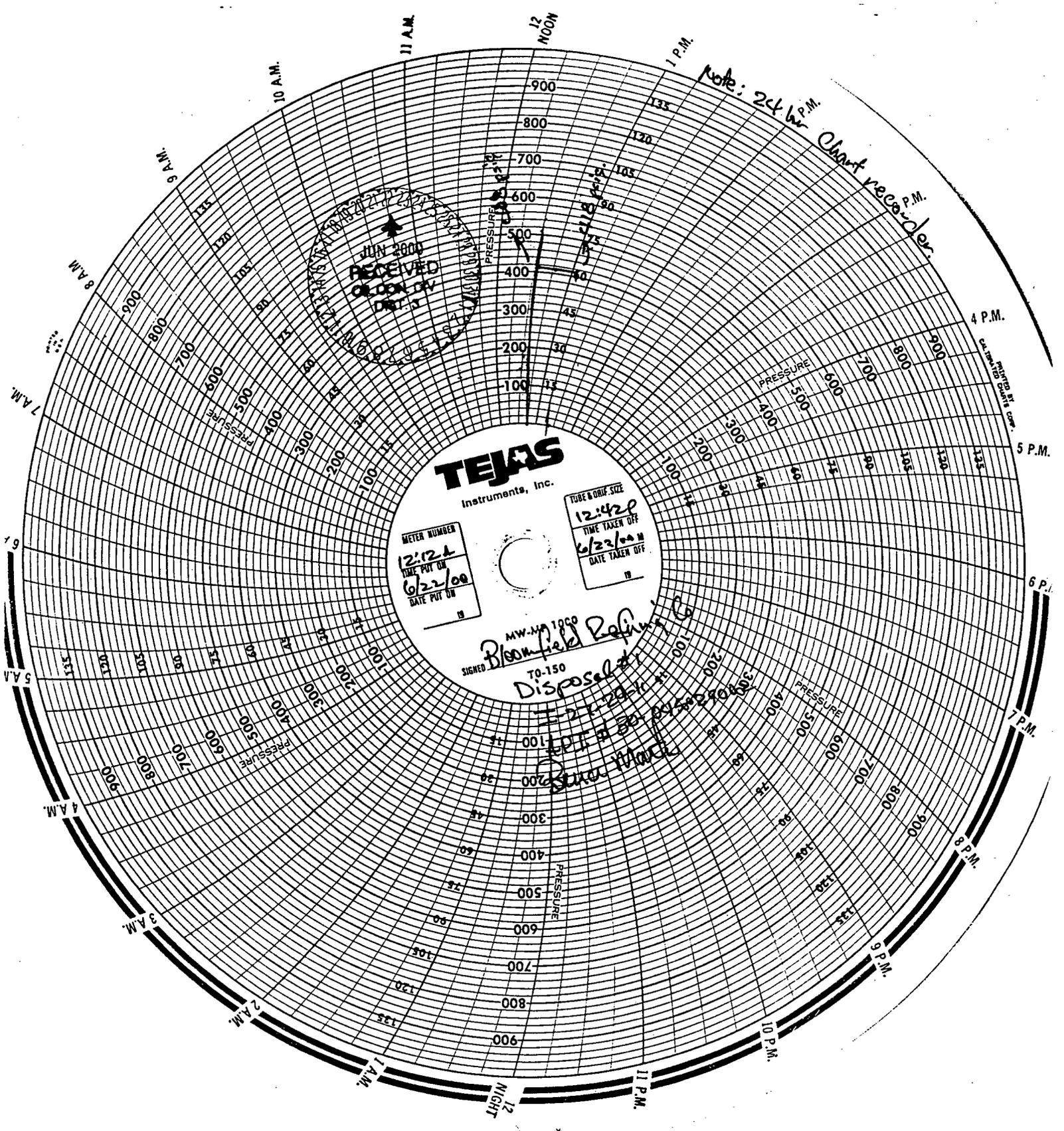
Pressured annulus up to 418 psi. for 30 mins. Test passed/failed.

REMARKS: Pressured annulus to 418 psig for 30 min - 0 psi pressure drop. - Plant discharge pumps were down for repair - Could not test hi pressure shut down switch.



By Bay A  
 (Operator Representative)  
Environmental manager  
 (Position)

Witness Rene Marti  
 (NMOCD)



**GIANT**

**REFINING COMPANY**

October 16, 2001

Mr. Wayne Price  
Environmental Bureau  
1220 So. St. Francis Dr.  
Santa Fe, New Mexico 87505

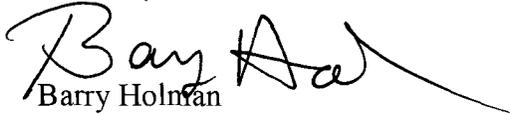
Re: Class I Injection Well Mechanical Integrity Test Report

Dear Mr. Price:

Attached please find a copy of the Mechanical Integrity Test Report on the Class I Injection Well at San Juan Refining Company (Bloomfield).

If you have questions or need more information, please contact me at (505) 632-4168.

Sincerely,



Barry Holman  
Environmental Manager  
San Juan Refining Company (Bloomfield)

RECEIVED  
OCT 22 2001  
Environmental Bureau  
Oil Conservation Division

PHONE  
505-632-8013  
FAX  
505-632-3911

50 ROAD 4990  
P.O. BOX 159  
BLOOMFIELD  
NEW MEXICO  
87413



Giant - Wayne Price

# NEW MEXICO ENERGY, MINERALS & NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION  
AZTEC DISTRICT OFFICE  
1000 RIO BRAZOS ROAD  
AZTEC NM 87410  
(505) 334-6170 FAX: (505) 334-6170  
[http://nemr.nd.state.nm.us/ood/District I/2ofthe.htm](http://nemr.nd.state.nm.us/ood/District%20I%20of%20the.htm)

## MECHANICAL INTEGRITY TEST REPORT (TA or UIC)

Date of Test 8-15-2001 Operator Bloomfield Refining Co API # 30-0 45-29002

Property Name Disposal Well # 1 Location: Unit I Sec 27 Twn 29 Rge 11

Land Type:  
State \_\_\_\_\_  
Federal \_\_\_\_\_  
Private X  
Indian \_\_\_\_\_

Well Type: Class 1 X  
Water Injection \_\_\_\_\_  
Salt Water Disposal \_\_\_\_\_  
Gas Injection \_\_\_\_\_  
Producing Oil/Gas \_\_\_\_\_  
Pressure observation \_\_\_\_\_

Temporarily Abandoned Well (Y/N): N

TA Expires: \_\_\_\_\_

Casing Pres. \_\_\_\_\_  
Bradenhead Pres. 0  
Tubing Pres. \_\_\_\_\_  
Int. Casing Pres. \_\_\_\_\_

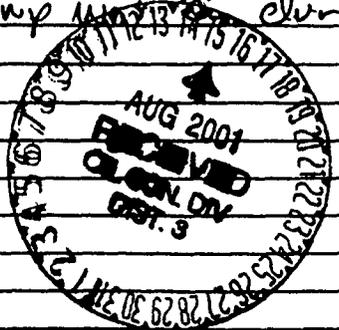
Tbg. SI Pres. \_\_\_\_\_  
Tbg. Inj. Pres. 920

Max. Inj. Pres. 1150

Pressured annulus up to 380 psi. for 30 mins. Test passed/failed

REMARKS:

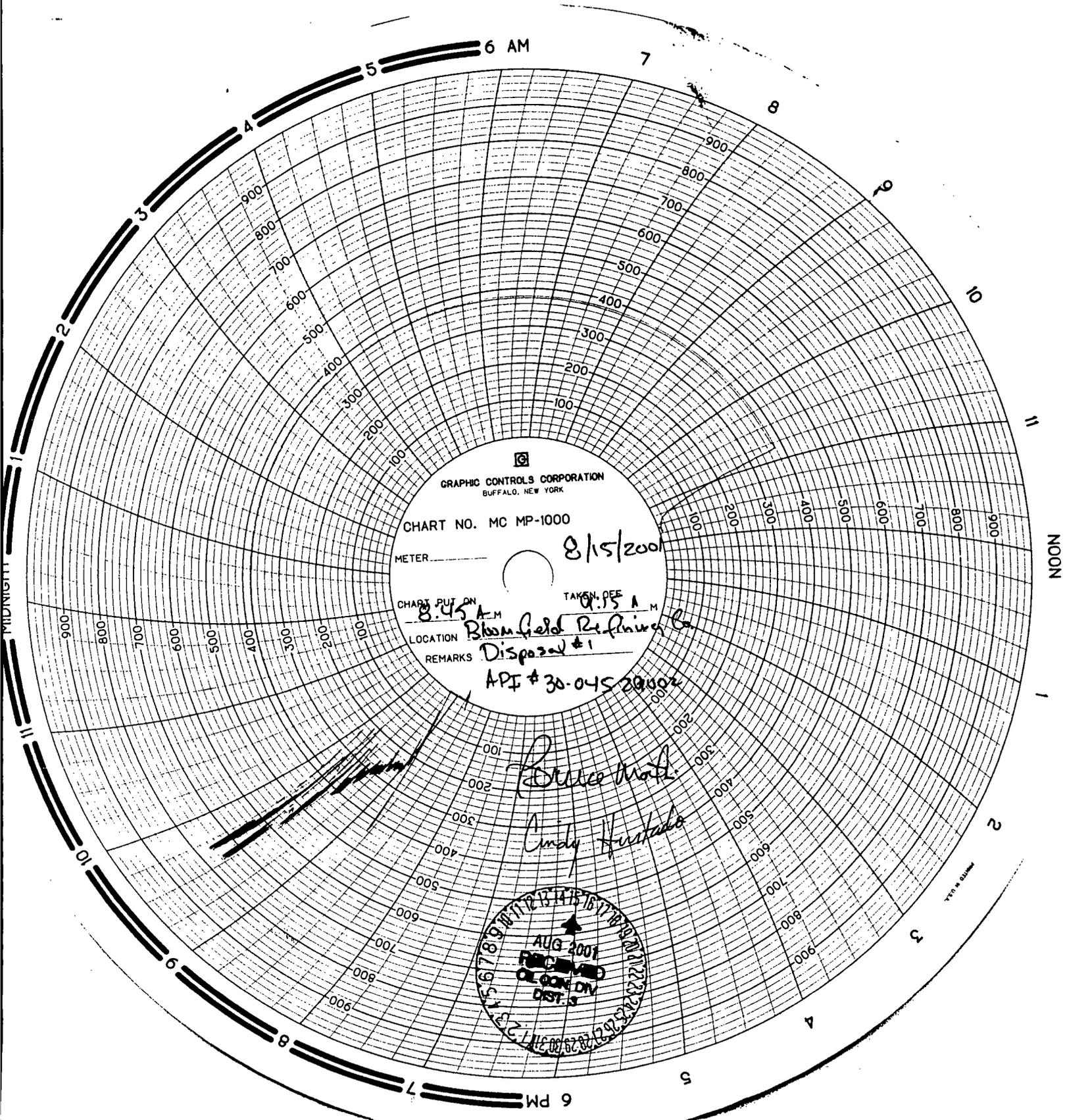
Pressure dropped ~ 2 psi -  
Injection pump was 13 during test.



By Cindy Hurtado  
(Operator Representative)

Witness Bruce Montz  
(NMOCD)

(Position)



GRAPHIC CONTROLS CORPORATION  
BUFFALO, NEW YORK

CHART NO. MC MP-1000

METER \_\_\_\_\_

8/15/2007

CHART PUT ON

8:45 A.M.

TAKEN OFF

9:15 A.M.

LOCATION

Bloomfield Refinery Co.

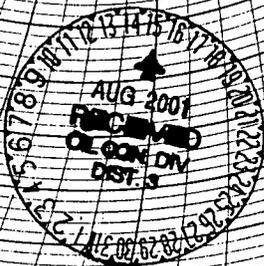
REMARKS

Disposal #1

API # 30-04520402

*Bruce Math*

*Cindy Hurdale*





NEW MEXICO ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT

Wayne Price

SEP 10 2003

OIL CONSERVATION DIVISION

MECHANICAL INTEGRITY TEST REPORT

FOR UIC

Date of Test 9/2/03 Operator SO Refining Co. API # 30-045-29002

Property Name Disposal Well # 1 Location: Unit I Sec 27 Twn 29 Rge 11

Land Type: State, Federal, Private X, Indian

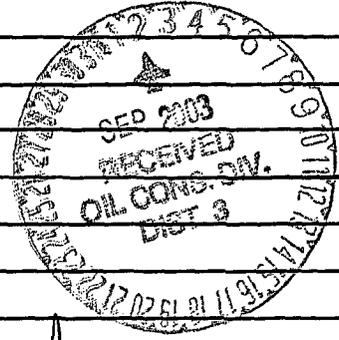
Well Type: Water Injection, Salt Water Disposal X, Gas Injection, Producing Oil/Gas, Pressure observation

Temporarily Abandoned Well (Y/N): N TA Expires: -

Casing Pres., Bradenhead Pres. 4, Tubing Pres., Int. Casing Pres., Tbg. SI Pres., Tbg. Inj. Pres. 937, Max. Inj. Pres.

Pressured annulus up to 360 psi. for 30 mins. Test passed/failed

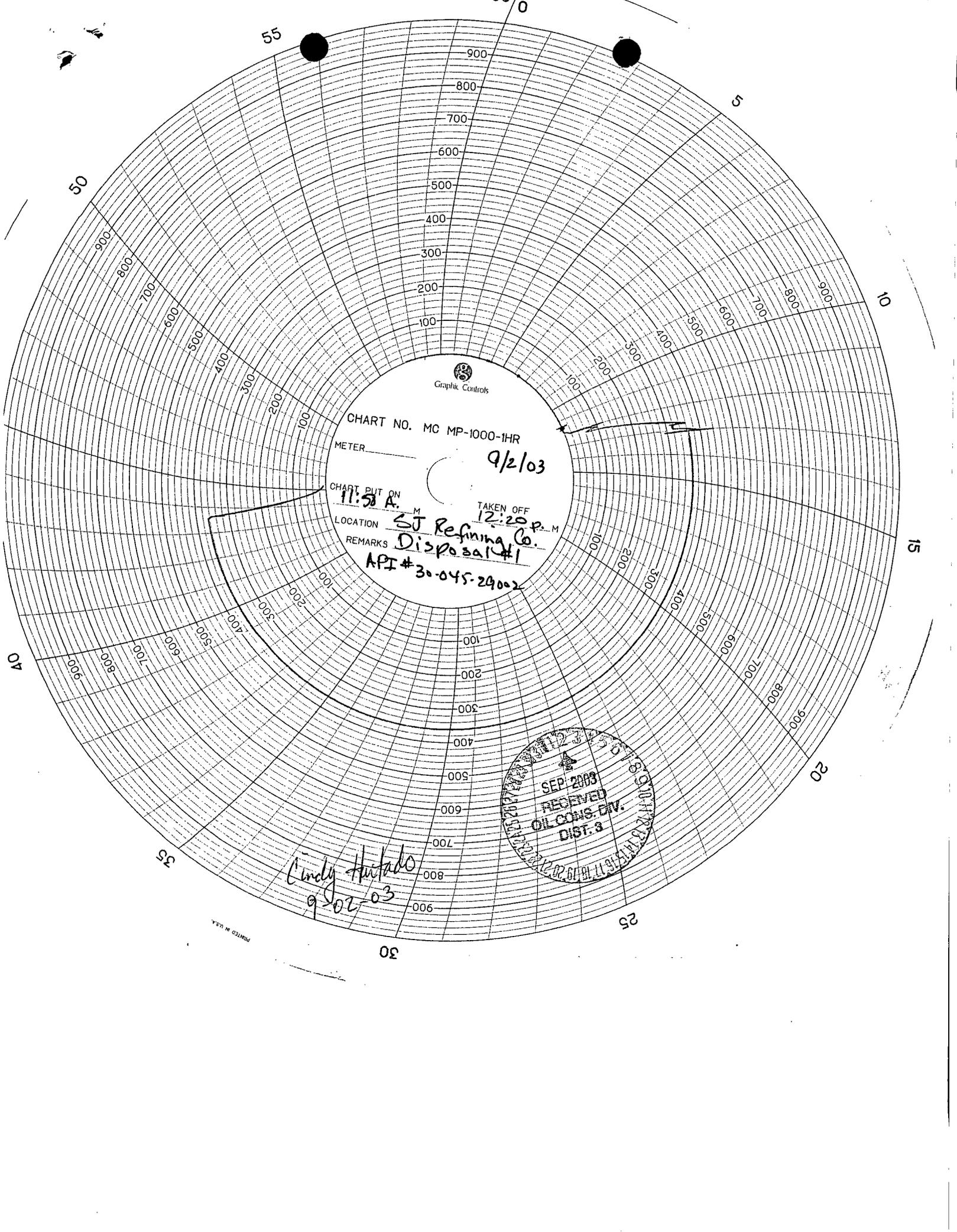
REMARKS: No pressure drop.



By Cindy Hurtado (Operator Representative) Environmental Assistant (Position)

Witness Bruce Martin (NMOCD)

Revised 02-11-02



Graphic Controls

CHART NO. MC MP-1000-1HR

METER \_\_\_\_\_

9/2/03

CHART PUT ON 11:58 A.

TAKEN OFF 12:20 P.M.

LOCATION SJ Refining Co.

REMARKS Disposal #1

API # 30-045-24002

SEP 2003  
RECEIVED  
OIL CONS. DIV.  
DIST. 3

Cindy Hurtado  
9-2-03

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