

GW - 14

WORK PLANS



NAVAJO REFINING COMPANY
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ARTESIA, NEW MEXICO 88210
PHONE: (505) 748-3311

ENGINEERING DEPARTMENT
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SENDING TO: NAME Roger Anderson / Mark Ashley
ORGANIZATION/FIRM NMOCD
TELECOPY # 505-827-8177

SENDING FROM: NAME David Griffin
DATE 8/1/95 NUMBER OF PAGES, INCLUDING THIS COVER PAGE 11

IF YOU DO NOT RECEIVE ALL PAGES, PLEASE CALL TRISH AT EXT. 270,

MESSAGE: Lorington Refinery Groundwater
Investigative Plan

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Thank you!

August 31, 1995

WORK PLAN

Navajo Refining Co.

Lea Refinery

Groundwater Contamination Investigation

On Friday, August 25, 1995, Navajo discovered free phase hydrocarbon on the groundwater beneath the API Separator at our Lea Refinery near Lovington. Navajo was drilling a test hole adjacent to the API separator sump to investigate the integrity of the API separator sump box. At a depth of approximately 6 ft. Navajo encountered hydrocarbon contaminated soil and continued drilling all the way to groundwater at 93 ft. where 0.02 ft. of oil was found floating on the groundwater.

That same day samples were collected from Navajo's North Water Well and from the two City of Lovington water supply wells (City Well #9 and #5) that are located nearest the refinery. Navajo's Laboratory in Artesia analyzed the samples for Benzene over the weekend. Navajo's lab results showed the possible detection of Benzene at 1 ppb (parts per billion) in all three samples. The possible 1 ppb benzene is well below groundwater and drinking water standards but Navajo decided to collect another round of samples on Monday, August 28, 1995 for a more complete analysis by an independent Laboratory. The results of these samples were received the next day on August 29 (see attachment 1). Navajo's North Well, City #9 and City #5 showed no detectable BTEX (Benzene, Toluene, Ethylbenzene and Xylenes). Samples collected on August 28 included 2 additional wells - Navajo's South Well and City Well #8. Navajo's South Well is located very near the Navajo North Well while City #8 is located over a mile South and east of the refinery. The analysis on these wells showed 1 ppb benzene in the South Well and 2ppb benzene in City #8. Navajo intends to resample these wells to check the validity of these two results.

Verbal notification was made to OCD offices in Santa Fe and Hobbs on August 25. The City of Lovington has also been kept informed of all activities and findings, and they have participated in the sampling of the City wells.

Source of Contamination

Navajo's investigation has disclosed the source of the contamination to be a leaky underground sewer-line junction box located between the API Separator and monitor well MW-1 depicted on Figure 1. Navajo took immediate steps on August 25 to cut off all flow to the junction box and the API Separator. These units have been removed from service and will not be brought back in service until repaired. Thus, further contamination has been cut off at the source. Saturated soil near the source is being removed to bins, and samples have been taken for profiling and determining hazardous/non-hazardous status. At this point, bore holes have shown that the horizontal extent of soil contamination is quite limited.

Monitor Well Installation

The first well drilled has been completed as a monitoring well MW-1 (see attachment 2 for typical well completion). Navajo plans to install at least 4 other monitor wells at the locations shown on Figure 1. These locations were chosen to yield data on depths to groundwater so that Navajo can update the groundwater gradient that was determined back in 1988 when Navajo acquired the refinery. Consideration was also given in locating these wells so that they would yield samples from locations between the known contamination and active water supply wells.

Once the monitor wells have been installed and developed, samples will be collected and analyzed for the following constituents:

- A. General Water Chemistry
 - 1. pH
 - 2. Conductivity
 - 3. Major Cations
 - Na
 - Ca
 - Mg
 - K
 - 4. Major Anions
 - Cl
 - F
 - SO₄
 - HCO₃
 - NO₃
- B. Metals
 - As, Ba, Cd, Cr, Pb, Hg, Se, Ag, Cu, Fe, Mn, Al, B, Co, Mo, Ni
- C. EPA Method 624 Organics which include BTEX and halogenated solvents
- D. PAH's by EPA Method 625

9-5-95 *PIER YOUR BLOOD?*
 ALL 4 ARE IN AS OF 9-5-95, NO HYDROCARBONS IN MW2, MW3, MW4 ARE APPARENT AT THIS TIME

CITY OF LAMAR?

BOB CARTER ~~396-2044 (WATER YARD)~~

CHARLES KELLEY

396-2886 (CITY HALL)

9-5-95 BOB CARTER:

CALLED AND REVIEWED WATER DATA & MAP OF WELLS. WE WILL SEND

Plume Delineation Borings

Once the monitoring wells are in place, surveyed and water level measurements taken, a verification of the direction of groundwater flow will be made. This information will be used to determine appropriate locations for exploratory bore holes. These borings will extend to groundwater to verify the presence of contamination. Exploratory boring will continue until the boundaries of the plume of contamination are identified. The bore holes will not be permanently cased and completed as monitoring wells. They will be adequately back filled with a bentonite-cement grout plug at the surface after all necessary information is obtained from them.

Hydrocarbon Recovery and Remediation

It is too early at this stage to provide any details as to the design of a hydrocarbon recovery and remediation system. Current thoughts about remediation include a two pronged approach to the problem. This would possibly consist of a soil vapor extraction process to deal with the contaminated vadose zone soil and a hydrocarbon recovery well network to contain and recover the contaminated groundwater and free oil.

Communications

Navajo proposes to FAX a brief progress report each week until the boundaries of the contamination are identified and the risk of contamination of any water supply well evaluated. This report will be FAXed to Mark Ashley of NMOCD-Santa Fe, Jerry Sexton of NMOCD-Hobbs, and Bob Carter-Lovington City Manager. Once the area of contamination is identified and the threat to any supply wells determined, Navajo proposes to send out progress reports only as each step in the remediation process is complete such as the engineering design step, the recovery well(s) completion step and so on.

Navajo also anticipates required groundwater monitoring at regular intervals as defined by NMOCD. These results will be distributed as above unless otherwise directed.

Summary

Upon discovery of hydrocarbon contamination in the groundwater beneath the refinery, Navajo's initial concern was to determine if any nearby water supply wells had been impacted. Analyses of these wells did not show any contamination of immediate concern therefore, Navajo is proceeding to further investigate the extent of the contamination. Once this is determined, then Navajo will design and install a remediation system. One of the primary remediation goals will be preventing contamination from reaching any water supply wells.

Navajo is well aware of the seriousness of contaminated groundwater. Particularly this groundwater which is the municipal water supply for the City of Lovington as well as the water supply for the refinery.

Attachment 1

78701 Aberdeen Avenue
 Lubbock, Texas 79474
 806•794•1296
 FAX 806•794•1298

ANALYTICAL RESULTS FOR
 NAVAJO REFINING COMPANY
 Attention: Darrell Moore
 501 E. Main
 Artesia, NM 88210

August 29, 1995
 Receiving Date: 08/28/95
 Sample Type: Water
 Project No: NA
 Project Location: Lea Refining

Prep Date: 08/28/95
 Analysis Date: 08/28/95
 Sampling Date: 08/28/95
 Sample Condition: Intact & Cool
 Sample Received by: MS
 Project Name: NA

BTEX (ug/L)	T40407 City Well #9	Reporting Limit
Methyl tert butyl ether	ND	2
Benzene	ND	1
Toluene	ND	1
Ethylbenzene	ND	1
m, p-Xylene	ND	1
o-Xylene	ND	1

% RECOVERY

Dibromofluoromethane	104
Toluene-d8	101
4-Bromofluorobenzene	97

ND = Not Detected

METHODS: EPA SW 846-8240, 5030.


 Director, Dr. Blair Leftwich
 Director, Dr. Bruce McDonell

8/29/95
 DATE



A Laboratory for Advanced Environmental Research and Analysis

Attachment 1 cont'd

6701 Aberdeen Avenue
Lubbock, Texas 79424
806•/94•1298
FAX 806•/94•1200

ANALYTICAL RESULTS FOR
NAVAJO REFINING COMPANY
Attention: Darrell Moore
501 E. Main
Artesia, NM 00210

August 29, 1995
Receiving Date: 08/28/95
Sample Type: Water
Project No: NA
Project Location: Lea Refining

Prep Date: 08/28/95
Analysis Date: 08/28/95
Sampling Date: 08/28/95
Sample Condition: Intact & Cool
Sample Received by: MS
Project Name: NA

BTEX (ug/L)	T40408 City Well #5	Reporting Limit
Methyl tert butyl ether	ND	2
Benzene	ND	1
Toluene	ND	1
Ethylbenzene	ND	1
m,p-Xylene	ND	1
o-Xylene	ND	1

RECOVERY

Dibromofluoromethane	104
Toluene-d8	101
4-Bromofluorobenzene	100

ND = Not Detected

METHODS: EPA SW 846-8240, 5030.



Director, Dr. Blair Bertwich
Director, Dr. Bruce McDonell

8/29/95

DATE


TRACEANALYSIS, INC.

A Laboratory for Advanced Environmental Research and Analysis

Attachment 1 cont'd

6701 Aberdeen Avenue
Lubbock, Texas 79424
806-794-1296
FAX 806-794-1298

ANALYTICAL RESULTS FOR
NAVAJO REFINING COMPANY
Attention: Darrell Moore
501 E. Main
Artesia, NM 88210

August 29, 1995
Receiving Date: 08/28/95
Sample Type: Water
Project No: NA
Project Location: Lea Refining

Prep Date: 08/28/95
Analysis Date: 08/28/95
Sampling Date: 08/28/95
Sample Condition: Intact & Cool
Sample Received by: MS
Project Name: NA

BTEX (ug/L)	T40409 City Well #8	Reporting Limit
Methyl tert butyl ether	ND	2
Benzene	2	1
Toluene	ND	1
Ethylbenzene	ND	1
m,p-Xylene	ND	1
o-Xylene	ND	1

% RECOVERY

Dibromofluoromethane	104
Toluene-d8	102
4-Bromofluorobenzene	96

ND = Not Detected

METHODS: EPA SW 846-8240, 8030.


 Director, Dr. Blair Leftwich
 Director, Dr. Bruce McDonell

8/29/95
DATE



A Laboratory for Advanced Environmental Research and Analysis

Attachment 1 cont'd

6701 Aberdeen Avenue
Lubbock, Texas 79424
806•794•1296
FAX 806•794•1298

ANALYTICAL RESULTS FOR
NAVAJO REFINING COMPANY
Attention: Darrell Moore
501 E. Main
Artesia, NM 88210

August 29, 1995
Receiving Date: 08/28/95
Sample Type: Water
Project No: NA
Project Location: Lea Refining

Prep Date: 08/28/95
Analysis Date: 08/28/95
Sampling Date: 08/28/95
Sample Condition: Intact & Cool
Sample Received by: MS
Project Name: NA

BTEX (ug/L)	T40410 Lea Refining North Well	Reporting Limit
Methyl tert butyl ether	ND	2
Benzene	ND	1
Toluene	ND	1
Ethylbenzene	ND	1
m,p-Xylene	ND	1
o-Xylene	ND	1

% RECOVERY

Dibromofluoromethane	105
Toluene-d8	101
4-Bromofluorobenzene	98

ND = Not Detected

METHODS: EPA SW 846-8240, 5030.



Director, Dr. Blair Leftwich
Director, Dr. Bruce McDonell

8/29/95

DBTE


TRACE ANALYSIS, INC.
A Laboratory for Advanced Environmental Research and Analysis

Attachment 1 cont'd

6701 Aberdeen Avenue
Lubbock, Texas 79424
806•794•1206
FAX 806•794•1298

ANALYTICAL RESULTS FOR
NAVAJO REFINING COMPANY
Attention: Darrell Moore
501 E. Main
Artesia, NM 89210

August 29, 1995
Receiving Date: 08/29/95
Sample Type: Water
Project No: NA
Project Location: Lea Refining

Prep Date: 08/28/95
Analysis Date: 08/28/95
Sampling Date: 08/28/95
Sample Condition: Intact & Cool
Sample Received by: MS
Project Name: NA

BTEX (ug/L)	T40411 Lea Refining South Well	Reporting Limit
Methyl tert butyl ether	ND	2
Benzene	1	1
Toluene	ND	1
Ethylbenzene	ND	1
m,p-Xylene	ND	1
o-Xylene	ND	1

% RECOVERY

Dibromofluoromethane	104
Toluene-d8	101
4-Bromofluorobenzene	99

ND = Not Detected

METHODS: EPA SW 846-8240, 5030.



Director, Dr. Blair Leftwich
Director, Dr. Bruce McDonell

8/29/95
DATE



A Laboratory for Advanced Environmental Research and Analysis

Typical Monitoring Well Installation

GEOLOGIST: Darrell Moore

COMPLETION DATE:

DRILLER: Pool Environmental Drilling

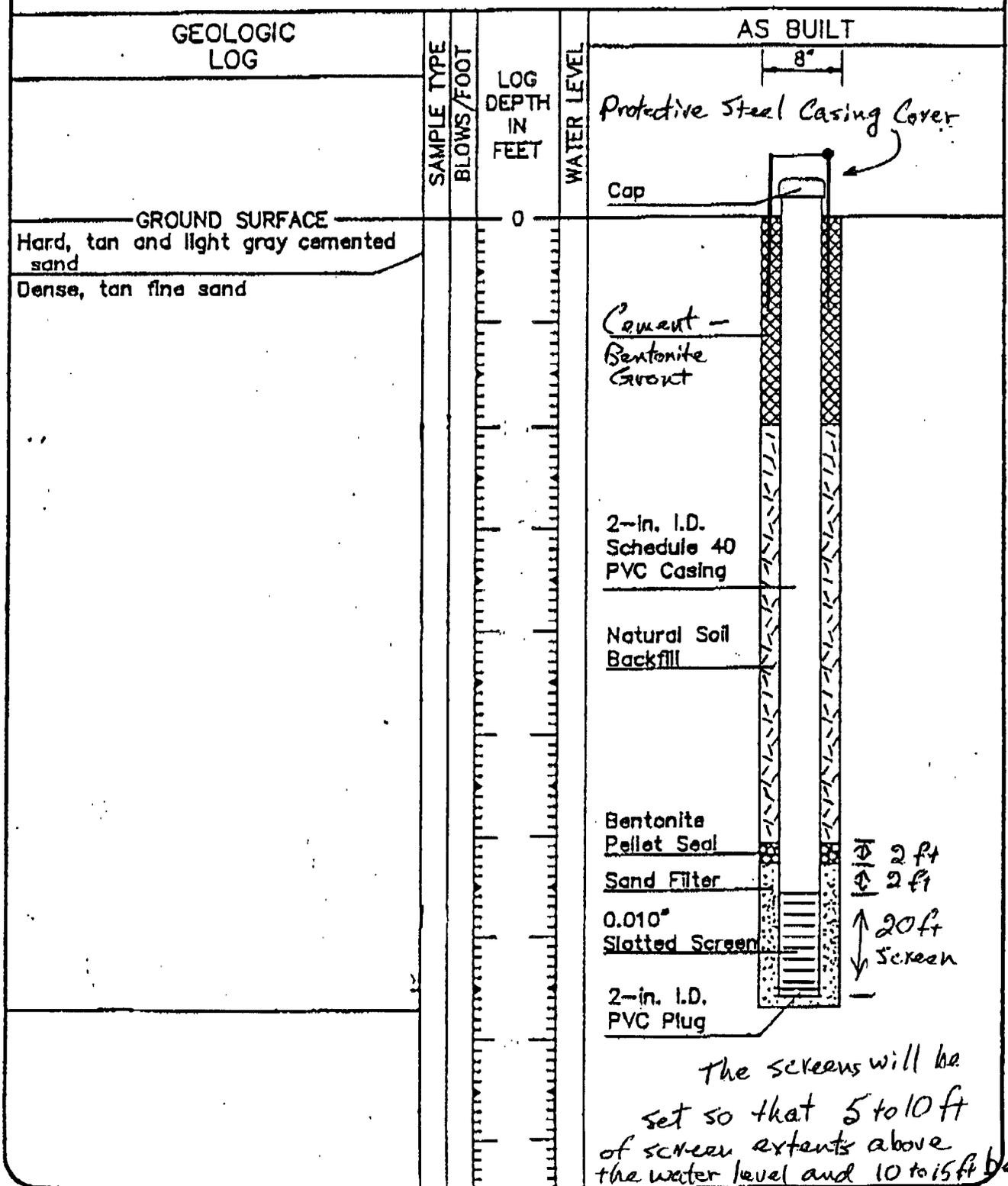
TOP OF CASING ELEV.:

DRILLING METHOD: Hollowstem Auger

GROUND SURFACE ELEV.:

GEOLOGIC LOG

AS BUILT

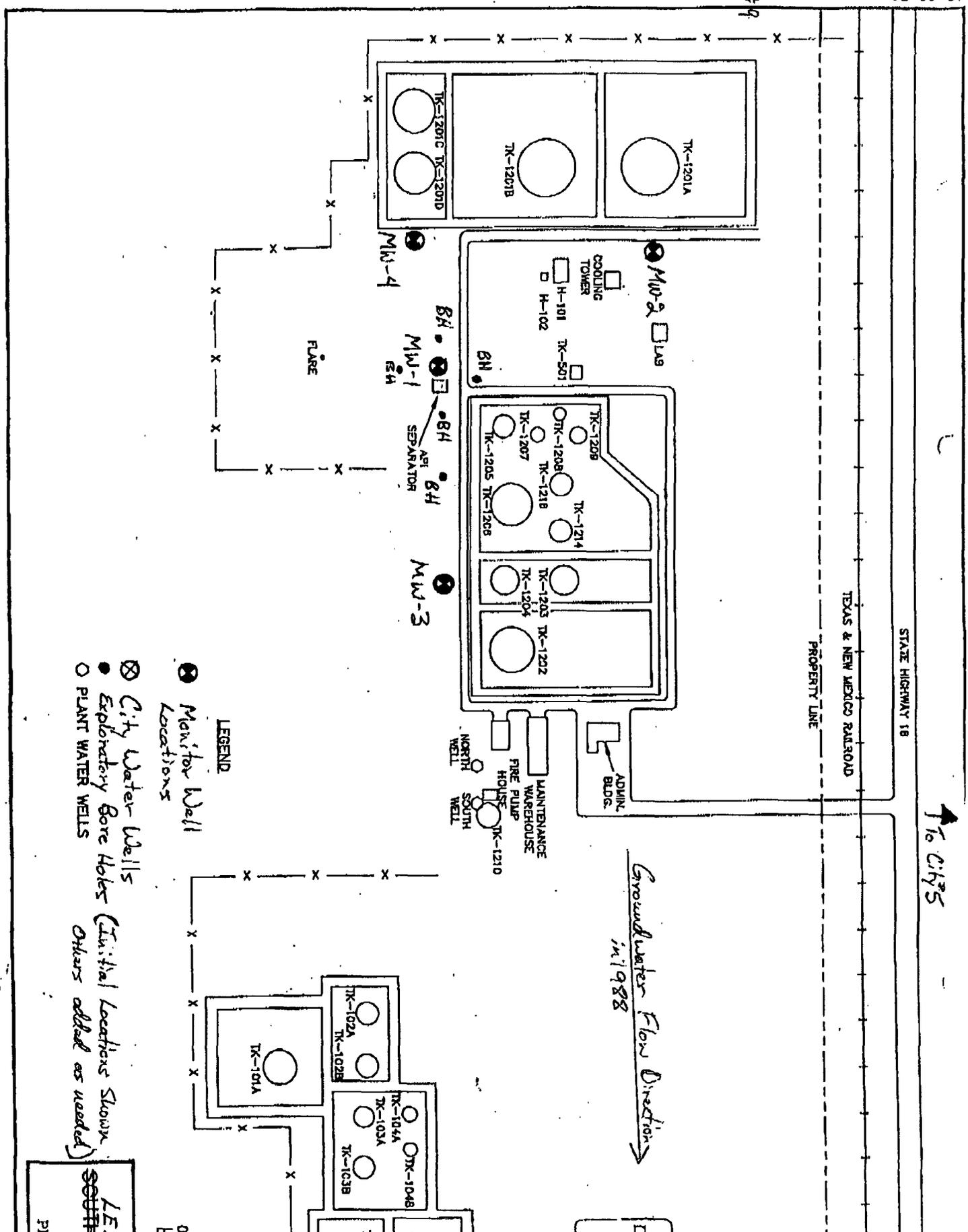


7599-10

Attachment 2

293-3A
02-03-89

City #9



- LEGEND**
- ⊗ Monitor Well Locations
 - ⊙ City Water Wells
 - Exploratory Bore Holes
 - PLANT WATER WELLS

(Initial Locations Shown Others added as needed)

LEI
PDI

293-3A
02-03-89

To City 5

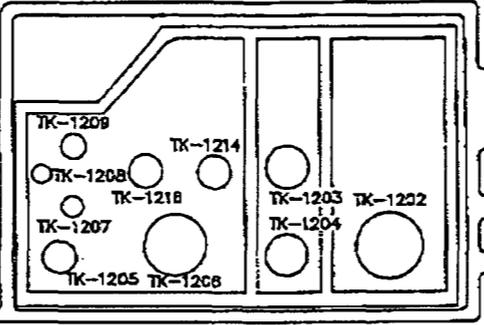
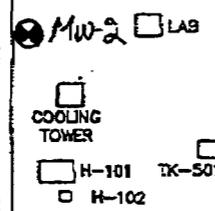
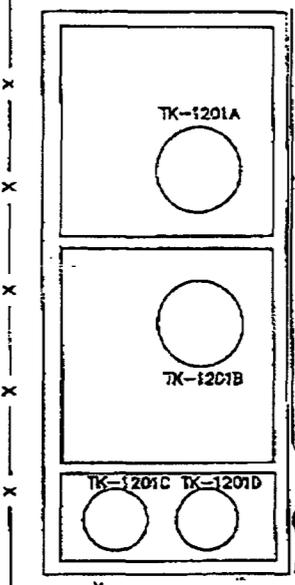
To City 8

STATE HIGHWAY 18

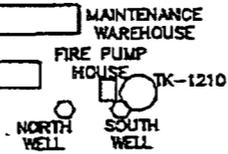
TEXAS & NEW MEXICO RAILROAD

PROPERTY LINE

City #9

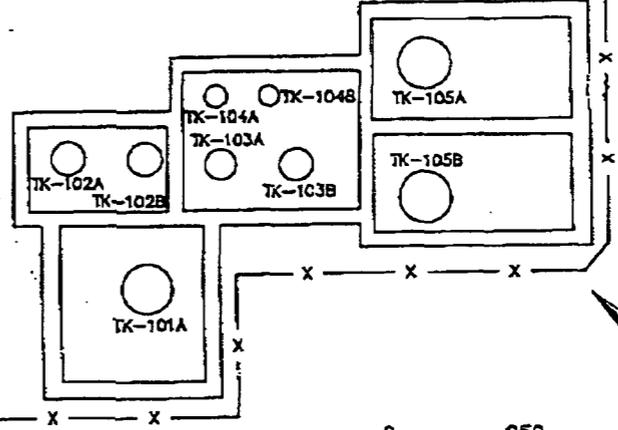
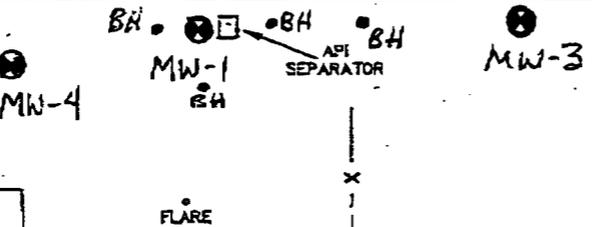


ADMIN. BLDG.



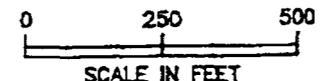
Groundwater Flow Direction in 1988

MW-5



LEGEND

- ⊗ Monitor Well Locations
- ⊗ City Water Wells
- Exploratory Bore Holes (Initial Locations Shown Others added as needed)
- PLANT WATER WELLS



LEA
SOUTHERN UNION REFINERY
PLOT PLAN
PILKO & ASSOCIATES, INC.