

GW - 10

**GENERAL  
CORRESPONDENCE**

**YEAR(S):**

1988

## ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT

## OIL CONSERVATION DIVISION

GARREY CARRUTHERS  
GOVERNOR

POST OFFICE BOX 2088  
STATE LAND OFFICE BUILDING  
SANTA FE, NEW MEXICO 87504  
(505) 827-5800

December 8, 1988

CERTIFIED MAIL  
RETURN RECEIPT REQUESTED

Mr. Charles W. Hagen, Vice President  
EL PASO NATURAL GAS COMPANY  
South Region  
P. O. Box 1492  
El Paso, Texas 79978

RE: Discharge Plan GW-10  
Jal #3 Gas Plant  
Lea County, New Mexico

Dear Mr. Hagen:

The Oil Conservation Division (OCD) has received and is in the process of reviewing the above referenced discharge plan renewal application. The application, dated October, 1988, was received by the OCD on September 30, 1988. The following comments and requests for additional information are based on our review of data submitted in the application, the data contained in the original discharge plan as approved on November 21, 1983, and OCD site visits of March 24, 1988, and November 29, 1988.

Section 3. Effluent Sources

1. Section 3.2.6 states "Table 2 (p20) of the 1983 Discharge Plan contains the waste water analyses for each stream." Table 2 (p21) of the OCD 1983 Discharge Plan copy contains the general characteristics of each stream not a detailed analyses. If a detailed analyses of each stream exists, please supply a copy for inclusion in the plan.
2. Section 3.3. Is there an SPCC plan in effect at this facility? If so, please provide a copy.
- 3) Table 3-1 lists the chemicals used at the plant. The following is a list of the chemicals for which there is no MSD sheet on file either in the 1983 plan or the renewal application.

1. De Ox 21
2. Hymol-8z
3. Marvel Seal Oil
4. Molyube #828-4
5. Shell Tellus 32
6. Shell Turbo 32

#### Section 4. Effluent Disposal

1. Section 4.1 describes the classifier. This is the below grade tank described on page 33 of the 1983 plan. Is this tank equipped with leak detection? If not, what method is used to inspect it for possible leaks and at what frequency? This is the tank that showed spillage or pump leakage at the surface during the March site visit. Have the spills and leaks been corrected? How are you planning to prevent any spills and leaks in the future?
2. Section 4.2 discusses disposal of liquids only. Where do you dispose of all solid wastes (ie filter media, sludges, trash, filter elements, etc)?

#### Section 6. Monitoring and Reporting

1. This section discusses the drain line testing. The copies of the diagrams of the lines tested are extremely hard to read however a comparison of the test result diagrams in Appendix B with the drain lines schematic (DWG NO JJ3-1-P2) in the 1983 plan indicated there may be two lines that were not tested.
  1. PDL 4"-L5 from the LO chiller (N 15+25: W6+5) to the propane condensing fin fan (N 14+00: W8+00).
  2. 4" LP ODL-4"-L4 from ODL-6"-L3 (N 17+00: W5+25) to F/76 (N 19+00: W4+25)
2. It is stated that annual sampling and analysis of the classifier effluent will be conducted. Has this been done in the past? Please supply the OCD with copies of the results. Also, supply this office with any future results for inclusion in the file.
3. An analysis of the cooling tower basin and classifier sludge shall be supplied to the OCD with a request for approval of the proposed method of disposal.

Miscellaneous

1. Are there any below grade or underground tanks other than the classifier?
2. Are all above grade tanks bermed to contain one third more than the tank volumes?
3. Are there any tile drainage conduits still in use? How old are they? How are they tested? What areas do they drain and to where?
4. Are all process and storage areas bermed and/or curbed? Are the bermed and/or curbed areas also paved to prevent spilled liquid infiltration?
5. Do any of the process or storage areas at the facility drain to a location other than the classifier?

If you have any questions, please contact me at (505) 827-5884.

Sincerely,



Roger C. Anderson  
Environmental Engineer

RCA/sl

cc: OCD - Hobbs Office  
Donald R. Payne - EPNG  
H. Van - EPNG



UNITED STATES  
DEPARTMENT OF THE INTERIOR  
FISH AND WILDLIFE SERVICE  
Ecological Services  
Suite D, 3530 Pan American Highway, NE  
Albuquerque, New Mexico 87107

November 15, 1988

Mr. William J. Lemay, Director  
New Mexico Energy, Minerals and Natural Resources Department  
Oil Conservation Division  
State Land Office Building  
310 Old Santa Fe Trail, Room 206  
Santa Fe, New Mexico 87503

Dear Mr. Lemay:

This responds to your public notice received October 27, 1988 in which several proposed groundwater discharge plans were described. We have reviewed the plans and have not identified any resource issues of concern to our agency in the following:

GW-8, El Paso Natural Gas Company, Monument Gas Plant, Lea County, NM.  
GW-9, Phillips 66 Natural Gas Company, Eunice EP Gas Plant, Lea County, NM.  
GW-10, El Paso Natural Gas Company, Jal No. 3 Gas Plant, Lea County, NM.  
GW-46, El Paso Natural Gas Company, Eunice Main Line Engine Room, Lea County, NM.  
TNT Construction Inc., Rio Arriba County, NM.

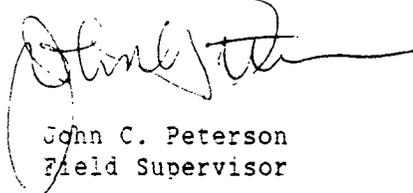
Discharge plan GW-49 is for El Paso Natural Gas Company's Blanco Plant located approximately 1 1/2 miles northeast of Bloomfield, New Mexico. El Paso Natural Gas Company proposes to close its unlined process ponds and discharge approximately 119,900 gallons per day of process and cooling tower wastewater to the Bloomfield Municipal Wastewater Treatment Plant.

The Bloomfield Municipal Wastewater Treatment Plant discharges its treated effluent to the San Juan River. The San Juan River from the Hammond Diversion upstream of Bloomfield to Farmington may provide habitat for the Federally endangered Colorado squawfish. Surveys conducted downstream of Farmington have documented the presence of both adult and juvenile squawfish in the San Juan River. The section of the San Juan River from Bloomfield to Farmington has a high likelihood of the presence of squawfish as well as other fish and aquatic organisms of importance to the rivers ecological balance.

The Bloomfield Wastewater Treatment Plant has received NPDES re-authorization (permit number NM0020770), to discharge to the San Juan River in Segment No. 2-401. The Fish and Wildlife Service would object to the addition of any new pollutants into the treatment works from an indirect discharger, such as the El Paso Natural Gas Company's Blanco Plant, that would cause an increase in biochemical oxygen demand, an increase in total dissolved solids, or a pass-through of toxic or hazardous materials. The effluent limitations of NPDES permit number NM 0020770 must not be exceeded as a result of the addition of the process and cooling tower wastewater.

These comments represent the views of the Fish and Wildlife Service. If you have any questions, please contact Tom O'Brien at (505) 883-7877 or FTS 474-7877.

Sincerely yours,



John C. Peterson  
Field Supervisor

cc:

Director, New Mexico Department of Game and Fish, Santa Fe, New Mexico  
Regional Administrator, Environmental Protection Agency, Dallas, Texas  
Director, Environmental Improvement Division, New Mexico Health and  
Environmental Department, Santa Fe, New Mexico  
Regional Director, U.S. Fish and Wildlife Service, Fish and Wildlife  
Enhancement, Albuquerque, New Mexico

**AFFIDAVIT OF PUBLICATION**

State of New Mexico,  
County of Lea.

I, George W. Moore

of the Hobbs Daily News-Sun, a daily newspaper published at Hobbs, New Mexico, do solemnly swear that the clipping attached hereto was published once a week in the regular and entire issue of said paper, and not a supplement thereof for a period

of \_\_\_\_\_ weeks.  
Beginning with the issue dated

October 28, 1988  
and ending with the issue dated

October 28, 1988

George W. Moore  
Publisher.

Sworn and subscribed to before

me this 28 day of

October, 1988

Debra Murphy  
Notary Public.

My Commission expires \_\_\_\_\_

November 14, 1988  
(Seal)

This newspaper is duly qualified to publish legal notices or advertisements within the meaning of Section 3, Chapter 167, Laws of 1937, and payment of fees for said publication has been made.

**LEGAL NOTICE**  
October 28, 1988  
**NOTICE OF PUBLICATION**  
**STATE OF NEW MEXICO**  
**ENERGY, MINERALS**  
**AND NATURAL RESOURCES**  
**DEPARTMENT**  
**OIL CONSERVATION**  
**DIVISION**

Notice is hereby given that pursuant to the New Mexico Water Quality Control Commission Regulations, the following discharge plan has been submitted for renewal to the Director of the Oil Conservation Division, State Land Office Building, 310 Old Santa Fe Trail, Room 206, Santa Fe, New Mexico 87503, Telephone (505) 827-5800:

(GW-8) El Paso Natural Gas Company, Donald N. Biggle, Vice President, North Region, P. O. Box 1492, El Paso, Texas, 79978, has submitted an application for renewal of its previously approved discharge plan for its Monument Gas Plant located approximately 3.5 miles southwest of the town of Monument in the NW/4 of Section 1, Township 20 South, Range 36 East (NMPM), Lea County, New Mexico. Approximately 9600 gallons per day of process wastewater with a total dissolved solids concentration of approximately 3500 mg/l is disposed of in an OCD approved contract disposal well. The discharge plan addresses how spills, leaks and other discharges to the ground at the plant will be managed. The groundwater most likely to be affected by any discharge to the surface is at a depth ranging from 35 to 60 feet with total dissolved solids concentrations from 500 to 3000 mg/l.

(GW-9) Phillips 66 Natural Gas Company, Michael D. Ford, Environmental Analyst, 4001 Penbrook, Odessa, Texas, 79762 has submitted an application for renewal of the previously approved discharge plan for its Eunice EP Gas Plant located approximately 8 miles northwest of the city of Eunice in the NW/4 of Section 5, Township 21 South, Range 36 East (NMPM), Lea County, New Mexico. The previous discharge plan was approved for El Paso Natural Gas Company and was transferred to Phillips 66 Natural Gas Company at the time of ownership transfer. The Mainline Engine Room portion of the facility will remain the responsibility of El Paso Natural Gas Company and the portion of the original discharge plan pertaining to the Mainline Engine Room will be renewed under a new discharge plan designation (GW-46). Approximately 44,100 gallons per day of process wastewater with a total dissolved solids concentration of 1300 mg/l is disposed of in an OCD approved contract disposal well. The discharge plan addresses how spills, leaks and other discharges to the ground at the plant will be managed. The groundwater most likely to be affected by any discharge to the surface is at a depth ranging from 80 to 150 feet with total dissolved solids concentrations from 1000 to 1700 mg/l.

(GW-10) El Paso Natural Gas Company, Charles W. Hagen, Vice President, South Region, P. O. Box 1492, El Paso, Texas, 79978, has submitted an application for renewal of its previously approved discharge plan for its Jal No. 3 Gas

Plant located approximately 24 miles north of the city of Jal in the NW/4 of Section 33, Township 24 South, Range 37 East (NMPM), Lea County, New Mexico. Approximately 28,600 gallons per day of process wastewater with a total dissolved solids concentration of approximately 5410 mg/l is disposed of in an OCD approved disposal well located on the plant property. The discharge plan addresses how spills, leaks and other discharges to the ground at the plant will be managed. The groundwater most likely to be affected by any discharge to the surface is at a depth of approximately 90 feet with a total dissolved solids concentration of approximately 900 mg/l.

(GW-46) El Paso Natural Gas Company, Charles W. Hagen, Vice President, South Region, P. O. Box 1492, El Paso, Texas, 79978, has submitted an application to renew its previously approved discharge plan for its Eunice Mainline Engine Room located approximately 8 miles northwest of the city of Eunice in the NW/4 of Section 5, Township 21 South, Range 36 East (NMPM), Lea County, New Mexico. The previous discharge plan was designated GW-9 and is now the responsibility of and is being renewed by Phillips 66 Natural Gas Company. The Mainline Engine Room remains the responsibility of El Paso Natural Gas Company and the portions of the previous discharge plan pertaining to the Mainline Engine Room are being renewed under Discharge Plan GW-46. Approximately 17,000 gallons per day of cooling tower wastewater with a total dissolved solids concentration of approximately 1300 mg/l is disposed of in an OCD approved contract disposal well. The discharge plan addresses how spills, leaks and other discharges to the ground at the plant will be managed. The groundwater most likely to be affected by any discharges at the surface is at a depth ranging from 80 to 150 feet with total dissolved solids concentrations from 1000 to 1700 mg/l.

Any interested person may obtain further information from the Oil Conservation Division and may submit written comments to the Director of the Oil Conservation Division at the address given above. Prior to ruling on any proposed discharge plan or its modification, the Director of the Oil Conservation Division shall allow at least thirty (30) days after the date of publication of this notice during which comments may be submitted to him and public hearing may be requested by any interested person. Requests for public hearing shall set forth the reasons why a hearing should be held. A hearing will be held if the Director determines there is significant public interest.

If no public hearing is held, the Director will approve or disapprove the proposed plan based on information available. If a public hearing is held, the Director will approve or disapprove the proposed plan based on information in the plan and information submitted at the hearing.

GIVEN under the Seal of New Mexico Oil Conservation Commission at Santa Fe, New Mexico, on this 21st day of October. To be published on or before November 4, 1988.

STATE OF  
NEW MEXICO  
OIL CONSERVATION  
DIVISION  
WILLIAM J. LEMAY,

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STATE OF NEW MEXICO  
ENERGY, MINERALS AND  
NATURAL RESOURCES DEPT  
OIL CONSERVATION DIV**

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MEXICO } SS

to  
**S. J. SMITHSON**

..... being duly sworn declares and  
I, **ADV. MGR.** of the Albuquerque Journal, and that this  
fied to publish legal notices or advertisements within the meaning of  
Session Laws of 1937, and that payment therefore has been made or  
that the notice, a copy of which is hereto attached, was published in  
ar daily edition,

..... times, the first publication being on the 30..... day

....., 1988....., and the subsequent consecutive

....., 198.....

*Thomas J. Smithson*

Sworn and subscribed to before me, a Notary Public in and  
for the County of Bernalillo and State of New Mexico,  
this 31 day of October, 1988.

PRICE \$ 50.30

Statement to come at end of month.

ACCOUNT NUMBER CX0932

EDJ-15 (R-2/86)

STATE OF NEW MEXICO  
OIL CONSERVATION DIVISION  
s/WILLIAM J. LEMAY, Director  
Journal, October 30, 1988



STATE OF NEW MEXICO

ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION

GARREY CARRUTHERS  
GOVERNOR

POST OFFICE BOX 2088  
STATE LAND OFFICE BUILDING  
SANTA FE, NEW MEXICO 87504  
(505) 827-5800

October 24, 1988

CERTIFIED MAIL  
RETURN RECEIPT REQUESTED

Charles W. Hagan,  
Vice President, South Region  
El Paso Natural Gas Company  
P.O. Box 1492  
El Paso, TX 79978

RE: Discharge Plan Renewals  
GW-8, Monument  
GW-10, Jal No. 3  
GW-40, Eunice Mainline Engine  
Room

Dear Mr. Hagan:

The Oil Conservation Division has received your applications dated September 23, 1988 for renewal of the above-referenced discharge plans. Part of the review process includes a visit to the facilities. Members of the Environmental Bureau's staff are planning a trip to southeast New Mexico for the latter part of November and would like to include a visit to the three facilities during that time. We will be finalizing our plans the first or second week of November and I will be contacting you concerning convenient times for the visit.

After the facility visits and further OCD review of the plans, specific comments and information can be exchanged. A public notice will be published on or before November 4, 1988.

If there are any questions, please do not hesitate to call me at (505) 827-5885.

Sincerely,

Roger C. Anderson  
Environmental Engineer

RCA/ag

cc: Oil Conservation Division - Hobbs  
Donald R. Payne - EPNG  
Dr. Henry Van - EPNG

NOTICE OF PUBLICATION  
STATE OF NEW MEXICO  
ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT  
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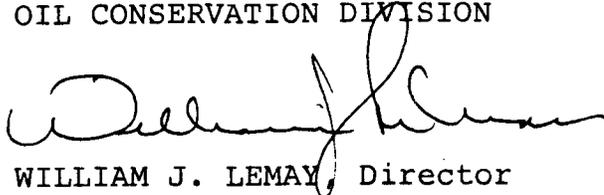
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GIVEN under the Seal of New Mexico Oil Conservation Commission at Santa Fe, New Mexico, on this 21st day of October. To be published on or before November 4, 1988.

STATE OF NEW MEXICO  
OIL CONSERVATION DIVISION



WILLIAM J. LEMAY, Director

S E A L

**El Paso** NATURAL GAS  
COMPANY

P. O. BOX 1492  
EL PASO, TEXAS 79978  
PHONE: 915-543-2600

ALEXANDER H. CARAMEROS VICE PRESIDENT

September 23, 1988

Mr. William J. LeMay, Director  
Energy, Minerals and Natural Resources Department  
New Mexico Oil Conservation Division  
310 Old Santa Fe Trail #206  
Santa Fe, NM 87504

RE: Discharge Plan GW-10 for El Paso Natural  
Gas Company - Jal No. 3 Gas Plant

Dear Mr. LeMay:

Enclosed for your review is the completed Discharge Plan for the El Paso Natural Gas Company Jal No. 3 Gas Plant. The plan details proposed methods and techniques to ensure compliance with the New Mexico Water Quality Act and New Mexico Water Quality Control Commission Regulations.

El Paso respectfully requests approval of this plan and will meet with agency personnel whenever necessary should clarification or further information be required. Information requests should be directed to Mr. Donald R. Payne, Manager of Compliance Engineering for the South Region at (915) 541-5399.

Thank you for your consideration in this matter.

Very truly yours,

EL PASO NATURAL GAS COMPANY



Alexander H. Carameros  
Vice President

AHC:cds

Enclosure

**DISCHARGE PLAN GW-10  
RENEWAL APPLICATION  
FOR  
EL PASO NATURAL GAS CO.  
JAL NO. 3 GAS PLANT**



**LEA COUNTY, NEW MEXICO  
OCTOBER, 1988**

DISCHARGE PLAN GW-10 RENEWAL APPLICATION

FOR

EL PASO NATURAL GAS COMPANY

JAL NO. 3 GAS PLANT

LEA COUNTY, NEW MEXICO

October 1988

Submitted to:

NEW MEXICO OIL CONSERVATION DIVISION  
P.O. Box 2088  
Santa Fe, New Mexico 87501

AFFIRMATION:

"I hereby certify that I am familiar with the information contained on and submitted with this application and that such information is true, accurate and complete to the best of my knowledge and belief."



Signature  
A. H. Carameros  
Vice President

September 23, 1988

Date

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## 1.0 EXECUTIVE SUMMARY

El Paso Natural Gas Company, P.O. Box 1492, El Paso, Texas 79978, proposes to discharge approximately 10,446,000 gallons per year of wastewater to a disposal well via an internally and externally epoxy-coated steel tank-type classifier. The wastewater is generated at the Jal No. 3 Plant which is located in the SW 1/4 NW 1/4, NW 1/4 SW 1/4 of Section 33 T-24-S, R-37-E, Lea County, New Mexico, approximately 5 miles north of Jal, New Mexico, and approximately 2 miles east of State Highway No. 18. The wastewater discharged by the Jal No. 3 Plant has a total dissolved solids concentration of approximately 5410 milligrams per liter.

EPNG proposes to continue to discharge the Jal No. 3 Plant wastewater to the disposal well via the classifier.

EPNG is wholly committed to carrying out sound disposal practices and to this end submits the plan outlining the proposed procedures. Likewise, EPNG is committed to cooperating fully with NMOCD in honoring requests for additional information or clarification of existing information related to the Discharge Plan.

## 2.0 GENERAL INFORMATION

### 2.1 NAME OF DISCHARGER/LEGALLY RESPONSIBLE PARTY

All correspondence regarding this discharge plan should be sent to EPNG South Region headquarters at the address below:

Charles W. Hagen  
Vice President  
South Region  
El Paso Natural Gas Company  
P. O. Box 1492  
El Paso, TX 79978  
(915) 541-2600

### 2.2 LOCAL REPRESENTATIVE OR CONTACT

A copy of all correspondence and all questions should be directed to the South Region Compliance Engineer:

Donald R. Payne  
El Paso Natural Gas Company  
South Region  
P. O. Box 1492  
El Paso, TX 79978  
(915) 541-5399

EPNG requests that copies of correspondence also be sent to:

Environmental and Safety Affairs  
El Paso Natural Gas Company  
P. O. Box 1492  
El Paso, TX 79978  
ATTN: H. Van  
(915) 541-2832

### 2.3 LOCATION OF DISCHARGE

The Jal No. 3 Plant is located in the SW 1/4 NW 1/4, NW 1/4 SW 1/4 of Section 33 T-24-S, R-37-E, Lea County, New Mexico, approximately 5 miles north of Jal, New Mexico and approximately 2 miles east of State Highway No. 18. Figures 1, 2 and 3 (pp. 3, 4, 5 and 6) of the 1983 Discharge Plan show the location of the plant.

### 2.4 LOCAL LAND USE

The Jal No. 3 Plant occupies approximately 80 acres and can be seen in the 1981 aerial photograph in Figure 2 of the 1983 Discharge Plan. However, the Plant does not have the 42-house camp for the employees. This camp has been closed permanently, and the houses have been removed from the site.

Information regarding land ownership is contained in Figure 3 (pp. 6 and 7) of the 1983 Discharge Plan.

### 2.5 DESCRIPTION OF OPERATIONS

El Paso Natural Gas Company's Jal No. 3 Plant is engaged in the compression of natural gas. During the preparation of this discharge plan renewal application EPNG Environmental and Safety Affairs Department representatives visited the Jal No. 3 Plant and inquired about the operation of the plant. Plant personnel indicated that the process had not changed since the submittal of the 1983 Discharge Plan. Processes are described on pages 29 and 33 of the 1983 Plan.

## 2.6 REGULATORY INDEX

Table 2-1 presents the regulatory index. This table provides a cross reference between WQCC Regulations and this discharge plan.

TABLE 2-1  
REGULATORY INDEX

<u>WQCC Regulation Required in Discharge Plan</u>	<u>Section in Discharge Plan</u>
1-201	1.0, 2.0
1-202	3.2.3
1-203	3.3.4
3-106 C.1	3.2
3-106 C.2	2.3
3-106 C.3	1.0, 5.3
3-106 C.4	5.4
3-106 C.5	3.0, 4.0
3-106 C.6	5.1
3-106 C.7	7.0
3-107	6.0
3-108.B	1.0
<u>NMOCD Regulation Required in Discharge Plan</u>	<u>Section in Discharge Plan</u>
116	3.3.4

### 3.0 EFFLUENT SOURCES, CHARACTERISTICS AND DISPOSAL

#### 3.1 WASTE SOURCES, QUANTITY AND FLOW CHARACTERISTICS

##### 3.1.1 GAS LIQUID SEPARATORS

Entrained liquids are removed from the gas streams prior to the various stages of compression by eighteen gas-liquid separators. This process produces approximately 1,420 gallons per day of wastewater.

##### 3.1.2 COOLING TOWER BLOWDOWN

The Plant cooling tower blowdown is approximately 9,790 gallons per day, or 6.7 gallons per minute. The cooling tower blowdown is discharged to the disposal well via the wastewater classifier.

##### 3.1.3 DOMESTIC SEWAGE

Sanitary sewage effluent from the Plant is pumped from a septic tank to the classifier. The injection well, located in the northeast area of the Plant yard, receives the effluent from the classifier. The domestic wastewater stream is chlorinated in an aboveground tank prior to mixing with the industrial wastewater in the classifier. Since the camp was closed in 1986, the domestic sewage flow has been reduced considerably. The domestic sewage now being produced is from six toilets located in various buildings throughout the Plant. Figures 18 and 19 of the 1983 Discharge Plan show the existing wastewater-producing processes and schematic of the collection system.

##### 3.1.4 BUILDING FLOOR DRAINS

Wastewater from the building floor drains is discharged to the classifier. The volume is minimal, approximately 300 gallons per day, and consists of wastewater produced by the washing of building floors. This wastewater is discharged to the disposal well via the wastewater classifier.

##### 3.1.5 WATER TREATING

Water treatment for make-up to plant process water consists of chlorination of the water pumped into the storage tanks and treatment of water for process use through two Zeolite treaters. The Zeolite treaters have a capacity of 130 gallons per minute each, or a total of 260 gallons per minute. Regeneration of these zeolite beds requires a total of 11,910 gallons of water/brine per day. This effluent is discharged into the unpressured drain system and then to the wastewater classifier. The water supply system consists of eleven off-site wells, five on the Hubb Ranch and six on the Cooper Ranch. These wells are

located from approximately two to four miles to the east and southwest of Jal No. 3 Plant.

Jal No. 3 Plant used a total 49,812,410 gallons of water in 1987. Figure 18 of the 1983 Discharge Plan shows the water flow schematic. However, the 42-house camp has been permanently closed. Therefore, the water consumption associated with the camp does not occur anymore.

### 3.1.6 STORM WATER

Storm water is collected in open drains and discharged to the disposal well via the wastewater classifier.

## 3.2 WASTE QUANTITY AND FLOW CHARACTERISTICS

### 3.2.1 GAS-LIQUID SEPARATORS

Entrained liquids are removed from the gas streams prior to the various stages of compression by eighteen gas-liquid separators. The total estimated liquid discharge from the separators is 6,610 gallons per day of which about 1,420 gallons is wastewater. The wastewater is discharged to the classifier. The wastewater effluent from the classifier is injected into the San Andres Formation at a depth of approximately 4,700 feet. The injection well was completed in this formation in compliance with NMOCD administrative order No. SWD-231 (see Appendix F of the 1983 Discharge Plan). The formation water is known to be a brine containing sulfate and chloride salts in concentrations in excess of 10,000 mg/l and has been described as salty sulfur water (1983 Discharge Plan).

### 3.2.2 COOLING TOWER BLOWDOWN

Evaporative cooling tower water is used to cool compressed pipeline gas for transmission. Cooling tower water is recycled as much as possible, but some is blowdown and replaced to prevent TDS buildup. The blowdown is approximately 9,790 gallons per day, or 6.7 gallons per minute.

### 3.2.3 DOMESTIC SEWAGE

About 300 gpd are generated from the six restrooms. The domestic sewage discharges to the disposal well via the classifier system.

### 3.2.4 BUILDING FLOOR DRAINS

Wastewater from the building floor drains is discharged to the disposal well via the classifier system. The flow is minimal (approximately 300 gallons per day) since it consists of wastewater produced by the washing of building floors.

### 3.2.5 STORM WATER

Storm water is collected in open drains and discharged to the classifier and its effluent to the disposal well.

### 3.2.6 WASTEWATER ANALYSIS

Table 2 (p. 20) of the 1983 Discharge Plan contains the wastewater analyses for each stream. Chemical analyses of two composite wastewater samples are shown in Table 3 (p. 22) of the 1983 Discharge Plan. There is no reason to believe that the character of this waste stream has changed since the operation of this plant has not changed.

## 3.3 SPILL/LEAK PREVENTION AND HOUSEKEEPING PRACTICES

### 3.3.1 OPERATING AND MAINTENANCE PROCEDURES

The Jal No. 3 Plant is operated in a manner to prevent and mitigate any unplanned releases to the environment. Plant processes are regularly observed by a number of personnel during daily operations, and any evidence or sign of spills or leaks are routinely reported to supervisory personnel so that repairs or cleanup can be promptly effected. Routine maintenance procedures conducted at the Plant also help to assure that equipment remains functional and minimize the possibility of spills or leaks.

### 3.3.2 CHEMICAL AND ENVIRONMENTAL HAZARDS

Process and non-process chemicals or additives (Table 3-1) used at the Jal No. 3 Plant could present a threat to the environment only in the event of a major spill or release. Appendix A contains the new Safety Material Data Sheet for the chemical not listed in the 1983 Discharge Plan. The majority of the chemicals are used in small quantities (25 gallons to 22,000 gallons per year). Hence any spills or leaks would be very small in volume and easily contained in the immediate area.

### 3.3.3 CLEANUP PROCEDURES

Cleanup procedures would obviously vary with the nature and extent of any unplanned release. Spills of acids are relatively easy to control and general procedures would include neutralization of the material in-place before a final evaluation is made on its ultimate disposal. Once neutralization is confirmed by sampling and pH determination, it is quite probable that no further actions would be required to ensure protection of human health and the environment.

Spills or leaks of hydrocarbons could potentially occur from the lube oil, or waste oil storage tanks. Lube oils are stored in

55-gallon drums. The location of these drums and the structures in the area would preclude any releases from reaching natural drainage.

TABLE 3-1

CHEMICALS USED AT THE JAL NO. 3 PLANT  
(AVERAGE ANNUAL AMOUNTS)

WATER TREATING

Brine (10#)	Zeolite Regeneration	28,590 gal
-------------	----------------------	------------

COOLING TOWERS

✓ Antipol G40	Scale Control	2,395 gal
✓ HTH (Chlorine)	Biocide	300 lbs
✓ Hydrochem D-300	Dispersant	1,100 gal
✓ Soda Ash (Anhydrous)	pH Adjustment	50 gal
✓ Sulfuric Acid	pH Adjustment	5,830 gal
✓ Toxene 35	Biocide	75 gal
✓ Toxene 37	Biocide	110 gal

BOILER FEEDWATER CHEMICALS

Coravol	Corrosion Inhibitor and pH Adjustment	35 gal
De Ox 21	Deaerator	215 lbs
Hymol-8Z	Sludge Conditioner	35 gal
✓ Sodium Hydroxide	pH Adjustment	285 lbs
✓ Soda Ash (Anhydrous)	pH Adjustment	50 gal

CLOSED JACKET AND OIL COOLING WATER SYSTEM

✓ Chromine-T	Corrosion Inhibitor	40 gal
✓ Citric Acid	pH Adjustment	210 lbs

GAS TREATING

✓ Diethylene Glycol	Gas Dehydration	910 gal
✓ Monoethanol Amine	Hydrogen Sulfide Removal	5,960 gal

LUBE OIL

✓ Chevron Hydraulic	E.S.D. Valve Actuator Cylinders	15 gal
✓ Marvel Mystery Oil	Lubricant/Detergent	820 gal
Marvel Seal Oil	H.C. Product Removal	112,910 gal
✓ Molylube No. 90	Gear Box Lubricant	55 gal
✓ Molylube #828-40	Lubrication of Classifier	45 gal
Molylube #828-H	Compressor Lubrication	110 gal

### LUBE OIL (continued)

✓ Pegasus 485	Crankcase Lubrication	58,473 gal
✓ Shell Carnea 32	Air Breather Oil	165 gal
Shell Tellus 32	Upper Cylinder Lube	500 gal
✓ Shell Tellus 68	Lubrication of	110 gal
	Engine Governors	
Shell Turbo 32	Lubrication of Turbocharges	7,750 gal
✓ Shell Turbo 46	Turbine Lubrication	4,950 gal
✓ Shell X-100	Vehicle Engine Lubrication	70 gal

### DEGREASER

✓ Varsol	General Cleaning Solvent	5,985 gal
----------	--------------------------	-----------

### 3.3.4 REPORTING

Should a release of materials occur, EPNG will provide verbal notification to NMOCD as soon as possible after discovery as required by NMOCD and WQCC Regulation 116 and 1-203, respectively.

### 3.3.5 GENERAL HOUSEKEEPING PROCEDURES

EPNG strives to reduce the potential for spills and leaks in all areas. Existing records and interviews with plant personnel indicate that no reportable spills have occurred at Jal No. 3 Plant.

Non-process chemicals are used in relatively small quantities at the Plant and are managed in a manner to prevent discharges to the environment. Any chemical spills which might occur would be immediately contained and disposed of according to proper guidelines.

### 4.0 EFFLUENT DISPOSAL

#### 4.1 EXISTING OPERATIONS

EPNG disposes of all industrial aqueous wastes in an on-site internally and externally epoxy-coated steel tank-type classifier. The classifier effluent is discharged to the injection well located on the Plant property. Figures 18, 19 and 21 (pp. 34, 35, 37 and 38) of the 1983 Discharge Plan show the existing wastewater-producing processes and the collection system in schematic forms. No changes have been made to this system since 1983.

#### 4.2 OFF-SITE DISPOSAL

No off-site disposal of wastewater occurs at the Jal No. 3 Plant. However, the used oil floating in the classifier is sold to PARABO, INC. (P.O. Box 1737, Eunice, New Mexico 88231).

#### 4.3 PROPOSED MODIFICATIONS

EPNG proposes to continue to discharge its wastewater generated at the Jal No. 3 Plant to the classifier located on the Plant property and the classifier effluent discharged to the injection well located on the Plant property.

#### 5.0 SITE CHARACTERISTICS

Site characteristics of the Jal No. 3 Plant area are described in the 1983 Discharge Plan (pp. 39-43).

#### 5.1 REGIONAL GEOLOGY

The regional geology is described in the 1983 Discharge Plan (pp. 39-41).

#### 5.2 LOCAL GEOLOGY

The local geology is described in the 1983 Discharge Plan (pp. 39-41).

#### 5.3 REGIONAL AND LOCAL HYDROLOGY AND GROUNDWATER QUALITY

The regional and local hydrology and groundwater quality is discussed in the 1983 Discharge Plan (pp. 42-46).

#### 5.4 SURFACE WATER HYDROLOGY AND FLOODING POTENTIAL

The surface water hydrology and flooding potential of the Jal No. 3 Plant is described in the 1983 Discharge Plan (p. 24).

#### 6.0 MONITORING AND REPORTING

El Paso will perform the following evaluation to ensure that the wastewater collection systems operated by EPNG in the Plant do not become "discharge sites." The Plant underground drain systems (shown in Figure 20, Map Pocket of the 1983 Discharge Plan) will be tested to ensure the integrity of the drain system. Appendix B contains the 1988 results of the pressure testing of the drain lines. Test procedures are structured so that each line is pressure tested for a specified time period to verify that no line is leaking. Any leaks identified will be repaired. The drain line test procedure is found in Appendix J of the 1983 Discharge Plan. Well integrity will be ascertained by regularly monitoring the pressure of the annular fluid.

For purposes of this discharge plan renewal application, the results of the drain line tests are included in Appendix X.3

Annual sampling and analysis of the wastewater stream (classifier effluent) will be conducted and a Plant file maintained. A monthly report to NMOCD on Form C 120-8, describing disposal volumes, is now being submitted. The wastewater flow records will be periodically reviewed to determine if any unexplained changes in disposal volume have developed. If any such anomalies occur, an inspection of the collection system will be conducted to identify the cause.

Any records related to integrity testing and waste characteristics will be retained by EPNG for five years.

Sludge will be removed from the cooling tower basin and the classifier as needed and will be evaluated and disposed of in an approved landfill or on the Plant property in an acceptable manner.

Any changes, anticipated or otherwise, to the disposal system will, of course, be reported to NMOCD.

#### 7.0 BASIS FOR APPROVAL

The existing site conditions and proposed continued use of the present wastewater disposal system at the EPNG Jal No. 3 Plant act together to ensure that there will be no present or future adverse effects to groundwater as a result of discharges to existing wastewater management units. No present or future users of groundwater in the Jal No. 3 Plant area would be affected by the facility's waste management practices for the following reasons:

- o EPNG proposed to continue using existing waste management units and their effluent discharged to the injection well located on Plant property.
- o There is no significant potential for wastewater release due to flooding by a 100-year storm (1983 Discharge Plan, p. 24).

#### 8.0 REFERENCES CITED

EPNG Discharge Plan for Jal No. 3 Plant, Lea County, New Mexico, August 1983.

APPENDIX A

MATERIAL SAFETY DATA SHEET

## MOBIL OIL CORPORATION MATERIAL SAFETY DATA BULLETIN

REVISED: 08/23/83

\*\*\*\*\* I. PRODUCT IDENTIFICATION \*\*\*\*\*  
MOBIL PEGASUS 485

SUPPLIER: MOBIL OIL CORP. HEALTH EMERGENCY TELEPHONE: (212) 883-4411  
CHEMICAL NAMES AND SYNONYMS: PET. HYDROCARBONS AND ADDITIVES TRANSPORT EMERGENCY TELEPHONE: (800) 424-9300 (CHEMTREC)  
USE OR DESCRIPTION: INDUSTRIAL LUBRICANT PRODUCT TECHNICAL INFORMATION: (800) 662-4525

## \*\*\*\*\* II. TYPICAL CHEMICAL AND PHYSICAL PROPERTIES \*\*\*\*\*

APPEARANCE: ASTM 5.0 LIQUID ODOR: MILD PH: NA  
VISCOSITY AT 100 F, SUS: 650.0 AT 40 C, CS: 72.0  
VISCOSITY AT 210 F, SUS: 70.0 AT 100 C, CS: 13.0  
FLASH POINT F(C): 480(249) (ASTM D-92)  
MELTING POINT F(C): NA POUR POINT F(C): 10(-12)  
BOILING POINT F(C): > 600(316)  
RELATIVE DENSITY, 15/4 C: 0.89 SOLUBILITY IN WATER: NEGLIGIBLE  
VAPOR PRESSURE-MM HG 20C: < .1

NA=NOT APPLICABLE NE=NOT ESTABLISHED D=DECOMPOSES  
FOR FURTHER INFORMATION, CONTACT YOUR LOCAL MARKETING OFFICE.

## \*\*\*\*\* III. INGREDIENTS \*\*\*\*\*

	WT PCT	EXPOSURE LIMITS	SOURCES
HAZARDOUS INGREDIENTS:	(APPROX)	MG/M3	PPM (AND NOTES)
NONE			

OTHER INGREDIENTS:  
REFINED MINERAL OILS >90  
ADDITIVES AND/OR OTHER INGREDIENTS <10

KEY TO SOURCES: A=ACGIH-TLV, A\*=SUGGESTED-TLV, M=MOBIL, O=OSHA  
NOTE: LIMITS SHOWN FOR GUIDANCE ONLY. FOLLOW APPLICABLE REGULATIONS.

## \*\*\*\*\* IV. HEALTH HAZARD DATA \*\*\*\*\*

--- INCLUDES AGGRAVATED MEDICAL CONDITIONS, IF ESTABLISHED ---  
EFFECTS OF OVEREXPOSURE: NOT EXPECTED TO BE A PROBLEM.

\*\*\*\*\* V. EMERGENCY AND FIRST AID PROCEDURES \*\*\*\*\*  
--- FOR PRIMARY ROUTES OF ENTRY ---

EYE CONTACT: FLUSH WITH WATER.  
SKIN CONTACT: WASH CONTACT AREAS WITH SOAP AND WATER.  
INHALATION: NOT EXPECTED TO BE A PROBLEM.  
INGESTION: NOT EXPECTED TO BE A PROBLEM. HOWEVER, IF GREATER THAN 1/2 LITER (PINT) INGESTED, IMMEDIATELY GIVE 1 TO 2 GLASSES OF WATER AND CALL A PHYSICIAN, HOSPITAL EMERGENCY ROOM OR POISON CONTROL CENTER FOR ASSISTANCE. DO NOT INDUCE VOMITING OR GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON.

## \*\*\*\*\* VI. FIRE AND EXPLOSION HAZARD DATA \*\*\*\*\*

FLASH POINT F(C): 480(249) (ASTM D-92)  
FLAMMABLE LIMITS. LEL: .6 UEL: 7.0  
EXTINGUISHING MEDIA: CARBON DIOXIDE, FOAM, DRY CHEMICAL AND WATER FOG.  
SPECIAL FIRE FIGHTING PROCEDURES: FOR FIRES IN ENCLOSED AREAS,  
FIREFIGHTERS MUST USE SELF-CONTAINED BREATHING APPARATUS.  
UNUSUAL FIRE AND EXPLOSION HAZARDS: NONE  
NFPA HAZARD ID: HEALTH: 0, FLAMMABILITY: 1, REACTIVITY: 0

## \*\*\*\*\* VII. REACTIVITY DATA \*\*\*\*\*

STABILITY (THERMAL, LIGHT, ETC.): STABLE  
CONDITIONS TO AVOID: EXTREME HEAT  
INCOMPATIBILITY (MATERIALS TO AVOID): STRONG OXIDIZERS  
HAZARDOUS DECOMPOSITION PRODUCTS: CO.  
HAZARDOUS POLYMERIZATION: WILL NOT OCCUR

## \*\*\*\*\* VIII. SPILL OR LEAK PROCEDURE \*\*\*\*\*

ENVIRONMENTAL IMPACT: REPORT SPILLS AS REQUIRED TO APPROPRIATE  
AUTHORITIES. U. S. COAST GUARD REGULATIONS REQUIRE IMMEDIATE  
REPORTING OF SPILLS THAT COULD REACH ANY WATERWAY INCLUDING  
INTERMITTENT DRY CREEKS. REPORT SPILL TO COAST GUARD TOLL FREE  
NUMBER 800-424-8802.  
PROCEDURES IF MATERIAL IS RELEASED OR SPILLED: ADSORB ON FIRE RETARDANT  
TREATED SAWDUST, DIATOMACEOUS EARTH, ETC. SHOVEL UP AND DISPOSE OF  
AT AN APPROPRIATE WASTE DISPOSAL FACILITY IN ACCORDANCE WITH  
CURRENT APPLICABLE LAWS AND REGULATIONS, AND PRODUCT  
CHARACTERISTICS AT TIME OF DISPOSAL.  
WASTE MANAGEMENT: PRODUCT IS SUITABLE FOR BURNING IN AN ENCLOSED,  
CONTROLLED BURNER FOR FUEL VALUE OR DISPOSAL BY SUPERVISED  
INCINERATION. SUCH BURNING MAY BE LIMITED PURSUANT TO THE RESOURCE  
CONSERVATION AND RECOVERY ACT. IN ADDITION, THE PRODUCT IS  
SUITABLE FOR PROCESSING BY AN APPROVED RECYCLING FACILITY OR CAN BE  
DISPOSED OF AT ANY GOVERNMENT APPROVED WASTE DISPOSAL FACILITY.  
USE OF THESE METHODS IS SUBJECT TO USER COMPLIANCE WITH APPLICABLE  
LAWS AND REGULATIONS AND CONSIDERATION OF PRODUCT CHARACTERISTICS  
AT TIME OF DISPOSAL.

## \*\*\*\*\* IX. SPECIAL PROTECTION INFORMATION \*\*\*\*\*

EYE PROTECTION: NO SPECIAL EQUIPMENT REQUIRED.  
SKIN PROTECTION: NO SPECIAL EQUIPMENT REQUIRED. HOWEVER, GOOD PERSONAL  
HYGIENE PRACTICES SHOULD ALWAYS BE FOLLOWED.  
RESPIRATORY PROTECTION: NO SPECIAL REQUIREMENTS UNDER ORDINARY  
CONDITIONS OF USE AND WITH ADEQUATE VENTILATION.  
VENTILATION: NO SPECIAL REQUIREMENTS UNDER ORDINARY CONDITIONS OF USE  
AND WITH ADEQUATE VENTILATION.

## \*\*\*\*\* X. SPECIAL PRECAUTIONS \*\*\*\*\*

NO SPECIAL PRECAUTIONS REQUIRED.

\*\*\*\*\* XI. TOXICOLOGICAL DATA \*\*\*\*\*  
---ACUTE---

ORAL TOXICITY (RATS): SLIGHTLY TOXIC(ESTIMATED) ---BASED ON TESTING OF SIMILAR PRODUCTS AND/OR THE COMPONENTS.  
DERMAL TOXICITY (RABBITS): SLIGHTLY TOXIC(ESTIMATED) ---BASED ON TESTING OF SIMILAR PRODUCTS AND/OR THE COMPONENTS.  
INHALATION TOXICITY (RATS): NOT APPLICABLE ---HARMFUL CONCENTRATIONS OF MISTS AND/OR VAPORS ARE UNLIKELY TO BE ENCOUNTERED THROUGH ANY CUSTOMARY OR REASONABLY FORESEEABLE HANDLING, USE, OR MISUSE OF THIS PRODUCT.  
EYE IRRITATION (RABBITS): EXPECTED TO BE NON-IRRITATING. ---BASED ON TESTING OF SIMILAR PRODUCTS AND/OR THE COMPONENTS.  
SKIN IRRITATION (RABBITS): EXPECTED TO BE NON-IRRITATING. ---BASED ON TESTING OF SIMILAR PRODUCTS AND/OR THE COMPONENTS.

---CHRONIC OR SPECIALIZED (SUMMARY)---

THE BASE OILS IN THIS PRODUCT ARE SEVERELY SOLVENT REFINED AND/OR SEVERELY HYDROTREATED. TWO YEAR MOUSE SKIN PAINTING STUDIES OF SIMILAR OILS SHOWED NO EVIDENCE OF CARCINOGENIC EFFECTS. SEVERELY SOLVENT REFINED AND SEVERELY HYDROTREATED MINERAL BASE OILS HAVE BEEN TESTED AT MOBIL ENVIRONMENTAL AND HEALTH SCIENCES LABORATORY BY DERMAL APPLICATION TO RATS 5 DAYS/WEEK FOR 90 DAYS AT DOSES SIGNIFICANTLY HIGHER THAN THOSE EXPECTED DURING NORMAL INDUSTRIAL EXPOSURE. EXTENSIVE EVALUATIONS INCLUDING MICROSCOPIC EXAMINATION OF INTERNAL ORGANS AND CLINICAL CHEMISTRY OF BODY FLUIDS, SHOWED NO ADVERSE EFFECTS.

\*\*\*\*\* XII. REGULATORY INFORMATION \*\*\*\*\*

TSCA INVENTORY STATUS: ALL COMPONENTS REGISTERED.  
D.O.T. SHIPPING NAME: NOT APPLICABLE  
D.O.T. HAZARD CLASS: NOT APPLICABLE  
US OSHA HAZARD COMMUNICATION STANDARD: PRODUCT ASSESSED IN ACCORDANCE WITH OSHA CFR 1910.1200 AND DETERMINED NOT TO BE HAZARDOUS.  
RCRA INFORMATION: THE UNUSED PRODUCT, IN OUR OPINION, IS NOT SPECIFICALLY LISTED BY THE EPA AS A HAZARDOUS WASTE (40 CFR, PART 261D); DOES NOT EXHIBIT THE HAZARDOUS CHARACTERISTICS OF IGNITABILITY, CORROSIVITY, OR REACTIVITY, AND IS NOT FORMULATED WITH THE METALS CITED IN THE EP TOXICITY TEST. HOWEVER, USED PRODUCT MAY BE REGULATED.

THE FOLLOWING PRODUCT INGREDIENTS ARE CITED ON THE LISTS BELOW:

CHEMICAL NAME	CAS NUMBER	LIST CITATIONS
ZINC (ELEMENTAL ANALYSIS) (0.025 PCT)	7440-66-6	15

--- KEY TO LIST CITATIONS ---

- 1 = OSHA Z,      2 = ACGIH,      3 = IARC,      4 = NTP,      5 = NCI,
- 6 = EPA CARC,    7 = NFPA 49,    8 = NFPA 325H, 9 = DOT HMT, 10 = CA RTK,
- 11 = IL RTK,    12 = MA RTK,    13 = MN RTK,    14 = NJ RTK,    15 = MI 293,
- 16 = FL RTK,    17 = PA RTK.

--- NTP, IARC, AND OSHA INCLUDE CARCINOGENIC LISTINGS ---

\*\*\*\*\*  
INFORMATION GIVEN HEREIN IS OFFERED IN GOOD FAITH AS ACCURATE, BUT WITHOUT GUARANTEE. CONDITIONS OF USE AND SUITABILITY OF THE PRODUCT FOR PARTICULAR USES ARE BEYOND OUR CONTROL; ALL RISKS OF USE OF THE PRODUCT ARE THEREFORE ASSUMED BY THE USER AND WE EXPRESSLY DISCLAIM ALL WARRANTIES OF EVERY KIND AND NATURE, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE IN RESPECT TO THE USE OR SUITABILITY OF THE PRODUCT. NOTHING IS INTENDED AS A RECOMMENDATION FOR USES WHICH INFRINGE VALID PATENTS OR AS EXTENDING LICENSE UNDER VALID PATENTS. APPROPRIATE WARNINGS AND SAFE HANDLING PROCEDURES SHOULD BE PROVIDED TO HANDLERS AND USERS.

\*\*\*\*\*  
PREPARED BY: MOBIL OIL CORPORATION  
ENVIRONMENTAL AFFAIRS AND TOXICOLOGY DEPARTMENT, PRINCETON, NJ  
FOR FURTHER INFORMATION, CONTACT:  
MOBIL OIL CORPORATION, PRODUCT FORMULATION AND QUALITY CONTROL  
3225 GALLOWS ROAD, FAIRFAX, VA 22037 (703) 849-3265

\*\*\*\*\* APPENDIX \*\*\*\*\*  
FOR MOBIL USE ONLY: (FILL NO: RN1022D1001) MHC: 1\* 1\* NA 0\* 0\* PPEC:  
US83-002 APPROVE REVISED: 08/23/83

APPENDIX B  
RESULTS  
OF  
DRAIN LINE TESTING

TO: Larry Meyer  
FROM: Johnny M. Owen

DATE: September 21, 1988  
PLACE: Pipeline Maintenance

RE: DRAIN LINE TESTS

JAL #3 Drain Lines

Replaced all bad pipe that was found during test of these lines. All drain lines were tested for one hour. All tests showed no leaks.

EUNICE PLANT Drain Lines

Replaced all bad pipe that was found during test of these lines. All drain lines were tested for one hour. All tests showed no leaks.

MONUMENT PLANT Drain Lines

All drain lines are in good shape at Monument. No pipe was replaced at this plant. All pipe was tested for one hour. All tests showed no leaks.

  
\_\_\_\_\_  
Johnny M. Owen

ps

cc: File

# JAL #3 DRAIN LINES

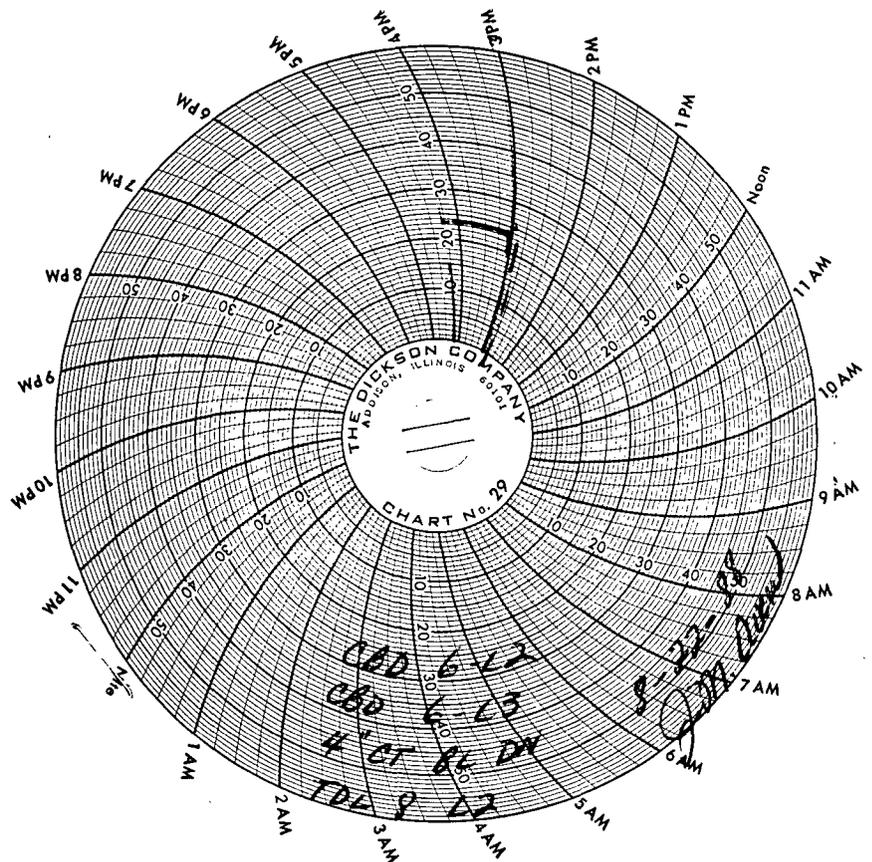
TESTED LINES CBD 6" - L2, CBD 6" - L3, 4" CT BL DN, and TDL 8" - L2.

1. Shut pump down, fill, and test from this site.
2. Close 6" valve (should be in a closed position at all times).
3. Pull flapper out of check valve.
4. Close valve at water leg of flare.
5. Close by-pass valve at classifier.
6. Close valve at bottom of sewer tank.
7. Blind plate 2 - 4" 150 flanges on top of sewer tank and plug 2" vent.
8. Close valve at classifier.
9. Close valve at filter (have process area operator close these valves).
10. Close valve at cooling tower.
11. Leave 8" valve in open position and close 2" valve inside tin-horn.
12. Blind plate 8" 150 series flanges off oil skimmer.
13. Blind plate 8" 150 series flanges off sewer line.
14. Blind plate 8" 150 series flanges off sump at process area.

## REMARKS:

Had to replace 12 feet of by-pass piping at classifier coming off line from sewer tank. Bottom of tee had eroded. Replaced all of TDL 8" - L2 with 510 feet of steel pipe (used 8 5/8", .322 wt., Gr. X-42). Installed new butterfly valve at location (11) and new set of 8" Ser. 150 flanges. Piped approximately 14' of 2" pipe from pump off of flare sump to down stream side of 8" valve. Installed 8" 150# flanges at locations 12, 13, & 14 with 1" collars for air vents.

TEST PRESSURE: 20# minimum for one hour  
DATE TESTED: August 22, 1988  
TESTED BY: Johnny M. Owen (E.P.N.G.)  
Mike Hall (Merryman Const.)





**THE REPRODUCTION OF**

**THE**

**FOLLOWING**

**DOCUMENT ( S )**

**CANNOT BE IMPROVED**

**DUE TO**

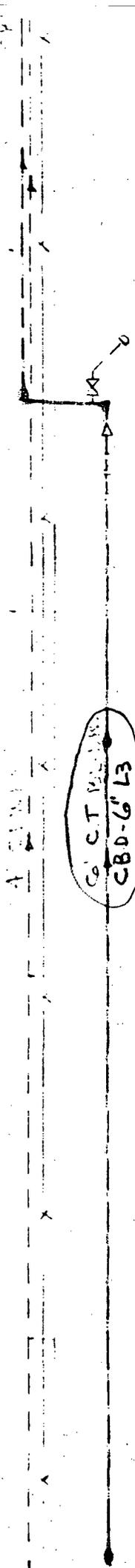
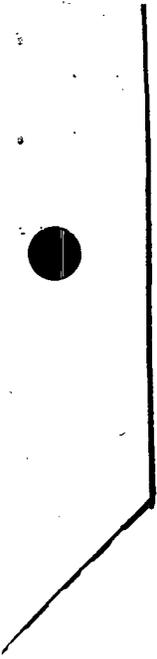
**THE CONDITION OF**

**THE ORIGINAL**



3" CT. BL. UN.  
287-3

4" SENE



CO. CT. M...  
CBD-6'13

2-6" ABANDONED IN PLACE

5 FT  
2  
5 FT

N-11-00

N-13-00

N-15-00

N-14-00

PLAN

N-21+00

BLIND FEG.

N-20+00

N-19+00

N-18+00

N-17+00

014

014

ALL DIMENSIONS TO PLACE

CLASSIFIED

CHUCK NE T.V.  
4" DEWAP

APR 1971

IT

20' (11.5')

3

53

20' (11.5')

20' (11.5')

BLIND FLG

BLIND FLG

SCREW CO NY

SWIMMER  
TACON

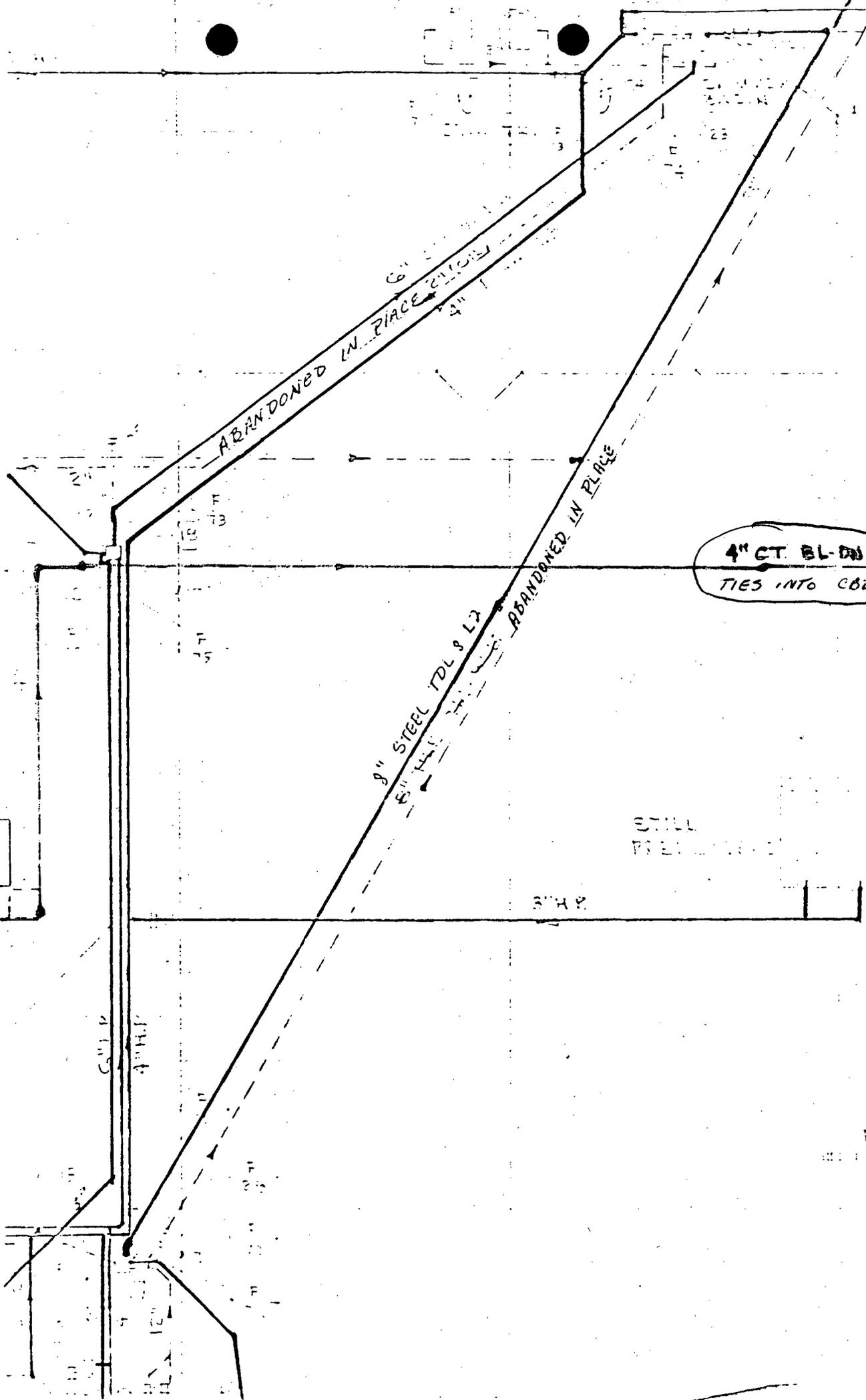
23

IN PLACE

4" CT. BL-IN

Z  
L  
E  
F  
J

STILL



Ramp  
House

C.T.

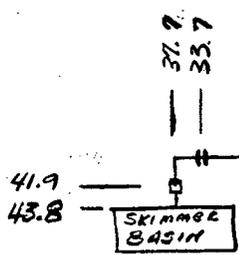
4" CT BL-DN  
TIES INTO CBD 6 L3

STILL

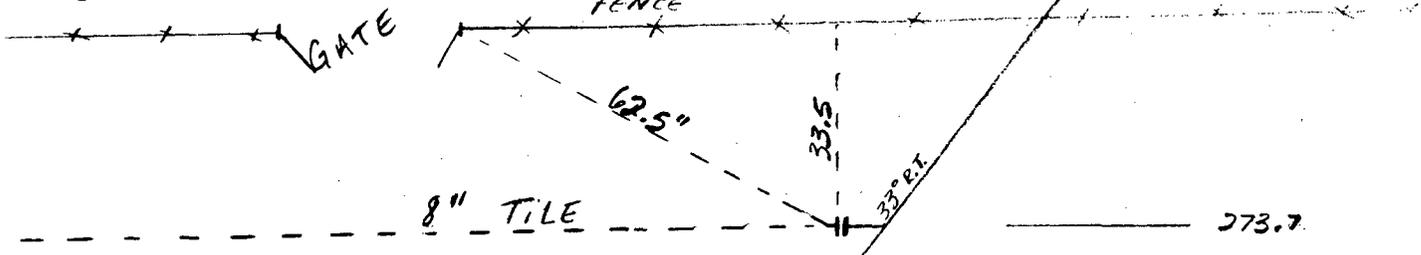


NORTH

65° LT  
463.6  
460.6



456.9  
438.0



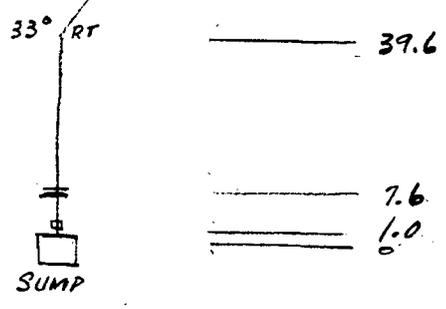
273.7

WEST

EAST

350  
1.0

878 222-X-42  
TOTAL 8" TILE



SOUTH

TOTAL FOOTAGE 510.9

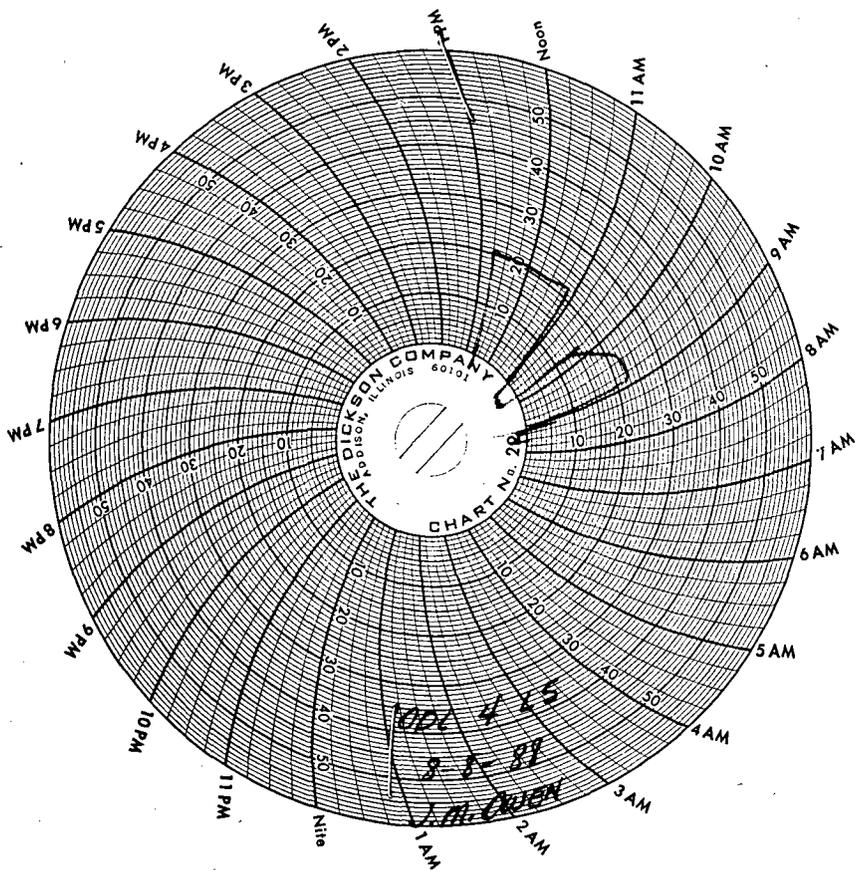
# JAL #3 DRAIN LINES

ODL 4 - L5 From Low Pressure Scrubbers to 210 Barrel Tank West of Plant Fence

1. Close off automatic dump from Header (L.P.)
2. Close off automatic dump from scrubber (L.P.)
3. Close off automatic dump from scrubber (L.P.)
4. Close off 4" valve from header (This valve should be in a close position at all times)
5. Close 3" valve at 210 barrel tank

REMARKS: FROM BLIND FLANGE TO SUMP AT B PLANT HAS BEEN ABANDONED. BRAIN WAS REROUTED TO TANK. RAISED TEST PRESSURE FROM 10# to 20#. HAD TO INSTALL CLAMP AT LOCATION #4 ON 3" LINE GOING TO TANK. GREASED ALL 2" VALVES. ?

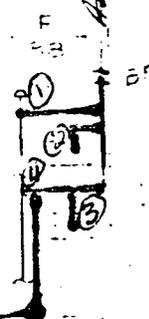
Test Pressure 20# - 1 hr.  
Date Tested 8-8-88  
Tested by Johnny M. Owen (EPNG)  
Mike Hall (Merryman Construction)



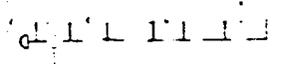
OPD 4' 15"

*As abandoned in Plans*

L.P. 50822



PROPOSED  
L.P. 50822  
PLAN



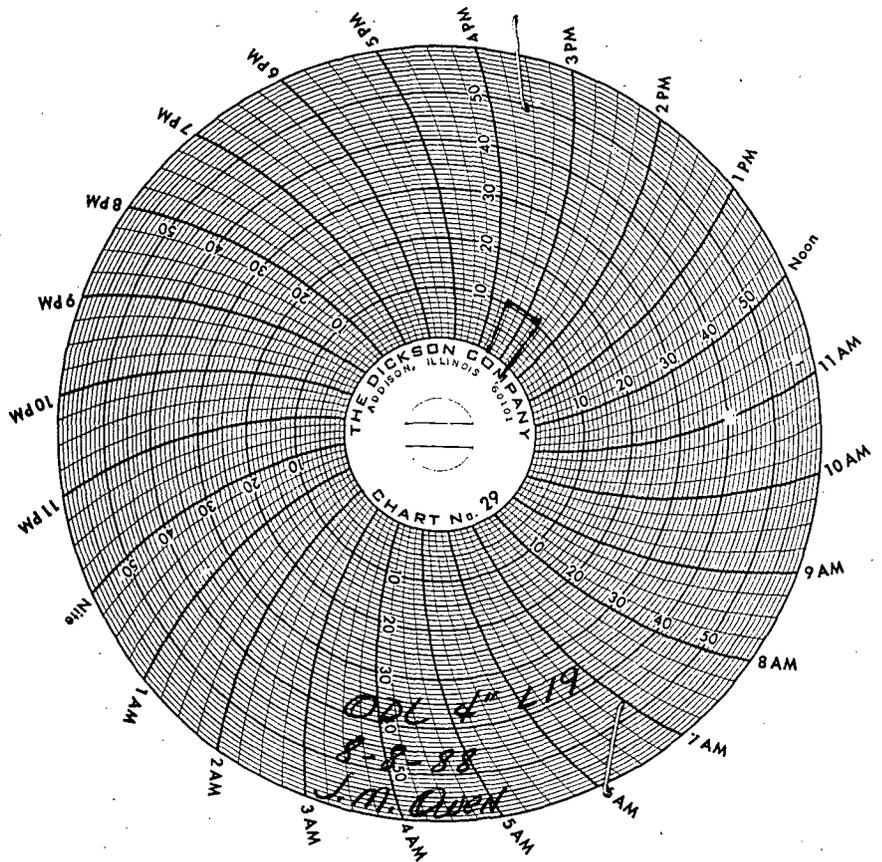
F  
52

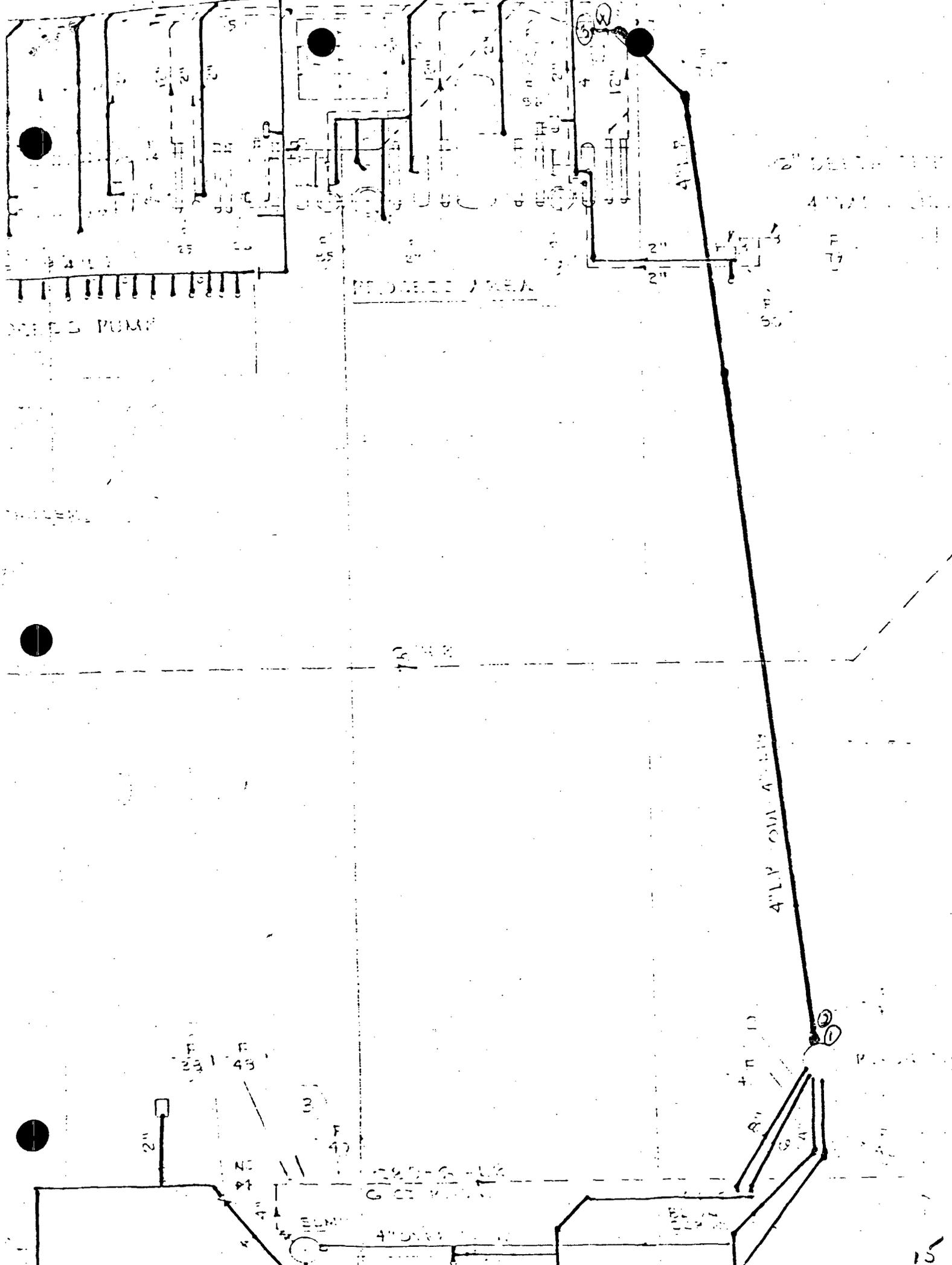
PROPOSED  
L.P. 50822

ODL - 4" L 19 Boiler Blow Down Tank to Sump North of Process Area

1. Shut current off to pump
2. Close valve at Pump
3. Install expandable plug in 4" at Sump
4. Test from 1" collar at Sump.

Test Pressure 10# 1hr.  
Date Tested: 8-8-88  
Tested by: Johnny M. Owen (EPNG)  
Mike Hall (Merryman Construction)





FIELD PUMP

PROTECTED AREA

2" DIA  
4" DIA  
F 79

F 55

4" LP DIA 4" LP

F 43

F 40

8" DIA  
4" DIA

4" DIA

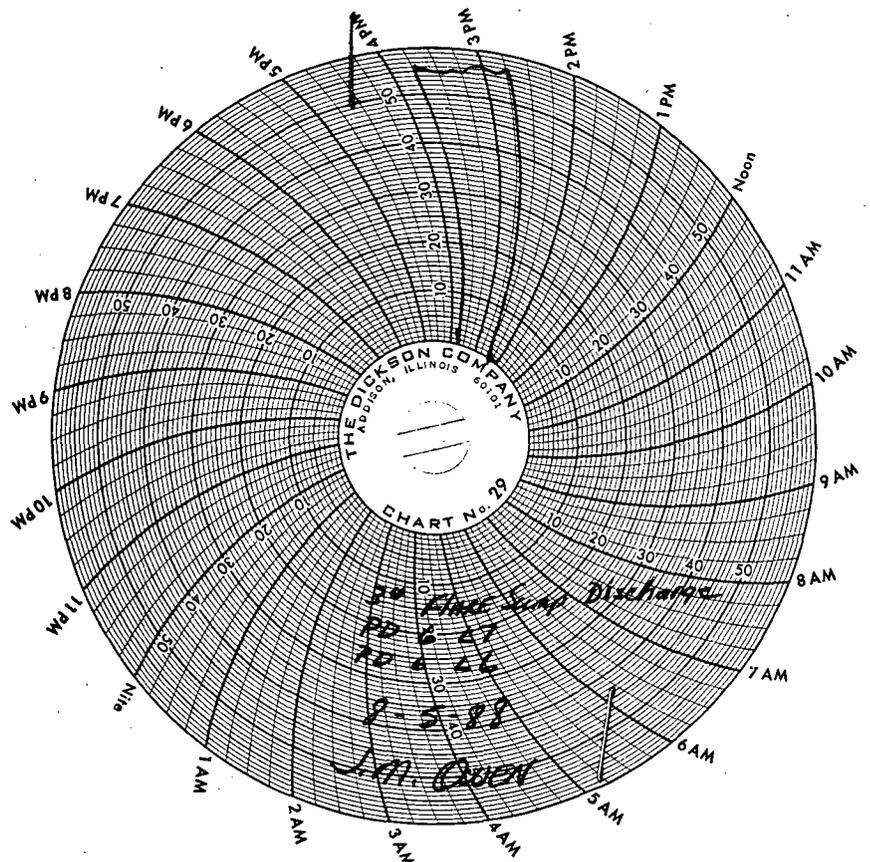
# JAL #3 DRAIN LINES

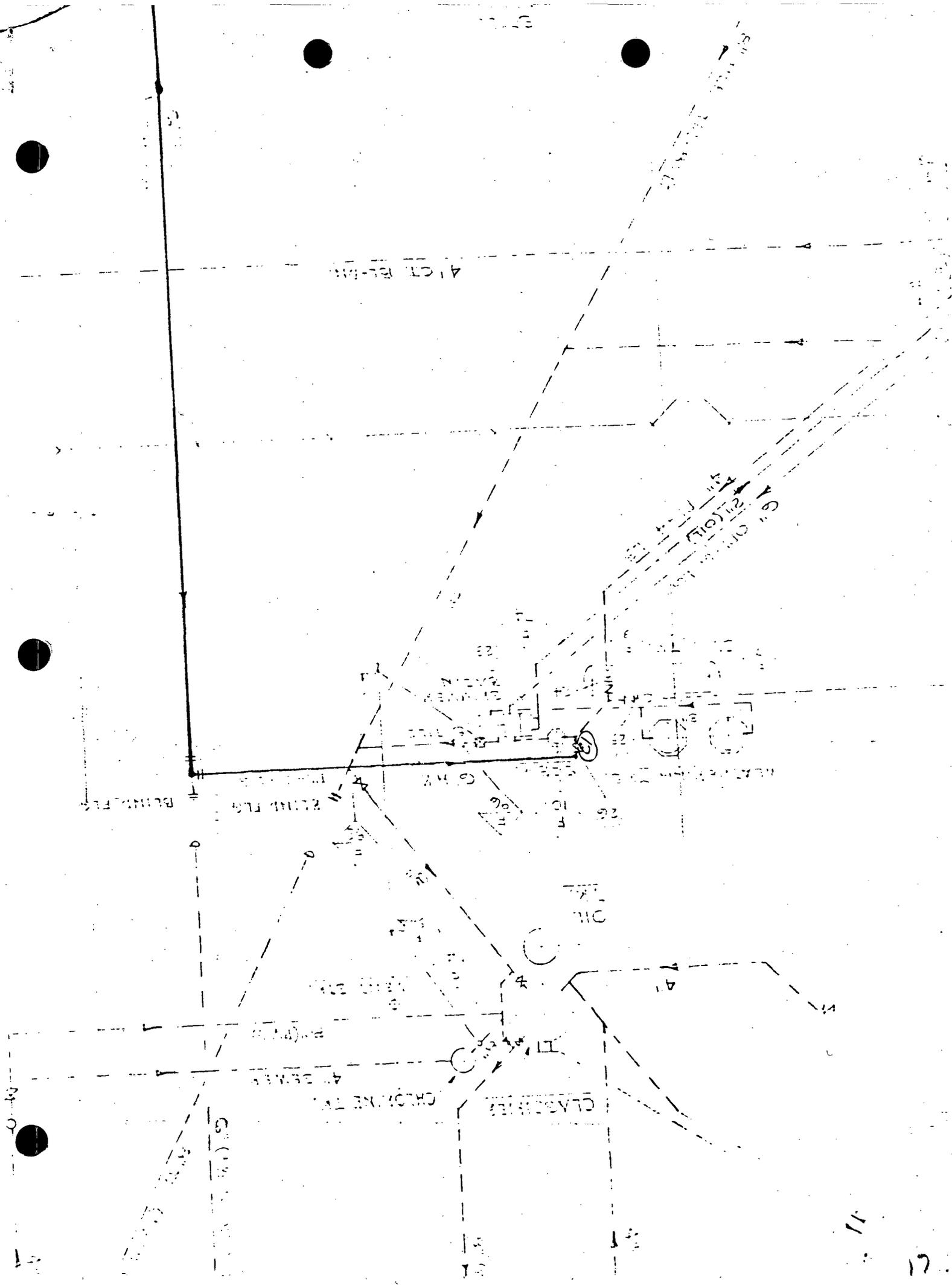
3" Line from Flare Sump to Junction of PD 6" L7  
PD 6" L7 to Junction of PD 6" L6  
PD 6" L6 to Junction of PD 4/6 L2

1. Shut current off to pump at sump
2. Close 3" valve at pump
3. Close valve at scrubber
4. Close valve at scrubber
5. Close valve at scrubber
6. Close valve at absorber
7. Close valve at absorber
8. Close valve at still
9. Close valve at contactor
10. Close valve at scrubber
11. Install 2" blind at check valve at junction with PDL 2" L8
12. Close 6" gate valve at Junction PD 6" L2

**REMARKS: FILL LINE FROM 1" COLLAR AT CHECK VALVE. THERE IS A 1" COLLAR AT GATE VALVE AT JUNCTION WITH PDL 6" L2 TO LET AIR OUT OF LINE**

Test Pressure 50# Min 1 hr  
Date Tested 8-5-88  
Tested by Johnny M. Owen (EPNG)  
Mike Hall (Merryman Construction)





4th BROW

SILCOIL  
G.I. ORNAMENTAL

RENDER FLG

STAMP FLG

CLASSROOM

CHROME TR.

4th BROW

G.I. ORNAMENTAL

FIG. 10-10-10  
10-10-10

2" DEPTH 100' W. OF 100' W. LINE

4" W. OF 100' W. LINE

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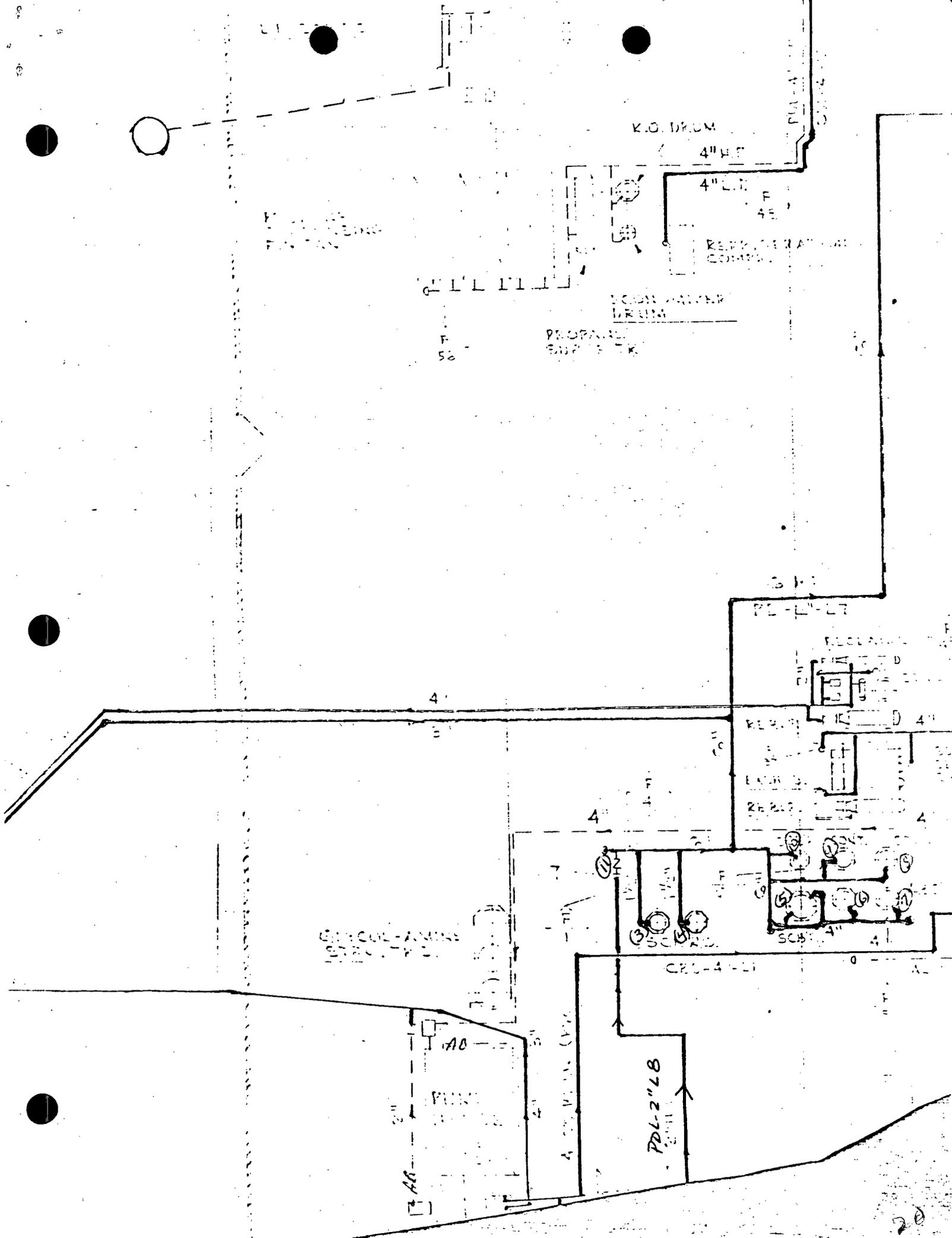
6000'

100' W. LINE

DESCRIPTIVE FIELD DATA

100' W. LINE





WASTE DRAIN  
PLUMBING



2"

F

49

FLANK

2"

4" DIA. WASTE

2" (PVC)

2" (PVC)

JAL #3 DRAIN LINES

PD 4/6 L2 to Scrubber  
 PD 6 L1 C Plant to Junction of PD 4/6 L2

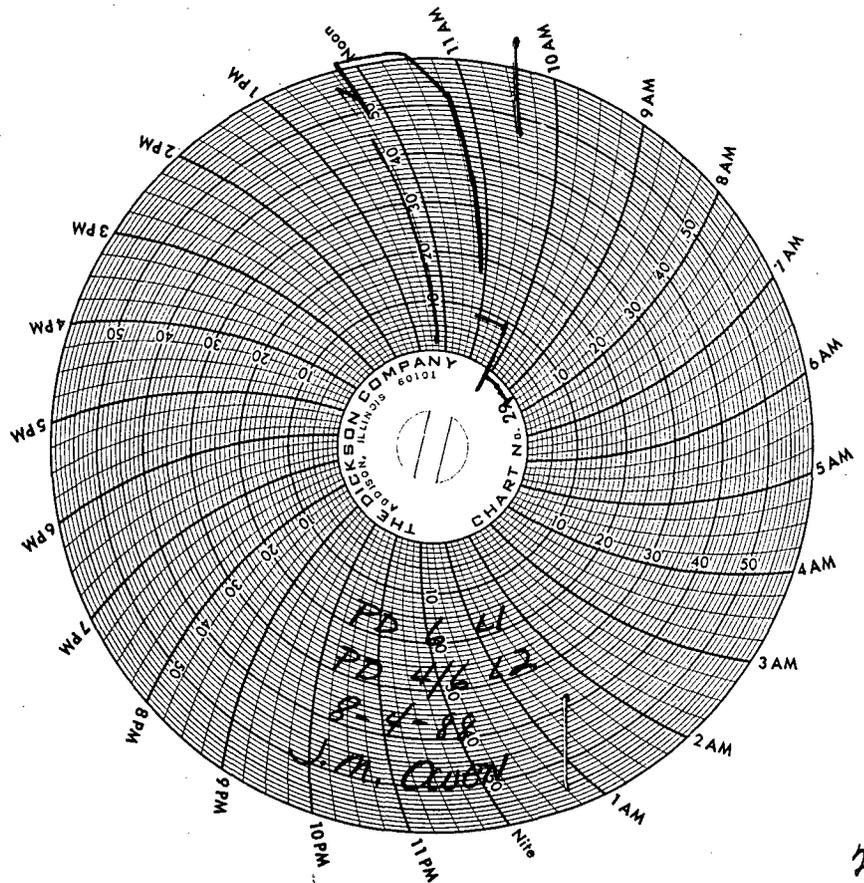
1. Have C Plant Operator shut in all pressure drains
2. Close 2" valve above ground (Break union and fill line from this point and test.) This line is from gas blowdown from header's of Worthington Engines B Plant valve located approximately 20' from inlet scrubber
3. Close 2" valve off of pump
4. Close valve at inlet scrubber Automatic Regulator
5. Close valve at 1st stage scrubber #6 Engine Automatic Regulator
6. Close valve at 2nd stage scrubber #6 Engine Automatic Regulator
7. Close valve at 1st stage scrubber #5 Engine Automatic Regulator
8. Close valve at 2nd stage scrubber #5 Engine Automatic Regulator
9. Close valve at Pit Automatic Regulator
10. Close valve at Horizontal Vessel Automatic Regulator
11. Blind plate scrubber

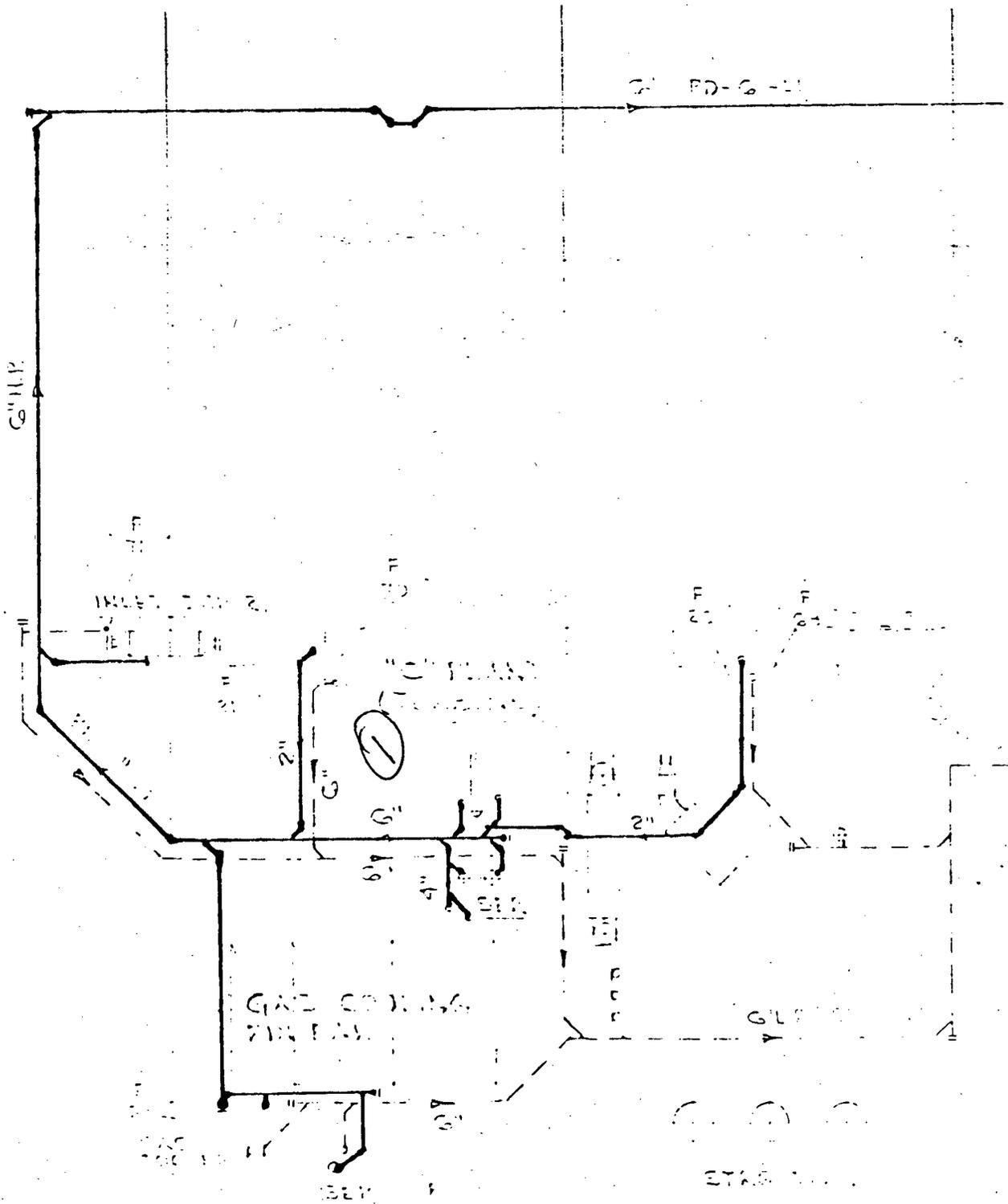
**REMARKS: INSTALLED NEW CHECK & 6" BUTTERFLY VALVE BY STOP TANK AT LOCATION #12 LOCATED APPROXIMATELY 3' FROM EAST SIDE OF PIER AND 2' FROM NORTH SIDE OF PIER OF STOP TANK**

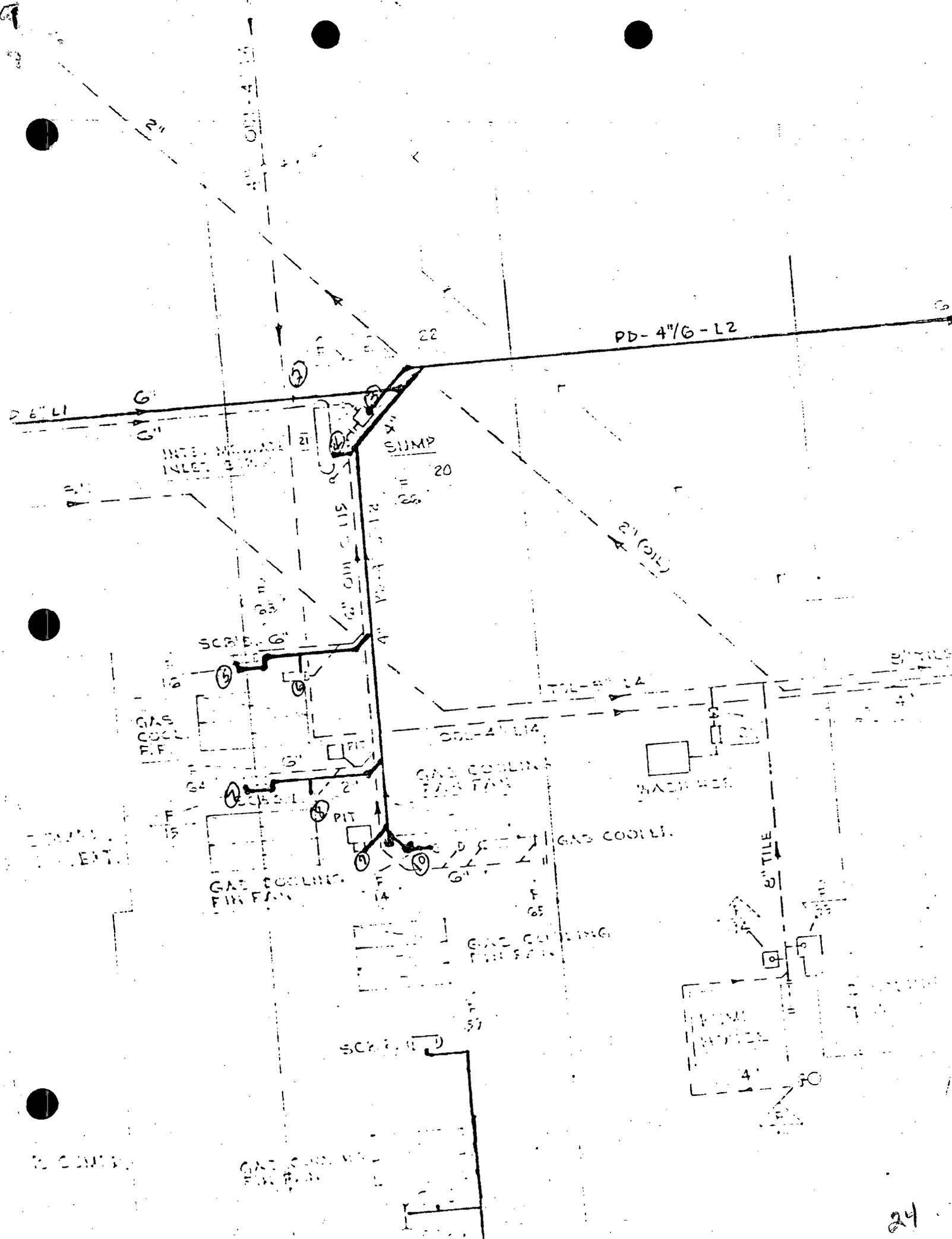
Test Pressure: 50# min 1 hr. Test got to 78# on gauge. Bled down to 53# at 12:15 PM. Line laying by hot line.

Date Tested: 8-4-88

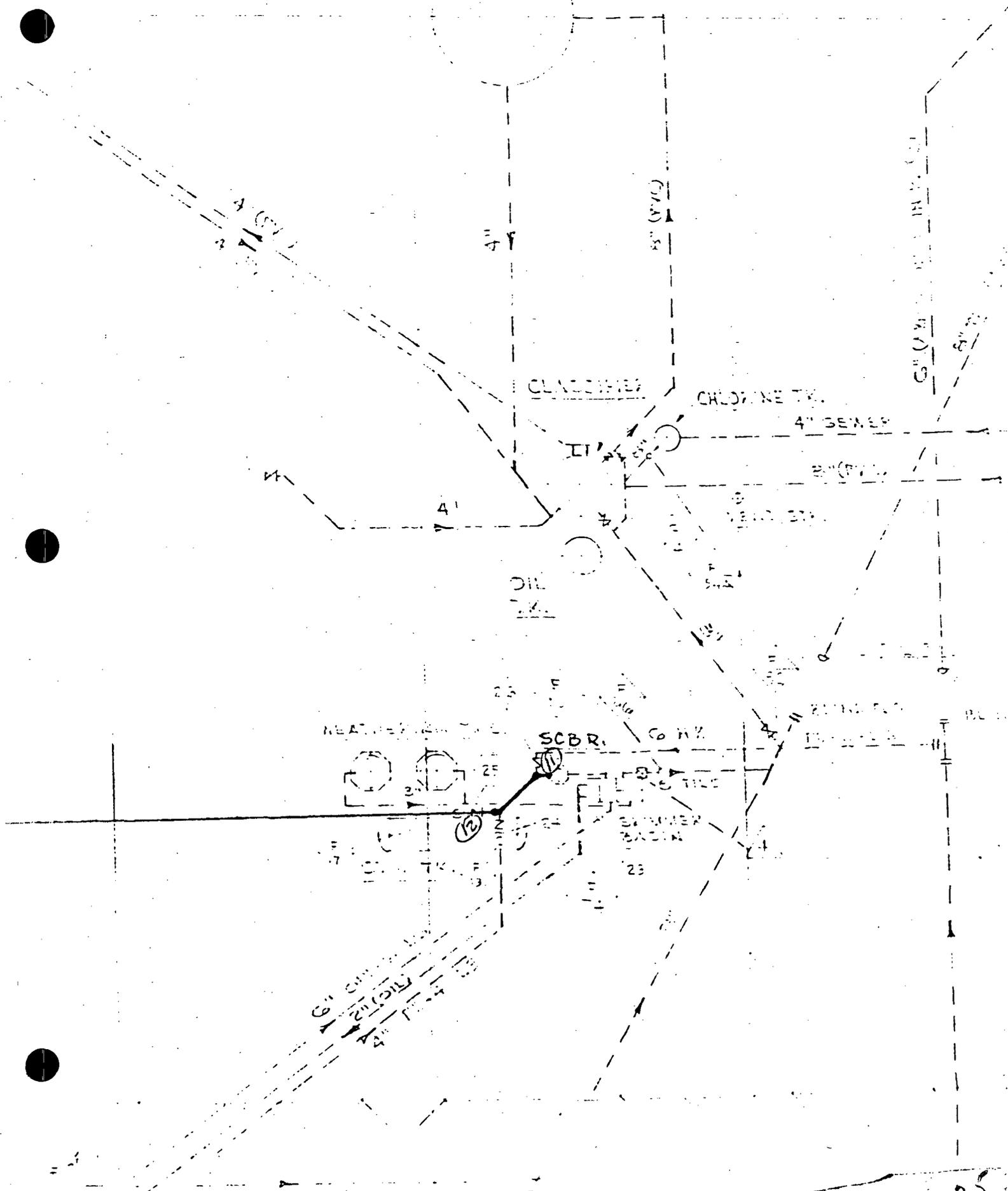
Tested by: Johnny M. Owen (EPNG)  
 Mike Hall (Merryman Construction)







CONTINUED FROM PAGE 24



PDL - 4 - L5 From low oil chiller to junction of PDL - 4 - L4

1. Close valve on L. O. chiller
2. Close valve on H. P. chiller
3. Close valve on H. P. scrubber
4. Close valve on H. P. absorber
5. Close valve on H. P. scrubber
6. Close valve on L. P. absorber
7. Close valve on L. P. chiller
8. Close valve on scrubber

**THIS IS A PARTIAL OF PDL - 4 - L5. OTHER PART OF LINE IS TIED INTO GAS SYSTEM GOING TO 6" RELIEF VALVE GOING TO FLARE LINE. ALL PIPING ON THIS SECTION IS ABOVE GROUND. THIS DRAWING IS INCORRECT. THE BLIND FLANGE ON SOUTH END OF LINE IS ACTUALLY ABOUT 10" FROM CENTER OF SOLUTION CONTACTOR TO THE SOUTH.**

PDL - 4 - L4 From junction of PDL - 4 L% to Junction of PDL 4 - L3

1. Close valve on cold oil tank
2. Close valve on fuel separator
3. Close valve on hot oil tank
4. Close valve on still
5. Close valve on oily water still
6. Close valve on still
7. Close valve on still
8. Close valve on overhead vessel
9. Close valve on 8" header off rack

PDL - 4 - L3 From junction of PD 4 - L4 to junction of PD 4/6 L2

1. Close valves on still preheaters
2. Close 4" butterfly valve at end of line

**REMARKS: THE BUTTERFLY VALVE AT LOCATION #2 IS LOCATED APPROXIMATELY 3" EAST OF PIER OF THE LARGE OVERHEAD SCRUBBER. ALL THREE TESTS WERE DONE TOGETHER - PD - 4 - L5, PD - 4 - L4, PDL - L3**

Test Pressure: 50# - 1 hr.

Test Date: 8-3-88

Tested by: Johnny M. Owen (EPNG)  
Mike Hall (Merryman Construction)



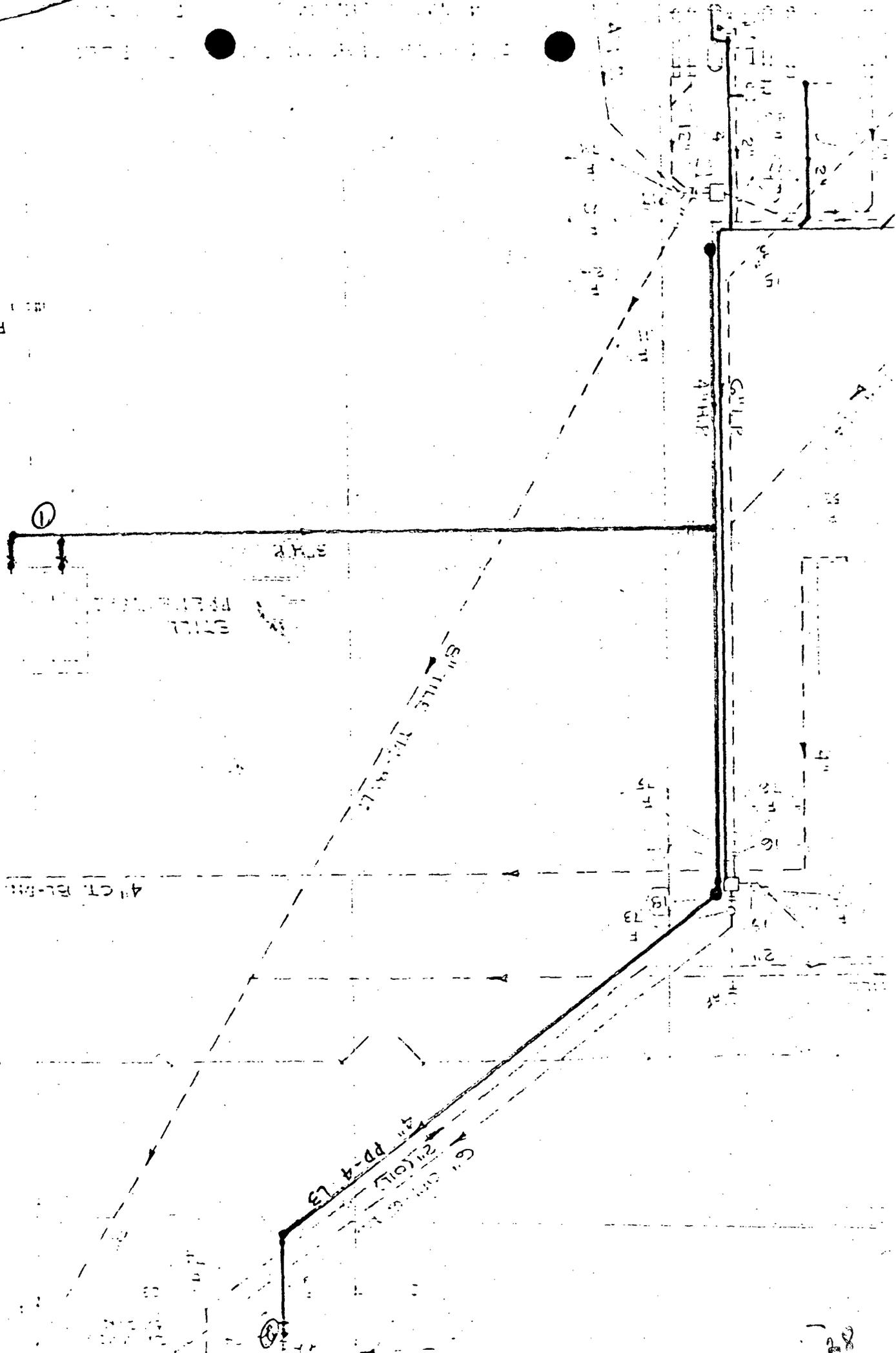


FIG. 1

4" CT. BL-DM

20

20





JAL #3 DRAIN LINES

6" ODL 6-L15 From gas cooler to north sump

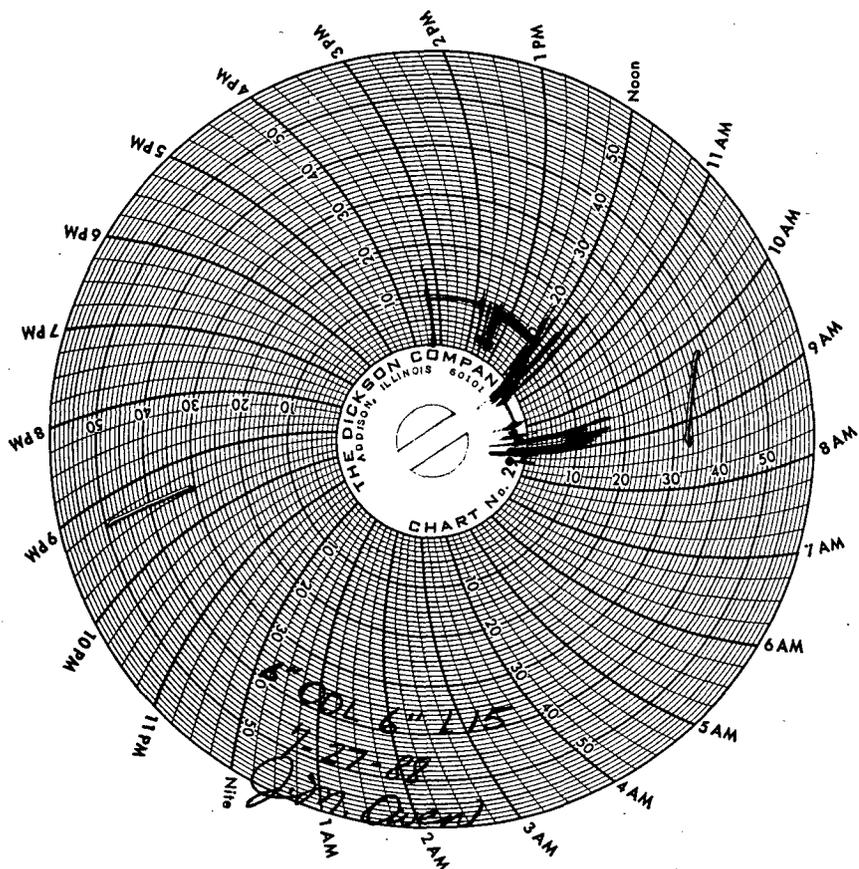
1. Install expandable plug in apron drain east side of gas cooler
2. Install expandable plug in apron drain west side of gas cooler
3. Install expandable plug in pit off scrubber
4. Install expandable plug in pit between fin fans
5. Install expandable plug in pit
6. Install expandable plug in pit off scrubber (2nd stage)
7. Install expandable plug in pit off scrubber (1st stage)
8. Install expandable plug in pit off scrubber (2nd stage)
9. Install expandable plug in pit off scrubber (1st stage)
10. Install expandable plug in pit off inlet scrubber
11. Install expandable plug in sump.

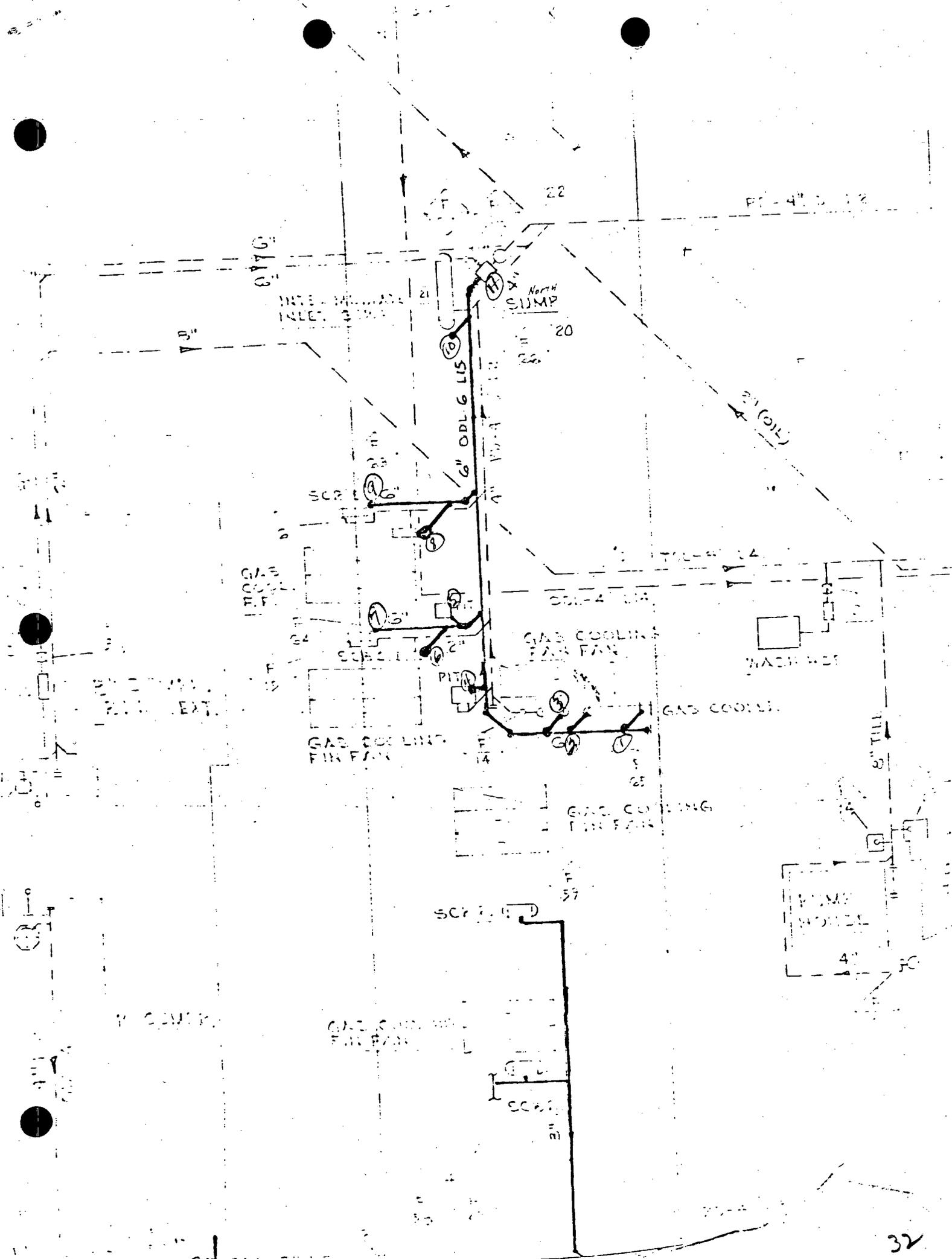
**REMARKS:** Fill line from location #4, let air out at location #1 -  
All these openings are 6" pipe, lost approximately 1/2  
pound due to plug seeping at location #2

Test Pressure: 10# - 1 hr.

Tested: 7-27-88

Tested by: Johnny M. Owen (EPNG)  
Mike Hall (Merryman Construction)





JAL #3 DRAIN LINES

ODL - 6" L6 From sump north of cooling tower to skimmer basin

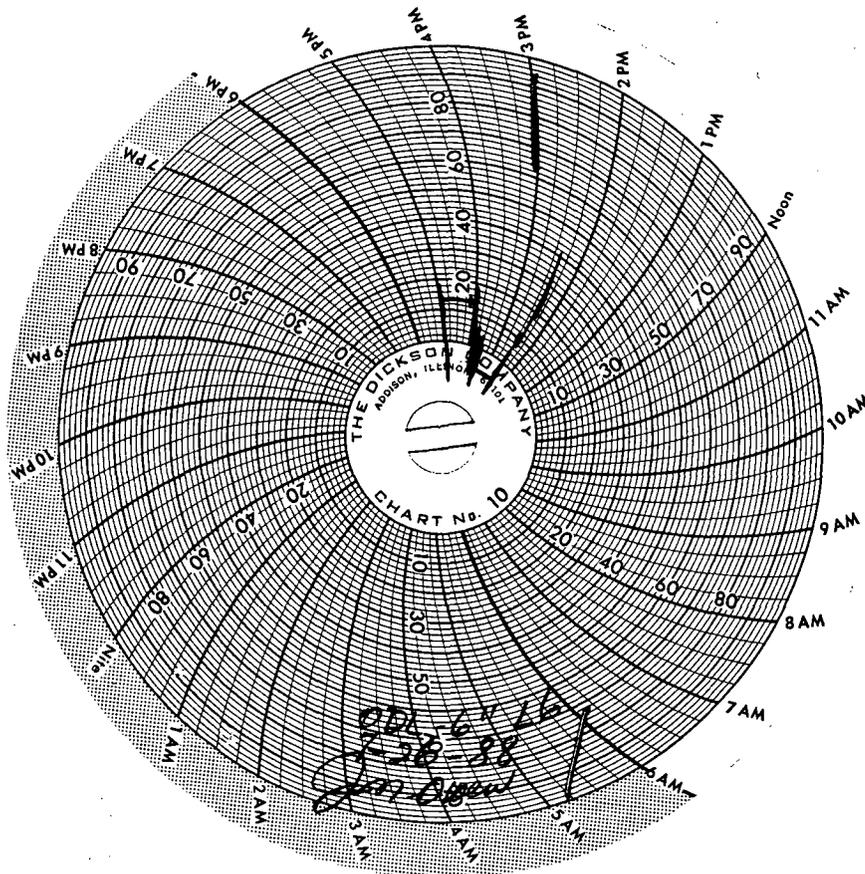
1. Plug 6" drain in sump
2. Plug tee inside skimmer basin (Use two (2) 6" plug for tee)

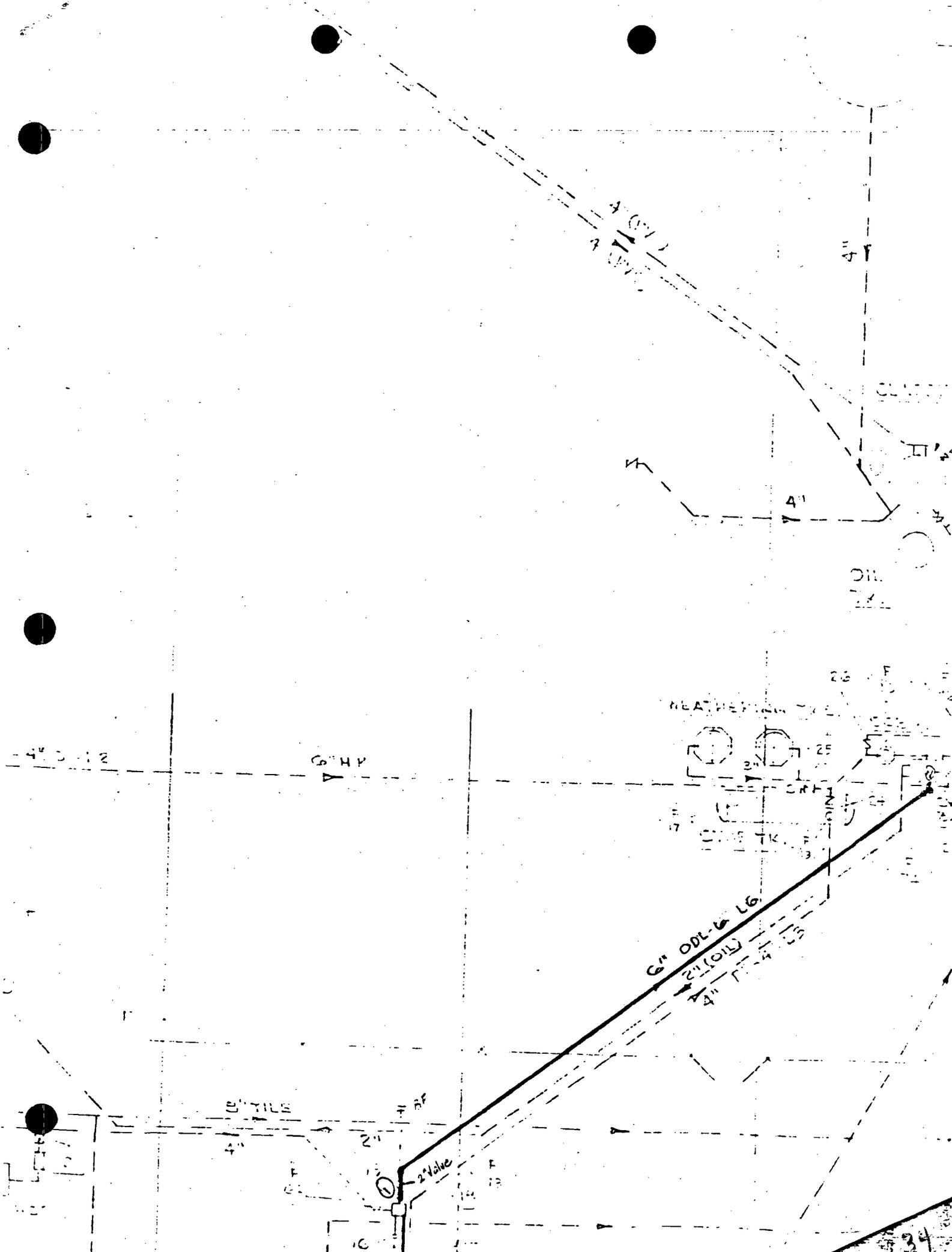
Test Pressure: 10# min - 1 hr

Test Date: 7-26-88

Tested by: Johnny M. Owen (EPNG)  
Mike Hall (Merryman Construction)

REMARKS: THIS LINE HAD PULLED INTO 3 DIFFERENT PLACES. REPAIRED ALL THREE PLACES WITH DRESSER SLEEVES. HAD 1 COLLAR TO LEAK, CUT IT OUT AND REPAIRED WITH 10' of PLASTIC PIPE - REPLACED APPROXIMATELY 124' - 10" of PLASTIC PIPE WITH 6 5/8" STEEL PIPE. THE STEEL PIPE STARTS AT SUMP NORTH OF COOLING TOWER. THERE IS A 2" VALVE APPROXIMATELY 2' FROM THE NORTH EDGE OF SUMP. USE THIS TO TEST FROM.





JAL #3 DRAIN LINE

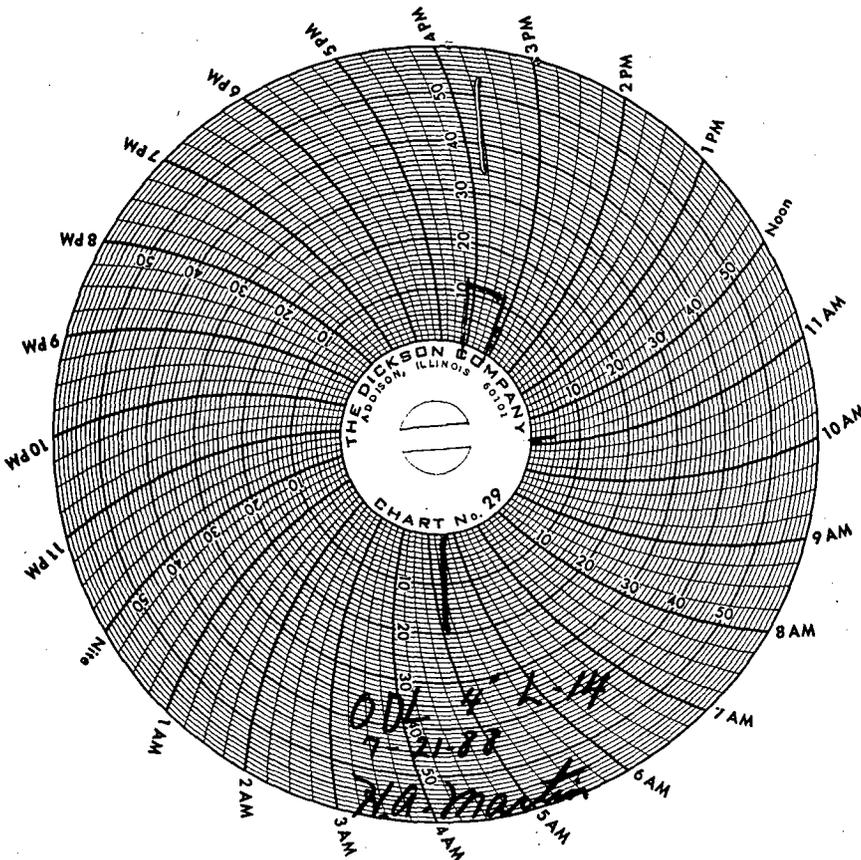
ODL - 4" - L 14 From product storage area to north sump

1. Close valve on ground tank located outside fence west of storage area
2. Blind plate overflow line on waste oil storage tanks, close valve on drain line on same tank
3. Close valve on product storage tanks
4. Plug drain lines in product pump house
5. Close valve on back wash filter at cooling tower
6. Plug drain lines in pump house
7. Plug overflow in cooling tower
8. Plug drain in emergency shower at F94
9. Plug apron drain at F93
10. Plug 6" line in north sump
11. Fill and test from top approximately 80 feet south of product pump house (Blind plate on tap)
12. Test for one hour at 10#

REMARKS THE 8" TILE LINE SHOWN ON MAP FROM PUMP HOUSE AND COOLING TOWER WAS CHANGED OUT WITH 4" PVC LINE AND CONNECTED TO L-14 LINE.

Tested for 1 hour on 7-21-88

Tested by H. A. MARTIN (EPNG)  
MIKE HALL (MERRYMAN CONSTRUCTION)



ODL-4"-L-14

GROUND TANK

WASTE OIL

STE. TR.

FLOWER  
PUMP

WATER

6" 1/2"

WATER MAIN  
INLET

SUMP

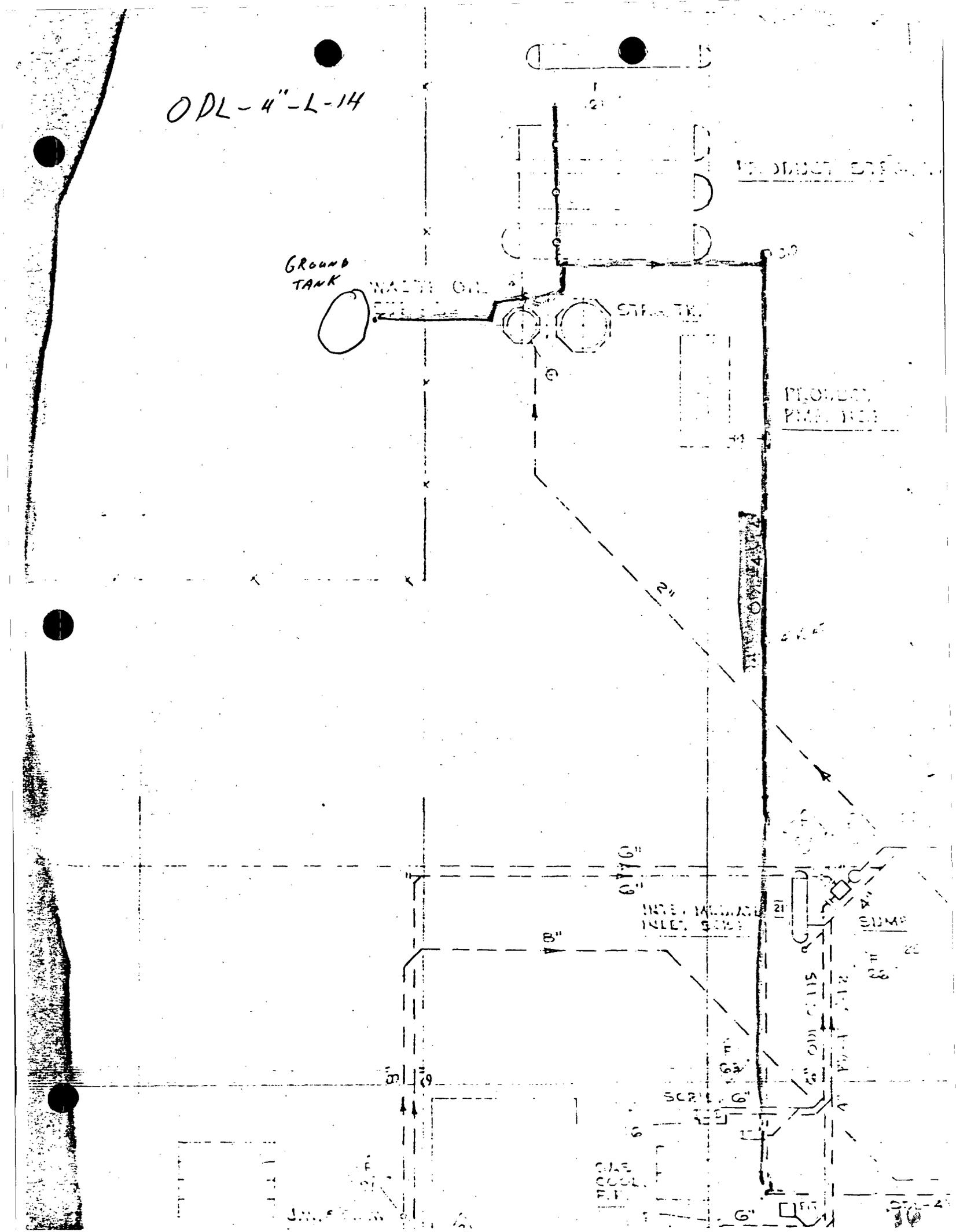
5" 1/2" INCH

SCRIP

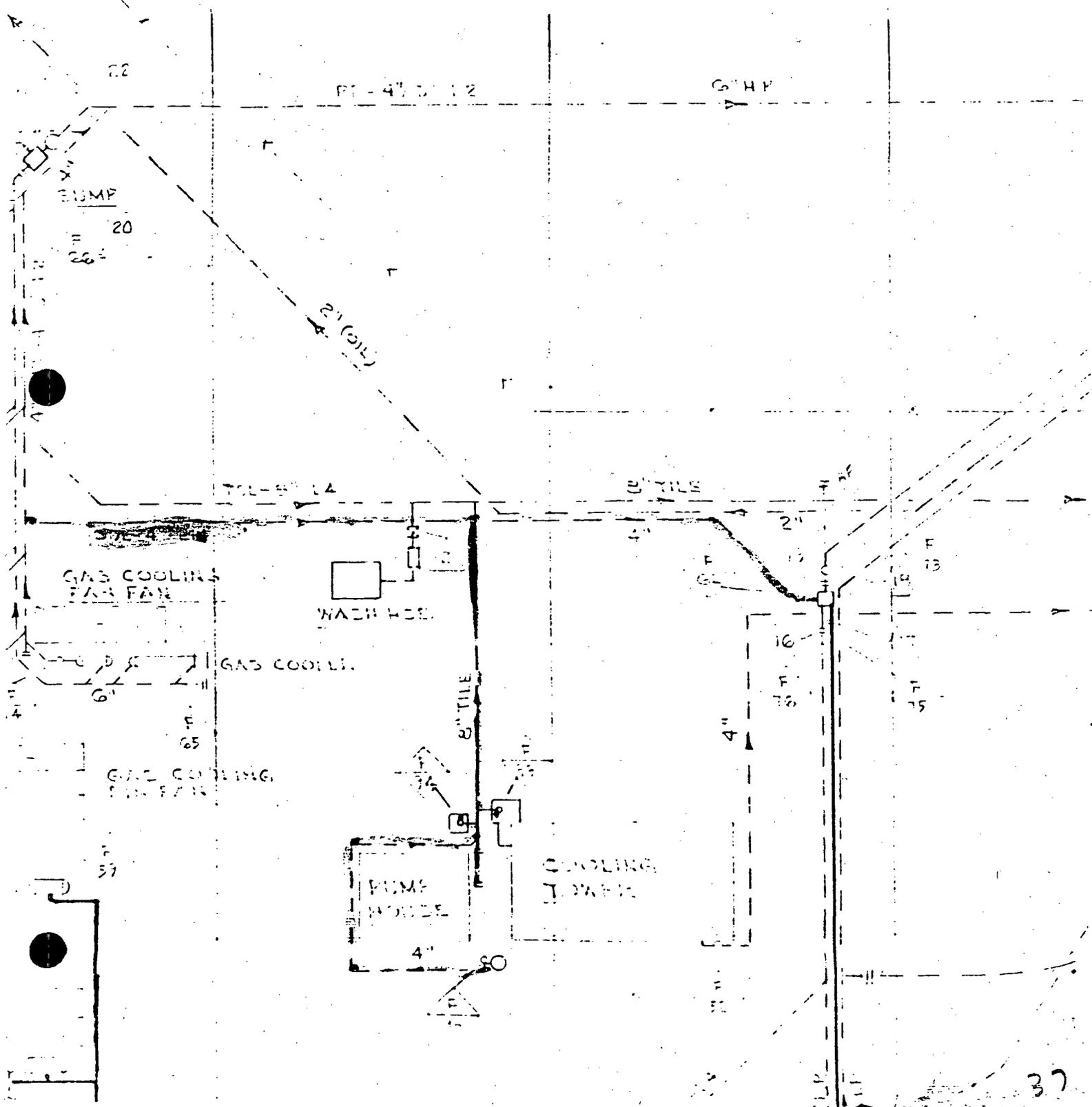
WATER

6"

34



ODL-4-L14



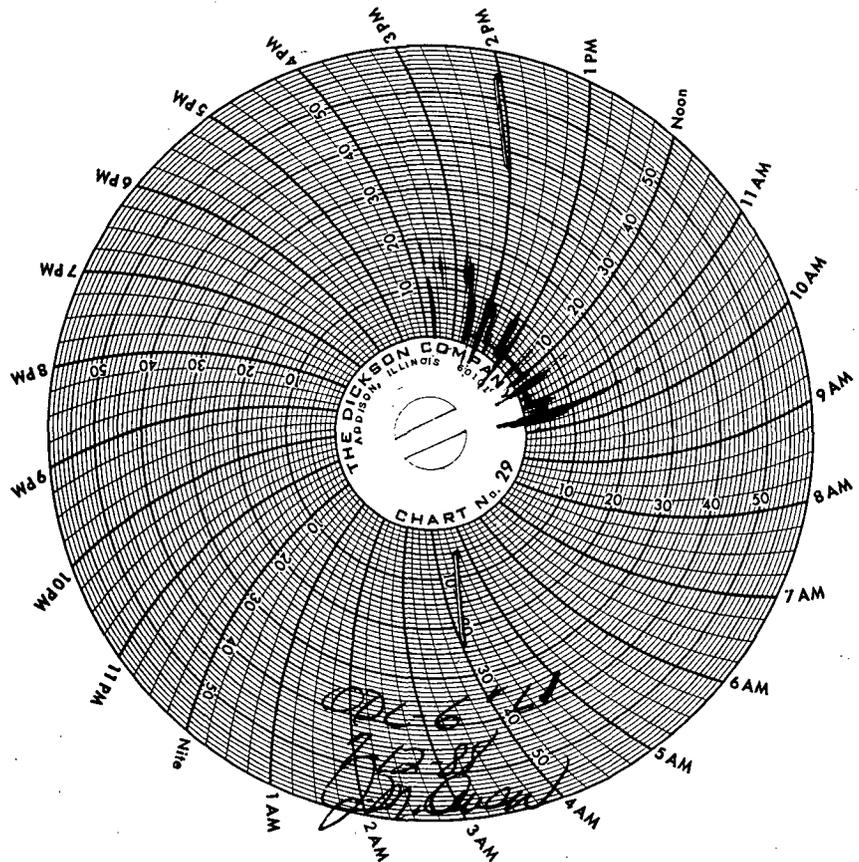
JAL #3 DRAIN LINES

ODL - 6 L1 Open Drain Line from C Plant to Sump Northeast of B Plant

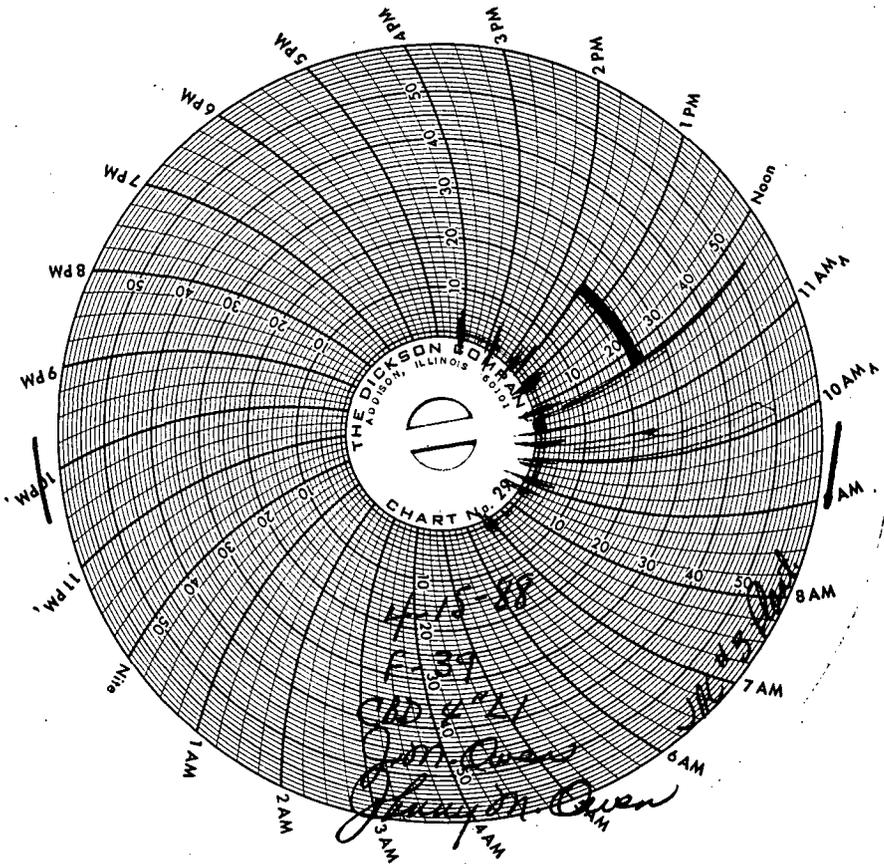
1. Plug apron drain west side inlet scrubber 1-6"
2. Plug apron drain west side turbine 1-6"
3. Plug funnel drains (2) - west side of heater 2-6"
4. Plug apron drain off gas cooler 2-6"
5. Plug funnel drains off - abandoned - pump site - 2-6"
6. Plug funnel drains off oil storage tanks 2-6" - 1-4"
7. Plug apron drain north side of building
8. Plug air condensate tank (steam) 1-3"
9. Close 2" valve off pump in basement - Shut off power
10. Plug 6" line inside pump 1-6"

REMARKS: FUNNEL AT LOCATION #4 ARE IN BAD SHAPE. HAD TO BORROW PLUGS FROM WELDING SHOP TO STOP FROM LEAKING. THESE PLUGS ARE DIFFERENT FROM REGULAR EXPANDABLE PLUG - THEY COVER MORE AREA IN FUNNEL. AT LOCATION #8 TAKE OFF TOP OF TANK AND PLUG 3" DRAIN. AT LOCATION #10 USE FRESH AIR UNIT TO GO INSIDE SUMP.

Test Pressure 10# - 1 hr.  
Date Tested 7-12-88  
Tested by Johnny M. Owen (EPNG)  
Mike Hall (Merryman Construction)







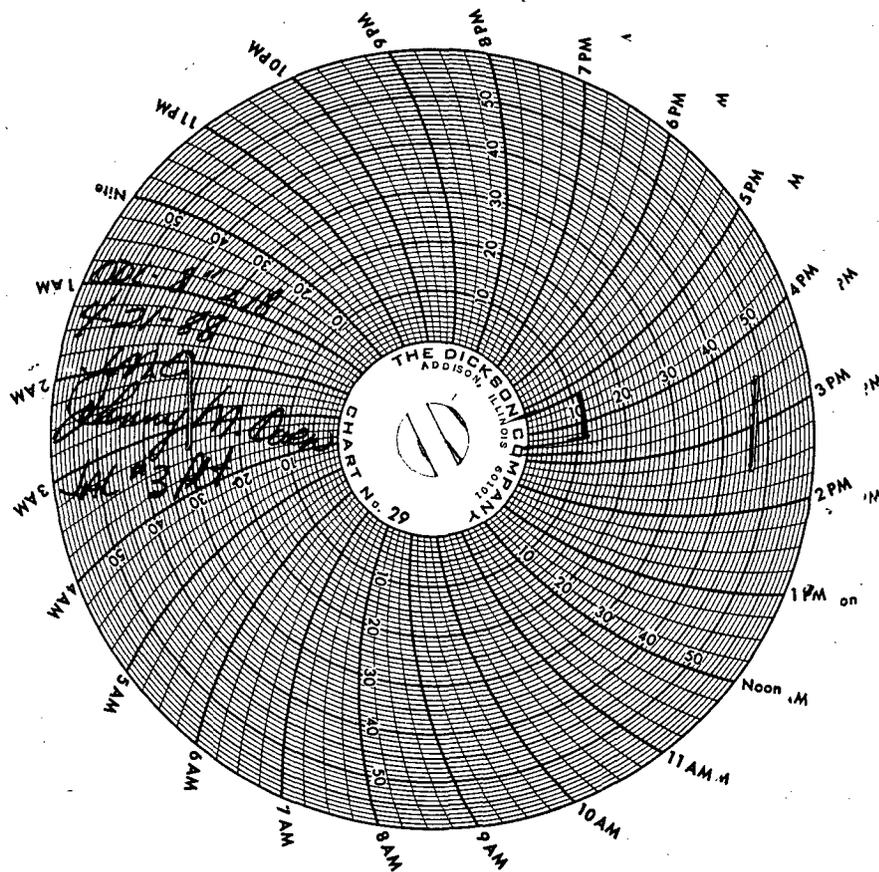
**CBD 4" L 1**

1. Close 4" butterfly valve on cooling tower header between pump room & cooling tower.
2. Blind 4" 150# flange on downcomer leg.
3. Open ½ valve on downcomer leg.
4. Open valve on apron drain at cooling tower.
5. Plug apron drain at cooling tower.
6. Plug apron drain on north end of line.
7. Close 6" valve at junction.
8. Close 4" valve at junction ODL 8" L12.

REMARKS: Tested line at 20# pressure - fixed leak on 6" plastic union by 2" valve going to apron drain by cooling tower - tightened-up Bonnett on same valve.

Test run on 4-15-88.





ODL 8" L18

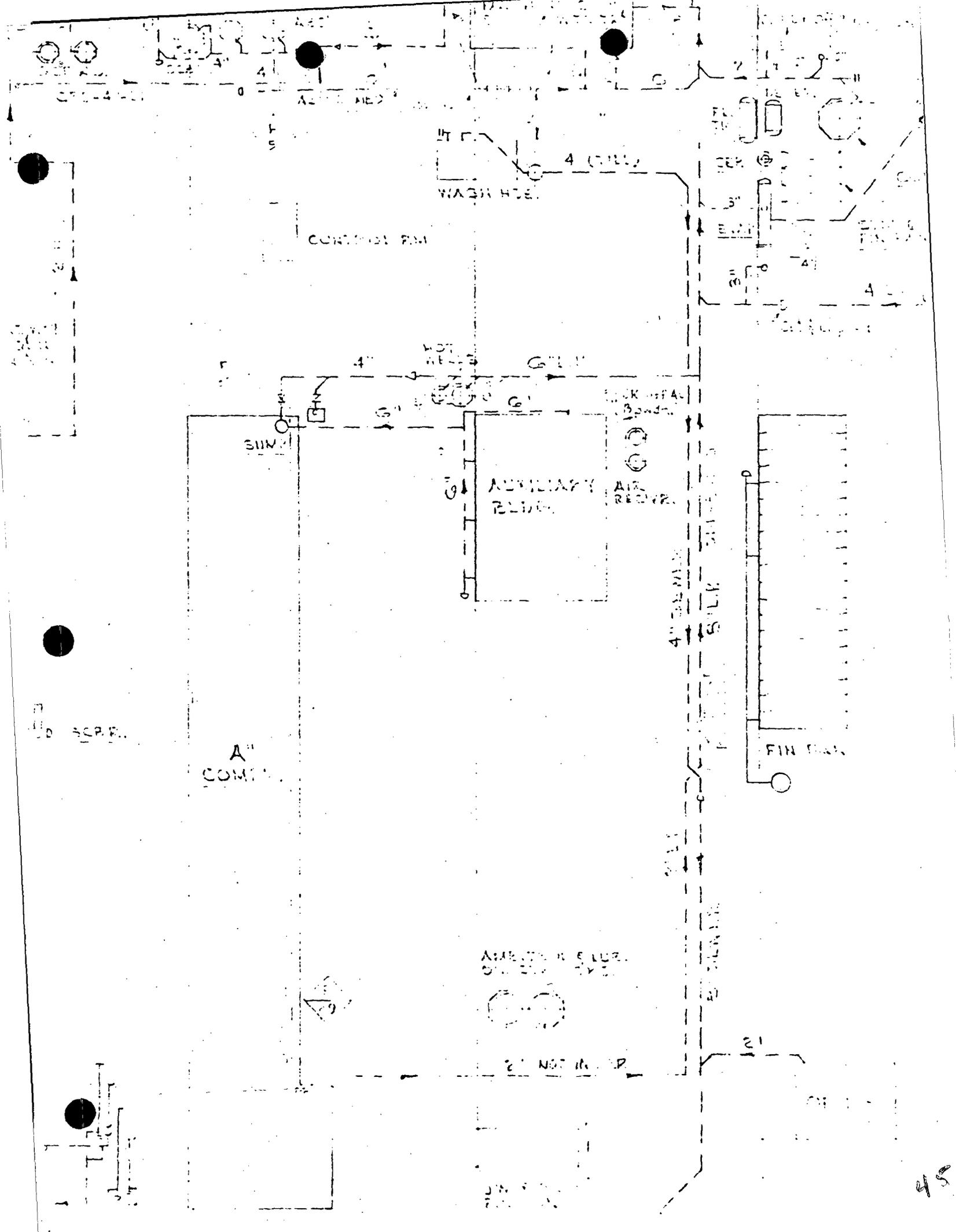
1. Close three (3) valves on bottom of evaporator.
2. Close of continues drain with 2 - 1" vlaves.
3. Plug drain at sump.

TESTED ON 4-21-88. 10# Water Test for one hour.

Johnny M. Owen and Kenneth R. Edwards  
Merry Construction/Mike Hall (Foreman)





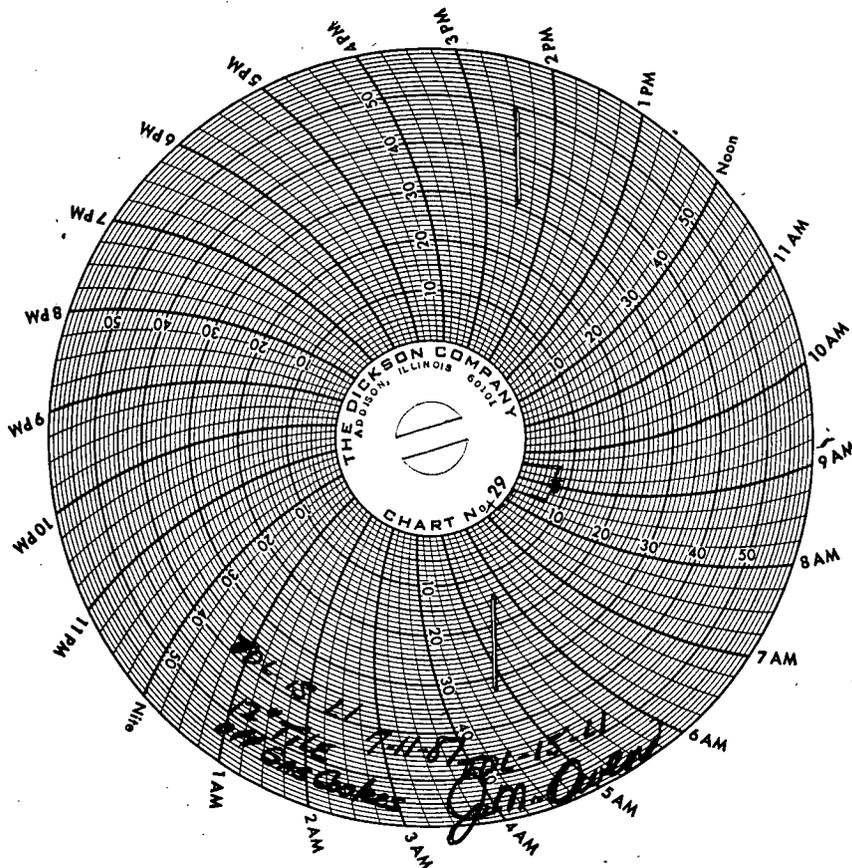


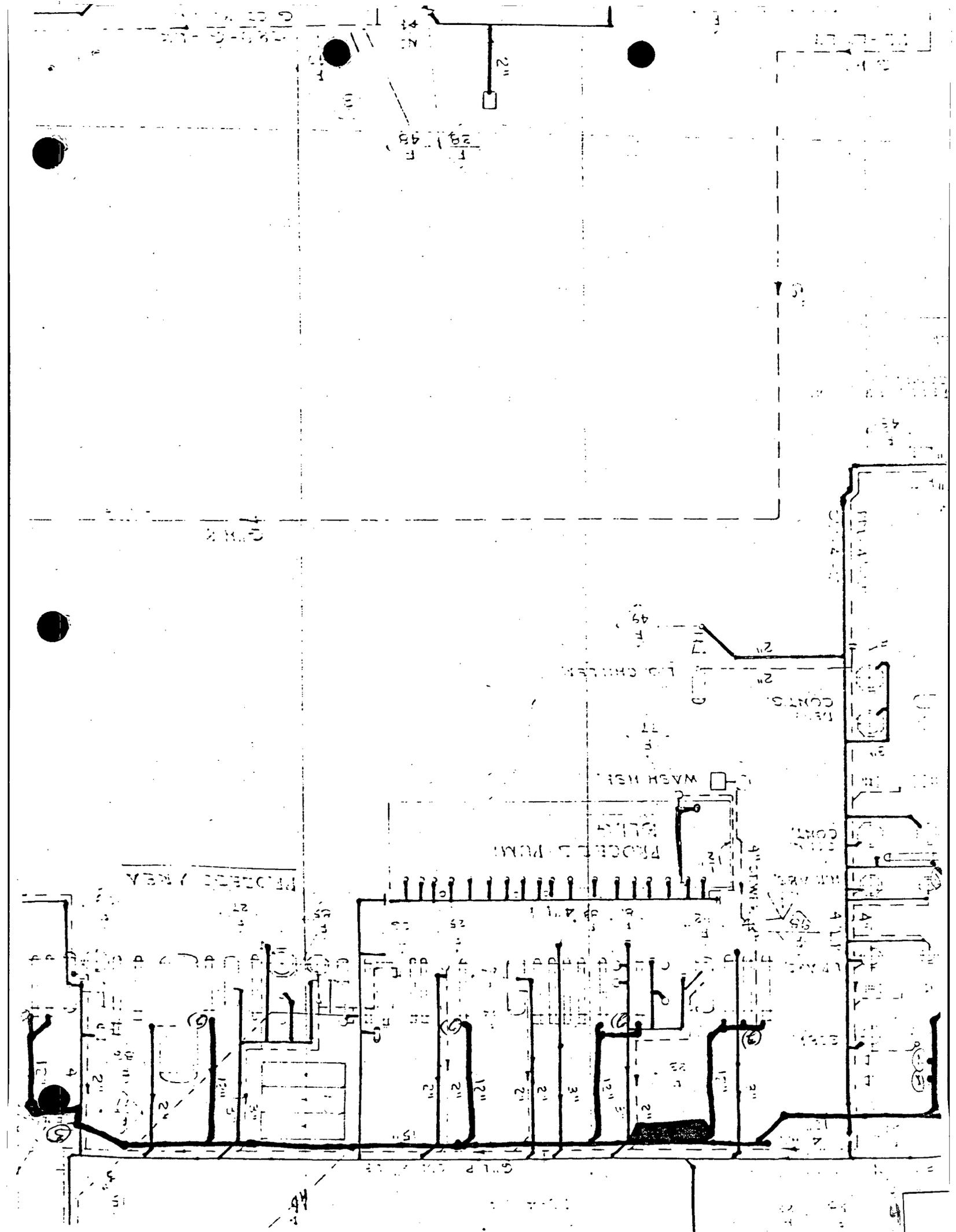
# JAL #3 DRAIN LINES

TDL - 15 L1 - 12" Tile

1. Plug 3 - 12" funnels off gas coolers
2. Plug 9 - 15" funnels off stills and contactor off Process Plant North side of building
3. Plug 15" drain in sump

Tested 7-11-88  
Test 5 lbs - 1hr  
Tested by Johnny M. Owen (EPNG)  
Mike Hall (Merryman Construction)





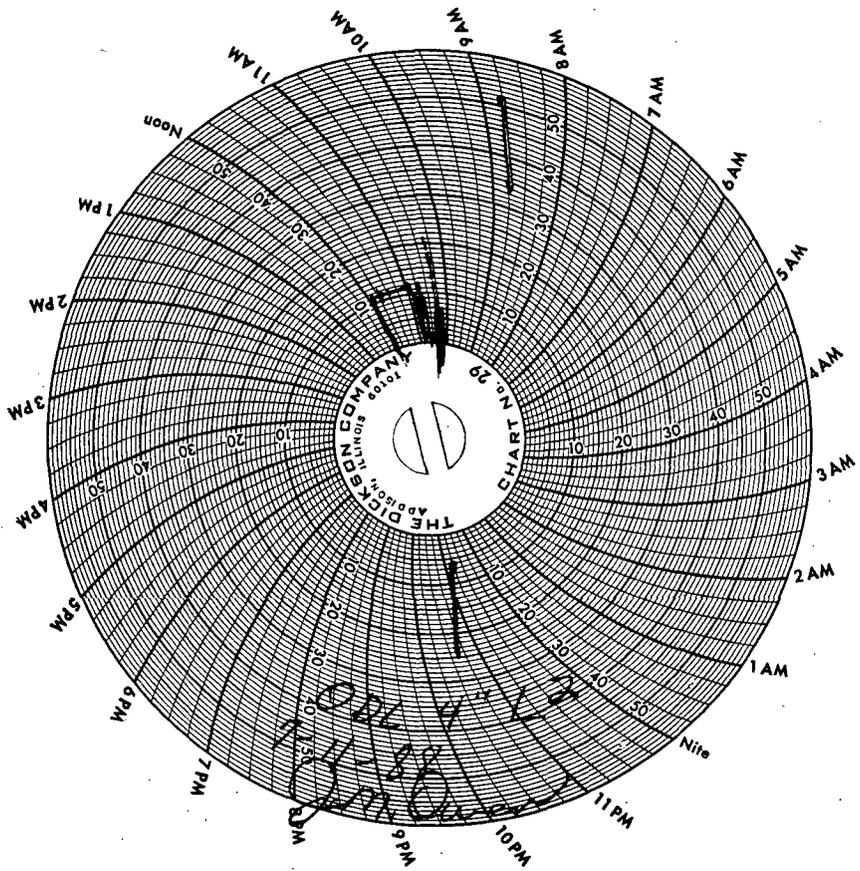
JAL #3 DRAIN LINES

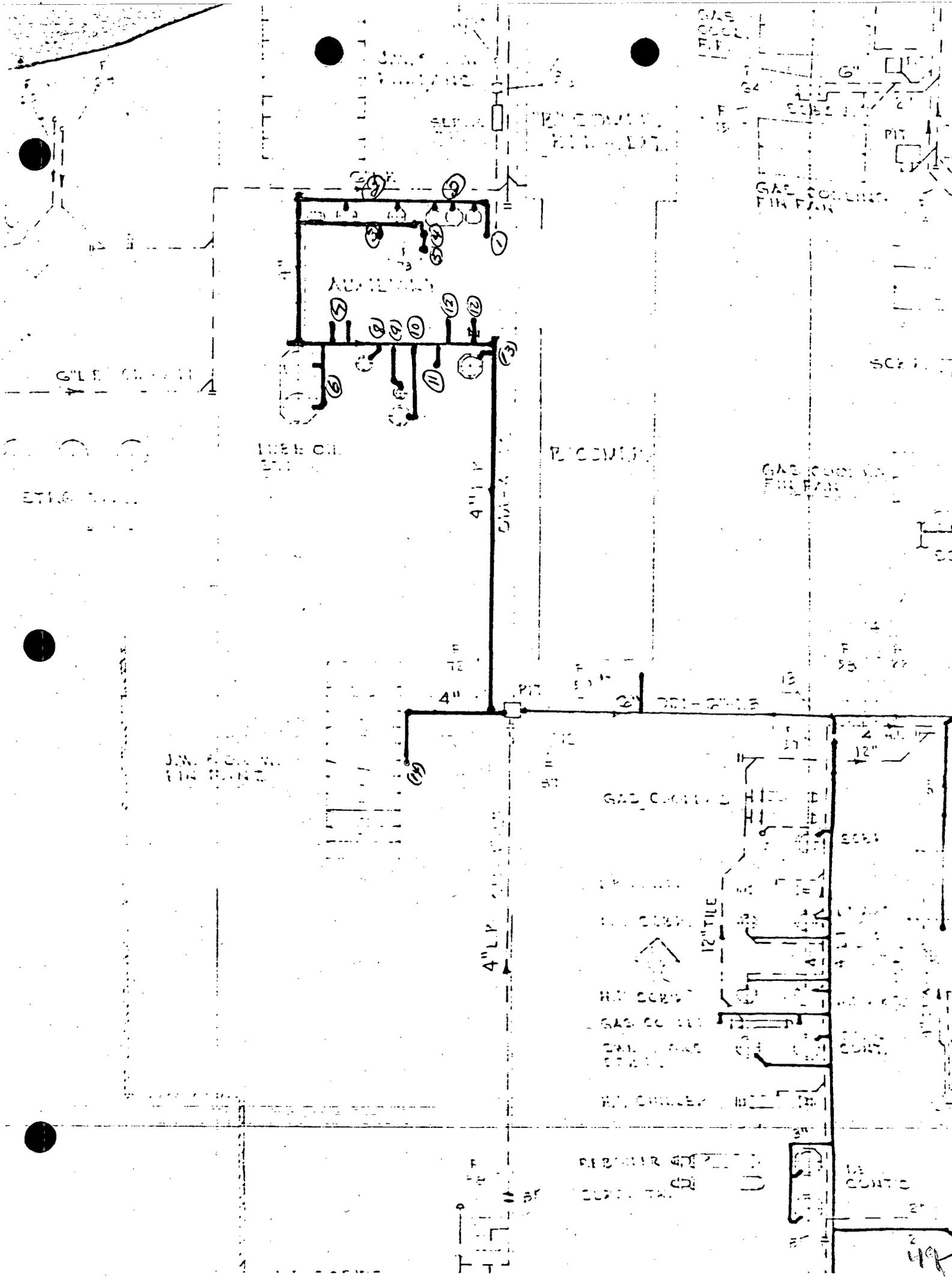
ODL - 4 - L2 - Open drain from pump house to sump at southwest corner of B Plant

1. Install expandable plug in 2" drain from water fountain inside building
2. Plug all five air tanks on north side of building
3. Plug air and water leg off steps of building - This leg has a 2" collar welded on top
4. Install expandable plug in 2" drain off pump
5. Disconnect 1/2" piping and plug off air compressor
6. Plug 2" piping off lube oil storage tank (2 2" valves)
7. Install expandable plug in funnel drains off pumps 2"
8. At location #8 overflow on vessel is blind plated
9. At location #9 abandoned - Plugged
10. At location #10 abandoned - Blind plated
11. Install 6" expandable plug in apron drain
12. Install 1 2" expandable plug in drain off west pump - drain off east pump has a 2" valve outside of building in valve box.
13. Break out 4" union - install 3" expandable plug in overflow from vessel
14. Plug fin fan drain
15. Install expandable plug in sump

REMARKS: AT LOCATION #12 THESE PUMPS HAVE BEEN REROUTED TO ANOTHER DRAIN SYSTEM - FUNNEL DRAINS ARE NO LONGER IN USE.

TESTED: 10# - 1 hr  
DATE TESTED: 7-11-88  
TESTED BY: Johnny M. Owen(EPNG)  
Mike Hall (Merryman Construction)









### JAL #3 DRAIN LINES

ODL - 6 - L3      Partial ODL 4 - L4 from sump of "B" Plant northeast of cooling tower.

1. Install 6" expandable plug in sump southwest corner of "B" Plant.
2. Install 4" expandable plug in sump southeast corner of "B" Plant.
3. Install blind in 4" 150 series flanges at intersection of ODL-6-L3 and ODL-4-L7.
4. Install expandable plugs in apron drains off upper, lower, and "B" Cont. coolers.
5. Install expandable plugs in drain off scrubbers off fin fans.
6. Install expandable plugs in drain off reabsorber.
7. Install expandable plug in drain off fuel gas scrubber.
8. Install expandable plug in drain off abandoned site.
9. Install expandable plug in drain off oil to oil heat exchanger apron drains.
10. Install expandable plug in drain off hot oil flash tank.
11. Install expandable plug in drain off hot vent condensor separator.
12. Install expandable plug in drain off line ODL-4-L4.
13. Install expandable plug in drain off Cont. out of service.
14. Install expandable plug in drain off still water draw.
15. Install expandable plug in drain off still.
16. Install expandable plug in drain off still reflux water draw.
17. Install expandable plug in drain off "A" feed tank water draw.
18. Install expandable plug in drain off evaporator accumulator.
19. Install expandable plug in drain off steam line deethanizer still.
20. Install expandable plug in drain off equalizer between "A" & "B" feed tank.
21. Install expandable plug in drain off water leg deethanizer accum.
22. Install expandable plug in drain off oil reclaimer drain off triplex pump.
23. Install blind in 4" 150# series flanges at northeast corner of pump house.
24. Install 6" dresser sleeve with plug in sump on north end of line.
25. Install expandable plug in drain off cold oil flash tank.

**Remarks:** Part of the ODL-4-L4 was tested with the ODL-6-L3. This line ties directly into the ODL-6-L3 at a point just northwest of fin fans. The flanges at junction of ODL-6-L3 and ODL-4-L7 are located just west of sidewalk approx. 1'. Flanges located at pump house are on the northeast corner of pump house approx. 8" off building to North - 2' off building to east. This line has two

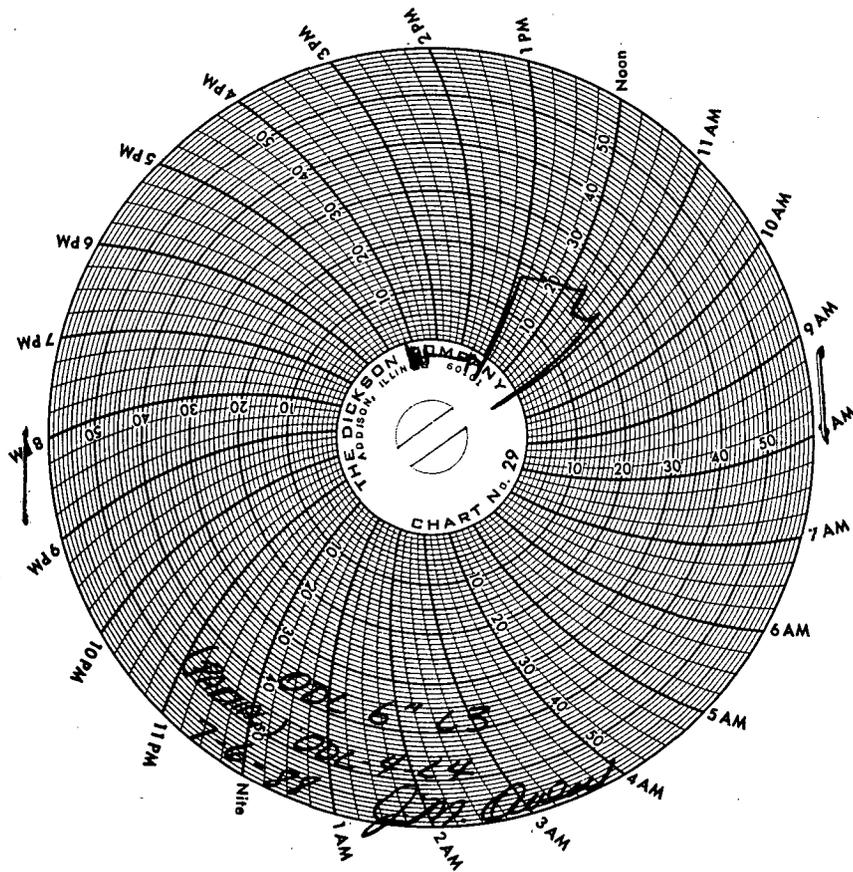
plugs leaking off apron drains of upper and lower and "B" Cont. coolers, one plug leaking off apron drain of oil to oil heat exchanger. This is the reason for the drop in pressure. Could not stop these plugs from leaking.

TEST PRESSURE: 20# - 1 Hour

DATE TESTED: July 6, 1988

TESTED BY: Johnny M. Owen (E.P.N.G.)

Mike Hall (Merryman Construction)



3" PDL-5" L3

5  
Tab 5  
Off for P

6" L.P. 6" L3

Point of  
interference

WATER CHILLER

WATER CHILLER

WATER CHILLER

WATER CHILLER

GAS COOLY

WATER CHILLER

WATER CHILLER

REFRIGER

REFRIGER

K.O. DRUM

4" H.F.

4" L.P.

REFRIGERATION  
COMP.

CONDENSER

WATER SUPPLY

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2" O.D.L.

6" TILE

WASH ROOM

GAS COOLING

8" TILE

COOLING

PUMP ROOM

COOLING TOWER

4"

4"

8" TILE

ODL 6' L3 CONTINUED

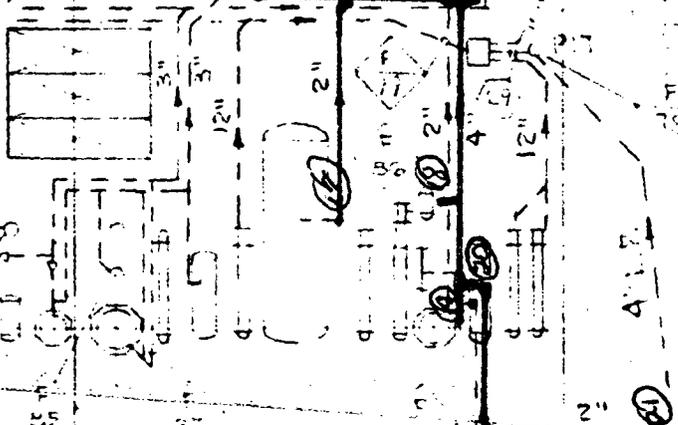
NO. 4 14

ODL 4' 14

6" L.P.

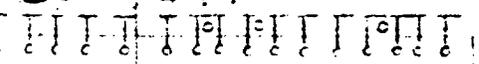
4" H.P.

6" L.P. ODL 2' 13



4" L.P.

32



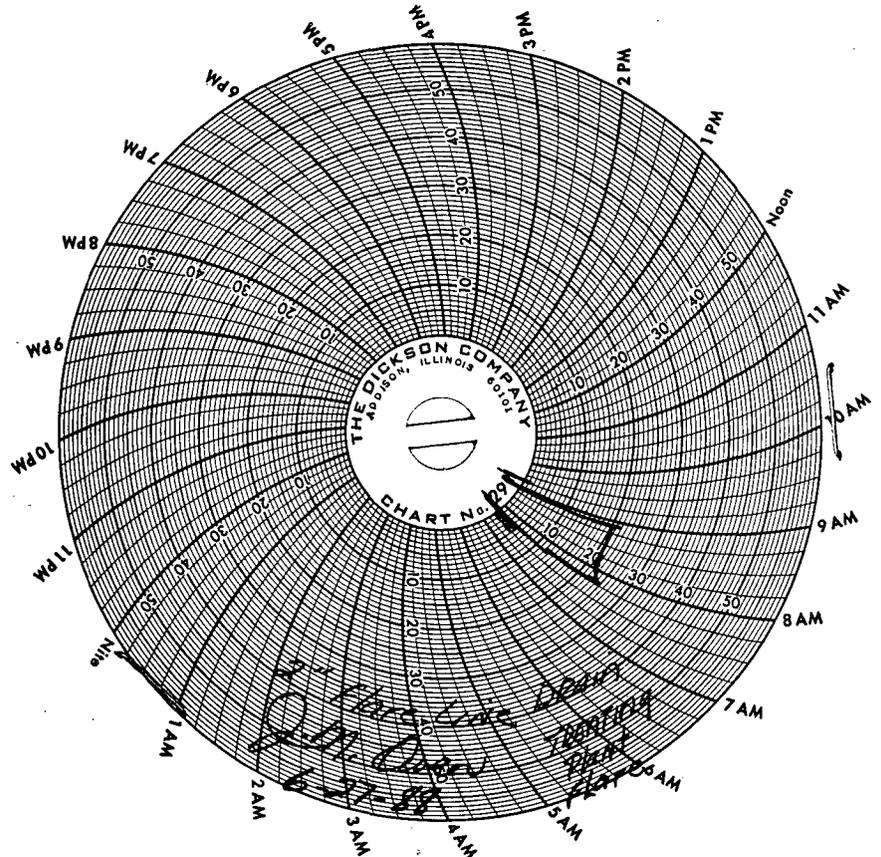
JAL #3 DRAIN LINES

2" Treating Plant Flare Line

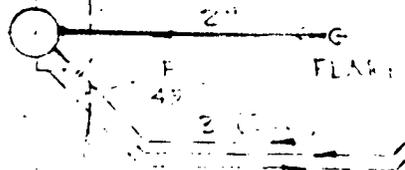
1. Close 2" valve off water leg.
2. Install test header in clean-out (2" Tee).
3. Install expandable plug in sump.

Remarks: 2" Valve is located 5'6" from centerline of flare approx. 4" deep. This line was completely uncovered during test. There were no visible leaks in system. Cloudy and cool during test.

TEST PRESSURE: 20# - 1 Hour  
DATE TESTED: June 27, 1988  
TESTED BY: Johnny M. Owen (E.P.N.G.)  
Mike Hall (Merryman Construction)



WASTE WATER  
RE-USE

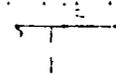


4 1/2\"/>

2 (PVC)  
DRAINAGE

CHIMNEY EXHAUST

G...  
...



## JAL #3 DRAIN LINES

### ODL - 4" - L7 Drain Line from Refrigeration Compressor to Intersection of ODL - 6" L3

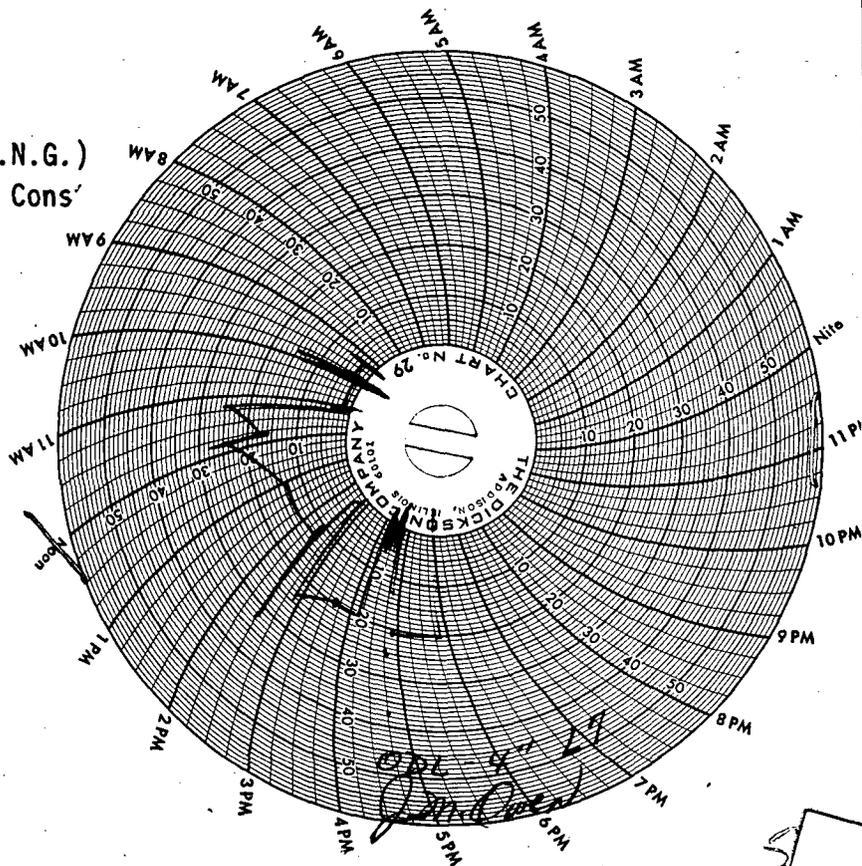
1. Install expandable plug in 4" line off refrigeration unit.
2. Install expandable plug in 4" apron drain off L.O. chiller.
3. Install expandable plugs in dehy. cont. (2) - 2".
4. Install expandable plug in sweet gas scrubber (1) - 2".
5. Install expandable plug in solution cont. (1) - 2".
6. Install expandable plugs in apron drain off gas coolers (2) - 3".
7. Install expandable plug in H.P. scrubber (1) - 2".
8. Install expandable plug in H.P. absorber (1) - 2".
9. Install expandable plug in L.P. scrubber (1) - 2".
10. Install expandable plug in L.P. absorber (1) - 2".
11. Install expandable plug in scrubber (1) - 2".
12. Install blind plate 150 series flanges between ODL-4-L7 and ODL-6-L3.
13. Fill through tap #57 - 1" Collar at location #12.

**Remarks:** Replaced approx. 3' of 2" pipe at location #11. Replaced approx. 3' of 2" pipe at location #9. These places were replaced from drain funnel down.

Tested: 20# - One Hour

Date Tested: June 29, 1988

Tested By: Johnny M. Owen (E.P.N.G.)  
Mike Hall (Merryman Cons)





ODL 8" L12 - ODL 8" L1

These two (2) lines were tested together on 4-21-88 by Johnny M. Owen and Kenneth R. Edwards, & Merryman Construction/Mike Hall (Foreman).

20# Water test for one hour.

**REMARKS:**

Replaced 2" line from condensate tanks to tie-in ODL-8"-L12.

Replaced 1" drain from pumps in boiler house to 2" line from condensate tanks.

Replaced from 6" Main Drain to 2" ball valve inside water treating building with plastic schedule 80 pipe.

Replaced apron drain on 4" L.P. line from West apron to 90° E11 (4').

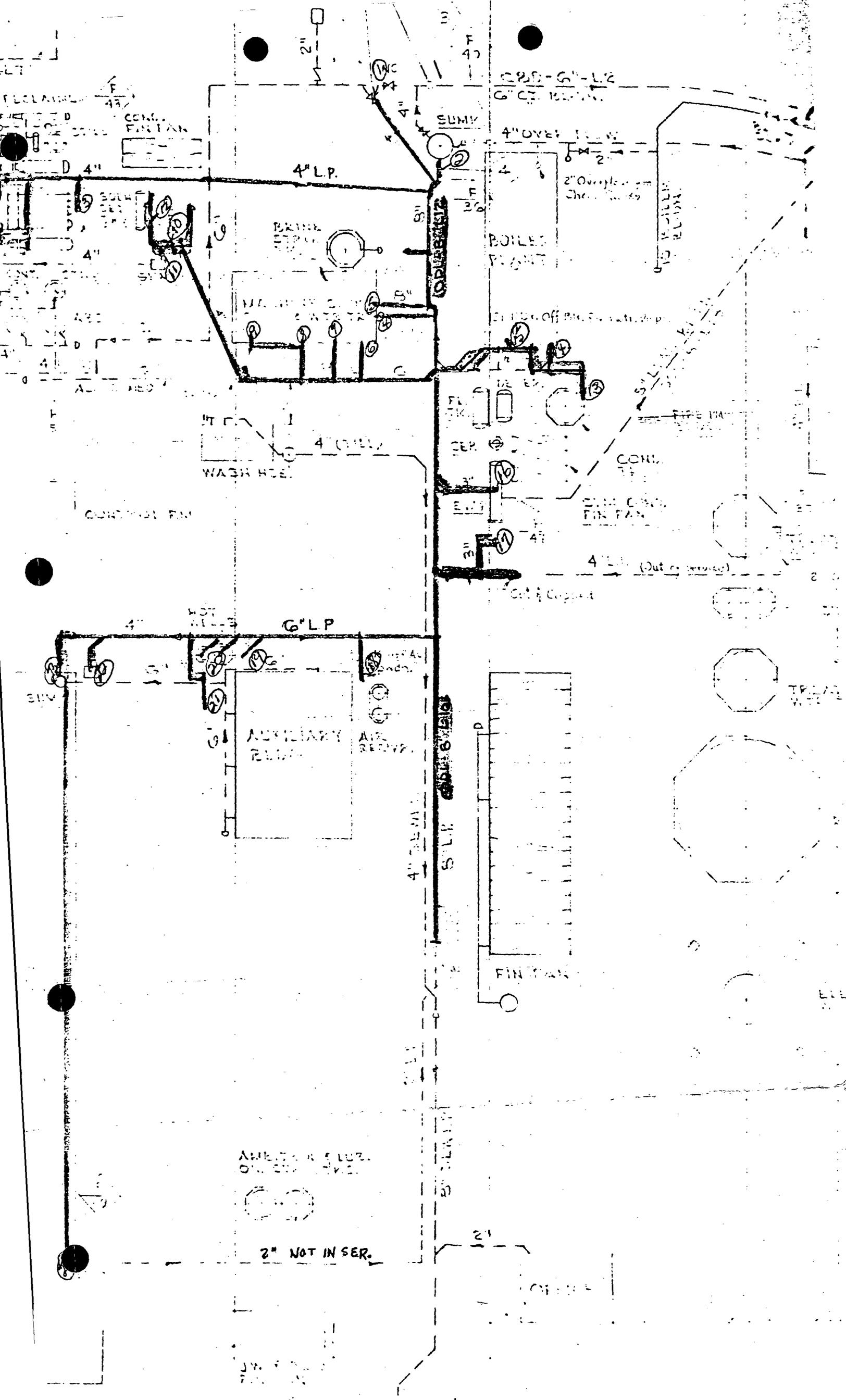
Replaced apron drain on 4" L.P. line from east apron to tee (4').

Installed 6" butterfly valve at sump on north end of ODL-8" L12.

Replaced 2" line from air condensate tanks to 6" Mianline.

Replaced 6" clamp at tie-in from condensate line.

6/1



280-6'-L2  
6" CON. FIN FAN

CONV. FIN FAN

SUMP

4" L.P.

4" OVER FLOW

2" Overflow  
Check Valve

BRINE STRAINER

BOILER PLANT

TO PULLER ROOM

2" Off Br. S. Valve

4" OVER

WASH HOSE

FL. EX. VALVE

CONV. FIN FAN

CONV. FIN FAN

4" (Out of service)

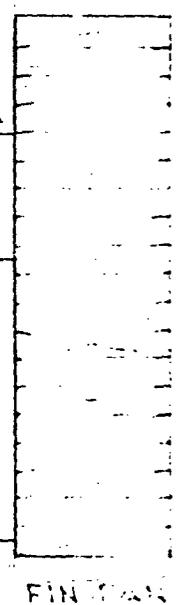
Col. & Capact

HOT WATER

6" L.P.

AUXILIARY PUMP

AIR RECEIVER



FIN FAN

AMERICAN FLUOR. OVERFLOW VALVE

2" NOT IN SER.

## JAL # 3 DRAIN LINES

### PD-2" H.P. - L8 - 50# Test

1. Blind two-inch (2") 150 Series flanges
2. Hook-up test header on 1" collar, fill through same collar
3. Close valve off cooling tower lead (valves should stay closed at all times)
4. Have operator from "A" Plant to blowdown scrubber and close all valves.
5. Close two (2) 2" valves off fin fans
6. Close off drains from gas piping headers
7. Close off valves from scrubbers (have a plant operator blowdown scrubber before test)
8. Close off 1" under ground valve going to underground sump

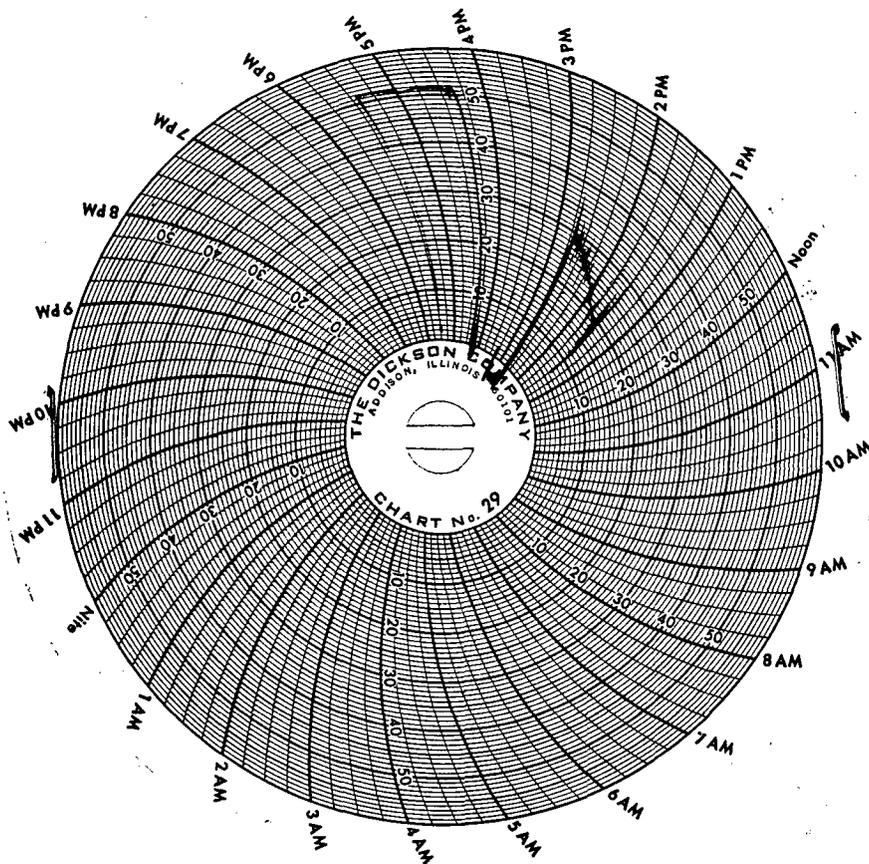
**REMARKS:** All valves should be in a closed position as ordinary procedures during normal plant operations except for two (2) regulators on scrubber at location #4 on drawing.

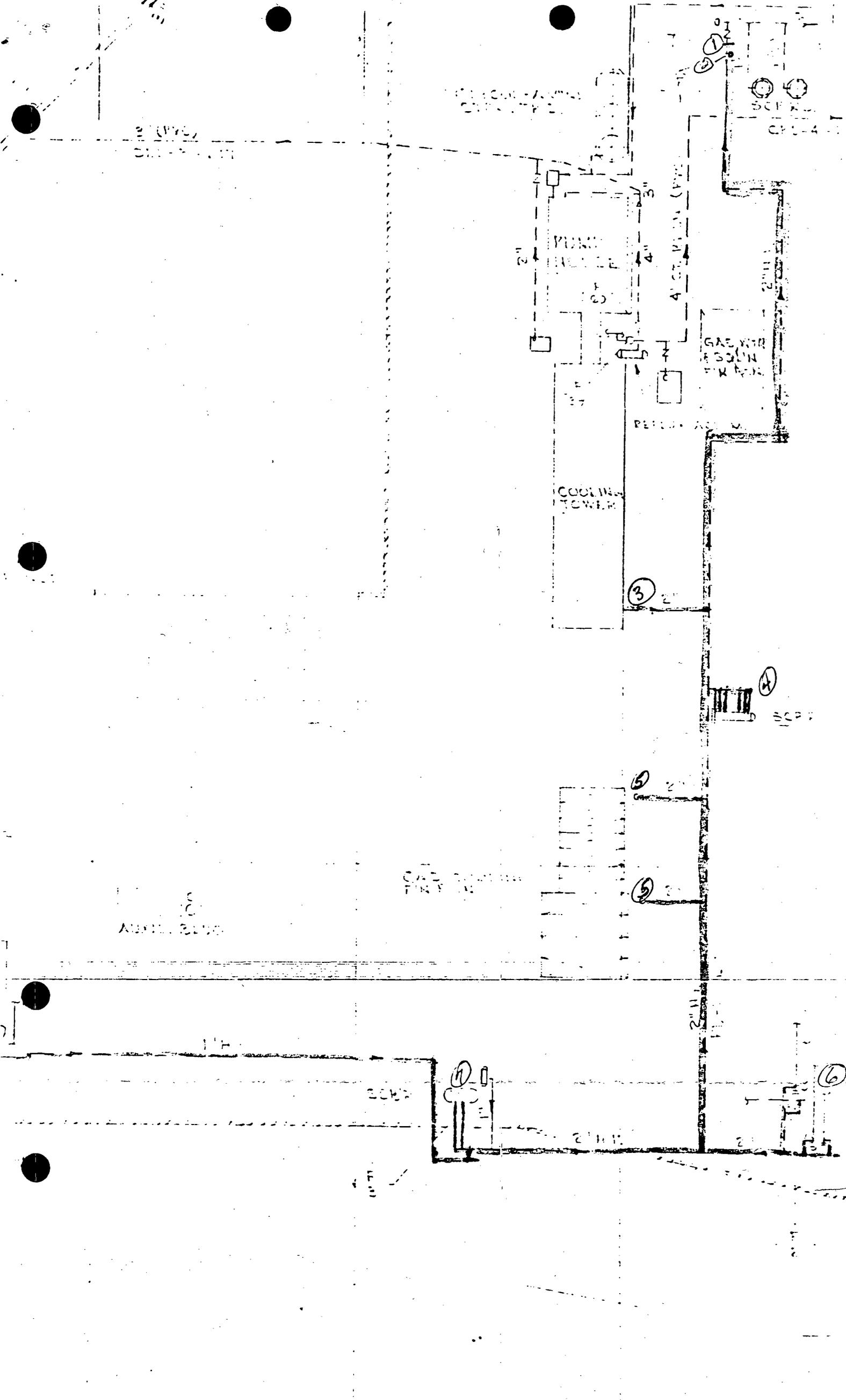
Test Pressure: 50# for one hour

Date Tested: June 20, 1988

Tested By: Johnny M. Owen - E.P.N.G.

Mike Hall (Foreman) - Merryman Construction





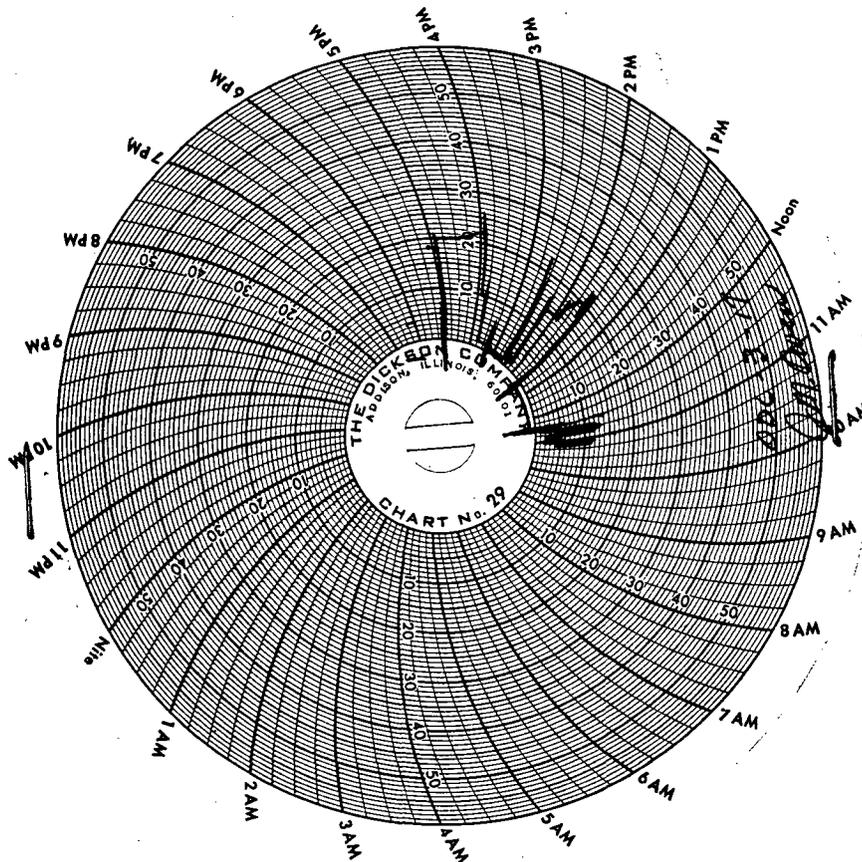
JAL #3 DRAIN LINES

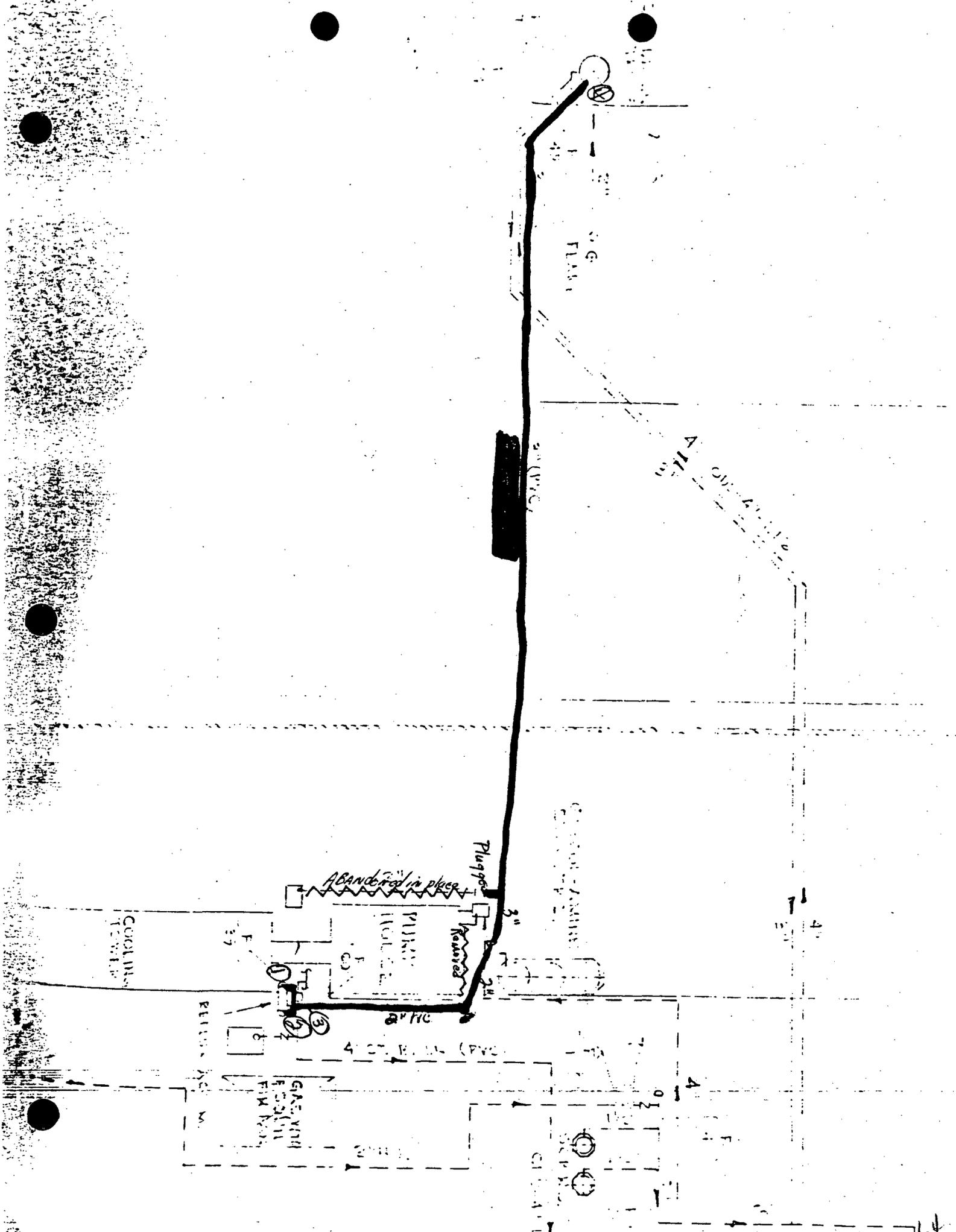
**ODL-3-L17      Drain Line from Reflux Accumulator Bottle to Steel Sump  
West of Treating Plant Flare**

1. Close 1½" Valve west end accumulator bottle (bottom)
2. Close 2" Valve on Regulator on bottle (down stream reg.)
3. Pull plug on clean-out tee (tee will be inside 8" plastic pipe box).  
This will be the only place to fill.
4. Install expandable plug in drain line in sump (this line will be the 3" line on south end of sump)

**REMARKS:** Approx. 80 ft. of 4" pipe was replaced with 2" PVC. The 2" PVC was inserted into the old 4" pipe running along east side of pump house. The 4" pipe running from 90° elbow to 2 x 3 bushing was taken out and junked. The 4" pipe running along north end of pump was removed and junked. The drain now drains into the solution sump on northwest corner of pump house. The apron drain on southwest corner of pump house is no longer in use. The drain line was disconnected and abandoned in place.

Test Pressure: 20# for One Hour  
Date Tested: June 23, 1988  
Tested By: Johnny M. Owen, E.P.N.G.  
Mike Hall (Foreman), Merryman Construction



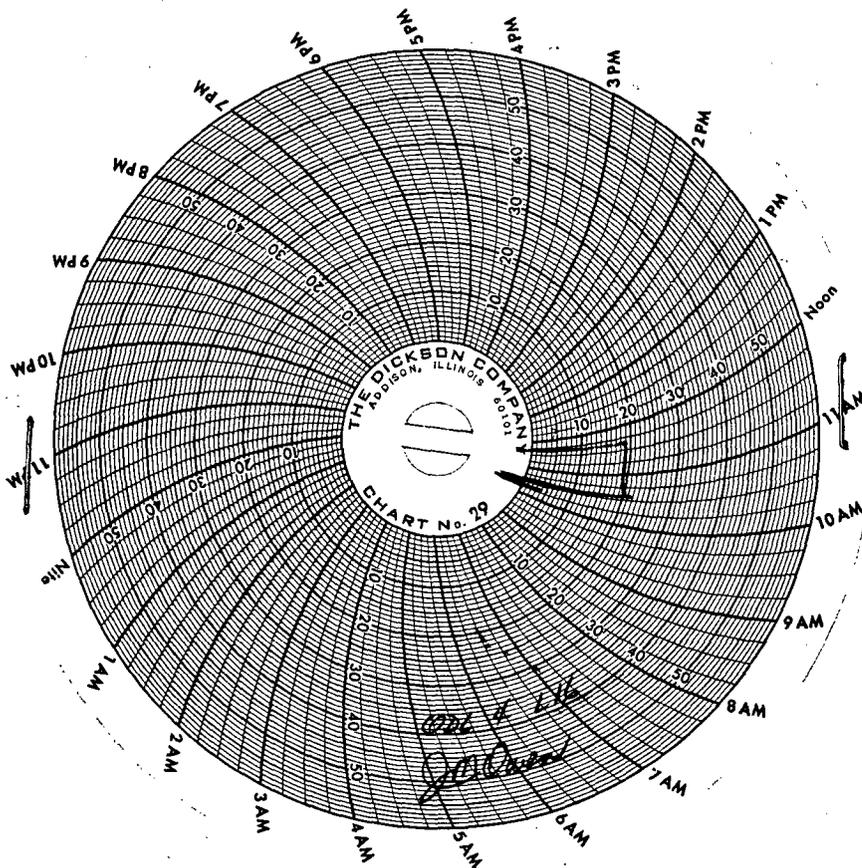


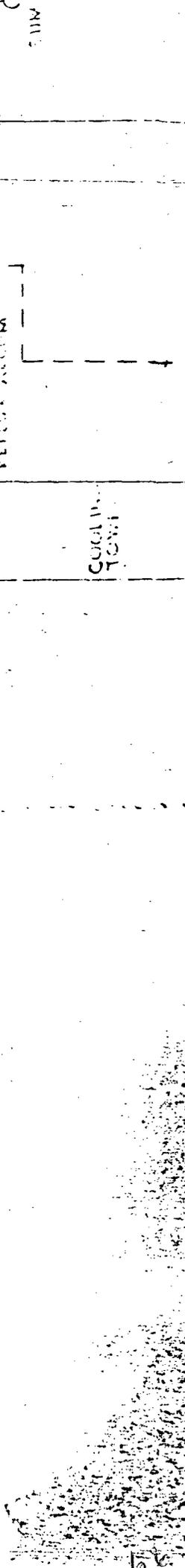
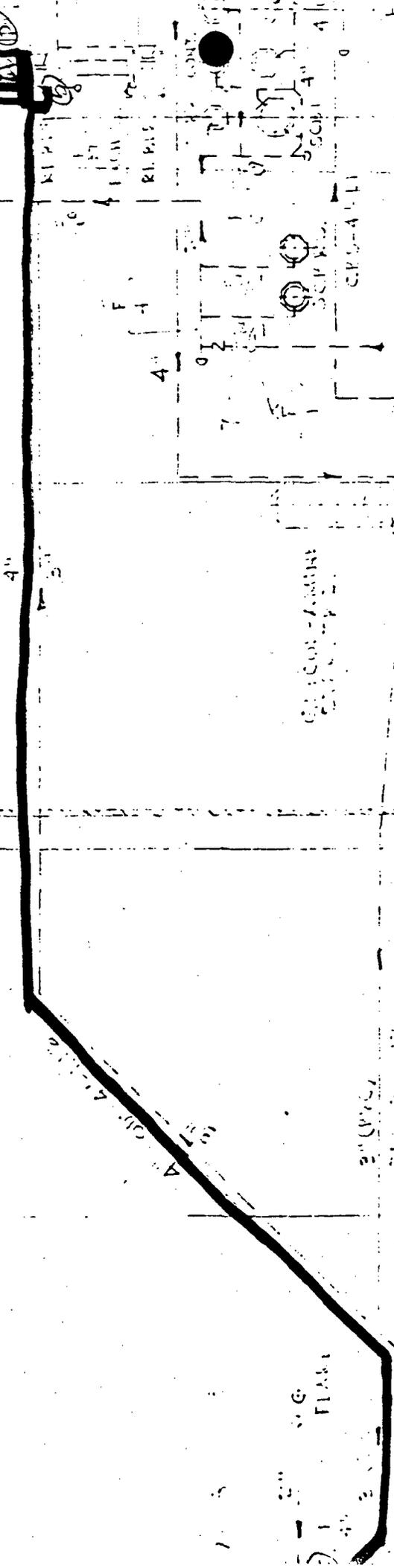
JAL #3 DRAIN LINES

**ODL-4"-L16 Drains off MEA Reclaimer, MEA Reboiler, and Condensate Receiver to steel sump west of Treating Plant Flare.**

1. Close 2" valve off at MEA Reclaimer (bottom of vessel)
2. Close ½ valve off coming out of sump
3. Close off 3/4" and 2" Valve coming off of condensate tank (use this to install chart and recorder, also for air vent)
4. Close 2" valve off pumps
5. Disconnect union off of reboiler drain (3/4" pipe), use this to fill from
6. Install expandable plug in steel sump west of flare

Test Pressure: 20# for One Hour  
Date Tested: June 24, 1988  
Tested By: Johnny M. Owen, E.P.N.G.  
Mike Hall (Foreman), Merryman Construction





JAL #3 DRAIN LINES

ODL-4"-L9 4" Overflow from Sump -- 10" Boiler Blowdown

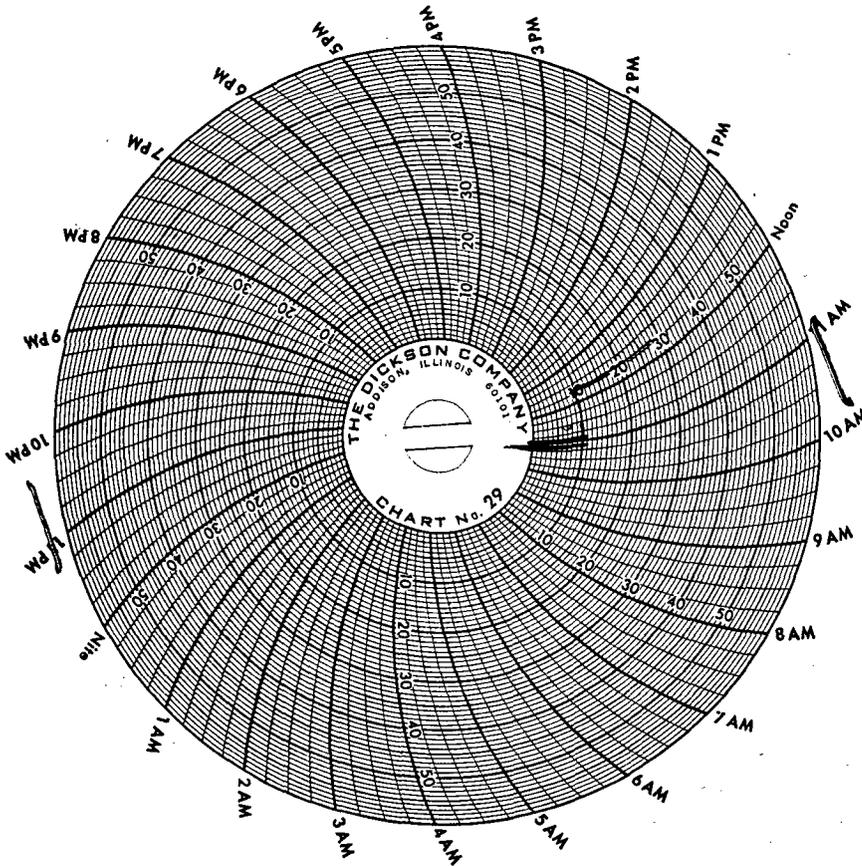
1. Plug apron drain on wash pad
2. Plug apron drain on barrel dock
3. Plug apron drain on varsol tank
4. Plug 4" drain into blowdown tank
5. Plug 6" drain into blowdown tank
6. Plug 8" drain into blowdown tank
7. Blind 4" overflow line into sump west of boiler plant
8. Plug drain at north end of boiler plant
9. Close valves on boiler blowdown

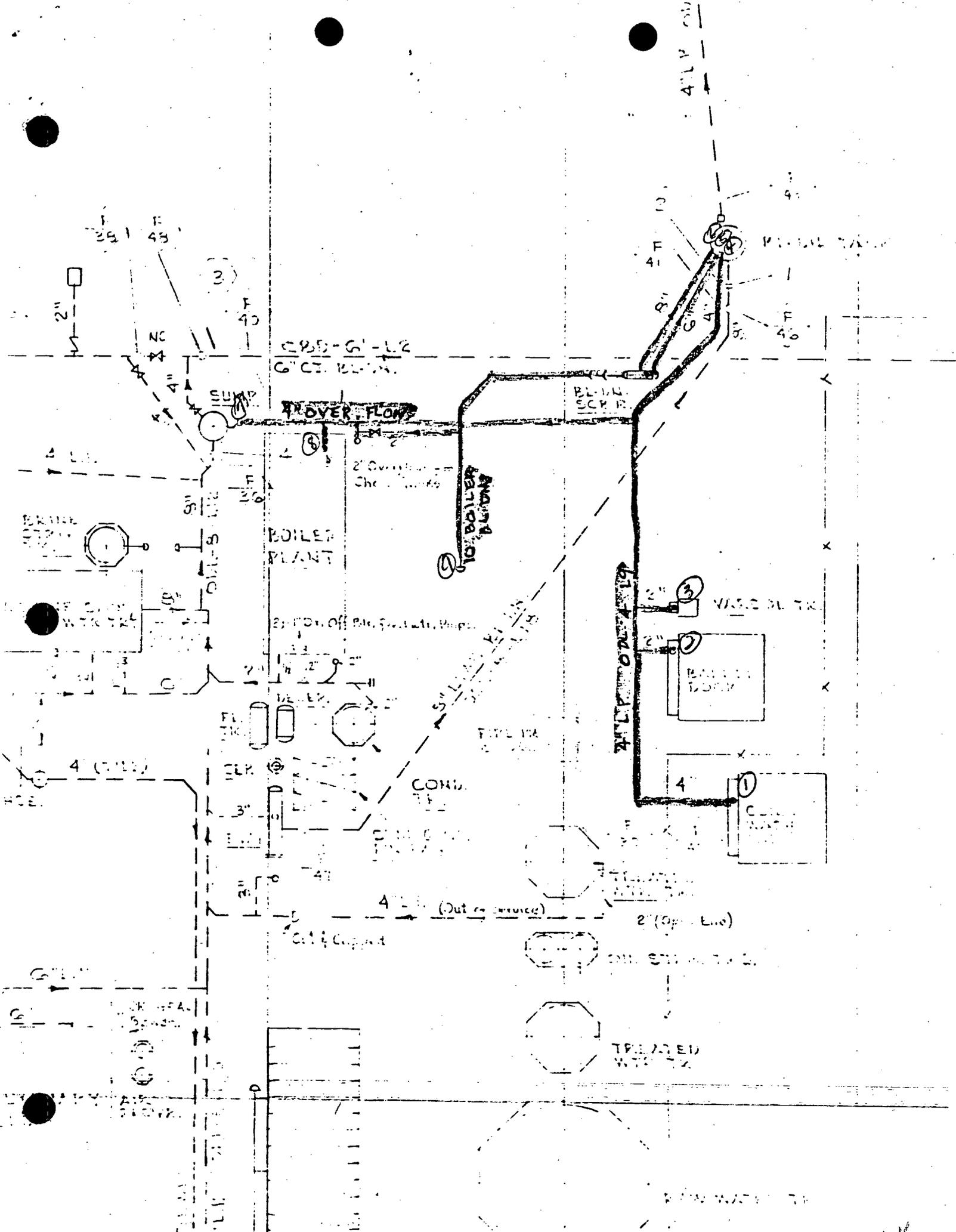
REMARKS: Tested line at <sup>10#</sup> pressure - clamped leak on 2" line at north end of boilers.

Tested on June 15, 1988

These three (3) lines were tested together.

Tested By: H. A. Martin - E.P.N.G.





C25-S-L2  
6" COND. TRK.

OVER FLOW

BOILER PLANT

CONDENSATE

4" COND. TRK.

WATER TOWER

TRAPPED WATER

COND.

4" (Out of service)

2" (Open Line)

TRAPPED WATER

JAL #3 DRAIN LINES

ODL-4"-L9 4" Overflow from Sump -- 10" Boiler Blowdown

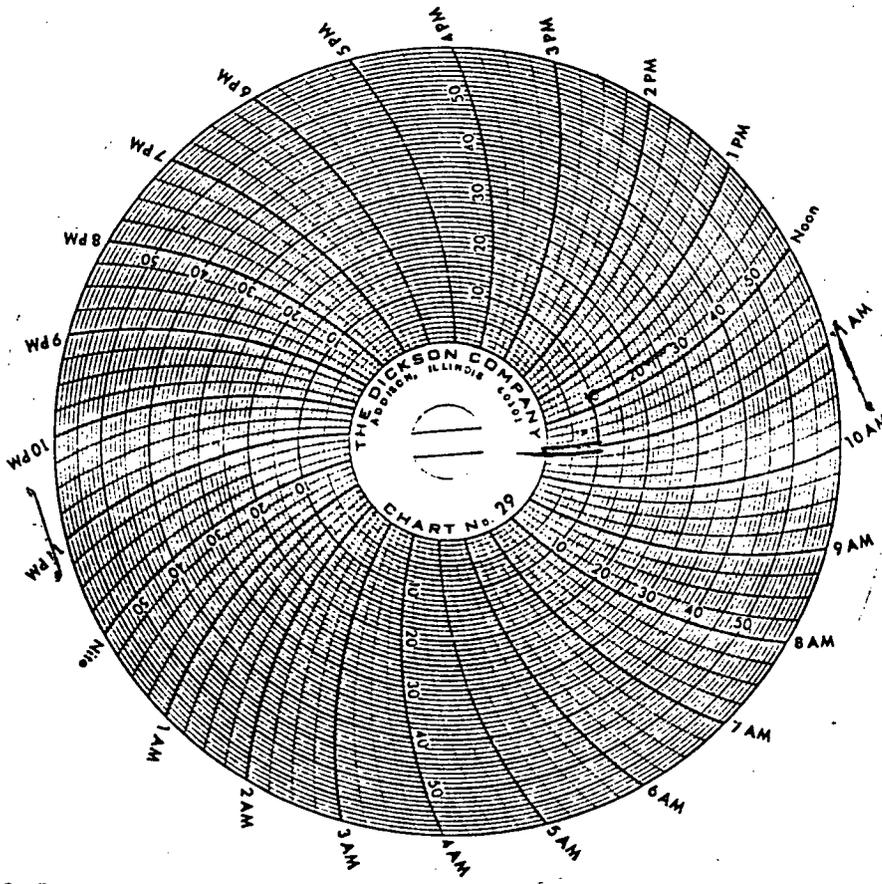
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3. Plug apron drain on varsol tank
4. Plug 4" drain into blowdown tank
5. Plug 6" drain into blowdown tank
6. Plug 8" drain into blowdown tank
7. Blind 4" overflow line into sump west of boiler plant
8. Plug drain at north end of boiler plant
9. Close valves on boiler blowdown

REMARKS: Tested line at 10# pressure - clamped leak on 2" line at north end of boilers.

Tested on June 15, 1988

These three (3) lines were tested together.

Tested By: H. A. Martin - E.P.N.G.





STATE OF NEW MEXICO

ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION

GARREY CARRUTHERS  
GOVERNOR

POST OFFICE BOX 2088  
STATE LAND OFFICE BUILDING  
SANTA FE, NEW MEXICO 87504  
(505) 827-5800

April 6, 1988

CERTIFIED MAIL  
RETURN RECEIPT REQUESTED

Mr. John C. Bridges, Manager  
Environmental Engineering  
El Paso Natural Gas Company  
P. O. Box 1492  
El Paso, Texas 79978

RE: Discharge Plan GW-10  
Jal #3 Gas Plant  
Lea County, N.M.

Dear Mr. Bridges:

On November 21, 1983, the ground water discharge plan, GW-10, for the Jal #3 Gas Plant located in Lea County was approved by the Director of the Oil Conservation Division (OCD). This discharge plan was required and submitted pursuant to Water Quality Control Commission Regulations and it was approved for a period of five years. The approval will expire on November 21, 1988.

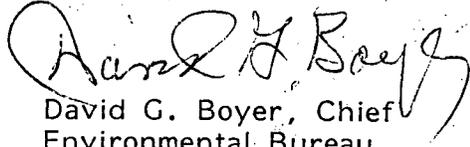
If your facility continues to have effluent or leachate discharges and you wish to continue discharging, please submit your application for renewal of plan approval as quickly as possible. The OCD is reviewing discharge plan submittals and renewals carefully and the review time can often extend for several months. Please indicate whether you have made, or intend to make, any changes in your discharge system, and if so, include an application for plan amendment with your application for renewal. To assist you in preparation of your renewal application, I have enclosed a copy of the OCD's guidelines for preparation of ground water discharge plans at natural gas processing plants. These guidelines will be used in review of your renewal application.

If you no longer have such discharges and discharge plan renewal is not needed, please notify this office.

Mr. John C. Bridges  
April 6, 1988  
Page 2

If you have any questions, please do not hesitate to contact Roger Anderson  
at (505) 827-5885.

Sincerely,



David G. Boyer, Chief  
Environmental Bureau

DGB:RA:sl

Enclosure

cc: OCD - Hobbs

New Mexico Oil Conservation Division

May 5, 1986

Page 2

Should you need further information please contact Howard Reiquam, Director of Environmental Affairs Department or myself at (915)541-3292 or 541-2869, respectively.

Very truly yours,

*P.E. Deachant for JCB*

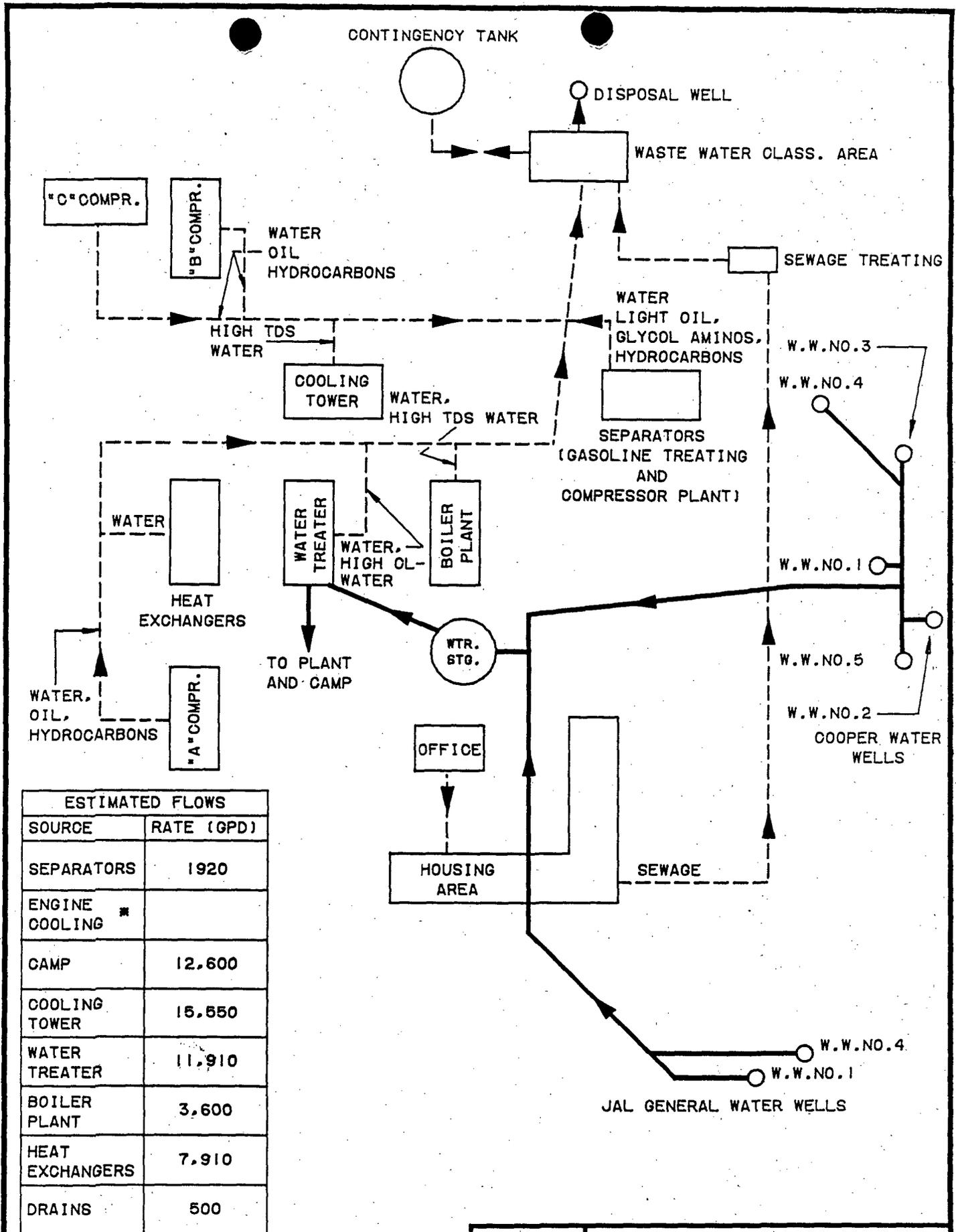
John C. Bridges  
Manager, Environmental Engineering  
Environmental Affairs Department

JCB:gb

Mtg with New Mexico OGD &  
EPA Representatives

3-24-88

<u>NAME</u>	<u>Position</u>	<u>TELEPHONE</u>
John Cunningham	Admin. EPLG	(915) 684-5701
John C. Bridges	Mgr, Env. Engineering	(915) 541-2879
Carla Greathouse	EPA Contractor	(703) 750-3000
David Boyer	NM OGD	(505) - 827-3812
JERRY DEXTON	OGD	393-4161
Chuck Stilwell	ARCO (Industry/API Rep.)	915 688-5651
ROGER ANDERSON	NM OGD	(505) - 827-5885
James T. Millhoff		505-395-2551
Jack R. Hill	Jal #3 Dept	505-395-2451



NOTE:  
IRRIGATION SYSTEMS:  
LAWN SPRINKLERS AND  
GARDEN WATERING

\*CLOSED SYSTEM DRAINAGE DISCONTINUED



**FIGURE 18**  
**JAL NO. 3 PLANT**  
**WATER & WASTE WATER**  
**FLOW SCHEMATIC**

**El Paso**  
Natural Gas Company

P. O. BOX 1492  
EL PASO, TEXAS 79978  
PHONE: 915-541-2600

May 5, 1986

New Mexico Oil Conservation Division  
P.O. Box 2088  
Santa Fe, New Mexico 87501

Reference:       Underground Storage Tank Notifications

Dear Sirs:

Enclosed please find copies of completed underground storage tank (UST) notifications for those tanks located at El Paso Natural Gas (El Paso) locations in New Mexico. Only those forms containing information on tanks related to activities associated with the exploration, development, or production of oil, gas or geothermal resources are included.

As you are well aware, one of the categories of tanks which are not required to be registered and are excluded according to specific statutory language are those at pipeline facilities (including gathering lines) regulated under the Natural Gas Pipeline Safety Act of 1968.

On the advice of El Paso's Legal Counsel, notification forms have been completed for all tanks which might otherwise be subject to the notification requirements and have been sent to the appropriate office of the Department of Transportation (DOT). DOT regulates all facilities which are used in the transportation of gas. All the above mentioned tanks meet the definition of equipment used in the transportation of gas. As a courtesy, copies of the completed forms being sent to DOT are enclosed.

Please note that each form includes the following disclaimer:

"The tank for which this registration is made is excluded from the registration requirement because it is a pipeline facility regulated under the Natural Gas Pipeline Safety Act of 1968. El Paso Natural Gas Company is providing this form to DOT as a courtesy with copies to the appropriate state agency."

# Notification for Underground Storage Tanks

FORM APPROVED  
OMB NO. 2050-0048  
APPROVAL EXPIRES 6-30-88

**FOR TANKS IN NM**

**RETURN COMPLETED FORM TO**

New Mexico Environmental Improvement Division  
Ground Water/Hazardous Waste Bureau  
P.O. Box 968 (505) 827-2933  
Santa Fe, NM 87504 (505) 827-2918

**STATE USE ONLY**  
ID Number  
Date Received

## GENERAL INFORMATION

Notification is required by Federal law for all underground tanks that have been used to store regulated substances since January 1, 1974, that are in the ground as of May 8, 1986, or that are brought into use after May 8, 1986. The information requested is required by Section 9002 of the Resource Conservation and Recovery Act, (RCRA), as amended.

The primary purpose of this notification program is to locate and evaluate underground tanks that store or have stored petroleum or hazardous substances. It is expected that the information you provide will be based on reasonably available records, or, in the absence of such records, your knowledge, belief, or recollection.

**Who Must Notify?** Section 9002 of RCRA, as amended, requires that, unless exempted, owners of underground tanks that store regulated substances must notify designated State or local agencies of the existence of their tanks. Owner means:

(a) in the case of an underground storage tank in use on November 8, 1984, or brought into use after that date, any person who owns an underground storage tank used for the storage, use, or dispensing of regulated substances, and

(b) in the case of any underground storage tank in use before November 8, 1984, but no longer in use on that date, any person who owned such tank immediately before the discontinuation of its use.

**What Tanks Are Included?** Underground storage tank is defined as any one or combination of tanks that (1) is used to contain an accumulation of "regulated substances," and (2) whose volume (including connected underground piping) is 10% or more beneath the ground. Some examples are underground tanks storing: 1. gasoline, used oil, or diesel fuel, and 2. industrial solvents, pesticides, herbicides or fumigants.

**What Tanks Are Excluded?** Tanks removed from the ground are not subject to notification. Other tanks excluded from notification are:

1. farm or residential tanks of 1,100 gallons or less capacity used for storing motor fuel for noncommercial purposes;
2. tanks used for storing heating oil for consumptive use on the premises where stored;
3. septic tanks;

4. pipeline facilities (including gathering lines) regulated under the Natural Gas Pipeline Safety Act of 1968, or the Hazardous Liquid Pipeline Safety Act of 1979, or which is an intrastate pipeline facility regulated under State laws.

5. surface impoundments, pits, ponds, or lagoons.

6. storm water or waste water collection systems.

7. flow-through process tanks.

8. liquid traps or associated gathering lines directly related to oil or gas production and gathering operations;

9. storage tanks situated in an underground area (such as a basement, cellar, mineworking, drift, shaft, or tunnel) if the storage tank is situated upon or above the surface of the floor.

**What Substances Are Covered?** The notification requirements apply to underground storage tanks that contain regulated substances. This includes any substance defined as hazardous in section 101 (14) of the Comprehensive Environmental Response, Compensation and Liability Act of 1980 (CERCLA), with the exception of those substances regulated as hazardous waste under Subtitle C of RCRA. It also includes petroleum, e.g., crude oil or any fraction thereof which is liquid at standard conditions of temperature and pressure (60 degrees Fahrenheit and 14.7 pounds per square inch absolute).

**Where To Notify?** Completed notification forms should be sent to the address given at the top of this page.

**When To Notify?** 1. Owners of underground storage tanks in use or that have been taken out of operation after January 1, 1974, but still in the ground, must notify by May 8, 1986. 2. Owners who bring underground storage tanks into use after May 8, 1986, must notify within 30 days of bringing the tanks into use.

**Penalties:** Any owner who knowingly fails to notify or submits false information shall be subject to a civil penalty not to exceed \$10,000 for each tank for which notification is not given or for which false information is submitted.

## INSTRUCTIONS

Please type or print in ink all items except "signature" in Section V. This form must be completed for each location containing underground storage tanks. If more than 5 tanks are owned at this location, photocopy the reverse side, and staple continuation sheets to this form.

Indicate number of continuation sheets attached

2 \*

### I. OWNERSHIP OF TANK(S)

Owner Name (Corporation, Individual, Public Agency, or Other Entity)

El Paso Natural Gas Company

Street Address

P. O. Box 1492

County

El Paso

City

El Paso

State

Texas

ZIP Code

79978

Area Code

915

Phone Number

541-2879

Type of Owner (Mark all that apply )

Current

State or Local Gov't

Private or Corporate

Former

Federal Gov't (GSA facility I.D. no. \_\_\_\_\_)

Ownership uncertain

### II. LOCATION OF TANK(S)

(If same as Section 1, mark box here )

Facility Name or Company Site Identifier, as applicable

Jal #3

Street Address or State Road, as applicable

P.O. Box 1384

County

Lea

City (nearest)

Jal

State

NM

ZIP Code

88252

Indicate number of tanks at this location

6

Mark box here if tank(s) are located on land within an Indian reservation or on other Indian trust lands

### III. CONTACT PERSON AT TANK LOCATION

Name (If same as Section I, mark box here )

Job Title

Area Code

Phone Number

### IV. TYPE OF NOTIFICATION

Mark box here only if this is an amended or subsequent notification for this location.

### V. CERTIFICATION (Read and sign after completing Section VI.)

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete.

Name and official title of owner or owner's authorized representative

John C. Bridges

Signature

John C. Bridges

Date Signed

5/3/86

CONTINUE ON REVERSE SIDE

**VI. DESCRIPTION OF UNDERGROUND STORAGE TANKS (Complete for each tank at this location.)**

Tank Identification No. (e.g., ABC-123), or Arbitrarily Assigned Sequential Number (e.g., 1,2,3...)	Tank No.	Tank No.	Tank No.	Tank No.	Tank No.
	<u>5003-1</u> *	<u>5003-2</u> *	<u>5003-3</u> *	<u>5003-4</u> *	<u>5003-5</u> *
. Status of Tank (Mark all that apply <input checked="" type="checkbox"/> )	Currently in Use	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Temporarily Out of Use	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Permanently Out of Use	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Brought into Use after 5/8/86	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
. Estimated Age (Years)	<u>4</u>	<u>5</u>	<u>6</u>	<u>5</u>	<u>5</u>
. Estimated Total Capacity (Gallons)	<u>520</u>	<u>2100</u>	<u>3000</u>	<u>15750</u>	<u>43260</u>
. Material of Construction (Mark one <input checked="" type="checkbox"/> )	Steel	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Concrete	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Fiberglass Reinforced Plastic	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Unknown	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Other, Please Specify				
. Internal Protection (Mark all that apply <input checked="" type="checkbox"/> )	Cathodic Protection	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Interior Lining (e.g., epoxy resins)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	None	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
	Unknown	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Other, Please Specify				
. External Protection (Mark all that apply <input checked="" type="checkbox"/> )	Cathodic Protection	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Painted (e.g., asphaltic)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Fiberglass Reinforced Plastic Coated	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	None	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Unknown	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Other, Please Specify				
. Piping (Mark all that apply <input checked="" type="checkbox"/> )	Bare Steel	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Galvanized Steel	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Fiberglass Reinforced Plastic	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Cathodically Protected	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Unknown	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Other, Please Specify	<u>coated steel</u>	<u>coated steel</u>	<u>coated steel</u>	<u>coated steel</u>
. Substance Currently or Last Stored in Greatest Quantity by Volume (Mark all that apply <input checked="" type="checkbox"/> )	a. Empty	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	b. Petroleum				
	Diesel	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Kerosene	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
	Gasoline (including alcohol blends)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Used Oil	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	Other, Please Specify				
	c. Hazardous Substance	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Please Indicate Name of Principal CERCLA Substance				
	OR Chemical Abstract Service (CAS) No.				
Mark box <input checked="" type="checkbox"/> if tank stores a mixture of substances	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
d. Unknown	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
. Additional Information (for tanks permanently taken out of service)	a. Estimated date last used (mo/yr)	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>
	b. Estimated quantity of substance remaining (gal.)				
	c. Mark box <input checked="" type="checkbox"/> if tank was filled with inert material (e.g., sand, concrete)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

**VI. DESCRIPTION OF UNDERGROUND STORAGE TANKS (Complete for each tank at this location.)**

Tank Identification No. (e.g., ABC-123), or Originally Assigned Sequential Number (e.g., 1,2,3...)	Tank No.	Tank No.	Tank No.	Tank No.	Tank No.
	<u>5003-6 *</u>				
<b>Status of Tank</b> (Mark all that apply <input checked="" type="checkbox"/> ) Currently in Use Temporarily Out of Use Permanently Out of Use Brought into Use after 5/8/86	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>Estimated Age (Years)</b>	<u>5</u>				
<b>Estimated Total Capacity (Gallons)</b>	<u>210 000</u>				
<b>Material of Construction</b> (Mark one <input checked="" type="checkbox"/> ) Steel Concrete Fiberglass Reinforced Plastic Unknown Other. Please Specify	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>Internal Protection</b> (Mark all that apply <input checked="" type="checkbox"/> ) Cathodic Protection Interior Lining (e.g., epoxy resins) None Unknown Other. Please Specify	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>External Protection</b> (Mark all that apply <input checked="" type="checkbox"/> ) Cathodic Protection Painted (e.g., asphaltic) Fiberglass Reinforced Plastic Coated None Unknown Other. Please Specify	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>Piping</b> (Mark all that apply <input checked="" type="checkbox"/> ) Bare Steel Galvanized Steel Fiberglass Reinforced Plastic Cathodically Protected Unknown Other. Please Specify	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<u>coated steel</u>				
<b>Substance Currently or Last Stored                      in Greatest Quantity by Volume</b> (Mark all that apply <input checked="" type="checkbox"/> ) a. Empty b. Petroleum Diesel Kerosene Gasoline (including alcohol blends) Used Oil Other. Please Specify c. Hazardous Substance Please Indicate Name of Principal CERCLA Substance OR Chemical Abstract Service (CAS) No. Mark box <input checked="" type="checkbox"/> if tank stores a mixture of substances d. Unknown	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<u>Water &amp; Oil</u>				
<b>Additional Information (for tanks permanently                      out of service)</b> a. Estimated date last used (mo/yr) b. Estimated quantity of substance remaining (gal.) c. Mark box <input checked="" type="checkbox"/> if tank was filled with inert material (e.g., sand, concrete)	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

\*Disclaimer

The tank for which this registration is made is excluded from the registration requirement because it is a pipeline facility regulated under the Natural Gas Pipeline Safety Act of 1968. El Paso Natural Gas Company is providing this form to DOT as a courtesy with copies to the appropriate state agency.



STATE OF NEW MEXICO  
**ENERGY AND MINERALS DEPARTMENT**  
OIL CONSERVATION DIVISION

TONY ANAYA  
GOVERNOR

POST OFFICE BOX 2088  
STATE LAND OFFICE BUILDING  
SANTA FE, NEW MEXICO 87501  
(505) 827-5800

March 4, 1985

CERTIFIED MAIL  
RETURN RECEIPT REQUESTED

El Paso Natural Gas Co.  
One Petroleum Center/Building Two  
3300 North "A" Street  
Midland, Texas 79707

Attention: Mr. J. W. Cunningham

Re: EPNG Discharge Plans -  
Lea County Plants Drain  
Line Testing

Dear Mr. Cunningham:

We have reviewed the results of the drain line testing program which was conducted by EPNG as part of the discharge plan for the Jal No. 3 (GWR-10), Jal No. 4 (GWR-7), Eunice (GWR-9), and Monument (GWR-8) gas processing plants.

Upon analysis of the results and an estimation of the corrosion rates, we concur with your suggestion that yearly testing of the drain systems would be excessive. Therefore, by this letter, hydrostatic testing of the underground drain systems for the Jal No. 3, Jal No. 4, Eunice, and Monument gas processing plants will be required as part of the discharge plan renewal process. The testing program for each plant should be completed prior to the submittal of the discharge plan renewal. The discharge plan renewal shall include drawings of, and procedures for, the testing program as well as the results obtained from the testing program. A list of all piping replaced should also be included.

It should be noted that in the future, all gas processing plants and oil refineries in excess of twenty-five years of age will be required to submit plans for, or the results of, an underground drainage testing program as a requirement for discharge plan approval or renewal.

If you have any questions concerning this letter and the effect it may have on other EPNG plants, please feel free to call Phil Baca or Dave Boyer at (505) 827-5812.

Sincerely,

A handwritten signature in cursive script, appearing to read "R. L. Stamets".

R. L. STAMETS  
Director

RLS/PB/dp

cc: William F. Lorang, EPNG  
OCD-Hobbs Office

P 505 905 861

RECEIPT FOR CERTIFIED MAIL

NO INSURANCE COVERAGE PROVIDED—  
NOT FOR INTERNATIONAL MAIL

(See Reverse)

Sent to El Paso Natural Gas	
Street and No. 3300 N. "A" St.	
P.O., State and ZIP Code Midland, Texas 79707	
Postage	\$
Certified Fee	
Special Delivery Fee	
Restricted Delivery Fee	
Return Receipt Showing to whom and Date Delivered	
Return Receipt Showing to whom, Date, and Address of Delivery	
TOTAL Postage and Fees	\$
Postmark or Date	

PS Form 3800, Feb. 1982

**El Paso**  
Natural Gas Company

ONE PETROLEUM CENTER / BUILDING TWO  
3300 NORTH "A" STREET  
MIDLAND, TEXAS 79705

February 25, 1985

Mr. Philip L. Baca  
Environmental Engineer  
Oil Conservation Division  
P. O. Box 2088  
Santa Fe, New Mexico 87501

Dear Mr. Baca:

Per our telephone conversation of this date, enclosed are copies of our Jal No. 3 and Jal No. 4 Plant drain system drawings. I have placed a check mark by the lines that were replaced or repaired.

Items b, c, d and e, as noted in O. R. Dakan's memorandum to J. W. Cunningham dated February 15, 1985, for Jal No. 3 Plant were installed in 1950. Items a and f were installed in 1959.

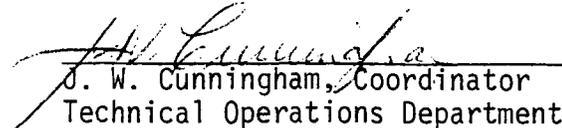
Items a and b for Jal No. 4 Plant were installed in 1952.

Hopefully, this information, along with the information supplied to you last week, will enable OCD to relax the annual drain line testing requirements of our Discharge Plans and also enable you to develop testing intervals that are realistic and can be justified by companies in our industry.

If additional information is needed, please let me know.

Sincerely,

EL PASO NATURAL GAS COMPANY

  
J. W. Cunningham, Coordinator  
Technical Operations Department

JWC:gfc

Enclosures

Plant Age: 34 yrs

Pipe Size	Sch. 40 Wall Thick.	Sch. 10 Wall Thick	Assumed C-Rate	Sch. 40 C-Rate	Sch. 10 C-Rate
3"	.216"	.120"	.02"/yr	.006"/yr	.003"/yr
4"	.237"	.120"		.007"/yr	.003"/yr
6"	.280"	.130"		.008"/yr	.004"/yr
8"	.322"	.148"		.009"/yr	.004"/yr
10"	.365"	.165"		.011"/yr	.005"/yr
					$\bar{x} = .008"/yr$

Assume Corrosion Rate of .02 in/yr

Pipe Size	Sch. 40 Wall Thick	Sch. 10 Wall Thick	Life Sch. 40	Life Sch. 10
3"	.216"	.120"	11 yr	6 yr
4"	.237"	.120"	12 yr	6 yr
6"	.280"	.130"	14 yr	7 yr
8"	.322"	.148"	16 yr	7.4 yr
10"	.365"	.165"	18 yr	8.3 yr
			$\bar{x} = 14.2 yr$	$\bar{x} = 6.9 yr$

Assume Corrosion Rate of .01 in/yr

Pipe Size	Life Sch. 40	Life Sch. 10
3"	22 yr	12 yr
4"	24 yr	12 yr
6"	28 yr	14 yr
8"	32 yr	15 yr
10"	36 yr	16 yr
	$\bar{x} = 28.4 yr$	$\bar{x} = 13.8 yr$

∴ Choose a 25 yr. life for pipes. Start inspecting when plants reach 25 yrs.

# PIPE REPLACED BY EPNG

JAL #4

180' of 4" Pipe 32 yrs. Old

110' of 8" Pipe 32 yrs. Old

75' of 10" Pipe 32 yrs. Old

JAL #3

40' of 3" Pipe 25 yrs Old (High Temp)

70' of 3" Pipe 32 yrs Old

10' of 6" Pipe 32 yrs Old

25' of 4" Pipe 32 yrs Old

9' of 6" Pipe 32 yrs Old

February 19, 1985

*Test Procedures in Brown  
Binds with Jal #4 File*

New Mexico Oil Conservation Division  
P. O. Box 2088  
Santa Fe, New Mexico 87501

Attention: Mr. R. L. Stamets, Director

**RE: EPNG DISCHARGE PLANS - LEA COUNTY PLANTS  
DRAIN LINE TESTING**

Gentlemen:

This letter is to advise that El Paso Natural Gas Company has just recently completed the hydrostatic drain line testing of our Lea County Plants for the year 1984. This testing was done pursuant to our approved Discharge Plans for Eunice, Jal No. 3, Jal No. 4 and Monument. Drain lines in the Jal No. 1 Plant were not tested because the plant is currently shut down. There are no plans at the present time to reactivate the plant.

Attached for your information and to be considered as part of this report are two (2) memorandums from Mr. O. R. Dakan to J. W. Cunningham detailing the results of the tests, repairs or actions taken and cost information associated with the tests.

As you will note all lines not meeting the test requirements were either repaired, replaced, or taken out of service except for line No. TDL-15"-L1, which is a clay tile line running beneath the Jal No. 3 gasoline plant concrete drain aprons and a 4" low pressure drain line running beneath the concrete drain apron in the treating plant at Jal No. 3. It would be extremely expensive to repair or replace these lines.

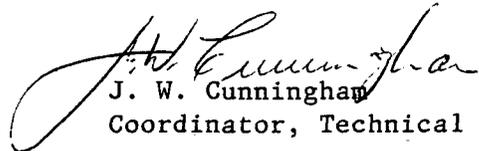
Because of the extraordinary time and expense involved in annual testing of the drain lines and because of the remote possibility of ground water contamination from leaking drain lines, El Paso Natural Gas Company respectfully requests that the annual drain line testing provision of the Discharge Plans be rescinded or at least be extended to no more than once every five years. Also, as support for our request to rescind this provision is the fact that we have been advised by Phillips Petroleum Company and Northern Natural Gas Company, who also operate plants in the Lea County Area that they do not have these requirements in their approved Discharge Plans.

Page 2  
February 19, 1985

If there are any questions regarding the test results or our request to rescind the test requirements, please advise the undersigned at your earliest convenience.

Sincerely,

EL PASO NATURAL GAS COMPANY

  
J. W. Cunningham  
Coordinator, Technical Operations

JWC:dc

TO: J. W. Cunningham

DATE: February 15, 1985

FROM: O. R. Dakan

PLACE: Permian Division-Midland

RE: RESULTS OF DRAINLINE TESTING AT SOUTHEASTERN NEW MEXICO PLANTS

After checking available drawing information, it has been determined that the underground portion of the drain systems are as follows:

<u>PLANT</u>	<u>LENGTH OF DRAIN LINES, ALL SIZES</u>
Ja1 #4	33,045 ft.
Ja1 #3	26,115 ft.
Eunice	15,535 ft.
Monument	4,665 ft.

Currently, the status of the above drain systems is as follows:

- I. Ja1 No. 4 Plant-Lines which would not hold test pressure were:
  - Installed 1952* } a) 4" low pressure drain from reflux accumulator to 16" drain header (line has been rerouted and replaced).
  - b) 10"/8" boiler and evaporator blowdown header (line has been replaced).
  
- II. Ja1 No. 3 Plant-Lines which would not hold test pressure were:
  - a) Line: ODL-6"-L3 Leaks in 3" drains from intercoolers were repaired. Line in service. *(1959)*
  - 1950* } b) Line: ODL-3"-L17 Opendrains from the reflux accumulator. This steel line (70') is being replaced with PVC line.
  - c) Line: 6" L.P. from hot wells to line ODL-8"-L10-10' section replaced and line retested.
  - d) Line: 4" L.P. drain from Solution exchangers to Line ODL-8"-L12 leaking under concrete apron. No repairs have been made.
  - e) Line: 6" L.P. drain to solution sump - 9' Section replaced and line retested.
  - 1959* f) Line: TDL-15"-L1 Open Apron and storm water drain. This tile line would not pressure because of joint design (Mortar joints) and inability to get a tight seal with the expandable plugs. This drain handles liquids from the Aprons during bundle cleaning operations, steam condensate from the heat tracing line steam traps, and rain water. The discharge end of the line empties into an open distribution sump and has no pressure in the line during normal operations. Under these conditions any leakage at the joints will be minimal since the liquid will take the path of least resistance (i.e. the open end of the line). The line is located under all the concrete aprons North of the Gasoline Pump house and would be extremely expensive to replace. Considering the types of fluids that this

line transports and the cost of replacement, unless ordered otherwise, this line will be left as is.

At Eunice Plant, the lines which would not hold test pressures were:

- a) Line: 6" from water treating building to 8" open drain header. A short section of this line has apparently been subjected to corrosion in a "Hot Spot" where cathodic protection was interrupted. This condition is to be corrected and the clamped section of line replaced. Fluid is water treater backwash water.
- b) Line: 4" Drain from Mainline inlet scrubber area to 8" open drain header (Taps F43 and F28). This drain was found to be inactive and was permanently isolated at the 4" to 8" junction. Line is now inactive.

At Monument Plant, there were no leaks on the drain lines. All lines shown on Drainline drawing are in service.

Other than those lines, or sections, previously mentioned, all drain lines in these systems tested leak-free. Pressure charts are on file at the plant for verification of pressures and durations in accordance with the respective drain line test procedures previously published.

  
O. R. Dakan

ORD:cd

cc: L. E. Anderson  
Harold Franklin  
Bill Lorang  
Charlie Mathis  
G. T. Thurman  
P. E. Wieland  
File - 2

TO: J. W. CUNNINGHAM

DATE: FEBRUARY 7, 1985

FROM: O. R. DAKAN

PLACE: PERMIAN DIVISION-MIDLAND

**RE: 1984 DRAINLINE TESTING COSTS**

Listed below are the actual costs of Pressure Testing the drainlines at the southeastern New Mexico plants.

**Morument**

EPNG Labor	(402)	\$2052.07
EPNG Equipment	(420)	1333.37
Material & Parts	(417)	530.19
Contractor Charges	(429)	5279.00
	Total	<u>\$9194.63</u>

**Eunice**

EPNG Labor	(402)	\$3743.67
EPNG Equipment	(420)	1610.25
Materials & Supplies	(417)	1118.15
Contractors Charges	(429)	6375.96
	Total	<u>\$12,848.03</u>

**Jal No. 3**

EPNG Labor	(402)	\$4646.74
EPNG Equipment	(420)	1530.15
Materials & Supplies	(417)	3948.18
Contractor Charges	(429)	7414.60
	Total	<u>\$17,539.67</u>

**Jal No. 4**

EPNG Labor	(402)	\$10354.93
EPNG Equipment	(420)	3741.80
Materials & Supplies	(417)	6097.82
Contractors Charges	(429)	6097.82
	Total	<u>\$26,292.37</u>

Total direct cost - 4 Plants - \$65,874.70

After discussions with Hardy Cook and personnel at the respective plants, it has been estimated that approximately \$5000 additional EPNG labor and equipment charges were spent as indirect or unlabeled expenses. Plant personnel were involved in location of lines, valves and drains at various times during the testing procedure.

It is recommended that the Oil Conservation Division (OCD) be petitioned to extend the testing interval to 5 years instead of the present annual schedule. Although the next test will not be as expensive as this initial test, an annual outlay of approximately \$40,000 to \$50,000 for drain line testing is not warranted. Testing on a 5 year basis would serve the same purpose at a reduced average annual cost.



O. R. Dakan  
Chief Division Project Engineer

ORD:jlr

cc: L. E. Anderson  
Harold Franklin  
Bill Lorang  
Charlie Mathis  
G. T. Thurman  
P. E. Wieland  
File - 2

NOTICE OF PUBLICATION  
STATE OF NEW MEXICO  
ENERGY AND MINERALS DEPARTMENT  
OIL CONSERVATION DIVISION  
SANTA FE, NEW MEXICO

Notice is hereby given that pursuant to New Mexico Water Quality Control Commission Regulations, the following proposed discharge plan has been submitted for approval to the Director of the Oil Conservation Division, P. O. Box 2088, State Land Office Building, Santa Fe, New Mexico 87501, telephone (505) 827-5803.

EL PASO NATURAL GAS COMPANY, Jal No. 3 Plant (Sections 33 and 34, Township 24 South, Range 37 East, NMPM, Lea County, New Mexico) P. O. Box 1384, Jal, New Mexico 88252, also P. O. Box 1492, El Paso, Texas 79978, telephone (915) 541-3292, proposes to discharge approximately 1320 barrels of waste water per day. The waste water is derived from plant process, boiler and cooling tower water, and domestic effluent. The waste water will be disposed of into an injection well operated by El Paso Natural Gas Company. The total dissolved solids content of the waste water is approximately 5410 mg/L.

Any interested person may obtain further information from the Oil Conservation Division and may submit written comments to the Director of the Oil Conservation Division at the address given above. Prior to ruling on any proposed discharge plan or its modification, the Director of the Oil Conservation Division shall allow at least thirty (30) days after the date of publication of this notice during which comments may be submitted to him and a public hearing may be requested by any interested person. Requests for a public hearing shall set forth the reasons why a hearing should be held. A hearing will be held if the Director determines there is significant public interest.

*Notice Dates:*

10/13/83 (HOBBS)  
10/13/83 (ALB.)

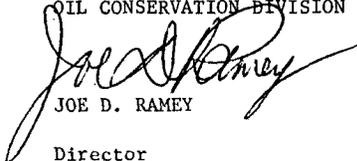
STATE OF NEW MEXICO  
OIL CONSERVATION  
DIVISION  
JOE D. RAMEY  
Director  
(SEAL)

If no public hearing is held, the Director will approve or disapprove the proposed plan based on information available. If a public hearing is held, the Director will approve or disapprove the proposed plan based on information in the plan and information submitted at the hearing.

GIVEN Under the Seal of the New Mexico Oil Conservation Commission at Santa Fe, New Mexico, on this 13th day of October, 1983.

STATE OF NEW MEXICO

OIL CONSERVATION DIVISION



JOE D. RAMEY

Director

S E A L

OIL CONSERVATION  
DIVISION  
JOE D. RAMEY  
Director  
(SEAL)

**El Paso**  
Natural Gas Company

TWO PETROLEUM CENTER / SUITE 200  
NORTH "A" AT WADLEY  
MIDLAND, TEXAS 79701  
PHONE: 915-684-5701

October 11, 1983

Mr. Joe Ramey, Director  
New Mexico Oil Conservation Division  
P. O. Box 2088  
Santa Fe, NM 87501

Re: The Enclosed Discharge Plan for  
El Paso Natural Gas Company's  
Jal No. 3 Plant

Dear Mr. Ramey:

Please find enclosed the complete discharge plan for El Paso's  
Jal No. 3 Plant.

El Paso has set forth therein in detail the methods and techniques  
proposed to be used which will ensure compliance with the New Mexico  
Water Quality Act and the New Mexico Water Quality Control Commission  
regulations.

El Paso hereby requests that you act on the proposed plan pursuant  
to Sections 3-108 and 3-109 of the regulations.

Thank you for your consideration of this matter.

Very truly yours,



R. F. Cook

DISCHARGE PLAN FOR  
EL PASO NATURAL GAS COMPANY'S  
JAL NO. 3 PLANT  
LEA COUNTY, NEW MEXICO

EL PASO NATURAL GAS COMPANY  
EL PASO, TEXAS

JAL NO. 3 DISCHARGE PLANT

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Appendix

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- I Hydrologic Data Sheets for Jal No. 2 and Jal No. 3 Plants
- J Jal No. 3 Plant Drain Line Test Procedure

### Executive Summary

The Jal No. 3 Plant has been in operation since the early 1940's to compress, treat and transport natural gas. Groundwater from the Ogallala formation has been produced for both domestic and industrial use at the Plant. Wastewater resulting from Plant operations which was previously discharged to evaporation ponds is now being routed through a classifier system to remove suspended solids and oil and disposed of in an approved onsite injection well. The Plant discharges approximately 38.5 gallons per minute of water characterized by a total dissolved solids concentration of approximately 5410 p.p.m.

This discharge plan demonstrates that all waste streams generated at the plant are now being disposed of properly. The Plan has been extensively revised to clarify the methods and procedures which El Paso Natural Gas Company is using, in accordance with the New Mexico Water Quality Control Commission Regulations, to ensure that groundwater quality in the general area of the Plant is not degraded. This report supersedes the previously submitted discharge plan and provides an update in accordance with New Mexico Oil Conservation Division (NMOCD) directions on developments that have taken place since the original plan was submitted.

It is El Paso's intent to sufficiently describe the treatment of all waste streams from the Plant to comply with each part of the regulation. Therefore, the format of this plan has been structured to identify each part of the regulation which is applicable to discharge plans and then to supply information sufficient to indicate compliance.

Discharge Plan For  
El Paso Natural Gas Company's  
Jal No. 3 Plant  
Lea County, New Mexico

I. Introduction

This document describes a wastewater discharge plan (Plan) pertaining to El Paso Natural Gas Company (El Paso) Jal No. 3 Field Plant (Plant) and is directed to officials of the New Mexico Oil Conservation Division (NMOCD) of the Energy and Minerals Department who in this case are implementing the New Mexico Water Quality Control Commission (NMWQCC) Regulations. The purpose of this Plan is to describe the methods and processes which El Paso is using to ensure that the water quality in the general area is not degraded. Figure 1 shows the general area of the Plant and related El Paso activities in southern Lea County.

El Paso has assembled, evaluated and included in this Plan existing information from all known sources that could be used in defining the existing environment of the area. Much of the information presented herein is based on data previously published by the U.S. Geological Survey and New Mexico agencies, including the State Engineer, the NMOCD and the New Mexico Environmental Improvement Division (NMEID). Water sampling and analysis were conducted to characterize existing water quality in the general area of the Plant as well as the specific wastewater discharges.

The Plan is presented in Section III following the background information section, and has been formatted to respond directly to all applicable provisions of Part 3 of the NMWQCC regulations. Each regulation is identified by number and the text is reproduced and underlined for reference. The response to each regulation follows and is intended to directly answer the specific information requirement for that regulation.

II. Background Information

Historical

In the late 1920's Maljamar Oil and Gas Corporation made the first discoveries of oil and gas in Lea County (Mangan, 1977). These discoveries were soon followed by successful exploration to the north of Jal in the Eunice area. The communities of Jal, Eunice and Hobbs profited and grew with the Permian Basin boom and have continued to prosper to this day.

Originally, oil operations separated the oil and gas at the wellhead and burned the gas in thousands of huge flares that lit up the whole basin. In the Kendrick Field alone, oil operations flared 200 million cubic feet of gas daily simply because there was nothing else to do with it. In September 1928, surveys for a planned pipeline to El Paso, Texas were begun at Jal. Soon after completion of the pipeline the first treating plant, called Jal No. 1, was constructed near the

village of Jal. That plant initially treated up to three million cubic feet of gas per day. As the demand for natural gas increased, Jal Plant No. 2 was constructed in 1940, followed by Jal 3, Jal 4, Eunice and Monument during and after World War II.

The Jal No. 3 Plant became operational in 1950 with gas treating, gas compression, and product extraction facilities. In 1959 major modifications were made which included expansion of compression, treating and products extraction facilities and installation of a gas dehydration plant. A 16,800 horsepower turbine-driven gas compressor and two reciprocating compressor units were added in 1971 with corresponding expansion in gas treating and products extraction facilities. Current plant capabilities were reached in 1972 with the installation of two turbine-driven compressor units.

Liquid waste streams from the plant facilities and adjoining camp were discharged into several evaporation ponds. Use of these ponds was discontinued in mid-1982 when the wastewater disposal system was put into service.

The plant occupies 80 acres and can be seen in the 1981 photograph in Figure 2. It also has a 42-house camp occupied by Company employees. Information regarding ownership of tracts adjacent to the Plant site is contained in Figure 3. All Plant property is owned by El Paso. Three producing oil/gas wells exist within the plant confines which are also noted on Figure 3.

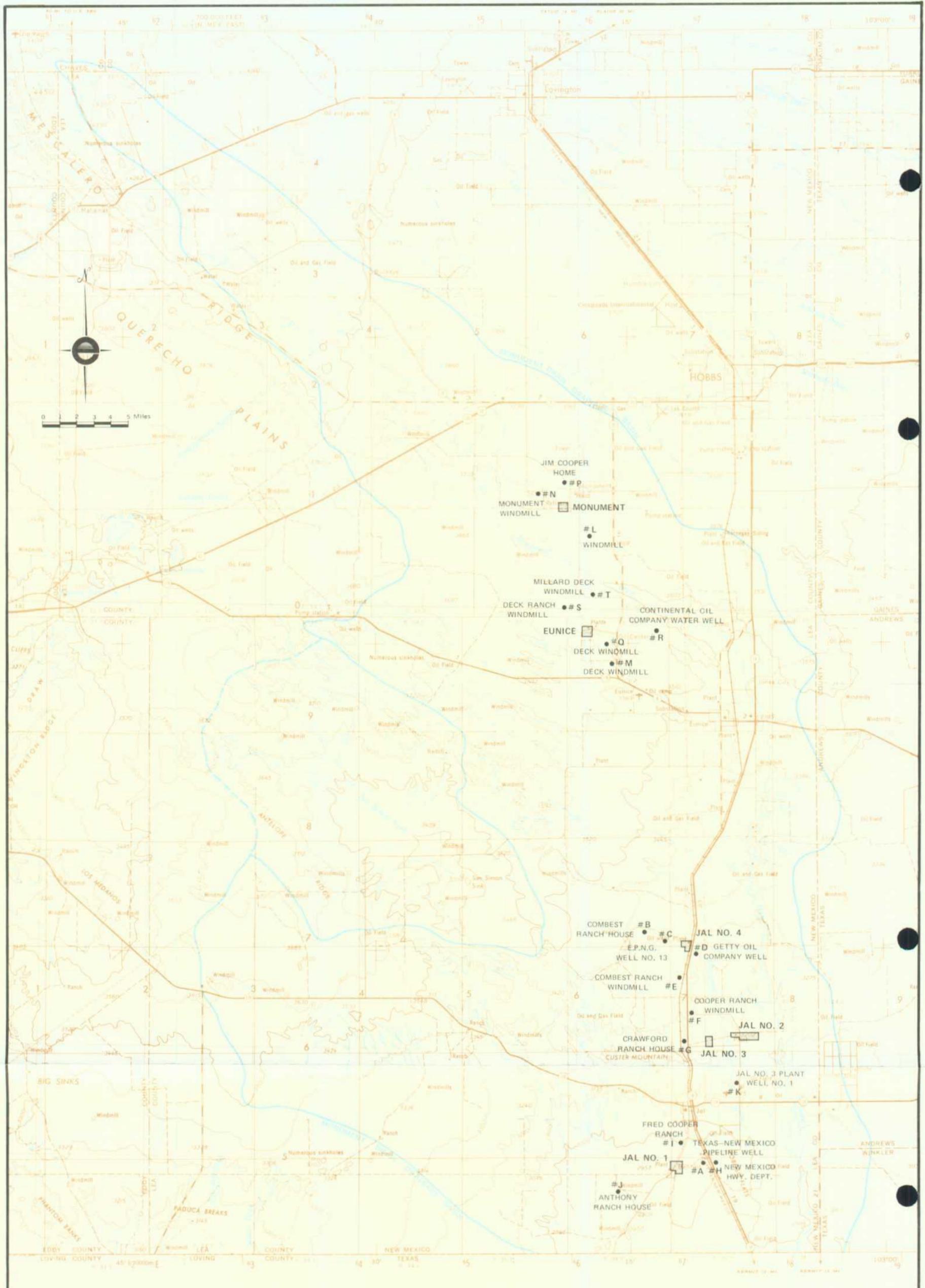
#### Water Supply

Groundwater from wells producing from the Ogallala formation is used to supply both industrial and domestic needs at the Plant. The Plant and its associated facilities use approximately 618.2 acre feet of water per year obtained from wells located southeast of the Plant in Sections 10, 11 and 12, Township 25 South, Range 37 East, NMPM. This consumption rate, the means of the yearly consumption rates for the years 1979 through 1982, includes water usage for the Jal general camp, located outside the plant confines, which utilizes the same water source but does not have separate metering facilities.

#### Water Use and Past Disposal Practices

A substantial amount of the water consumed at the plant is used by the cooling towers to cool compressed gas. The cooling towers require considerable make-up to replace water constantly being lost to evaporation. Water is also used for the domestic (home use and yard irrigation) needs of the employee camp facilities. Another use for water is in the closed cooling system for engine oil (oil cooling) and engine jackets (jacket cooling). This water is generally circulated to dry, external heat exchangers where ambient air is blown across heat exchanger surfaces by large vertical-axis fans (fin-fans).

The Plant previously used ponds for disposal of plant wastewater. These are referenced on Figure 4 (Map Pocket). In addition, between 1977 and 1982, the No. 1 pond at the Jal No. 2 Plant site, shown

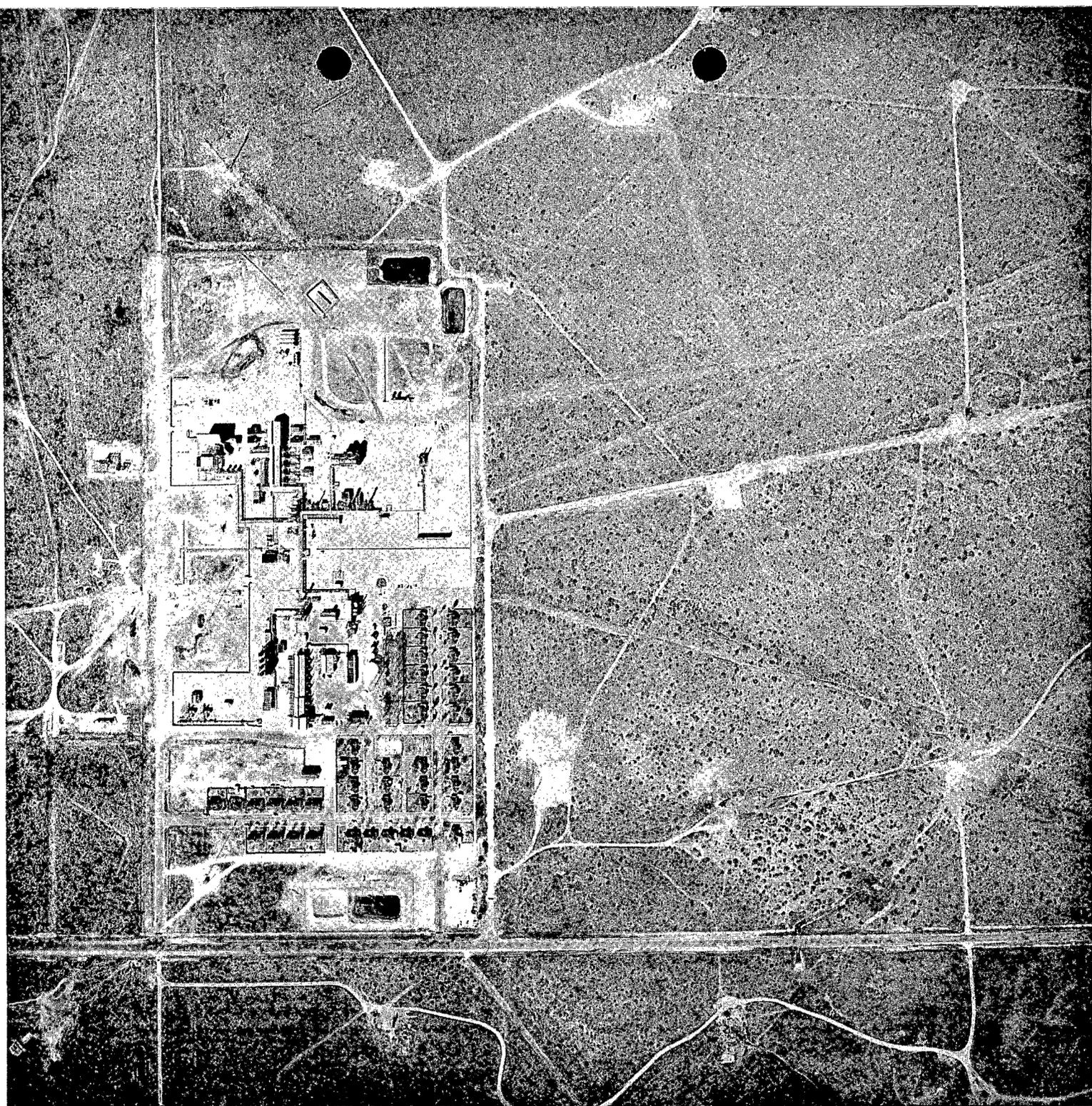


- LEGEND
- E.P.N.G. PLANTS
  - WATER WELLS
  - MONUMENT DRAW DRAINAGE BASIN



FIGURE 1  
 LOCATION OF  
 EL PASO NATURAL GAS COMPANY  
 PLANTS AND MONUMENT DRAW  
 DRAINAGE BASIN  
 SOUTHERN LEA COUNTY, NEW MEXICO

F283 1603E108



NOTE: ALL SOUTH PONDS RETIRED. ANGLED SQUARE PIT IN NORTH CENTRAL PLANT YARD WAS TEMPORARY MUD PIT USED IN DRILLING OF DISPOSAL WELL; IT NO LONGER EXISTS.



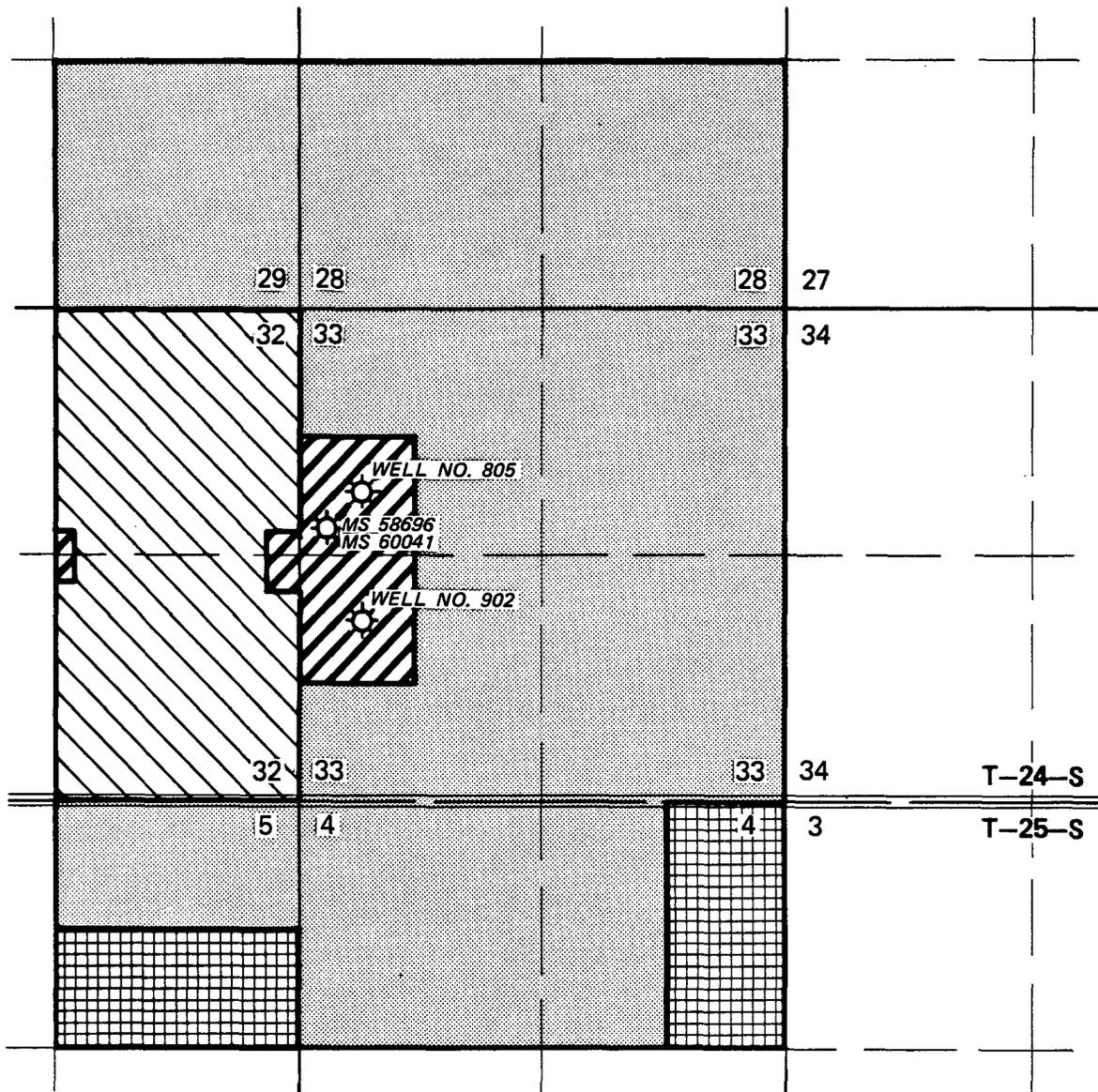
FIGURE 2  
1981 AERIAL VIEW OF  
JAL NO. 3 PLANT  
LEA COUNTY, NEW MEXICO



NO SCALE

N

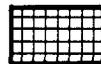
R-37-E, N.M.P.M.



LEGEND



El Paso Natural Gas Company



J. J. Smith Estate, et al  
c/o Rebecca Joan Doom



Trustees of Jal Public Library Fund



State of New Mexico/Henry H. Harrison  
c/o J. T. Crawford



FIGURE 3  
**JAL NO. 3 PLANT SITE**  
 SW¼ NW¼, NW¼ SW¼ OF SECTION 33  
 T-24-S, R-37-E  
 LEA COUNTY, NEW MEXICO

**JAL NO. 3 PLANT SITE**

SUBDIVISION	OWNER/OCCUPANT/ADDRESS
SW $\frac{1}{4}$ NW $\frac{1}{4}$ , NW $\frac{1}{4}$ SW $\frac{1}{4}$ Section 33, T-24-S, R-37-E; South 165' of E $\frac{1}{2}$ E $\frac{1}{2}$ SE $\frac{1}{4}$ NE $\frac{1}{4}$ Section 32, T-24-S, R-37-E; North 495' of E $\frac{1}{2}$ E $\frac{1}{2}$ NE $\frac{1}{4}$ SE $\frac{1}{4}$ Section 32, T-24-S, R-37-E; and A Tract of land 292' X 660' in the E $\frac{1}{2}$ Section 32, T-24-S, R-37-E (Tract not a Part of Plant Site)	El Paso Natural Gas Company P. O. Box 1492 El Paso, Texas 79978
SE $\frac{1}{4}$ Section 29, T-24-S, R-37-E; S $\frac{1}{2}$ Section 28, T-24-S, R-37-E; All Section 33 Except the SW $\frac{1}{4}$ NW $\frac{1}{4}$ & the NW $\frac{1}{4}$ SW $\frac{1}{4}$ , T-24-S, R-37-E; N $\frac{1}{2}$ NE $\frac{1}{4}$ Section 5, T-25-S, R-37-E; and NW $\frac{1}{4}$ , W $\frac{1}{2}$ NE $\frac{1}{4}$ Section 4, T-25-S, R-37-E	Trustees of Jal Public Library Fund P. O. Box 178 Jal, New Mexico
S $\frac{1}{2}$ NE $\frac{1}{4}$ Section 5, T-25-S, R-37-E; and E $\frac{1}{2}$ NE $\frac{1}{4}$ Section 4, T-25-S, R-37-E	J. J. Smith Estate, et al c/o Rebecca Joan Doom Jal, New Mexico
E $\frac{1}{2}$ Except That Portion Owned by EPNG of Section 32, T-24-S, R-37-E	State of New Mexico/ Henry H. Harrison c/o J. T. Crawford Jal, New Mexico

**JAL NO. 3 PLANT SITE  
WELL NAMES & LOCATIONS**

METER STATION NO.	LOCATION	WELL NAME	OPERATOR/ADDRESS
58696	2310' FNL & 330' FWL	Doyle Hartman Northshore - Woolworth No. 6	Doyle Hartman c/o Larry A. Nermyr P. O. Box 10426 Midland, Texas
60041	2310' FNL & 330' FWL	*Doyle Hartman Northshore - Woolworth No. 3	Doyle Hartman c/o Larry A. Nermyr P. O. Box 10426 Midland, Texas
	*Permanently Disconnected on 4-28-83	Meter Run in use for Doyle Hartman Northshore - Woolworth No. 6	
Unknown	Reportedly SW $\frac{1}{4}$ NW $\frac{1}{4}$	Amerada Hess Corp. - Well No. 805	Amerada Hess Corporation P. O. Box 2040 Tulsa, Oklahoma 74102
Unknown	Reportedly NW $\frac{1}{4}$ SW $\frac{1}{4}$	Amerada Hess Corp. - Well No. 902	Amerada Hess Corporation P. O. Box 2040 Tulsa, Oklahoma 74102

on Figure 5 (Map Pocket), was used for disposal of effluent from the Jal No. 3 Plant. Table 1 shows analyses of composite samples taken from the evaporation ponds in 1981. No effluent is now being placed in any ponds.

The evaporation ponds covered a total of approximately 2 acres. The discharge pipes and ponds were constructed as the need arose with each pond embankment constructed using borrow material from the center of the pond and soils surrounding the pond site. There are no known contract specifications or drawings in existence describing the construction phase of the ponds.

#### Aerial Photo History of Ponds (Figures 6 through 15)

The Jal No. 2 Plant was constructed in 1940. In 1971 the entire plant was shut down and disconnected from the system. Liquid waste streams from the plant were discharged into several evaporation ponds west of the plant facilities between 1940 and 1971. The location of these ponds is shown in Figure 5 and the 1967 aerial views of the plant, Figures 6 and 7. These ponds were abandoned in 1971 and remained unused until 1977 when Pond No. 1 at Jal No. 2 was reactivated to receive effluent from Jal No. 3 Plant. This effluent was transported to Pond No. 1 via an abandoned oil line which formerly interconnected Jal No. 2 and Jal No. 3 product extraction.

Prior to installation of the present collection and classifier system at Jal No. 3, liquid wastes were also disposed of in several evaporation ponds as shown in Figure 4 and the accompanying aerial photographs. In 1978, two sewage effluent ponds in the southeast corner of the plant property were backfilled. These ponds and another overflow pond appear on aerial photographs prior to 1981. In late 1980, the drain lines into the two ponds in the south central area of the plant were revised to discontinue flow into these ponds and transfer all plant wastewater to Pond No. 1 at Jal No. 3. Also shown in Figures 9 through 11 are three ponds on the west central side of the plant property which were used for disposal and/or storage of produced water and waste oil. Periodically the oil was removed from the surface of these ponds with a vacuum truck and used for dust control on lease roads in the area. These ponds were dried and backfilled in 1969 and 1970.

Closure has begun on ponds at Jal No. 2 and Jal No. 3 in accordance with NMOCD instructions. Ponds No. 1 through No. 5 at Jal No. 2 have been back-filled. Ponds No. 5 and No. 6 at Jal No. 3 have also been back-filled. The remaining ponds have been pumped dry and are being allowed to dry in preparation for closing. These ponds will be closed in accordance with the pond closure plan, presented in Appendix A. Samples of sludges from similar ponds at another facility (Jal No. 4) have been analyzed for organic constituents and the Jal No. 3 Plant closure plan reflects the results of those analyses. Since processing and compression of gas is similar in many of El Paso's plants, the NMOCD agreed that the closure assumption from sludge sampling at Jal 4 could be applied at other Lea County Plants.

TABLE 1

Water Quality Analyses of Composite Samples from Evaporation Ponds\*  
at El Paso Natural Gas Company's Jal No. 2 and 3 Plants

Constituent	Sample Location <sup>1/</sup>			
	Jal No. 3 #1	Jal No. 3 #2	Jal No. 3 #3	Jal No. 3 #4
Sulfate (SO <sub>4</sub> ), mg/l	520	265	505	67
Chloride (Cl), mg/l	355	1703	298	35
Nitrate (NO <sub>3</sub> as N), mg/l	2.5	0	0	3
Specific Conductance, mmhos/cm	2100	4700	2600	690
pH	6.62	7.92	9.8	6.95
Total Dissolved Solids, mg/l	2047	4082	2010	175
Chromium (Cr), mg/l	0.9	0.65	0.10	0.05
Copper (Cu), mg/l	0.10	0.05	0	0
Iron (Fe), mg/l	1.9	0.1	0.1	0.1
Manganese (Mn), mg/l	0.08	0.05	0.01	0.03
Zinc (Zn), mg/l	2.57	0.10	0	0
				554
				2552
				6390
				5571
				0.04
				0
				0.2
				0.04
				0.17

<sup>1/</sup> Pond designations are shown on Figure 4 and 5 (map pocket).

\*The ponds at Jal No. 2 and Jal No. 3 are now dry and the ponds at Jal No. 2 have been backfilled.

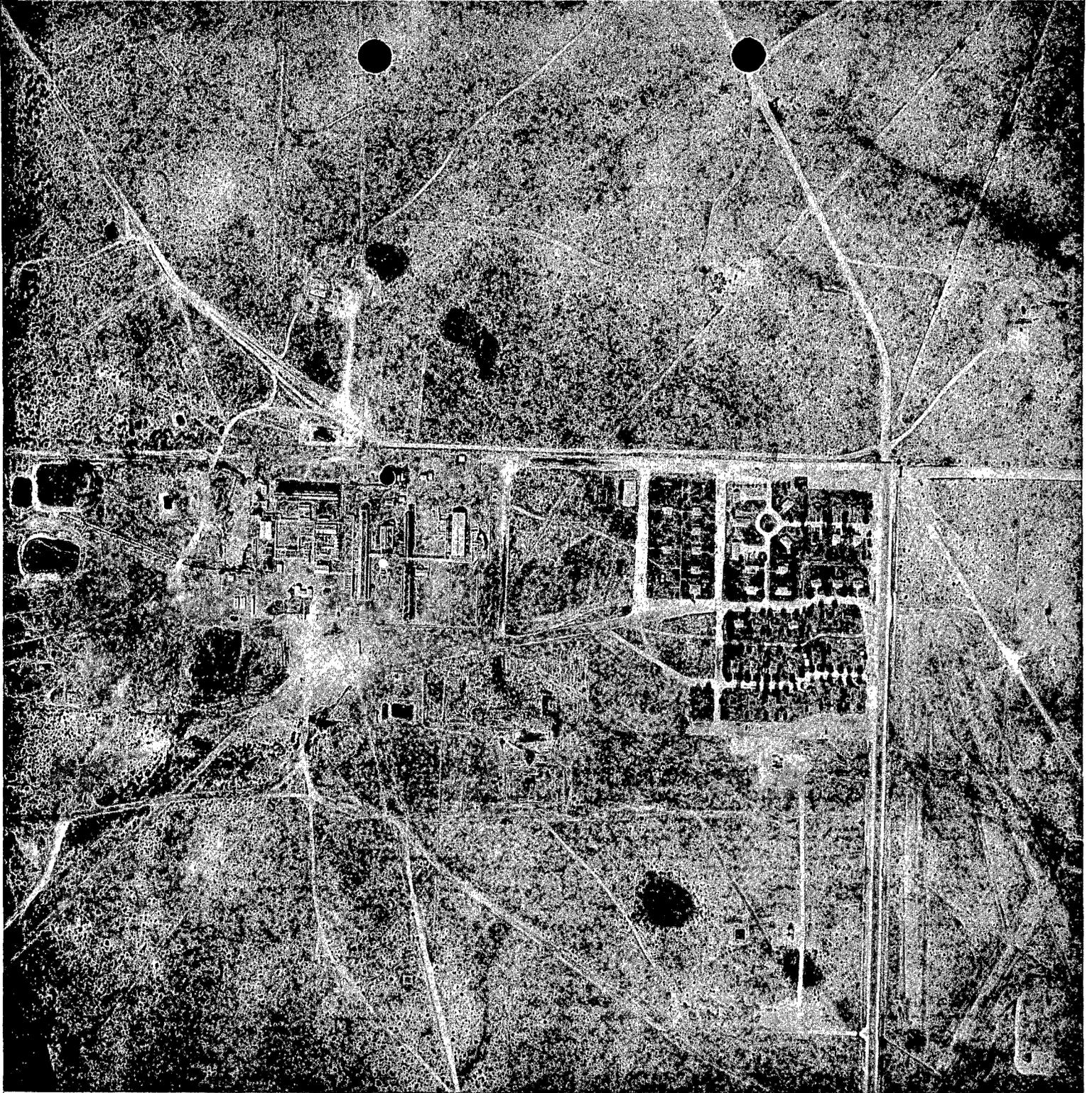
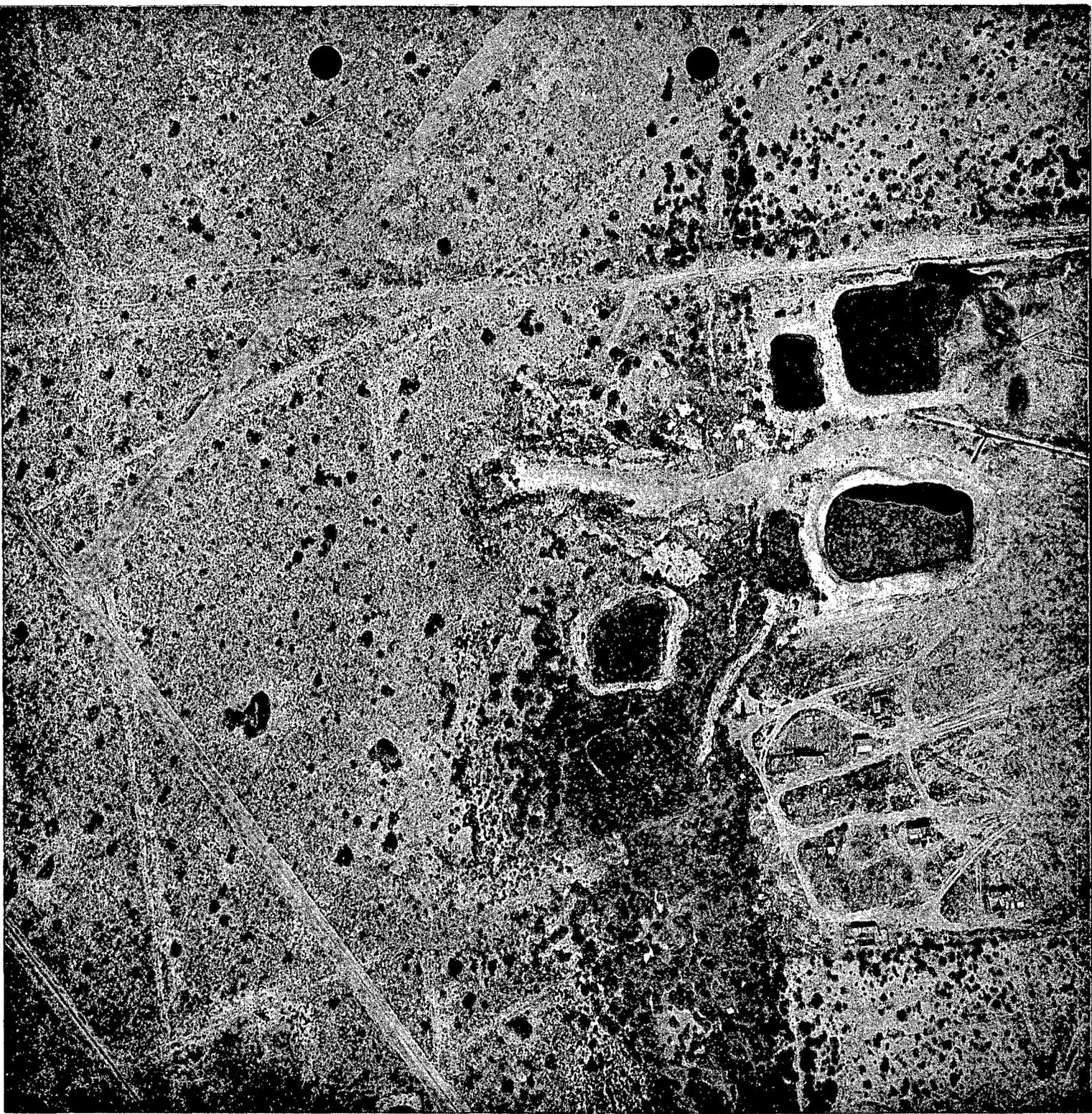


FIGURE 6  
1967 AERIAL VIEW OF  
JAL NO. 2 PLANT  
LEA COUNTY, NEW MEXICO

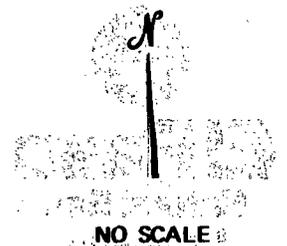
*N*  
↑  
NO SCALE

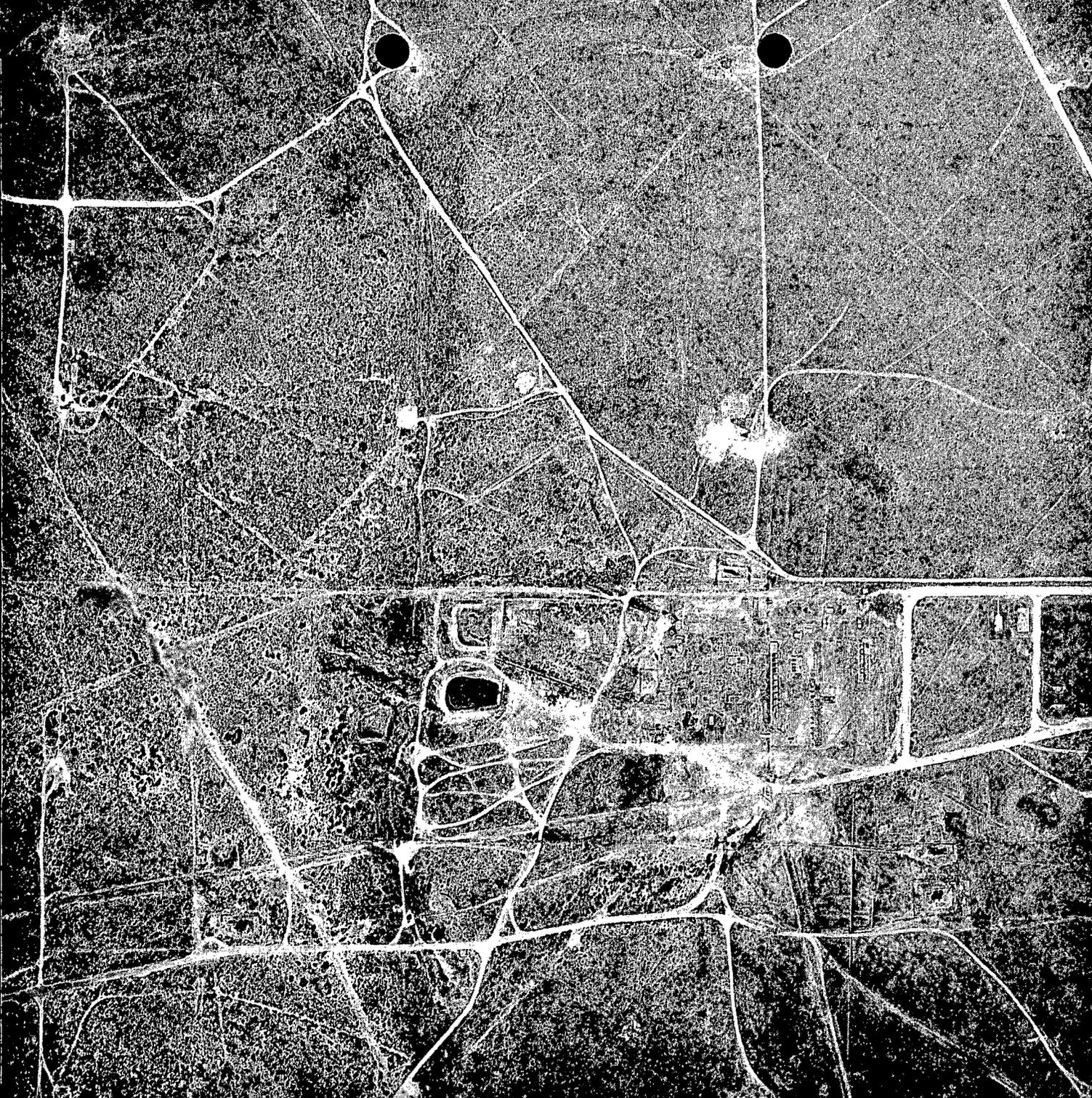


NOTE: DETAIL OF DISPOSAL AREA.



FIGURE 7  
1967 AERIAL VIEW OF  
JAL NO. 2 PLANT  
LEA COUNTY, NEW MEXICO





NOTE: POND NO. 1 BEING USED FOR JAL  
NO. 3 EFFLUENT.



FIGURE 8  
1981 AERIAL VIEW OF  
JAL NO. 2 PLANT  
LEA COUNTY, NEW MEXICO

N  
NO SCALE



NOTE: PONDS IN SOUTHWEST CORNER OUTSIDE PLANT PERIMETER ARE RELATED TO FIELD PRODUCTION AND WERE LATER REPLACED BY TANKS.

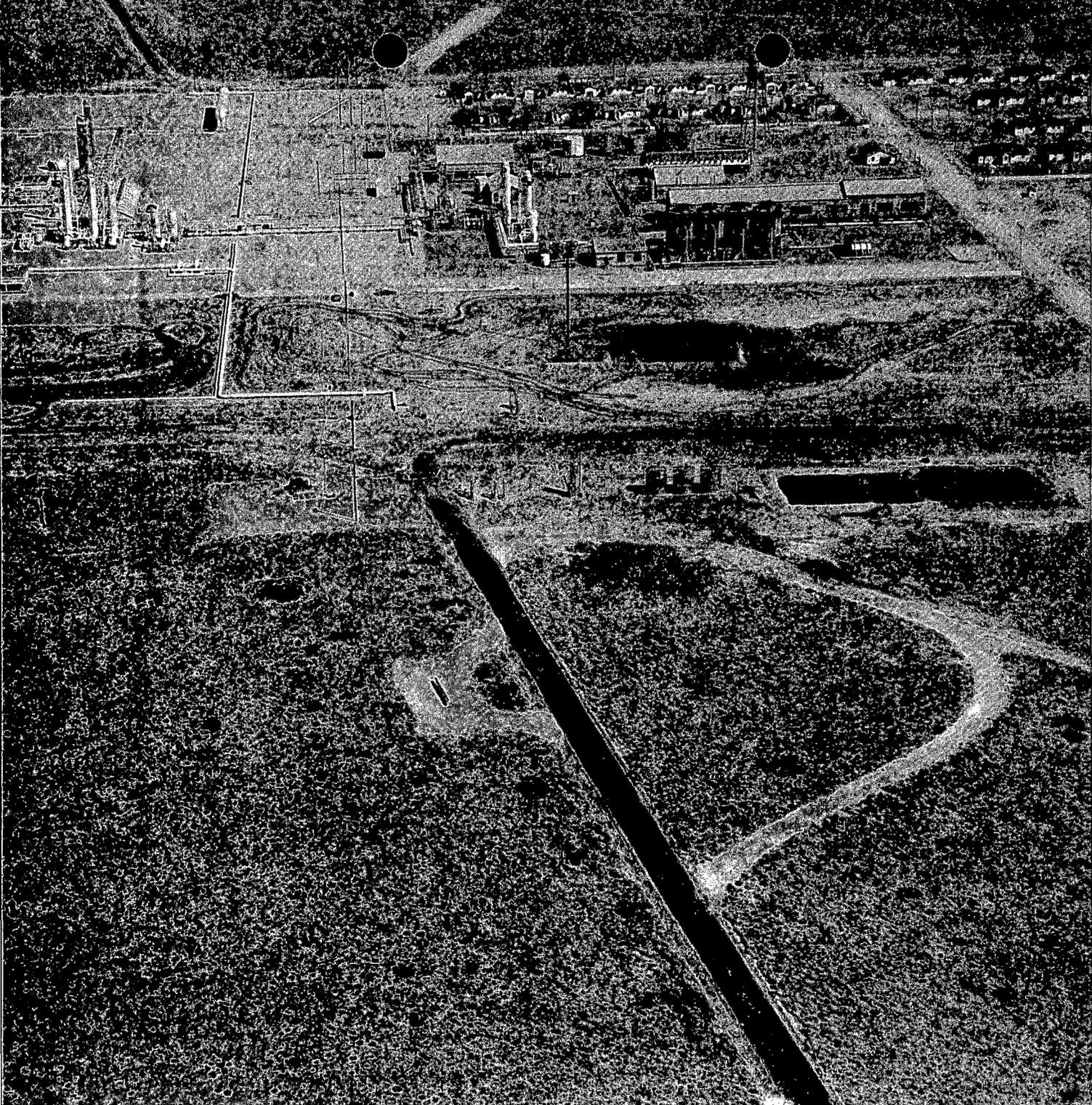


FIGURE 9

1961 AERIAL VIEW OF  
JAL NO. 3 PLANT  
LEA COUNTY, NEW MEXICO



NO SCALE



NOTE: PONDS IN FOREGROUND ARE RELATED TO FIELD PRODUCTION AND WERE LATER REPLACED BY TANKS.

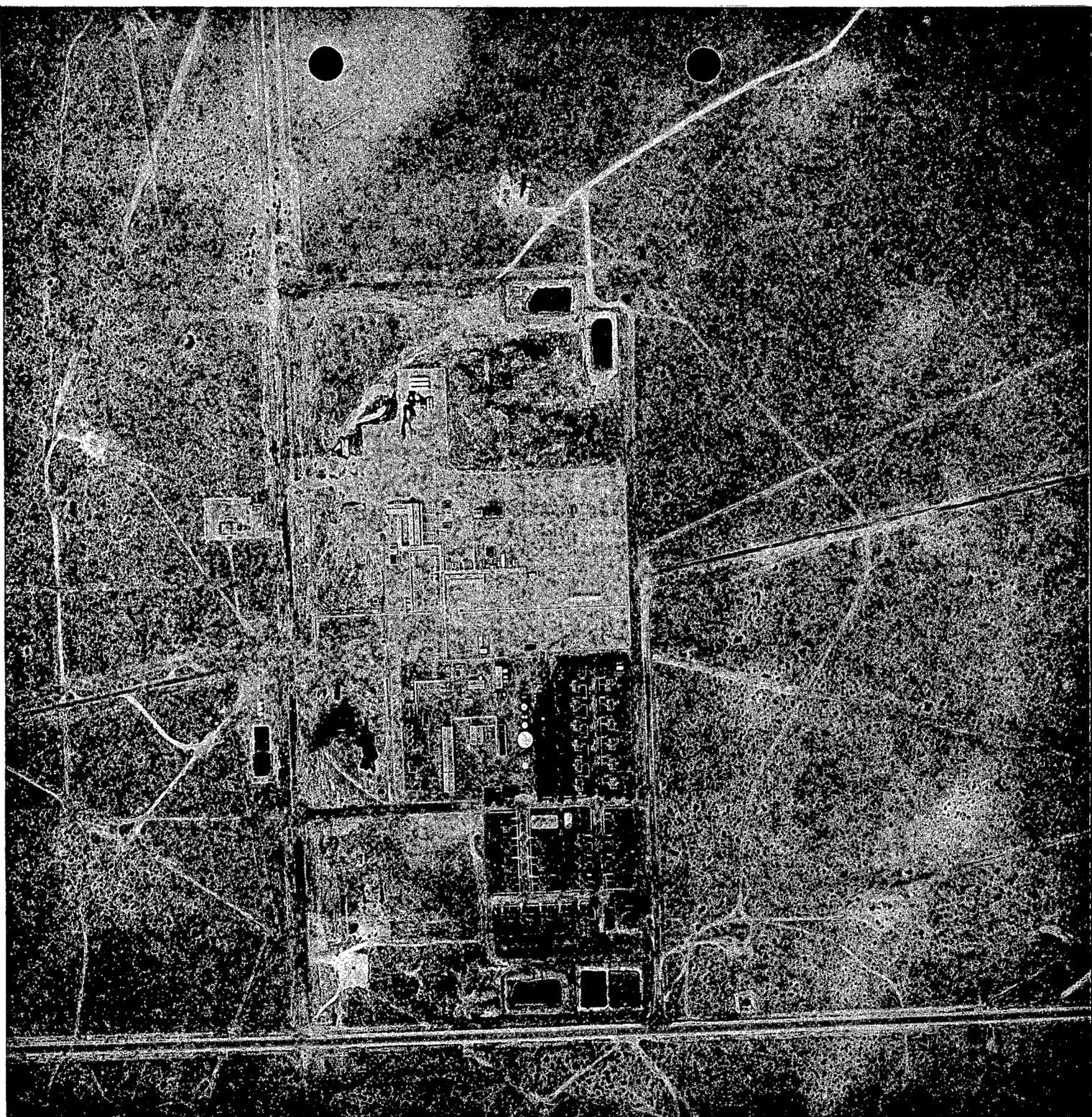


FIGURE 10

1961 OBLIQUE AERIAL VIEW OF  
JAL NO. 3 PLANT  
LEA COUNTY, NEW MEXICO



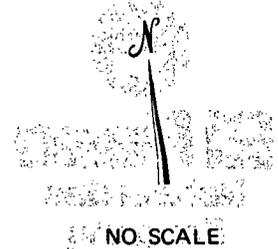
NO SCALE



NOTE: SHOWS PLANT DISPOSAL PONDS. FIELD OIL PITS ARE LOCATED ON WEST SIDE.



FIGURE 11  
1967 AERIAL VIEW OF  
JAL NO. 3 PLANT  
LEA COUNTY, NEW MEXICO





NOTE: SHOWS CLOSURE OF WEST OIL PITS, CAMP EXPANSION AND SOUTH POND ADDITION. NOTE OVERFLOW AREA TO WEST OF SOUTH PONDS.



FIGURE 12

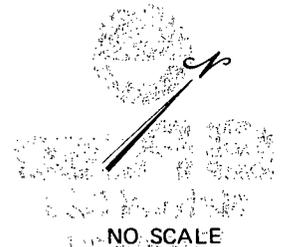
1972 AERIAL VIEW OF  
JAL NO. 3 PLANT  
LEA COUNTY, NEW MEXICO





FIGURE 13

1972 OBLIQUE AERIAL VIEW OF  
JAL NO. 3 PLANT  
LEA COUNTY, NEW MEXICO





NOTE: SHOWS FINAL CAMP EXPANSION AND VOLUME INCREASE IN SOUTH PONDS. FIELD OIL PITS ARE REMOVED. OVERFLOW AREA LESS PRONOUNCED.

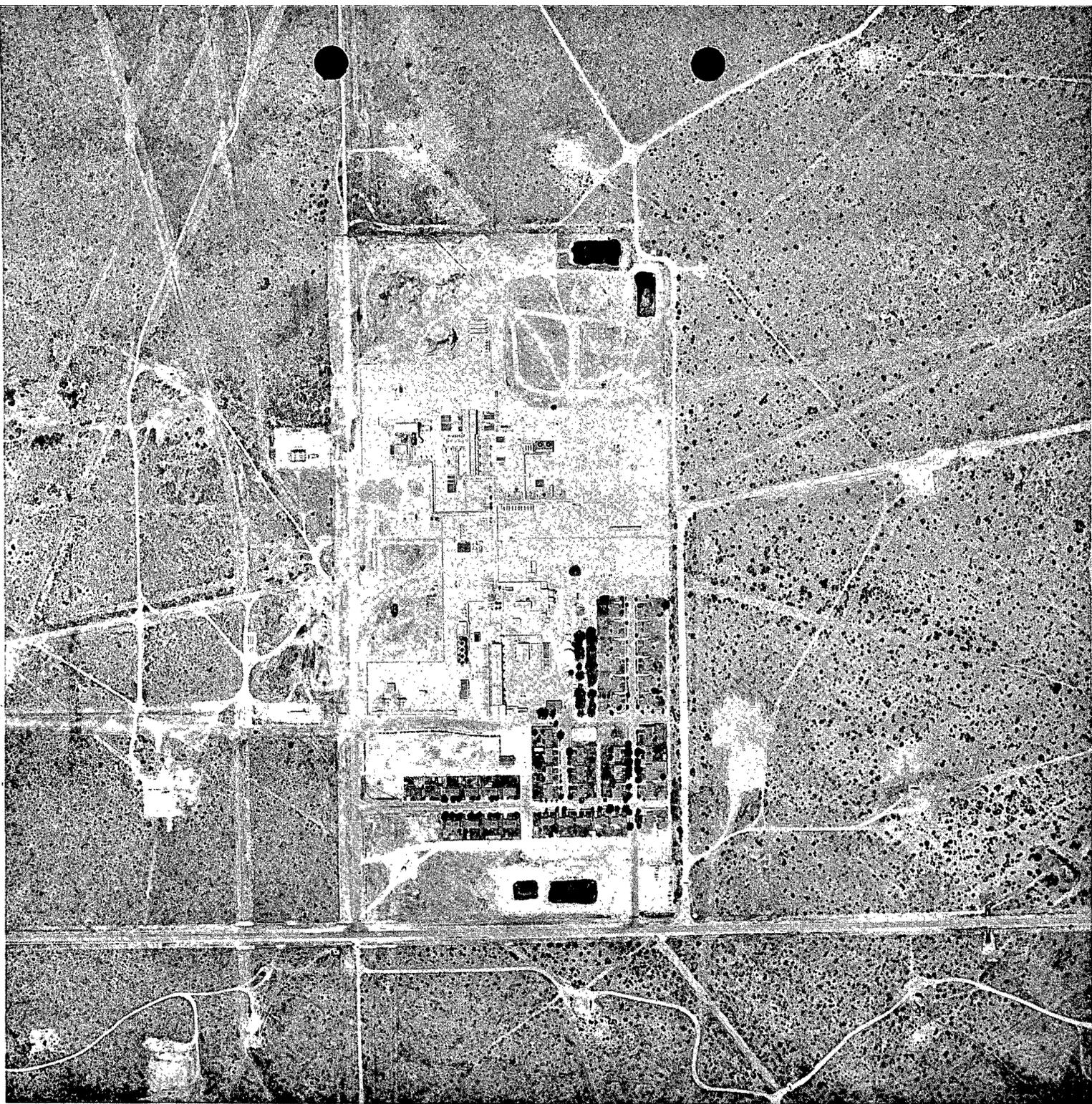


FIGURE 14

1976 AERIAL VIEW OF  
JAL NO. 3 PLANT  
LEA COUNTY, NEW MEXICO



NO SCALE



NOTE: SHOWS CLOSURE OF SEWAGE EFFLUENT PONDS  
AND REDUCTION IN SOUTH POND VOLUME.



FIGURE 15  
1979 AERIAL VIEW OF  
JAL NO. 3 PLANT  
LEA COUNTY, NEW MEXICO



NO SCALE

There are no other known abandoned ponds at the Plant, and there are no known depressions in which water has ever collected. All rainwater which collects in abandoned ponds prior to actual pond closure will be pumped out as is practicable. The general approach to pond closure at Jal No. 3 Plant will entail covering the pond with dirt fill and then mounding the fill dirt over the former pond areas to preclude the possibility of producing a hydraulic head by ponding water.

Research has shown that petroleum residues can be degraded in a soil environment (Cresswell, 1977). The process usually involves the mixing of contaminated soil with fresh soil and harrowing to improve aeration, addition of fertilization to facilitate bacterial breakdown of the residue and the establishment of vegetation (Gudin and Syrratt, 1975). Cresswell (1977) reports that healthy crops of wheat were grown on test plots in Oklahoma containing four to eight percent of oil in the upper six inches of soil. It was found that the oil, including oily waste from the bottoms of wastewater treatment ponds, was held in the shallow soil zone in which it was originally applied and did not move vertically or horizontally in the soil. Such reclamation steps would improve the closure process and will be utilized where time allows or necessity dictates.

#### Other Disposal Practices

In the past, solid wastes were disposed of in an area just west of the disposal ponds at Jal No. 2 Plant. These wastes included cooling tower basin sludge, water filter medium and solid residue from gas scrubbers and other process vessels. Septic tank sludge was spread in the northwest corner of the plant yard and allowed to dry.

In 1982, sludge samples were taken from the cooling tower basins and analyzed in accordance with the extraction procedure outlined in Appendix II of 40 CFR, Part 261 (U.S. Environmental Protection Agency, SW-846, 1980). The results of the analysis indicated the maximum chromium content to be less than 0.10 milligram per liter. This does not constitute a hazardous concentration. Results of these analyses are indicated in Appendix B.

A fairly common past disposal practice at the Plant also involved the draining of an engine's closed cooling water system (oil and jacket) whenever repairs were required. Also the back washing of side stream filters on the oil and jacket water cooling systems has been routinely performed. All of these activities have produced an effluent which contained chromium metal residual because chromium-based water treating chemicals have been used.

El Paso has accordingly evaluated wastewaters for hazardous waste properties according to the referenced sampling and analytical procedures found at 40 CFR Part 261 (Analyses in Appendix C.). In addition, those processes which might use products that may be either listed hazardous wastes or characteristic hazardous waste have been evaluated. The results verify that under no circumstances can a chromium concentration in excess of 5 ppm be identified in Jal No. 3 Plant wastewater.

El Paso has performed hazardous waste analyses because of the industry-wide recognized potential environmental impacts that come from the use of chromium-based water treating chemicals. These actions were taken in spite of the fact that the oil and gas industry is specifically exempt from the RCRA law.

The Plant is not involved in any hazardous waste activities. Nonetheless, El Paso has requested and received an EPA identification number pursuant to the Resource Conservation and Recovery Act, Section 3010. The identification number for Jal No. 3 is NMD 360 010 193. El Paso has specifically requested interpretations from EPA and NMEID for confirmation of probable statutory exemptions. See Appendix D for a copy of the notification and request. Absent further clarification from EPA, El Paso remains convinced that the NMOCD has jurisdiction over Jal No. 3 Plant and, pursuant to a recent resolution, reaffirms that the NMOCD shall approve or disapprove all discharge plans from facilities under their jurisdiction (see May 12, 1983 Minutes of OCD Meeting in Appendix E).

### III The Plan

The following is formatted such that each part of the NMWQCC Regulations are reproduced for ease in reference, followed by a response which is directed specifically to the requirement.

§ 3-106: Application for Discharge Plan approval.

C. A proposed discharge plan shall set forth in detail the methods or techniques the discharger proposes to use or processes expected to naturally occur which will ensure compliance with these regulations. At least the following information shall be included in the plan:

1. Quantity, quality and flow characteristics of the discharge;

All wastewater resulting from Plant operations is now routed through a classifier to remove suspended solids and oil and the classified water is then pumped into a disposal well system.

The total measured wastewater disposal into the system during January through May of 1983 varied from 43,669 gallons per day to 64,513 gallons per day. The average disposal rate for this time period was approximately 55,400 gallons per day. The classifier system is sized so that there is a 1.7-day contingency tank capacity.

Samples of the Plant's discharge water were collected by compositing samples from the waste stream. The composite samples included all industrial and domestic wastewater downstream of the classifier. The waste characteristics of each stream are shown in Table 2. Chemical analyses of two composite wastewater samples are shown in Table 3.

As can be seen from Table 3, composite samples were collected from August 31 through September 2, 1983 from the wastewater disposal

TABLE 2

Jal No. 3

## Characteristics of Wastewater Streams

Source	Primary Effluent	Estimated Flow (GPD)	Additives to Stream	
			Materials Added	Purpose of Additive
<u>Cooling Towers</u>	High TDS Water	15,550	a) "Antipol 640" (Zinc Sulfate + Organic)	Corrosion Inhibitor
			b) "HTH (Calcium Hypochlorite)	Biocide
			c) "Hydrochem D-300"	Biocide
			d) "Soda Ash"	pH Adjustment
			e) "Sulfuric Acid"	pH Adjustment
			f) "Toxsene 35"	Biocide
			g) "Toxsene 37"	Biocide
<u>Compressor Plant</u>				
<u>Engine/Compressor</u>	Water/Oil/Hydro-Carbon Liquids		a) "Chromine-T (Sodium Chromate)	Corrosion/Oxidizing Inhibitor
<u>Cooling Water</u> (Closed Systems)*			b) "Citric Acid"	
<u>Boiler Plant</u>	Water/Steam/High TDS	3,600	a) Coravol	pH Adjustment/ Corrosion Inhibitor
			b) De-Ox-21	Deaerator
			c) Hymol-82	Sludge Conditioner
			d) Sodium Hydroxide	pH Adjustment
<u>Separators</u>				
<u>Compressor Plants</u>	Water/H.C. Liquids	1,420	None	
<u>Treating &amp; Gasoline Plants</u>	Water/Glycol-Amine/Light Oil	500	None	
<u>Heat Exchangers</u>	Water	7,910	None	
<u>Water Treater</u>				
<u>Regeneration</u>	Water/High Chloride Water	11,910	Brine	Zeolite Regenerations
<u>Camp</u>	Sewage	12,600	Chlorine	Biocide
<u>Open Drains &amp; Building Drains</u>	Oily Water	500	None	

\* Closed systems containment is installed so that engine coolants are not disposed of in a waste stream.

TABLE 3

Characterization of Jal No. 3 Wastewater  
Two (2) 24-hour Composite Analyses

Constituent	August/September 1983	
	Sample 1 (mg/l) <sup>1/</sup>	Sample 2 (mg/l) <sup>2/</sup>
Cyanide	0.038	0.005
Fluoride	7.75	6.15
Nitrate as N	1.17	0.28
COD	1380.0	545.0
TDS	5540.0	5280.0
Sulfate	1140.0	1070.0
Chloride	2340.0	2190.0
Phenol	0.326	<0.005
Benzene	0.3	<0.01
Toluene	0.56	<0.01
Carbon Tetrachloride	<0.01	<0.01
EDC	<0.01	<0.01
1-1DCE	<0.01	0.15
PCE	<0.01	<0.01
TCE	<0.01	<0.01
Aluminum	0.32	0.32
Arsenic	0.077	0.092
Barium	0.54	0.34
Boron	3.4	<0.5
Cadmium	0.0222	0.004
Chromium	0.085	0.05
Cobalt	0.033	0.04
Copper	0.15	0.12
Iron	6.39	2.77
Lead	0.022	0.006
Manganese	0.15	0.08
Mercury	0.002	<0.002
Molybdenum	0.13	0.12
Nickel	0.055	0.05
Selenium	<0.01	<0.01
Silver	0.0099	0.0051
Zinc	3.49	3.19

<sup>1/</sup> Sample collected 7:30 a.m. - 8/31 thru 7:30 a.m. - 9/1.

<sup>2/</sup> Sample collected 7:30 a.m. - 9/1 thru 7:30 a.m. - 9/2.

system for analyses to characterize the water according to indicated NMOCD requirements and regulations. This sampling evolution occurred approximately one week after a plant shutdown during which considerable routine maintenance such as heat exchanger cleaning was carried out. Hence, at the time sampling occurred some of the wastewater which had accumulated in the surge tank during the shutdown was being discharged. This accounts for minor differences in the levels of some constituents in the two composite samples. Composite samples were obtained by combining time-weighted volumes of the effluent collected. The sampling interval never exceeded one hour. The two composite samples were analyzed for all the constituents listed in the New Mexico Water Quality Control Commission Regulations Part 3.103 with the exception of radioactivity. Samples were obtained directly from the classifier. There can be no doubt that the composite analysis taken in July 1983 truly characterized the wastewater being discharged.

2. Location of the discharge and of any bodies of water, watercourses and ground water discharge sites within one mile of the outside perimeter of the discharge site, and existing or proposed wells to be used for monitoring;

The wastewater from the Jal No. 3 plant is injected into the San Andres Formation at a depth of approximately 4,700 feet. The injection well was completed in this formation in compliance with NMOCD administrative order No. SWD-231 (Appendix F). The formation water is known to be a brine containing sulfate and chloride salts in concentrations in excess of 10,000 mg./l. The formation water has been described as salty sulfur water (West Texas Geological Society, 1966).

There are no bodies of water or groundwater discharge sites within one mile of the plant site. Water courses in the area are generally ephemeral washes and are described in the section of this Plan concerning flooding potential.

3. Depth to and TDS concentration of the groundwater most likely to be affected by the discharge;

There are principally two separate aquifers to be considered when evaluating effect of wastewater discharges into the Permian formation. The most likely to be affected are the aquifers contained in the deeper Permian; secondarily, the shallow overlying Ogallala aquifer from which water is presently extracted for use might possibly be affected (however unlikely).

The Plant is located in an area underlain by clastic and chemical sedimentary rocks ranging in age from Ordovician through Triassic, and by alluvial sediments of Quaternary age. The sedimentary rocks consist predominantly of shale, sandstone, siltstone, dolomite, gypsum, anhydrite and salt. The deeper Permian formation is an important source of oil and gas. The alluvial cover over the area consists of sand, gravel, silt and clay and is called the Ogallala formation which is the principal source of potable groundwater in the area for both domestic and industrial uses. The Ogallala overlies the relatively

impermeable Chinle formation and slopes to the southeast, generally parallel to the underlying Pre-Ogallala and present clay subsurface (Table 4). The general hydraulic gradient of about 10-12 feet per mile imparts an easterly or southeasterly movement to the groundwater (Cronin, 1969). Pleistocene alluvium forms a continuous aquifer with the Ogallala formation. A general potentiometric surface map is shown on Figure 16. The lateral movement of ground water in this aquifer has been estimated to range from two inches per day (Cronin, 1969) to no more than one foot per day (Minton, n.d.).

The quality of water in southern Lea County in general is shown in Figure 17. Water samples were collected by El Paso in January 1981 from privately owned wells in the general area of but some distance from the Plant. To the best knowledge of the owners, these are shallow wells withdrawing water from the Ogallala. The analyses of these samples are shown in Table 5. The water quality of the Ogallala in the immediate Plant area is brackish (defined as water in which the total dissolved solids concentration ranges from 1,000 to 10,000 mg/l. According to the NM State Engineer, groundwater in this formation is deteriorating in quality (Boyer et al., 1980).

Groundwater from water bearing formations below the Ogallala contain higher concentrations of dissolved solids, primarily chloride and sulfate salts (Bureau of Reclamation, 1976). Triassic-age formations have also yielded acceptable potable water but in low to moderate quantities and of poorer quality than the Ogallala. The Permian formation contains water of saline to brine quality. Although these waters are generally not used for domestic purposes they may be used for injection into oil and gas fields for secondary recovery.

#### 4. Flooding potential of the site;

The Plant is situated in the Pecos River Basin. The Basin in southern Lea County has no perennial streams, but there are a few ephemeral streams and broad shallow drainages that may flow following the thunderstorms which are common during July and August. Most precipitation quickly soaks into the soil or evaporates. The land surface in the Plant area has little relief, falling approximately 30 feet per mile. Runoff from the Plant flows west to provide water to Cheyenne Draw, a north to south trending tributary of Monument Draw located to the west of the Plant. The Monument Draw drainage basin, ending at the Texas-New Mexico boundary, encompasses 1,320 square miles. The Basin boundaries are shown on Figure 1 in the front of this report. San Simon Swale, a geologic sink, is also shown as a portion of the drainage basin; however, it is very unlikely that the swale area would contribute water to Monument Draw. The draw is partly filled, primarily by dune sand deposits, and is densely overgrown in many places with vegetation. Figure 4 shows the watershed and drainage system in and around the Plant (Map Pocket).

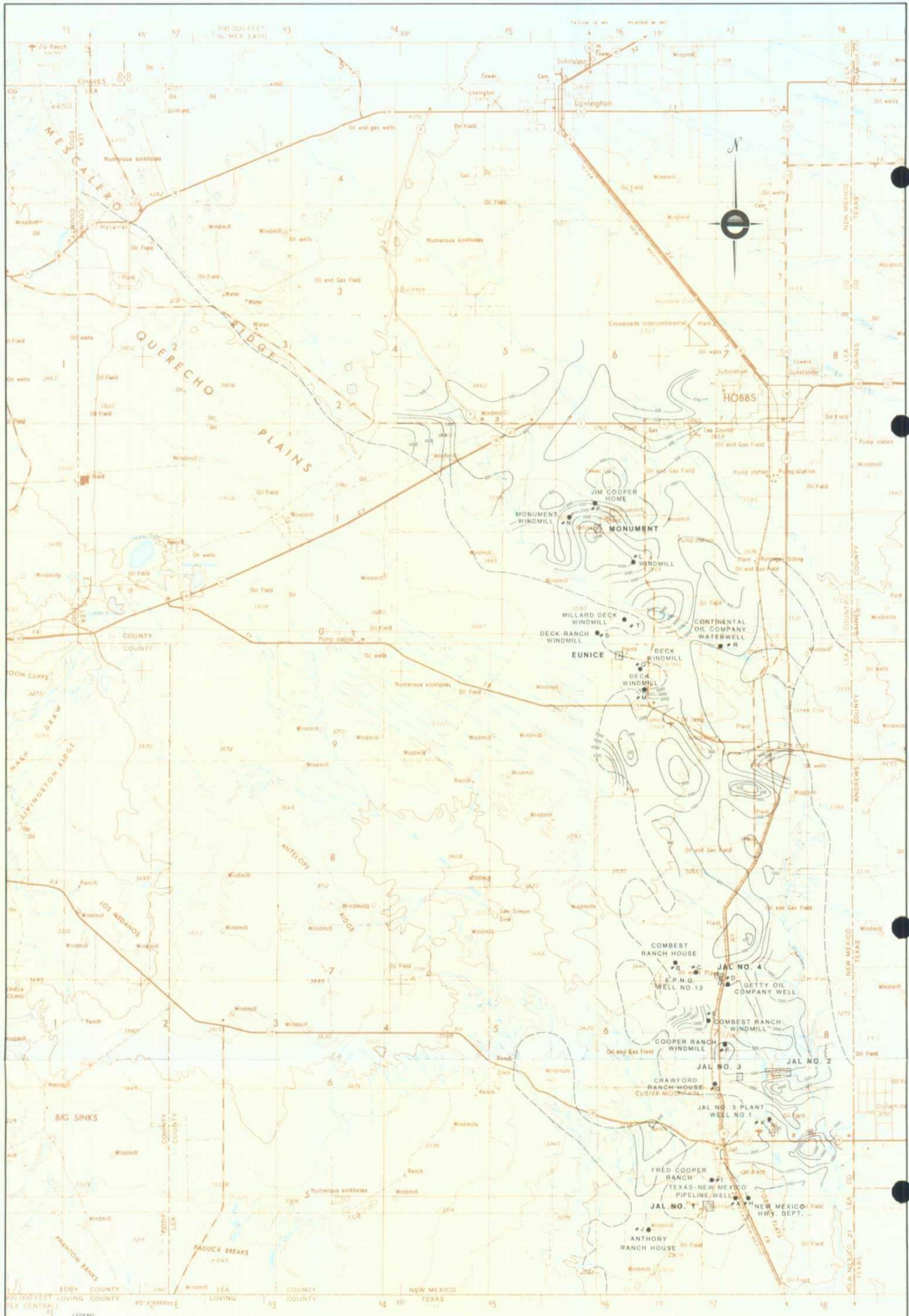
Monument Draw flows into west Texas near the southeastern corner of New Mexico. Here, Monument Draw enters a very irregular topographic area that does not have an integrated drainage. From available maps, it appears that the draw fans out and terminates a few miles

Table 4  
Stratigraphic Units in  
Southern Lea County, New Mexico

Geologic Age	Geologic Unit	Thickness (ft)	General Character	Water-Bearing Properties
Recent	Sand	0-30 <sup>±</sup>	Dune sand, unconsolidated stabilized to drifting, semiconsolidated at depth; fine-to medium-grained.	Above the zone of saturation, hence, does not yield water to wells. Aids recharge to underlying formations by permitting rapid infiltration of rainwater.
and				
Pleistocene	Alluvium	0-400 <sup>±</sup>	Channel and lake deposits; alternating thick bedded calcareous silt, fine sand, and clay; thickest in San Simon Swale; less than 100 feet thick in most places.	Saturated and highly permeable in places in east end of Laguna Valley. Forms continuous aquifer with Ogallala formation. Wells usually yield less than 30 gpm. Locally above the water table.
Pliocene	Ogallala	0-300 <sup>±</sup>	Semiconsolidated fine-grained calcareous sand capped with thick layer of caliche; contains some clay, silt, and gravel.	Major water-bearing formation of the area. Unsaturated in many localities, such as north side of Grama Ridge, west side of Eunice Plain, Antelope Ridge area, and Rattlesnake Ridge. Greatest saturated thickness along east side of Eunice Plain, west of Monument Draw, where wells yield up to 30 gpm. Highest yields, up to 700 gpm, obtained from wells along south edge of Eunice Plain, east of Jal.
Undifferentiated		35 <sup>±</sup>	Small isolated and buried residual blocks of limestone, about 3 miles east of Eunice.	Possibly small isolated bodies of water locally.
Chinle formation		0-1,270 <sup>±</sup>	Claystone, red and green; minor fine-grained sandstones and siltstones; underlies all of eastern part of southern Lea County area; then westward; absent in extreme west.	Yields small quantities of water from sandstone beds. Yields are rarely over 10 gpm. Water has high sulfate content.
Santa Rosa sandstone		140-300 <sup>±</sup>	Sandstone, chiefly red but locally white, gray, or greenish-gray; fine-to coarse-grained; exposed in extreme west; underlies Cenozoic rocks in western part of area, and is present at depth in eastern part.	Yields small quantities of water over most of the area. Some wells are reported to yield as much as 100 gpm. Water has high sulfate content.
Undifferentiated		90-400 <sup>±</sup>	Siltstone, red, shale, and sandstone; present at depth under all of southern Lea County.	No wells are known to be bottomed in the red beds. Probably can yield very small quantities of high-sulfate water.
		6,500-17,000 <sup>±</sup>	Thick basin deposits ranging in character from evaporites to coarse clastics; thinnest on the east side of the area over the Central basin platform, thickest toward the southwest.	No presently usable water supply available from these rocks. Source of highly mineralized oil-field waters.
			Granite, granodioritic and other igneous and metamorphic rocks; complex structure.	Not hydrologically significant.

Information from Nicholson, A. and A. Clebsch, Geology and Ground-Water Conditions in Southern Lea County, New Mexico Bureau of Mines and Mineral Resources, New Mexico Institute of Mining and Technology, Socorro, NM 1961.





**FIGURE 17**  
**ELECTRICAL CONDUCTIVITY**  
**ISOGRAMS**  
**FOR THE OGALLALA FORMATION**  
**SOUTHERN LEA COUNTY, NEW MEXICO**



APPROXIMATE POSITION OF BOUNDARY BETWEEN TRIASSIC ROCKS AND SATURATED TERTIARY AND QUATERNARY ROCKS

ELECTRICAL CONDUCTIVITY IN MILLIMHOS PER CENTIMETER

E.P.N.G. PLANTS

WATER WELLS



Prepared by  
 Pipeline Services Division

TABLE 5

Analyses of Well Water from the Ogallala Formation  
Located near El Paso Natural Gas Company's Jal No. 2 and 3 Plants

Constituent	Well Designation <sup>1/</sup>		
	F <sup>2/</sup>	G <sup>3/</sup>	K <sup>4/</sup>
Sulfate (SO <sub>4</sub> ), mg/1	200	135	222
Chloride (Cl), mg/1	111	92	181
Nitrate (NO <sub>3</sub> as N), mg/1	1.3	8.2	1.8
Specific Conductance, mmhos/cm	995	929	1216
pH	7.8	7.8	7.5
Total Dissolved Solids, mg/1	677	708	870
Chromium (Cr), mg/1	0	0	0
Copper (Cu), mg/1	0	0	0
Iron (Fe), mg/1	0.037	0.037	1.85
Manganese (Mn), mg/1	0.006	0	0.017
Zinc (Zn), mg/1	0.003	0	0.015
Sodium (Na), mg/1	93	60	100
Potassium (K), mg/1	6.0	4.9	5.2
Calcium (Ca), mg/1	64.8	89.6	98.9
Magnesium (Mg), mg/1	27	21.7	32.4
Fluoride (F), mg/1	0.90	1.44	2.36

<sup>1/</sup> Source of the water samples was wells surrounding Jal No. 2 and 3 Plants noted on Figure 1.

<sup>2/</sup> Cooper Ranch windmill located 3/4 mile northwest of Jal No. 3 Plant (sampled January 20, 1981).

<sup>3/</sup> J. T. Crawford House located 1/2 mile west of Jal No. 3 Plant (sampled January 20, 1981).

<sup>4/</sup> Jal No. 3 Plant Well No. 1 located 1-1/2 miles southeast of Jal No. 3 Plant (total depth 174 feet, S.W.L. 89 feet, sampled January 21, 1981).

south of the Texas state line. This area is essentially a closed sub-basin, where surface flows are generally toward the center of the basin to a series of intermittent playas. Cheyenne Draw, located between Jal No. 2 and Jal No. 3 plants, is well defined. The draw is partly filled, primarily by dune sand and alluvium and is densely overgrown by vegetation. The hydrologic characteristics of the Plant sites are shown in Tables 6A and 6B. Significant flooding of the Plant sites should not occur due to the relatively small quantity of runoff produced by the largest calculated value for the 100-year, 24-hour storm.

5. Location and design of site(s) and method(s) to be available for sampling, and for measurement or calculation of flow;

Description of Plant Processes and Chemicals

To adequately address the sampling, measurement or calculation of representative flows a discussion of waste generating processes is appropriate. Table 7 summarizes the chemicals used and the plant processes involved at Jal No. 3 Plant. Examples of Material Safety Data Sheets on most of these products are included in Appendix G, and are on file at the plant office and the Company's Permian Division Safety Department Office. These data sheets are provided, updated and catalogued by the Safety Department on a continuing basis. Types and quantities of chemicals used at the plant were obtained from plant records and supplier's invoices on file at the plant office.

Jal No. 3 Compressor Station has fifteen engine driven compressor units totaling 27,200 horsepower and three gas turbine-driven centrifugal compressor units totaling 22,800 horsepower having a designed gas handling capacity of 204 million cubic feet per day. Entrained liquids are removed from the gas steams prior to the various stages of compression by eighteen gas-liquid separators. The total estimated liquid discharge from the separators is 6,610 gallons per day of which 1,420 gallons is wastewater. Approximately 5,190 gallons per day are processed through the products extraction facilities as recoverable liquids and then pumped to Jal No. 4 for fractionation. The compressed gas streams are cooled through coil sections in nine aerial coolers, or fin-fans, and one mechanical draft cooling tower. The cooling tower has an estimated wastewater discharge, or blowdown, of 5,760 gallons per day (approximately four gallons per minute), which is required to keep the total dissolved solids in the cooling tower basin to four concentrations or less. Oil cooling water and engine jacket cooling water are cooled through coil sections in seven fin-fans. These cooling waters circulate through closed loop systems and evaporation accounts for almost all system water losses.

The Products Extraction Plant consists of four high pressure gas absorbers with a combined lean oil circulation rate of 634 gallons per minute. Liquids which may be dumped from these vessels are recovered in sumps, filtered and recycled. Infrequent carry-over or upset losses are transported in the drain system to the wastewater classifier where the oil or hydrocarbon liquid is skimmed into an oil holding tank. The stripped gas proceeds to the treating plant to pass

TABLE 6A

Hydrologic Characteristics of Jal No. 2 Plant  
at Selected Prediction Points for the  
2-, 5-, 10-, 25-, 50-, and 100-year, 24-hour Storm

Prediction Point	Storm Year	Estimated Drainage Area (acres)	Slope (%)	Peak Flow (cfs)	Volume (acre-feet)
A	2	15	2.27	8.4	0.5
	5	15	2.27	19.1	1.2
	10	15	2.27	25.4	1.6
	25	15	2.27	41.9	2.7
	50	15	2.27	48.8	3.1
	100	15	2.27	58.5	3.8
-----					
B	2	11.9	2.20	12.6	0.8
	5	11.9	2.20	23.8	1.6
	10	11.9	2.20	29.8	2.0
	25	11.9	2.20	43.1	2.9
	50	11.9	2.20	52.1	3.5
	100	11.9	2.20	59.5	5.0
-----					
C	2	21.9	1.53	18.6	1.2
	5	21.9	1.53	36.9	2.5
	10	21.9	1.53	46.5	3.1
	25	21.9	1.53	71.2	4.7
	50	21.9	1.53	84.9	5.6
	100	21.9	1.53	101.3	6.8
-----					
D	2	17.8	1.24	15.7	1.0
	5	17.8	1.24	31.2	2.0
	10	17.8	1.24	39.3	2.5
	25	17.8	1.24	60.2	3.8
	50	17.8	1.24	71.7	4.6
	100	17.8	1.24	85.6	5.5
-----					

TABLE 6B

Hydrologic Characteristics of Jal No. 3 Plant  
at Selected Prediction Points for the  
2-, 5-, 10-, 25-, 50-, and 100-year, 24-hour Storm

Prediction Point	Storm Year	Estimated Drainage Area (acres)	Slope (%)	Peak Flow (cfs)	Volume (acre-feet)
A	2	4.7	0.36	3.0	0.2
	5	4.7	0.36	6.9	0.4
	10	4.7	0.36	9.2	0.5
	25	4.7	0.36	15	0.8
	50	4.7	0.36	18	1.0
	100	4.7	0.36	21	1.2
B	2	14.2	0.55	8.1	0.7
	5	14.2	0.55	17	1.5
	10	14.2	0.55	22	2.0
	25	14.2	0.55	33	3.0
	50	14.2	0.55	40	3.5
	100	14.2	0.55	47	4.1
C	2	19.8	0.82	13	1.0
	5	19.8	0.82	27	2.1
	10	19.8	0.82	36	2.7
	25	19.8	0.82	53	4.0
	50	19.8	0.82	64	4.9
	100	19.8	0.82	76	5.8
D	2	21.5	0.40	15	1.4
	5	21.5	0.40	28	2.7
	10	21.5	0.40	35	3.4
	25	21.5	0.40	52	5.0
	50	21.5	0.40	63	6.1
	100	21.5	0.40	72	7.0
E	2	20.4	0.70	12	1.0
	5	20.4	0.70	26	2.1
	10	20.4	0.70	34	2.8
	25	20.4	0.70	50	4.2
	50	20.4	0.70	60	5.0
	100	20.4	0.70	71	6.0

Table 7  
Jal #3 Plant  
Chemicals Used in Plant Processes

Chemical	Location	Purpose	Quantity (Per Year)
Antipol 640	Cooling Tower	Scale Control	2,395 gal.
Brine (10#)	Water Treater	Zeolite Regeneration	28,590 gal.
Chevron Hydraulic Fluid	E.S.D. Valves	Valve Actuator Cylinders	15 gal.
Chromine-T	Closed Cooling Sys.	Corrosion Inhibitor	40 gal.
Citric Acid	Closed Cooling Sys.	pH Adjustment	210 lbs.
Coravol	Boiler-Stream Condensate	Corrosion Inhibitor, pH Adjustment	35 gal.
De Ox 21	Boiler-Feedwater	Deaerator	215 lbs.
Diethylene Glycol	Treating Plant	Gas Dehydration	910 gal.
HTH (Chlorine)	Cooling Tower	Biocide	300 lbs.
Hydrochem D-300	Cooling Tower	Dispersant	1,100 gal.
Hymol-82	Boiler-Feedwater	Sludge Conditioner	35 gal.
Hyvar-X	Plant Yard	Weed Killer	Unknown
Karmex	Plant Yard	Weed Killer	Unknown
Krovar II	Plant Yard	Weed Killer	Unknown
Marvel Mystery Oil	Engines - All	Lubricant/Detergent	820 gal.
Marvel Seal Oil	Gasoline Plt. Abs.	H.C. Product Removal	112,910 gal.
Molylube No. 90	Gear Boxes	Lubricant	55 gal.
Molylube #828-40	Disposal Plant	Lubrication/Pump Cyl.	45 gal.
Molylube #890-H	Air Compressors	Compressor Lubrication	110 gal.
Monoethanol Amine	Treating Plant	Hydrogen Sulfide Rem.	5,960 gal.
Mysella 30	Engines, Compr. & Aux.	Lubrication/Crankcase	22,180 gal.
Shell 8121	Engines, Compr.	Lubrication/Crankcase	28,600 gal.
Shell Carnea 32	Engines, All	Air Breather Oil	165 gal.
Shell Tellus 32	Engines, Compr.	Upper Cylinder Lube	500 gal.
Shell Tellus 68	Engine Governors, All	Lubrication	110 gal.
Shell Tellus 100	Air Compressors, All	Lubrication/Crankcase	440 gal.
Shell Turbo 32	Engines	Lubrication, Turbo- chargers	7,750 gal.
Shell Turbo 46	Turbine, Chiller	Lubrication, Crankcase	4,950 gal.
Shell Turbo 150	Cooling Tower	Lubrication, Angle Drives	25 gal.
Shell X-100	Plant, General	Lubrication/Engine, Vehicle	70 gal.
Sodium Hydroxide	Boiler-Feedwater	pH Adjustment	285 lbs.
Soda Ash (Anhydrous Sodium Carbonate)	Cooling Towers	pH Adjustment	50 gal.
Staco 4050	Plant, General	Degreaser/Detergent	825 gal.
Sulfuric Acid	Cooling Tower	pH Adjustment	5,830 gal.
Texaco Capella WF-68	Turbine, Chiller	Refrigerant Oil	25 gal.
Toxsene 35	Cooling Tower	Biocide	75 gal.
Toxsene 37	Cooling Tower	Biocide	110 gal.
Varsol	Plant, General	Cleaning, Solvent	5,985 gal.
Viscosine AAFCO	Turbine, Chiller	Air Breather	20 gal.

through two aqueous amine contactor vessels for removal of hydrogen sulfide (H<sub>2</sub>S). As with the absorption oil, treating solution losses are recovered and reused. The solution losses reaching the wastewater system are not metered. The cooling tower associated with this plant has a blowdown rate of 9,790 gallons per day.

Prior to being discharged from the plant, the gas passes through the dehydration facilities consisting mainly of two vertical contactor vessels. Any remaining water which may be entrained in the gas stream is removed by the Glycol solution. An estimated 500 gallons of water per day are discharged into the drain system to the classifier.

The steam generation facilities at Jal No. 3 consist of one Vogt Class VV-S-55 and two Vogt Class ML-14 gas-fired boilers and a waste heat boiler which utilizes the turbine exhaust gases as the heat source. The two small gas-fired boilers have a capacity of 15,000 pounds of steam per hour and the larger boiler has a capacity of 55,000 pounds per hour; a total of 85,000 pounds per hour. The waste heat boiler is capable of producing 85,000 pounds per hour and is operated as the primary steam source. The boiler drums and evaporator vessels produce approximately 3,600 gallons of high solids concentration blow-down per day. Electrical generating facilities consist of three 300 kW generators driven by three 449 horsepower gas fueled engines.

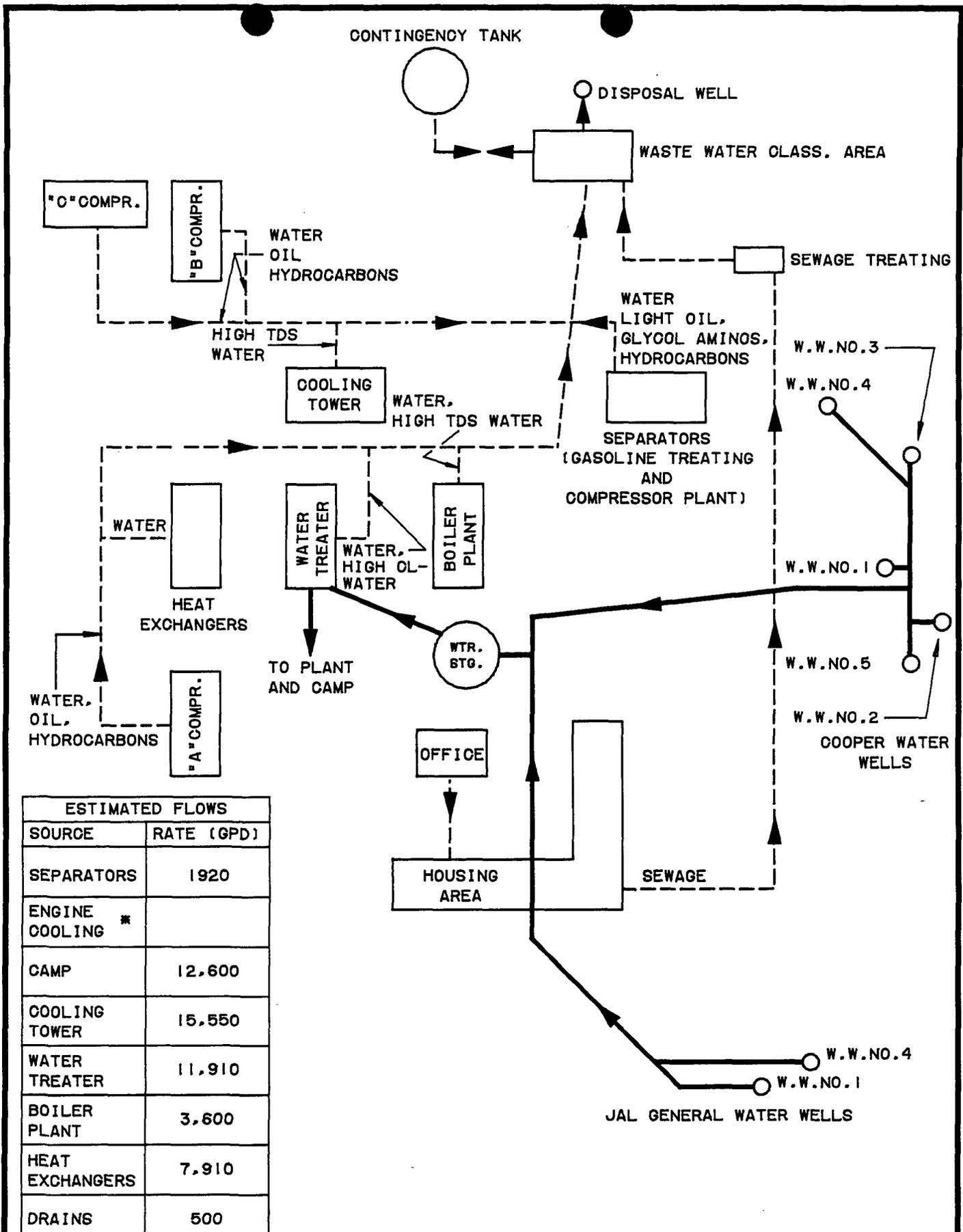
Water treating consists of chlorination of the water pumped into the storage tanks and treatment of water for process use through two Zeolite treaters. The Zeolite treaters have a capacity of 130 gallons per minute each, or a total of 260 gallons per minute. Regeneration of these zeolite beds requires a total of 11,910 gallons of water/brine per day. This effluent is discharged into the unpressured drain system to the classifier.

The plant complex includes a forty-two house camp. Approximately 12,600 gallons per day of sewage effluent is discharged from the camp septic tank. This effluent is chlorinated and then transferred into the disposal system.

All chemicals stored at the plant are kept in appropriate as-received containers and protected from damage, spillage or contamination. Outside storage is in the form of metal or plastic containers, tanks or drums which are placed on curbed concrete slabs. Any spills or leakage from these containers will be confined within these basins. This will minimize chemical spills on the ground. Any accidental spill will be chemically treated and/or disposed of in an environmentally acceptable manner.

#### Description of Wastewater Collection and Treatment

Figures 18 and 19 show the existing wastewater-producing processes in schematic form. The actual layout as it exists in the plant is shown on Figure 20 (Map Pocket). All drains and liquid discharges have been connected and routed to a recently installed twenty foot diameter below-grade steel, tank-type classifier located in the northeast part of the plant property. This two-compartment tank



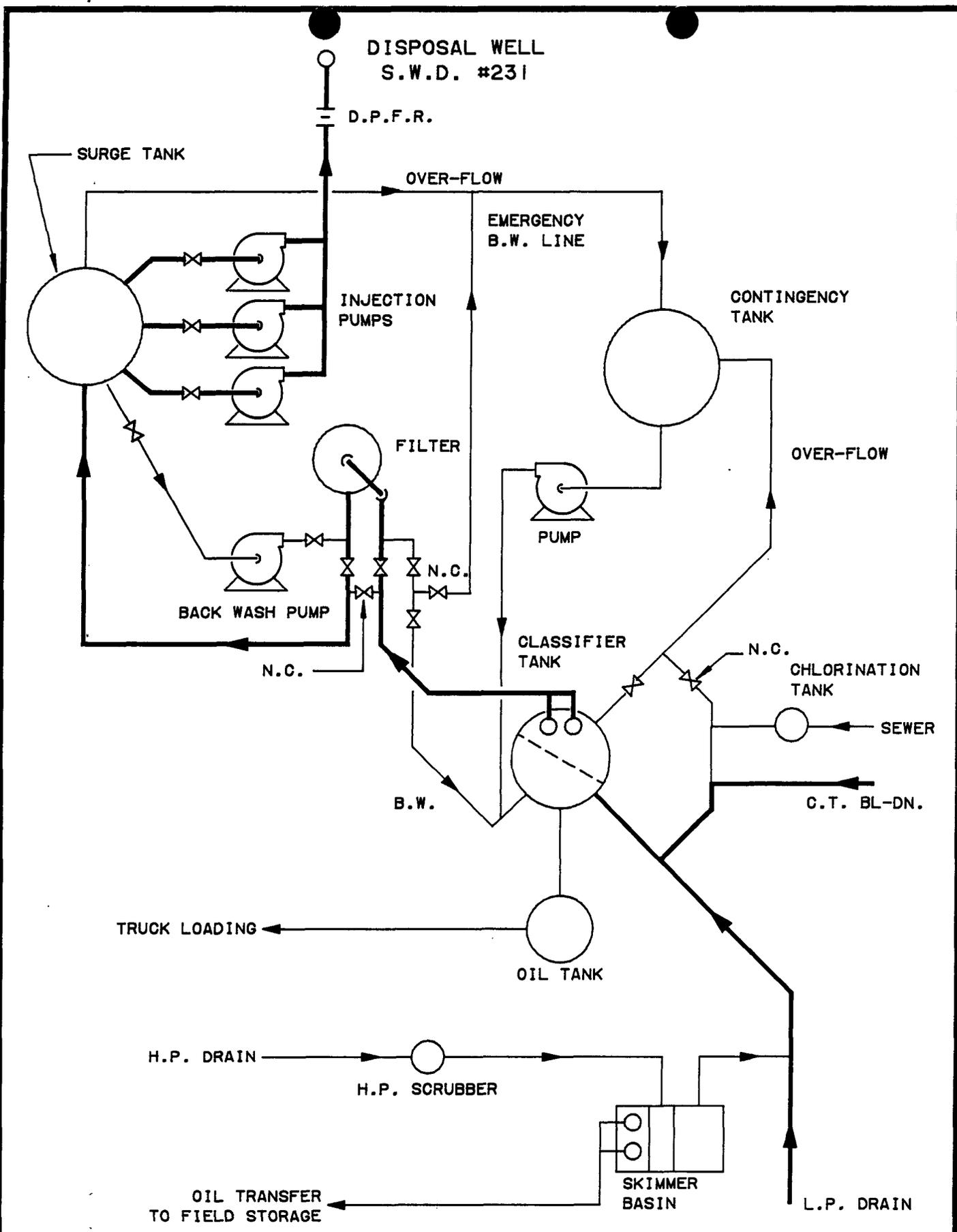
ESTIMATED FLOWS	
SOURCE	RATE (GPD)
SEPARATORS	1920
ENGINE COOLING *	
CAMP	12,600
COOLING TOWER	15,550
WATER TREATER	11,910
BOILER PLANT	3,600
HEAT EXCHANGERS	7,910
DRAINS	500

NOTE:  
IRRIGATION SYSTEMS:  
LAWN SPRINKLERS AND  
GARDEN WATERING

\*CLOSED SYSTEM DRAINAGE DISCONTINUED



FIGURE 18  
JAL NO. 3 PLANT  
WATER & WASTE WATER  
FLOW SCHEMATIC



**FIGURE 19**  
**JAL NO. 3 PLANT**  
**WASTEWATER CLASSIFIER**  
**AREA FLOW DIAGRAM**

classifies incoming liquids by gravity separation. The oil rises to the surface, the solids settle to the bottom and the water passes through an opening in the lower section of the partition. The lighter liquids (oil and hydrocarbons) are decanted by overflowing into a below-grade waste oil storage tank. Periodically, this oil is removed by means of a vacuum truck and sold to a local oil refiner for reclamation. The solids that collect in the classifier will be removed, as the need arises, and be disposed of in an approved landfill or in an acceptable manner on the plant property.

After separation, the wastewater is pumped from the classifier through an anthracite/rock filter into a 1,500 barrel surge tank; then by positive displacement pumps into the disposal well. This well, approximately 4,700 feet deep, is completed in the San Andres formation. The flow into the well is metered utilizing a Barton orifice with a differential pressure transmitter and chart recorder.

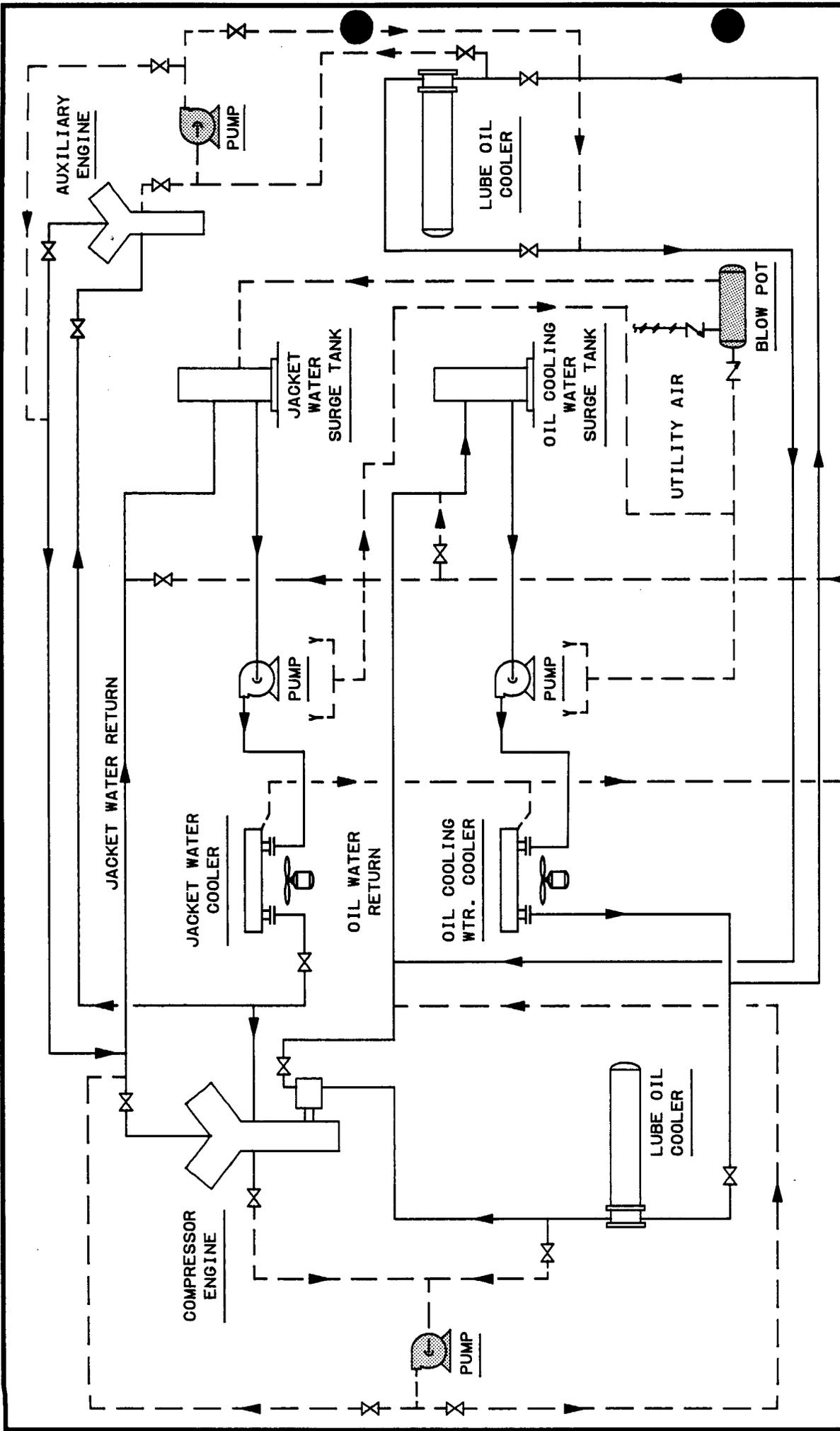
The below-grade tanks are protected from corrosion by a four coat epoxy paint system on all exterior surfaces. Additionally, the classifier tank is coated internally with the same material. All below grade piping is either plastic, coated and wrapped steel, or vitrified clay pipe. Equipment and piping are included in the plant cathodic protection system.

An epoxy-coated, forty-five foot diameter by sixteen foot deep open-top steel tank with a working capacity of approximately 95,000 gallons has been installed as a contingency reservoir. This tank has a 1.7-day retention capacity in the event of equipment failure, well problems or other system disabling occurrences. Wastewater will be pumped back into the classifier when normal operation can be resumed. If operation of the system is disrupted beyond contingency tank capacity, the wastewater will be transported by tank truck to the water disposal system at Jal No. 1 Plant until normal operation resumes.

The arrangement of the wastewater collection/classifier system precludes the possibility of stormwater run-off entering the system and appreciably changing the volume of discharge. No open drains which collect stormwater are connected to the system. Any solids which accumulate in the classifier or cooling tower will be evaluated by the same hazardous waste procedure previously discussed to ensure El Paso non-hazardous waste generator status, then disposed of in an approved manner.

Several changes have been made in the procedures and equipment involved in wastewater collection that require special explanation.

First, effective March 31, 1983 the routine back washing of side-stream filters on the oil and jacket water cooling systems has been discontinued (see letter V. D. Rhey to Plant Supts.) (Appendix H). Also, El Paso has, effective March 31, ceased draining any closed systems containing chromium-based chemicals. Any necessary drainings of such systems is now captured in vessels and recycled back into the closed system for reuse. The containment systems are shown on Figure 21.



EIPASO NATURAL GAS COMPANY

FIGURE 21 SHEET 1 OF 2  
 JAL NO. 3 A COOLING WATER  
 CONTAINMENT SCHEMATIC

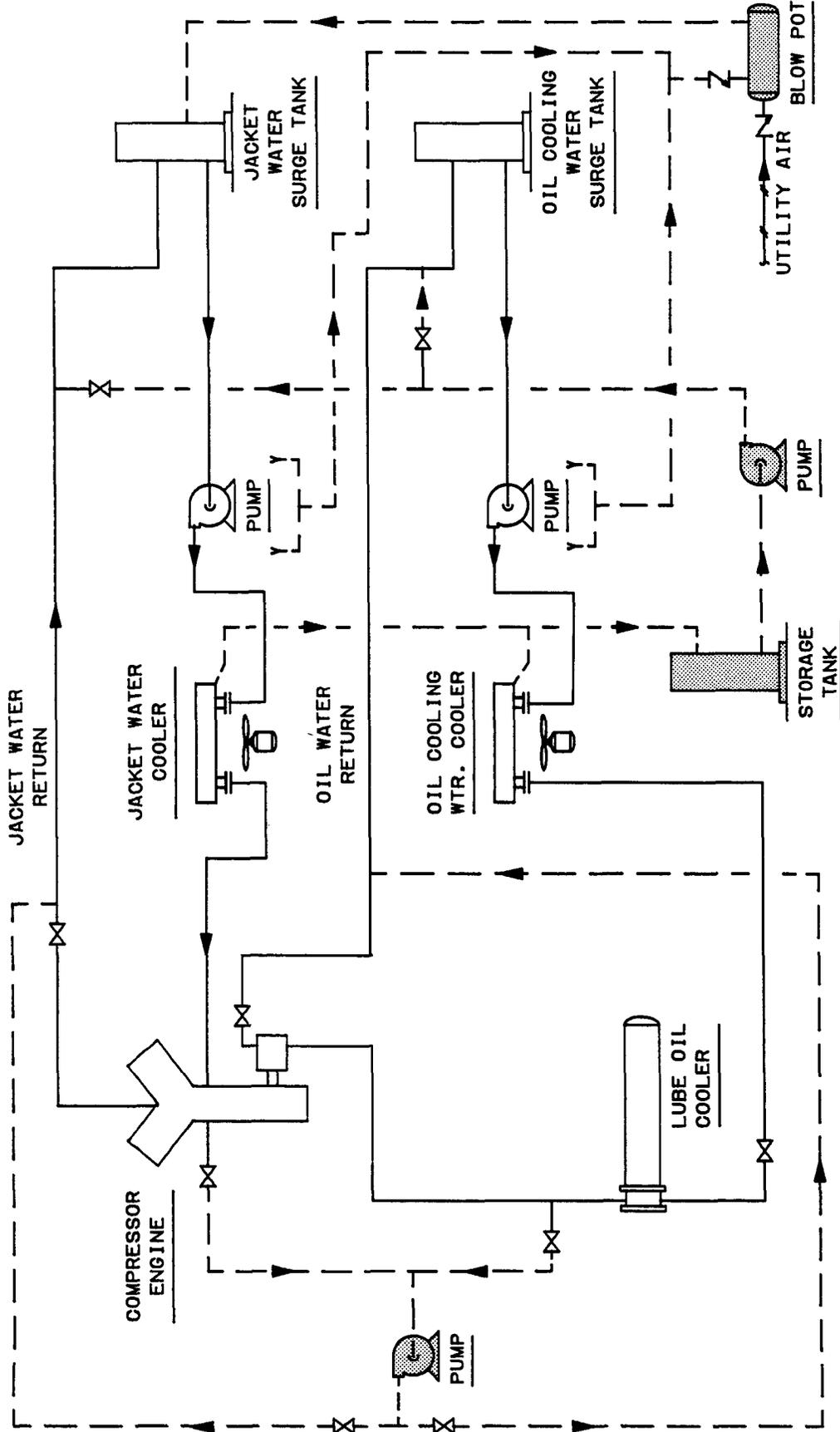
NOTE:  
 DASHED & SHADED  
 INDICATES NEW CONSTR.

SCALE: NONE

DWG. NO.

JJ3-L-72

REV.



NOTE:  
 DASHED & SHADED  
 INDICATES NEW CONSTR.



**EIPASO** NATURAL GAS  
 COMPANY

FIGURE 21 SHEET 2 OF 2  
 JAL NO. 3 B COOLING WATER  
 CONTAINMENT SCHEMATIC

SCALE: NONE	DWG. NO. JJ3-L-73	REV.
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El Paso is also investigating the substitution of chromium-based water treating chemicals now used in the closed cooling systems with other chemicals. When and if a substitution is made, all systems containing chromium-bearing water will be flushed and the effluent captured and disposed of in an environmentally acceptable manner. The permanent capture and containment systems previously installed for the chromium-bearing cooling water used in the closed systems will be even more important given the greater costs of alternative treatments and the economic incentive to capture and reuse them when necessary.

6. Depth to and lithological description of rock at base of alluvium below the discharge site if such information is available;

Because the "discharge site" is actually far below the alluvium, this regulatory request is not entirely applicable in this instance. The following is presented, however, to provide a clearer understanding of the geologic setting involved.

The San Andres dolomites where El Paso injects the wastewater are of lower Guadalupe age (200 million years), range from 550 to 1600 feet in thickness and occur at a depth of 4100 feet to 5300 feet. A very substantial portion of the Permian oil of west Texas and southeastern New Mexico has been produced from these dolomites.

7. Any additional information that may be necessary to demonstrate that approval of the discharge plan will not result in concentrations in excess of the standards of Section 3-103 or the presence of any toxic pollutant at any place of withdrawal of water for present or reasonably foreseeable future use. Detailed information on site geologic and hydrologic conditions may be required for a technical evaluation of the applicant's proposed discharge plan;

### Physiography

The Plant is located in the Pecos Valley section of the Great Plains Physiographic Province in southeastern New Mexico and more specifically within the Eunice Plain Subdivision. The plain is a practically flat and featureless alluvial plain which slopes eastward toward Monument Draw. The altitude of the Plant is 3,575 feet above mean sea level. The total relief of the county is about 1,300 feet with relief of no more than 20 feet in the Plant area.

The Eunice Plain is bounded on the north by the Llano Estacado and on the southwest by San Simon Ridge and Antelope Ridge. The westward extension of the Plain is the Grama Ridge area. On the south the Eunice Plain is bounded by an irregular, low, south-facing scarp which is most prominent at Custer Mountain, where it attains a height of 60

feet. Monument Draw, the major drainageway in the area, traverses the east side of the Eunice Plain from north to south. The physiographic subdivisions of southern Lea County are shown in Figure 22.

### Geomorphology

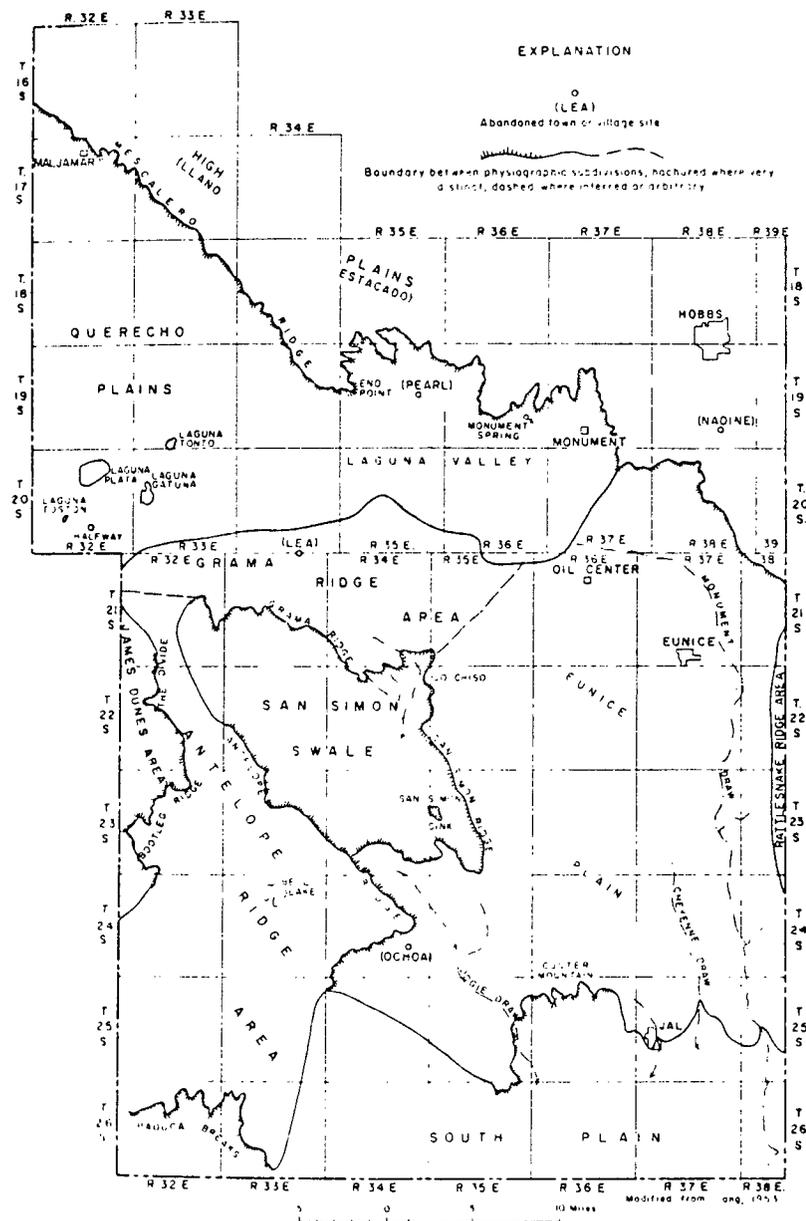
About 250 million years ago, during the Permian Period, a huge inland sea covered much of what is now Texas and southeastern New Mexico. Rising above the sea was a ridge approximately 150 miles long and 40 to 50 miles wide that divided the Permian Sea into two smaller basins, now known as the Midland Basin and the Delaware Basin. The ridge itself, which today is a subsurface feature underlying an area in southeastern New Mexico, extends from Hobbs south through Jal, New Mexico.

As millions of years passed, the sea gradually expanded to the north covering parts of present day Oklahoma, Kansas and Nebraska. The sea received huge quantities of sediments and organic matter which was the beginning of the formation of a great accumulation of oil and gas.

Toward the close of the Permian Period, the sea waters evaporated leaving various kinds of sediments. Thick layers of gypsum, salt, anhydrite and potash were formed, particularly in the area near Carlsbad, New Mexico, where the last remnant of the old Permian Basin Sea occurred.

By the end of Permian time, the basin received stream sediments from higher land areas surrounding the basin. These sediments accumulated in great thicknesses of non-marine sands and clays. Today, these layers are relatively shallow subsurface formations commonly referred to as the "Red Beds". Following the Permian Period, the Lea County area was emergent and subject to erosion during early Triassic time, then subject to deposition of sediments during late Triassic time. The deposits of this period are termed the Dockum Groups. In Jurassic time, the area was again subject to erosion. During Cretaceous time a large part of the interior of North America was submerged and southeast New Mexico was again the site of a large sea in which thick layers of rocks were deposited. These rocks, including some Triassic materials, were subsequently stripped off during the upthrusting of the Rocky Mountains. In Pliocene time terrestrial deposits of the Ogallala formation were laid down as a thick mantle which obliterated the irregular surface and replaced it with the even surface of the High Plains.

Subsequently, beginning in Quaternary time, a new cycle of erosion set in continuing to the present day. Monument Draw in early Quaternary time was probably a perennial stream fed by water from the Ogallala formation of the High Plains. Today, Monument Draw is ephemeral and does not have a throughgoing stream except during extreme floods. The climate became more arid in late Quaternary time, and the detrital materials were reworked by wind, creating vast deposits of dune sand that now cover large parts of Lea County.



NOTE: FIGURE OBTAINED FROM NICHOLSON AND CLEBSCH, GEOLOGY AND GROUND-WATER CONDITIONS IN SOUTHERN LEA COUNTY, NEW MEXICO, GW REPORT NO. 6, STATE BUREAU OF MINES AND MINERAL RESOURCES, SOCORRO, N.M., 1961.



FIGURE 22  
 PHYSIOGRAPHIC SUBDIVISION  
 SOUTHERN LEA COUNTY,  
 NEW MEXICO

## Climate

Today, the climate of southern Lea County is semiarid; average annual precipitation varies from about 8 inches in the southwest corner to 14 inches in the northeast corner (Reynolds, 1956). Most of the precipitation is received during May through October as thundershowers. Temperatures vary considerably, exceeding 100°F in summer and dropping below 0°F in the winter. The average monthly precipitation for Hobbs, New Mexico is shown on Figure 23 (NOAA, 1979).

Evaporation of water in southeastern New Mexico has been estimated using evaporation pan measurements. Due to differences between lake evaporation and experimental pan data, a reduction coefficient from 0.67 to 0.81 was selected to obtain an estimated lake evaporation value; an average coefficient of 0.75 usually provides an estimate of annual lake evaporation within about 15 percent. The average monthly pan evaporation is shown in Figure 23 for Lake McMillan, New Mexico (Reynolds, 1956). The average annual lake evaporation is 79 inches per year. This rate of evaporation is considered excellent for the use of evaporation ponds in typical wastewater disposal operations.

## Drainage Basin Study

Stormwater runoff is that portion of precipitation which flows for a short time over the ground surface during and after a storm. In estimating storm water runoff in the Plant area, the relationship of precipitation to the local vegetal, soil, geologic and topographic characteristics were taken into consideration. The U.S.D.A. Soil Conservation Service (SCS) method for estimating peak rates of discharge for small watersheds (McDougal and Jackson, 1973) was used in this plan due to its wide use and acceptance in the engineering community.

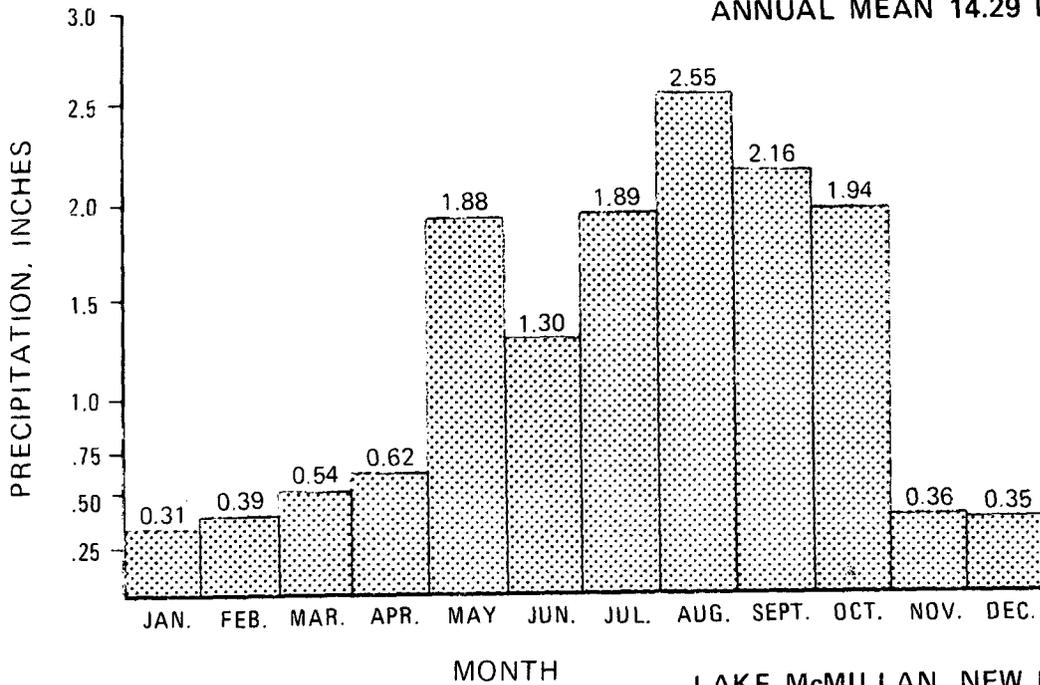
Recorded precipitation is a primary factor in estimating the surface runoff and peak discharge from ephemeral streams. The mean annual precipitation in the area is 11.67 inches (NOAA, 1980). Table 8 shows precipitation data for depth-frequency for the Plant area (Miller et al., 1973).

## Hydrologic Conditions

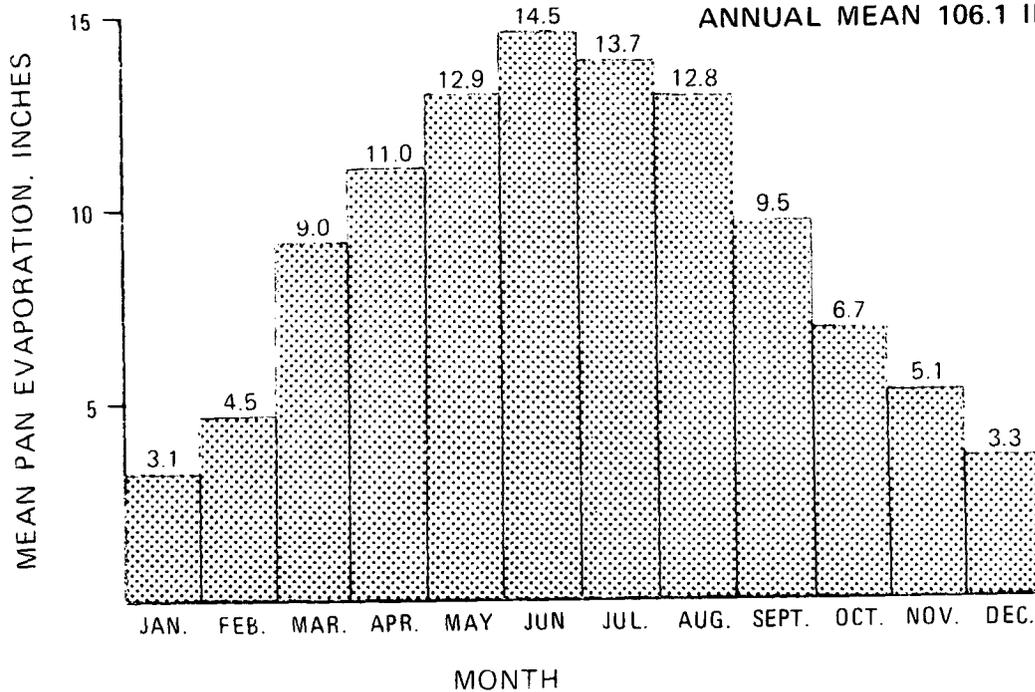
The following analysis shows that the evaporation ponds, when closed according to plan, will not be sources of leachate. Materials remaining in the pond bottoms will not be subject to a hydraulic head and therefore will not move.

The antecedent moisture condition in the area (the amount of precipitation occurring in the five days preceding a major rainfall) is typical of arid soils. The SCS Engineering Field Manual for Conservation Practices (McDougal and Jackson, 1973) defines curve numbers (CN) which are used to describe the hydrologic soil groups as well as the vegetation cover in relation to potential runoff. A CN of 85 was

HOBBS, NEW MEXICO <sup>1/</sup>  
 ELEVATION 3615 FEET  
 32°42'N-103°08'W  
 PRECIPITATION DATA FROM 1951-1974  
 ANNUAL MEAN 14.29 INCHES



LAKE McMILLAN, NEW MEXICO <sup>2/</sup>  
 MEAN MONTHLY PAN EVAPORATION DATA  
 FROM 1912-1954  
 ANNUAL MEAN 106.1 INCHES



<sup>1/</sup> NOAA, CLIMATOGRAPHY OF THE UNITED STATES  
 NO. 60, CLIMATE OF NEW MEXICO, NATIONAL  
 CLIMATE CENTER, ASHVILLE, N.C., 1977.

<sup>2/</sup> REYNOLDS, S.E., CLIMATOLOGICAL SUMMARY  
 NEW MEXICO, NEW MEXICO STATE ENGINEER,  
 SANTA FE, N.M., 1956.



FIGURE 23  
 MEAN PRECIPITATION AND  
 EVAPORATION SUMMARY  
 SOUTHERN LEA COUNTY, NEW MEXICO

TABLE 8

Precipitation Data for Depth-Frequency for El Paso  
 Natural Gas Company's Jal No. 2 & 3 Plants  
 32° 11'N, 103° 10'W

Recurrence Interval In Years	Storm Duration in Hours				
	1	2	3	6	24
	(P, values in inches)				
2	1.22	1.30	1.49	1.72	2.1
5	1.70	1.85	2.15	2.32	3.0
10	2.05	2.30	2.50	2.85	3.5
25	2.50	2.80	3.05	3.60	4.5
50	2.90	3.25	3.55	4.05	5.1
100	3.27	3.70	4.00	4.60	5.7

Equations used to estimate 1-hour values in Eastern New Mexico:

$$Y_2 = 0.218 + 0.709 \frac{(1.72 \times 1.72)}{2.1} = 1.22$$

$$Y_{100} = 1.897 + 0.439 \frac{(4.60 \times 4.60)}{5.7} - 0.008 (32.00)^{\frac{1}{2}} = 3.27$$

<sup>1/</sup> Average elevation 3,200 feet mean sea level.

generally used to represent the poor residue cover, Hydrologic Rating B, of the area which produces the maximum expected runoff rate and is considered to be conservatively high.

$$q = \frac{[P - 0.2 \frac{(1000-10CN)}{CN}]^2}{P + 0.8 \frac{(1000-10CN)}{CN}} \quad (1)$$

Using equation 1, q is estimated to equal an area-weighted average of 4.02 inches of rainfall-produced runoff for the Plant area from the 100-yr, 24-hour storm (P = 5.7 inches; CN=85).

A summary of the expected runoff volumes from the Plant area is presented in hydrologic data sheets in Appendix I.

Criteria for the selection of the prediction points were that they include all drainage from the plant site. The drainage sub-areas were defined using the 1" = 100' scale drawings shown in Figure 5.

The hydrologic soil grouping is generally determined by the surface texture. The grouping is a four step rating of how much of a given rain will enter the soil profile and not run off. A general guide for the hydrologic soils groups by texture is shown in Table 9.

Table 9  
Hydrologic Soil Grouping Guide

Group	Description of the Soil
A	Sands - very little fines
B	Loamy sands and coarse sandy loams
C	Loams and fine sandy loams
D	Clays, silts and heavy clay and silt loams

The Jal No. 2 Plant site is located on the Simona-Upton soil association, with a small area on the western edge of the site extending onto Mixed Alluvial Land along Cheyenne Draw.

The Simona-Upton association, normally found on ridges, foot slopes and fans, consists of approximately 50% Simona gravelly fine sandy loam, 25% Upton gravelly loam and inclusions of Stegall, Slaughter and Kimbrough soils. The Simona soil is shallow, with depth to indurated caliche ranging from 10 to 20 inches. Permeability is moderately rapid and runoff slow to medium. Water intake is rapid. Upton

gravelly loam is mapped only with Simona soils and is quite similar in properties. Indurated caliche is found at a depth of 6 to 20 inches. Erosion potential is moderate.

Mixed Alluvial Land is a heterogeneous mixture of unconsolidated, stratified alluvium of various textures found primarily along Monument Draw and its tributaries. This soil is usually no deeper than 24 to 36 inches over either a buried soil profile or parent material of adjacent soils. The texture of the alluvium depends upon the texture of the adjacent slopes from which this soil is derived. Permeability is moderate to rapid, runoff is slow and water intake is moderate to rapid.

The majority of Jal No. 3 Plant is located on the Tonuco loamy fine sands soil series with the northeast corner of the site situated on the Pyote-Maljamar fine sands soil association.

Tonuco loamy fine sand is normally found on undulating uplands and ridges. Slopes are 0 to 3 percent. Permeability is very rapid, runoff is very slow and water intake is rapid. The soil is shallow (10-20 inches) to indurated caliche.

Pyote and Maljamar fine sands are well-drained soils with moderately rapid permeability formed in wind-deposited materials. The Pyote soil is fine sand over sandy loam subsoil to a depth of 48 to 60 inches where a fine sandy loam C horizon is encountered. The Maljamar fine sand soil series has a sandy clay loam subsoil with an indurated caliche horizon at approximately 50 inches.

A tabular presentation of engineering interpretation and limitations for the use of these soils as sites for ponds and sewage lagoons is shown in Table 10. These soils all have low to moderate shrink-swell potential.

A water balance prepared for the southern Lea County area is included in Table 13 and Figure 25 of the closure plan (Appendix A). This balance shows that, due to the low rainfall and high evaporation rate in southern Lea County, precipitation is not expected to infiltrate to the sludge layer in the closed ponds. Therefore, the likelihood of leaching of elements from the sludge is remote.

§ 3-107: Monitoring, reporting, and other requirements.

A. 1-7

8. A system of monitoring and reporting to verify that the plan is achieving the expected results;

9. Procedures for detecting failure of the discharge system;

Monitoring Plans

El Paso will perform the following evaluation to ensure that the wastewater collection systems operated by El Paso in the Plant do not also become "discharge sites." The Plant underground drain systems (shown in Figure 20, Map Pocket) will be tested to ensure the integrity

TABLE 10

Engineering Properties of Soils<sup>1/</sup>  
in Jal No. 2 and Jal No. 3 Plant Area

Soil Series	Degree of Limitation <sup>2/</sup> for Sewage Lagoons	Soil Features Affecting <sup>3/</sup> Use as Ponds	Hydrologic <sup>4/</sup> Rating
Simona	Severe; shallow over indurated caliche.	Indurated caliche at a depth of 1-1 1/2 feet.	D
Upton	Severe; indurated caliche at a depth of 6-18 inches.	Indurated caliche at a depth of 6-18 inches.	C
Mixed Alluvial Land	Severe; moderately rapid permeability; slopes are 1-10%.	Moderate erosion hazard; permeability.	B
Tonuco	Severe; very rapid permeability; indurated caliche at a depth of 1-1 1/2 feet.	Indurated caliche at a depth of 1-1 1/2 feet.	C
Pyote	Severe; moderately rapid permeability.	Moderately rapid permeability.	A
Maljamar	Moderate; moderate permeability.	Moderate permeability below depth of 2 feet; moderate seepage.	B

<sup>1/</sup> Obtained from Soil Conservation Service, 1974.

<sup>2/</sup> Ratings for sewage lagoons based on soil permeability, slope, soil texture and depth to impervious material or groundwater.

<sup>3/</sup> Features affecting use of soils for ponds are the amount of seepage expected and depth to inhibiting layer such as indurated caliche.

<sup>4/</sup> McDougal, 1973.

of the drain system. Test procedures are structured so that each line is pressure tested for a specified time period to verify that no line is leaking. Any leaks identified will be repaired. The drain line test procedure is found in Appendix J. Well integrity will be ascertained by regularly monitoring the pressure of the annular fluid.

Annual sampling and analysis of the wastewater stream (classifier effluent) delivered to the disposal system will be conducted and a Plant file maintained. A monthly report to NMOCD on Form C 120-8, describing disposal volumes, is now being submitted. The wastewater flow records will be periodically reviewed to determine if any unexplained changes in disposal volume have developed. If any such anomalies occur, an inspection of the collection system will be conducted to identify the cause.

Any records related to integrity testing and waste characteristics will be retained by El Paso for five years.

Sludge will be removed from the cooling tower basin and the classifier as needed and will be evaluated and disposed of in an approved landfill or on the plant property in an acceptable manner. Any changes, anticipated or otherwise, to the disposal system will, of course, be reported to NMOCD.

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CLOSURE PLAN FOR  
EL PASO NATURAL GAS COMPANY'S  
JAL NO. 3 PLANT  
LEA COUNTY, NEW MEXICO



PREPARED BY:  
EL PASO NATURAL GAS COMPANY  
EL PASO, TEXAS

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## SUMMARY

This Closure Plan presents to the New Mexico Oil Conservation Division (NMOCD) the procedures chosen, and the justification for those procedures, for the closure of six wastewater evaporation ponds located within El Paso Natural Gas Company's Jal No. 3 Plant. These ponds include two ponds that have been closed under verbal authorization of the NMOCD. All five ponds at nearby abandoned Jal No. 2 Plant, one of which had previously received wastewater discharge from Jal No. 3 Plant, were also closed by NMOCD authorization. The ponds at Jal No. 3 Plant are being closed as a result of implementing the collection/separation system and disposal process detailed in the Discharge Plan for the Jal No. 3 Plant, of which this Closure Plan is a part.

Chemical analyses conducted on sludges collected from three of the ponds to be closed show that the wastes contained therein are not hazardous wastes as defined by EPA under RCRA. Sludge collected from pond No. 1 in 1981 qualified as hazardous waste due to ignitability. This pond was resampled in 1983 and it was determined that the petroleum residues contained therein have decomposed to the point whereby the sludge may be considered to not be ignitable and, therefore, non-hazardous. Therefore, the closure of the ponds is not subject to EPA regulations under RCRA for closure of disposal facilities containing hazardous wastes. Nevertheless, the closure of the ponds will be performed in such a way to protect human health and the environment in accordance with State and Federal guidelines.

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## INTRODUCTION

### Regulatory Background

The New Mexico Water Quality Control Commission Regulations delegate the regulation of discharges from facilities for the production, refinement and pipeline transmission of oil and gas to the Oil Conservation Commission (Sec 1-201A). The New Mexico Oil Conservation Division (NMOCD) can request any additional information that is necessary to demonstrate that approval of a discharge plan will not result in groundwater concentrations in excess of the standards of Section 3-103 for present or reasonable foreseeable future use (Sec. 3-106 C.7). In addition, the Agency may require an explanation of measures to prevent groundwater contamination after the cessation of operation (Sec. 3-107 A.11).

The Agency has exercised their delegated authority with regard to the Discharge Plan for Jal Nos. 1, 2, 3 and 4, Eunice and Monument Plants; likewise, this Closure Plan is therefore submitted in response to a request made by NMOCD.

In the case of facilities treating, storing or disposing of hazardous wastes identified at 40 CFR Part 261 Subparts C and D as promulgated by the Environmental Protection Agency (EPA), there are specific Federal regulatory requirements for submittal of closure plans; 40 CFR §265.112 calls for a detailed closure plan to be developed and kept at each such facility. While the waste materials contained in abandoned wastewater evaporation ponds at Jal No. 3 Plant qualify as solid wastes under the Resource Conservation and Recovery Act of 1976 (RCRA), no wastes were encountered that qualify as hazardous wastes as defined by applicable EPA regulations under RCRA or by standards as agreed to by the NMOCD except for sludge from pond No. 1 which qualified as hazardous waste due to ignitability when analyzed in 1981. Subsequent resampling of sludge from pond No. 1 in 1983 and analysis for ignitability proved the sludge to not be ignitable, and therefore, non-hazardous.

## Scope

The purpose of this document is to describe the proposed procedures for the closure of six ponds at El Paso Natural Gas Company's Jal No. 3 Plant, located in Lea County, New Mexico (see Figure 1, Discharge Plan). This document (the "Closure Plan") is presented as a companion document to the Discharge Plan for Jal No. 3 Plant of which this Closure Plan is a part. Certain information contained in the Jal No. 3 Plant Discharge Plan is either reproduced or incorporated by reference into this Closure Plan. As in the aforementioned Discharge Plan, much of the information included herein has been obtained from published sources. Chemical analyses of sludges were conducted by the Southern Division Laboratory of El Paso Natural Gas Company and ignitability determination of one sludge sample was conducted by the Research and Development Laboratory of the El Paso Products Company. Complete methodologies for sludge sampling and analyses are given.

This Closure Plan has been prepared to set forth the procedures by which six ponds located at Jal No. 3 Plant will be closed and the justification for those procedures. The reasoning for the methods proposed, including supportive analytical data, are presented and discussed in this report.

## ENVIRONMENTAL FACTORS

A complete environmental description of the Jal No. 3 Plant area is included in the Discharge Plan. That description will not be duplicated here; however, the environmental factors important to the development and execution of this Closure Plan are summarized below.

### Climate

Long-term annual precipitation for Jal, New Mexico, located approximately four miles to the south of the Eunice Plant, averages 11.67 inches (NOAA 1977), while evaporation averages approximately 79 inches per year

(Reynolds 1956). The estimated precipitation received in a 100-year, 1-hour storm is 3.27 inches for the Jal No. 3 Plant, while a 100-year, 24-hour storm is expected to produce 5.70 inches (Miller et al. 1973). Such a 100-year, 24-hour storm was estimated in the Discharge Plan to produce 4.02 inches of runoff for the Jal No. 3 Plant area, with the remaining rainfall infiltrating the soil to either percolate to groundwater or return to the atmosphere via evapotranspiration (see Discharge Plan for runoff calculations). However, the likelihood of precipitation percolating to groundwater in the Jal No. 3 Plant area is remote, as indicated by the water balance graphically presented in Table 13 and Figure 25 (this report) and discussed in a later section of this Closure Plan.

#### Hydrogeology

The Jal No. 3 Plant is underlain by clastic and chemical sedimentary rocks of Ordovician through Triassic age, and by Quaternary alluvial sediments. The alluvial cover over the sedimentary rocks consisting of sand, gravel, silt and clay contains the Ogallala formation, the principal source of potable groundwater in the area. The Ogallala aquifer slopes to the southeast in the area of the Jal No. 3 Plant and has a hydraulic gradient of 10 to 12 feet per mile toward the east or southeast (Cronin 1969). The soils of the Plant area are an integral component of the local hydrogeology due to the shallow nature of the Ogallala aquifer and the relatively high permeability of the predominantly sandy soils present.

The soils of Jal No. 3 Plant consist of the Tonuco loamy fine sands soil series and the Pyote-Maljamar fine sands association. These soils developed in wind-deposited sands over caliche. Ponds Nos. 1 through 4 are located on the Tonuco soil, while ponds Nos. 5 and 6 are located on the Pyote-Maljamar association.

Tonuco loamy fine sand is normally found on undulating uplands and ridges. Slopes are 0 to 3 percent. Permeability is very rapid, runoff is very slow and water intake is rapid. The soil is shallow (10-20 inches) to indurated caliche.

Pyote and Maljamar fine sands are well-drained soils with moderately rapid permeability formed in wind-deposited materials. The Pyote soil is fine sand over sandy loam subsoil to a depth of 48 to 60 inches where a fine sandy loam C horizon is encountered. The Maljamar fine sand soil series has a sandy clay loam subsoil with an indurated caliche horizon at approximately 50 inches. Figure 24 shows the soils found on and adjacent to the Jal No. 3 Plant as determined by the Soil Conservation Service (Turner, et al. 1974).

## SLUDGE SAMPLING AND ANALYSES

### Sampling Methodology

Sampling Strategy. Sludge samples were collected for chemical analysis in April 1981 from those ponds at Jal No. 3 Plant known to have received industrial or domestic wastewater discharges and, therefore, may have contained toxic wastes. The historic use of the ponds was determined by reviewing construction drawings, interviewing plant personnel and conducting an onsite evaluation prior to initiating the sample collection program. The sludge samples collected from ponds Nos. 1, 2 and 5 at the Jal No. 3 Plant therefore represent the entire spectrum of sludge types and characteristics for wastewater discharge from that plant.

The sludge may be described as a non-randomly distributed, uniformly heterogeneous waste. That is, the waste is not randomly distributed either vertically or horizontally within the ponds because of the nature of the storage or disposal process. As the wastewater was discharged into the ponds the heavier particles settled out first; thus, stratifying the waste. If samples were collected near the wastewater entrance point, the sludge would be of different density than at the furthest point of the pond. Therefore, the pond was divided into sections, a sludge sample taken from each and a composite sample formed as described below. The greater the number of sections sampled and combined into a composite sample from each pond the greater the accuracy of determination of the sludge characteristics. Therefore, the discussion of analytical results contained herein assumes representative sampling.



**SOIL LEGEND:**

- BE — Berino—Cacique Loamy Fine Sands Association
- PU — Pyote & Maljamar Fine Sands
- TF — Tonuco Loamy Fine Sand
- SR — Simona—Upton Association



FIGURE 24  
 SOIL MAP  
 EL PASO NATURAL GAS COMPANY'S  
 JAL NO. 3 PLANT  
 AND ADJOINING AREAS  
 SOUTHERN LEA COUNTY, NEW MEXICO

N  
 |  
 SCALE: 1" = 535'±

Sampling Equipment and Methodology. At the time sludge samples were collected, most of the ponds were either full or partially full of wastewater. Due to the unknown depth and composition of wastewater and sludge in each pond prior to sampling, the method of collection was designed to take into consideration the safety of the personnel collecting the sample. A number of sampling devices, including a dredge, auger and dipper, were tried. The sampling equipment and technique finally selected for greatest safety and efficiency was a weighted, bottom-vented, five-gallon, steel bucket attached to a rope and dragged across the bottom of the ponds.

The bucket was cast from the bank of the pond as far toward the opposite side as possible. After allowing the bucket to sink, it was then dragged across the bottom accumulating wastewater and sludge. As much of the wastewater as possible was discarded and the sludge emptied into a plastic bucket.

This routine was followed at a minimum of one location on each of the four sides of each pond. The sludge amassed in the plastic bucket was then stirred to mix the sludge thoroughly in order to obtain a single composite sample for each pond. Prior to obtaining samples from another pond, the buckets were rinsed using the wastewater contained in the next pond to be sampled.

The temperature and pH of the sludge were taken immediately after collection and prior to transfer to sample containers. The temperature was obtained using a Fisher Scientific thermometer having a range of -50°C to 100°C. The pH of the sludge was obtained using a Cole-Parmer Digital pH meter, DigiSense LDE model 5986-10, calibrated prior to each test using standard pH buffer solutions. The measurements were noted on the sample bottle label and in a field notebook.

The composited sludge was then transferred to 500-milliliter (ml) sample bottles using a plastic funnel and steel dipper. Sample bottles were of either linear polyethylene (LPE) plastic or clear glass. These

containers were selected because they offered the best chemical resistance and low cost compared to other container materials. The LPE screw-type lid was made of the same material as the bottle and the glass bottle screw-type lid was made of rigid plastic with a polyethylene liner.

The sludge placed in LPE bottles was preserved with approximately 10 ml of sulfuric acid. This sample was taken for determination of oil and grease, phosphate and total phosphorous (EPA 1973). The sludge in glass containers was preserved with 10 ml of nitric acid. This sample was to be analyzed for heavy metals (EPA 1973) in accordance with 40 CFR §261.24. One unpreserved sludge sample was collected from pond No. 1 in June 1981 in order to conduct ignitability testing in accordance with 40 CFR §261.21. The sample was placed in a one-pint Mason canning jar with plastic-lined lid. Pond No. 1 sludge was resampled in September 1983 for ignitability analysis.

Sludge samples were collected in November 1982 from wastewater evaporation ponds at Jal No. 4 Plant for determination of organic constituents to represent the worst-case situation for the presence of organics for El Paso plants in Lea County. Those samples were collected with a hand auger and shovel, with a backhoe used to access deeper layers. Samples were collected in the deepest sludge layers encountered at the interface with the *in situ* soil; this is believed to be the optimal environment for volatile organics. Samples were placed in glass bottles, sealed with aluminum foil and packed in ice to maintain a constant temperature. The samples were transported to the El Paso office of Raba-Kistner Consultants, Inc., who transferred them to their San Antonio laboratory for analysis.

Chain of Custody. Documentation and control necessary to identify and trace the Jal No. 3 Plant sludge samples from collection to final analysis was accomplished in accordance with EPA recommendations (EPA 1980). This included labeling of sample containers, ensuring secure custody and completion of the necessary records to support potential litigation. A

field log book was used to record sufficient information so that the samples could be reconstructed without reliance on the collector's memory. Chain of custody records were used and are presented in Enclosure 1 for the sludge samples discussed in this report.

### Analytical Methodology

The sludge samples from Jal No. 3 Plant were analyzed by El Paso Natural Gas Company's Southern Division Laboratory in El Paso, Texas. The laboratory is certified by the New Mexico Environmental Improvement Division for testing water and wastewater for inorganic and microbiological constituents. The sludge sample collected for ignitability testing in 1981 was analyzed by the Research and Development Laboratory of the El Paso Products Company, Odessa, Texas, while the sludge sample collected for ignitability testing in 1983 was analyzed by Raba-Kistner Consultants, Inc., San Antonio, Texas.

The samples were extracted and/or analyzed in accordance with procedures described in EPA's Test Methods for Evaluating Solid Waste, SW-846, dated August 8, 1980.

### Results and Discussion

The results of the chemical determinations of the sludge samples collected from ponds Nos. 1, 2 and 5 from Jal No. 3 Plant in 1981 are presented in Table 11. The results of the chemical analyses indicate that none of the sludges analyzed exhibit the characteristics of EP toxicity as defined in 40 CFR §261.24 except for sludge from pond No. 1 which qualified as hazardous waste (as defined by 40 CFR §261.10) due to its ignitability of 108°F. However, analysis of sludge collected from pond No. 1 in 1983 revealed the sludge to no longer be ignitable. Threshold values characteristic of EP toxicity for contaminants are also shown in Table 11 for purposes of comparison. These threshold values assume an attenuation factor of 100-fold as adopted by the EPA.

TABLE 11

Results of Chemical Analyses Conducted on Sludge Samples Collected from Ponds Nos. 1, 2 and 5, Jal No. 3 Plant; and Maximum Allowable Concentrations.

Constituent	Level of Constituents in Milligrams per Liter			Maximum Allowable Concentration <sup>2/</sup> (mg/L)
	Pond 1 Sludge	Pond 2 Sludge	Pond 5 <sup>1/</sup> Sludge	
Lead	<0.1	<0.1	<0.1	5.0
Cadmium	<0.02	<0.02	<0.02	1.0
Silver	<0.02	<0.02	<0.02	5.0
Mercury	<0.0005	<0.0005	<0.0005	0.2
Arsenic	0.010	0.09	<0.005	5.0
Selenium	<0.005	<0.005	<0.005	1.0
Barium	0.6	1.6	0.6	100.0
Chromium	0.05	0.10	1.0	5.0
Copper	<0.04	<0.04	<0.04	
Zinc	0.15	8.2	0.15	
Nickel	<0.2 <sup>3/</sup>	<0.2	<0.2	
Manganese	-	-	0.55	
Phosphate	1.7	0.3	1.5	
Total Phosphate	1.8	0.8	1.5	
Nitrate	0.18	0.24	0.12	
Chloride	-	-	227.	
Calcium	-	-	996.	
Magnesium	-	-	68.	
Boron	-	-	0.54	
Vanadium	0.1	<0.1	0.5	
pH	6.34	7.34	-	
%Oil & Grease	16.50	3.70	5.74	

<sup>1/</sup> Dry Sludge.

<sup>2/</sup> 40 CFR §261.24, 45 FR:33122.

<sup>3/</sup> Analysis not conducted.

It is known that the pH of the wastewater affects solubility of metal salts. With regard to those heavy metals listed in 40 CFR Part 261, the lower the pH below a pH of 7 the more soluble those metals become. For example, the molar concentration of chromium (+3) is  $10^{-8}$  at a pH of 6.5,  $10^{-3.8}$  at a pH of 5.2 and 1 at a pH of 3.9. By preserving the samples in the manner previously described, the chemical analyses were more stringent than required by RCRA. The pH of all of the samples was lowered to or below 3.0 through the method of preservation. This caused the test results to show *total extractable* and not the *amount leachable* (or available) at a pH of 5.2 as required by RCRA (EPA 1980). Therefore, the method of preservation used in which pH was lowered below 5.2 caused essentially all of the chromium (+3) to be oxidized and go into solution.

The effect of pH on chromium solubility may be illustrated by examining results of a resample of pond No. 1 at Jal No. 3 Plant. The original  $\text{HNO}_3$ -preserved sample collected in April 1981 had a pH value of 2.0. This sample had a chromium value of 4.6 mg/L. Subsequently this pond was resampled in June 1981 and the unpreserved sludge sample extracted at a pH of 3.0. This reanalysis gave a chromium value of 0.05 mg/L.

Analyses of sludges from nearby Jal No. 4 Plant for organics, selected as being the worst-case situation due to depth of sludge, length of time of sludge accumulation and types of processes involved, showed no organic constituents present at levels exceeding standards agreed to by the NMOCD of 100 times the Human Health Standards as defined by New Mexico Water Quality Control Commission Regulation Part 3-103.A except for total phenols, which are believed will decompose as the sludge dries and becomes more aerated. The results of the organic analyses are presented in Enclosure 2.

Levels of oil and grease were determined for sludge collected in 1981 from ponds Nos. 1, 2 and 5 from Jal No. 3 Plant. These values are reported in Table 11. The ignitability of sludge from pond No. 1 was

determined to be 108°F, which qualified it as hazardous waste due to ignitability. It is believed that oily sludge will decompose with resultant rise in temperature of ignitability as the sludge dries and aeration increases. Soil may be mixed with such sludge to facilitate the degradation process, as discussed later in this report. Pond No. 1 sludge was resampled in September 1983 for ignitability testing to determine if the drying period decomposed the oily residue to the extent that the sludge would no longer be considered as hazardous waste due to ignitability. Results of that analysis (see Enclosure 3) show that the drying and resultant decomposition of the oily sludge in pond No. 1 did render the sludge not ignitable and, therefore, non-hazardous.

#### CLOSURE PLAN

The ponds to be closed under this plan are all six ponds at the Jal No. 3 Plant, consisting of six wastewater evaporation ponds, including one natural depression, and one freshwater storage pond. The closure of those ponds is described herein in as much detail as currently possible. Two ponds at Jal No. 3 Plant (Nos. 5 and 6) as well as all five ponds at nearby abandoned Jal No. 2 Plant, one of which previously received wastewater discharge from Jal No. 3 Plant, have previously been closed in accordance with authorization provided by the NMOCD.

#### Schedule

The procedures detailed in the Discharge Plan which have been incorporated entail the routing of all wastewater to an on-site classifier system to separate oil, settleable solids and some suspended solids from the wastewater. The wastewater from the separator is pumped to a surge tank and injection well facility where it will be disposed of into the San Andres formation at a depth of approximately 4,700 feet. This system has been in operation since mid-1982 and is more fully described in the Discharge Plan. No further wastewater input has been introduced into the ponds to be closed since inception of the disposal program. Dikes have been constructed to prevent surface runoff from entering the

ponds in order to allow drying. Rainwater which collects in the abandoned ponds prior to closure will be pumped out as is practicable. As of July 1983, all ponds at Jal No. 3 Plant were either dry (ponds 1 through 4) or were already closed (ponds Nos. 5 and 6) (July 5, 1983 letter from D. N. Bigbie to J. Ramey - see Enclosure 4). The length of time necessary for total drying of the ponds cannot be determined due to climatic vagaries, etc. The mixing of soil with sludges in order to facilitate drying and the breakdown of petroleum residues has been approved by the NMOCD (July 6, 1983 letter from J. D. Ramey to D. Bigbie - see Enclosure 4) and will be utilized where necessary. This mixing of soil and sludges to enhance degradation of oil and grease has been initiated on pond No. 2 and may be done on pond No. 1. Pond No. 1, which contained sludge determined to be hazardous waste based upon ignitability in June 1981, has since been resampled, analyzed for ignitability and found to be non-hazardous for closure purposes. The ponds will be inspected within six months after acceptance of the Discharge Plan to determine the progress of the drying of the ponds. The ability of the pond bottoms to support earthmoving equipment will be determined prior to beginning closure field activities.

#### Closure Procedures

After the ponds have dried to the extent that earthmoving equipment can be supported, closure activities can commence. The dried sludge will be leveled, if necessary, and fill material (soil) will be deposited to extend to the existing ground surface, with a slight convex shape effected of approximately one-half to one foot at the apex. This slight dome shape will accommodate natural settling of the fill material and provide enough relief to allow runoff of rainfall and to prevent ponding on the fill material. This fill material is expected to consist of the soil material in the existing berm as well as commercially obtained local earthen material of sandy loam or similar texture. This fill material ranging from approximately two feet to six feet in depth over the sludge layer will serve as a buffer zone for intercepting and holding infiltrating soil moisture. The natural topography of the immediate area will be approximated with the exception that a gently sloping knoll

will replace each pond with surrounding berm. Approximately 10,778 cubic yards of fill material are expected to be used to close the four remaining ponds (Table 12); of this amount, 10,660 cubic yards will be obtained elsewhere. The Site Grading Plans for Jal Plants Nos. 2 and 3 (Figures 4 and 5, Discharge Plan) indicate the topographic contours to be prior to closure of the ponds at the respective Plants and areas to be graded during closure.

TABLE 12

Estimated Fill Material (cubic yards)<sup>1/</sup> Necessary to Close Ponds at Jal No. 3 Plant.

Pond	Size (acres)	Fill Material Needed (yd <sup>3</sup> )	Fill Material in Berms (yd <sup>3</sup> )	Fill Material to be Obtained Elsewhere (yd <sup>3</sup> )
1	0.33	3,461	--	3,461
2	0.40	6,776	--	6,776
3	0.03	266	96	170
4	0.02	275	22	253
<u>5</u> <sup>2/</sup>	0.50	--	--	--
<u>6</u> <sup>2/</sup>	0.23	--	--	--
Totals	1.51	10,778	118	10,660

<sup>1/</sup> Volumes assume material volume change (volume expansion during material handling and volume shrinkage due to compaction) is nil.

<sup>2/</sup> Ponds previously closed as authorized by the NMOCD.

The relatively small total acreage of the ponds (1.5 acres) and gentle slopes resulting from the knoll-like configuration of the closed ponds are not expected to appreciably increase runoff onto adjacent areas. The surface runoff originating from the closed ponds is expected to drain to discharge points for the Plant area as indicated in the Site Grading Plan (Figure 4, Discharge Plan). No earthmoving activities are proposed for the interior of the plant perimeter which contains the plant facilities, nor in the employee camp area.

## Rationale for Closure Procedures

Meetings and correspondence with the NMOCD since the submittal of the original Discharge Plan in 1981, as well as results of additional sampling and analyses for priority pollutants have culminated in this Closure Plan.

The results of chemical analyses of sludges from ponds at Jal No. 3 Plant, as presented and discussed in this Closure Plan, show that the sludges present in the abandoned ponds to be closed under this plan do not exhibit any of the characteristics of EP toxicity as defined in 40 CFR §261.24. The analysis of sludge from Jal No. 4 Plant indicates no organic constituents except total phenols in excess of standards agreed to by the NMOCD. Because the processing and compression of gas is similar in many of El Paso's plants, the assumptions underlying the closure of ponds at Jal No. 4 Plant may be safely applied to the Jal No. 3 Plant; the NMOCD has agreed with this approach.

Infiltration of water is the principal mode of leachate generation from any disposal operation whether it is a landfill or disposal pond. The infiltration into the soil cover and any subsequent percolation down to the groundwater is determined by surface conditions and climatological characteristics of the area.

Specific retention of a soil is a measure of the water retaining capacity of the soil and is expressed quantitatively as the percentage of the total volume of soil occupied by moisture that will be retained in interstices against the force of gravity (Walton 1970). Sand has a specific retention of 70-90 percent. Field capacity, analogous to specific retention of a typical fine sandy loam soil with grass cover, is approximately 2.45 inches of moisture per foot of soil depth (Lutton et al. 1979). Assuming the maximum root zone is within the uppermost four feet of soil (Weaver 1968), soil moisture storage would be 9.8 inches at field capacity. In the Jal, New Mexico area the soil has a low antecedent moisture content of about five percent. Therefore, the

soil has the capability to retain an additional 65 to 85 percent more moisture (1.6-2.1 inches/foot) to equal its maximum specific retention of 2.45 inches of moisture per foot of soil depth.

The amount of water expected to infiltrate into the soil from a 100-year, 24-hour storm (5.70 inches of precipitation) was estimated to range from 1.7 to 2.7 inches for the Jal No. 3 Plant in the Discharge Plan. Hence, most, if not all, of the moisture infiltrating the soil could conceivably be held in the first two feet of soil cover.

Until the field capacity of the soil is reached, the moisture in the soil is regarded as being a balance between what enters it as a result of precipitation and what leaves through evapotranspiration. Therefore, comparing the monthly moisture loss from the soil to monthly precipitation will obtain values that indicate either percolation of precipitation or water deficit. Evapotranspiration, representing total water loss from the soil to the atmosphere via evaporation and transpiration by plants, is an important factor in determining the feasibility of the proposed closure procedure. In order to quantitatively evaluate the leachate potential associated with the specific climate and proposed closure procedures, the method of Thornthwaite and Mather (1957) and Mather (1978) was used to determine the soil water balance for each month of the year using long-term precipitation data. This method also utilizes an annual heat index based on mean monthly temperature, mean daily duration of sunlight as related to latitude, the water-holding capacity of the soil root zone as related to vegetation type, as well as various tables developed by Thornthwaite and Mather (1957) for computing evapotranspiration and the water balance. The results of applying this method to southern Lea County, New Mexico are shown in Table 13 and in Figure 25; these results indicate that due to the fact that potential evaporation exceeds infiltration of precipitation by a total of 22.85 inches for the year the likelihood of percolation of precipitation causing leaching of the sludge layer is remote. Figure 25 shows that soil moisture recharge occurs in only two months, December and January, but the water holding capacity of the soil root zone is never exceeded.

TABLE 13  
Water Balance Data for  
Southern Lea County, New Mexico

Parameter <sup>1/</sup>	Jan.	Feb.	Mar.	Apr.	May	June	July	Aug.	Sept.	Oct.	Nov.	Dec.	Year
Potential Evapotranspiration <sup>2/</sup>	0.32	0.51	1.22	2.43	4.22	5.85	6.57	5.84	4.02	2.31	0.83	0.31	34.43
Rainfall <sup>3/</sup>	0.51	0.30	0.48	0.65	1.52	1.31	1.63	1.60	1.48	1.39	0.38	0.42	11.67
Surface Runoff Coefficient <sup>4/</sup>	0.1	0	0	0	0	0	0	0	0	0	0	0.1	-
Surface Runoff	0.05	0	0	0	0	0	0	0	0	0	0	0.04	0.09
Infiltration	0.46	0.3	0.48	0.65	1.52	1.31	1.63	1.60	1.48	1.39	0.38	0.38	11.58
Infiltration-Potential Evapotranspiration	+0.14	-0.21	-0.74	-1.78	-2.70	-4.54	-4.94	-4.24	-2.54	-0.92	-0.45	+0.07	-22.85
Accumulated Potential Water Loss	(-0.08)	-0.29	-1.03	-2.81	-5.51	-10.05	-14.99	-19.23	-21.77	-22.69	-23.14		
Soil Moisture Storage <sup>5/</sup>	0.25	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.11	
Change in Soil Moisture Storage	+0.14	-0.21	0	0	0	0	0	0	0	0	0	+0.07	0
Actual Evapotranspiration	0.32	0.51	0.48	0.65	1.52	1.32	1.63	1.60	1.48	1.39	0.38	0.31	11.58
Percolation	0	0	0	0	0	0	0	0	0	0	0	0	0

<sup>1/</sup> All values in inches except surface runoff coefficient.

<sup>2/</sup> As per Thornthwaite and Mather (1957).

<sup>3/</sup> Period of record for Jan, New Mexico is 1937-1975 (NOAA 1977).

<sup>4/</sup> Surface Runoff Coefficient is  $\approx 0.1$  if precipitation is greater than potential evapotranspiration, otherwise the value is zero.

<sup>5/</sup> As per J. R. Mather (1978).

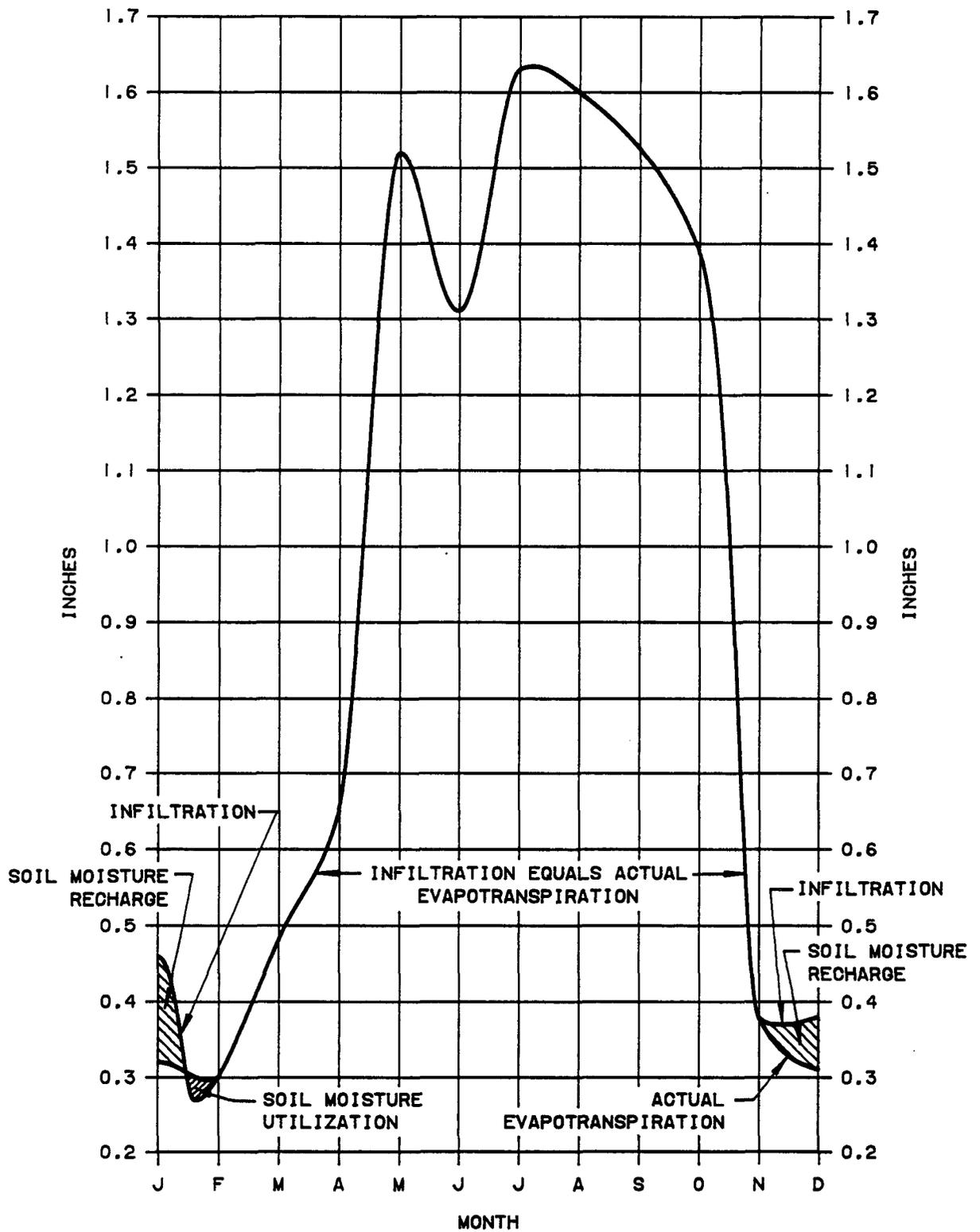


FIGURE 25  
WATER BALANCE FOR  
SOUTHERN LEA COUNTY  
NEW MEXICO

The Blaney and Criddle (1962) method for determining water loss from the soil by evaporation and plant use in response to climate and vegetation was also calculated as presented by Schulz (1976) for native vegetation receiving only precipitation. This method utilizes site-specific mean monthly values for temperature, precipitation and percent daylight as well as a monthly coefficient for water use by vegetation which reflects vegetation type and growth stage. While the monthly values are not presented for this method, the total yearly soil moisture deficit obtained by the Blaney and Criddle method correlates very well (within 10%) with the results of the soil water balance as determined by the Thornthwaite and Mather (1957) method. The two methods used to compute the water balance are very conservative, assuming that 100% of the precipitation infiltrates the soil (except for two months with the Thornthwaite and Mather method). The percentage precipitation infiltrating the soil as presented in the Discharge Plan is calculated to range from 30 to 48%. Therefore, the actual difference between precipitation and evapotranspiration is even greater than indicated here.

Based on the information presented in this report it is unlikely that the moisture holding capacity of the soil above the sludge layer will be exceeded by either low probability, high intensity precipitation events or normal precipitation during the year in most instances. These conclusions infer that the integrity of the sludge zone will not be significantly jeopardized due to infiltration of water through the soil profile.

#### Post-Closure Activities

Due to the location of the pond closure sites within the Plant, any problems such as excessive erosion, woody plant invasion, etc. will be readily observable and remedied. Nevertheless, El Paso proposes to institute an annual inspection of the closed ponds by a technical person qualified to evaluate the condition of the cover, whether it be vegetation, bare soil or gravel. Also, inspections will be conducted immediately after severe storms. These inspections will be designed to detect erosion

erosion of the cover above allowable limits as well as such anomalies as piping or subsidence of the cover, etc. Repairs of such potential damage to the integrity of the cover will be made as soon as possible.

## LITERATURE CITED

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Enclosure 1  
CHAIN OF CUSTODY RECORDS

EL PASO NATURAL GAS COMPANY  
ENVIRONMENTAL AFFAIRS DEPARTMENT  
EL PASO, TEXAS  
(915) 543-2600

Collector's Sample No. 82-107  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

CHAIN OF CUSTODY RECORD

Location of Sampling:    Producer    Hauler  Disposal Site  
   Other: \_\_\_\_\_

Shipper Name: EL PASO NATURAL GAS COMPANY EAD  
Sample

Address: P.O. Box 1212 EL PASO TEXAS 79978  
number street city state zip

Collector's Name F.R. SPESTER / O. Uitz Telephone: (915) 541-6138  
signature 2407

Date Sampled Nov. 17, 1982 Time Sampled 1330 hours \_\_\_\_\_

Type of Process Producing Waste OIL/WASTEWATER DISCHARGE FROM NATURAL GAS PROCESS  
PLAN:

Field Information QUART SIZE MASON JAR, GLASS WITH  
ALUMINUM FOIL COVER. SAMPLE TAKEN ONE FOOT  
BELOW SURFACE. ORGANICS

Sample Receiver:

- RABA-KISTNER CONSULTANTS INC. 406 CHELSEA, EL PASO,  
name and address of organization receiving sample
- \_\_\_\_\_
- Raba-Kistner Consultants, Inc. 10526 Gulfdale, San Antonio

Chain of Possession:

- Oscar Uitz ENVIRONMENTAL TECH. Nov. 17-22, 1982  
signature title inclusive dates
- [Signature] Lab Manager November 22, 1982  
signature title inclusive dates
- Francis Y. Huang Manager, Chemical R.&D. November 23, 1982 - Dec 21, 1982  
signature title inclusive dates  
Conlypa Corp.

PASO NATURAL GAS COMPANY  
ENVIRONMENTAL AFFAIRS DEPARTMENT  
EL PASO, TEXAS  
(915) 543-2600

Collector's Sample No. 82-092

THRU  
82-106  
TOTAL OF 15

CHAIN OF CUSTODY RECORD

Location of Sampling:  Producer  Hauler  Disposal Site

Other: \_\_\_\_\_

Sample

Shipper Name: EL PASO NATURAL GAS COMPANY - ENVIRONMENTAL AFFAIRS DEPT

Address: P.O. Box 1492 EL PASO TEXAS 79976  
number street city state zip

Collector's Name F.R. SPRESTER / O. WILF Telephone: (915) 541-6138  
signature 541-2407

Date Sampled Nov. 16, 1982 Time Sampled \_\_\_\_\_ hours \_\_\_\_\_

Type of Process Producing Waste WASTEWATER FROM INDUSTRIAL PROCESS

Field Information SAMPLES OBTAINED USING BACKHOE, AUGER &  
SHOVEL FOR SURFACE COMPOSITES.

Sample Receiver:

- RABA-KISTNER CONSULTANTS, INC. 106 CHELSEA  
name and address of organization receiving sample
- \_\_\_\_\_
- Raba-Kistner Consultants, Inc. 10526 Gulfdale, San Antonio

Chain of Possession:

- Oscar Wilf ENVIRONMENTAL TECH. Nov. 18, 1982 THURSDAY  
signature title inclusive dates
- [Signature] RABA-KISTNER  
signature title EL PASO TEXAS Nov 18, 1982 Thursday  
inclusive dates
- Francis J. Huang Manager, Chemical R.&D. Nov. 22, 1982 Monday  
signature title inclusive dates  
DEC. 21, 1982 Tuesday  
Analytical Com.

EL PASO NATURAL GAS COMPANY  
 ENVIRONMENTAL AFFAIRS DEPARTMENT  
 EL PASO, TEXAS —  
 (915) 543-2600

ANALYSIS REQUEST

PART I: FIELD SECTION

COLLECTOR SPRESTER/URIBE DATE SAMPLED 11-16-82 TIME \_\_\_\_\_ HOUR: \_\_\_\_\_

LABORATORY SAMPLE NUMBER	COLLECTOR'S SAMPLE NO.	TYPE OF SAMPLE*	FIELD INFORMATION **
			BACK HOE
	<u>82-092</u>	<u>SLUDGE</u>	<u>7'-1' TOP SOIL SAND, BROWN; 2' ORGANIC BLACK; 1.5' BROWN; 2.5' LT. BL</u>
	<u>82-093</u>	<u>"</u>	<u>10' - { 3.5' SAND/CALICHE LIGHT BROWN 1.5' RED BROWN SAND, SOME CALICHE 4.0' ORGANICS BLACK MIXED SOIL 1.0' STAIN GREY CALICHE</u>
	<u>82-094</u>	<u>"</u>	<u>9' - 1.5' BROWN SAND; 7.5' FILL MATERIAL MIXED ORGANICS 7.5' CALICHE WITH ORGANIC SPECIES.</u>
	<u>82-095</u>	<u>"</u>	<u>10' - FILL MATERIAL</u>
	<u>82-096</u>	<u>"</u>	<u>13' - ALL MIXED FILL MATERIAL WITH ORGANICS</u>
	<u>82-097</u>	<u>"</u>	<u>9' - 1.0' LAYERS/CALICHE MATERIAL MIXED SOIL 2.0' RED SAND MIXED 6.0' ORGANICS BLK, SPECIES OF RED.</u>
	<u>82-098</u>	<u>"</u>	<u>" " " " "</u>
	<u>82-099</u>	<u>"</u>	<u>SLUDGE SAMPLE AT TWO FEET DEPT</u>
	<u>82-100</u>	<u>"</u>	<u>" " " " " "</u>

ANALYSIS REQUESTED ORGANIC CONSTITUENTS

SPECIAL HANDLING AND/OR STORAGE QUART SIZE MASON JAR GLASS, ALUMINUM FOIL COVERING OPENING.

PART II: LABORATORY SECTION \*\*

RECEIVED BY Francis J. Huang TITLE Manager, Chem. R. & D. DATE Nov. 22, 1982

ANALYSIS REQUIRED \_\_\_\_\_

\* Indicate whether sample is soil, sludge, etc.  
 \*\* Use back of page for additional information relative to sample location

EL PASO NATURAL GAS COMPANY  
 ENVIRONMENTAL AFFAIRS DEPARTMENT  
 EL PASO, TEXAS  
 (915) 543-2600

ANALYSIS REQUEST

PART I: FIELD SECTION

COLLECTOR SPRESTER/URIBE DATE SAMPLED 11-16-82 TIME \_\_\_\_\_

LABORATORY SAMPLE NUMBER	COLLECTOR'S SAMPLE NO.	TYPE OF SAMPLE*	FIELD INFORMATION **
	<u>82-101</u>	<u>SLUDGE</u>	<u>10' f 5' MIXED FILL MATERIAL WITH ORGANICS, 6" DARK BLK SOFT MATERIAL, STICKY L 2.5' RED SOIL STREAKS OF BLACK 2.5' LT. COARSE CALCINE, HARD, STREAKS 8' 6" RED SOIL SAND, SOME STREAKS OR, 2' GREY LT. ASH, VELY HARD</u>
	<u>82-102</u>	<u>"</u>	
	* <u>82-103</u>	<u>"</u>	<u>COMPOSITE SURFACE SAMPLE - IN ORGA</u>
	* <u>82-104</u>	<u>"</u>	<u>SLUDGE SAMPLE AT ONE FOOT DEPTH - C</u>
	* <u>82-105</u>	<u>"</u>	<u>COMPOSITE SURFACE SAMPLE - IN ORGA</u>
	<u>82-106</u>	<u>"</u>	<u>SLUDGE SAMPLE AT ONE FOOT DEPTH</u>

ANALYSIS REQUESTED ORGANIC CONSTITUENTS, NOTE SAMPLES 82-103 & 82-105 ARE FOR INORGANICS.

SPECIAL HANDLING AND/OR STORAGE ALL SAMPLES GLASS QUART SIZE MASON JAR ALUMINUM COVER.

PART II: LABORATORY SECTION \*\*

RECEIVED BY Francis Y. Huang TITLE Manager, Chemical R.P.D. DATE Nov. 22  
 ANALYSIS REQUIRED \_\_\_\_\_

\* Indicate whether sample is soil, sludge, etc.  
 \*\* Use back of page for additional information relative to sample location

EL PASO NATURAL GAS COMPANY  
ENVIRONMENTAL AFFAIRS DEPARTMENT  
EL PASO, TEXAS —  
(915) 543-2600

ANALYSIS REQUEST

PART I: FIELD SECTION

COLLECTOR F.R. Sprester/O. Uribe DATE SAMPLED Nov. 16 & 17 TIME N/A HOUR: \_\_\_\_\_

LABORATORY SAMPLE NUMBER	COLLECTOR'S SAMPLE NO.	TYPE OF SAMPLE*	FIELD INFORMATION **
	<u>82-092</u>	<u>Sludge</u>	<u>N/A</u>
	<u>82-093</u>	<u>Sludge</u>	<u>N/A</u>
	<u>82-094</u>	<u>Sludge</u>	<u>N/A</u>
	<u>82-095</u>	<u>Sludge</u>	<u>N/A</u>
	<u>82-096</u>	<u>Sludge</u>	<u>N/A</u>
	<u>82-097</u>	<u>Sludge</u>	<u>N/A</u>
	<u>82-099</u>	<u>Sludge</u>	<u>N/A</u>
	<u>82-101</u>	<u>Sludge</u>	<u>N/A</u>
	<u>82-104</u>	<u>Sludge</u>	<u>N/A</u>
	<u>82-107</u>	<u>Sludge</u>	<u>N/A</u>

ANALYSIS REQUESTED General component extraction for the following; Benzene, Polychlorinated Biphenyls (PCB's), Toluene, Carbon Tetrachloride, EDC, 1,1-DCE, PCE, TCE, Total Organic Carbon and Phenols.

SPECIAL HANDLING AND/OR STORAGE Quart size Mason Jars - Glass, with aluminum foil cover

PART II: LABORATORY SECTION \*\*

RECEIVED BY Francis G. Huang TITLE Manager, Chemical R. & D. DATE Nov. 22, 1987  
ANALYSIS REQUIRED \_\_\_\_\_

\* Indicate whether sample is soil, sludge, etc.  
\*\* Use back of page for additional information relative to sample location



CONFIRMATION TESTING

+3

FOR Cr ONLY

NO PRESERVATIVE

EL PASO NATURAL GAS COMPANY  
ENVIRONMENTAL AFFAIRS DEPARTMENT  
EL PASO, TEXAS  
(915) 543-2600

Preserv #1

Collector's Sample No. 81-30

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

CHAIN OF CUSTODY RECORD

Location of Sampling:    Producer    Hauler  Disposal Site

   Other: Jal No. 3 Plant, Pond No. 1  
Sample

Shipper Name: EL PASO NATURAL GAS Co.

Address: P.O. Box 1492 EL PASO, TX 79978  
number street city state zip

Collector's Name John A. Sproul, Jr. Telephone: (915) 543-2600  
signature

Date Sampled 11 June 1981 Time Sampled 1320 hours   

Type of Process Producing Waste Natural gas processing

Field Information Temp 39°C, 3 pints of sludge collected for  
confirmation testing for Cr and ignitability testing -- 1 pint  
preserved with HNO<sub>3</sub>; pond thick with oil

Sample Receiver:

1. \_\_\_\_\_  
name and address of organization receiving sample
2. \_\_\_\_\_
3. \_\_\_\_\_

Chain of Possession:

- |    |                                   |                                 |  |
|----|-----------------------------------|---------------------------------|--|
| 1. | <u>Robert Sproul</u><br>signature | <u>Env. Eng.</u><br>title       | <u>6-11-81 to 6-15-81</u><br>inclusive dates |
| 2. | <u>Carl Murray</u><br>signature   | <u>Ch. Chem., S.D.</u><br>title | <u>6-15-81 to 7-17-81</u><br>inclusive dates |
| 3. | _____<br>signature                | _____<br>title                  | _____<br>inclusive dates                     |

CONFIRMATION TESTING  
FOR Cr only

PRESERVED  
WITH HNO<sub>3</sub>

EL PASO NATURAL GAS COMPANY  
ENVIRONMENTAL AFFAIRS DEPARTMENT  
EL PASO, TEXAS  
(915) 543-2600

Collector's Sample No. 81-30

Priority #1

CHAIN OF CUSTODY RECORD

Location of Sampling:    Producer    Hauler  Disposal Site

   Other: Jal No. 3 Plant, Pond No. 1  
Sample

Shipper Name: EL PASO NATURAL GAS CO.

Address: P.O. Box 1492, EL PASO TX 79978  
number street city state zip

Collector's Name John A. Sproul, Jr. Telephone: (915) 543-2600  
signature

Date Sampled 11 June 1981 Time Sampled 1320 hours   

Type of Process Producing Waste Natural gas processing

Field Information Temp 39°C; 3 pints of sludge collected for  
confirmation testing for Cr and ignitability testing -- 1 pint  
preserved w/ HNO<sub>3</sub>; pond thick with oil

Sample Receiver:

1.     
name and address of organization receiving sample
2.
3.

Chain of Possession:

1. Tom M. Sproul Env. Eng. 6-11-81 to 6-15-81  
signature title inclusive dates
2. Carl Murray Ch. Chem., S.D. 6-15-81 to 7-17-81  
signature title inclusive dates
3.           
signature title inclusive dates

EL PASO NATURAL GAS COMPANY  
ENVIRONMENTAL AFFAIRS DEPARTMENT  
EL PASO, TEXAS  
(915) 543-2600

IGNITABILITY TESTING

Collector's Sample No. 81-30  
\_\_\_\_\_  
\_\_\_\_\_

CHAIN OF CUSTODY RECORD

Location of Sampling:    Producer    Hauler  Disposal Site

   Other: JAL No. 3 PLANT POND No. 1  
Sample

Shipper Name: EL PASO NATURAL GAS CO.

Address: P.O. Box 1492 EL PASO, TX 79978  
number street city state zip

Collector's Name Forrest R. Spurr Telephone: 915-543-2600  
signature

Date Sampled JUNE 11, 1981 Time Sampled 1320 hours   

Type of Process Producing Waste NATURAL GAS PROCESSING

Field Information TEMP 39°C, 3 PINTS OF SLUDGE COLLECTED FOR  
CONFIRMATION TESTING FOR CO<sub>2</sub> AND IGNITABILITY TESTING, ONE  
PINT PRESERVED WITH HNO<sub>3</sub>, POND THICK WITH OIL

Sample Receiver:

1. \_\_\_\_\_  
name and address of organization receiving sample
2. \_\_\_\_\_
3. \_\_\_\_\_

Chain of Possession:

1. Forrest R. Spurr Envoy. Eng. 9/11/81 - 12/6/81  
signature title inclusive dates
2. Ray Sparks Heavy Waste Cust. 12/16/81 - 22/6/81  
signature title inclusive dates
3. \_\_\_\_\_  
signature title inclusive dates



EL PASO NATURAL GAS COMPANY  
ENVIRONMENTAL AFFAIRS DEPARTMENT  
EL PASO, TEXAS  
(915) 543-2600

No of  
Samples  
1 - Glass HNO<sub>3</sub>  
1 - plastic H<sub>2</sub>SO<sub>4</sub>

Collector's Sample No. 81-6  
\_\_\_\_\_  
\_\_\_\_\_

CHAIN OF CUSTODY RECORD

Location of Sampling:  Producer  Hauler  Disposal Site

Other: \_\_\_\_\_

Shipper Name: EL PASO NATURAL GAS Co.  
Sample

Address: P.O. Box 1492 EL PASO, TX 79978  
number street city state zip

Collector's Name Forrest N. Spruett Telephone: 915 543-6138  
signature

Date Sampled April 28, 1981 Time Sampled 1345 hours

Type of Process Producing Waste Natural Gas Processing

Field Information PH 7.34, Temp 20°C Collected Sample  
using a bucket and dragging it across the bottom of Pond No. 2  
at EDN4's JAL No. 3 Plant, JAL, N.M.

Sample Receiver: Southern Division Laboratory, El Paso Natural Gas Co.,  
P.O. Box 1492, El Paso, TX 79978

1. \_\_\_\_\_  
name and address of organization receiving sample

2. \_\_\_\_\_

3. \_\_\_\_\_

Chain of Possession:

1. Forrest N. Spruett Env. Eng. Apr 28 - May 1, 1981  
signature title inclusive dates

2. Carol Murray Chief Div. Chemist 5-1-81  
signature title inclusive dates

3. \_\_\_\_\_  
signature title inclusive dates

EL PASO NATURAL GAS COMPANY  
ENVIRONMENTAL AFFAIRS DEPARTMENT  
EL PASO, TEXAS  
(915) 543-2600

No. 17  
Samples

1 - glass H<sub>2</sub>O<sub>3</sub>  
1 - plastic H<sub>2</sub>SO<sub>4</sub>  
2

Collector's Sample No. 81-8  
\_\_\_\_\_  
\_\_\_\_\_

CHAIN OF CUSTODY RECORD

Location of Sampling:  Producer  Hauler  Disposal Site

Other: \_\_\_\_\_

Shipper Name: EL PASO NATURAL Gas Company  
Sample

Address: P.O. Box 1492 EL PASO TX 79978  
number street city state zip

Collector's Name Forrest R. Spusta Telephone: (915) 543-6138  
signature

Date Sampled April 28, 1981 Time Sampled 1500 hours

Type of Process Producing Waste NATURAL GAS Processing

Field Information Sample collected using Dredge and Bucket  
from Pond No. 1 at JAL No. 3 Plant at JAL, New Mexico  
Temp 27°C, pH 6.34

Sample Receiver: Southern Division Laboratory, El Paso Natural  
Gas Co., P.O. Box 1492, El Paso, TX 79978

1. \_\_\_\_\_  
name and address of organization receiving sample
2. \_\_\_\_\_
3. \_\_\_\_\_

Chain of Possession:

1. Forrest R. Spusta Env. Eng. APR 28 - May 1, 1981  
signature title inclusive dates
2. Carl T. Murray Chief Dev. Chemist 5-1-81  
signature title inclusive dates
3. \_\_\_\_\_  
signature title inclusive dates

Enclosure 2

RESULTS OF ORGANIC  
CONSTITUENT TESTING OF  
WASTEWATER POND SLUDGES

Results of Organic Constituent Testing  
of Wastewater Pond Sludges

Sample	Plant	Pond No.	Unit	Benzene	PCB <sup>1/</sup>	Toluene	Carbon			TCE	TOC	Total Phenol	Sodium Pentachlorophenate
							Tetrachloride	EDC	1,1-DCE				
82-092	Jai No. 4	6	µg/g	<1.0	<0.1	<1.0	<0.07	<0.06	<0.04	<0.07	<0.05	0.19%wt	<0.25
82-093	Jai No. 4	7	µg/g	<1.0	<0.1	<1.0	<0.07	<0.06	<0.04	<0.07	<0.05	0.22%wt	<0.25
82-094	Jai No. 4	4	µg/g	<1.0	<0.1	<1.0	<0.07	<0.06	<0.04	<0.07	<0.05	0.19%wt	<0.25
82-095	Jai No. 4	5	µg/g	<1.0	<0.1	<1.0	<0.07	<0.06	<0.04	<0.07	<0.05	0.27%wt	1.76
82-096	Jai No. 4	7	µg/g	<1.0	<0.1	<1.0	<0.07	<0.06	<0.04	<0.07	<0.05	0.14%wt	<0.25
82-097 <sup>3/</sup>	Jai No. 4	8	µg/g	<1.0	<0.1	<1.79	<0.07	<0.06	<0.04	<0.07	<0.05	0.26%wt	<0.35
82-098	Jai No. 4	8	µg/L	0.11	<5.0	<0.11	<0.007	<0.006	<0.004	<0.007	0.49	67 mg/L	91.3
82-099 <sup>3/</sup>	Jai No. 4	3	µg/g	378.4	0.16 <sup>2/</sup>	15.70	<0.07	<0.06	<0.04	1.48	<0.05	7.98%wt	4.22
82-100	Jai No. 4	3	µg/L	0.09	<5.0	<0.1	<0.007	<0.006	<0.004	<0.12	0.96	1830 mg/L	365
82-101	Jai No. 4	14	µg/g	65.8	<0.1 <sup>2/</sup>	<3.1	<0.07	<0.06	<0.04	<0.07	<0.05	6.53%wt	1.06
82-104 <sup>3/</sup>	Jai No. 3	A	µg/g	<1.0	3.6 <sup>2/</sup>	<1.0	<0.07	<0.06	<0.04	<0.07	<0.05	25.26%wt	1.75
82-106 <sup>3/</sup>	Jai No. 3	B	µg/L	0.25	<5.0 <sup>2/</sup>	<1.0	<0.007	<0.006	<0.004	<0.007	0.82	2050 mg/L	<0.91
82-107	Jai No. 3	B	µg/g	260.7	4.1 <sup>2/</sup>	7.4	<0.07	<0.06	<0.04	<0.44	<0.05	3.96%wt	<0.25
OCB Standard	EPA leachate	6/	µg/L	1,020	100	1,500,000	100	2,000	500	2,000	10,000	-	5
	Total Extraction	6/	µg/g	20	?	30,000	20	40	10	40	200	-	
Detection Limit	EPA Leachate <sup>4/</sup>	5/	µg/L	0.1	5.0	0.1	0.007	0.006	0.004	0.007	0.005	1 mg/L	50
	Total Extraction	5/	µg/g	1.0	0.1	1.0	0.07	0.06	0.04	0.07	0.05	10µg/g	0.25

<sup>1/</sup> Analysis of PCB's included Arochlor Nos. 1016, 1221, 1232, 1242, 1248, 1254 and 1260.

<sup>2/</sup> Value indicated is for Arochlor 1254 with the remaining Arochlor species <0.1 mg/L.

<sup>3/</sup> One hundred (100) grams of the sludge were leached with 2 liters of deionized water in accordance with EPA-EP Toxicity Test Method.

<sup>4/</sup> These limits are the lowest recognizable levels of each parameters leached in the water. They are determined by Purge/Trap GC/ED and GC/FID.

<sup>5/</sup> The detection limits are based on the amount of individual parameter that can be detected per unit weight of dry sludge sample.

<sup>6/</sup> These limits are determined by GC/EC and GC/FID.

There is no standard established for constituents obtained using a total extraction method from sludge. The calculated values only indicate a concentration at which further testing using EPA leachate extraction should be accomplished.

Enclosure 3

RESULTS OF IGNITABILITY TESTING OF SLUDGE  
COLLECTED FROM POND NO. 1 IN SEPTEMBER 1983

**Raba-Kistner**  
Consultants, Inc.  
10526 Guldale/P.O. Box 32217/San Antonio, Texas 78216  
(512) 342-4216



Project No. 683-088  
September 22, 1983

El Paso Natural Gas Company  
Environmental Affairs Department  
P.O. Box 1492  
El Paso, Texas 79978

Attn: Mr. Kenneth E. Beasley

Re: Soil Sample Submitted by Mr. Vernon D. Rheay  
from Jal, New Mexico (R-KCI 6-2343)

Carl F. Raba, Jr., Ph.D., P.E.  
Richard W. Kistner, P.E.  
Edward G. Miller, R.E.G.  
Robert L. Smith, Ph.D.  
Donald T. Fetzner  
William T. Johnson, Jr., D.Eng., P.E.  
Carlton R. Williams, P.E.  
Garland L. Burch, P.E.  
Richard W. Bullion, P.E.  
E.A. Palaniappan, Ph.D., P.E.  
Francis Y. Huang, Ph.D.  
Mark A. Rugen  
David L. Pickett, P.E.

Gentlemen:

Reported herein is the analysis results for ignitiability for the above mentioned soil sample received in our Analytical Chemistry Laboratory on September 16, 1983. The sample was in solid granule form, black in color and contained in a glass container. We analyzed the chemical characteristics of the sample in accordance with the requirements in 40 CFR Part 261 and procedures documented in the EPA publication entitled "Test Methods for Evaluating Solid Waste - Physical/Chemical Methods", SW-846, 1980.

Our findings revealed that this sample did not ignite through either friction or the contacting with water. No spontaneous chemical change of the sample was observed when the sample was exposed to the normal laboratory environment and this sample could not be ignited with an open flame source being applied.

We appreciate the opportunity to be of technical assistance to you on this project. If you have any questions or comments, please give us a call.

Very truly yours,

RABA-KISTNER CONSULTANTS, INC.

Francis Y. Huang, Ph.D., CPC  
Manager, Chemical Research  
and Development

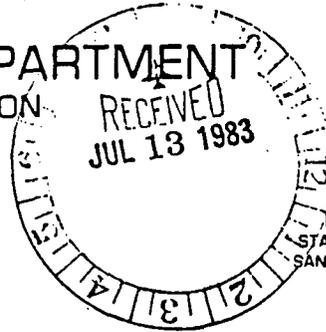
FYH/ps

Enclosure 4

COMMUNICATIONS BETWEEN  
D. BIGBIE AND J. RAMEY



STATE OF NEW MEXICO  
ENERGY AND MINERALS DEPARTMENT  
OIL CONSERVATION DIVISION



· TONEY ANAYA  
GOVERNOR

July 6, 1983

POST OFFICE BOX 2088  
STATE LAND OFFICE BUILDING  
SANTA FE, NEW MEXICO 87501  
(505) 827-5800

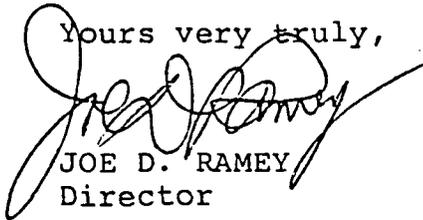
Mr. Don Bigbie  
El Paso Natural Gas Company  
Box 1492  
El Paso, Texas 79978

Dear Mr. Bigbie:

Pursuant to your letter of July 5, 1983, concerning status of pits, the Division has no objection to your proposal to mix sand with the oily sludge in pits to speed up the drying process.

Oscar Simpson mentioned that EPA had contacted him by telephone advising that you were approved to close all pits.

Yours very truly,

  
JOE D. RAMEY  
Director

JDR/fd

cc: Oscar Simpson

cc  
H. Reigerson  
DJM  
KWC  
J. Cunningham  
B. J. Matthews  
R. F. Cook  
7/14/83

July 5, 1983

Mr. Joe Ramey, Director  
New Mexico Oil Conservation Division  
P.O. Box 2088  
Santa Fe, New Mexico 87501

Re: El Paso Natural Gas Company's Lea County Plants  
Pond Closure Status Report

Dear Mr. Ramey:

El Paso Natural Gas Company continued dewatering efforts at its Lea County Plants during the month of June. The status of the ponds as of July 1, 1983 is summarized below:

Jal No. 1 Plant

All ponds at this location are completely empty except for the lined pond, Pond No. 2, which is approximately 75% full. The water from this pond will be used for secondary recovery operations.

Jal No. 3 Plant

There has been no change in the status of ponds 1 and 2 at this location since last month's report. The steel tanks which replaced ponds 3 and 4 were placed into operation during the past month and both ponds were completely dewatered as of July 1.

Jal No. 4 Plant

The engine on the pump which was being used to pump the sewage effluent from Pond No. 1 into the wastewater system is still under repair. The fluid level in the pond was slightly lower than that reported last month, due primarily to evaporation.

Eunice Plant

Pond No. 5 had only a very slight amount of liquid on the bottom surface and should be completely dry within a few days.

All sections of Pond No. 4 are empty except for the northwest section, which appears to contain approximately 6" of liquid, and the northern section, which has a small amount of liquid remaining in the deepest part (east end).

Mr. Joe Ramey  
Page 2  
July 5, 1983

Monument Plant

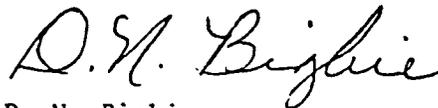
All ponds at this location are either completely dry or have been pumped to the lowest possible levels with conventional pumping methods.

All ponds at El Paso's Lea County Plants, except for Pond No. 1 at the Jal No. 4 Plant, have been dewatered to the greatest degree possible by pumping and are now in a "drying" stage. The only means to expedite further drying would be to mix sand with the remaining oily sludge in some ponds and spread the mixture in a thin layer over the bottom surface of the ponds. We would propose, with the NMOCD's approval, to proceed with this effort.

If you should require further information concerning the subject of this report, please notify me.

Sincerely,

EL PASO NATURAL GAS COMPANY



D. N. Bigbie  
Assistant Division Superintendent

cm

Distribution:

Messrs. B. J. Matthews  
R. F. Cook  
H. E. Reiquam  
D. J. Mobbs  
J. W. Cunningham  
J. F. Eichelmann, Jr.  
file

**El Paso**  
Natural Gas Company

TWO PETROLEUM CENTER / SUITE 200  
NORTH "A" AT WADLEY  
MIDLAND, TEXAS 79701  
PHONE: 915-684-5701

May 31, 1983

Mr. Joe Ramey, Director  
New Mexico Oil Conservation Division  
P. O. Box 2088  
Santa Fe, New Mexico 87501

Re: El Paso Natural Gas Company's  
Lea County Plants  
Pond Closure Status Report

Dear Mr. Ramey:

The status of the subject wastewater ponds as of May 26, 1983 is as follows:

Jal No. 1 Plant

- a) Ponds Numbers 1 and 3 are dry (free of any visible liquid). Pond Number 2, the lined pond, contains approximately 3 to 4 feet of liquid which will be used for secondary recovery operations.
- b) Pond Number 9 is dry, and the liquid level in Pond Number 8 is down approximately 6 feet from the previous level.
- c) As reported last month, Ponds Numbers 4, 5 and 7 are dry.

Jal No. 2 Plant

- a) As reported last month, the Jal 2 site ponds were closed under the verbal authorization given by Mr. Simpson at the April 7, 1983 meeting. This plant will be deleted from future reports.

Jal No. 3 Plant

- a) Sandy loam soil has been mixed with the heavy sludge in Pond Number 2 and the mixture will be spread over the bottom of the pond to expedite drying. The same procedure will be followed for Pond Number 1, although no sand had been added as of May 26th.

Jal No. 3 Plant - Cont'd

- b) Steel tanks have been installed and partially backfilled at the Ponds Numbers 3 and 4 locations. Remaining work and tie-ins to the wastewater drain system will be completed by June 15, 1983, at which time the water in these two ponds will be pumped into the steel tanks and use of the ponds will be discontinued.
- c) As reported last month, Ponds Numbers 5 and 6 were closed under the verbal authorization given by Mr. Simpson at the April 7, 1983 meeting. Reference to these ponds will be deleted from future reports.

Jal No. 4 Plant

- a) The engine on the pump which was being used to pump the sewage effluent from Pond Number 1 into the wastewater system burned up and is presently being overhauled. The level of the effluent in the pond is approximately 1 to 2 feet below the level when we visited the site with EPA and EID personnel on May 3, 1983.
- b) All other ponds at this site are dry and awaiting closure. In accordance with your verbal instructions of May 3, 1983, no further work will be done on closure of any ponds until written authorization is received from the NMOCD. We would request that requirements for closure be defined as soon as possible, however, so the "depression" type ponds (Numbers 4, 5, 6 and 7) at Jal No. 4 can be closed to prevent additional collection of water during the forthcoming summer rainy season.

Eunice Plant

- a) The level of liquid (sewage effluent) in Pond Number 5 is down approximately 5 feet from previous levels and is evaporating rapidly.
- b) Dewatering efforts have been underway at Pond Number 4 during May and only the 3 west-end containment sections and the northeast containment section have fluid remaining in them. The levels in the west-end containments are approximately 2 feet below last month's levels and appear to be near the bottom of the ponds.
- c) All other ponds at this location are empty.

Monument Plant

- a) Pumping was in progress on May 26 on Pond Number 1.  
The east side of the pond was almost empty at the time.
- b) Ponds Numbers 2, 3 and 4 had been pumped to the lowest possible levels and each had only a small amount of liquid in the bottom.
- c) Ponds Numbers 5 and 6 appear completely dry.

If you should have any questions concerning any of the information in this report, please call.

Sincerely,

EL PASO NATURAL GAS COMPANY

*D. N. Bigbie*

D. N. Bigbie

Assistant Division Superintendent

DNB:dc

CC: B. J. Matthews  
R. F. Cook  
H. Reiquam   
J. W. Cronenberg  
D. J. Mobbs



# MEMORANDUM

TO: Larry Anderson

DATE: January 3, 1983

FROM: Gregory Kardos

PLACE: Permian Division Lab - Jal

RE: CHROMIUM ANALYSES ON COOLING TOWER SLUDGE EXTRACTS FROM NEW MEXICO

Chromium Analyses were run by a Direct Aspiration Atomic Absorption on the following Cooling Tower Sludge Extracts which were digested with Nitric Acid. The results are as follows:

<u>Cooling Tower Sludge Extract</u>	<u>mg/l Cr</u>
Jal #1 Refrigeration	0.12
Jal #1 Gasoline	0.10
Jal #1 Treating Plant	Less than 0.10
Jal #1 Compressor	Less than 0.10
Jal #3 Gasoline	Less than 0.10
Jal #3 "A" Tower	Less than 0.10
Monument	0.21
Eunice #1 Field	0.12
Eunice #2 Field	0.38
Eunice #3 Field	0.12
Eunice Mainline	0.42
Eunice 1&2 Field	0.10
Eunice Treating Plant	0.49

  
Gregory C Kardos,  
Chemist

GCK/sf

cc: R. T. Wright  
File

# Report of Chemical Analysis

Consulting Geological, Materials and Environmental Engineers  
Geologists, Scientists and Chemists



**Raba-Kistner**  
Consultants, Inc.

10526 Gulfdale/P.O. Box 32217  
San Antonio, Texas 78216  
(512) 342-4216

To: El Paso Natural Gas Company  
Environmental Affairs Department  
P.O. Box 1492  
El Paso, Texas 79978

Attn: Mr. Kenneth E. Beasley

Project No: 683-088  
Date Received: 9-2-83  
Date Reported: 9-14-83  
Submitted By: Mr. Rheay

Sample Description/Code: J83-55, Wastewater, R-KCI 6-2295, 2296, 2299

## SUMMARY OF ANALYSIS

Determination	Analytical Method	Results (mg/L)	Miscellaneous
Cyanide	EPA 335.2 <sup>1</sup>	0.038	
Fluoride	EPA 340.2	7.75	
Nitrate-N	EPA 352.1	1.17	
COD	HACH	1,380	
TDS	EPA 160.1	5,540	Sp. Cond. ( $\mu$ mho/cm) 8,900
Sulfate	EPA 375.3	1,140	
Chloride	EPA 325.3	2,340	
Phenolics	EPA 420.1	0.326	

Special Comments: 1 of 4 pages

1. "Methods for Chemical Analysis of Water and Waste", EPA 600/4-79-020, March 1979.
2. "Guidelines Establishing Test Procedures for the Analysis of Pollutants; Proposed Regulation", Federal Register, Vol. 44, Dec. 1979.
3. "Standard Methods for the Examination of Water and Wastewater", 15th Edition, 1980.

# Report of Chemical Analysis

Consulting Geotechnical Materials and Environmental Engineers  
Geologists, Scientists and Chemists



**Raba-Kistner**  
Consultants, Inc.

10526 Gulfdale/P.O. Box 32217  
San Antonio, Texas 78216  
(512) 342-4216

To: El Paso Natural Gas Company  
Attn: Mr. Kenneth E. Beasley

Project No: 683-088  
Date Received: 9-2-83  
Date Reported: 9-14-83  
Submitted By: Mr. Rheay

Sample Description/Code: J83-55, Wastewater, R-KCI 6-2295, 2296, 2299

## SUMMARY OF ANALYSIS

Determination	Analytical Method	Results	Miscellaneous
Benzene	EPA 624 <sup>2</sup>	0.30	
Toluene	EPA 624	0.56	
CCl <sub>4</sub>	EPA 624	<0.01	
EDC	EPA 624	<0.01	
1,1 - DCE	EPA 624	<0.01	
PCE	EPA 624	<0.01	
TCE	EPA 624	<0.01	
Alumium	EPA 202.2	0.32	

Special Comments: 2 of 4 pages

# Report of Chemical Analysis

Consulting Geotechnical, Materials and Environmental Engineers  
Geologists, Scientists and Chemists



**Raba-Kistner**  
Consultants, Inc.

10526 Gulfdale/P.O. Box 32217  
San Antonio, Texas 78216  
(512) 342-4216

To: El Paso Natural Gas Company  
Attn: Mr. Kenneth, E. Beasley

Project No: 683-088  
Date Received: 9-2-83  
Date Reported: 9-14-83  
Submitted By: Mr. Rhey

Sample Description/Code: J83-55, Wastewater, R-KCI 6-2295, 2296, 2299

## SUMMARY OF ANALYSIS

Determination	Analytical Method	Results (mg/L)	Miscellaneous
Arsenic	EPA 206.3	0.077	
Barium	EPA 208.2	0.54	
Boron	SM 404 B <sup>3</sup>	3.4	
Cadmium	EPA 213.2	0.0022	
Chromium	EPA 218.2	0.085	
Cobalt	EPA 219.2	0.033	
Copper	EPA 220.1	0.15	
Iron	EPA 236.1	6.39	

Special Comments: 3 of 4 pages

# Report of Chemical Analysis

Consulting Geotechnical, Materials and Environmental Engineers  
Geologists, Scientists and Chemists



**Raba-Kistner**  
Consultants, Inc.

10526 Gulfdale/P.O. Box 32217  
San Antonio, Texas 78216  
(512) 342-4216

To: El Paso Natural Gas Company

Attn: Mr. Kenneth E. Beasley

Project No: 683-088

Date Received: 9-2-83

Date Reported: 9-14-83

Submitted By: Mr. Rheay

Sample Description/Code: J83-55, Wastewater, R-KCI 6-2295, 2296, 2299

## SUMMARY OF ANALYSIS

Determination	Analytical Method	Results (mg/L)	Miscellaneous
Lead	EPA 239.2	0.022	
Manganese	EPA 243.2	0.15	
Mercury	EPA 245.1	0.002	
Molybdenum	EPA 246.2	0.13	
Nickel	EPA 249.2	0.055	
Selenium	EPA 270.3	<0.01	
Silver	EPA 272.2	0.0099	
Zinc	EPA 289.1	3.49	

Special Comments: 4 of 4 pages

Raba-Kistner Consultants, Inc.

by

*Francis Y. Huang*  
Francis Y. Huang, Ph.D., CPC

San Antonio/El Paso/Victoria

# Report of Chemical Analysis

Consulting Geotechnical, Materials and Environmental Engineers,  
Geologists, Scientists and Chemists



**Raba-Kistner**  
Consultants, Inc.

10526 Gulfdale/P.O. Box 32217  
San Antonio, Texas 78216  
(512) 342-4216

To: El Paso Natural Gas Company  
Environmental Affairs Department  
P.O. Box 1492  
El Paso, Texas 79978

Attn: Mr. Kenneth E. Beasley

Project No: 683-088  
Date Received: 9-2-83  
Date Reported: 9-14-83  
Submitted By: Mr. Rheay

Sample Description/Code: J83-56, Wastewater, R-KCI 6-2297, 2298, 2300

## SUMMARY OF ANALYSIS

Determination	Analytical Method	Results (mg/L)	Miscellaneous
Cyanide	EPA 335.2 <sup>1</sup>	0.005	
Fluoride	EPA 340.2	6.15	
Nitrate-N	EPA 352.1	0.28	
COD	HACH	545	
TDS	EPA 160.1	5,280	Sp. Cond. ( $\mu$ mho/cm) 9,400
Sulfate	EPA 375.3	1,070	
Chloride	EPA 325.3	2,190	
Phenolics	EPA 420.1	<0.005	

Special Comments: 1 of 4 pages

1. "Methods for Chemical Analysis of Water and Waste", EPA 600/4-79-020, March 1979.
2. "Guidelines Establishing Test Procedures for the Analysis of Pollutants; Proposed Regulation", Federal Register, Vol. 44, Dec. 1979.
3. "Standard Methods for the Examination of Water and Wastewater", 15th Edition, 1980.

# Report of Chemical Analysis

Consulting Geotechnical, Materials and Environmental Engineers  
Geologists, Scientists and Chemists



**Raba-Kistner**  
Consultants, Inc.

10526 Gulfdale/P.O. Box 32217  
San Antonio, Texas 78216  
(512) 342-4216

To: El Paso Natural Gas Company  
Attn: Mr. Kenneth E. Beasley

Project No: 683-088  
Date Received: 9-2-83  
Date Reported: 9-14-83  
Submitted By: Mr. Rhey

Sample Description/Code: J83-56, Wastewater, R-KCI 6-2297, 2298, 2300

## SUMMARY OF ANALYSIS

Determination	Analytical Method	Results (mg/L)	Miscellaneous
Benzene	EPA 624 <sup>2</sup>	<0.01	
Toluene	EPA 624	<0.01	
CCl <sub>4</sub>	EPA 624	<0.01	
EDC	EPA 624	<0.01	
1,1 - DCE	EPA 624	0.15	
PCE	EPA 624	<0.01	
TCE	EPA 624	<0.01	
Alumium	EPA 202.2	0.32	

Special Comments: 2 of 4 pages

# Report of Chemical Analysis

Consulting Geotechnical, Materials and Environmental Engineers  
Geologists, Scientists and Chemists



**Raba-Kistner**  
Consultants, Inc.

10526 Gulfdale/P.O. Box 32217  
San Antonio, Texas 78216  
(512) 342-4216

To: El Paso Natural Gas Company  
Attn: Mr. Kenneth, E. Beasley

Project No: 683-088  
Date Received: 9-2-83  
Date Reported: 9-14-83  
Submitted By: Mr. Rheay

Sample Description/Code: J83-56, Wastewater, R-KCI 6-2297, 2298, 2300

## SUMMARY OF ANALYSIS

Determination	Analytical Method	Results (mg/L)	Miscellaneous
Arsenic	EPA 206.3	0.092	
Barium	EPA 208.2	0.34	
Boron	SM 404 B <sup>3</sup>	<0.5	
Cadmium	EPA 213.2	0.004	
Chromium	EPA 218.2	0.05	
Cobalt	EPA 219.2	0.04	
Copper	EPA 220.1	0.12	
Iron	EPA 236.1	2.77	

Special Comments: 3 of 4 pages

# Report of Chemical Analysis

Consulting Geotechnical, Materials and Environmental Engineers  
Geologists, Scientists and Chemists



**Raba-Kistner**  
Consultants, Inc.

10526 Gulfdale/P.O. Box 32217  
San Antonio, Texas 78216  
(512) 342-4216

To: El Paso Natural Gas Company  
Attn: Mr. Kenneth E. Beasley

Project No: 683-088  
Date Received: 9-2-83  
Date Reported: 9-14-83  
Submitted By: Mr. Rheay

Sample Description/Code: J83-56, Wastewater, R-KCI 6-2297, 2298, 2300

## SUMMARY OF ANALYSIS

Determination	Analytical Method	Results (mg/L)	Miscellaneous
Lead	EPA 239.2	0.006	
Manganese	EPA 243.2	0.08	
Mercury	EPA 245.1	<0.002	
Molybdenum	EPA 246.2	0.12	
Nickel	EPA 249.2	0.05	
Selenium	EPA 270.3	<0.01	
Silver	EPA 272.2	0.0051	
Zinc	EPA 289.1	3.19	

Special Comments: 4 of 4 pages

Raba-Kistner Consultants, Inc.

by *Francis Y. Huang*  
Francis Y. Huang, Ph.D., CPC

San Antonio/El Paso/Victoria

U. S. Environmental Protection Agency Region VI  
1201 Elm Street  
First International Bldg.  
Dallas, TX 75720

Attention: 6AEP

*NMT, 360,010,193*

Subject: § 3010 Notification  
El Paso Natural Gas Company  
Jal No. 3 Field Plant

Gentlemen:

This is to advise that the above referenced plant does not presently conduct any hazardous waste activity. In spite of that, El Paso desires that an identification number be assigned to the facility so that it will be available should the need for an EPA identification number arise at some future time. This method of requesting an EPA identification number for non-hazardous waste activity is purusant to verbal recommendations from your office, eventhough the regulations do not explicitly provide for the procedure. A formal request for a policy decision on notification of non-hazardouds waste activity in order to obtain an EPA identification number has been submitted to your office.

Very truly yours,



E. F. Smythe, P.E.  
Chief, Permits & Inventories  
Environmental Affairs

EFS:gb

Use print in type with E.L.T.T. type (12 character inch) in the unshaded areas only.

U.S. ENVIRONMENTAL PROTECTION AGENCY  
**NOTIFICATION OF HAZARDOUS WASTE ACTIVITY**

**INSTRUCTIONS:** If you received a preprinted label, affix it in the space at left. If any of the information on the label is incorrect, draw a line through it and supply the correct information in the appropriate section below. If the label is complete and correct, leave items I, II, and III below blank. If you did not receive a preprinted label, complete all items. "Installation" means a single site where hazardous waste is generated, treated, stored and/or disposed of, or a transporter's principal place of business. Please refer to the **INSTRUCTIONS FOR FILING NOTIFICATION** before completing this form. The information requested herein is required by law (Section 3010 of the Resource Conservation and Recovery Act).

**INSTALLATION'S EPA I.D. NO.**  
**I. NAME OF INSTALLATION**  
**II. INSTALLATION MAILING ADDRESS**  
**III. LOCATION OF INSTALLATION**

**PLEASE PLACE LABEL IN THIS SPACE**

**FOR OFFICIAL USE ONLY**

COMMENTS																									

INSTALLATION'S EPA I.D. NUMBER										APPROVED					DATE RECEIVED (yr., mo., & day)										

**I. NAME OF INSTALLATION**  
JAL NO. 3 FIELD PLANT

**II. INSTALLATION MAILING ADDRESS**  
STREET OR P.O. BOX  
3 PO BOX 1492  
CITY OR TOWN  
EL PASO TX ZIP CODE  
79978

**III. LOCATION OF INSTALLATION**  
STREET OR ROUTE NUMBER  
55 MI NO OF JAL AND 2 MI EAST  
CITY OR TOWN  
60 F STATE HWY NO 18 NM ZIP CODE  
88252

**IV. INSTALLATION CONTACT**  
NAME AND TITLE (last, first, & job title)  
SMYTHE E F CHIEF-PERMITS  
PHONE NO. (area code & no.)  
915 543 2668

**V. OWNERSHIP**  
A. NAME OF INSTALLATION'S LEGAL OWNER  
EL PASO NATURAL GAS COMPANY

**VI. TYPE OF HAZARDOUS WASTE ACTIVITY** (enter "X" in the appropriate box(es))  
F - FEDERAL M - NON-FEDERAL  
A. GENERATION B. TRANSPORTATION (complete item VII)  
C. TREAT/STORE/DISPOSE D. UNDERGROUND INJECTION

**VII. MODE OF TRANSPORTATION** (transporters only - enter "X" in the appropriate box(es))  
A. AIR B. RAIL C. HIGHWAY D. WATER E. OTHER (specify):

**VIII. FIRST OR SUBSEQUENT NOTIFICATION**  
Mark "X" in the appropriate box to indicate whether this is your installation's first notification of hazardous waste activity or a subsequent notification. If this is not your first notification, enter your installation's EPA I.D. Number in the space provided below.

(X) A. FIRST NOTIFICATION B. SUBSEQUENT NOTIFICATION (complete item VI)  
C. INSTALLATION'S EPA I.D. NO.

**IX. DESCRIPTION OF HAZARDOUS WASTE:**  
Please go to the reverse of this form and provide the requested information.

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

Use print in type with E.I.T.T. type (12 characters each) in the unshaded areas only.

U.S. ENVIRONMENTAL PROTECTION AGENCY  
**NOTIFICATION OF HAZARDOUS WASTE ACTIVITY**

**INSTRUCTIONS:** If you received a preprinted label, affix it in the space at left. If any of the information on the label is incorrect, draw a line through it and supply the correct information in the appropriate section below. If the label is complete and correct, leave Items I, II, and III below blank. If you did not receive a preprinted label, complete all items. "Installation" means a single site where hazardous waste is generated, treated, stored and/or disposed of, or a transporter's principal place of business. Please refer to the INSTRUCTIONS FOR FILING NOTIFICATION before completing this form. The information requested herein is required by law (Section 3010 of the Resource Conservation and Recovery Act).

PLEASE PLACE LABEL IN THIS SPACE

INSTALLATION'S EPA I.D. NO.
I. NAME OF INSTALLATION
II. INSTALLATION MAILING ADDRESS
III. LOCATION OF INSTALLATION

**FOR OFFICIAL USE ONLY**

COMMENTS

INSTALLATION'S EPA I.D. NUMBER	APPROVED	DATE RECEIVED (yr., mo., & day)

**I. NAME OF INSTALLATION**

JAL NO. 3 FIELD PLANT

**II. INSTALLATION MAILING ADDRESS**

STREET OR P.O. BOX		ST.	ZIP CODE
3 PO BOX 1492		TX	79978
CITY OR TOWN			
4 EL PASO			

**III. LOCATION OF INSTALLATION**

STREET OR ROUTE NUMBER		ST.	ZIP CODE
55 MI NO OF JAL AND 2 MI EAST		NM	88252
CITY OR TOWN			
6 OF STATE HWY NO 18			

**IV. INSTALLATION CONTACT**

NAME AND TITLE (last, first, & job title)	PHONE NO. (area code & no.)
2 SMYTHE E F CHIEF-PERMITS	915-543-2668

**V. OWNERSHIP**

A. NAME OF INSTALLATION'S LEGAL OWNER	
4 EL PASO NATURAL GAS COMPANY	

**VI. TYPE OF OWNERSHIP (enter the appropriate letter into box) VI. TYPE OF HAZARDOUS WASTE ACTIVITY (enter "X" in the appropriate box(es))**

F - FEDERAL M - NON-FEDERAL	M	<input checked="" type="checkbox"/> A. GENERATION	<input type="checkbox"/> B. TRANSPORTATION (complete item VII)
		<input type="checkbox"/> C. TREAT/STORE/DISPOSE	<input type="checkbox"/> D. UNDERGROUND INJECTION

**VII. MODE OF TRANSPORTATION (transporters only - enter "X" in the appropriate box(es))**

<input type="checkbox"/> A. AIR	<input type="checkbox"/> B. RAIL	<input type="checkbox"/> C. HIGHWAY	<input type="checkbox"/> D. WATER	<input type="checkbox"/> E. OTHER (specify):
---------------------------------	----------------------------------	-------------------------------------	-----------------------------------	--

**VIII. FIRST OR SUBSEQUENT NOTIFICATION**

Mark "X" in the appropriate box to indicate whether this is your installation's first notification of hazardous waste activity or a subsequent notification. If this is not your first notification, enter your installation's EPA I.D. Number in the space provided below.

<input checked="" type="checkbox"/> A. FIRST NOTIFICATION	<input type="checkbox"/> B. SUBSEQUENT NOTIFICATION (complete item C)
---	---

**C. INSTALLATION'S EPA I.D. NO.**

**IX. DESCRIPTION OF HAZARDOUS WASTE**

Please use the reverse of this form and preserve the original notification

W

**IX. DESCRIPTION OF HAZARDOUS WASTES (continued from front)**

**A. HAZARDOUS WASTES FROM NON-SPECIFIC SOURCES.** Enter the four-digit number from 40 CFR Part 261.31 for each listed hazardous waste from non-specific sources your installation handles. Use additional sheets if necessary.

ⓧ	1	2	3	4	5	6
	7	8	9	10	11	12

**B. HAZARDOUS WASTES FROM SPECIFIC SOURCES.** Enter the four-digit number from 40 CFR Part 261.32 for each listed hazardous waste from specific industrial sources your installation handles. Use additional sheets if necessary.

ⓧ	13	14	15	16	17	18
	19	20	21	22	23	24
	25	26	27	28	29	30

**C. COMMERCIAL CHEMICAL PRODUCT HAZARDOUS WASTES.** Enter the four-digit number from 40 CFR Part 261.33 for each chemical substance your installation handles which may be a hazardous waste. Use additional sheets if necessary.

ⓧ	31	32	33	34	35	36
	37	38	39	40	41	42
	43	44	45	46	47	48

**D. LISTED INFECTIOUS WASTES.** Enter the four-digit number from 40 CFR Part 261.34 for each listed hazardous waste from hospitals, veterinary hospitals, medical and research laboratories your installation handles. Use additional sheets if necessary.

ⓧ	49	50	51	52	53	54

**E. CHARACTERISTICS OF NON-LISTED HAZARDOUS WASTES.** Mark "X" in the boxes corresponding to the characteristics of non-listed hazardous wastes your installation handles. (See 40 CFR Parts 261.21 - 261.24.)

1. IGNITABLE (D001)     
  2. CORROSIVE (D002)     
  3. REACTIVE (D003)     
  4. TOXIC (D006)

**X. CERTIFICATION**

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.

SIGNATURE <i>Billy J. Matthews</i>	NAME & OFFICIAL TITLE (Type or print) BILLY J. MATTHEWS VICE PRESIDENT	DATE SIGNED 8-12-80
---------------------------------------	--	------------------------

ⓧ See Attached letter

DETACH

DETACH

MONTGOMERY & ANDREWS  
PROFESSIONAL ASSOCIATION  
ATTORNEYS AND COUNSELORS AT LAW

May 25, 1983

J. O. Seih (1833-1963)  
Frank Andrew (1914-1981)

A. K. Montgomery  
Seth D. Montgomery  
Frank Andrews III  
Victor R. Ortega  
John E. Conway  
Jack M. Morgan  
Jeffrey R. Brennan  
John B. Found  
Gary R. Kilpatrick  
Thomas W. Oison  
William C. Madison  
Walter J. Melendres  
Bruce L. Herr  
Michael W. Brennan  
Robert P. Worcester  
John B. Draper

Nancy M. Anderson  
Rudolph B. Sacks, Jr.  
R. Thomas Dailey  
Janet McL. McKay  
Edward F. Mitchell III  
Carrie L. Parker  
Maureen A. Sanders  
Mark F. Sheridan  
Joseph E. Earnest  
Phyllis A. Dow  
Wm. Alan Wright  
Brad V. Coryell  
Candice M. Will  
Wesley B. Howard, Jr.  
Thurman W. Moore III  
Jack L. Fortner

SANTA FE OFFICE  
325 Paseo de Peralta  
Post Office Box 2307  
Santa Fe, New Mexico 87504-2307

Telephone (505) 962-3873  
Telecopy (505) 932-4289

ALBUQUERQUE OFFICE  
Suite 325  
500 Copper Avenue, N.W.  
Post Office Box 1396  
Albuquerque, New Mexico 87103-1396

Telephone (505) 242-8677

FARMINGTON OFFICE  
Suite 325  
First National Bank of Farmington  
One First Place  
Post Office Box 2700  
Farmington, New Mexico 87499-2700

Telephone (505) 327-5074

REPLY TO SANTA FE OFFICE

Robert H. Lovell  
El Paso Natural Gas Company  
P. O. Box 1492  
El Paso, Texas 79978

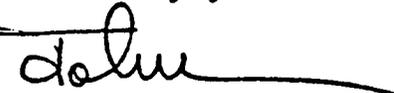
Re: Validity of Discharge Plan Approvals

Dear Bob:

As you know, there has been some concern whether the Oil Conservation Division has authority to approve discharge plans under the constituent agency status of the Oil Conservation Commission. I raised this question with the general counsel of the OCD, Perry Pearce. The result of this inquiry is the enclosed resolution of the Oil Conservation Commission ratifying previous approvals by the Division.

I understand from Perry that in the future all discharge plans will be formally approved by the Oil Conservation Commission.

Sincerely yours,



John B. Draper

JBD:dr

cc: D. A. Larson (w/enclosure)  
J. Eichelmann (w/enclosure)

MINUTES OF THE MEETING  
OF THE OIL CONSERVATION COMMISSION  
HELD ON MAY 12, 1983

The Oil Conservation Commission met at 9:15 a.m. on May 12, 1983, in the Oil Conservation Commission Conference Room, State Land Office Building, Santa Fe, New Mexico.

PRESENT: ED KELLEY, Member  
JOE D. RAMEY, Member

The following resolution was read:

RESOLUTION

- WHEREAS The New Mexico Oil Conservation Commission is named by the New Mexico Water Quality Act, §74-6-1 et. seq. NMSA 1978, as a constituent agency; and
- WHEREAS the reorganization of New Mexico State Government in 1978 transferred responsibilities for regulation of the oil and gas producing industry to the Oil Conservation Division of the Energy and Minerals Department; and
- WHEREAS Section 70-2-6 NMSA 1978 assigns jurisdiction and authority over oil and gas operations to the Oil Conservation Division; and
- WHEREAS Section 70-2-12(15) assigns the Oil Conservation Division the specific responsibility for regulating the disposition of water produced in conjunction with oil and gas operations in such a manner as to afford reasonable protection of fresh water supplies; and
- WHEREAS the staff of the Oil Conservation Division of the Energy and Minerals Department has exercised functional responsibility for water quality matters assigned to the Commission because of its constituent agency status; and
- WHEREAS all actions relating to Commission responsibilities have been performed by the Division under the direct supervision of a member of the Commission who is Director of the Oil Conservation Division; and
- WHEREAS the Director of the Division has after extended review and consideration approved the following discharge plans:
- Refinery or Gasoline Plants
- |       |                                     |
|-------|-------------------------------------|
| GWR-1 | Plateau Inc.                        |
| GWR-2 | Phillips Petroleum                  |
| GWR-3 | Getty Oil (Eunice 1)                |
| GWR-4 | Getty Oil (Eunice 2)                |
| GWR-5 | Warren Petroleum (Gulf)             |
| GWR-6 | El Paso Natural Gas (Washington Pl) |
| GWR-7 | El Paso Natural Gas (Jal 4)         |

Brine Extraction Facilities

GWB-1	Wasserhund, Inc.
GWB-2	Brunson & McKnight
GWB-3	Conoco, Inc.
GWB-4, 5, 6	Permian Brine Sales, Inc.
GWB-7	P & S Brine Sales
GWB-8	Salado Brine Sales
GWB-9, 10, 11, 12	Unichem International
GWB-13	Sims-McCasland Water Sales

WHEREAS in each of these cases there is a possibility that discharges are made which are not exclusively within the jurisdiction of the Oil Conservation Division under the terms of the Oil and Gas Act, Section 70-2-1 et. seq. NMSA, but instead are within the jurisdiction of the Oil Conservation Commission as a constituent agency of the Water Quality Act, Section 74-6-1 et. seq. NMSA, 1978; and

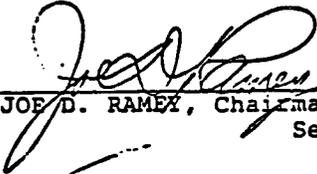
NOW THEREFORE, the Oil Conservation Commission meeting after proper notice to the public hereby adopts and ratifies the action taken by the Division in approving each of these plans on the dates such approval was given.

Mr. Kelley made a motion to elect Mr. Ramey as Chairman and Secretary of the Commission. The motion was seconded and it carried unanimously.

Mr. Ramey made a motion that the Oil Conservation Commission adopt the notice requirements set forth in the Oil and Gas Act as the appropriate notice procedures for all Oil Conservation Commission and Division hearings and meetings. The motion was seconded and passed unanimously.

The meeting was adjourned at 9:30 a.m.

STATE OF NEW MEXICO  
OIL CONSERVATION COMMISSION

  
\_\_\_\_\_  
JOE D. RAMEY, Chairman and  
Secretary

SUBJECT: SALT WATER DISPOSAL WELL

ORDER NO. SWD-231

THE APPLICATION OF EL PASO NATURAL  
GAS COMPANY FOR A SALT WATER DISPOSAL WELL

ADMINISTRATIVE ORDER  
OF THE OIL CONSERVATION DIVISION

Under the provisions of Rule 701 (C), El Paso Natural Gas Company made application to the New Mexico Oil Conservation Division on October 10, 1980, for permission to complete for salt water disposal its Woolworth Estate - SWD No. 1E located in Unit E of Section 33, Township 24 South, Range 37 East, N14PM, Lea County, New Mexico.

The Division Director finds:

- (1) That application has been duly filed under the provisions of Rule 701 (C) of the Division Rules and Regulations;
- (2) That satisfactory information has been provided that all offset operators and surface owners have been duly notified; and
- (3) That the applicant has presented satisfactory evidence that all requirements prescribed in Rule 701 (C) will be met.
- (4) That no objections have been received within the waiting period prescribed by said rule.

IT IS THEREFORE ORDERED:

That the applicant herein, El Paso Natural Gas Company, is hereby authorized to complete its Woolworth Estate - SWD No. 1E located in Unit E of Section 33, Township 24 South, Range 37 East, N14PM, Lea County, New Mexico, in such a manner as to permit the injection of salt water for disposal purposes into the San Andres formation at approximately 4700 feet to approximately 4800 feet through 2 7/8" inch plastic lined tubing set in a packer located at approximately 4700 feet.

IT IS FURTHER ORDERED:

That the operator shall take all steps necessary to ensure that the injected water enters only the proposed injection interval and is not permitted to escape to other formations or onto the surface.

That the casing-tubing annulus shall be loaded with an inert fluid and equipped with a pressure gauge at the surface or left open to the atmosphere to facilitate detection of leakage in the casing, tubing, or packer.

That that injection pressure shall not exceed 940 pounds per square inch as measured at the surface.

That the operator shall notify the supervisor of the Division's Hobbs District Office before injection is commenced through said well;

That the operator shall immediately notify the Supervisor of the Division Hobbs District Office of the failure of the tubing, casing, or packer in said well or the leakage of water from or around said well and shall take such steps as may be timely or necessary to correct such failure or leakage.

PROVIDED FURTHER: That jurisdiction of this cause is hereby retained by the Division for such further order or orders as may seem necessary or convenient for the prevention of waste and/or protection of correlative rights; upon failure of applicant to comply with any requirement of this

-2-

order after notice and hearing, the Division may terminate the authority hereby granted in the interest of conservation. That applicant shall submit monthly reports of the disposal operations in accordance with Rule 704 and 1120 of the Division Rules and Regulations.

APPROVED at Santa Fe, New Mexico, on this 6th day of November, 1980.

STATE OF NEW MEXICO  
OIL CONSERVATION DIVISION

  
JOE D. RAMEY  
Division Director

SEAL

# MATERIAL SAFETY DATA SHEET

Required under USDL Safety and Health Regulations for Ship Repairing,  
Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917)

## SECTION I

MANUFACTURER'S NAME <b>American Air Filter Company, Inc.</b>		EMERGENCY TELEPHONE NO. <b>502-368-3381</b>
ADDRESS (Number, Street, City, State, and ZIP Code) <b>P.O. Box 21127 Standiford Station, Louisville, Ky. 40221 (6200 Strawberry Ln. 40214)</b>		
CHEMICAL NAME AND SYNONYMS <b>Viscosine VIA</b>	TRADE NAME AND SYNONYMS <b>N/A</b>	
CHEMICAL FAMILY <b>Ethylene Oxide</b>	FORMULA <b>C<sub>9</sub>H<sub>19</sub>C<sub>6</sub>H<sub>4</sub>(OC<sub>2</sub>H<sub>4</sub>)OH<sub>9-10</sub></b>	

## SECTION II - HAZARDOUS INGREDIENTS

PAINTS, PRESERVATIVES, & SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS	%	TLV (Units)
PIGMENTS	0		BASE METAL		
CATALYST	0		ALLOYS		
VEHICLE	100	N/A	METALLIC COATINGS		
SOLVENTS	0		FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES	0		OTHERS		
OTHERS					
HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES				%	TLV (Units)
Non hazardous according to Dept. of Transportation regulations.					

## SECTION III - PHYSICAL DATA

BOILING POINT (°F.)	N/A	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	1.06
VAPOR PRESSURE (mm Hg.)	N/A	PERCENT, VOLATILE BY VOLUME (%)	N/A
VAPOR DENSITY (AIR=1)	N/A	EVAPORATION RATE (_____ =1)	N/A
SOLUBILITY IN WATER	Appreciable		
APPEARANCE AND ODOR	Mild		

## SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (Method used) <b>&gt; 140°F Closed Cup</b>	FLAMMABLE LIMITS <b>N/A</b>	Lel	Uel
EXTINGUISHING MEDIA <b>Water</b>			
SPECIAL FIRE FIGHTING PROCEDURES <b>CO and CO<sub>2</sub> emitted upon burning.</b>			
UNUSUAL FIRE AND EXPLOSION HAZARDS <b>N/A</b>			

### SECTION V - HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE  
N/A

EFFECTS OF OVEREXPOSURE  
None under normal conditions of use.

EMERGENCY AND FIRST AID PROCEDURES  
Wash eyes with tap water.

### SECTION VI - REACTIVITY DATA

STABILITY	UNSTABLE		CONDITIONS TO AVOID
	STABLE	XX	

INCOMPATIBILITY (Materials to avoid)  
Avoid strong oxidizing agents.

HAZARDOUS DECOMPOSITION PRODUCTS  
CO & CO<sub>2</sub> emitted.

HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	XX	

### SECTION VII - SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED  
Use inert absorbent material or flush area with water.

WASTE DISPOSAL METHOD  
Landfill or incinerate in accordance with applicable local, state and federal regulations.

### SECTION VIII - SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (Specify type)  
None required unless allergies present.

VENTILATION	LOCAL EXHAUST Use normal ventilation.	SPECIAL
	MECHANICAL (General) Not required.	OTHER

PROTECTIVE GLOVES Recommended.	EYE PROTECTION Recommended.
-----------------------------------	--------------------------------

OTHER PROTECTIVE EQUIPMENT

### SECTION IX - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING  
Normal warehousing procedures.

OTHER PRECAUTIONS

# MATERIAL SAFETY DATA SHEET

CORPORATE RESEARCH & DEVELOPMENT

SCHENECTADY, N. Y. 12305



No. 470

DIESEL FUEL OIL NO. 2-D

Date October 1981

<b>SECTION I. MATERIAL IDENTIFICATION</b>					
MATERIAL NAME: DIESEL FUEL OIL NO. 2-D					
DESCRIPTION: Mixture of petroleum hydrocarbons; a distillate oil of low sulfur content					
OTHER DESIGNATIONS: ASTM D975, CAS # 068 476 346					
MANUFACTURER: Available from many suppliers					
<i>mineral oil #2 Diesel</i>					
<b>SECTION II. INGREDIENTS AND HAZARDS</b>			<b>%</b>	<b>HAZARD DATA</b>	
Diesel Fuel Oil No. 2-D Complex mixture of paraffinic, olefinic, naphthenic and aromatic hydrocarbons** Sulfur content Benzene***			>95  <0.5 <100 ppm	8-hr TWA 5mg/m <sup>3</sup> * (mineral oil mist)	
*Current OSHA standard and ACGIH (1981) TLV					
**Diesel fuels tend to be low in aromatics and high in paraffinics. A min. Cetane No. of 40 is required (ASTM D613).					
***A low benzene level reduces carcinogenic risk. Fuel oils can be exempted under the benzene standard (29 CFR 1910.1028)					
<b>SECTION III. PHYSICAL DATA</b>					
Boiling point range, deg F, -----		Ca 340-675	Specific gravity (H <sub>2</sub> O=1) -----	<0.86	
Solubility in water -----		negligible	Cloud point (wax), deg C ---	Ca 0	
Viscosity at 40 C, cSt -----		1.9-4.1			
Appearance and Odor: Clear, bright liquid with a mild petroleum odor.					
<b>SECTION IV. FIRE AND EXPLOSION DATA</b>				<b>LOWER</b>	<b>UPPER</b>
Flash Point and Method	Autoignition Temp.	Flammability Limits In Air			
125F min (PM)	>500F	% by volume		0.6	7.5
Extinguishing Media: Dry chemical, carbon dioxide, foam, water spray. Use a water spray to cool fire exposed containers. Use a smothering technique for extinguishing fire of this combustible liquid. Do not use a forced water stream directly on oil fire as this will only scatter the fire. Material is a OSHA Class II combustible liquid. Firefighters should wear self-contained breathing apparatus and full protective clothing.					
<b>SECTION V. REACTIVITY DATA</b>					
This is a stable material in closed containers at room temperature under normal storage and handling conditions. It does not undergo hazardous polymerization. Incompatible with strong oxidizing agents; heating greatly increases fire hazard. Thermal -oxidative degradation may yield various hydrocarbons and hydrocarbon derivatives (partial oxidation products), CO <sub>2</sub> and CO and SO <sub>2</sub> .					

## SECTION VI. HEALTH HAZARD INFORMATION

TLV 5 mg/m<sup>3</sup> oil (mist) (See Sect II)

Inhalation of excessive concentrations of vapor or mist can be irritating to the respiratory passages and can cause the following symptoms: headache, dizziness, nausea, vomiting, and loss of coordination. Prolonged or repeated skin contact may cause irritation of the hair follicles and block the sebaceous glands. This produces a rash of acne pimples and spots, usually on the arms and legs. (Good personal hygiene will prevent this).

Chemical pneumonitis may result when ingestion occurs and oil is aspirated in the lungs.

**FIRST AID:**

Eye Contact: Flush thoroughly with running water for 15 min. including under eyelids.

Skin Contact: Remove contaminated clothing. Wipe excess oil off with a dry cloth. Wash affected area well with soap and water.

Inhalation: Remove to fresh air. Restore and/or support breathing as required.

Ingestion: Do not induce vomiting.

Seek medical assistance for further treatment, observation and support.

## SECTION VII. SPILL, LEAK, AND DISPOSAL PROCEDURES

Notify safety personnel of leaks or spills. Remove sources of heat or ignition. Provide adequate ventilation. Clean-up personnel to use protection against liquid contact and vapor or mist inhalation. Contain spill by diking. Small spills can be contained by using absorbants, such as rags, straw, polyurethane foam, activated carbon, and sand. Clean up spills promptly to reduce fire or vapor hazards.

DISPOSAL: May be disposed of by a licensed waste disposal company, or by controlled incineration or burial in an approved landfill.

Follow Federal, State and Local regulations. Report large oil spills.

## SECTION VIII. SPECIAL PROTECTION INFORMATION

Provide adequate ventilation where operating conditions (heating or spraying) may create excessive vapors or mists. Use explosion-proof equipment. Provide approved respiratory apparatus for nonroutine or emergency use. Use an approved filter & vapor respirator when vapor/mist concentrations are high. Wear protective rubber gloves and chemical safety glasses where contact with liquid or high mist conc. may occur. Additional suitable protective clothing may be required depending on working conditions. An eye-wash fountain and washing facilities to be readily available near handling and use areas.

Launder soiled or contaminated clothing before reuse (at least weekly laundering of work clothes is recommended).

## SECTION IX. SPECIAL PRECAUTIONS AND COMMENTS

Store in closed containers in a cool, dry, well-ventilated area away from sources of open flame, heat, strong oxidizing agents, and ignition. Protect containers from physical damage. Use non sparking tools and explosion-proof electrical equipment. Prevent static electric sparks.

Avoid prolonged skin contact and breathing of vapors or mists.

No smoking in areas of use. Follow good hygienic practice in the use of this material.

Do not wear oil contaminated clothing. Do not put oily rags into pockets. Wash exposed skin areas several times a day with soap and warm water when working with this material. DOT Classification: COMBUSTIBLE LIQUID

DATA SOURCE(S) CODE: 1,6,7,12

Judgments as to the suitability of information herein for purchaser's purposes are necessarily purchaser's responsibility. Therefore, although reasonable care has been taken in the preparation of such information, General Electric Company extends no warranties, makes no representations and assumes no responsibility as to the accuracy or suitability of such information for application to purchaser's intended purposes or for consequences of its use.

APPROVALS: MIS  
CRD

Industrial Hygiene  
and Safety

MEDICAL REVIEW: 21 October 1981

**U.S. DEPARTMENT OF LABOR**  
 WORKPLACE STANDARDS ADMINISTRATION  
 Bureau of Labor Standards

# MATERIAL SAFETY DATA SHEET

## SECTION I

MANUFACTURER'S NAME <b>Marvel Oil Company, Inc.</b>		EMERGENCY TELEPHONE NO. <b>914-937-4000</b>
ADDRESS (Number, Street, City, State, and ZIP Code) <b>331 N. Main St., Port Chester, N.Y. 10573</b>		
CHEMICAL NAME AND SYNONYMS <b>Not applicable</b>		TRADE NAME AND SYNONYMS <b>Marvel Mystery Oil</b>
CHEMICAL FAMILY <b>Petroleum Hydrocarbon</b>	FORMULA <b>Mixture of Petroleum Products</b>	

## SECTION II HAZARDOUS INGREDIENTS

PAINTS, PRESERVATIVES, & SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS	%	TLV (Units)
PIGMENTS			BASE METAL		
CATALYST			ALLOYS		
VEHICLE			METALLIC COATINGS		
SOLVENTS	30		FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES			OTHERS		
OTHERS					
HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES				%	TLV (Units)

## SECTION III PHYSICAL DATA

BOILING POINT (°F.)	313	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	.9
VAPOR PRESSURE (mm Hg.)	2 mm Hg. @ 68°	PERCENT VOLATILE BY VOLUME (%)	
VAPOR DENSITY (AIR=1)		EVAPORATION RATE (_____ = 1)	
SOLUBILITY IN WATER	negligible		
APPEARANCE AND ODOR			

## SECTION IV FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (Method used)	140° F.	FLAMMABLE LIMITS	Lel	Uel
EXTINGUISHING MEDIA	Water spray - foam dry chemical - CO <sub>2</sub>			
SPECIAL FIRE FIGHTING PROCEDURES	None			
UNUSUAL FIRE AND EXPLOSION HAZARDS	Do not store or mix with strong oxidants.			

### SECTION V HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE

EFFECTS OF OVEREXPOSURE

Mild irritation to skin and eyes.

EMERGENCY AND FIRST AID PROCEDURES

In case of skin contact wash with soap and water.

If splashed in eyes flush with clear water until irritation subsides.

### SECTION VI REACTIVITY DATA

STABILITY

UNSTABLE

CONDITIONS TO AVOID

STABLE

X

INCOMPATIBILITY (Materials to avoid)

HAZARDOUS DECOMPOSITION PRODUCTS

HAZARDOUS POLYMERIZATION

MAY OCCUR

CONDITIONS TO AVOID

WILL NOT OCCUR

X

### SECTION VII SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Recover free liquid. Add absorbent to spill area.

WASTE DISPOSAL METHOD

Incinerate absorbed material under safe conditions.

### SECTION VIII SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (Specify type)

Normally not needed.

VENTILATION

LOCAL EXHAUST

Not needed

SPECIAL

MECHANICAL (General)

Not needed

OTHER

PROTECTIVE GLOVES

Normally not needed

EYE PROTECTION

Normally not needed

OTHER PROTECTIVE EQUIPMENT

### SECTION IX SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

Keep away from heat and open flame.

OTHER PRECAUTIONS

Contains refined petroleum distillates. If swallowed, do not induce vomiting.

MATERIAL SAFETY DATA SHEET  
FOR

ED. Mathis

KROVAR® II WEED KILLER

MANUFACTURER: E. I. DU PONT DE NEMOURS & CO. (INC.)  
BIOCHEMICALS DEPARTMENT  
WILMINGTON, DE 19898

EMERGENCY TELEPHONE: Phone CHEMTREC toll free,  
day or night (800)424-9300  
or call Du Pont (302)774-1000

DATE: August 1977

CHEMICAL NAME: 5-bromo-3-sec-butyl-6-methyluracil (bromacil)  
3-(3,4-dichlorophenyl)-1,1-dimethylurea (diuron) + inerts

TRADE NAME: "Krovar" II Weed Killer

SECTION I - PHYSICAL DATA

PHYSICAL FORM: Light brown powder

VAPOR PRESSURE: Negligible

SOL. IN WATER: Dispersible

SPECIFIC GRAVITY:

SECTION II - HAZARDOUS INGREDIENT(S)

	WT %	Acute Oral LD <sub>50</sub> (Rats)	TLV
Bromacil	53	5200 mg/kg	10 mg/m <sup>3</sup>
Diuron	27	3400 mg/kg	10 mg/m <sup>3</sup>

SECTION III - HEALTH HAZARDS

STATEMENT OF HAZARDS: Caution! May irritate eyes, nose, throat and skin.

PRECAUTIONARY MEASURES: Avoid breathing dust or spray mist. Avoid contact with skin, eyes, and clothing.

SPILL OR LEAK PROCEDURE: Clean up promptly. Do not flush with water, pick up dry by sweeping or other effective means. If spill area is on ground near trees or other valuable plants, remove top 2 inches of soil after initial cleanup.

NOTICE FROM DU PONT

THE INFORMATION CONTAINED HEREIN IS OFFERED ONLY AS A GUIDE TO THE HANDLING OF THIS SPECIFIC MATERIAL. SINCE SUCH INFORMATION DOES NOT RELATE TO USE OF THE MATERIAL WITH ANY OTHER MATERIAL OR IN ANY PROCESS, ANY PERSON USING THIS INFORMATION MUST DETERMINE FOR HIMSELF ITS SUITABILITY FOR ANY PARTICULAR APPLICATION.

Material Safety Data Sheet  
For  
Krovar® II Weed Killer

SECTION IV - FIRE HAZARDS

Statement of Hazard: May be ignited by heat or open flame. Fine dust dispersed in air (particularly in confined spaces) may ignite if exposed to high temperature ignition source. These conditions are unlikely to occur in normal, outdoor use of this product.

FIRE FIGHTING/EXTINGUISHING MEDIA: On small fire use dry chemical, CO<sub>2</sub>, foam or water spray. If area is heavily exposed to fire and if conditions permit, let fire burn itself out since water may increase the contamination hazard. If conditions do not permit, extinguish with water spray. If conditions permit, cool containers with water if exposed to fire. Wear self-contained breathing apparatus.

SECTION V - REACTIVITY

UNDER NORMAL CONDITIONS: Stable

SECTION VI - TRANSPORTATION, STORAGE AND DISPOSAL

SUGGESTED DISPOSAL METHOD: Dispose of in accordance with applicable (LOCAL, STATE and/or FEDERAL) regulations. If buried, use area away from roots, trees, turf or other desirable plants; disposal site should be on level ground and not close to streams, ponds, lakes, wells or ditches. Do not re-use container. Bury when empty.

SPECIAL PRECAUTIONS: Keep from contact with fertilizers, insecticides, fungicides and seeds. Keep out of reach of children.

SECTION VII - SPECIAL PROTECTION INFORMATION

None required

MATERIAL SAFETY DATA SHEET  
FOR

ED Mathis

KARMEX® WEED KILLER

MANUFACTURER: E. I. DU PONT DE NEMOURS & CO. (INC.)  
BIOCHEMICALS DEPARTMENT  
WILMINGTON, DE 19898

EMERGENCY TELEPHONE: Phone CHEMTREC toll free DATE: June 1977  
day or night (800)424-9300  
or call Du Pont (302)774-1000

CHEMICAL NAME: 3-(3,4-dichlorophenyl)-1,1-dimethylurea (diuron)

TRADE NAME: Karmex® weed killer

SECTION I - PHYSICAL DATA

PHYSICAL FORM: Tan powder

VAPOR PRESSURE: Negligible

SOL. IN WATER: Dispersible

SPECIFIC GRAVITY: 28-30 lbs/ft<sup>3</sup> (loose); 31-33 lbs./ft<sup>3</sup> (packed)

SECTION II - HAZARDOUS INGREDIENT(S)

	WT %	Acute Oral LD <sub>50</sub> (Rats)	TLV
Diuron	80	3400 mg/kg	10 mg/m <sup>3</sup>

$C_9H_{10}Cl_2N_2O$

SECTION III - HEALTH HAZARDS

STATEMENT OF HAZARDS: May irritate eyes, nose, throat and skin.

PRECAUTIONARY MEASURES: Avoid breathing dust or spray mist. Avoid contact with skin, eyes and clothing.

SPILL OR LEAK PROCEDURE: Clean up promptly. Do not flush with water, pick up dry by sweeping or other effective means.

NOTICE FROM DU PONT

THE INFORMATION CONTAINED HEREIN IS OFFERED ONLY AS A GUIDE TO THE HANDLING OF THIS SPECIFIC MATERIAL. SINCE SUCH INFORMATION DOES NOT RELATE TO USE OF THE MATERIAL WITH ANY OTHER MATERIAL OR IN ANY PROCESS, ANY PERSON USING THIS INFORMATION MUST DETERMINE FOR HIMSELF ITS SUITABILITY FOR ANY PARTICULAR APPLICATION.

Material Safety Data Sheet  
For  
Karmex® Weed Killer

SECTION IV - FIRE HAZARDS

FLASH POINT: Not found	AUTO DECOMPOSITION TEMPERATURE: 180-190°C
AUTO IGNITION TEMPERATURE: 380°C	
MIN. IGNITION ENERGY: 0.075+0.01 joule	MAX. PRESSURE RISE: 2750 psi/sec @ 0.41 g/l
LOWER EXPLOSIVE LIMIT: 0.07 g/liter	
UPPER EXPLOSIVE LIMIT: Not found	
STATEMENT OF HAZARD: May be ignited by heat or open flame. Fine dust dispersed in air (particularly in confined spaces) may ignite if exposed to high temperature ignition source. These conditions are unlikely to occur in normal, outdoor use of this product.	
FIRE FIGHTING/EXTINGUISHING MEDIA: On small fire use dry chemical, CO <sub>2</sub> , foam or water spray. If area is heavily exposed to fire and if conditions permit, let fire burn itself out since water may increase the contamination hazard. If conditions do not permit, extinguish with water spray. If conditions permit, cool containers with water if exposed to fire. Wear self-contained breathing apparatus.	

SECTION V - REACTIVITY

UNDER NORMAL CONDITIONS: Stable

SECTION VI - TRANSPORTATION, STORAGE AND DISPOSAL

SUGGESTED DISPOSAL METHOD: Dispose of in accordance with applicable (LOCAL, STATE and/or FEDERAL) regulations. If buried, use area away from roots, trees, turf or other desirable plants; disposal site should be on level ground and not close to streams, ponds, lakes, wells or ditches. Do not re-use container. Bury when empty.

SPECIAL PRECAUTIONS: Do not apply (except as recommended for crop use) or drain or flush equipment on or near desirable trees or other plants, or on areas where their roots may extend, or in locations where the chemical may be washed or moved into contact with their roots. Do not contaminate any body of water. Keep from contact with fertilizers, insecticides, fungicides and seeds. Keep out of reach of children.

SECTION VII - SPECIAL PROTECTION INFORMATION

None indicated

# MATERIAL SAFETY DATA SHEET

Required under USDL Safety and Health Regulations for Ship Repairing,  
Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917)

## SECTION I

MANUFACTURER'S NAME Imperial Oil & Grease Company		EMERGENCY TELEPHONE NO. 312 478-3577
ADDRESS (Number, Street, City, State, and ZIP Code) 10960 Wilshire Blvd., Los Angeles, CA 90024		
CHEMICAL NAME AND SYNONYMS N/A		TRADE NAME AND SYNONYMS MOLUB-ALLOY 90
CHEMICAL FAMILY N/A	FORMULA N/A	

## SECTION II - HAZARDOUS INGREDIENTS

PAINTS, PRESERVATIVES, & SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS	%	TLV (Units)
PIGMENTS			BASE METAL		
CATALYST			ALLOYS		
VEHICLE			METALLIC COATINGS		
SOLVENTS			FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES			OTHERS		
OTHERS					
HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES				%	TLV (Units)
This is a petroleum base lubricating oil which has no TLV under normal use, but if steadily misted or sprayed into workplace atmosphere, TLV is 5mg/cubic meter					

## SECTION III - PHYSICAL DATA

BOILING POINT (°F.)	Above	700°F	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	0.914
VAPOR PRESSURE (mm Hg.)	Less than	0.05	PERCENT VOLATILE BY VOLUME (%)	Trace
VAPOR DENSITY (AIR=1)		N/A	EVAPORATION RATE (_____ °1)	N/A except at
SOLUBILITY IN WATER		Slight	temperatures above 700°F	
APPEARANCE AND ODOR	Dark, opaque liquid, mild aromatic odor			

## SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (Method used)	ASTM D92	450°F	FLAMMABLE LIMITS	Lel N/A	Uel N/A
EXTINGUISHING MEDIA	Foam, CO <sub>2</sub>				
SPECIAL FIRE FIGHTING PROCEDURES	Standard for heavy petroleum fires				
UNUSUAL FIRE AND EXPLOSION HAZARDS	None				

**SECTION V - HEALTH HAZARD DATA**

THRESHOLD LIMIT VALUE	N/A
EFFECTS OF OVEREXPOSURE	N/A
EMERGENCY AND FIRST AID PROCEDURES	
Rinse material from eyes with warm water; treat eyes with proprietary eye wash solution. Toxic potential if ingested, do not induce vomiting.	

**SECTION VI - REACTIVITY DATA**

STABILITY	UNSTABLE		CONDITIONS TO AVOID
	STABLE	X	Exposure to metallic red heat & open flame
INCOMPATIBILITY (Materials to avoid) Strong oxidizing agents			
HAZARDOUS DECOMPOSITION PRODUCTS None in normal use			
HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	X	None

**SECTION VII - SPILL OR LEAK PROCEDURES**

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED
Clean up promptly with proprietary oil - drying compound
WASTE DISPOSAL METHOD
Mixing with No. 5 or No. 6 oil, use as road oil, dust and weed control

**SECTION VIII - SPECIAL PROTECTION INFORMATION**

RESPIRATORY PROTECTION (Specify type)			N/A
VENTILATION	LOCAL EXHAUST		SPECIAL
	MECHANICAL (General)	N/A	OTHER
PROTECTIVE GLOVES		EYE PROTECTION	
For highly sensitive skin only		Only if oil is being sprayed	
OTHER PROTECTIVE EQUIPMENT none in normal use			

**SECTION IX - SPECIAL PRECAUTIONS**

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING
Maintain storage arrangement so that any leakage of containers will be readily detected.
OTHER PRECAUTIONS
Keep container dry and clean when handling in order to minimize slippage and possible injuries.

# MATERIAL SAFETY DATA SHEET

Required under USDL Safety and Health Regulations for Ship Repairing,  
Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917)

## SECTION I

MANUFACTURER'S NAME IMPERIAL OIL & GREASE COMPANY		EMERGENCY TELEPHONE NO. 213 478-3577
ADDRESS (Number, Street, City, State, and ZIP Code) 10960 Wilshire Blvd., Los Angeles, California 90024		
CHEMICAL NAME AND SYNONYMS N/A	TRADE NAME AND SYNONYMS MOLUB-ALLOY 828-40	
CHEMICAL FAMILY N/A	FORMULA N/A	

## SECTION II - HAZARDOUS INGREDIENTS

PAINTS, PRESERVATIVES, & SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS	%	TLV (Units)
PIGMENTS			BASE METAL		
CATALYST			ALLOYS		
VEHICLE			METALLIC COATINGS		
SOLVENTS			FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES			OTHERS		
OTHERS					

HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES	%	TLV (Units)
This is a petroleum base lubricating oil which has no TLV under normal use, but if steadily misted or sprayed into workplace atmosphere, TLV is 5 mg/cubic meter.		

## SECTION III - PHYSICAL DATA

BOILING POINT (°F.)	Above	600° F	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	0.917
VAPOR PRESSURE (mm Hg.)	Less than	0.05	PERCENT VOLATILE BY VOLUME (%)	Trace
VAPOR DENSITY (AIR=1)		N/A	EVAPORATION RATE (_____ = 1)	N/A except at
SOLUBILITY IN WATER		Slight	temperatures above	600° F
APPEARANCE AND ODOR	Dark, opaque liquid, slight chemical odor.			

## SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (Method used) ASTM D 92 - 400° F	FLAMMABLE LIMITS	Lel N/A	Uel N/A
EXTINGUISHING MEDIA	Foam, CO <sub>2</sub>		
SPECIAL FIRE FIGHTING PROCEDURES	Same as for petroleum fires		
UNUSUAL FIRE AND EXPLOSION HAZARDS	None		

**SECTION V - HEALTH HAZARD DATA**

THRESHOLD LIMIT VALUE	N/A
EFFECTS OF OVEREXPOSURE	N/A
EMERGENCY AND FIRST AID PROCEDURES	
Rinse material from eyes with warm water; treat eyes with proprietary eye wash solution. Toxic potential if ingested, do not induce vomiting.	

**SECTION VI - REACTIVITY DATA**

STABILITY	UNSTABLE		CONDITIONS TO AVOID
	STABLE	X	Exposure to metallic red heat & open flame
INCOMPATIBILITY (Materials to avoid)		Strong oxidizing agents	
HAZARDOUS DECOMPOSITION PRODUCTS		None in normal use	
HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	X	

**SECTION VII - SPILL OR LEAK PROCEDURES**

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED	Clean up promptly with proprietary oil-drying compound
WASTE DISPOSAL METHOD	
Mixing with No. 5 or No. 6 fuel oil, use as road oil, dust and weed control	

**SECTION VIII - SPECIAL PROTECTION INFORMATION**

RESPIRATORY PROTECTION (Specify type)			N/A
VENTILATION	LOCAL EXHAUST	N/A	SPECIAL
	MECHANICAL (General)		OTHER
PROTECTIVE GLOVES		For highly sensitive skin only	EYE PROTECTION
OTHER PROTECTIVE EQUIPMENT		None	Only if oil is being sprayed

**SECTION IX - SPECIAL PRECAUTIONS**

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING	Maintain storage arrangement so that any leakage of containers will be readily detected.
OTHER PRECAUTIONS	Keep container dry and clean when handling in order to minimize slippage and possible injuries.

# MATERIAL SAFETY DATA SHEET

Required under USDL Safety and Health Regulations for Ship Repairing,  
Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917)

## SECTION I

MANUFACTURER'S NAME <b>IMPERIAL OIL &amp; GREASE COMPANY</b>		EMERGENCY TELEPHONE NO. <b>213 478-3577</b>
ADDRESS (Number, Street, City, State, and ZIP Code) <b>10960 Wilshire Blvd., Los Angeles, CA 90024</b>		
CHEMICAL NAME AND SYNONYMS <b>N/A</b>	TRADE NAME AND SYNONYMS <b>MOLUB-ALLOY A 890 HEAVY</b>	
CHEMICAL FAMILY <b>N/A</b>	FORMULA <b>N/A</b>	

## SECTION II - HAZARDOUS INGREDIENTS

PAINTS, PRESERVATIVES, & SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS	%	TLV (Units)
PIGMENTS			BASE METAL		
CATALYST			ALLOYS		
VEHICLE			METALLIC COATINGS		
SOLVENTS			FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES			OTHERS		
OTHERS					

HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES	%	TLV (Units)
This is a diester synthetic base lubricating fluid which has no TLV under normal conditions and is considered non-hazardous by the U. S. Department of Labor definition.		

## SECTION III - PHYSICAL DATA

BOILING POINT (°F.)	Above	600° F	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	0.952
VAPOR PRESSURE (mm Hg.)	Less than	0.05	PERCENT VOLATILE BY VOLUME (%)	Trace
VAPOR DENSITY (AIR=1)		N/A	EVAPORATION RATE (_____ -1)	N/A except at
SOLUBILITY IN WATER		Slight	temperatures above 600° F	
APPEARANCE AND ODOR	Light yellow fluid, mild odor			

## SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (Method used) <b>ASTM D 92 (490° F)</b>	FLAMMABLE LIMITS	Lel	Uel
		N/A	N/A
EXTINGUISHING MEDIA <b>CO<sub>2</sub> dry chemical or foam</b>			
SPECIAL FIRE FIGHTING PROCEDURES <b>Do not use water - normal for petroleum fire</b>			
UNUSUAL FIRE AND EXPLOSION HAZARDS <b>None</b>			

SECTION V - HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE  
N/A

EFFECTS OF OVEREXPOSURE  
Oral - Slightly toxic; Eye - Slightly irritating;  
Skin - May be slightly irritating

EMERGENCY AND FIRST AID PROCEDURES  
Oral ingestion - Do not induce vomiting, consult physician.  
Eye - Flush with warm water, treat with proprietary eye wash solution  
Skin - Remove by wiping followed by washing with soap water.

SECTION VI - REACTIVITY DATA

STABILITY	UNSTABLE		CONDITIONS TO AVOID	Exposure to metallic red
	STABLE	X		heat and open flame
INCOMPATIBILITY (Materials to avoid) Strong oxidizing agents.				
HAZARDOUS DECOMPOSITION PRODUCTS None in normal use				
HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID	
	WILL NOT OCCUR	X		None

SECTION VII - SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED  
Clean up promptly with proprietary oil drying compound.

WASTE DISPOSAL METHOD  
Mixing with No. 5 or No. 6 fuel oil, use as road oil, dust and weed control.

SECTION VIII - SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (Specify type)  
N/A

VENTILATION	LOCAL EXHAUST N/A	SPECIAL
	MECHANICAL (General)	OTHER

PROTECTIVE GLOVES  
For highly sensitive skin only

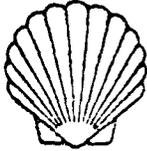
EYE PROTECTION  
Only if fluid is misted or sprayed

OTHER PROTECTIVE EQUIPMENT  
None

SECTION IX - SPECIAL PRECAUTIONS

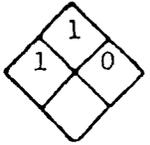
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING  
Maintain storage arrangement so that container leakage is readily detected.

OTHER PRECAUTIONS  
Keep container dry and clean when handling in order to minimize slippage and possible injuries.



SHELL OIL COMPANY  
SHELL CHEMICAL COMPANY MSDS 60,970  
SHELL DEVELOPMENT COMPANY  
SHELL PIPE LINE CORPORATION

HAZARD  
RATING



MATERIAL SAFETY DATA SHEET

Information on this form is furnished solely for the purpose of compliance with the Occupational Safety and Health Act of 1970 and shall not be used for any other purpose. Use or dissemination of all or any part of this information for any other purpose may result in a violation of law or constitute grounds for legal action.

SECTION I	
MANUFACTURER'S NAME Shell Oil Company	EMERGENCY TELEPHONE NO. 713-473-9461
ADDRESS (Number, Street, City, State, and ZIP Code) P. O. Box 2463, One Shell Plaza, Houston, TX 77001	
CHEMICAL NAME AND SYNONYMS Lubricating Oil	TRADE NAME SHELL MYSELLA® Oil 40
CHEMICAL FAMILY Hydrocarbon	FORMULA Code 67184

SECTION II HAZARDOUS INGREDIENTS*						
COMPOSITION	Approx. %	SPECIES	LD50		LC50	
			ORAL	DERMAL	CONCENTRATION	HOURS
Petroleum Hydrocarbons	99	Rat	>5 g/kg			
		Rabbit		>2 g/kg		
Hindered Phenol	1		>24 g/kg			
Oxidation & Corrosion Inhibitor Containing P and S	0.5		>10 g/kg			
Polymethacrylate Additive	<.5					
This formulation calls for special precautions						
SEE ATTACHED PAGE						

SECTION III PHYSICAL DATA			
BOILING POINT (°F)	N.A.	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	0.88
VAPOR PRESSURE (mmHg)	N.A.	PERCENT VOLATILE BY VOLUME (%)	N.A.
VAPOR DENSITY (AIR=1)	N.A.	EVAPORATION RATE (=1)	N.A.
SOLUBILITY IN WATER	Insoluble		
APPEARANCE AND ODOR	Dark liquid. Slight odor.		

SECTION IV FIRE AND EXPLOSION HAZARD DATA			
FLASH POINT (Method used)	455°F, PMCC	FLAMMABLE LIMITS	N.A.
EXTINGUISHING MEDIA	Dry chemical type preferred.		
SPECIAL FIRE FIGHTING PROCEDURES	None special.		
UNUSUAL FIRE AND EXPLOSION HAZARDS	CO, SO <sub>x</sub> , PO <sub>x</sub> , and oxygenates may be formed during combustion.		

MSDS 60,970

## SECTION V HEALTH HAZARD DATA

## THRESHOLD LIMIT VALUE

Vapor - not established. Oil mist - 5 mg/m<sup>3</sup>

## EFFECTS OF OVEREXPOSURE

Pulmonary irritation possible. Defatting action on skin. Prolonged or repeated contact may cause skin disorders such as dermatitis, folliculitis, oil acne or even skin cancer.

## EMERGENCY AND FIRST AID PROCEDURES

Eyes-flush with water for at least 15 minutes. Skin-remove oil by wiping or applying waterless hand cleaner, followed by washing with soap &amp; water. Remove all contaminated clothing. Ingestion-induce vomiting if conscious &amp; consult medical personnel.

## SECTION VI REACTIVITY DATA

STABILITY	UNSTABLE		CONDITIONS TO AVOID Mist formation.
	STABLE	X	

## INCOMPATIBILITY (Materials to avoid)

## HAZARDOUS DECOMPOSITION PRODUCTS

HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	X	

## SECTION VII SPILL OR LEAK PROCEDURES

## STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Absorb with clay, diatomaceous earth, or other inert material.

## WASTE DISPOSAL METHOD

Controlled burning in compliance with local regulations or bury in approved landfill.

## SECTION VIII SPECIAL PROTECTION INFORMATION

## RESPIRATORY PROTECTION (Specify type)

NIOSH approved respirator to avoid exposure to hot vapors or mist.

## VENTILATION

## LOCAL EXHAUST

As required if mist is being generated.

## SPECIAL

## MECHANICAL (General)

## OTHER

PROTECTIVE GLOVES Oil resistant (rubber)

## EYE PROTECTION

OTHER PROTECTIVE EQUIPMENT Appropriate clothing to avoid skin contact.

Goggles if oil is being sprayed or splashed.

## SECTION IX SPECIAL PRECAUTIONS

## PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

Avoid breathing oil mist &amp; vapors. Avoid skin contact. Airborne mist should be kept substantially below the nuisance TLV for oil mist.

## OTHER PRECAUTIONS

Launder contaminated clothing before using. Discard leather goods when contaminated. Wash before eating or smoking.

Shell Oil Company

Product Safety &amp; Compliance

Oil &amp; Chemical Products

March, 1979

THE INFORMATION CONTAINED HEREIN IS BASED ON DATA CONSIDERED ACCURATE. HOWEVER, NO WARRANTY IS EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THESE DATA OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF.

VENDOR ASSUMES NO RESPONSIBILITY FOR INJURY TO VENDEE OR THIRD PERSONS PROXIMATELY CAUSED BY THE MATERIAL IF REASONABLE SAFETY PROCEDURES ARE NOT ADHERED TO AS STIPULATED IN THE DATA SHEET. ADDITIONALLY, VENDOR ASSUMES NO RESPONSIBILITY FOR INJURY TO VENDEE OR THIRD PERSONS PROXIMATELY CAUSED BY ABNORMAL USE OF THE MATERIAL EVEN IF REASONABLE SAFETY PROCEDURES ARE FOLLOWED. FURTHERMORE, VENDEE ASSUMES THE RISK IN HIS USE OF THE MATERIAL.

Code 67184

MYSELLA® Oil 40

MSDS 60,970

The petroleum hydrocarbons in this product contain a mixture of paraffinic, naphthenic, aromatic, and small amounts of heterocyclic hydrocarbons. As with other petroleum oils, the aromatics contain polycyclic compounds of various concentrations and structures. Some of these polycyclics may be those which have been shown to induce cancer in animals under laboratory conditions. Epidemiologic studies have suggested the possibility of skin cancer induction in man after prolonged and repeated contact with oils containing these materials under conditions of poor personal hygiene. Inhalation of mists arising from oils containing these materials may also present a cancer hazard.

U.S. DEPARTMENT OF LABOR  
OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION

MATERIAL SAFETY DATA SHEET

Supersedes issue of 8/10/79  
DG-1P

SECTION I			
MANUFACTURER'S NAME EXXON COMPANY, U.S.A.		EMERGENCY TELEPHONE NO. (713) 656-3424	
ADDRESS (Number, Street, City, State and ZIP Code) P. O. Box 2180 Houston, Texas 77001			
CHEMICAL NAME AND SYNONYMS Petroleum Solvent		TRADE NAME AND SYNONYMS VAR SOL-1A	
CHEMICAL FAMILY Petroleum Hydrocarbon		FORMULA Complex mixture of petroleum hydrocarbons	
SECTION II HAZARDOUS INGREDIENTS			
VAR SOL 1		% 100	TLV (UNITS) SEE NOTE
<p><b>NOTE:</b> The Threshold Limit Value (TLV) of 100 ppm vapor in air has been established by the American Conference of Governmental Industrial Hygienists for Stoddard solvent, and is thus applicable to VAR SOL 1. In a recent study by Exxon Corporation Medical Research with laboratory animals (rats) exposed to vapors in air of a solvent similar to VAR SOL 1, kidney damage was noted in male rats at this concentration. The recent study suggests that this occupational exposure limit may have to be lowered for this product. Work is continuing to validate these findings and determine whether a revised occupational exposure limit should be recommended for VAR SOL 1.</p>			
SECTION III PHYSICAL DATA			
BOILING RANGE IBP-Dry Pt. (313-400°F)	156-204°C	SPECIFIC GRAVITY (H <sub>2</sub> O=1) 15.6°/15.6°C	0.79
VAPOR PRESSURE (mm Hg.) @ 25°C	< 10	PERCENT VOLATILE BY VOLUME (%)	100
VAPOR DENSITY (AIR=1)	4.8	EVAPORATION RATE (n-BUTYL ACETATE=1)	< 0.1
SOLUBILITY IN WATER	Negligible		
APPEARANCE AND ODOR Water-white liquid. Mineral spirits odor.			
SECTION IV FIRE AND EXPLOSION HAZARD DATA			
FLASH POINT (Method Used) Tag Closed Cup 42°C (108°F)	FLAMMABLE OR EXPLOSIVE LIMITS Approximate (PERCENT BY VOLUME IN AIR)	LOWER LIMIT 0.9%	UPPER LIMIT 6.0%
EXTINGUISHING MEDIA Foam, dry chemical, CO <sub>2</sub> , or water fog or spray.			
SPECIAL FIRE FIGHTING PROCEDURES Use air-supplied breathing equipment for enclosed areas. Cool exposed containers with water spray. Avoid breathing vapor or fumes.			
ADDITIONAL FIRE AND EXPLOSION HAZARDS Do not mix or store with strong oxidants like liquid chlorine or concentrated oxygen.			
COMBUSTIBLE LIQUID.			

## SECTION V HEALTH HAZARD DATA

## THRESHOLD LIMIT VALUE

100 ppm for 8 hour workday recommended by ACGIH for Stoddard solvent. See also Section J7

## EFFECTS OF OVEREXPOSURE

Inhalation of high vapor concentrations may have results ranging from dizziness and headaches to unconsciousness. Prolonged or repeated liquid contact with the skin will dry and defat the skin, leading to irritation and dermatitis.

## EMERGENCY AND FIRST AID PROCEDURES

If overcome by vapor, remove from exposure immediately; call a Physician. If breathing is irregular or stopped, start resuscitation, administer oxygen. If ingested, DO NOT induce vomiting; call a Physician. In case of skin contact, remove any contaminated clothing, and wash skin with soap and warm water. If splashed into the eyes, flush eyes with clear water for 15 minutes or until irritation subsides.

## SECTION VI REACTIVITY DATA

STABILITY	UNSTABLE	X	CONDITIONS TO AVOID

## INCOMPATIBILITY (Materials to avoid)

Strong oxidants like: liquid chlorine, concentrated oxygen, sodium or calcium hypochlorite.

## HAZARDOUS DECOMPOSITION PRODUCTS

Fumes, smoke and carbon monoxide, in the case of incomplete combustion.

HAZARDOUS POLYMERIZATION	MAY OCCUR	X	CONDITIONS TO AVOID

## SECTION VII SPILL OR LEAK PROCEDURES

TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED Remove all ignition sources. Keep people away. Recover free liquid. Add absorbent (sand, earth, sawdust, etc.) to spill area. Avoid breathing vapors. Ventilate confined spaces. Open all windows and doors. Keep petroleum products out of sewers and watercourses by diking or impounding. Advise authorities if product has entered or may enter sewers, watercourses, or extensive land areas.

## WASTE DISPOSAL METHOD

Assure conformity with applicable disposal regulations. Dispose of absorbed material at an approved disposal site or facility.

## SECTION VIII SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (Specify type) Use hydrocarbon vapor canister or supplied-air respiratory protection in confined or enclosed spaces if needed.

VENTILATION	LOCAL EXHAUST	SPECIAL
		Face velocity > 60 fpm
	MECHANICAL (General)	OTHER
	Use explosion-proof equipment	No smoking or open lights.

PROTECTIVE GLOVES Use chemical-resistant gloves, if needed to avoid repeated or prolonged skin contact

EYE PROTECTION Use splash goggles or face shield when eye contact may occur.

OTHER PROTECTIVE EQUIPMENT Use chemical-resistant apron or other clothing if needed to avoid repeated or prolonged skin contact.

## SECTION IX SPECIAL PRECAUTIONS

## PRECAUTIONS TO BE TAKEN IN HANDLING &amp; STORING

Keep containers closed when not in use. Do not handle or store near heat, sparks, flame or strong oxidants. Adequate\* ventilation required.

\*adequate means equivalent to outdoors.

ADDITIONAL PRECAUTIONS Avoid breathing vapors. Avoid prolonged or repeated contact with skin. Remove contaminated clothing and launder before reuse. Remove contaminated shoes and thoroughly dry before reuse. Wash skin thoroughly with soap and water after contact.

FOR ADDITIONAL INFORMATION ON HEALTH EFFECTS CONTACT:

Director of Industrial Hygiene  
(713) 656 2443

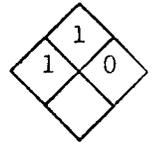
FOR OTHER PRODUCT INFORMATION CONTACT:

Manager, Marketing Technical Services  
(713) 656 4079



# Material Safety Data Sheet

MSDS 71470-1

HAZARD  
RATING

S-11764-2 (2-79)

Information on this form is furnished solely for the purpose of compliance with the Occupational Safety and Health Act of 1970 and shall not be used for any other purpose. Use or dissemination of all or any part of this information for any other purpose may result in a violation of law or constitute grounds for legal action.

<b>SECTION I</b>	
MANUFACTURER'S NAME Shell Oil Company	EMERGENCY TELEPHONE NO. 713-473-9461
ADDRESS (NUMBER, STREET, CITY, STATE, AND ZIP CODE) One Shell Plaza, P. O. Box 2463, Houston, TX 77001	
CHEMICAL NAME AND SYNONYMS Lubricating Oil	TRADE NAME Shell X-100® Motor Oil 30
CHEMICAL FAMILY Hydrocarbon	FORMULA Code 51003

SECTION II		INGREDIENTS				
COMPOSITION	Approx. %	SPECIES	LD <sub>50</sub>		LC <sub>50</sub>	
			ORAL	DERMAL	CONCENTRATION	HOURS
Petroleum Hydrocarbons	93	Rat	>5 g/kg			
		Rabbit		>2 g/kg		
Ashless Dispersant	5	Rat	10 g/kg			
Calcium Sulfonates	1	Rat	20 g/kg			
Organic Zinc Dithiophosphate	1	Rat	3.2 g/kg			
Oxidation Inhibitor						
containing Sulfur	<0.5					
Polymethacrylate	<0.1					
This formulation calls for special precautions.						
SEE ATTACHED PAGE						

SECTION III		PHYSICAL DATA	
BOILING POINT (°F)	N.A.	SPECIFIC GRAVITY (H <sub>2</sub> O = 1)	0.90
VAPOR PRESSURE (mmHg)	N.A.	PERCENT VOLATILE BY VOLUME (%)	N.A.
VAPOR DENSITY (AIR = 1)	N.A.	EVAPORATION RATE (_____ = 1)	N.A.
SOLUBILITY IN WATER	Negligible		
APPEARANCE AND ODOR	Amber colored oil. Slight odor.		

SECTION IV		FIRE AND EXPLOSION HAZARD DATA	
FLASH POINT (METHOD USED)	415°F PMCC	FLAMMABLE LIMITS	N.A.
EXTINGUISHING MEDIA	Dry chemical type preferred.		
SPECIAL FIRE FIGHTING PROCEDURES	None special.		
UNUSUAL FIRE AND EXPLOSION HAZARDS	None unusual.		

**SECTION V HEALTH HAZARD DATA**

THRESHOLD LIMIT VALUE  
Vapor - not established. Oil mist - 5 mg/m<sup>3</sup>.

EFFECTS OF OVEREXPOSURE  
Pulmonary irritation possible. Defatting action on skin. Prolonged or repeated contact may cause skin disorders such as dermatitis, folliculitis, oil acne or even skin cancer.

EMERGENCY AND FIRST AID PROCEDURES  
Eyes-flush with water for at least 15 minutes. Skin-remove oil by wiping or applying waterless hand cleaner, followed by washing with soap and water. Remove all contaminated clothing. Ingestion-consult medical personnel.

**SECTION VI REACTIVITY DATA**

STABILITY	UNSTABLE		CONDITIONS TO AVOID
	STABLE	X	Mist formation.
INCOMPATIBILITY (MATERIALS TO AVOID)			
HAZARDOUS DECOMPOSITION PRODUCTS CO and other unidentified oxygenated can be formed upon combustion.			
HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	X	

**SECTION VII SPILL OR LEAK PROCEDURES**

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Absorb with clay, diatomaceous earth or other inert material.

WASTE DISPOSAL METHOD

Controlled burning in compliance with local regulations or bury in approved landfill.

**SECTION VIII SPECIAL PROTECTION INFORMATION**

RESPIRATORY PROTECTION (SPECIFY TYPE)

NIOSH approved respirator to avoid exposure to hot vapor or mist.

VENTILATION	LOCAL EXHAUST As required if mist is being generated.	SPECIAL
	MECHANICAL (GENERAL)	OTHER
PROTECTIVE GLOVES Oil resistant (rubber)	EYE PROTECTION Goggles if oil is being sprayed or splashed.	
OTHER PROTECTIVE EQUIPMENT Appropriate clothing to minimize skin contact.		

**SECTION IX SPECIAL PRECAUTIONS**

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

Avoid breathing oil mist and vapors. Minimize skin contact. Airborne mist should be kept substantially below the nuisance TLV for oil mist.

OTHER PRECAUTIONS

Laundry contaminated clothing before using. Discard leather goods when contaminated.

Wash before eating or smoking.

Shell Oil Company  
Product Safety & Compliance

Oil & Chemical Products

DATE August, 1979

The information contained herein is based on data considered accurate. However, no warranty is expressed or implied regarding the accuracy of these data or the results to be obtained from the use thereof. Vendor assumes no responsibility for injury to vendee or third persons proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Additionally, vendor assumes no responsibility for injury to vendee or third persons proximately caused by abnormal use of the material even if reasonable safety procedures are followed. Furthermore, vendee assumes the risk in his use of the material.

Code 51003

SHELL X-100® MOTOR OIL 30

MSDS 71470-1

The petroleum hydrocarbons in this product are a complex mixture of paraffinic, naphthenic and aromatic hydrocarbons. As with other petroleum oils the aromatics contain polycyclic compounds of various concentrations and structures. Some of these polycyclics may be those which have been shown to induce cancer in animals under laboratory conditions. Epidemiologic studies on other petroleum products containing polycyclic aromatics suggested the possibility of skin cancer induction in man after prolonged and repeated contact. Inhalation of mists arising from oils containing these materials may also present a cancer hazard.

The concentration of polycyclic aromatics in this product requires that the handling procedures and safety precautions in this MSDS be strictly followed to minimize employee exposure.

# MATERIAL SAFETY DATA SHEET

CORPORATE RESEARCH & DEVELOPMENT

SCHENECTADY, N. Y. 12305

Phone: (518) 385-4085

DIAL COMM 8\*235-4085

MATERIALS SERVICES  
 INFORMATION

No. 418

MONOETHANOLAMINE

Date June 1979

<b>SECTION I. MATERIAL IDENTIFICATION</b>			
MATERIAL NAME: MONOETHANOLAMINE OTHER DESIGNATIONS: Ethanolamine, 2-Aminoethanol, $\beta$ -Aminoethyl Alcohol, Ethylolamine, Colamine, Glycinol, MEA, $\text{NH}_2\text{CH}_2\text{CH}_2\text{OH}$ , CAS # 000 141 435 MANUFACTURER: Available from several sources, including: Union Carbide Corporation 270 Park Avenue New York, NY 10017 Telephone: (212) 551-3763			
<b>SECTION II. INGREDIENTS AND HAZARDS</b>		<b>%</b>	<b>HAZARD DATA</b>
Monoethanolamine		99	8-hr TWA 3 ppm* or 6 mg/m <sup>3</sup> (sic)  Rat, oral LD <sub>50</sub> 2.1 g/kg  Rabbit, skin LD <sub>50</sub> 1 g/kg
*Current OSHA permissible exposure level. ACGIH (1978) 8-hr TWA is 3 ppm or 8 mg/m <sup>3</sup> , with STEL of 6 ppm or 15 mg/m <sup>3</sup> .			
<b>SECTION III. PHYSICAL DATA</b>			
Boiling point at 1 atm, deg C ----- ca 170 Specific gravity 20/4 C ----- 1.02 Vapor pressure at 20 C, mm Hg ----- 0.4 Melting point, deg C ----- 10.3 Vapor density (Air=1) ----- 2.1 Molecular weight ----- 61.1 Water solubility ----- Miscible Viscosity at 25 C, cps ----- 19 pH at 20 C, 1% solution in water -- 11.5  Appearance & Odor: A colorless, hygroscopic liquid with a mild ammoniacal odor. The odor threshold (50% of test panel) has been reported as 3-4 ppm.			
<b>SECTION IV. FIRE AND EXPLOSION DATA</b>			<b>LOWER</b>
<b>Flash Point and Method</b>	<b>Autoignition Temp.</b>	<b>Flammability Limits In Air</b>	<b>UPPER</b>
185 F (CC)			
Extinguishing Media: Water spray, carbon dioxide, "alcohol" foam, or dry chemical. Use water spray to cool fire-exposed containers, to dilute liquid to less flammable solutions, and to flush non-ignited material away from hazardous exposures. This combustible liquid is a moderate fire hazard when exposed to heat or flames. Firefighters should wear self-contained breathing apparatus and protective clothing when fighting fires involving this material.			
<b>SECTION V. REACTIVITY DATA</b>			
This material is stable in closed containers at room temperature. It does not polymerize. It is a combustible material and is incompatible with oxidizing agents and sources of heat or ignition. Products of oxidation can include nitrogen oxides and CO. It is a primary amine which generates heat upon reaction with acidic materials, such as sulfuric, hydrochloric, and acetic acids. It reacts with CO <sub>2</sub> from the air. It is corrosive to copper, copper alloys, galvanized iron and, for heat flux conditions above 100 C metal temperature or for aqueous solutions (except below 15% concentration at/below room temperature), aluminum.			

## SECTION VI. HEALTH HAZARD INFORMATION

TLV 3 ppm (See Sect. II)

Contact with liquid can seriously injure the eyes and will moderately irritate the skin. Prolonged or repeated contact with the skin can be highly irritating, but the material is not believed to be a sensitizer. It can penetrate the skin as shown in tests with rabbits. Contacts with a 10% solution in water can be damaging.

Mist or vapors from heated liquid are irritating to the eyes and upper respiratory tract and may be harmful. Ingestion can damage the mouth, throat, and digestive tract and produce nausea and chemical irritant effects. **FIRST AID:**

**Eye Contact:** Flush eyes thoroughly with plenty of running water for at least 15 minutes including under the eyelids; then get immediate medical help (see ophthalmologist if possible).

**Skin Contact:** Remove contaminated clothing. Wash exposed areas of skin well with soapy water. If large areas of skin were contacted or if irritation persists, get medical help.

**Inhalation:** Remove to fresh air. Get medical help.

**Ingestion:** Give fruit juice, diluted vinegar, milk or water to drink. Induce vomiting. Get medical help.

## SECTION VII. SPILL, LEAK, AND DISPOSAL PROCEDURES

Notify safety personnel when large spills occur. Those involved in clean up need protection against vapor or mist inhalation and contact with liquid. Provide ventilation. Eliminate sources of ignition. Contain and pick up spill as a liquid or with an inert absorbent solid. Neutralize trace residues or small spills with sodium bisulfate and flush to the drain with lots of water to dilute.

**DISPOSAL:** Scrap or a solution in a flammable solvent can be burned in an approved incinerator with afterburner and scrubber (to reduce nitrogen oxide emissions). Follow Federal, State and local regulations.

## SECTION VIII. SPECIAL PROTECTION INFORMATION

Provide general and local exhaust ventilation to meet TLV requirements. Use additional local exhaust ventilation or a hood where material is heated or misted. Approved chemical cartridge or canister respirators with fullface protection should be available for emergency or nonroutine use above the TLV.

Protect workers from contact with liquid by use of impervious gloves, safety goggles, and clean body-covering clothing; where splashing is possible, face shield, apron, etc may be required.

A safety shower and an eyewash station are needed where this material is used or handled.

## SECTION IX. SPECIAL PRECAUTIONS AND COMMENTS

Store in closed containers in a well ventilated area, preferably at 65-95 F. Protect containers from physical damage. Store away from sources of heat and ignition, oxidizing agents, acidic materials

Monoethanolamine is generally stored and handled in plain steel equipment. Aluminum can be used, but do not use aluminum in contact with aqueous solutions of monoethanolamine without careful evaluation.

Prevent eye and skin contact with this material. Do not inhale vapors. Follow good hygienic practice; chronic effects not fully established.

DATA SOURCE(S) CODE: 1-12, 18, 20, 23

APPROVALS: MIS, CRD

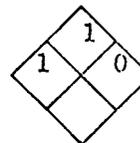
Industrial Hygiene  
and Safety

MEDICAL REVIEW: 12/79

Judgments as to the suitability of information herein for purchaser's purposes are necessarily purchaser's responsibility. Therefore, although reasonable care has been taken in the preparation of such information, General Electric Company extends no warranties, makes no representations and assumes no responsibility as to the accuracy or suitability of such information for application to purchaser's intended purposes or for consequences of its use.



# Material Safety Data Sheet



MSDS 60210-1

S-11764-2 (2-79)

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<b>SECTION I</b>			
MANUFACTURER'S NAME Shell Oil Company		EMERGENCY TELEPHONE NO. (713) 473-9461	
ADDRESS (NUMBER, STREET, CITY, STATE, AND ZIP CODE) One Shell Plaza, P. O. Box 2463, Houston, TX 77001			
CHEMICAL NAME AND SYNONYMS Lubricating Oil		TRADE NAME SHELL TURBO® Oil 46	
CHEMICAL FAMILY Hydrocarbon		FORMULA CODE 65603	

SECTION II		INGREDIENTS					
COMPOSITION	Approx. %	SPECIES	LD <sub>50</sub>		LC <sub>50</sub>		
			ORAL	DERMAL	CONCENTRATION	HOURS	
Petroleum Hydrocarbons	99	Rat	>5 g/kg				
		Rabbit		>2 g/kg			
Hindered Phenol Antioxidant	0.5	Rat	1.7 g/kg				
Polymethacrylate	0.1						
Aromatic Amine	0.1	Rat	1.6 g/kg				
Sulfurized Fatty Acid	<0.1						
Succinic Acid Derivative	<0.1	Rat	>2.5 g/kg				
Modified Benzotriazole	<0.1	Rat	11.5 ml/kg				
This formulation calls for special precautions.							
<u>SEE ATTACHED PAGE</u>							

SECTION III		PHYSICAL DATA	
BOILING POINT (°F)	N.A.	SPECIFIC GRAVITY (H <sub>2</sub> O = 1)	0.88
VAPOR PRESSURE (mmHg)	N.A.	PERCENT VOLATILE BY VOLUME (%)	N.A.
VAPOR DENSITY (AIR = 1)	N.A.	EVAPORATION RATE (_____ = 1)	N.A.
SOLUBILITY IN WATER	Insoluble		
APPEARANCE AND ODOR	Light colored oil. Slight odor.		

SECTION IV		FIRE AND EXPLOSION HAZARD DATA	
FLASH POINT (METHOD USED) 390°F PMCC	FLAMMABLE LIMITS N.A.	LEL	UEL
EXTINGUISHING MEDIA Dry chemical type preferred.			
SPECIAL FIRE FIGHTING PROCEDURES None special.			
UNUSUAL FIRE AND EXPLOSION HAZARDS CO, NO <sub>x</sub> , SO <sub>x</sub> , and other unidentified oxygenates can be formed during combustion.			

<b>SECTION V</b>	<b>MSDS 60210-1</b>	<b>HEALTH HAZARD DATA</b>
<b>THRESHOLD LIMIT VALUE</b> Vapor - not established. Oil mist - 5 mg/m <sup>3</sup>		
<b>EFFECTS OF OVEREXPOSURE</b> Pulmonary irritation possible. Defatting action on skin. Prolonged or repeated contact may cause skin disorders such as dermatitis, folliculitis, oil acne or even skin cancer.		
<b>EMERGENCY AND FIRST AID PROCEDURES</b> Eyes - flush with water for at least 15 minutes. Skin - remove oil by wiping or applying waterless hand cleaner, followed by washing with soap and water. Remove all contaminated clothing. Ingestion - induce vomiting if conscious and consult medical personnel.		

<b>SECTION VI</b>		<b>REACTIVITY DATA</b>	
<b>STABILITY</b>	UNSTABLE		<b>CONDITIONS TO AVOID</b> Mist formation
	STABLE	X	
<b>INCOMPATIBILITY (MATERIALS TO AVOID)</b>			
<b>HAZARDOUS DECOMPOSITION PRODUCTS</b>			
<b>HAZARDOUS POLYMERIZATION</b>	MAY OCCUR		<b>CONDITIONS TO AVOID</b>
	WILL NOT OCCUR	X	

<b>SECTION VII</b>	<b>SPILL OR LEAK PROCEDURES</b>
<b>STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED</b> Absorb with clay, diatomaceous earth, or other inert material.	
<b>WASTE DISPOSAL METHOD</b> Controlled burning in compliance with local regulations or bury in approved landfill.	

<b>SECTION VIII</b>		<b>SPECIAL PROTECTION INFORMATION</b>	
<b>RESPIRATORY PROTECTION (SPECIFY TYPE)</b> NIOSH approved respirator to avoid exposure to hot vapor or mist.			
<b>VENTILATION</b>	LOCAL EXHAUST As required if mist is being generated.	SPECIAL	
	MECHANICAL (GENERAL)	OTHER	
<b>PROTECTIVE GLOVES</b> Oil resistant (rubber)		<b>EYE PROTECTION</b> Goggles if oil is being sprayed or splashed	
<b>OTHER PROTECTIVE EQUIPMENT</b> Appropriate clothing to avoid skin contact.			

<b>SECTION IX</b>	<b>SPECIAL PRECAUTIONS</b>
<b>PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING</b> Avoid breathing oil mist and vapors. Avoid skin contact. Airborne mist should be kept substantially below the nuisance TLV for oil mist.	
<b>OTHER PRECAUTIONS</b> Launder contaminated clothing before using. Discard leather goods when contaminated. Wash before eating or smoking.	

Shell Oil Company  
Product Safety and Compliance  
Oil and Chemical Products

DATE April, 1979

The information contained herein is based on data considered accurate. However, no warranty is expressed or implied regarding the accuracy of these data or the results to be obtained from the use thereof. Vendor assumes no responsibility for injury to vendor or third persons proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Additionally, vendor assumes no responsibility for injury to vendee or third persons proximately caused by abnormal use of the material even if reasonable safety procedures are followed. Furthermore, vendee assumes the risk in his use of the material.

Code 65603

Shell TURBO® Oil 46

MSDS 60201-1

The petroleum hydrocarbons in this product are a complex mixture of paraffinic, naphthenic and aromatic hydrocarbons. As with other petroleum oils the aromatics contain polycyclic compounds of various concentrations and structures. Some of these polycyclics may be those which have been shown to induce cancer in animals under laboratory conditions. Epidemiologic studies on other petroleum products containing polycyclic aromatics suggested the possibility of skin cancer induction in man after prolonged and repeated contact. Inhalation of mists arising from oils containing these materials may also present a cancer hazard.

The concentration of polycyclic aromatics in this product is low. Nevertheless, it is recommended that the handling procedures and safety precautions in this MSDS be strictly followed to minimize employee exposure.

# TOXSENE 35

## ACTIVE INGREDIENTS:

Alkyl (C <sub>12</sub> , 61%; C <sub>14</sub> , 23%; C <sub>16</sub> , 11%; C <sub>8</sub> & C <sub>10</sub> , 2.5%; C <sub>18</sub> , 2.5%) dimethyl benzyl ammonium chloride .....	9.0%
Tributyltin neodecanoate .....	5.0%
Alkyl (C <sub>14</sub> , 58%; C <sub>16</sub> , 28%; C <sub>12</sub> , 14%) dimethyl benzyl ammonium chloride .....	4.5%
Alkyl (C <sub>14</sub> , 90%; C <sub>16</sub> , 5%; C <sub>12</sub> , 5%) dimethyl ethyl ammonium bromide .....	1.5%
Total Active Ingredients .....	20.0%
Inert Ingredients .....	80.0%
Total Ingredients .....	100.0%

TOXSENE 35 is a product formulated to provide control of the growth of algae in recirculating water cooling towers and evaporative condensers.

## DIRECTIONS

If heavy algae slime growths are present, clean the system before initial treatment. If algae growth is absent or just noticeable, proceed with the initial dose. Add all treatments directly to the sump.

INITIAL DOSE: When the system is fouled, apply a dose of 4 fluid ounces per 100 gallons water in the system. Repeat daily until control is achieved.

SUBSEQUENT DOSE: When algae control is evident, add 2 fluid ounces per 100 gallons water in the system every 7 days (weekly), or as needed to to maintain control. Badly fouled systems may be manually or chemically cleaned before treatment is begun.

## CAUTION

Do not allow water that contains this algicide to come in contact with grass or plants. Do not use in drinking water or in swimming pools.

## DANGER

### KEEP OUT OF REACH OF CHILDREN

Corrosive. Causes eye damage and skin irritation. Do not get in eyes, on skin or on clothing. Wear goggles or face shield and rubber gloves when handling. Harmful or fatal if swallowed. Avoid contamination of food.

## FIRST AID

In case of contact, immediately flush eyes or skin with plenty of water for at least 15 minutes. For eyes, call a physician. Remove and wash contaminated clothing before re-use. If swallowed, drink promptly a large quantity of milk, egg whites, gelatin solution or if these are not available, drink large quantities of water. Avoid alcohol. Call a physician immediately.

## NOTE TO PHYSICIAN

Probable mucosal damage may contraindicate the use of gastric lavage. Measures against circulatory shock, respiratory depression and convulsion may be needed. This product is toxic to fish. Keep out of lakes, streams or ponds. Treated effluent should not be discharged where it will drain into lakes, streams, ponds or public water. Do not contaminate water by cleaning of equipment or disposal of wastes. Apply this product only as specified on this label. Rinse empty container thoroughly with water and discard it.

EPA REG. NO. 5185-168-12471  
PACKAGED FOR: EPA ESTABLISHMENT NO. 14805-TX-1

**Continental Products Of Texas**  
INDUSTRIAL - CHEMICAL DIVISION

**TOXSENE 35**

**PRECAUTIONARY STATEMENTS**

**KEEP OUT OF REACH OF CHILDREN**

**WARNING**

**TOXSENE-37 IS HARMFUL OR FATAL IF SWALLOWED OR ABSORBED THROUGH THE SKIN. CAUSES EYE DAMAGE AND SKIN IRRITATION.** In case of contact remove contaminated clothing and immediately wash skin with soap and water. If irritation persists get medical attention. In case of contact with the eyes, immediately flush with water and get medical attention. Wash contaminated clothing before reuse. The use of goggles or face shield and rubber gloves is recommended.

**DO NOT USE OR STORE NEAR HEAT OR OPEN FLAME**

# TOXSENE 37

(FOR INDUSTRIAL USE ONLY)

**ACTIVE INGREDIENT:**

Methylene bis(thiocyanate) ..... 10%  
INERT INGREDIENTS: ..... 90%  
**TOTAL 100%**

8.5 lbs. per gallon

manufactured for

## CONTINENTAL PRODUCTS OF TEXAS

100 Industrial Ave., Odessa, Texas 79760

Phone: 915/337-4681

E.P.A. Establishment No. 14805-Tx-1

E.P.A. Registration No. 9386-4

Net Contents: Liquid

See Markings on Top of Drum for Net Weight

SEE SIDE PANELS FOR PRECAUTIONARY STATEMENTS

## PRECAUTIONARY STATEMENTS

### FISH AND WILDLIFE ENVIRONMENTAL WARNING:

This pesticide is toxic to fish. Do not apply in marine and/or estuarine oil fields. Do not discharge treated effluent into lakes, streams, ponds or public waters unless in accordance with NPDES permit. For guidelines contact your regional office of the Environmental Protection Agency.

### STORAGE AND DISPOSAL

**PROHIBITIONS:** Do not contaminate water, food, or feed by storage or disposal. Open dumpings prohibited.

**CONTAINER DISPOSAL:** Reseal container and offer for reconditioning, or triple rinse (or equivalent) and offer for recycling, reconditioning, or disposal in approved landfill, or bury in a safe place.

**GENERAL:** Consult Federal, State or Local Disposal Authorities for approved alternative procedures.

**DIRECTIONS FOR USE -** It is a violation of Federal Law to Use the product in a manner inconsistent with its labeling.

### FOR THE CONTROL OF SLIME-FORMING AND/OR SPOilage BACTERIA:

Toxsene-37 is added at a point in the system (raw stock chest; beater and/or refiner chest or machine chest-wirepit) where it will be uniformly mixed. Application may be continuous or intermittent for a certain number of hours/day or per shift, depending upon system characteristics. Add 2 to 5 fluid ounces of Toxsene-37 per ton of paperboard produced. **INTERMITTENT FEED METHOD:** Apply 3.5 to 5 fluid ounces of Toxsene-37 per ton (dry basis) of pump or paper for 2 hours every 8 hours. Badly fouled process systems must be cleaned before initial treatment. **CONTINUOUS FEED METHOD:** Apply 2 to 4 fluid ounces of Toxsene-37 per ton (dry basis) of pump or paper produced on a continuous basis. Badly fouled process systems must be cleaned before initial treatment. Consult your CONTINENTAL PRODUCTS representative for technical advice concerning certain site problems. **RECIRCULATING COOLING WATER SYSTEM:** FOR CONTROL OF SLIME-FORMING BACTERIA (COOLING TOWERS, EVAPORATIVE CONDENSERS) **BACTERIAL CONTROL:** Use of 1.6 to 7.9 fluid ounces per 1000 gallons water (1.25 to 6.20 ppm), actual, of Toxsene-37 as a continuous treatment, one to three times a week or as required to maintain control. When the system is just noticeable fouled, use 5.8 to 12.5 fluid ounces per 1000 gallons water (4.5 to 9.8 ppm), actual, of

Toxsene 37 as a continuous treatment daily or as required to obtain control. Badly fouled systems must be cleaned before treatment is begun. Apply at a point in the system where uniform mixing and even distribution will occur, such as the cooling tower basin or sump.

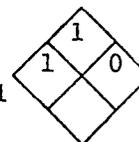
### OILFIELD DRILLING MUDS AND WORKOVER OR COMPLETION FLUIDS: FOR CONTROL OF SLIME-FORMING AND/OR SPOilage BACTERIA:

Determine the total volume of the circulating system. Calculate the number of gallons of Toxsene-37 needed to produce a concentration of 5000 ppm (1.75 lb/bbl) of Toxsene-37 in the drilling mud circulating system. For example, 211 gallons of Toxsene-37 per 1000 barrels of drilling fluid will produce the proper concentration. For best results add Toxsene-37 in a thin stream to the mud pit while the drilling fluid is circulating. As the total volume increases, due to greater well depth, add additional Toxsene-37 to maintain the proper concentration. **OILFIELD WATER TREATMENT AND WATER FLOODS: FOR CONTROL OF SLIME-FORMING AND/OR SPOilage BACTERIA:** Calculate the total volume of water to be treated. Using this volume, calculate the number of gallons of Toxsene-37 needed to produce concentration of approximately 750 ppm Toxsene-37. For Example, 0.75 Gallons of Toxsene-37 per each 1000 gallons of total volume will produce this dilution. 50 ppm Toxsene-37, added each week, is recommended to maintain bacterial control. This may be accomplished by adding 0.05 gallons of Toxsene-37 to each 1000 gallons of total volume.



# Material Safety Data Sheet

MSDS 60270-1

HAZARD  
RATING

S-11764-2 (2-79)

Information on this form is furnished solely for the purpose of compliance with the Occupational Safety and Health Act of 1970 and shall not be used for any other purpose. Use or dissemination of all or any part of this information for any other purpose may result in a violation of law or constitute grounds for legal action.

<b>SECTION I</b>	
MANUFACTURER'S NAME Shell Oil Company	EMERGENCY TELEPHONE NO. 713-473-9461
ADDRESS (NUMBER, STREET, CITY, STATE, AND ZIP CODE) P. O. Box 2463, One Shell Plaza, Houston, TX 77001	
CHEMICAL NAME AND SYNONYMS Lubricating Oil	TRADE NAME Shell TELLUS® Oil 68
CHEMICAL FAMILY Hydrocarbon	FORMULA Code 65211

SECTION II		INGREDIENTS				
COMPOSITION	Approx. %	SPECIES	LD <sub>50</sub>		LC <sub>50</sub>	
			ORAL	DERMAL	CONCENTRATION	HOURS
Petroleum Hydrocarbons	99	Rat	>5 g/kg			
		Rabbit		>2 g/ kg		
Zinc Dithiophosphate	0.9					
Polymethacrylate	0.3					
This formulation calls for special precautions.						
SEE ATTACHED PAGE						

SECTION III		PHYSICAL DATA	
BOILING POINT (°F)	N.A.	SPECIFIC GRAVITY (H <sub>2</sub> O = 1)	0.88
VAPOR PRESSURE (mmHg)	N.A.	PERCENT VOLATILE BY VOLUME (%)	N.A.
VAPOR DENSITY (AIR = 1)	N.A.	EVAPORATION RATE (_____ = 1)	N.A.
SOLUBILITY IN WATER	Insoluble		
APPEARANCE AND ODOR	Light colored oil. Slight odor.		

SECTION IV		FIRE AND EXPLOSION HAZARD DATA	
FLASH POINT (METHOD USED) 410°F PMCC	FLAMMABLE LIMITS N.A.	LEL	UEL
EXTINGUISHING MEDIA Dry chemical type preferred.			
SPECIAL FIRE FIGHTING PROCEDURES None special.			
UNUSUAL FIRE AND EXPLOSION HAZARDS SO <sub>x</sub> , PO <sub>x</sub> , CO and other unidentified oxygenates can be formed during combustion.			

## SECTION V

## HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE  
Vapor - not established. Oil mist - 5 mg/m<sup>3</sup>.

EFFECTS OF OVEREXPOSURE  
Pulmonary irritation possible. Defatting action on skin. Prolonged or repeated contact may cause skin disorders such as dermatitis, folliculitis, oil acne or even skin cancer.

EMERGENCY AND FIRST AID PROCEDURES  
Eyes-flush with water for at least 15 minutes. Skin-remove oil by wiping or applying waterless hand cleaner, followed by washing with soap & water. Remove all contaminated clothing. Ingestion-induce vomiting if conscious & consult medical personnel.

## SECTION VI

## REACTIVITY DATA

STABILITY	UNSTABLE		CONDITIONS TO AVOID Mist formation.
	STABLE	X	

INCOMPATIBILITY (MATERIALS TO AVOID)

HAZARDOUS DECOMPOSITION PRODUCTS

HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	X	

## SECTION VII

## SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Absorb with clay, diatomaceous earth, or other inert material.

WASTE DISPOSAL METHOD  
Controlled burning in compliance with local regulations or bury in approved landfill.

## SECTION VIII

## SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (SPECIFY TYPE)  
NIOSH approved respirator to avoid exposure to hot vapor or mist.

VENTILATION	LOCAL EXHAUST As required if mist is being generated.	SPECIAL
	MECHANICAL (GENERAL)	OTHER

PROTECTIVE GLOVES Oil resistant (rubber)	EYE PROTECTION Goggles if oil is being sprayed or splashed.
---	--

OTHER PROTECTIVE EQUIPMENT  
Appropriate clothing to avoid skin contact.

## SECTION IX

## SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING  
Avoid breathing oil mist & vapors. Avoid skin contact. Airborne mist should be kept substantially below the nuisance TLV for oil mist.

OTHER PRECAUTIONS  
Launder contaminated clothing before using. Discard leather goods when contaminated.  
Wash before eating or smoking.

Shell Oil Company  
Product Safety & Compliance  
Oil & Chemical Products

DATE April, 1979

The information contained herein is based on data considered accurate. However, no warranty is expressed or implied regarding the accuracy of these data or the results to be obtained from the use thereof. Vendor assumes no responsibility for injury to vendee or third persons proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Additionally, vendor assumes no responsibility for injury to vendee or third persons proximately caused by abnormal use of the material even if reasonable safety procedures are followed. Furthermore, vendee assumes the risk in his use of the material.

Code 65211

Shell TELLUS® Oil 68

MSDS 60270-1

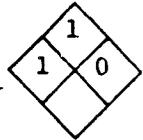
The petroleum hydrocarbons in this product are a complex mixture of paraffinic, naphthenic and aromatic hydrocarbons. As with other petroleum oils the aromatics contain polycyclic compounds of various concentrations and structures. Some of these polycyclics may be those which have been shown to induce cancer in animals under laboratory conditions. Epidemiologic studies on other petroleum products containing polycyclic aromatics suggested the possibility of skin cancer induction in man after prolonged and repeated contact. Inhalation of mists arising from oils containing these materials may also present a cancer hazard.

The concentration of polycyclic aromatics in this product is low. Nevertheless, it is recommended that the handling procedures and safety precautions in this MSDS be strictly followed to minimize employee exposure.



# Material Safety Data Sheet

MSDS 60650-1

HAZARD  
RATING

S-11764-2 (2-79)

Information on this form is furnished solely for the purpose of compliance with the Occupational Safety and Health Act of 1970 and shall not be used for any other purpose. Use or dissemination of all or any part of this information for any other purpose may result in a violation of law or constitute grounds for legal action.

<b>SECTION I</b>	
MANUFACTURER'S NAME Shell Oil Company	EMERGENCY TELEPHONE NO. 713-473-9461
ADDRESS (NUMBER, STREET, CITY, STATE, AND ZIP CODE) P. O. Box 2463, One Shell Plaza, Houston, TX 77001	
CHEMICAL NAME AND SYNONYMS Lubricating Oil	TRADE NAME Shell TELLUS® Oil 100
CHEMICAL FAMILY Hydrocarbon	FORMULA Code 65214

SECTION II		INGREDIENTS				
COMPOSITION	APPROX. %	SPECIES	LD <sub>50</sub>		LC <sub>50</sub>	
			ORAL	DERMAL	CONCENTRATION	HOURS
Petroleum Hydrocarbons	99	Rat	>5 g/kg			
		Rabbit		>2 g/kg		
Zinc Dithiophosphate	0.7					
Polymethacrylate	0.1	Rat	60 g/kg			
Calcium Alkyl Salicylate	0.1	Rat	8 g/kg			
This formulation calls for special precautions						
SEE ATTACHED PAGE						

SECTION III		PHYSICAL DATA	
BOILING POINT (°F)	N.A.	SPECIFIC GRAVITY (H <sub>2</sub> O = 1)	0.88
VAPOR PRESSURE (mmHg)	N.A.	PERCENT VOLATILE BY VOLUME (%)	N.A.
VAPOR DENSITY (AIR = 1)	N.A.	EVAPORATION RATE (_____ = 1)	N.A.
SOLUBILITY IN WATER	Insoluble		
APPEARANCE AND ODOR	Light colored oil. Slight odor.		

SECTION IV		FIRE AND EXPLOSION HAZARD DATA	
FLASH POINT (METHOD USED)	430°F PMCC	FLAMMABLE LIMITS	N.A.
EXTINGUISHING MEDIA	Dry chemical type preferred.		
SPECIAL FIRE FIGHTING PROCEDURES	None special.		
UNUSUAL FIRE AND EXPLOSION HAZARDS	PO <sub>x</sub> , SO <sub>x</sub> , CO and other unidentified oxygenates can be formed during combustion.		

SECTION V		HEALTH HAZARD DATA
THRESHOLD LIMIT VALUE Vapor - not established. Oil mist - 5 mg/m <sup>3</sup> .		
EFFECTS OF OVEREXPOSURE Pulmonary irritation possible. Defatting action on skin. Prolonged or repeated contact may cause skin disorders such as dermatitis, folliculitis, oil acne or even skin cancer.		
EMERGENCY AND FIRST AID PROCEDURES Eyes-flush with water for at least 15 minutes. Skin-remove oil by wiping or applying waterless hand cleaner, followed by washing with soap & water. Remove all contaminated clothing. Ingestion-induce vomiting if conscious & consult medical personnel.		

SECTION VI		REACTIVITY DATA	
STABILITY	UNSTABLE		CONDITIONS TO AVOID Mist formation.
	STABLE	X	
INCOMPATIBILITY (MATERIALS TO AVOID)			
HAZARDOUS DECOMPOSITION PRODUCTS			
HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	X	

SECTION VII		SPILL OR LEAK PROCEDURES
STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED		
Absorb with clay, diatomaceous earth, or other inert material.		
WASTE DISPOSAL METHOD		
Controlled burning in compliance with local regulations or bury in approved landfill.		

SECTION VIII		SPECIAL PROTECTION INFORMATION
RESPIRATORY PROTECTION (SPECIFY TYPE) NIOSH approved respirator to avoid exposure to hot vapor or mist.		
VENTILATION	LOCAL EXHAUST As required if mist is being generated.	SPECIAL
	MECHANICAL (GENERAL)	OTHER
PROTECTIVE GLOVES	Oil resistant (rubber)	EYE PROTECTION Goggles if oil is being sprayed or splashed.
OTHER PROTECTIVE EQUIPMENT Appropriate clothing to avoid skin contact.		

SECTION IX		SPECIAL PRECAUTIONS
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING Avoid breathing oil mist & vapors. Avoid skin contact. Airborne mist should be kept substantially below the nuisance TLV for oil mist.		
OTHER PRECAUTIONS Launder contaminated clothing before using. Discard leather goods when contaminated. Wash before eating or smoking.		

Shell Oil Company  
Product Safety & Compliance  
Oil & Chemical Products

DATE April, 1979

The information contained herein is based on data considered accurate. However, no warranty is expressed or implied regarding the accuracy of these data or the results to be obtained from the use thereof. Vendor assumes no responsibility for injury to vendors or third persons proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Additionally, vendor assumes no responsibility for injury to vendors or third persons proximately caused by abnormal use of the material even if reasonable safety procedures are followed. Furthermore, vendor assumes the risk in his use of the material.

Code 65214

Shell TELLUS® Oil 100

MSDS 60650-1

The petroleum hydrocarbons in this product are a complex mixture of paraffinic, naphthenic and aromatic hydrocarbons. As with other petroleum oils the aromatics contain polycyclic compounds of various concentrations and structures. Some of these polycyclics may be those which have been shown to induce cancer in animals under laboratory conditions. Epidemiologic studies on other petroleum products containing polycyclic aromatics suggested the possibility of skin cancer induction in man after prolonged and repeated contact. Inhalation of mists arising from oils containing these materials may also present a cancer hazard.

The concentration of polycyclic aromatics in this product is low. Nevertheless, it is recommended that the handling procedures and safety precautions in this MSDS be strictly followed to minimize employee exposure.

# MATERIAL SAFETY DATA SHEET

CORPORATE RESEARCH & DEVELOPMENT

SCHENECTADY, N. Y. 12305

Phone: (518) 385-4085

DIAL COMM: 8\*235-4085

**MATERIALS SERVICES**  
**INFORMATION**

No. 9

SULFURIC ACID,  
CONCENTRATED

REVISION B

Date October 1980

## SECTION I. MATERIAL IDENTIFICATION

MATERIAL NAME: SULFURIC ACID, CONCENTRATED  
 OTHER DESIGNATIONS: Oil of Vitriol, Hydrogen Sulfate, H<sub>2</sub>SO<sub>4</sub>, GE Material D4A2,  
 CAS #007 664 939  
 DESCRIPTION: Material consists of about 93-98% H<sub>2</sub>SO<sub>4</sub> with water and traces of  
 impurities.  
 MANUFACTURER: Available from many suppliers.

## SECTION II. INGREDIENTS AND HAZARDS

	%	HAZARD DATA
Hydrogen Sulfate (H <sub>2</sub> SO <sub>4</sub> )	93-98	TLV 1 mg/m <sup>3</sup> for sulfuric acid†
Water	Balance*	Human, mist inhal. TCLo 3 mg/m <sup>3</sup> , 24 wk (Toxic Mouth Effects) Rat, Oral LD50 2140 mg/kg

\*Material is obtained by the reaction of SO<sub>3</sub> and water.  
 Can contain low impurity levels, such as 0.02% max of iron as Fe. Properties vary with H<sub>2</sub>SO<sub>4</sub> content.  
 †Current OSHA standard and ACGIH (1980) TLV. NIOSH has a 10-hr-TWA, 40 hr work week, of 1 mg/m<sup>3</sup>.

## SECTION III. PHYSICAL DATA

	93.19% H <sub>2</sub> SO <sub>4</sub>	98.33% H <sub>2</sub> SO <sub>4</sub>	100% H <sub>2</sub> SO <sub>4</sub>
Boiling point, 1 atm, deg C -----	ca 281	ca 338	ca 330 (dc)
Specific gravity (60/60 F) -----	1.8354	1.84	1.84
Deg. Baume -----	66	--	--
Volatiles, % at 340 C -----	ca 100	ca 100	ca 100
Melting point, deg C -----	ca -34	ca 3	10.4
Vapor press, mm Hg @ 100 F -----	<1	--	--

Water solubility: Completely miscible.  
 Appearance & Odor: Clear, colorless, hygroscopic oily liquid with no odor.

## SECTION IV. FIRE AND EXPLOSION DATA

	LOWER	UPPER
Flash Point and Method		
Autoignition Temp.		
Flammability Limits In Air		
None - nonflammable	N/A	N/A

Even though sulfuric acid is nonflammable, it is hazardous when present in a fire area. Small fires may be smothered with suitable dry chemical. Cool exterior of storage tanks of H<sub>2</sub>SO<sub>4</sub> with water to avoid rupture if exposed to fire. Do not add water or other liquid to the acid! The acid, especially when diluted with water, can react with metals to liberate flammable hydrogen gas.

Sulfuric acid mists and vapors from a fire area are corrosive. (See Sect. V.)

Firefighters to wear self-contained breathing equipment and full protective clothing.

## SECTION V. REACTIVITY DATA

Sulfuric acid is stable under normal conditions of use and storage. It does not undergo hazardous polymerization.

It is a strong mineral acid reacting with bases and metals. The concentrated acid is a strong oxidizing agent and can cause ignition of combustible materials on contact. The concentrated acid is also a dehydrating agent, picking up moisture readily from the air or other materials.

Reacts exothermically with water. (Acid should always be added slowly to water.)

Water added to acid can cause boiling and uncontrolled splashing of the acid.)

Sulfur oxides can result from decomposition and from oxidizing reactions of sulfuric acid.

## SECTION VI. HEALTH HAZARD INFORMATION

TLV 1 mg/m<sup>3</sup>

Concentrated sulfuric acid is a strong mineral acid, an oxidizing agent, and a dehydrating agent that is rapidly damaging to all human tissue with which it comes in contact. Ingestion may cause severe injury or death. Eye contact gives severe or permanent injury. Inhalation of mists can damage both the upper respiratory tract and the lungs.

**FIRST AID:**

**Eye Contact:** Immediately flush eyes with plenty of running water for at least 15 minutes (including under the eyelids). Speed in diluting and rinsing out acid with water is extremely important if permanent eye damage is to be avoided. Obtain medical help as soon as possible.

**Skin Contact:** Immediately flush affected areas with water, removing contaminated clothing under the safety shower. Continue washing with water and get medical attention.

**Inhalation:** Remove to fresh air. Restore breathing. Call a physician immediately.

**Ingestion:** Dilute acid immediately with large amounts of milk or water, then give milk of magnesia to neutralize. Do not induce vomiting; if it occurs spontaneously, continue to administer fluid. Obtain medical attention as soon as possible.

Maintain observation of patient for possible delayed onset of pulmonary edema.

## SECTION VII. SPILL, LEAK, AND DISPOSAL PROCEDURES

Prevent contact with the acid. Provide adequate ventilation to control workplace concentrations. Minor leaks or spills can be diluted with plenty of water and neutralized with soda ash or lime. If water is not available, cover contaminated area with sand, ashes, or gravel and neutralize with soda ash or lime.

Major spills must be handled by a predetermined plan. Contact supplier for assistance in this planning and to meet local requirements and disposing of large amounts.

**DISPOSAL:** Follow Federal, State, and Local regulations.

## SECTION VIII. SPECIAL PROTECTION INFORMATION

Provide general ventilation to meet current TLV requirements in the workplace. Where mists are up to 50 mg/m<sup>3</sup>, a high efficiency particulate respirator with full facepiece is warranted; a Type C supplied air respirator with full facepiece operated in pressure demand mode is used to 100 mg/m<sup>3</sup>. Avoid eye contact by use of chemical safety goggles or face shield where splashing may occur. Imperious protective clothing, such as rubber gloves, aprons, boots, and suits are recommended to avoid body contact with this acid. Eyewash fountain and safety showers with deluge type heads should be readily available where this material is handled or stored.

Comprehensive preplacement and annual medical examinations with emphasis on dental erosion, cardiopulmonary system, and mucous membrane irritation and cough.

## SECTION IX. SPECIAL PRECAUTIONS AND COMMENTS

Sulfuric acid in carboys or drums should be stored in clean ventilated storage areas having acid resistant floors with good drainage. Keep out of direct sunlight, do not store above 32 C. Storage facilities to be separate from metallic powders, chromates, chlorates, nitrates, carbides, oxidizables, etc. Soda ash, sand or lime should be kept in general storage or work areas for emergency use. Protect containers against physical damage. Glass bottles need extra protection. Sulfuric acid is highly corrosive to most metals especially below 77% H<sub>2</sub>SO<sub>4</sub>. Avoid breathing mist or vapors. Avoid contact with skin or eyes. Do not ingest. Do not add water to concentrated acid. Do not smoke. Use nonsparking tools and vapor-proof type electrical fixtures.

DATA SOURCE(S) CODE: 2-12, 19, 20, 24, 26, 31, 37-39

Judgments as to the suitability of information herein for purchaser's purposes are necessarily purchaser's responsibility. Therefore, although reasonable care has been taken in the preparation of such information, General Electric Company extends no warranties, makes no representations and assumes no responsibility as to the accuracy or suitability of such information for application to purchaser's intended purposes or for consequences of its use.

APPROVALS: MIS  
CRDIndustrial Hygiene  
and Safety

MEDICAL REVIEW: Oct. 26, 1980



## SECTION VI. HEALTH HAZARD INFORMATION

TLV None established (See Sect. II)

Exposure to airborne dust or mist (from solutions) of this alkaline material can cause irritation of eyes, skin, or upper respiratory tract on contact. Excessive contact is known to have caused "soda ulcers" on hands and perforation of the nasal septum. Sensitivity reactions may occur from prolonged and repeated contact. It is only slightly toxic by ingestion, but ingestion of large amounts can be corrosive to the GI tract and produce abdominal pains, vomiting, diarrhea, and circulatory collapse. Concentrated solutions in prolonged contact with skin or eyes can destroy tissue.

FIRST AID:

Eye Contact: Promptly flush eyes with plenty of running water for 15 minutes or more including under eyelids. Consult a physician if irritation persists.

Skin Contact: Wash affected area of skin well with soap and water. Get medical help if irritation persists. Remove contaminated clothing. Launder before reuse.

Inhalation: Remove to fresh air. Consult physician for observation and treatment.

Ingestion: Contact physician promptly for gastric lavage. Give 2-3 glasses of water to drink to dilute. Do not induce vomiting.

## SECTION VII. SPILL, LEAK, AND DISPOSAL PROCEDURES

Notify safety personnel if spill is large. Avoid producing dusty conditions. Scoop up solid for recovery or disposal. Flush residues and liquid spills to holding area for neutralization before discharge. Those involved in clean-up should use protection against skin contact or inhalation of dust or mist.

Disposal - Follow Federal, State, and local regulations for disposal. After neutralization with, for example, dilute HCl, and further dilution, liquid wastes can usually be flushed to drain with much water.

Solid scrap can be reserved for neutralization of acidic wastes.

## SECTION VIII. SPECIAL PROTECTION INFORMATION

Use general ventilation and local exhaust ventilation to meet TLV for nuisance dust and to prevent irritating concentrations of dust or mist in the workplace. Ventilation requirements will depend on the process. An approved self-contained respirator with full facepiece is recommended for nonroutine or emergency conditions for inhalation protection. (OSHA allows use of other approved respirators.)

Use protective rubber gloves and use protective apron and other clothing as needed where splashing may occur with alkaline solutions. Use safety glasses with side shields or safety goggles. Provide an eyewash station near areas of use; a safety shower is needed where large amounts of material (especially as solutions) are handled.

## SECTION IX. SPECIAL PRECAUTIONS AND COMMENTS

Store in a tightly closed container in a clean, well-ventilated place away from strong acids. Protect container from physical damage.

Avoid contact with skin and inhalation of dust or alkaline mist. Follow good hygienic practice.

DATA SOURCE(S) CODE: 1,2,4-8,12,14

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APPROVALS: MIS, CRD

Industrial Hygiene  
and Safety

Corporate Medical  
Staff

*J.M. [Signature]*  
*[Signature]*  
*George F. Martell M.D.*

# MATERIAL SAFETY DATA SHEET

U. S. DEPARTMENT OF LABOR "ESSENTIALLY SIMILAR" TO FORM LSB-005-4

SECTION I			
MANUFACTURER'S NAME <b>State Chemical Company</b>	EMERGENCY TELEPHONE NO. <b>(806) 373-4253</b>		
ADDRESS (NUMBER, STREET, CITY, STATE, AND ZIP CODE) <b>100 South Houston - Amarillo, TX 79105</b>			
CHEMICAL NAME AND SYNONYMS <b>STACO 4050</b>	TRADE NAME AND SYNONYMS <b>Same</b>		
CHEMICAL FAMILY <b>Alkaline Cleaner</b>	FORMULA <b>Proprietary</b>		

SECTIONS II HAZARDOUS INGREDIENTS					
PAINTS, PRESERVATIVES, & SOLVENTS	%	TLV (UNITS)	ALLOYS AND METALLIC COATINGS	%	TLV (UNITS)
PIGMENTS <b>SOME PARTS OF SEC. II</b>			BASE METAL		
CATALYST <b>DO NOT APPLY.</b>			ALLOYS		
VEHICLE			METALLIC COATINGS		
SOLVENTS			FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES			OTHERS		
OTHERS					
HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES				%	TLV (UNITS)
<b>Concentrated Mineral Acids</b>					

SECTION III PHYSICAL DATA			
BOILING POINT (°F.)	212	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	1.0548
VAPOR PRESSURE (MM HG.)	---	PERCENT VOLATILE BY VOLUME (%)	-
VAPOR DENSITY (AIR = 1)	---	EVAPORATION RATE (water = 1)	1
SOLUBILITY IN WATER	Infinite		
APPEARANCE AND ODOR <b>Fluorescent Yellow Liquid</b>			

SECTION IV FIRE AND EXPLOSION HAZARD DATA			
FLASH POINT (METHOD USED)	NONE	FLAMMABLE LIMITS	---
		LEL	UEL
EXTINGUISHING MEDIA			
SPECIAL FIRE FIGHTING PROCEDURES			
NONE			
UNUSUAL FIRE AND EXPLOSION HAZARDS			
NONE			

**NOTE:**

All information furnished on this form is from the manufacturers specifications for the material or product.

STATE CHEMICAL COMPANY

**SECTION V HEALTH HAZARD DATA**

LD LIMIT VALUE      Not Established

OF OVEREXPOSURE      Defatting action on skin ; irritation to mucous membranes.

REMEDIAL ACTION AND FIRST AID PROCEDURES      If swallowed, give milke, followed by dilute  
water, or fruit juice. Induce vomiting, and get medical attention.

**SECTION VI REACTIVITY DATA**

STABILITY	UNSTABLE		CONDITIONS TO AVOID
	STABLE	XX	

INCOMPATIBILITY (MATERIALS TO AVOID)      Strong Acids

HAZARDOUS DECOMPOSITION PRODUCTS

HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR		

**SECTION VII SPILL OR LEAK PROCEDURES**

TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Wipe up with absorbant material

WASTE DISPOSAL METHOD      Consult Federal, State, and LOCAL guidelines

**SECTION VIII SPECIAL PROTECTION INFORMATION**

RESPIRATORY PROTECTION (SPECIFY TYPE)			NONE
VENTILATION	LOCAL EXHAUST		SPECIAL OTHER
	MECHANICAL (GENERAL)	XX	
PROTECTIVE GLOVES		Rubber	EYE PROTECTION
			Safety goggles
OTHER PROTECTIVE EQUIPMENT			
Apron			

**SECTION IX SPECIAL PRECAUTIONS**

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

DO NOT store next to strong acids

OTHER PRECAUTIONS

# MATERIAL SAFETY DATA SHEET

U. S. DEPARTMENT OF LABOR "ESSENTIALLY SIMILAR" TO FORM LSB-005-1

SECTION I			
MANUFACTURER'S NAME	Continental Products of Texas	EMERGENCY TELEPHONE NO. (915) 337-4681	
ADDRESS	Box 3627 - Odessa, Texas 79760		
CHEMICAL NAME AND SYNONYMS	Sodium TriPolyPhosphate	TRADE NAME AND SYNONYMS	HYMOL-82
CHEMICAL FAMILY	Inorganic Phosphate	FORMULA	(Na) <sub>x</sub> (PO <sub>3</sub> ) <sub>x</sub>

SECTIONS II HAZARDOUS INGREDIENTS							
INGREDIENT	%	SPECIES	LD <sub>50</sub>		LC <sub>50</sub>		
			ORAL	DERMAL	CONCENTRATION	HOURS	
None		Human	LDLo 500				
		Rat	6500				
POTENTIALLY TOXIC INGREDIENTS						%	TLV (UNITS)
None							

SECTION III PHYSICAL DATA			
BOILING POINT (°F.)	220	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	1.2
VAPOR PRESSURE (MM HG.)	760	PERCENT VOLATILE BY VOLUME (%)	None
VAPOR DENSITY (AIR = 1)	1	EVAPORATION RATE (— WATER — = 1)	1
SOLUBILITY IN WATER	100		
APPEARANCE AND ODOR	Dark amber liquid		

SECTION IV FIRE AND EXPLOSION HAZARD DATA				
FLASH POINT (METHOD USED)	COC	None	FLAMMABLE LIMITS	LEL UEL
EXTINGUISHING MEDIA	None			
SPECIAL FIRE FIGHTING PROCEDURES				
UNUSUAL FIRE AND EXPLOSION HAZARDS				

**SECTION V HEALTH HAZARD DATA**

THRESHOLD LIMIT VALUE	None
EFFECTS OF OVEREXPOSURE	
EMERGENCY AND FIRST AID PROCEDURES	Wash with clear water. Should be treated as mildly alkaline liquid.

**SECTION VI REACTIVITY DATA**

STABILITY	UNSTABLE		CONDITIONS TO AVOID
	STABLE	X	None
INCOMPATIBILITY (MATERIALS TO AVOID)			
HAZARDOUS DECOMPOSITION PRODUCTS			
HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	X	None

**SECTION VII SPILL OR LEAK PROCEDURES**

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED	
None	
WASTE DISPOSAL METHOD	Usual

**SECTION VIII SPECIAL PROTECTION INFORMATION**

RESPIRATORY PROTECTION (SPECIFY TYPE)			None
VENTILATION	LOCAL EXHAUST	SPECIAL	
	MECHANICAL (GENERAL)	OTHER	
PROTECTIVE GLOVES		EYE PROTECTION	Safety glasses
OTHER PROTECTIVE EQUIPMENT			

**SECTION IX SPECIAL PRECAUTIONS**

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING	
None	
OTHER PRECAUTIONS	

MATERIAL SAFETY DATA SHEET  
FOR

ED Mathis

HYVAR® X WEED KILLER

MANUFACTURER: E. I. DU PONT DE NEMOURS & CO. (INC.)  
BIOCHEMICALS DEPARTMENT  
WILMINGTON, DE 19898

EMERGENCY TELEPHONE: Phone CHEMTREC toll free DATE: June 1977  
day or night (800)424-9300  
or call Du Pont (302)774-1000

CHEMICAL NAME: 5-bromo-3-sec-butyl-6-methyluracil (bromacil) + inerts  
TRADE NAME: Hyvar® X weed killer

SECTION I - PHYSICAL DATA

PHYSICAL FORM: Beige powder  
VAPOR PRESSURE: Negligible SOL. IN WATER: Water Suspendable  
SPECIFIC GRAVITY:

SECTION II - HAZARDOUS INGREDIENT(S)

	WT %	Acute Oral LD <sub>50</sub> (Rats)	TLV
Bromacil	80	5200 mg/kg	10 mg/m <sup>3</sup>

TLV - 1ppm  
STEL - 2ppm

SECTION III - HEALTH HAZARDS

STATEMENT OF HAZARDS: Caution: May irritate eyes, nose, throat and skin.

PRECAUTIONARY MEASURES: Avoid breathing dust or spray mist. Avoid contact with skin, eyes and clothing.

NOTICE FROM DU PONT

THE INFORMATION CONTAINED HEREIN IS OFFERED ONLY AS A GUIDE TO THE HANDLING OF THIS SPECIFIC MATERIAL. SINCE SUCH INFORMATION DOES NOT RELATE TO USE OF THE MATERIAL WITH ANY OTHER MATERIAL OR IN ANY PROCESS, ANY PERSON USING THIS INFORMATION MUST DETERMINE FOR HIMSELF ITS SUITABILITY FOR ANY PARTICULAR APPLICATION.

Material Safety Data Sheet

For

Hyvar® X Weed Killer

SPILL OR LEAK PROCEDURE: Clean up promptly. Do not flush with water, pick up dry by sweeping or other effective means. If spill area is on ground near trees or other valuable plants, remove top 2 inches of soil after initial cleanup.

SECTION IV - FIRE HAZARDS

MIN. IGNITION ENERGY: 4.25 joule MAX. PRESSURE RISE: 1450 psi/sec

LOWER EXPLOSIVE LIMIT: 0.91 g/liter

STATEMENT OF HAZARD: May be ignited by heat or open flame. Fine dust dispersed in air (particularly in confined spaces) may ignite if exposed to high temperature ignition source. These conditions are unlikely to occur in normal, outdoor use of this product.

FIRE FIGHTING/EXTINGUISHING MEDIA: On small fire use dry chemical, CO<sub>2</sub>, foam or water spray. If area is heavily exposed to fire and if conditions permit, let fire burn itself out since water may increase the contamination hazard. If conditions do not permit, extinguish with water spray. If conditions permit, cool containers with water if exposed to fire. Wear self-contained breathing apparatus.

SECTION V - REACTIVITY

UNDER NORMAL CONDITIONS: Stable

SECTION VI - TRANSPORTATION, STORAGE AND DISPOSAL

SUGGESTED DISPOSAL METHOD: Bury in area away from roots, trees, turf or other desirable plants. Disposal site should be on level ground and not close to streams, ponds, lakes, wells or ditches.

SPECIAL PRECAUTIONS: Do not apply (except as recommended for crop use) or drain or flush equipment on or near desirable trees or other plants, or on areas where the chemical may be washed or moved into contact with their roots. Do not contaminate domestic waters. Keep from contact with fertilizer, insecticides, fungicides, and seeds. Do not re-use container. Bury when empty. Keep out of reach of children.

SECTION VII - SPECIAL PROTECTION INFORMATION

None Indicated

# MATERIAL SAFETY DATA SHEET

U. S. DEPARTMENT OF LABOR "ESSENTIALLY SIMILAR " TO FORM LSB-005-4

SECTION I			
MANUFACTURER'S NAME	CONTINENTAL PRODUCTS OF TEXAS	EMERGENCY TELEPHONE NO.	
ADDRESS	Box 3627, Odessa, Texas 79760	(915) 337-4681	
CHEMICAL NAME AND SYNONYMS	Sodium Acrylamide	TRADE NAME AND SYNONYMS	HYDROCHEM D-300
CHEMICAL FAMILY	Acrylic Polymer	FORMULA	Not applicable

SECTIONS II HAZARDOUS INGREDIENTS							
INGREDIENT	%	SPECIES	LD <sub>50</sub>		LC <sub>50</sub>		
			ORAL	DERMAL	CONCENTRATION	HOURS	
Acrylamide		Rat	170				
		Rabbit		LDLo 1000			
POTENTIALLY TOXIC INGREDIENTS						%	TLV (UNITS)
None							

SECTION III PHYSICAL DATA			
BOILING POINT (°F.)	215	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	1.1
VAPOR PRESSURE (MM HG.) 275°F	260	PERCENT VOLATILE BY VOLUME (%)	75%
VAPOR DENSITY (AIR = 1)	1	EVAPORATION RATE (water = 1)	1
SOLUBILITY IN WATER	100%		
APPEARANCE AND ODOR	Light amber, odorless		

SECTION IV FIRE AND EXPLOSION HAZARD DATA			
FLASH POINT (METHOD USED)	SOS None	FLAMMABLE LIMITS	LEL UEL
EXTINGUISHING MEDIA	None		
SPECIAL FIRE FIGHTING PROCEDURES	None		
UNUSUAL FIRE AND EXPLOSION HAZARDS	None		

**SECTION V HEALTH HAZARD DATA**

THRESHOLD LIMIT VALUE **Acrylamide Air: 0.3 mg/m3 (skin)**

EFFECTS OF OVEREXPOSURE **None**

EMERGENCY AND FIRST AID PROCEDURES **None**

**SECTION VI REACTIVITY DATA**

STABILITY	UNSTABLE		CONDITIONS TO AVOID
	STABLE	<b>X</b>	<b>None</b>

INCOMPATIBILITY (MATERIALS TO AVOID)

HAZARDOUS DECOMPOSITION PRODUCTS

HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	<b>X</b>	<b>None</b>

**SECTION VII SPILL OR LEAK PROCEDURES**

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

**Wash with water.**

WASTE DISPOSAL METHOD **Dispose as waste water**

**SECTION VIII SPECIAL PROTECTION INFORMATION**

RESPIRATORY PROTECTION (SPECIFY TYPE) **None**

VENTILATION	LOCAL EXHAUST	<b>None</b>	SPECIAL	<b>None</b>
	MECHANICAL (GENERAL)	<b>None</b>	OTHER	<b>None</b>

PROTECTIVE GLOVES **None**      EYE PROTECTION **Safety glasses or goggles**

OTHER PROTECTIVE EQUIPMENT **None**

**SECTION IX SPECIAL PRECAUTIONS**

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

**None**

OTHER PRECAUTIONS **None**

# MATERIAL SAFETY DATA SHEET

CORPORATE RESEARCH & DEVELOPMENT

SCHENECTADY, N. Y. 12305

Phone: (518) 385-4085

DIAL COMM: 8\*235-4085



No. 68

CALCIUM HYPOCHLORITE  
(Dry)

Date July 1980

## SECTION I. MATERIAL IDENTIFICATION

MATERIAL NAME: CALCIUM HYPOCHLORITE (Dry)  
 OTHER DESIGNATIONS: Calcium Oxychloride, Ca(OCl)<sub>2</sub>, CAS #007 778 543, HTH (Trade name)  
 MANUFACTURER: Available from several sources, including:  
 Canadian Industries Limited  
 Chemicals  
 Box 10  
 Montreal, Quebec, Canada H3C 2R3  
 Olin Corporation  
 120 Long Ridge Road  
 Stamford, CT 06904  
 Phone: (203) 356-2345

## SECTION II. INGREDIENTS AND HAZARDS

	%	HAZARD DATA
Calcium Hypochlorite	*	No TLV Established
<p>*Concentration usually stated in terms of weight % of available chlorine. (See ASTM D2022) HTH (high-test hypochlorite) contains about 70% available chlorine.                      Solid materials with less than 39% available chlorine include <u>chloride of lime</u> and <u>bleaching powder</u>; these contain much chloride ion and water and possibly other impurities, for example: Ca(OCl)Cl·2H<sub>2</sub>O.                      The presence of magnesium hypochlorite in material of high available chlorine level may reduce its stability.</p>		
		Rat, Oral LD <sub>50</sub> 850 mg/kg

## SECTION III. PHYSICAL DATA

Boiling point, deg C ----- N/A      Specific gravity ----- 2.35  
 Vapor pressure, mm Hg ----- N/A      Melting point, deg C -- decomposes @ 100  
 Solubility in water, 20 C, % by wt - 14      Molecular weight ----- 142.98

Appearance and Odor: White non-hygroscopic granules or tablets having a strong chlorine odor.

## SECTION IV. FIRE AND EXPLOSION DATA

			LOWER	UPPER
Flash Point and Method	Autoignition Temp.	Flammability Limits In Air		
N/A	N/A	N/A		
<p>Use a water spray to cool fire-exposed containers of this material and drench area with large amounts of water from a safe position. When containers are heated in a fire situation, they are subject to violent rupture! Contamination or mixing with foreign materials (combustibles, grease, chemicals, etc.) can cause fires of great intensity. Firefighters need to use self-contained breathing apparatus and full protective clothing for fires involving this material, especially in enclosed areas.</p>				

## SECTION V. REACTIVITY DATA

Calcium hypochlorite is stable at room temperature in suitable closed containers when kept dry and free from contamination. It does not polymerize.  
 It is a powerful oxidizing agent which can readily ignite combustibles. Violent reactions or explosions can occur, for example with amines, carbon tetrachloride, charcoal, ethyl alcohol, metal oxides, mercaptans, organic sulfides, sulfur, turpentine, and strong reducing agents. A mixture with glycerine can ignite spontaneously. Material containing over 60% available chlorine will ignite on contact with lubricating oil (addition of about 20% or more of water will prevent this).  
 In the absence of combustibles and other chemicals, when heated above 100 C, it can undergo exothermic decomposition, evolving oxygen. On contact with acids it forms hypochlorous acid and liberates Cl<sub>2</sub>.

## SECTION VI. HEALTH HAZARD INFORMATION

TLV None Established

All tissue contacted can be irritated and/or damaged by this strong oxidizing agent, the degree of injury depending on the dose, available chlorine level, and exposure time. Skin contact can produce vesicular eruptions and eczematoid dermatitis. Eye contact can result in severe eye damage. Inhalation of dust irritates the respiratory tract and may cause pulmonary edema. Ingestion irritates mouth, throat and stomach, and gastric acid will liberate hypochlorous acid. Fatalities can result from severe complications of local injury, shock, toxemia, hemorrhage, wall perforation & obstruction.

## FIRST AID:

Eye Contact: Immediately flush with lots of running water for 15 minutes. Call physician.

Skin Contact: Immediately remove contaminated clothing. Flush affected area with water. Get medical help if contact area was large or if symptoms persist.

Inhalation: Remove to fresh air. Support breathing if needed. Get medical help.

Ingestion: Promptly rinse mouth with water and then give large amounts of milk or water to drink, followed by milk of magnesia. Contact physician or hospital. Do not induce vomiting unless instructed by physician.

## SECTION VII. SPILL, LEAK, AND DISPOSAL PROCEDURES

Notify safety personnel of spills. Remove combustibles and ignition sources. Those involved in clean up need protection against contact with solid or inhalation of dust.

Prevent generation of dust. Prevent direct discharge into sewers or waterways.

Recover uncontaminated solid material in clean, dry containers. Other spilled material is covered with weak reducing agent, slurried with water, and then flushed with water to a suitable holding tank. Wash spill site well with soap solution containing a weak reducing agent.

DISPOSAL: Use reducing agents to destroy "available chlorine." Adjust pH of reduced liquid to neutral and decant. Discharge neutral liquid, diluting with much water. Dispose of neutral sludge (if any) in a landfill. Follow Federal, State, and Local regulations. (Contact supplier for detailed procedures.)

## SECTION VIII. SPECIAL PROTECTION INFORMATION

Suppliers indicate no ventilation requirements in handling this material, but do suggest a dust mask be used for respiratory protection.

It is recommended that sufficient ventilation be provided to prevent any irritation from dust inhalation and to disperse any hypochlorite decomposition products. An approved respirator with a dust filter and cartridge or canister for chlorine absorption should be available.

Use neoprene rubber gloves, chemical goggles, and protective outer wear to prevent contact with the eyes, skin or clothing.

Eyewash stations, safety showers and washing facilities should be available to handling and use areas.

## SECTION IX. SPECIAL PRECAUTIONS AND COMMENTS

Store in closed containers in a cool, dry, well-ventilated low fire-risk area, away from combustible and incompatible materials (see Sect. V). Prevent contamination of material. Protect containers from physical damage. Do not drop, roll, or skid containers.

This material is a powerful oxidizing agent; use with caution! Mix only with water. Water solutions are not stable, but undergo a slow decomposition.

Prevent contact with eyes, skin, mucous membranes, and clothing. Do not ingest.'

DOT Classification (for over 39% available chlorine) - OXIDIZER

DATA SOURCE(S) CODE: 1,4-11,20,25,26,34

Judgments as to the suitability of information herein for purchaser's purposes are necessarily purchaser's responsibility. Therefore, although reasonable care has been taken in the preparation of such information, General Electric Company extends no warranties, makes no representations and assumes no responsibility as to the accuracy or suitability of such information for application to purchaser's intended purposes or for consequences of its use.

APPROVALS: MIS  
CRD

Industrial Hygiene  
and Safety

MEDICAL REVIEW: 5 August 1980

# U.S. DEPARTMENT OF LABOR

WAGE AND LABOR STANDARDS ADMINISTRATION  
 Bureau of Labor Standards

## MATERIAL SAFETY DATA SHEET

SECTION I			
MANUFACTURER'S NAME PPG Industries, Incorporated			EMERGENCY TELEPHONE NO.
ADDRESS (Number, Street, City, State, and ZIP Code) One Gateway Center, Pittsburgh, Pa. 15222			
CHEMICAL NAME AND SYNONYMS Flake and Solid Sodium Hydroxide		TRADE NAME AND SYNONYMS Flake, Beads & Solid Caustic Soda	
CHEMICAL FAMILY Alkali	FORMULA NaOH		

SECTION II HAZARDOUS INGREDIENTS					
PAINTS, PRESERVATIVES, & SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS	%	TLV (Units)
PIGMENTS			BASE METAL		
CATALYST			ALLOYS		
VEHICLE			METALLIC COATINGS		
SOLVENTS			FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES			OTHERS		
OTHERS					
HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES				%	TLV (Units)

SECTION III PHYSICAL DATA			
BOILING POINT (°F.)	2534	SPECIFIC GRAVITY (H <sub>2</sub> O = 1)	2.130
VAPOR PRESSURE (mm Hg.)	1 mm @ 739°C	PERCENT VOLATILE BY VOLUME (%)	NA
VAPOR DENSITY (AIR = 1)	NA	EVAPORATION RATE (H <sub>2</sub> O = 1)	NA
SOLUBILITY IN WATER	Appreciable		
APPEARANCE AND ODOR	White to slightly colored solid, no odor		

SECTION IV FIRE AND EXPLOSION HAZARD DATA			
FLASH POINT (Method used) Noncombustible	FLAMMABLE LIMITS	Let	Uel
EXTINGUISHING MEDIA			
SPECIAL FIRE FIGHTING PROCEDURES			
UNUSUAL FIRE AND EXPLOSION HAZARDS			

### SECTION V. HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE	2 Mg/M <sup>3</sup> (Dust) (1969)
EFFECTS OF OVEREXPOSURE	Solid caustic soda is destructive to tissues, producing severe burns. Dust inhalation can injure respiratory tract.
EMERGENCY AND FIRST AID PROCEDURES	In case of contact, immediately flush skin or eyes with plenty of water for at least 15 minutes; for eyes, get immediate medical attention. Contaminated clothing and shoes should be removed and washed before re-use.

### SECTION VI. REACTIVITY DATA

STABILITY	UNSTABLE		CONDITIONS TO AVOID
	STABLE	X	Avoid contact with some organic materials
INCOMPATIBILITY (Materials to avoid) NA			
HAZARDOUS DECOMPOSITION PRODUCTS NA			
HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	X	

### SECTION VII. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED	Spilled flake or solid caustic soda may be shoveled up, followed by flushing with water. Dilute Acetic Acid may be used to neutralize final traces of caustic immediately after flushing.
WASTE DISPOSAL METHOD	Waste caustic soda solution should not be discharged directly into sewers or streams. Caustic should first be neutralized with dilute acid and then well diluted with water.

### SECTION VIII. SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (Specify type)		
Bureau of Mines approved filter-type dust respirators		
VENTILATION	LOCAL EXHAUST Must prevent dust accumulation	SPECIAL
	MECHANICAL (General)	OTHER
PROTECTIVE GLOVES	Rubber Gloves	EYE PROTECTION Close-fitting safety goggles
OTHER PROTECTIVE EQUIPMENT Rubber boots with safety toes, rubber aprons, PVC clothing, "hard" hat, safety shower, eye-washing fountain.		

### SECTION IX. SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING	Do not get in eyes, on skin or clothing. Avoid breathing dust. Do not take internally. Wear safety equipment when handling caustic.
OTHER PRECAUTIONS	

Dear Customer: This Bulletin contains important environmental, health and toxicology information for your employees who handle or used this product. Please make sure this information is given to them. If you resell this product, this Bulletin should be given to the Buyer. This form may be reproduced without permission.

Chevron U.S.A. Inc.

# Material Information Bulletin



(Approved - "Essentially Similar" to Form OSHA 20, Material Safety Data Sheet)

## CHEVRON AVIATION HYDRAULIC FLUID A

CMS 247707

**DANGER!** HARMFUL OR FATAL IF SWALLOWED  
MAY CAUSE SKIN IRRITATION  
COMBUSTIBLE  
KEEP OUT OF REACH OF CHILDREN

### TYPICAL COMPOSITION

Hydrocarbon base oils	84.0%
Additive	15.5%
Tricresylphosphate*	0.5%

\*Contains less than 0.1% ortho isomer.

### EXPOSURE STANDARD

The suggested Threshold Limit Value is 5 mg/m<sup>3</sup> (milligrams of material per cubic meter of air) for a daily 8-hour exposure. This is the OSHA exposure standard and the Threshold Limit Value for mineral oil mists.

### PHYSIOLOGICAL & HEALTH EFFECTS

Expected to cause no more than minor eye irritation. Application into the eyes of rabbits produced slight membrane irritation.

This material is a primary skin irritant. Application onto the skin of rabbits produced severe erythema and edema. See Additional Health Data.

Not expected to be acutely toxic by inhalation but inhalation of oil mists at levels above the exposure standard can cause respiratory irritation or discomfort.

Not expected to be acutely toxic by ingestion. The acute oral LD<sub>50</sub> (rat) was greater than 5 g/kg. **Note to Physician:** Ingestion of this product or subsequent vomiting can result in aspiration of light hydrocarbon liquid which can cause pneumonitis.

### EMERGENCY & FIRST AID PROCEDURES

#### Eyes

Wash eyes with fresh water for at least 15 minutes. If irritation continues, see a doctor.

#### Skin

Wash skin thoroughly with soap and water. See a doctor if any of the signs and symptoms described in this bulletin develop or if any skin irritation occurs. Launder contaminated clothing.

#### Inhalation

If respiratory irritation or discomfort occur when breathing the dust or mist, move the person to fresh air. If irritation or discomfort continue or if any other signs or symptoms occur, see a doctor.

#### Ingestion

If swallowed, DO NOT make person vomit. Call a doctor immediately.

## ADDITIONAL HEALTH DATA

Not expected to be toxic by skin absorption. The acute dermal LD<sub>50</sub> for rabbits was greater than 5 g/kg.

## SPECIAL PROTECTIVE INFORMATION

**Eye Protection:** No special eye protection is necessary.

**Skin Protection:** Avoid contact with skin or clothing. Skin contact can be minimized by wearing impervious protective clothing including rubber gloves.

**Respiratory Protection:** If operating conditions create airborne concentrations which exceed the exposure standard, the use of an approved respirator is recommended.

**Ventilation:** Use this material only in well ventilated areas.

**Other:** If skin contact can occur, washing facilities for skin should be available nearby.

## FIRE PROTECTION

Liquid evaporates and forms vapor (fumes) which can catch fire and burn with explosive violence. Invisible vapor spreads easily and can be set on fire by many sources such as pilot lights, welding equipment, and electrical motors and switches. Fire hazard is greater as liquid temperature rises above 85°F.

**Flash Point:** (P-M) 80°C (Min.)

**Autoignition Temp.:** NDA

**Flammability Limits:** NDA

**Extinguishing Media:** CO<sub>2</sub>, Dry Chemical, Foam, Water Spray.

**Special Fire Fighting Procedures:** For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment. This may include self-contained breathing apparatus to protect against the hazardous effects of normal products of combustion or oxygen deficiency. Read the entire bulletin.

## SPECIAL PRECAUTIONS

See Page 3.

## ENVIRONMENTAL PROTECTION

**Environmental Impact:** This material is not expected to present any environmental problems other than those associated with oil spills.

**Precautions if Material is Released or Spilled:** Eliminate all open flames in vicinity of spill or released vapor. Clean up spills as soon as possible, observing precautions in Special Protective Information. Absorb large spills with absorbent clay, diatomaceous earth, or other suitable material. A fire or vapor hazard may exist since these cleanup materials will only absorb liquid; they will not absorb vapor.

**Waste Disposal Methods:** Place contaminated materials in disposable containers and bury in an approved dumping area.

## REACTIVITY DATA

**Stability (Thermal, Light, etc.):** Stable.

**Incompatibility (Materials to Avoid):** May react with strong oxidizing materials.

**Hazardous Decomposition Products:** Normal combustion forms carbon dioxide and water vapor; incomplete combustion can produce carbon monoxide.

**Hazardous Polymerization:** Will not occur.

## PHYSICAL PROPERTIES

**Solubility:** Miscible in hydrocarbons; insoluble in water.

**Appearance (Color, Odor, etc.):** Clear red liquid.

**Boiling Point:** NDA

**Melting Point:** n/a

**Specific Gravity:** 0.85

**Vapor Pressure (mm Hg & Temp.):** NDA

**Vapor Density (Air = 1):** NDA

**Percent Volatile (Volume %):** NDA

**Evaporation ( = 1):** NDA

**Pour Point:** -60°C (Max.)

**Viscosity:** 14 cSt @ 40°C

n/a = Not Applicable

NDA = No Data Available

The above information is based on data of which we are aware and is believed to be correct as of the date hereof. Since the information contained herein may be applied under conditions beyond our control and with which we may be unfamiliar and since data made available subsequent to the date hereof may suggest modifications of the information, we do not assume any responsibility for the results of its use. This information is furnished upon the condition that the person receiving it shall make his own determination of the suitability of the material for his particular purpose.

SUPPLEMENT

# Material Information Bulletin

CHEVRON Aviation Hydraulic Fluid A

CMS 247707

## SPECIAL PRECAUTIONS

READ AND OBSERVE ALL PRECAUTIONS ON PRODUCT LABEL.

Contains Petroleum Distillate.

DO NOT USE OR STORE near flame, sparks or hot surfaces.

USE ONLY IN WELL VENTILATED AREA.

Keep container closed.

DO NOT weld, heat or drill container. Replace cap or bung. Emptied container still contains hazardous or explosive vapor or liquid.

CAUTION! Do not use pressure to empty drum or explosion may result.

# MATERIAL SAFETY DATA SHEET

U. S. DEPARTMENT OF LABOR "ESSENTIALLY SIMILAR" TO FORM 158-005-4

## SECTION I

MANUFACTURER'S NAME Western Chemical Company		EMERGENCY TELEPHONE NO. (816) 842-0560
ADDRESS (NUMBER, STREET, CITY, STATE, AND ZIP CODE) 1345 Taney, North Kansas City, Mo. 64116		
CHEMICAL NAME AND SYNONYMS Volatile, neutralizing amines	TRADE NAME CORAVOL	
CHEMICAL FAMILY	FORMULA HS-48	

## SECTION II HAZARDOUS INGREDIENTS

	TLV	(UNITS)
N, N-Diethylethanolamine (C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub> NC <sub>2</sub> H <sub>4</sub> OH	None est.	
Morpholine CH <sub>2</sub> CH <sub>2</sub> OCH <sub>2</sub> CH <sub>2</sub> NH	20 ppm (skin)	

## SECTION III PHYSICAL DATA

BOILING POINT (°F.) 212°F.	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	1.02
VAPOR PRESSURE (MM HG.) 7 mm Hg @ 68°F.	PERCENT VOLATILE (%)	100
VAPOR DENSITY (AIR = 1) 3	EVAPORATION RATE (=1)	Not known
SOLUBILITY IN WATER Complete		
APPEARANCE AND ODOR Slightly amber liquid, ammonia type odor		

## SECTION IV FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (METHOD USED) Tag. Closed Cup >209°F	FLAMMABLE LIMITS Not known
EXTINGUISHING MEDIA Carbon dioxide or dry chemical fire extinguisher	
SPECIAL FIRE FIGHTING PROCEDURES Use respiratory protection when fighting fires where exposure to vapors or gases is possible.	
UNUSUAL FIRE AND EXPLOSION HAZARDS When heated to decomposition, emits toxic fumes.	

## SECTION V HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE 20 ppm (skin)

EFFECTS OF OVEREXPOSURE Liquid can cause severe eye injury and mild skin irritation.

EMERGENCY AND FIRST AID PROCEDURES Flush eyes or skin contact with plenty of water for at least 15 min. Get medical attention for eye contact.

## SECTION VI REACTIVITY DATA

STABILITY:	UNSTABLE		CONDITIONS TO AVOID	None
	STABLE	X		

INCOMPATIBILITY (MATERIALS TO AVOID) Avoid mixing with strong acids or strong oxidizing agents.

HAZARDOUS DECOMPOSITION PRODUCTS Thermal decomposition may produce carbon monoxide and nitrogen oxides.

HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID	None
	WILL NOT OCCUR	X		

## SECTION VII SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED Flush heavily with water.

WASTE DISPOSAL METHOD Flush minor spills to drain. For large quantity disposal, consult state and local regulations.

## SECTION VIII SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (SPECIFY TYPE) Use air supplied mask in confined areas.

VENTILATION	LOCAL EXHAUST	Preferred	SPECIAL
	MECHANICAL (GENERAL)	Acceptable	OTHER

PROTECTIVE GLOVES Rubber EYE PROTECTION Chemical Safety Goggles

OTHER PROTECTIVE EQUIPMENT Eye bath and safety shower

## SECTION IX SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING Keep away from sparks and heat.  
Keep container closed when not in use.

OTHER PRECAUTIONS

AUG 26 1980

U.S. DEPARTMENT OF LABOR  
Occupational Safety and Health Administration

Form Approved  
OMB No. 44-101327

# MATERIAL SAFETY DATA SHEET

Required under USDL Safety and Health Regulations for Ship Repairing,  
Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917)

## SECTION I

MANUFACTURER'S NAME MALLINCKRODT, INC.		EMERGENCY TELEPHONE NO. 606/987-7000
ADDRESS (Number, Street, City, State, and ZIP Code) P.O. Box M, Paris, Kentucky 40361		
CHEMICAL NAME AND SYNONYMS CITRIC ACID, MONOHYDRATE		TRADE NAME AND SYNONYMS B-Hydroxytricarballic Acid
CHEMICAL FAMILY Carboxylic Acid	FORMULA H <sub>3</sub> C <sub>6</sub> H <sub>5</sub> O <sub>7</sub> ·H <sub>2</sub> O	

## SECTION II - HAZARDOUS INGREDIENTS

PAINTS, PRESERVATIVES, & SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS	%	TLV (Units)
PIGMENTS			BASE METAL		
CATALYST			ALLOYS		
VEHICLE			METALLIC COATINGS		
SOLVENTS			FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES			OTHERS		
OTHERS					
HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES				%	TLV (Units)

## SECTION III - PHYSICAL DATA

BOILING POINT (°F.)	Decomposes	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	1.54
VAPOR PRESSURE (mm Hg.)		PERCENT VOLATILE BY VOLUME (%)	
VAPOR DENSITY (AIR=1)		EVAPORATION RATE (_____ =1)	
SOLUBILITY IN WATER	133g/100g	Melting Point	153° C
APPEARANCE AND ODOR Colorless, odorless crystals			

## SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (Method used)	---	FLAMMABLE LIMITS	LeL	UoL
EXTINGUISHING MEDIA Any media suitable for extinguishing the supporting fire.				
SPECIAL FIRE FIGHTING PROCEDURES Wear self-contained breathing apparatus.				
UNUSUAL FIRE AND EXPLOSION HAZARDS Fire Hazard: Slight, when heated.				

### SECTION V - HEALTH HAZARD DATA

**THRESHOLD LIMIT VALUE**

None indicated. LD<sub>50</sub> Oral (Rat) = 11,700mg/Kg.

**EFFECTS OF OVEREXPOSURE**

Toxicity moderate via oral and inhalation routes. A moderate irritant with some allergenic properties.

**EMERGENCY AND FIRST AID PROCEDURES**

**SKIN:** Wash thoroughly with plenty of water. Check for irritation.

**EYES:** Flush with plenty of water and consult physician.

**INGESTION:** Give water by mouth (2 glasses) and induce vomiting. Call physician.

### SECTION VI - REACTIVITY DATA

<b>STABILITY</b>	UNSTABLE		CONDITIONS TO AVOID
	STABLE	X	
<b>INCOMPATIBILITY (Materials to avoid)</b>			
<b>HAZARDOUS DECOMPOSITION PRODUCTS</b> CO <sub>2</sub>			
<b>HAZARDOUS POLYMERIZATION</b>	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	X	

### SECTION VII - SPILL OR LEAK PROCEDURES

**STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED**

Scoop up material and dilute with water. Neutralize with soda ash or sodium bicarbonate. Wash down drain with excess water.

**WASTE DISPOSAL METHOD**

1. See above.
2. Send to an approved landfill.

### SECTION VIII - SPECIAL PROTECTION INFORMATION

<b>RESPIRATORY PROTECTION (Specify type)</b> Dust Mask (NIOSH approved)		
<b>VENTILATION</b>	LOCAL EXHAUST	SPECIAL
	MECHANICAL (General)	X
<b>PROTECTIVE GLOVES</b> Rubber		<b>EYE PROTECTION</b> Goggles
<b>OTHER PROTECTIVE EQUIPMENT</b> Lab coat or coveralls		

### SECTION IX - SPECIAL PRECAUTIONS

**PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING**

Store in a cool, dry place.

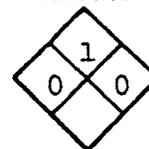
**OTHER PRECAUTIONS**



SHELL OIL COMPANY  
SHELL CHEMICAL COMPANY  
SHELL DEVELOPMENT COMPANY  
SHELL PIPE LINE CORPORATION

MSDS 60070-2

HAZARD  
RATING



NFPA

**MATERIAL SAFETY DATA SHEET**

Information on this form is furnished solely for the purpose of compliance with the Occupational Safety and Health Act of 1970 and shall not be used for any other purpose. Use or dissemination of all or any part of this information for any other purpose may result in a violation of law or constitute grounds for legal action.

SECTION I			
MANUFACTURER'S NAME Shell Oil Company		EMERGENCY TELEPHONE NO. (713) 473-9461	
ADDRESS (Number, Street, City, State, and ZIP Code) One Shell Plaza, Houston, Texas 77002			
CHEMICAL NAME AND SYNONYMS Lubricating Oil		TRADE NAME SHELL CARNEA® OIL 33 (31)	
CHEMICAL FAMILY Hydrocarbon		FORMULA Code 64518	

SECTION II HAZARDOUS INGREDIENTS*						
COMPOSITION	Approx.		LD <sub>50</sub>		LC <sub>50</sub>	
	%	SPECIES	ORAL	DERMAL	CONCENTRATION	HOURS
Petroleum hydrocarbons	100	Rat	>5g/kg			
		Rabbit		>2g/kg		
This formulation calls for special precautions						
SEE ATTACHED PAGE						

SECTION III PHYSICAL DATA			
BOILING POINT (°F)		SPECIFIC GRAVITY (H <sub>2</sub> O=1)	0.92
VAPOR PRESSURE (mmHg)		PERCENT VOLATILE BY VOLUME (%)	
VAPOR DENSITY (AIR=1)		EVAPORATION RATE (_____ = 1)	
SOLUBILITY IN WATER	Insol.		
APPEARANCE AND ODOR Light brown liquid, slight odor.			

SECTION IV FIRE AND EXPLOSION HAZARD DATA			
FLASH POINT (Method used) 385°F PMCC	FLAMMABLE LIMITS N.A.	Lel	Uel
EXTINGUISHING MEDIA Dry chemical type preferred			
SPECIAL FIRE FIGHTING PROCEDURES None special			
UNUSUAL FIRE AND EXPLOSION HAZARDS None unusual			

**SECTION V HEALTH HAZARD DATA**

THRESHOLD LIMIT VALUE	Vapor - not established. Oil mist - 5 mg/m <sup>3</sup>
EFFECTS OF OVEREXPOSURE	Pulmonary irritation possible. Defatting action on skin. Prolonged or repeated contact may cause skin disorders such as dermatitis, folliculitus, oil acne or even skin cancer.
EMERGENCY AND FIRST AID PROCEDURES	Eye - flush with water for at least 15 minutes. Skin - remove oil by wiping or applying waterless hand cleaner, followed by washing with soap and water. Remove all contaminated clothing. Ingestion - induce vomiting if conscious and consult medical personnel.

**SECTION VI REACTIVITY DATA**

STABILITY	UNSTABLE		CONDITIONS TO AVOID Heat and mist formation; excessive heat
	STABLE	X	
INCOMPATIBILITY (Materials to avoid)			
HAZARDOUS DECOMPOSITION PRODUCTS CO, CO <sub>2</sub> and oxygenates can be formed during combustion.			
HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	X	

**SECTION VII SPILL OR LEAK PROCEDURES**

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED	Absorb with clay, diatomaceous earth, or other inert material.
WASTE DISPOSAL METHOD	Controlled burning in compliance with local regulations.

**SECTION VIII SPECIAL PROTECTION INFORMATION**

RESPIRATORY PROTECTION (Specify type) NIOSH-approved respirator to avoid exposure to hot vapor or mist.		
VENTILATION	LOCAL EXHAUST As required to prevent exposure to vapor or mist.	SPECIAL
	MECHANICAL (General)	OTHER
PROTECTIVE GLOVES	Oil resistant (rubber)	EYE PROTECTION Goggles if oil is being sprayed or splashed.
OTHER PROTECTIVE EQUIPMENT Appropriate clothing to avoid skin contact.		

**SECTION IX SPECIAL PRECAUTIONS**

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING	Avoid breathing oil mist and vapors. Avoid skin contact.
OTHER PRECAUTIONS	Launder contaminated clothing before using. Discard leather goods when contaminated. Wash before eating or smoking.

Product Safety and Compliance  
 Oil and Chemical Products  
 Shell Oil Company  
 DATE July 1978

THE INFORMATION CONTAINED HEREIN IS BASED ON DATA CONSIDERED ACCURATE. HOWEVER, NO WARRANTY IS EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THESE DATA OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF. VENDOR ASSUMES NO RESPONSIBILITY FOR INJURY TO VENDEE OR THIRD PERSONS PROXIMATELY CAUSED BY THE MATERIAL IF REASONABLE SAFETY PROCEDURES ARE NOT ADHERED TO AS STIPULATED IN THE DATA SHEET. ADDITIONALLY, VENDOR ASSUMES NO RESPONSIBILITY FOR INJURY TO VENDEE OR THIRD PERSONS PROXIMATELY CAUSED BY ABNORMAL USE OF THE MATERIAL EVEN IF REASONABLE SAFETY PROCEDURES ARE FOLLOWED. FURTHERMORE, VENDEE ASSUMES THE RISK IN HIS USE OF THE MATERIAL.

CODE 64518

SHELL CARNEA® OIL 33

MSDS 60070-2

The petroleum hydrocarbons in this product contain a mixture of paraffinic, naphthenic, aromatic, and small amounts of heterocyclic hydrocarbons. As with other petroleum oils, the aromatics contain polycyclic compounds of various concentrations and structures. Some of these polycyclics may be those which have been shown to induce cancer in animals under laboratory conditions. Epidemiologic studies have suggested the possibility of skin cancer induction in man after prolonged and repeated contact with oils containing these materials under conditions of poor personal hygiene. Inhalation of mists arising from oils containing these materials may also present a cancer hazard.

# MATERIAL SAFETY DATA SHEET

U. S. DEPARTMENT OF LABOR "ESSENTIALLY SIMILAR" TO FORM LSB-005-4

SECTION I			
MANUFACTURER'S NAME	Continental Products of Texas	EMERGENCY TELEPHONE NO. (915) 337-4681	
ADDRESS	Box 3627 - Odessa, Texas 79760		
CHEMICAL NAME AND SYNONYMS	Sodium Sulfite	TRADE NAME AND SYNONYMS	DEOX-21
CHEMICAL FAMILY	Sulfur	FORMULA	Na <sub>2</sub> SO <sub>3</sub>

SECTIONS II HAZARDOUS INGREDIENTS							
INGREDIENT	%	SPECIES	LD <sub>50</sub>		LC <sub>50</sub>		
			ORAL	DERMAL	CONCENTRATION	HOURS	
Sulfurous Acid		Human	LDLo 500 mg/Kg				
POTENTIALLY TOXIC INGREDIENTS						%	TLV (UNITS)
Sodium Sulfite						99	
Cobalt Sulfate						1	

SECTION III PHYSICAL DATA			
BOILING POINT (°F.)	None	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	2.63
VAPOR PRESSURE (MM HG.)	None	PERCENT VOLATILE BY VOLUME (%)	None
VAPOR DENSITY (AIR = 1)	None	EVAPORATION RATE (____ = 1)	None
SOLUBILITY IN WATER	100		
APPEARANCE AND ODOR	White powder - No odor		

SECTION IV FIRE AND EXPLOSION HAZARD DATA				
FLASH POINT (METHOD USED)	COC	None	FLAMMABLE LIMITS	LEL UEL
EXTINGUISHING MEDIA	None			
SPECIAL FIRE FIGHTING PROCEDURES	None			
UNUSUAL FIRE AND EXPLOSION HAZARDS	None - <u>will emit sulfur dioxide fumes when heated dry above 500°F.</u>			

## SECTION V HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE

EFFECTS OF OVEREXPOSURE **None**

EMERGENCY AND FIRST AID PROCEDURES **None**

## SECTION VI REACTIVITY DATA

STABILITY	UNSTABLE		CONDITIONS TO AVOID
	STABLE	<b>X</b>	

INCOMPATIBILITY (MATERIALS TO AVOID)

HAZARDOUS DECOMPOSITION PRODUCTS

HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	<b>X</b>	

## SECTION VII SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

**Sweep or wash with water.**

WASTE DISPOSAL METHOD **Regular**

## SECTION VIII SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (SPECIFY TYPE) **None**

VENTILATION	LOCAL EXHAUST	None	SPECIAL	None
	MECHANICAL (GENERAL)	None	OTHER	

PROTECTIVE GLOVES <b>None</b>	EYE PROTECTION <b>Glasses</b>
-------------------------------	-------------------------------

OTHER PROTECTIVE EQUIPMENT

## SECTION IX SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

**Avoid excess heat - over 250°F.**

OTHER PRECAUTIONS

# MATERIAL SAFETY DATA SHEET

U. S. DEPARTMENT OF LABOR "ESSENTIALLY SIMILAR" TO FORM LSB-005-4

<b>SECTION I</b>			
MANUFACTURER'S NAME	Continental Products of Texas	EMERGENCY TELEPHONE NO. (915) 337-4681	
ADDRESS	Box 3627 - Odessa, Texas 79760		
CHEMICAL NAME AND SYNONYMS	Sodium Bichromate	TRADE NAME AND SYNONYMS	CHROMINE-T
CHEMICAL FAMILY	Organic Chromates	FORMULA	Na <sub>2</sub> Cr <sub>2</sub> O <sub>7</sub> + water

<b>SECTIONS II HAZARDOUS INGREDIENTS</b>							
INGREDIENT	%	SPECIES	LD <sub>50</sub>		LC <sub>50</sub>		
			ORAL	DERMAL	CONCENTRATION	HOURS	
		Human	LDLo 50 mg/Kg				
		Guinea Pig		LDLo 335			
Sodium Bichromate	40						
<b>POTENTIALLY TOXIC INGREDIENTS</b>						%	TLV (UNITS)
None							

<b>SECTION III PHYSICAL DATA</b>			
BOILING POINT (°F.)	212	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	1.4
VAPOR PRESSURE (MM HG.) 212°F	760	PERCENT VOLATILE BY VOLUME (%)	60
VAPOR DENSITY (AIR = 1)		EVAPORATION RATE (water = 1)	1
SOLUBILITY IN WATER	100%		
APPEARANCE AND ODOR	Dark amber - no odor		

<b>SECTION IV FIRE AND EXPLOSION HAZARD DATA</b>				
FLASH POINT (METHOD USED)	COC	None	FLAMMABLE LIMITS	LEL UEL
EXTINGUISHING MEDIA	None			
SPECIAL FIRE FIGHTING PROCEDURES	None			
UNUSUAL FIRE AND EXPLOSION HAZARDS	None			

### SECTION V HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE

EFFECTS OF OVEREXPOSURE Corrosive action on skin and mucous membranes.

EMERGENCY AND FIRST AID PROCEDURES Wash with water.

### SECTION VI REACTIVITY DATA

<b>STABILITY</b>	UNSTABLE		CONDITIONS TO AVOID
	STABLE	X	

INCOMPATIBILITY (MATERIALS TO AVOID)

HAZARDOUS DECOMPOSITION PRODUCTS

<b>HAZARDOUS POLYMERIZATION</b>	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	X	

### SECTION VII SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Wash with water.

WASTE DISPOSAL METHOD As water.

### SECTION VIII SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (SPECIFY TYPE) None

<b>VENTILATION</b>	LOCAL EXHAUST None	SPECIAL
	MECHANICAL (GENERAL) None	OTHER

PROTECTIVE GLOVES None	EYE PROTECTION Glasses
------------------------	------------------------

OTHER PROTECTIVE EQUIPMENT None

### SECTION IX SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

Prevent prolonged skin contact.

OTHER PRECAUTIONS

# MATERIAL SAFETY DATA SHEET

U. S. DEPARTMENT OF LABOR "ESSENTIALLY SIMILAR" TO FORM LSB-005-4

SECTION I			
MANUFACTURER'S NAME	Continental Products of Texas	EMERGENCY TELEPHONE NO. (915) 337-4681	
ADDRESS	Box 3627 - Odessa, Texas 79760		
CHEMICAL NAME AND SYNONYMS	Zinc sulfate	TRADE NAME AND SYNONYMS	ANTIPOL-640
CHEMICAL FAMILY	Metal organic Combination	FORMULA	Not applicable compounded.

SECTIONS II HAZARDOUS INGREDIENTS							
INGREDIENT	%	SPECIES	LD <sub>50</sub>		LC <sub>50</sub>		
			ORAL	DERMAL	CONCENTRATION	HOURS	
		Human	LDLo 50				
		Rat	LDLo 2200				
POTENTIALLY TOXIC INGREDIENTS						%	TLV (UNITS)

SECTION III PHYSICAL DATA			
BOILING POINT (°F.)	None	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	No
VAPOR PRESSURE (MM HG.)	None	PERCENT VOLATILE BY VOLUME (%)	No
VAPOR DENSITY (AIR = 1)	None	EVAPORATION RATE (_____ = 1)	No
SOLUBILITY IN WATER	100		
APPEARANCE AND ODOR	White powder		

SECTION IV FIRE AND EXPLOSION HAZARD DATA				
FLASH POINT (METHOD USED)	COC	None	FLAMMABLE LIMITS	LEL UEL
EXTINGUISHING MEDIA	None			
SPECIAL FIRE FIGHTING PROCEDURES	None			
UNUSUAL FIRE AND EXPLOSION HAZARDS	None			

### SECTION V HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE

EFFECTS OF OVEREXPOSURE      None

EMERGENCY AND FIRST AID PROCEDURES      None

### SECTION VI REACTIVITY DATA

STABILITY	UNSTABLE		CONDITIONS TO AVOID
	STABLE	X	

INCOMPATIBILITY (MATERIALS TO AVOID)

HAZARDOUS DECOMPOSITION PRODUCTS

HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	X	

### SECTION VII SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

None

WASTE DISPOSAL METHOD      Regular Waste

### SECTION VIII SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (SPECIFY TYPE)

VENTILATION	LOCAL EXHAUST	SPECIAL
	MECHANICAL (GENERAL)	OTHER

PROTECTIVE GLOVES      No      EYE PROTECTION      Safety Glasses

OTHER PROTECTIVE EQUIPMENT      Dust Respirator

### SECTION IX SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING      None

OTHER PRECAUTIONS      None

# MATERIAL SAFETY DATA SHEET

CORPORATE RESEARCH & DEVELOPMENT

SCHENECTADY, N. Y. 12305

Phone: (518) 385-4085

DIAL COMM 8\*235-4085



No. 53

CHLORINE

Date July 1979

<b>SECTION I. MATERIAL IDENTIFICATION</b>			
MATERIAL NAME: CHLORINE OTHER DESIGNATIONS: Cl <sub>2</sub> , CAS # 007 782 505 DESCRIPTION: A gas shipped in steel cylinders as a liquid under its own vapor pressure. MANUFACTURER: Available from many suppliers.			
<b>SECTION II. INGREDIENTS AND HAZARDS</b>		<b>%</b>	<b>HAZARD DATA</b>
Chlorine  *Current OSHA ceiling limit. ACGIH TLV (1978) is 1 ppm with a STEL of 3 ppm for up to 15 minutes exposure. NIOSH (1976) proposed a ceiling limit of 0.5 ppm (15 minute sampling time).  (Controversy going on whether OSHA standard should include ceiling limit or not.)		> 99	8-hr TWA 1 ppm (C) or 3 mg/m <sup>3</sup> *
<b>SECTION III. PHYSICAL DATA</b>			
Boiling point at 1 atm, deg C ----- -34 Vapor pressure at 20 C, mm Hg ----- 4800 Vapor density (Air=1) ----- 2.49 Water solubility at 20 C, 1 atm, g/l -- 7.3		Density at 0°C: Gas at 1 atm, g/liter ---- 3.214 Liquid at 3.65 atm, g/cc -- 1.47 Molecular weight -----70.91	
Appearance & Odor: A greenish-yellow gas or clear, amber-colored liquid with a suffocating, pungent, irritating odor. The odor recognition threshold (100% of test panel, unfatigued) is reported at 0.314 ppm. The odor is easily noticed at 1.9-3.5 ppm and has been reported as intolerable at 2.6-41 ppm, depending on the observer.			
<b>SECTION IV. FIRE AND EXPLOSION DATA</b>			<b>LOWER</b>
<b>Flash Point and Method</b>	<b>Autoignition Temp.</b>	<b>Flammability Limits In Air</b>	<b>UPPER</b>
Non-flammable			
Use extinguishing media that is appropriate for the surrounding fire. Use water spray to cool intact, fire-exposed containers (one ton tanks and cylinders will release chlorine when a fusible metal safety plug melts at 158-165F.) If possible, have specially trained personnel remove intact cylinders from fire area. Chlorine will support the burning of most combustible materials, just as oxygen does. Flammable gases and vapors can form explosive mixtures with chlorine. Firefighters must use self-contained breathing equipment, eye protection, and full protective clothing when fighting fires in which chlorine is involved.			
<b>SECTION V. REACTIVITY DATA</b>			
Chlorine is stable in steel containers at room temperature when dry. [Intense local heat (above 215°C) on steel walls can cause steel to ignite in chlorine.] It is a powerful oxidizing agent which reacts violently with reducing agents and combustible materials. Materials such as acetylene, turpentine, other hydrocarbons, ammonia, hydrogen, ether, powdered metals, etc. must be kept away from chlorine. It reacts with H <sub>2</sub> S and H <sub>2</sub> O forming HCl; it combines with CO and SO <sub>2</sub> to form phosgene and sulfuryl chloride (toxic and corrosive materials). Wet chlorine (150 ppm water) corrosively attacks most common metals. Handling chlorine requires special materials technology.			

## SECTION VI. HEALTH HAZARD INFORMATION

TLV 1 ppm or 3 mg/m<sup>3</sup> (C)

Chlorine believed to damage the body by local corrosive effects only; no systemic effects. 5-8 ppm in air will be severely irritating to eyes, nose, and respiratory tract of most individuals in a few minutes (10 ppm intolerable for avg. person). Higher level exposures produce coughing, dyspnea, burns of the skin, conjunctivitis, pulmonary edema (may be delayed) and death, depending on concentration and time of exposure (35-51 ppm, lethal in an hour; a few deep breaths fatal at 1000 ppm). Reduced respiratory capacity (especially among smokers) and dental erosion can result from chronic low level exposure. Any contact with liquid chlorine causes burns, blistering and tissue destruction.

**FIRST AID:** Call physician IMMEDIATELY for any person overexposed to chlorine!

**Eye Contact:** Flush eyes with water for at least 15 minutes, holding eyelids open. If medical help is not readily available, continue flushing with water.

**Skin Contact:** (Treat for inhalation exposure first!) Remove contaminated clothing under a safety shower. Wash exposed skin areas thoroughly with water.

**Inhalation:** Remove to fresh air. Restore breathing when required. Have trained person administer oxygen until victim breathes easily on his own. Keep warm and at rest! In mild cases, give milk to relieve throat irritation.

## SECTION VII. SPILL, LEAK, AND DISPOSAL PROCEDURES

Establish written emergency plans and special training of personnel where chlorine is used.

Notify safety personnel. Provide ventilation. Exclude from area all except specially trained, assigned personnel with approved self-contained breathing equipment and appropriate protective clothing. Find and stop leak. (Large uncontrollable leaks require environmental consideration and possible evacuation of surrounding area.)

Move leaking container to isolated area. Position to release gas not liquid.

When possible draw off chlorine to process or to disposal system.

**DISPOSAL:** Bubble through a large volume of 15% aqueous NaOH or other alkali. Suitably dispose of resulting solution. Follow Federal, State and local regulations.

## SECTION VIII. SPECIAL PROTECTION INFORMATION

Provide general and local exhaust ventilation to meet TLV requirements. Provide suitable venting for low lying areas. Use enclosed, isolated processing and handling whenever possible. Full face-piece respirators must be available for non-routine and emergency use: canister gas mask below 5000 ppm in air and self-contained breathing equipment for other conditions.

Workers should be provided with chemical safety goggles and impervious gloves. Full protective clothing must be used when needed to prevent exposure to chlorine, liquid or gas. Daily change of work clothes and showering after work shift are recommended. Eyewash stations and chemical safety showers must be available in areas of handling and storage of chlorine.

## SECTION IX. SPECIAL PRECAUTIONS AND COMMENTS

Store chlorine containers in well-ventilated areas of low fire potential, away from incompatible materials (see Sec. V) and away from sources of heat and ignition. Protect containers from weather and physical damage; follow standard safety procedures for containers of compressed, corrosive gases. Provide special training to workers handling chlorine. Regularly inspect (and test) piping and containment used for chlorine service. Liquid levels should be less than 85% of tank or cylinder capacity.

Use preplacement and periodic medical exams; preclude from workplace exposure to chlorine those with cardiac, pulmonary or chronic respiratory problems.

Special Ref: "Chlorine and Hydrogen Chloride", Chapter 5, National Academy of Science, Washington, DC (1976).

DATA SOURCE(S) CODE: 2-12, 17, 19, 24, 26

APPROVALS: MIS,  
CRD

Industrial Hygiene  
and Safety

MEDICAL REVIEW: 12/79

Judgments as to the suitability of information herein for purchaser's purposes are necessarily purchaser's responsibility. Therefore, although reasonable care has been taken in the preparation of such information, General Electric Company extends no warranties, makes no representations and assumes no responsibility as to the accuracy or suitability of such information for application to purchaser's intended purposes or for consequences of its use.

EFFECTIVE DATE: 18 SEP 78

PRODUCT CODE: 21148

PRODUCT NAME: DIETHYLENE GLYCOL (REGULAR GRADE)

MSD: 0070

INGREDIENTS (TYPICAL VALUES-NOT SPECIFICATIONS) : % :  
DIETHYLENE GLYCOL : 99 :

SECTION 1 PHYSICAL DATA

BOILING POINT: 472.6F : SOL. IN WATER; COMPLETELY MISCIBLE  
VAP PRESS: 0.01 MMHG @ 20C : SP. GRAVITY: 1.118 @ 20/20C  
VAP DENSITY (AIR=1): 2.14 : % VOLATILE BY VOL: NOT APPLICABLE  
APPEARANCE AND ODOR: COLORLESS, MILD, LIQUID.

SECTION 2 FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: 255F : FLAMMABLE LIMITS (STP IN AIR)  
METHOD USED: PMCC : LFL: NOT DETER. UFL: NOT DETER.  
EXTINGUISHING MEDIA: WATER FOG, ALCOHOL FOAM, CO2, DRY CHEMICAL.  
SPECIAL FIRE FIGHTING EQUIPMENT AND HAZARDS: NONE.

SECTION 3 REACTIVITY DATA

STABILITY: IGNITES IN AIR AT 444F.  
INCOMPATIBILITY: OXIDIZING MATERIAL.  
HAZARDOUS DECOMPOSITION PRODUCTS: ----  
HAZARDOUS POLYMERIZATION: WILL NOT OCCUR.

SECTION 4 SPILL, LEAK, AND DISPOSAL PROCEDURES

ACTION TO TAKE FOR SPILLS (USE APPROPRIATE SAFETY EQUIPMENT): DAM TO  
PREVENT WATER POLLUTION. SOAK UP WITH ABSORBENT MATERIAL.  
USE VACUUM TRUCK TO RECOVER. RETURN TO PLANT FOR REPROCESSING.  
DISPOSAL METHOD: BURN ACCORDING TO LOCAL, STATE, AND FEDERAL LAWS.

SECTION 5 HEALTH HAZARD DATA

INGESTION: LOW SINGLE DOSE ORAL TOXICITY FOR LAB ANIMALS; MODERATE  
FOR HUMANS.  
EYE CONTACT: UP TO MILD IRRITATION.  
SKIN CONTACT: ESSENTIALLY NON-IRRITATING.  
SKIN ABSORPTION: ABSORBED THROUGH SKIN BUT LOW IN TOXICITY BY THIS ROUTE.  
INHALATION: NO GUIDE FOR CONTROL KNOWN. NOT LIKELY A PROBLEM

(CONTINUED ON PAGE 2 )

(R) INDICATES A REGISTERED OR TRADEMARK NAME OF THE DOW CHEMICAL COMPANY

EFFECTIVE DATE: 18 SEP 78 PRODUCT CODE: 21148  
PRODUCT (CONT'D): DIETHYLENE GLYCOL (REGULAR GRADE) MSD: 0070

SECTION 5 HEALTH HAZARD DATA (CONTINUED)

INHALATION: (CONTINUED)

BECAUSE OF LOW VOLATILITY. A LEVEL OF 100 PPM HAS BEEN SUGGETED AS A GUIDE IF MATERIAL IS HANDLED HOT.  
EFFECTS OF OVEREXPOSURE: DEGENERATION OF THE KIDNEY AND TO A LESSER EXTENT THE LIVER.

SECTION 6 FIRST AID--NOTE TO PHYSICIAN

FIRST AID PROCEDURES:

EYES: IRRIGATION OF THE EYE IMMEDIATELY WITH WATER FOR 5 MINUTES IS GOOD SAFETY PRACTICE. CONSULT MEDICAL.  
SKIN: WASH OFF IN FLOWING WATER. DECONTAMINATE CLOTHING AND ACCESSORIES BEFORE REUSE. GOOD PERSONAL HYGIENE.  
INHALATION: REMOVE TO FRESH AIR IF EFFECTS OCCUR.  
INGESTION: TOXIC BY INGESTION. INDUCE VOMITING IMMEDIATELY.  
CALL A PHYSICIAN AND/OR TRANSPORT TO EMERGENCY FACILITY.  
NOTE TO PHYSICIAN: STAIN FOR EVIDENCE OF CORNEAL ABRASION OR INJURY. MAY CAUSE NEUROLOGIC SIGNS AND SYMPTOMS. MAY CAUSE KIDNEY DAMAGE. MAY CAUSE ELECTROLYTE IMBALANCE. SUGGEST BASELINE CBC, UA, AND 12 TEST. SUGGEST BASELINE ELECTROLYTES. CONSULT STANDARD LITERATURE. USE OF ALCOHOL MAY BE HELPFUL.

SECTION 7 SPECIAL HANDLING INFORMATION

VENTILATION: GOOD VENTILATION USUALLY ADEQUATE FOR MOST OPERATIONS.  
RESPIRATORY PROTECTION: IF HANDLING HOT MATERIAL, CONTROL VAPORS TO 100 PPM OR LESS. NONE NORMALLY NEEDED.  
PROTECTIVE CLOTHING: CLEAN CLOTHING.  
EYE PROTECTION: NOT NORMALLY NECESSARY.

SECTION 8 SPECIAL PRECAUTIONS AND ADDITIONAL INFORMATION

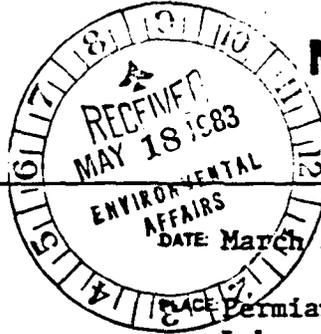
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE: PRACTICE REASONABLE CAUTION TO AVOID SKIN AND EYE CONTACT. AVOID BREATHING VAPORS FROM HOT MATERIAL.

ADDITIONAL INFORMATION: ----

LAST PAGE

(R) INDICATES A REGISTERED OR TRADEMARK NAME OF THE DOW CHEMICAL COMPANY

THE INFORMATION HEREIN IS GIVEN IN GOOD FAITH, BUT NO WARRANTY, EXPRESS OR IMPLIED, IS MADE.



# MEMORANDUM

TO: New Mexico Plants Listed  
Below

FROM: Vernon D. Rheay

Permian Division -  
Laboratory

RE: Discontinuance Of Side-Stream Filter Backwashing On Closed Systems.

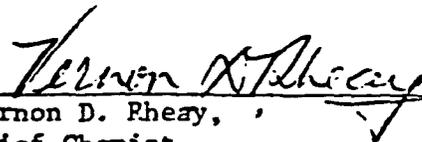
To further improve our efforts to eliminate any discharging of waste water containing hazardous metals and to comply with New Mexico environmental standards, we recommend that the following steps be taken immediately to bring this about:

1. Discontinue any scheduled or occasional backwashing of side-stream filters on the engine jacket and oil cooling systems. These systems contain Chromium which is listed as a hazardous waste when consumed in drinking water. This does not include cooling tower side-stream filters.
2. Should the draining of an engine become necessary because of work-over, this water must no longer be allowed to go to drain. A suitable tank or an accumulation of drums should be arranged for to store this water. Following the repairs this water, of course, should be added back into the system.
3. An inspection for possible leaking valves into the drain system should be undertaken and repaired if necessary. We are looking for zero loss of Chromium containing water to the waste water system.
4. Extra care should be taken to avoid any spillage of chemicals during addition to the systems or during transfer of coolant for engine workover reasons.

We are already monitoring the Chromium content of the wastewater and should be able to advise you of an improvement in this area.

We do not anticipate serious problems from this change, but close observation of the systems should be maintained and detected sour gas leaks and/or leaks should be repaired as soon as possible.

Please advise if you would like to discuss this change or if there are questions.

  
Vernon D. Rheay,  
Chief Chemist

VDR/sf

cc: J. W. Cronenberg  
Ken Corder  
R. T. Wright  
Charlie Mathis  
C. E. Goin  
L. T. McRae - Eunice  
Bill Kemper - Eunice  
M. E. Webb - Monument  
Willie Harbin - Jal #3  
Elmo Daniels - Jal #3  
Loyd McWhorter - Jal #1  
R411 Turtle - Jal #4

Roy Hess Jal #4

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET <sup>1/</sup>

Checked by  
CALCULATED BY: O. Uribe/F. R. Sprester

DATE: April 8, 1981

AREA DESCRIPTION: <sup>2/</sup> Drainage Area "A" at Jal No. 2 Plant  
Lea County, New Mexico

DRAINAGE AREA: <sup>3/</sup> (by planimeter)

A = 15 (Acres)

LENGTH: (Longest waterway)

L = 1150 (Ft)

ELEVATION DIFFERENCE:

H = 26.1 (Ft)

3191.5 ft. minus 3165.4 ft

S = 2.27 %

RUNOFF CURVE NUMBER: Table 2-1<sup>1/</sup>

CN = 75

TIME OF CONCENTRATION: Figure 2-2<sup>1/</sup>  
(large gullies)

Yr. Freq.

Tc = 0.13

RAINFALL, 24 HR. Table 1 this report

2

P = 2.10 (In.)

5

P = 3.00 (In.)

10

P = 3.50 (In.)

DIRECT RUNOFF: Figure 2-4<sup>1/</sup>

2

Q = 0.43 (In.)

5

Q = 0.98 (In.)

10

Q = 1.30 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3<sup>1/</sup>

DC = 65 (Southern Desert  
valleys and Plains)  
I = 1.30 (CFS/Ac  
In.)

RATE OF RUNOFF: Figure 2-5<sup>1/</sup>

PEAK DISCHARGE:  $q = A \times Q \times I$

2

q = 8.4 (CFS)

5

q = 19.1 (CFS)

10

q = 25.4 (CFS)

VOLUME OF RUNOFF: Vol = (QxA)  
÷ 12 in/ft

2

V = 0.5 (Ac.Ft)

5

V = 1.2 (Ac.Ft.)

10

V = 1.6 (Ac.Ft.)

COMMENTS:

<sup>1/</sup> McDougal, 1973

<sup>2/</sup> Some of the old pond structures located in Cheyenne Draw will retain storm runoff along with sinks and depressions in and around the site.

<sup>3/</sup> See Figure 5A (Map Pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET <sup>1/</sup>

Checked by

CALCULATED BY: O. Uribe/F. R. Sprester

DATE: April 8, 1981

AREA DESCRIPTION: <sup>2/</sup> Drainage Area "A" at Jal No. 2 Plant

Lea County, New Mexico

DRAINAGE AREA: <sup>3/</sup> (by planimeter)

A = 15 (Acres)

LENGTH: (Longest waterway)

L = 1150 (Ft)

ELEVATION DIFFERENCE:

H = 26.1 (Ft)

3191.5 ft. minus 3165.4 ft

S = 2.2 %

RUNOFF CURVE NUMBER: Table 2-1 <sup>1/</sup>

CN = 75

TIME OF CONCENTRATION: Figure 2-2 <sup>1/</sup>  
(large gullies)

Yr. Freq.

Tc = 0.13

RAINFALL, 24 HR. Table 1 this report

25

P = 4.5 (In.)

50

P = 5.1 (In.)

100

P = 5.7 (In.)

DIRECT RUNOFF: Figure 2-4 <sup>1/</sup>

25

Q = 2.15 (In.)

50

Q = 2.50 (In.)

100

Q = 3.00 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3 <sup>1/</sup>

DC = 65 (Southern Desert  
valleys and Plains)  
I = 1.30 (CFS/Ac  
In.)

RATE OF RUNOFF: Figure 2-5 <sup>1/</sup>

PEAK DISCHARGE:  $q = AxQxI$

25

q = 41.9 (CFS)

50

q = 48.8 (CFS)

100

q = 58.5 (CFS)

VOLUME OF RUNOFF: Vol = (QxA)  
÷ 12 in/ft

25

V = 2.7 (Ac.Ft)

50

V = 3.1 (Ac.Ft.)

100

V = 3.8 (Ac.Ft.)

COMMENTS:

1/ McDougal, 1973

2/ Some of the old pond structures located in Cheyanne Draw will retain storm runoff along with sinks and depressions in and around the site.

3/ See Figure 5A (Map Pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET <sup>1/</sup>

Checked by  
CALCULATED BY: O. Uribe/F. R. Sprester

DATE: April 8, 1981

AREA DESCRIPTION: <sup>2/</sup> Drainage Area "B" at Jal No. 2 Plant  
Lea County, New Mexico

DRAINAGE AREA: <sup>3/</sup> (by planimeter)

A = 11.9 (Acres)

LENGTH: (Longest waterway)

L = 2000 (Ft)

ELEVATION DIFFERENCE:

H = 36.4 (Ft)

3204 ft. minus 3167.6 ft

S = 1.82 %

RUNOFF CURVE NUMBER: Table 2-1<sup>1/</sup>

CN = 85

TIME OF CONCENTRATION: Figure 2-2<sup>1/</sup>  
(large gullies)

Yr. Freq.

Tc = 0.21

RAINFALL, 24 HR. Table 1 this report

2

P = 2.10 (In.)

5

P = 3.00 (In.)

10

P = 3.50 (In.)

DIRECT RUNOFF: Figure 2-4<sup>1/</sup>

2

Q = 0.85 (In.)

5

Q = 1.60 (In.)

10

Q = 2.00 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3<sup>1/</sup>

DC = 65 (Southern Desert  
valleys and Plains) (CFS/Ac  
In.)

RATE OF RUNOFF: Figure 2-5<sup>1/</sup>

I = 1.25 (CFS/Ac  
In.)

PEAK DISCHARGE:  $q = AxQxI$

2

q = 12.6 (CFS)

5

q = 25.8 (CFS)

10

q = 29.8 (CFS)

VOLUME OF RUNOFF:  $Vol = (QxA)$   
 $\div 12 \text{ in/ft}$

2

V = 0.8 (Ac.Ft)

5

V = 1.6 (Ac.Ft)

10

V = 2.00 (Ac.Ft)

COMMENTS:

1/ McDougal, 1973

2/ Some of the old pond structures located in Cheyenne Draw will retain storm runoff along with sinks and depressions in and around the site.

3/ See Figure 5A (Map Pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET <sup>1/</sup>

Checked by  
 CALCULATED BY: O. Uribe/F. R. Sprester  
 DATE: April 8, 1981

AREA DESCRIPTION: <sup>2/</sup> Drainage Area "B" at Jal No. 2 Plant  
Lea County, New Mexico

DRAINAGE AREA: <sup>3/</sup> (by planimeter) A = 11.9 (Acres)  
 LENGTH: (Longest waterway) L = 2000 (Ft)  
 ELEVATION DIFFERENCE: H = 36.4 (Ft)  
3204 ft. minus 3167.6 ft

RUNOFF CURVE NUMBER: Table 2-1<sup>1/</sup> S = 1.82 %  
 TIME OF CONCENTRATION: Figure 2-2<sup>1/</sup> CN = 85  
 (large gullies) Yr. Freq. Tc = 0.21

RAINFALL, 24 HR. Table 1 this report	<u>25</u>	P = <u>4.5</u> (In.)
	<u>50</u>	P = <u>5.1</u> (In.)
	<u>100</u>	P = <u>5.7</u> (In.)
DIRECT RUNOFF: Figure 2-4 <sup>1/</sup>	<u>25</u>	Q = <u>2.90</u> (In.)
	<u>50</u>	Q = <u>3.50</u> (In.)
	<u>100</u>	Q = <u>4.00</u> (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3<sup>1/</sup> DC = 65 (Southern Desert  
 RATE OF RUNOFF: Figure 2-5<sup>1/</sup> I = 1.25 (CFS/Ac. valleys and Plains)  
 In.)

PEAK DISCHARGE: q = AxQxI	<u>25</u>	q = <u>43.1</u> (CFS)
	<u>50</u>	q = <u>52.1</u> (CFS)
	<u>100</u>	q = <u>59.5</u> (CFS)

VOLUME OF RUNOFF: Vol = (QxA) ÷ 12 in/ft	<u>25</u>	V = <u>2.9</u> (Ac.Ft.)
	<u>50</u>	V = <u>3.5</u> (Ac.Ft.)
	<u>100</u>	V = <u>4.0</u> (Ac.Ft.)

COMMENTS:

- 1/ McDougal, 1973
- 2/ Some of the old pond structures located in Cheyenne Draw will retain storm runoff along with sinks and depressions in and around the site.
- 3/ See Figure 5A (Map Pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET <sup>1/</sup>

Checked by

CALCULATED BY: O. Uribe/F. R. Sprester

DATE: April 8, 1981

AREA DESCRIPTION: <sup>2/</sup> Drainage Area "C" at Jal No. 2 Plant  
Lea County, New Mexico

DRAINAGE AREA: <sup>3/</sup> (by planimeter)

A = 21.9 (Acres)

LENGTH: (Longest waterway)

L = 1600 (Ft)

ELEVATION DIFFERENCE:

H = 24.5 (Ft)

3204 ft. minus 3179.5 ft

S = 1.53 %

RUNOFF CURVE NUMBER: Table 2-1<sup>1/</sup>

CN = 82

TIME OF CONCENTRATION: Figure 2-2<sup>1/</sup>  
(large gullies)

Tc = 0.195

RAINFALL, 24 HR. Table 1 this report

Yr. Freq.

2

P = 2.10 (In.)

5

P = 3.00 (In.)

10

P = 3.50 (In.)

DIRECT RUNOFF: Figure 2-4<sup>1/</sup>

2

Q = 0.68 (In.)

5

Q = 1.35 (In.)

10

Q = 1.70 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3<sup>1/</sup>

DC = 65 (Southern Desert  
valleys and Plains)  
I = 1.25 (CFS/Ac  
In.)

RATE OF RUNOFF: Figure 2-5<sup>1/</sup>

PEAK DISCHARGE:  $q = AxQxI$

2

q = 18.6 (CFS)

5

q = 36.9 (CFS)

10

q = 46.5 (CFS)

VOLUME OF RUNOFF: Vol = (QxA)

÷ 12 in/ft

2

V = 1.2 (Ac.Ft)

5

V = 2.5 (Ac.Ft.)

10

V = 3.1 (Ac.Ft.)

COMMENTS:

1/ McDougal, 1973

2/ Some of the old pond structures located in Cheyenne Draw will retain storm runoff along with sinks and depressions in and around the site.

3/ See Figure 5A (Map Pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET <sup>1/</sup>

Checked by  
CALCULATED BY: O. Uribe/F. R. Sprester

DATE: April 8, 1981

AREA DESCRIPTION: <sup>2/</sup> Drainage Area "C" at Jal No. 2 Plant  
Lea County, New Mexico

DRAINAGE AREA: <sup>3/</sup> (by planimeter)

A = 21.9 (Acres)

LENGTH: (Longest waterway)

L = 1600 (Ft)

ELEVATION DIFFERENCE:

H = 24.5 (Ft)

3204 ft. minus 3179.5 ft

S = 1.55 %

RUNOFF CURVE NUMBER: Table 2-1 <sup>1/</sup>

CN = 82

TIME OF CONCENTRATION: Figure 2-2 <sup>1/</sup>  
(large gullies)

Tc = 0.195

RAINFALL, 24 HR. Table 1 this report

Yr. Freq.

25

P = 4.5 (In.)

50

P = 5.1 (In.)

100

P = 5.7 (In.)

DIRECT RUNOFF: Figure 2-4 <sup>1/</sup>

25

Q = 2.60 (In.)

50

Q = 3.10 (In.)

100

Q = 3.70 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3 <sup>1/</sup>

DC = 65 (Southern Desert

valleys and Plains) (CFS/Ac

RATE OF RUNOFF: Figure 2-5 <sup>1/</sup>

I = 1.25 (In.)

PEAK DISCHARGE:  $q = AxQxI$

25

q = 71.2 (CFS)

50

q = 84.9 (CFS)

100

q = 101.3 (CFS)

VOLUME OF RUNOFF: Vol = (QxA)  
÷ 12 in/ft

25

V = 4.7 (Ac.Ft)

50

V = 5.6 (Ac.Ft.)

100

V = 6.8 (Ac.Ft.)

COMMENTS:

<sup>1/</sup> McDougal, 1973

<sup>2/</sup> Some of the old pond structures located in Cheyenne Draw will retain storm runoff along with sinks and depressions in and around the site.

<sup>3/</sup> See Figure 5A (Map Pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET <sup>1/</sup>

Checked by  
CALCULATED BY: O. Uribe/F. R. Sprester

DATE: April 8, 1981

AREA DESCRIPTION: <sup>2/</sup> Drainage Area "D" at Jal No. 2 Plant  
Lea County, New Mexico

DRAINAGE AREA: <sup>3/</sup> (by planimeter)

A = 17.8 (Acres)

LENGTH: (Longest waterway)

L = 950 (Ft)

ELEVATION DIFFERENCE:

H = 11.8 (Ft)

3204 ft. minus 3192.3 ft

S = 1.24 %

RUNOFF CURVE NUMBER: Table 2-1<sup>1/</sup>

CN = 82

TIME OF CONCENTRATION: Figure 2-2<sup>1/</sup>  
(large gullies)

Yr. Freq.

Tc = 0.14

RAINFALL, 24 HR. Table 1 this report

2

P = 2.10 (In.)

5

P = 5.00 (In.)

10

P = 3.50 (In.)

DIRECT RUNOFF: Figure 2-4<sup>1/</sup>

2

Q = 0.68 (In.)

5

Q = 1.35 (In.)

10

Q = 1.70 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3<sup>1/</sup>

DC = 65 (Southern Desert

RATE OF RUNOFF: Figure 2-5<sup>1/</sup>

valleys and Plains) (CFS/AC  
I = 1.30 In.)

PEAK DISCHARGE:  $q = AxQxI$

2

q = 15.7 (CFS)

5

q = 31.2 (CFS)

10

q = 39.3 (CFS)

VOLUME OF RUNOFF: Vol = (QxA)  
÷ 12 in/ft

2

V = 1.0 (Ac.Ft)

5

V = 2.0 (Ac.Ft)

10

V = 2.5 (Ac.Ft)

COMMENTS:

1/ McDougal, 1973

2/ Some of the old pond structures located in Cheyenne Draw will retain storm runoff along with sinks and depressions in and around the site.

3/ See Figure 5A (Map Pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET <sup>1/</sup>

Checked by

CALCULATED BY: O. Uribe/F. R. Sprester

DATE: April 8, 1981

AREA DESCRIPTION: <sup>2/</sup> Drainage Area "D" at Jal No. 2 Plant

Lea County, New Mexico

DRAINAGE AREA: <sup>3/</sup> (by planimeter)

A = 17.8 (Acres)

LENGTH: (Longest waterway)

L = 950 (Ft)

ELEVATION DIFFERENCE:

H = 11.8 (Ft)

5204.1 ft. minus 3192.3 ft

S = 1.24 %

RUNOFF CURVE NUMBER: Table 2-1 <sup>1/</sup>

CN = 82

TIME OF CONCENTRATION: Figure 2-2 <sup>1/</sup>  
(large gullies)

Yr. Freq.

Tc = 0.14

RAINFALL, 24 HR. Table 1 this report

25

P = 4.5 (In.)

50

P = 5.1 (In.)

100

P = 5.7 (In.)

DIRECT RUNOFF: Figure 2-4 <sup>1/</sup>

25

Q = 2.60 (In.)

50

Q = 3.10 (In.)

100

Q = 3.70 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3 <sup>1/</sup>

DC = 65 (Southern Desert

RATE OF RUNOFF: Figure 2-5 <sup>1/</sup>

I = 1.30 (valleys and Plains) (CFS/AC

In.)

PEAK DISCHARGE:  $q = AxQxI$

25

q = 60.2 (CFS)

50

q = 71.7 (CFS)

100

q = 85.6 (CFS)

VOLUME OF RUNOFF: Vol = (QxA)

÷ 12 in/ft

25

V = 3.8 (Ac.Ft)

50

V = 4.6 (Ac.Ft.)

100

V = 5.5 (Ac.Ft.)

COMMENTS:

1/ McDougal, 1973

2/ Some of the old pond structures located in Cheyenne Draw will retain storm runoff along with sinks and depressions in and around the site.

3/ See Figure 5A (Map Pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET 1/

CALCULATED BY: O. Uribe/F. R. Sprester Checked by

DATE: April 8, 1981

AREA DESCRIPTION: 2/ Drainage Area "A" at Jal No. 3 Plant

Lea County, New Mexico

DRAINAGE AREA: 3/ (by planimeter)

A = 4.7 (Acres)

LENGTH: (Longest waterway)

L = 550 (Ft)

ELEVATION DIFFERENCE:

H = 2 (Ft)

3269.5 ft. minus 3267.5 ft

S = 0.36 %

RUNOFF CURVE NUMBER: Table 2-1<sup>1/</sup>

CN = 75

TIME OF CONCENTRATION: Figure 2-3<sup>1/</sup>  
(Small Gullies)

Tc = 0.2

RAINFALL, 24 HR. Table 1 this report

2

P = 2.10 (In.)

5

P = 3.00 (In.)

10

P = 3.50 (In.)

DIRECT RUNOFF: Figure 2-4<sup>1/</sup>

2

Q = 0.43 (In.)

5

Q = 0.98 (In.)

10

Q = 1.30 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3<sup>1/</sup>

DC = 65 (SD-3)

RATE OF RUNOFF: Figure 2-5<sup>1/</sup>

I = 1.5 (CFS/Ac  
In.)

PEAK DISCHARGE:  $q = A \times Q \times I$

2

q = 3.0 (CFS)

5

q = 6.9 (CFS)

10

q = 9.2 (CFS)

VOLUME OF RUNOFF: Vol = (QxA)

÷ 12 in/ft

2

V = 0.17 (Ac.Ft)

5

V = 0.38 (Ac.Ft.)

10

V = 0.51 (Ac.Ft.)

COMMENTS:

1/ McDougal, 1973

2/ There are no structures used to retain storm runoff. The existing ponds in and around the site were constructed with dikes to prevent inflow of storm runoff.

3/ See Figure 5B (map pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET 1/

Checked by  
 CALCULATED BY: O. Uribe/F. R. Sprester  
 DATE: April 8, 1981

AREA DESCRIPTION: 2/ Drainage Area "A" at Jal No. 3 Plant  
Lea County, New Mexico

DRAINAGE AREA: 3/(by planimeter)

A = 4.7 (Acres)

LENGTH: (Longest waterway)

L = 550 (Ft)

ELEVATION DIFFERENCE:

H = 2 (Ft)

3269.5 ft. minus 3267.5 ft

S = 0.36 %

RUNOFF CURVE NUMBER: Table 2-1<sup>1/</sup>

CN = 75

TIME OF CONCENTRATION: Figure 2-3<sup>1/</sup>  
 (Small Gullies)

Tc = 0.2

RAINFALL, 24 HR. Table 1 this report

25

P = 4.5 (In.)

50

P = 5.1 (In.)

100

P = 5.7 (In.)

DIRECT RUNOFF: Figure 2-4<sup>1/</sup>

25

Q = 2.1 (In.)

50

Q = 2.50 (In.)

100

Q = 3.00 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3<sup>1/</sup>

DC = 65 (SD-3)

RATE OF RUNOFF: Figure 2-5<sup>1/</sup>

I = 1.5 (CFS/AC  
In.)

PEAK DISCHARGE:  $q = AxQxI$

25

q = 14.8 (CFS)

50

q = 17.6 (CFS)

100

q = 21.2 (CFS)

VOLUME OF RUNOFF:  $Vol = (QxA)$   
 $\div 12 \text{ in/ft}$

25

V = 0.82 (Ac.Ft)

50

V = 0.98 (Ac.Ft.)

100

V = 1.2 (Ac.Ft.)

COMMENTS:

1/ McDougal, 1973

2/ There are no structures used to retain storm runoff. The existing ponds in and around the site were constructed with dikes to prevent inflow of storm runoff.

3/ See Figure SB (map pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET 1/

CALCULATED BY: O. Uribe/E. R. Sprester Checked by

DATE: April 8, 1981

AREA DESCRIPTION: 2/ Drainage Area "B" at Jal No. 3 Plant  
Lea County, New Mexico

DRAINAGE AREA: 3/(by planimeter)

A = 14.2 (Acres)

LENGTH: (Longest waterway)

L = 1100 (Ft)

ELEVATION DIFFERENCE:

H = 6 (Ft)

3269.5 ft. minus 3263.5 ft

S = 0.55 %

RUNOFF CURVE NUMBER: Table 2-1<sup>1/</sup>

CN = 80

TIME OF CONCENTRATION: Figure 2-3<sup>1/</sup>  
 (Small Gullies)

Yr. Freq.

Tc = 0.44

RAINFALL, 24 HR. Table 1 this report

2

P = 2.10 (In.)

5

P = 3.00 (In.)

10

P = 3.50 (In.)

DIRECT RUNOFF: Figure 2-4<sup>1/</sup>

2

Q = 0.60 (In.)

5

Q = 1.25 (In.)

10

Q = 1.65 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3<sup>1/</sup>

DC = 65 (SD-3)

RATE OF RUNOFF: Figure 2-5<sup>1/</sup>

I = 0.95 (CFS/Ac  
In.)

PEAK DISCHARGE:  $q = AxQxI$

2

q = 8.1 (CFS)

5

q = 16.9 (CFS)

10

q = 22.2 (CFS)

VOLUME OF RUNOFF: Vol = (QxA)  
 ÷ 12 in/ft

2

V = 0.71 (Ac.Ft.)

5

V = 1.48 (Ac.Ft.)

10

V = 1.95 (Ac.Ft.)

COMMENTS:

1/ McDougal, 1973

2/ There are no structures used to retain storm runoff. The existing ponds in and around the site were constructed with dikes to prevent inflow of storm runoff.

3/ See Figure 5B (map pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET 1/

CALCULATED BY: O. Uribe/F. R. Sprester Checked by

DATE: April 8, 1981

AREA DESCRIPTION: 2/ Drainage Area "B" at Jal No. 3 Plant

Lea County, New Mexico

DRAINAGE AREA: 3/(by planimeter)

A = 14.2 (Acres)

LENGTH: (Longest waterway)

L = 1100 (Ft)

ELEVATION DIFFERENCE:

H = 6 (Ft)

3269.5 ft. minus 3263.5 ft

S = 0.55 %

RUNOFF CURVE NUMBER: Table 2-1<sup>1/</sup>

CN = 80

TIME OF CONCENTRATION: Figure 2-3<sup>1/</sup>  
(Small Gullies)

Tc = 0.44

RAINFALL, 24 HR. Table 1 this report

25

P = 4.5 (In.)

50

P = 5.1 (In.)

100

P = 5.7 (In.)

DIRECT RUNOFF: Figure 2-4<sup>1/</sup>

25

Q = 2.45 (In.)

50

Q = 2.95 (In.)

100

Q = 3.50 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3<sup>1/</sup>

DC = 65 (SD-3)

RATE OF RUNOFF: Figure 2-5<sup>1/</sup>

I = 0.95 (CFS/AC  
In.)

PEAK DISCHARGE:  $q = AxQxI$

25

q = 33.0 (CFS)

50

q = 39.8 (CFS)

100

q = 47.2 (CFS)

VOLUME OF RUNOFF: Vol = (QxA)

÷ 12 in/ft

25

V = 2.9 (Ac.Ft)

50

V = 3.5 (Ac.Ft)

100

V = 4.1 (Ac.Ft)

COMMENTS:

1/ McDougal, 1973

2/ There are no structures used to retain storm runoff. The existing ponds in and around the site were constructed with dikes to prevent inflow of storm runoff.

3/ See Figure 5B (map pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET 1/

CALCULATED BY: O. Uribe/E. R. Sprester Checked by

DATE: April 8, 1981

AREA DESCRIPTION: 2/ Drainage Area "C" at Jal No. 3 Plant

Lea County, New Mexico

DRAINAGE AREA: 3/(by planimeter)

A = 19.8 (Acres)

LENGTH: (Longest waterway)

L = 925 (Ft)

ELEVATION DIFFERENCE:

H = 7.6 (Ft)

3271.1 ft. minus 3263.5 ft

S = 0.82 %

RUNOFF CURVE NUMBER: Table 2-1<sup>1/</sup>

CN = 80

TIME OF CONCENTRATION: Figure 2-3<sup>1/</sup>  
(Small Gullies)

Tc = 0.28

RAINFALL, 24 HR. Table 1 this report

2

P = 2.10 (In.)

5

P = 3.00 (In.)

10

P = 3.50 (In.)

DIRECT RUNOFF: Figure 2-4<sup>1/</sup>

2

Q = 0.60 (In.)

5

Q = 1.25 (In.)

10

Q = 1.65 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3<sup>1/</sup>

DC = 65 (SD-3)

RATE OF RUNOFF: Figure 2-5<sup>1/</sup>

I = 1.1 (CFS/AC  
In.)

PEAK DISCHARGE:  $q = AxQxI$

2

q = 13.1 (CFS)

5

q = 27.2 (CFS)

10

q = 35.9 (CFS)

VOLUME OF RUNOFF: Vol = (QxA)

÷ 12 in/ft

2

V = 0.99 (Ac.Ft)

5

V = 2.1 (Ac.Ft.)

10

V = 2.7 (Ac.Ft.)

COMMENTS:

1/ McDougal, 1973

2/ There are no structures used to retain storm runoff. The existing ponds in and around the site were constructed with dikes to prevent inflow of storm runoff.

3/ See Figure 5B (map pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET 1/

CALCULATED BY: O. Uribe/F. R. Sprester Checked by

DATE: April 8, 1981

AREA DESCRIPTION: 2/ Drainage Area "C" at Jal No. 3 Plant

DRAINAGE AREA: 3/ (by planimeter)

A = 19.8 (Acres)

LENGTH: (Longest waterway)

L = 925 (Ft)

ELEVATION DIFFERENCE:

H = 7.6 (Ft)

3271.1 ft. minus 3263.5 ft

S = 0.82 %

RUNOFF CURVE NUMBER: Table 2-1<sup>1/</sup>

CN = 80

TIME OF CONCENTRATION: Figure 2-3<sup>1/</sup>  
(Small Gullies)

Yr. Freq.

Tc = 0.28

RAINFALL, 24 HR. Table 1 this report

25

P = 4.5 (In.)

50

P = 5.1 (In.)

100

P = 5.7 (In.)

DIRECT RUNOFF: Figure 2-4<sup>1/</sup>

25

Q = 2.45 (In.)

50

Q = 2.95 (In.)

100

Q = 3.50 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3<sup>1/</sup>

DC = 65 (SD - 3)

RATE OF RUNOFF: Figure 2-5<sup>1/</sup>

I = 1.1 (CFS/AC  
In.)

PEAK DISCHARGE:  $q = AxQxI$

25

q = 53.4 (CFS)

50

q = 64.2 (CFS)

100

q = 76.2 (CFS)

VOLUME OF RUNOFF: Vol = (QxA)  
÷ 12 in/ft

25

V = 4.04 (Ac.Ft)

50

V = 4.88 (Ac.Ft.)

100

V = 5.78 (Ac.Ft.)

COMMENTS:

1/ McDougal, 1973

2/ There are no structures used to retain storm runoff. The existing ponds in and around the site were constructed with dikes to prevent inflow of storm runoff.

3/ See Figure 5B (map pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET 1/

CALCULATED BY: O. Uribe/E. R. Sprester Checked by

DATE: April 8, 1981

AREA DESCRIPTION: 2/Drainage Area "D" at Jal No. 3 Plant  
Lea County, New Mexico

DRAINAGE AREA: <u>3/</u> (by planimeter)	A = <u>21.5</u> (Acres)
LENGTH: (Longest waterway)	L = <u>1400</u> (Ft)
ELEVATION DIFFERENCE: <u>3265.7 ft. minus 3260.1 ft</u>	H = <u>5.6</u> (Ft)
S = <u>0.40</u> %	
RUNOFF CURVE NUMBER: Table 2-1 <sup>1/</sup>	CN = <u>84</u>
TIME OF CONCENTRATION: Figure 2-3 <sup>1/</sup> (Small Gullies)	Tc = <u>0.56</u>
RAINFALL, 24 HR. Table 1 this report	Yr. Freq.
	<u>2</u>
	<u>5</u>
	<u>10</u>
DIRECT RUNOFF: Figure 2-4 <sup>1/</sup>	P = <u>2.10</u> (In.)
	<u>2</u>
	<u>5</u>
	<u>10</u>
DISTRIBUTION CURVE NO.: Exhibit 2-3 <sup>1/</sup>	P = <u>3.00</u> (In.)
	<u>2</u>
	<u>5</u>
	<u>10</u>
RATE OF RUNOFF: Figure 2-5 <sup>1/</sup>	P = <u>3.50</u> (In.)
	Q = <u>0.80</u> (In.)
	<u>2</u>
	<u>5</u>
	<u>10</u>
DISTRIBUTION CURVE NO.: Exhibit 2-3 <sup>1/</sup>	Q = <u>1.50</u> (In.)
	<u>2</u>
	<u>5</u>
	<u>10</u>
RATE OF RUNOFF: Figure 2-5 <sup>1/</sup>	Q = <u>1.90</u> (In.)
	DC = <u>65 (SD-3)</u>
	I = <u>0.86</u> (CFS/AC In.)
PEAK DISCHARGE: $q = A \times Q \times I$	<u>2</u>
	<u>5</u>
	<u>10</u>
	q = <u>14.8</u> (CFS)
	q = <u>27.7</u> (CFS)
	q = <u>35.1</u> (CFS)
VOLUME OF RUNOFF: Vol = (QxA) ÷ 12 in/ft	<u>2</u>
	<u>5</u>
	<u>10</u>
	V = <u>1.43</u> (Ac.Ft)
	V = <u>2.69</u> (Ac.Ft.)
	V = <u>3.40</u> (Ac.Ft.)

COMMENTS:

- 1/ McDougal, 1973
- 2/ There are no structures used to retain storm runoff. The existing ponds in and around the site were constructed with dikes to prevent inflow of storm runoff.
- 3/ See Figure 5B (map pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET 1/

Checked by  
 CALCULATED BY: O. Uribe/F. R. Sprester  
 DATE: April 8, 1981

AREA DESCRIPTION: 2/ Drainage Area "D" at Jal No. 3 Plant  
Lea County, New Mexico

DRAINAGE AREA: 3/(by planimeter) A = 21.5 (Acres)  
 LENGTH: (Longest waterway) L = 1400 (Ft)  
 ELEVATION DIFFERENCE: H = 5.6 (Ft)

3265.7 ft. minus 3260.1 ft  
 S = 0.40 %

RUNOFF CURVE NUMBER: Table 2-1<sup>1/</sup> CN = 84  
 TIME OF CONCENTRATION: Figure 2-3<sup>1/</sup> Tc = 0.56  
 (Small Gullies) Yr. Freq.

RAINFALL, 24 HR. Table 1 this report  
25 P = 4.5 (In.)  
50 P = 5.1 (In.)  
100 P = 5.7 (In.)

DIRECT RUNOFF: Figure 2-4<sup>1/</sup>  
25 Q = 2.80 (In.)  
50 Q = 3.40 (In.)  
100 Q = 3.90 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3<sup>1/</sup> DC = 65 (SD-3)  
 RATE OF RUNOFF: Figure 2-5<sup>1/</sup> I = 0.86 (CFS/AC In.)

PEAK DISCHARGE:  $q = AxQxI$   
25 q = 51.8 (CFS)  
50 q = 62.9 (CFS)  
100 q = 72.1 (CFS)

VOLUME OF RUNOFF: Vol = (QxA)  
 ÷ 12 in/ft  
25 V = 5.02 (Ac.Ft.)  
50 V = 6.09 (Ac.Ft.)  
100 V = 6.99 (Ac.Ft.)

COMMENTS:

- 1/ McDougal, 1973
- 2/ There are no structures used to retain storm runoff. The existing ponds in and around the site were constructed with dikes to prevent inflow of storm runoff.
- 3/ See Figure 5B (map pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET 1/

CALCULATED BY: O. Uribe/E. R. Sprester Checked by

DATE: April 8, 1981

AREA DESCRIPTION: 2/ Drainage Area "E" at Jal No. 3 Plant  
Lea County, New Mexico

DRAINAGE AREA: 3/(by planimeter)

A = 20.4 (Acres)

LENGTH: (Longest waterway)

L = 1150 (Ft)

ELEVATION DIFFERENCE:

H = 8 (Ft)

3265.5 ft. minus 3257.5ft

S = 0.70 %

RUNOFF CURVE NUMBER: Table 2-1<sup>1/</sup>

CN = 80

TIME OF CONCENTRATION: Figure 2-3<sup>1/</sup>  
 (Small Gullies)

Tc = 0.38

RAINFALL, 24 HR. Table 1 this report

2

P = 2.10 (In.)

5

P = 3.00 (In.)

10

P = 3.50 (In.)

DIRECT RUNOFF: Figure 2-4<sup>1/</sup>

2

Q = 0.60 (In.)

5

Q = 1.25 (In.)

10

Q = 1.65 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3<sup>1/</sup>

DC = 65 (SD-3)

RATE OF RUNOFF: Figure 2-5<sup>1/</sup>

I = 1.0 (CFS/Ac  
In.)

PEAK DISCHARGE:  $q = AxQxI$

2

q = 12.2 (CFS)

5

q = 25.5 (CFS)

10

q = 33.6 (CFS)

VOLUME OF RUNOFF: Vol = (QxA)

÷ 12 in/ft

2

V = 1.02 (Ac.Ft)

5

V = 2.13 (Ac.Ft.)

10

V = 2.80 (Ac.Ft.)

COMMENTS:

1/ McDougal, 1973

2/ There are no structures used to retain storm runoff. The existing ponds in and around the site were constructed with dikes to prevent inflow of storm runoff.

3/ See Figure 5B (map pocket) for area topography.

EL PASO NATURAL GAS COMPANY

HYDROLOGY DATA SHEET 1/

CALCULATED BY: O. Uribe/E. R. Sprester Checked by

DATE: April 8, 1981

AREA DESCRIPTION: 2/ Drainage Area "E" at Jal No. 3 Plant

Lea County, New Mexico

DRAINAGE AREA: 3/(by planimeter)

A = 20.4 (Acres)

LENGTH: (Longest waterway)

L = 1150 (Ft)

ELEVATION DIFFERENCE:

H = 8 (Ft)

3265.5 ft. minus 3257.5 ft

S = 0.70 %

RUNOFF CURVE NUMBER: Table 2-1<sup>1/</sup>

CN = 80

TIME OF CONCENTRATION: Figure 2-3<sup>1/</sup>  
(Small Gullies)

Tc = 0.38

RAINFALL, 24 HR. Table 1 this report

Yr. Freq.

25

P = 4.5 (In.)

50

P = 5.1 (In.)

100

P = 5.7 (In.)

DIRECT RUNOFF: Figure 2-4<sup>1/</sup>

25

Q = 2.45 (In.)

50

Q = 2.95 (In.)

100

Q = 3.50 (In.)

DISTRIBUTION CURVE NO.: Exhibit 2-3<sup>1/</sup>

DC = 65 (SD-3)

RATE OF RUNOFF: Figure 2-5<sup>1/</sup>

I = 1.0 (CFS/AC

In.)

PEAK DISCHARGE:  $q = AxQxI$

25

q = 50.0 (CFS)

50

q = 60.2 (CFS)

100

q = 71.4 (CFS)

VOLUME OF RUNOFF: Vol = (QxA)

÷ 12 in/ft

25

V = 4.16 (Ac.Ft)

50

V = 5.02 (Ac.Ft.)

100

V = 5.95 (Ac.Ft.)

COMMENTS:

1/ McDougal, 1973

2/ There are no structures used to retain storm runoff. The existing ponds in and around the site were constructed with dikes to prevent inflow of storm runoff.

3/ See Figure 5B (map pocket) for area topography.

## Summary

This drain line testing plan sets forth the methods and procedures which El Paso proposes to use to verify the integrity of the underground drain system at Jal No. 3 Plant.

The purpose of this testing is to ensure that waste water flowing through this piping system is contained and does not contribute to the degradation of groundwater quality in the general area of Jal No. 3 Plant.

The plan has attempted to allow the flexibility of testing some smaller, low-volume sections of drain piping without a total plant shutdown. This will decrease the amount of time required for testing during a shutdown.

Record keeping and reporting have been addressed in the General Instructions section. All charts, worksheets and resulting reports will be retained for a minimum of five years.

Detailed instructions are given for testing each major section of drain line. As each section is tested, all laterals (smaller drains) which flow into the main header will be subjected to the same test pressure. This will assure that all underground piping is tested.

El Paso Natural Gas Co.  
fol Plant #3

States

- 1 10-28-80 OCD notified El Paso to submit a discharge plan
- 2 1-12-81 El Paso requested a 90 day extension
- 3 1-16-81 OCD granted a 90 day extension
- 4 4-16-81 El Paso requested a extension of time to 5-3-81
- 5 4-20-81 OCD granted a extension to 5-28-81
- 6 5-19-81 OCD-El Paso meeting
- 7 5-22-81 El Paso cover letter for submittal of discharge plan fol #3
- 8 5-26-81 OCD received El Paso's discharge plan for fol #3
- 9 6-81 OCD received discharge plan
- 10 10-81 OCD inspected fol Plant #3
- 11 ~~7~~ OCD needs to submit technical comments on plan
- 12 10-13-83 OCD sent advertisement of Public Notice To newspapers for fol #3



6/16/78

El Paso Natural Gas Co. Plant # 3

4 miles NE Tol

Pit 100 x 150 x 4<sup>±</sup> Approx

H<sub>2</sub>O

Pit NE Plant

Eddie Seay

1  
0  
5  
1  
0  
A



= 6/16/78

El Paso Natural Gas Co. Plant #3

4 miles NE Tule

Pit 75 x 100 x 2 approx

H<sub>2</sub>O

NE of Plant

Eddie Seay

AUG 1978 1

NEW MEXICO OIL CONSERVATION COMMISSION  
Hobbs, New Mexico

WATER ANALYSIS

~~Well~~ Ownership: El Paso Natural Gas ~~Well~~ No. #3

Land Status:  State  Federal  Fee

Well Location: Unit \_\_\_\_\_, Section \_\_\_\_\_, T \_\_\_\_\_ S - R \_\_\_\_\_ E \_\_\_\_\_

Plant #3

Type ~~Well~~: NE Pit Depth: \_\_\_\_\_ feet.

Well Use: \_\_\_\_\_

Sample Number: #1 Date Taken: 6/14/78

Specific Conductance: 5500 m/m

Total dissolved Solids: 5115 ± PPM.

Chlorides: 4,848 PPM.

Sulfates: — PPM.

Ortho-phosphates:  V. low  Low  Med.  High

Sulfides:  None  Low  Med.  High

\_\_\_\_\_ :

Date Analyzed: 6/15/78 By: John W. Ruyton

N.M.O.C.C.

Remarks: \_\_\_\_\_

25 ml Sample = 142.0 factor x 34.4 titration = 4,848 PPM

EMG Jals #3 "A" Cooling  
Tower 8811291525  
PH = 7  
Sp. 3400 @ 23.5°C

① Salt leakage - E Side  
"A" Cooling tower  
& Valve on NW side

② Various liquid storage  
tanks need berm.

"B" & Gas Plant Tower  
8811291540  
Sp. cond. 3550 @ 23.5  
PH = 6.5

③ Cooling towers show  
no leakage - Vane  
OK except at SW end.  
small leak on ground

Notes of Borg  
APB

JAL NO. 3

POND NUMBER	DIMENSIONS	DEPTH	LINING
1	95' x 185'	8'	NONE
2	70' x 180'	5'	NONE
3	85' x 120'	4'	NONE
4	95' x 195'	6'	NONE
6	40' Diameter	3'	NONE

JAL NO. 2

5	SEE DRAWING	4'	NONE
---	-------------	----	------

Total Annual Volume to all pits:

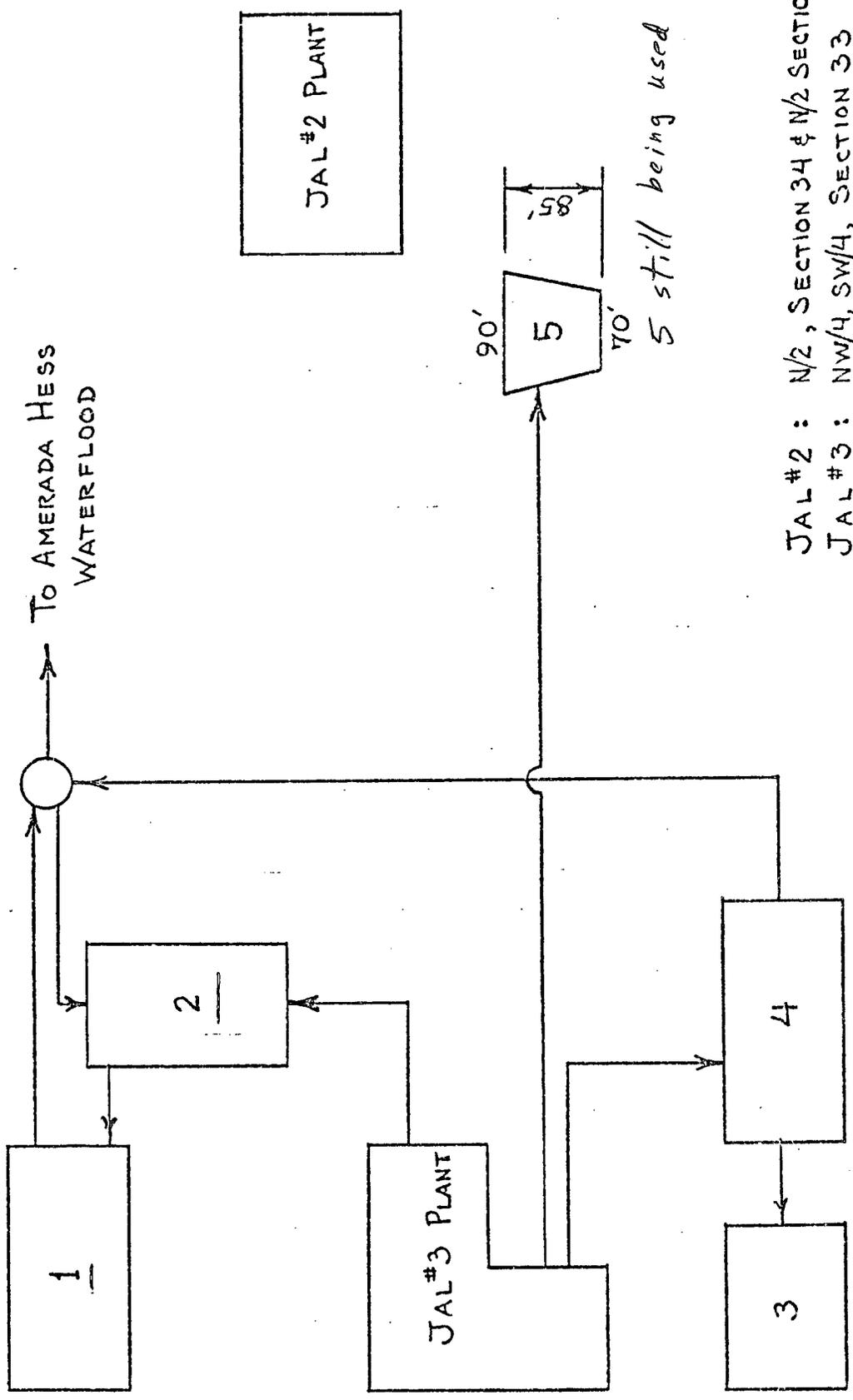
76.3 million gallons per year

Amount to Amerada Hess Waterflood:

11.0 million gallons per year

El Paso

Posted  
2/12/79



5 still being used

JAL #2 : N/2, SECTION 34 & N/2 SECTION 35  
 JAL #3 : NW/4, SW/4, SECTION 33  
 BOTH IN T-24-S, R-37-E, LEA CO.

*Posted*  
 2/12/79

3 & 4 not used  
 dry

EL PASO NATURAL GAS COMPANY  
WATER ANALYSIS

Report date 7-24-78

Sample Location \_\_\_\_\_

Sample date 7-24-78

Sample source →		JAL NO. 2 POND NO. 5	JAL NO. 3 PONDS 1 & 2		
CATIONS	Calcium (Ca) as ppm CaCO <sub>3</sub>	126	328		
	Magnesium (Mg) as ppm CaCO <sub>3</sub>	84	238		
	Sodium (Na) as ppm CaCO <sub>3</sub>	2020	808		
TOTAL CATIONS as ppm CaCO <sub>3</sub>		2230	1374		
ANIONS	Bicarbonate (HCO <sub>3</sub> ) as ppm CaCO <sub>3</sub>	110	310		
	Carbonate (CO <sub>3</sub> ) as ppm CaCO <sub>3</sub>	0	0		
	Hydroxide (OH) as ppm CaCO <sub>3</sub>	0	0		
	Sulfate (SO <sub>4</sub> ) as ppm CaCO <sub>3</sub>	780	364		
	Chloride (Cl) as ppm CaCO <sub>3</sub>	1340	700		
TOTAL ANIONS as ppm CaCO <sub>3</sub>		2230	1374		
TOTAL HARDNESS as ppm CaCO <sub>3</sub>		210	566		
ALKALINITY as ppm CaCO <sub>3</sub>					
	Phenolphthalein	0	0		
	Total	110	310		
IRON ppm Fe		2.8	2.8		
SILICA ppm Si		144	128		
TURBIDITY		205	212		
TOTAL DISSOLVED SOLIDS (Mmhos)		4700	7500		
CAUSTICITY ppm (OH) as CaCO <sub>3</sub>					
pH		7.5	6.7		
SULFITE (SO <sub>3</sub> ) ppm					
PHOSPHATES (PO <sub>4</sub> ) ppm					
	Poly	1.36	.37		
	Ortho	.87	.15		
CHROMATE as ppm		0	0.3		
Zinc as ppm Zinc		4.63	1.70		

Tests By \_\_\_\_\_

cc: J. W. Cronenberg

Remarks: \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

EL PASO NATURAL GAS COMPANY  
WATER ANALYSIS

Report date 1-25-79

Sample Location Jal #3 Sample date \_\_\_\_\_

Sample source →		Pond 3 & 4	Pond #6		
CATIONS	Calcium (Ca) as ppm CaCO <sub>3</sub>	460	30		
	Magnesium (Mg) as ppm CaCO <sub>3</sub>	334	60		
	Sodium (Na) as ppm CaCO <sub>3</sub>	3118	1468		
TOTAL CATIONS as ppm CaCO <sub>3</sub>		3912	1558		
ANIONS	Bicarbonate (HCO <sub>3</sub> ) as ppm CaCO <sub>3</sub>	58	0		
	Carbonate (CO <sub>3</sub> ) as ppm CaCO <sub>3</sub>	136	240		
	Hydroxide (OH) as ppm CaCO <sub>3</sub>	0	50		
	Sulfate (SO <sub>4</sub> ) as ppm CaCO <sub>3</sub>	468	468		
	Chloride (Cl) as ppm CaCO <sub>3</sub>	3250	800		
TOTAL ANIONS as ppm CaCO <sub>3</sub>		3912	1558		
TOTAL HARDNESS as ppm CaCO <sub>3</sub>		794	90		
ALKALINITY as ppm CaCO <sub>3</sub>					
	Phenolphthalein	68	170		
	Total	194	290		
IRON ppm Fe		.16	.05		
SILICA ppm Si		22	51		
TURBIDITY		7	2		
TOTAL DISSOLVED SOLIDS (Mmhos)		9000	3100		
CAUSTICITY ppm (OH) as CaCO <sub>3</sub>					
pH		89	99		
SULFITE (SO <sub>3</sub> ) ppm					
PHOSPHATES (PO <sub>4</sub> ) ppm					
	Poly				
	Ortho				
CHROMATE as ppm Chromium		.060	0		

Tests By Ellen Martin

cc: Charlie Mathis

Remarks: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_



New Mexico Health and Environment Department  
 SCIENTIFIC LABORATORY DIVISION  
 700 Camino de Salud NE  
 Albuquerque, NM 87106 — (505) 841-2555

860  
WNN

**GENERAL WATER CHEMISTRY  
 and NITROGEN ANALYSIS**

DATE RECEIVED	12/2/89	LAB NO.	WC-4770	USER CODE	<input type="checkbox"/> 59300 <input type="checkbox"/> 59600 <input checked="" type="checkbox"/> OTHER: 82235
Collection DATE	12/1/89	SITE INFORMATION	Sample location		
Collection TIME	1340		EPNG Tel #3, "B" & Gas Plant Tower		
Collected by — Person/Agency		Collection site description			
Boyer Anderson		10CD			

SEND FINAL REPORT TO

ENVIRONMENTAL BUREAU  
 NM OIL CONSERVATION DIVISION  
 State Land Office Bldg, PO Box 2088  
 Santa Fe, NM 87504-2088

Attn: David Boyer

Phone: 827-5812

**RECEIVED**  
 JAN 09 1990  
 OIL CONSERVATION DIVISION

Station/well code 29S, 37E, 33.311  
 Owner

**SAMPLING CONDITIONS**

<input type="checkbox"/> Bailed	<input type="checkbox"/> Pump	Water level	<input type="checkbox"/> Discharge	Sample type
<input checked="" type="checkbox"/> Dipped	<input type="checkbox"/> Tap			Grab
pH (00400)	6.5	Conductivity (Uncorrected)	3550 $\mu$ mho	Water Temp. (00010)
				23.5 $^{\circ}$ C
Field comments	Sample from Cooling Tower Sump.			

**SAMPLE FIELD TREATMENT — Check proper boxes**

No. of samples submitted	1	<input checked="" type="checkbox"/> NF: Whole sample (Non-filtered)	<input type="checkbox"/> F: Filtered in field with 0.45 $\mu$ m membrane filter	<input type="checkbox"/> A: 2 ml H <sub>2</sub> SO <sub>4</sub> /L added
<input checked="" type="checkbox"/> NA: No acid added		<input type="checkbox"/> Other-specify:	<input type="checkbox"/> A: 5ml conc. HNO <sub>3</sub> added	<input type="checkbox"/> A: 4ml fuming HNO <sub>3</sub> added

**ANALYTICAL RESULTS from SAMPLES**

NA	Units	Date analyzed	From NF, NA Sample:	Date Analyzed
<input checked="" type="checkbox"/> Conductivity (Corrected) 25°C (00095)	$\mu$ mho	12/19	<input checked="" type="checkbox"/> Calcium	16 mg/l 12/05
<input type="checkbox"/> Total non-filterable residue (suspended) (00530)	mg/l		<input checked="" type="checkbox"/> Potassium	13 mg/l 12/1
<input checked="" type="checkbox"/> Other: Lab pH		7.12 12/13	<input checked="" type="checkbox"/> Magnesium	11.6 mg/l 12/05
<input type="checkbox"/> Other:			<input checked="" type="checkbox"/> Sodium	940 mg/l 12/1
<input type="checkbox"/> Other:			<input checked="" type="checkbox"/> Bicarbonate	29.8 mg/l 12/13
<b>A-H<sub>2</sub>SO<sub>4</sub></b>			<input checked="" type="checkbox"/> Chloride	469 mg/l 12/15
<input type="checkbox"/> Nitrate-N <sup>+</sup> , Nitrate-N total (00630)	mg/l		<input checked="" type="checkbox"/> Sulfate	1340 mg/l 12/15
<input type="checkbox"/> Ammonia-N total (00610)	mg/l		<input checked="" type="checkbox"/> Total Solids	3060 mg/l 12/9
<input type="checkbox"/> Total Kjeldahl-N ( )	mg/l		<input checked="" type="checkbox"/> CO <sub>2</sub>	0 12/13
<input type="checkbox"/> Chemical oxygen demand (00340)	mg/l		<input type="checkbox"/>	
<input type="checkbox"/> Total organic carbon ( )	mg/l		<input checked="" type="checkbox"/> Cation/Anion Balance	
<input type="checkbox"/> Other:			Analyst	Date Reported
<input type="checkbox"/> Other:				1/5/89

Laboratory remarks  
 481

FOR OCD USE -- Date Owner Notified 2/5/89 Phone or Letter? Initials

103

CATIONS			
ANALYTE	MEQ.	PPM	DET. LIMIT
Ca	0.80	16.00	<3.0
Mg	1.07	13.00	<0.3
Na	40.89	940.00	<10.0
K	0.33	13.00	<0.3
Mn	0.00	0.00	
Fe	0.00	0.00	
SUMS	43.09	982.00	

ANIONS			
ANALYTE	MEQ.	PPM	DET. LIMIT
HCO3	0.49	29.80	<1.0
SO4	27.92	1340.00	<10.0
CL	13.23	469.00	<5.0
NO3	0.00	0.00	< 0.
CO3	0.00	0.00	< 1.
NH3	0.00	0.00	< 0.
PO4	0.00	0.00	< 0.
	41.63	1838.80	

Total Dissolved Solids= 3060  
 Ion Balance = 103.49%

WC No. = 8804770  
 Date out/By 1/5 C. G.

**RECEIVED**  
 JAN 09 1982  
 OIL CONSERVATION DIVISION  
 SANTA FE



701

**HEAVY METAL ANALYSIS FORM**  
 Telephone: (505)841-2553

Date Received 12/2/88 Lab No. HM-1939 User Code  82235  Other:

COLLECTION DATE & TIME: yy mm dd hh mm 88 11 29 15 40 COLLECTION SITE DESCRIPTION EPNG-Jal #3, "B" #

COLLECTED BY: Boyer/Anderson Gas Plant Tower

TO: ENVIRONMENTAL BUREAU OWNER: \_\_\_\_\_

ENVIRONMENTAL BUREAU  
 NM OIL CONSERVATION DIVISION  
 State Land Office Bldg., PO Box 2088  
 SANTA FE, NM 87504-2088

SITE LOCATION:  
 County: Lea

Township, Range, Section, Tract: (10N06E24342)  
24S+37E+3B+3111

ATTN: A Boyer TELEPHONE: 827-5812 STATION/ WELL CODE: \_\_\_\_\_

LATITUDE, LONGITUDE: \_\_\_\_\_

SAMPLING CONDITIONS:  
 Bailed  Pump  Water Level: \_\_\_\_\_ Discharge: \_\_\_\_\_ Sample Type: Grab  
 Dipped  Tap

pH(00400) 6.5 Conductivity(Uncorr.) 3550  $\mu\text{mho}$  Water Temp.(00010) 23.5  $^{\circ}\text{C}$  Conductivity at 25 $^{\circ}\text{C}$  (00094) \_\_\_\_\_  $\mu\text{mho}$

FIELD COMMENTS: Sample from cooling tower sump

SAMPLE FIELD TREATMENT		LAB ANALYSIS REQUESTED:	
Check proper boxes:			
<input checked="" type="checkbox"/> WPN: Water Preserved w/HNO <sub>3</sub> Non-Filtered	<input type="checkbox"/> WPF: Water Preserved w/HNO <sub>3</sub> Filtered	<input checked="" type="checkbox"/> ICAP Scan Mark box next to metal if AA is required.	

**ANALYTICAL RESULTS (MG/L)**

ELEMENT	ICAP VALUE	AA VALUE	ELEMENT	ICAP VALUE	AA VALUE
Aluminum	<0.1	_____	Silicon	89.	_____
Barium	<0.1	_____	Silver	<0.1	<input type="checkbox"/>
Beryllium	<0.1	_____	Strontium	<0.1	_____
Boron	1.0	_____	Tin	<0.1	_____
Cadmium	<0.1	<input type="checkbox"/>	Vanadium	0.2	_____
Calcium	2.6	_____	Zinc	2.0	_____
Chromium	<0.1	<input checked="" type="checkbox"/> 0.045	Arsenic	_____	<input type="checkbox"/>
Cobalt	<0.05	_____	Selenium	_____	<input type="checkbox"/>
Copper	0.6	_____	Mercury	_____	<input type="checkbox"/>
Iron	1.5	_____	_____	_____	<input type="checkbox"/>
Lead	<0.1	<input type="checkbox"/>	_____	_____	<input type="checkbox"/>
Magnesium	0.7	_____	_____	_____	<input type="checkbox"/>
Manganese	<0.05	_____	_____	_____	<input type="checkbox"/>
Molybdenum	<0.1	_____	_____	_____	<input type="checkbox"/>
Nickel	<0.1	_____	_____	_____	<input type="checkbox"/>

LAB COMMENTS: \_\_\_\_\_

For OCD Use:  
 Date Owner Notified: \_\_\_\_\_ ICAP Analyst JAA Reviewer J. Cahly  
 Phone or Letter? \_\_\_\_\_ Date Analyzed 1/26/89 Date Received 2/14/89  
 Initials: \_\_\_\_\_



New Mexico Health and Environment Department  
 SCIENTIFIC LABORATORY DIVISION  
 700 Camino de Salud NE  
 Albuquerque, NM 87106 — (505) 841-2555

860  
 WNN

**GENERAL WATER CHEMISTRY  
 and NITROGEN ANALYSIS**

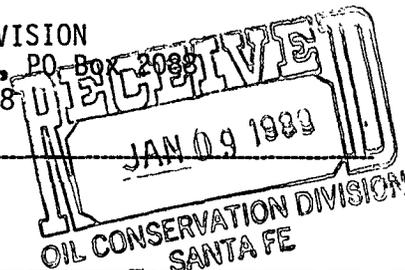
DATE RECEIVED 12/2/89	LAB NO. WC-4771	USER CODE <input type="checkbox"/> 59300 <input type="checkbox"/> 59600 <input checked="" type="checkbox"/> OTHER: 82235
Collection DATE 12/1/89	SITE INFORMATION 10CD	Sample location EPNG Tail #3 "A" Cooling Tower
Collection TIME 1325		Collection site description Sump
Collected by — Person/Agency Anderson/Boyer		

SEND FINAL REPORT TO

ENVIRONMENTAL BUREAU  
 NM OIL CONSERVATION DIVISION  
 State Land Office Bldg, PO Box 2088  
 Santa Fe, NM 87504-2088

Attn: David Boyer

Phone: 827-5812



Station/well code  
24S, 37E, 33.311

**SAMPLING CONDITIONS**

<input type="checkbox"/> Bailed	<input type="checkbox"/> Pump	Water level	Discharge	Sample type Grab
<input checked="" type="checkbox"/> Dipped	<input type="checkbox"/> Tap			
pH (00400) 7	Conductivity (Uncorrected) 3400 µmho	Water Temp. (00010) 23.5 °C	Conductivity at 25°C (00094) 235 µmho	
Field comments				

**SAMPLE FIELD TREATMENT — Check proper boxes**

No. of samples submitted 1	<input checked="" type="checkbox"/> NF: Whole sample (Non-filtered)	<input type="checkbox"/> F: Filtered in field with 0.45 µm membrane filter	<input type="checkbox"/> A: 2 ml H <sub>2</sub> SO <sub>4</sub> /L added
<input checked="" type="checkbox"/> NA: No acid added	<input type="checkbox"/> Other-specify:	<input type="checkbox"/> A: 5ml conc. HNO <sub>3</sub> added	<input type="checkbox"/> A: 4ml fuming HNO <sub>3</sub> added

**ANALYTICAL RESULTS from SAMPLES**

NA	Units	Date analyzed	From <u>NA</u> , NA Sample:	Date Analyzed
<input checked="" type="checkbox"/> Conductivity (Corrected) 25°C (00095)	µmho	12/19	Calcium	8.0 mg/l 12/05
<input type="checkbox"/> Total non-filterable residue (suspended) (00530)	mg/l		Potassium	12 mg/l 12/1
<input checked="" type="checkbox"/> Other: Lab pH		12/13	Magnesium	6.7 mg/l 12/05
<input type="checkbox"/> Other:			Sodium	891 mg/l 12/1
<input type="checkbox"/> Other:			Bicarbonate	69.3 mg/l 12/13
<b>A-H<sub>2</sub>SO<sub>4</sub></b>			Chloride	433 mg/l 12/15
<input type="checkbox"/> Nitrate-N +, Nitrate-N total (00630)	mg/l		Sulfate	1220 mg/l 12/15
<input type="checkbox"/> Ammonia-N total (00610)	mg/l		Total Solids	2782 mg/l 12/9
<input type="checkbox"/> Total Kjeldahl-N ( )	mg/l		CO <sub>2</sub>	∅ 12/13
<input type="checkbox"/> Chemical oxygen demand (00340)	mg/l		<input type="checkbox"/>	
<input type="checkbox"/> Total organic carbon ( )	mg/l		<input checked="" type="checkbox"/> Cation/Anion Balance	
<input type="checkbox"/> Other:			Analyst	Date Reported
<input type="checkbox"/> Other:				1/5/89
Laboratory remarks			Reviewed by	Green

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FOR OCD USE -- Date Owner Notified 2/21/89 Phone or Letter          Initials DBP

CATIONS			DET.
ANALYTE	MEQ.	PPM	LIMIT
Ca	0.40	8.00	<3.0
Mg	0.55	6.70	<0.3
Na	38.76	891.00	<10.0
K	0.31	12.00	<0.3
Mn	0.00	0.00	
Fe	0.00	0.00	
SUMS	40.01	917.70	

ANIONS			DET.
ANALYTE	MEQ.	PPM	LIMIT
HC03	1.14	69.30	<1.0
SO4	25.42	1220.00	<10.0
CL	12.21	433.00	<5.0
NO3	0.00	0.00	< 0.
C03	0.00	0.00	< 1.
NH3	0.00	0.00	< 0.
PO4	0.00	0.00	< 0.
	38.77	1722.30	

Total Dissolved Solids= 2782  
 Ion Balance = 103.21%

WC No. = 8804771  
 Date out/By 1/5 [Signature]





New Mexico Health and Environment Department  
 SCIENTIFIC LABORATORY DIVISION  
 700 Camino de Salud NE  
 Albuquerque, NM 87106

701

# HEAVY METAL ANALYSIS FORM

Telephone: (505)841-2553

Date Received 12/2/88 Lab No. HM-1942 User Code  82235  Other:

COLLECTION DATE & TIME: yy mm dd hh mm  
88 11 29 15 25

COLLECTION SITE DESCRIPTION  
EPNG Jal #3 "A" Cooling Tower

COLLECTED BY: Boyer/Anderson

TO:

OWNER: \_\_\_\_\_

ENVIRONMENTAL BUREAU  
 NM OIL CONSERVATION DIVISION  
 State Land Office Bldg., PO Box 2088  
 SANTA FE, NM 87504-2088

SITE LOCATION:  
 County: Lea

Township, Range, Section, Tract: (10N06E24342)  
1241S+317E+313+31111

ATTN: D. Boyer  
 TELEPHONE: 827-5812

STATION/ WELL CODE: \_\_\_\_\_

LATITUDE, LONGITUDE: \_\_\_\_\_

SAMPLING CONDITIONS:

<input type="checkbox"/> Bailed	<input type="checkbox"/> Pump	Water Level:	Discharge:	Sample Type:
<input checked="" type="checkbox"/> Dipped	<input type="checkbox"/> Tap			<u>Grab</u>

pH(00400) 7 Conductivity(Uncorr.) 3400  $\mu$ mho Water Temp.(00010) 23.5  $^{\circ}$ C Conductivity at 25 $^{\circ}$ C (00094) \_\_\_\_\_  $\mu$ mho

FIELD COMMENTS: from tower sample sump

SAMPLE FIELD TREATMENT		LAB ANALYSIS REQUESTED:
Check proper boxes:		
<input checked="" type="checkbox"/> WPN: Water Preserved w/HNO <sub>3</sub> Non-Filtered	<input type="checkbox"/> WPF: Water Preserved w/HNO <sub>3</sub> Filtered	<input checked="" type="checkbox"/> ICAP Scan Mark box next to metal if AA is required.

## ANALYTICAL RESULTS (MG/L)

ELEMENT	ICAP VALUE	AA VALUE	ELEMENT	ICAP VALUE	AA VALUE
Aluminum	<0.1		Silicon	80.	
Barium	<0.1		Silver	<0.1	<input type="checkbox"/>
Beryllium	<0.1		Strontium	0.5 <u>AA</u>	
Boron	0.9		Tin	<0.1	
Cadmium	<0.1	<input type="checkbox"/>	Vanadium	0.2	
Calcium	3.7		Zinc	<u>3.1</u>	
Chromium	<0.1	<input checked="" type="checkbox"/> 0.019	Arsenic		<input type="checkbox"/>
Cobalt	<0.05		Selenium		<input type="checkbox"/>
Copper	<0.1		Mercury		<input type="checkbox"/>
Iron	0.3				<input type="checkbox"/>
Lead	<0.1	<input type="checkbox"/>			<input type="checkbox"/>
Magnesium	0.6				<input type="checkbox"/>
Manganese	<0.05				<input type="checkbox"/>
Molybdenum	<0.1				<input type="checkbox"/>
Nickel	<0.1				<input type="checkbox"/>

LAB COMMENTS: \_\_\_\_\_

For OCD Use:  
 Date Owner Notified: 2/21/89 ICAP Analyst: JA Reviewer: Jim Ashby  
 Phone or Letter? \_\_\_\_\_ Date Analyzed: 1/26/89 Date Received: 2/14/89  
 Initials: ATB