

**GW - 72**

**INSPECTIONS &  
DATA**



The Power of  
Complementary  
Strengths



#1

WESTERN CO. DP # GW-072  
2708 WEST COUNTY ROAD  
HOBBS, NM

MAY 5, 1995  
≈ 3:45 pm

BY: WAYNE PRICE  
with boss SIM FRAIZER - WESTERN CO.



WESTERN GW-072

#2

5/5/95



#3



#4



# 5



#6



#7



# 8 WESTERN GW-072

"UST" WASTEWATER TANKS

5/5/95



#9



# 10



# 11



# 12

WÖSTERN CO. GW-072

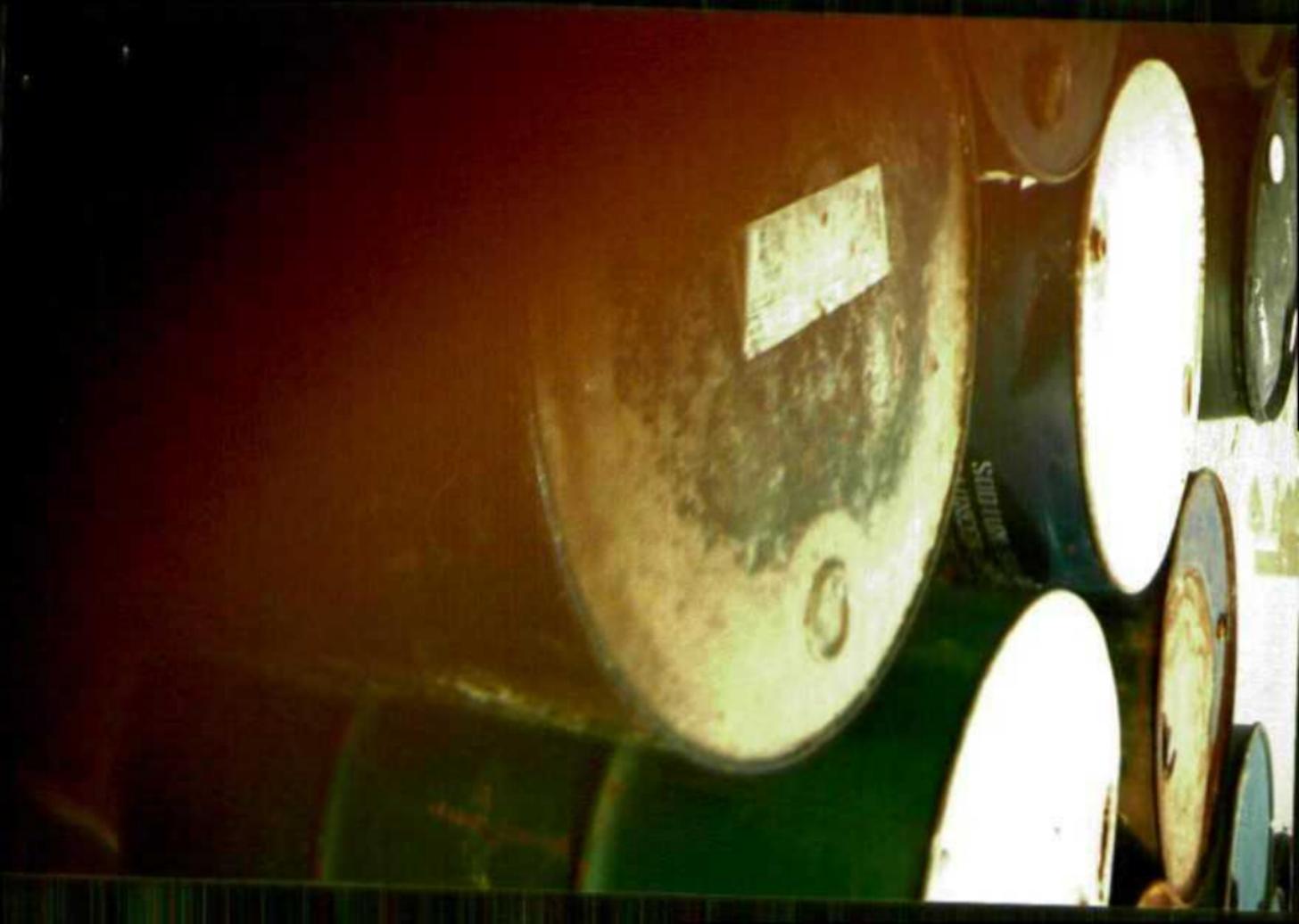
5/5/95



#13

WESTERN CO. GW-072

5/5/95



#14

WESTMAN CO.

GW-072

5/5/95



111764652

12125  
P.O. B. 2.  
12125

22

#15

WESTERN Ed.

GW-072

5/5/95

"BLUE NUMBER" IS BY

EPA -

EPA  
DON'T USE

THIS ROW

#16

WESTERN CO.

GW-072

5/5/95

**OCD ENVIRONMENTAL BUREAU**  
**SITE INSPECTION SHEET**

DATE: 5/31/01 Time: 8:13 AM

Type of Facility: Refinery  Gas Plant  Compressor St.  Brine St.  Oilfield Service Co.   
Surface Waste Mgt. Facility  E&P Site  Crude Oil Pump Station   
Other  \_\_\_\_\_

Discharge Plan No  Yes  GW# 072

FACILITY NAME: BJ HOBBS DISTRICT

PHYSICAL LOCATION: 2708 W CE ROAD

Legal: QTR \_\_\_\_\_ Sec \_\_\_\_\_ TS \_\_\_\_\_ R \_\_\_\_\_ County LEA

OWNER/OPERATOR (NAME) BJ SERVICES INC.

Contact Person: ROGER SULLIVAN/KEVIN RIVAS Tele:# 505-392-5556

MAILING ADDRESS: \_\_\_\_\_ State \_\_\_\_\_ ZIP \_\_\_\_\_

Owner/Operator Rep's:  
ROGER SULLIVAN -

OCD INSPECTORS: W PRICE, BILL OLSON, PAUL SHECLEY

1. **Drum Storage:** All drums containing materials other than fresh water must be stored on an impermeable pad with curbing. All empty drums will be stored on their sides with the bungs in and lined up on a horizontal plane. Chemicals in other containers such as sacks or buckets will also be stored on an impermeable pad and curb type containment.

OK-

2. **Process Areas:** All process and maintenance areas which show evidence that leaks and spills are reaching the ground surface must be either paved and curbed or have some type of spill collection device incorporated into the design.

OK

3. Above Ground Tanks: All above ground tanks which contain fluids other than fresh water must be bermed to contain a volume of one-third more than the total volume of the largest tank or of all interconnected tanks. All new tanks or existing tanks that undergo a major modification, as determined by the Division, must be placed within an impermeable bermed enclosure.

OK

4. Above Ground Saddle Tanks: Above ground saddle tanks must have impermeable pad and curb type containment unless they contain fresh water or fluids that are gases at atmospheric temperature and pressure.

OK

5. Labeling: All tanks, drums and containers will be clearly labeled to identify their contents and other emergency notification information.

OK

6. Below Grade Tanks/Sumps: All below grade tanks, sumps, and pits must be approved by the OCD prior to installation or upon modification and must incorporate secondary containment and leak-detection into the design. All pre-existing sumps and below-grade tanks must demonstrate integrity on an annual basis. Integrity tests include pressure testing to 3 pounds per square inch above normal operating pressure and/or visual inspection of cleaned out tanks and/or sumps, or other OCD approved methods. The OCD will be notified at least 72 hours prior to all testing.

OK

7. Underground Process/Wastewater Lines: All underground process/wastewater pipelines must be tested to demonstrate their mechanical integrity at present and then every 5 years thereafter, or prior to discharge plan renewal. The permittee may propose various methods for testing such as pressure testing to 3 pounds per square inch above normal operating pressure or other means acceptable to the OCD. The OCD will be notified at least 72 hours prior to all testing.

OK

8. Onsite/Offsite Waste Disposal and Storage Practices: Are all wastes properly characterized and disposed of correctly?

Does the facility have an EPA hazardous waste number? \_\_\_\_\_ Yes \_\_\_\_\_ No

ARE ALL WASTE CHARACTERIZED AND DISPOSED OF PROPERLY? YES NO IF NO DETAIL BELOW.

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9. Class V Wells: Leach fields and other wastewater disposal systems at OCD regulated facilities which inject non-hazardous fluid into or above an underground source of drinking water are considered Class V injection wells under the EPA UIC program. All Class V wells that inject non-hazardous industrial wastes or a mixture of industrial wastes and domestic wastes will be closed unless it can be demonstrated that groundwater will not be impacted in the reasonably foreseeable future. Closure of Class V wells must be in accordance with a plan approved by the Division's Santa Fe Office. The OCD allows industry to submit closure plans which are protective of human health, the environment and groundwater as defined by the WQCC, and are cost effective. Class V wells that inject domestic waste only must be permitted by the New Mexico Environment Department.

ANY CLASS V WELLS NO  YES  IF YES DESCRIBE BELOW! Undetermined

City Potw

10. Housekeeping: All systems designed for spill collection/prevention will be inspected weekly and after each storm event to ensure proper operation and to prevent overtopping or system failure. A record of inspections will be retained on site for a period of five years.

Good

11. Spill Reporting: All spills/releases will be reported pursuant to OCD Rule 116 and WQCC 1203 to the proper OCD District Office.

NA

12. Does the facility have any other potential environmental concerns/issues?

EXISTING GROUNDWATER REMEDIATION

13. Does the facility have any other environmental permits - i.e. SPCC, Stormwater Plan, etc.?

SPCC - YES SW - YES

14. ANY WATER WELLS ON SITE? NO  YES  IF YES, HOW IS IT BEING USED?

ON CITY WATER

15. Documents reviewed:

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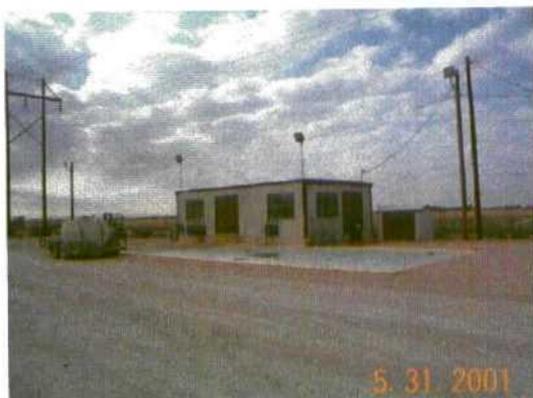
Miscellaneous Comments:

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Photos taken: 3

Documents Reviewed/Collected:

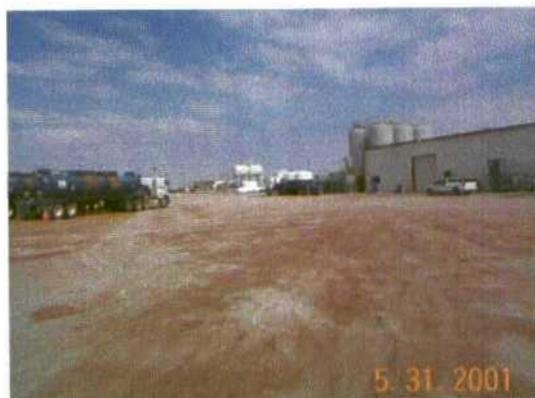
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Pic #1 New Lube Oil Building



Pic #2 Shop



New Monitor Well located SE of Bulk Plant



BJ-110885

9-20-96

3



DJ-HOBBS

9-20-96

4



BJ - HOBBS

9-20-96

5



BJ-N0085

420-96

6



TRASH

BJ-10985

7

9-20-96



WASTE OIL  
WASTE OIL

The image shows an industrial storage area. A large white cylindrical tank, oriented horizontally, is the central focus. It is mounted on a metal frame and sits on a concrete base. The words "WASTE OIL" are printed in black on the tank's side, with "WASTE OIL" in red above it. To the left of the tank, four drums are stacked on a wooden pallet. From left to right, there are two red drums, one tan drum, and one dark green drum. The background consists of a building with vertical corrugated metal siding and a white door. The ground is a light-colored gravel or dirt surface.

BJ- 110085

9-20-96



BJ- NOBBS

9-20-96

9



BF No. 885

9-20-96

3



BT- NORBS

9-20-96

4



BJ- HOGGS

9-20-96

5



BT- HOBBS

9-20-96

6



TRASH

BJ- HOBBS

7

9-20-96



WASTE OIL  
WASTE OIL

The image shows an industrial storage area. A large white cylindrical tank, oriented horizontally, is the central focus. It has a metal ladder on its side and is mounted on a concrete base. The words "WASTE OIL" are printed in black on the front of the tank. To the left of the tank, four smaller drums are stacked on a wooden pallet. From left to right, the drums are red, red, tan, and dark green. In the background, there is a building with vertical corrugated metal siding and a white door. The ground is a mix of dirt and gravel.

BT- HOBBS

9-20-96

8



BJ- HOBBS  
9-20-96

9

State of New Mexico

**ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT**

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2040 South Pacheco

P.O. Box 6429

Santa Fe, New Mexico 87505-5472

9-20-96

BJ-HOBBS

SPEED LIMIT  
**5 M.P.H.**  
*Strictly Enforced!*

STOP

EXIT















DAN MILLER - BJ





Maintenance Shop



SPEED LIMIT  
**5 M.P.H.**  
*Strictly Enforced!*

STOP

EXIT





BJ Services Company

Hobbs District





Maintenance Shop



BJ Services Company

Hobbs District



BY: W PRICE

9/28/98

BJ - McBR5 NM