

GW - 278

**GENERAL  
CORRESPONDENCE**

**YEAR(S):**

---

2003-1998

January 12, 2003

NOTICE OF PUBLICATION

STATE OF NEW MEXICO ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT OIL CONSERVATION DIVISION

Notice is hereby given that pursuant to New Mexico Water Quality Control Commission Regulations, the following discharge permit applications has been submitted to the Director of the Oil Conservation Division, 1220 S. Saint Francis Drive, Santa Fe, New Mexico 87505, Telephone (505) 476-3440:

(GW-278) - Yale E. Key Inc. dba Key Energy Services Inc., Royce Crowell, Compliance Specialist, (505) 393-9171, 1609 East Green, Carlsbad, New Mexico 88220, has submitted a discharge permit renewal application for the permitted Carlsbad Terminal located in Section 33 and 34, Township 21 South, Range 27 East, NMPM, Eddy County, New Mexico. All wastes generated will be temporally stored in closed top receptacles or in an on-site double lined waste disposal sump equipped with a groundwater leak detection system. Waste shipped offsite will be disposed of or recycled at an OCD approved site. Ground water most likely to be affected in the event of an accidental discharge is at a depth of approximately 50 feet with a total dissolved solids concentration of approximately 1,500 mg/l. The discharge permit addresses how spills, leaks, and other accidental discharges to the surface will be managed.

Any interested person may obtain further information from the Oil Conservation Division (OCD) and may submit written comments to the Director of the Oil Conservation Division at the address given above or E-mail the OCD Environmental Bureau Chief at rcanderson@state.nm.us. The discharge permit application and draft permit may be viewed at the above address between 8:00 a.m. and 4:00 p.m., Monday through Friday or may be obtained from OCD's web site at http://www.emnrd.state.nm.us/ocd/. Prior to ruling on any proposed discharge permit or its modification, the Director of the Oil Conservation Division shall allow at least thirty (30) days after the date of publication of this notice during which comments may be submitted to the OCD and a public hearing may be requested by any interested person. Requests for a public hearing shall set forth the reasons why a hearing should be held. A hearing will be held if the Director determines there is significant public interest.

If no public hearing is held, the Director will approve or disapprove the proposed permit based on information available. If a public hearing is held, the director will approve or disapprove the proposed permit based on information in the permit and information submitted at the hearing.

GIVEN under the Seal of New Mexico Oil Conservation Commission at Santa Fe, New Mexico, on this 02nd day of January 2003.

STATE OF NEW MEXICO OIL CONSERVATION DIVISION

LORI WRONTENBERY, Director

Affidavit of Publication

State of New Mexico, County of Eddy, ss.

Dawn Higgins

being first duly sworn, on oath says:

That she is Business Manager of the Carlsbad Current-Argus, a newspaper published daily at the City of Carlsbad, in said county of Eddy, state of New Mexico and of general paid circulation in said county; that the same is a duly qualified newspaper under the laws of the State wherein legal notices and advertisements may be published; that the printed notice attached hereto was published in the regular and entire edition of said newspaper and not in supplement thereof on the date as follows, to wit:

- January 12, 2003
January 13, 2003
January 14, 2003
January 15, 2003
January 16, 2003
January 17, 2003

That the cost of publication is \$ 72.21 and that payment thereof has been made and will be assessed as court costs.

Dawn Higgins (signature)

Subscribed and sworn to before me this

13 day of January, 2003 (signature) Stephanie Johnson

My commission expires 12/13/05 Notary Public



RECEIVED

JAN 15 2003

OIL CONSERVATION  
 DIVISION

NM OIL CONSERVATION DIV.  
 1220 ST. FRANCIS DR.  
 SANTA FE, NM 87505  
 ATTN: WAYNE PRICE

AD NUMBER: 297779      ACCOUNT: 56689  
 LEGAL NO: 72705      P.O.#: 02199000249  
 207 LINES      1 time(s) at \$ 91.47  
 AFFIDAVITS:      5.25  
 TAX:      6.05  
 TOTAL:      102.77

**NOTICE OF  
 PUBLICATION  
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 ENERGY, MINERALS  
 AND  
 NATURAL RESOURCES  
 DEPARTMENT  
 OIL CONSERVATION  
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STATE OF NEW MEXICO  
 OIL CONSERVATION DIVISION

SEAL

LORI WROTENBERY,  
 Director  
 Legal #72705  
 Pub. January 14, 2003

AFFIDAVIT OF PUBLICATION

STATE OF NEW MEXICO  
 COUNTY OF SANTA FE

I, K. Voorhees being first duly sworn declare and say that I am Legal Advertising Representative of THE SANTA FE NEW MEXICAN, a daily newspaper published in the English language, and having a general circulation in the Counties of Santa Fe and Los Alamos, State of New Mexico and being a Newspaper duly qualified to publish legal notices and advertisements under the provisions of Chapter 167 on Session Laws of 1937; that the publication #72705 a copy of which is hereto attached was published in said newspaper 1 day(s) between 01/14/2003 and 01/14/2003 and that the notice was published in the newspaper proper and not in any supplement; the first publication being on the 14 day of January, 2003 and that the undersigned has personal knowledge of the matter and things set forth in this affidavit.

/s/ K. Voorhees  
 LEGAL ADVERTISEMENT REPRESENTATIVE

Subscribed and sworn to before me on this  
 14 day of January A.D., 2003

Notary Janet L. Montoya  
 Commission Expires 12/30/03



OFFICIAL SEAL  
 Janet L. Montoya  
 NOTARY PUBLIC - STATE OF NEW MEXICO  
 MY COMMISSION EXPIRES 12/30/03

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ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT  
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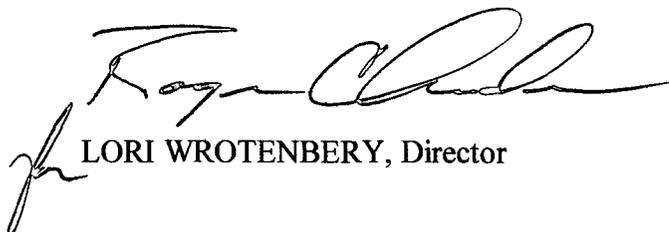
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STATE OF NEW MEXICO  
OIL CONSERVATION DIVISION



LORI WROTENBERY, Director

S E A L



Key Energy Services, Inc.

Environmental Audit

Division \_\_\_\_\_  
Yard \_\_\_\_\_

Date \_\_\_\_\_  
Manager \_\_\_\_\_

Audit Team Members:  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Position:  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

This environmental audit is intended to measure and document the state of environmental compliance within Key Energy and point out areas where improvement is needed.

Facility Inspection

A. Housekeeping

Inspect each of the following areas for housekeeping practices. Rate each area as -Excellent (E), -Good (G), Needs Improvement (N), Unsatisfactory (U) or Not Applicable (N/A). Comment on any problem areas.

- |                            |                            |                            |                            |                            |                              |
|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|------------------------------|
| 1. Shop                    | <input type="checkbox"/> E | <input type="checkbox"/> G | <input type="checkbox"/> N | <input type="checkbox"/> U | <input type="checkbox"/> N/A |
| 2. Parts Storage Room      | <input type="checkbox"/> E | <input type="checkbox"/> G | <input type="checkbox"/> N | <input type="checkbox"/> U | <input type="checkbox"/> N/A |
| 3. Used Parts Storage Area | <input type="checkbox"/> E | <input type="checkbox"/> G | <input type="checkbox"/> N | <input type="checkbox"/> U | <input type="checkbox"/> N/A |
| 4. Wash Rack               | <input type="checkbox"/> E | <input type="checkbox"/> G | <input type="checkbox"/> N | <input type="checkbox"/> U | <input type="checkbox"/> N/A |
| 5. Fuel Island             | <input type="checkbox"/> E | <input type="checkbox"/> G | <input type="checkbox"/> N | <input type="checkbox"/> U | <input type="checkbox"/> N/A |
| 6. Waste Storage Areas     | <input type="checkbox"/> E | <input type="checkbox"/> G | <input type="checkbox"/> N | <input type="checkbox"/> U | <input type="checkbox"/> N/A |
| 7. Rig Parking Area        | <input type="checkbox"/> E | <input type="checkbox"/> G | <input type="checkbox"/> N | <input type="checkbox"/> U | <input type="checkbox"/> N/A |
| 8. Equipment Parking Area  | <input type="checkbox"/> E | <input type="checkbox"/> G | <input type="checkbox"/> N | <input type="checkbox"/> U | <input type="checkbox"/> N/A |

Comments:  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

B. Fuel Storage

1. Describe any bulk fuel storage containers present at the facility. Note the product (gasoline, diesel, etc.), capacity, type of tank (above ground or underground) and the physical condition.

Product	Capacity (Gal.)	Type of Tank		Physical Condition
_____	_____	<input type="checkbox"/> AST	<input type="checkbox"/> UST	_____
_____	_____	<input type="checkbox"/> AST	<input type="checkbox"/> UST	_____
_____	_____	<input type="checkbox"/> AST	<input type="checkbox"/> UST	_____
_____	_____	<input type="checkbox"/> AST	<input type="checkbox"/> UST	_____

2. Are fuel tanks equipped with Stage II and/or Stage III vapor recovery equipment?  
 None     Stage II     Stage III
3. Are fuel containers clearly labeled with the following signs:
- a. Content labels     Yes     No
- b. NFPA Hazard     Yes     No
- c. "No Smoking"     Yes     No
4. Are fuel tanks equipped with locking filler caps?     Yes     No

5. Are the fuel pumps equipped with a lock or other means of securing access?  
 Yes  No
6. Are the fuel pumps equipped with a remotely located emergency shutoff switch?  
 Yes  No
7. Are the fuel hoses equipped with quick release couplings?  
 Yes  No
8. Are bulk oil tanks located within secondary containment structures large enough to contain 110% of the largest tank?  Yes  No  N/A
9. How is rainwater removed from secondary containment areas? \_\_\_\_\_  
\_\_\_\_\_
- If valves are used are they locked in the closed position?  Yes  No
10. Inspect the tanks, pumps, lines, hoses, and secondary containment for signs or wear and/or deterioration.  
Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_
11. Is there evidence of spills and/or leaks around the fuel storage area?  Yes  No  
If yes, what is the probable cause of the release? Has the problem been corrected? How? Describe the impacted area (location, size, etc.) \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

C. Oil Storage

1. How are motor oil, hydraulic fluid, and other petroleum liquids stored? Check all that apply.  
 Qt./Gal. Containers  55 Gal. Drums  Bulk Tanks  Other \_\_\_\_\_
2. Are oil containers clearly labeled with the following signs?
- a. Drums:
- (1) Contents label  Yes  No
- (2) Hazard Identification  Yes  No
- b. Bulk Tanks:
- (1) Contents label  Yes  No
- (2) Hazard Identification  Yes  No
3. Are oil containers located within secondary containment structures large enough to contain 110% of the largest container?
- a. Drums:  Yes  No
- b. Bulk Tanks  Yes  No
4. How is rainwater removed from secondary containment areas? \_\_\_\_\_  
\_\_\_\_\_
- If valves are used are they locked in the closed position?  Yes  No
5. Inspect the tanks, drums, lines, hoses, and secondary containment for signs or wear and/or deterioration.  
Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
6. Is there evidence of spills and/or leaks around oil storage areas?  Yes  No  
If yes, what is the probable cause of the release? Has the problem been corrected? How? Describe the impacted area (location, size, etc.) \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

D. Painting and Sandblasting

1. Is painting and/or sandblasting of equipment conducted at the yard?  
 Yes     No    If yes how often? \_\_\_\_\_  
 If yes, what type of equipment is painted and/or sandblasted? \_\_\_\_\_
2. Is painting and/or sandblasting of equipment conducted off site.     Yes     No  
 If yes, what type of equipment is painted and/or sandblasted? Where is the work performed? By whom? \_\_\_\_\_
3. Is paint and/or solvent stored on the premises?     Yes     No  
 If yes, is the paint/solvent stored in a well ventilated, fire resistant building separate from other structures?     Yes     No  
 Describe the paint storage area. \_\_\_\_\_
4. Is the paint inventory kept to a minimum considering the painting workload?     Yes     No

*The following questions apply only to facilities where painting and/or sandblasting are conducted.*

5. Is painting and/or sandblasting conducted in a designated area?     Yes     No
6. Can the painting and/or sandblasting operation endanger people or property?     Yes     No
7. Can overspray from the painting and/or sandblasting operation leave the premises?     Yes     No
8. Describe the precautions used to contain blowing paint and/or sandblast media. \_\_\_\_\_
9. Is the washrack used as a painting area?     Yes     No
10. Problems/Comments: \_\_\_\_\_

E. Chemicals

1. Prepare a list of the chemicals being stored at the facility (ex. antifreeze, methanol, solvents, soaps), an estimate of the volume in storage, the type of storage container used (drums, 5 gal, cans, etc.), and the location of each chemical. Use additional sheets if necessary.

Chemical	Estimated Volume	Container	Location
_____	_____	_____	_____
_____	_____	_____	_____
_____	_____	_____	_____
_____	_____	_____	_____

2. Are all chemicals stored in a secure area?     Yes     No  
 Problems/Comments: \_\_\_\_\_
3. Are bulk chemicals (drums and tanks) stored in secondary containment areas?     Yes     No
4. Is there evidence of spills and/or leaks around chemical storage areas?     Yes     No  
 If yes, what is the probable cause of the release? Has the problem been corrected? How? Describe the impacted area (location, size, etc.)  
 \_\_\_\_\_
5. Inspect chemical containers and secondary containment for signs or wear and/or deterioration. Problems/Comments: \_\_\_\_\_

F. Equipment Maintenance and Cleaning

1. Where is maintenance performed on rigs, pumps, trucks, etc.? \_\_\_\_\_
2. Is the maintenance area equipped with an impervious surface that will prevent machine fluids from impacting the soil?  
 Yes       No
3. What measures are taken to protect soil and water during equipment maintenance? \_\_\_\_\_
4. Is the facility equipped with a wash rack?       Yes       No  
If no, where are rigs, trucks, and other equipment cleaned? \_\_\_\_\_
5. Is the washrack equipped with an impervious surface that fully contains all cleaning fluids and other pollutants?  
 Yes       No
6. Is the washrack used as a maintenance area?       Yes       No
7. How is wash water disposed of?  
 Recycled through a closed loop system  
 Discharged to a public sewer system  
 Collected in tanks and transported to an approved disposal facility  
 Discharged to surface  
 Other \_\_\_\_\_
8. Is the washrack designed so as to prevent overspray of wash fluids and other pollutants from impacting the surrounding soil?       Yes       No
9. Inspect the wash rack and fluid containment structures for signs of wear and/or deterioration.  
Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
10. Is the soil around the wash rack stained from runoff and/or overspray?       Yes       No  
If yes, has the problem been corrected? How? Describe the impacted area (location, size, etc.) \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

G. Equipment Storage

1. Are rigs and/or other equipment located in the yard for long term storage?       Yes       No
2. Is there a designated area in the yard for long term storage of this equipment?       Yes       No
3. Will the surface grade around stored equipment prevent spills and/or leaks from running off site?       Yes       No
4. What measures have been taken to prevent contaminants from running off site? (ex. dikes, berms, trenches) \_\_\_\_\_
5. Is there evidence of spills and/or leaks around equipment storage areas?       Yes       No  
If yes, what is the probable cause of the release? Has the problem been corrected? How? Describe the impacted area (location, size, etc.) \_\_\_\_\_
6. Is the stored equipment clean enough to prevent contaminants from being washed onto the surrounding soil?  
 Yes       No
7. Have the following procedures been completed on the stored equipment?
  - a. Drain fuel, oil, hydraulic fluid, etc.       Yes       No
  - b. Remove the batteries.       Yes       No
  - c. Lock out / tag out starters.       Yes       No
8. Comments: \_\_\_\_\_  
\_\_\_\_\_

H. Waste Management

1. Aerosol Cans

- a. Are aerosol cans recycled?  Yes  No  
If not, how are they disposed of? \_\_\_\_\_
- b. Are aerosol cans punctured prior to disposal/recycling?  Yes  No
- c. Problems/Comments: \_\_\_\_\_

2. Antifreeze

- a. Is used antifreeze recycled?  Yes  No  
Name of recycling company \_\_\_\_\_  
If not recycled, how is it disposed of? \_\_\_\_\_
- b. How is used antifreeze stored prior to recycling/disposal? \_\_\_\_\_
- c. Are used antifreeze containers labeled?  Yes  No
- d. Is used antifreeze stored in secondary containment areas?  Yes  No
- e. Problems/Comments: \_\_\_\_\_

3. Asbestos Materials

- a. Are used asbestos brake blocks present in the yard?  Yes  No  
If yes how are they disposed of? \_\_\_\_\_
- b. If yes, are they protected from weather?  Yes  No
- c. Are asbestos brake blocks placed in plastic bags prior to disposal?  Yes  No  N/A
- d. Are there any other sources of asbestos materials at this facility?  Yes  No  
If yes, describe. \_\_\_\_\_
- e. Problems/Comments: \_\_\_\_\_

4. Batteries

- a. Are all used batteries returned to the vendor for recycling?  Yes  No
- b. If not, how are they disposed of? \_\_\_\_\_
- c. Are used batteries stored in a well-ventilated area?  Yes  No
- d. Problems/Comments: \_\_\_\_\_

5. Buckets

- a. Are used buckets recycled?  Yes  No
- b. If not recycled, how are they disposed of? \_\_\_\_\_
- c. Problems/Comments: \_\_\_\_\_

6. Filters

- a. Are used oil filters and fuel filters recycled?  Yes  No
- b. If not recycled, how are they disposed of? \_\_\_\_\_
- c. How are used filters stored prior to recycling/disposal? \_\_\_\_\_
- d. Number of drums of used oil filters on site? \_\_\_\_\_
- e. Are used filter containers covered & labeled?  Yes  No
- f. Are used filters stored in secondary containment areas?  Yes  No
- g. Is there evidence of spills and/or leaks around filter storage areas?  Yes  No  
If yes, what is the probable cause of the release? Has the problem been corrected? How?  
Describe the impacted area (location, size, etc.) \_\_\_\_\_

h. Inspect used filter containers and secondary containment for signs or wear and/or deterioration.  
Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

7. Medical Waste

a. Is any medical waste generated at this facility?  Yes  No  
b. If yes, how is it disposed of? \_\_\_\_\_  
c. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

8. Oil

a. Is all used oil generated at this facility recycled?  Yes  No  
b. How is the used oil stored?  tank (\_\_\_\_ gal.)  drums  other \_\_\_\_\_  
c. Are used oil storage containers in good condition?  Yes  No  
d. Are all used oil containers properly labeled?  Yes  No  
e. Are there open containers of used oil in the yard?  Yes  No  
f. Is used oil stored in a secondary containment area?  Yes  No  
g. Is there evidence of spills and/or leaks around used oil storage areas?  Yes  No  
If yes, what is the probable cause of the release? Has the problem been corrected? How?  
Describe the impacted area (location, size, etc.) \_\_\_\_\_  
\_\_\_\_\_

h. Inspect used oil containers and secondary containment for signs or wear and/or deterioration.  
Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

9. Rags/Sorbents

a. Are used rags and sorbent material recycled?  Yes  No  
b. If not recycled, how are they disposed of? \_\_\_\_\_  
c. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

10. Rubber Goods

a. Are rubber goods (other than tires) recycled?  Yes  No  
b. If not recycled, how are they disposed of? \_\_\_\_\_  
c. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

11. Soil (contaminated)

a. Are there areas of petroleum contaminated soil at this facility that require remediation?  
 Yes  No  
If yes, describe. \_\_\_\_\_  
\_\_\_\_\_

b. Is any contaminated soil currently being remediated on-site?  Yes  No  
If yes, describe. \_\_\_\_\_  
\_\_\_\_\_

Does the remediation project present a further pollution hazard?  Yes  No

c. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

12. Tires

a. Are all used tires returned to the vendor for recycling?  Yes  No  
b. If not, how are they disposed of? \_\_\_\_\_  
c. Are used tires stored in a designated area?  Yes  No  
d. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

13. Trash

- a. Are trash collection bins designed to protect contents from wind and rain?  Yes  No  
b. Are there sufficient numbers of trash cans and collection bins in the yard?  Yes  No  
c. Problems/Comments: \_\_\_\_\_

14. Wire Rope

- a. Is all wire rope either returned to the vendor or sold for scrap?  Yes  No  
b. If not, how is it disposed of? \_\_\_\_\_  
c. Problems/Comments: \_\_\_\_\_

15. Other

Is other waste generated at this facility that does not fall into the above categories.  
 Yes  No If yes, describe the waste. How is it disposed of? \_\_\_\_\_

I. Naturally Occurring Radioactive Material (NORM)

1. Does this yard service wells known to produce NORM?  Yes  No  
If yes, what precautions are used to prevent NORM contamination of equipment and property? \_\_\_\_\_
2. Is liquid and solid residue removed from mud tanks before they are transported to the yard?  Yes  No  
3. Are mud tanks cleaned at the yard?  Yes  No Where? \_\_\_\_\_  
4. Is used production equipment or tubing stored at the yard?  Yes  No  
5. Problems/Comments: \_\_\_\_\_

J. Storm Water Run Off

1. Inspect drainage areas and outfalls. Is there evidence of pollutants entering the drainage system?  
 Yes  No  
2. Are the management practices in place effectively controlling exposure of pollutants to stormwater?  
 Yes  No  
3. Note any problems with storm water pollution or controls: \_\_\_\_\_  
4. Problems/Comments: \_\_\_\_\_

K. Drums

1. Are all drums returned to the vendors for recycling?  Yes  No  
If not, how are they disposed of? \_\_\_\_\_
2. Are all drums stored in a containment area?  Yes  No  
3. Problems/Comments: \_\_\_\_\_

L. Parts Washers

1. Are all solvents recycled?  Yes  No  
If not, how is disposed of? \_\_\_\_\_
2. Are the lids kept closed?  Yes  No
3. Are parts washers clearly labeled with the following signs?
- |                           |                              |                             |
|---------------------------|------------------------------|-----------------------------|
| (1) Contents label        | <input type="checkbox"/> Yes | <input type="checkbox"/> No |
| (2) Hazard Identification | <input type="checkbox"/> Yes | <input type="checkbox"/> No |
| (3) No Smoking            | <input type="checkbox"/> Yes | <input type="checkbox"/> No |

Environmental Records and Procedures

A. Environmental Files

- Does this facility maintain an organized system of filing environmental records and documents?  
 Yes  No

B. Training

1. Do newly hired employees receive training in the following areas?
- |  |                              |                             |
|--|------------------------------|-----------------------------|
| HAZCOM Program                                   | <input type="checkbox"/> Yes | <input type="checkbox"/> No |
| Spill Prevention Control and Countermeasure Plan | <input type="checkbox"/> Yes | <input type="checkbox"/> No |
| Storm Water Pollution Prevention Plan            | <input type="checkbox"/> Yes | <input type="checkbox"/> No |
| Key Energy's Environmental Policy and Procedures | <input type="checkbox"/> Yes | <input type="checkbox"/> No |
2. Have all employees received environmental training in the last year?  Yes  No
3. Are environmental training records maintained in the yard office?  Yes  No
4. Are environmental subjects discussed during monthly and/or quarterly safety meetings?  
 Yes  No
5. Comments: \_\_\_\_\_

C. Permits and Registration

1. Does this facility have an NPDES discharge permit?  Yes  No
2. Is this facility registered with the EPA as a hazardous waste generator?  
 Yes, EPA # \_\_\_\_\_  No
3. Are all above ground petroleum storage tanks registered with regulatory agencies?  
 Yes  No  N/A
- Are other permits and/or registrations required at this facility?  Yes  No
- If yes, describe. \_\_\_\_\_
- Is this facility in compliance with the above requirement?  Yes  No
5. Comments: \_\_\_\_\_

D. Spill Prevention Control and Countermeasure Plan (SPCC)

1. A SPCC plan is required at any facility that stores 660 gal. of petroleum in a single tank, or a total of 1320 gal. of petroleum in multiple tanks. Is a SPCC plan required for this facility?  
 Yes  No
2. Is the SPCC plan for this facility readily accessible?  Yes  No
3. Is the SPCC plan up to date?  Yes  No
4. Do yard and shop workers have a good working knowledge of the SPCC plan?  
 Yes  No
5. Is the facility inspected as specified in the SPCC plan at least quarterly?  Yes  No



f. Comments: \_\_\_\_\_

2. Soil Remediation

- a. If soil remediation is conducted on site, were samples of the soil collected and analyzed for hazardous constituents?     Yes     No
- b. Are copies of the lab reports from the above samples on file?     Yes     No
- c. Do the lab reports indicate dangerous levels of hazardous materials?     Yes     No
- d. Comments: \_\_\_\_\_

I. Contractors

1. Are all waste transportation, disposal, and recycling contractors properly licensed and permitted for the type of waste they handle?     Yes     No
2. Is proof of insurance available for all environmental contractors?     Yes     No
3. If an off site wash rack is used for cleaning rigs and other equipment, is the facility properly permitted?  
 Yes     No
- Does the wash rack facility use sound waste management practices?     Yes     No
4. Comments: \_\_\_\_\_

Rig Inspection

Rig No. \_\_\_\_\_

A. Housekeeping

- 1. Is this location an orderly work environment?  Yes  No
- 2. Is the rig and associated equipment clean?  Yes  No
- 3. Is the crew truck clean?  Yes  No
- 4. Rate the overall housekeeping practices of this rig?  
 Excellent  Good  Needs Improvement  Unsatisfactory
- 5. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

B. Fuel and Oil

- 1. Are all fuel and oil containers on location appropriate for petroleum storage?  Yes  No
- 2. Are there any open containers of fuel or oil on location?  Yes  No
- 3. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

C. Waste Management

- 1. Is there at least one trash container on the location?  Yes  No \_\_\_\_\_
- 2. Where is the trash disposed of? \_\_\_\_\_
- 3. How is used oil transported and disposed of? \_\_\_\_\_
- 4. How is used wire rope disposed of? \_\_\_\_\_
- 5. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

D. Pollution Prevention

- 1. Is a spill kit present on this rig?  Yes  No  
If yes, is it stocked with the necessary spill response materials?  Yes  No
- 2. Are there any pollution hazards present? \_\_\_\_\_
- 3. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

E. Hazcom

- 1. Is the written HAZCOM plan for this rig readily accessible?  Yes  No
- 2. Are material safety data sheets available and up to date?  Yes  No
- 3. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

F. SPCC Plan

- 1. Is the SPCC plan for this rig readily accessible?  Yes  No
- 2. Is the SPCC plan up to date?  Yes  No
- 3. Does the rig crew have a good working knowledge of the SPCC plan?  Yes  No
- 4. Is the rig inspected as specified in the SPCC plan at least quarterly?  Yes  No
- 5. Are facility inspections documented in the SPCC plan?  Yes  No
- 6. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

District I  
1625 N. French Dr., Hobbs, NM 88240  
District II  
1301 W. Grand Avenue, Artesia, NM 88210  
District III  
1000 Rio Brazos Road, Aztec, NM 87410  
District IV  
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico  
Energy Minerals and Natural Resources  
Oil Conservation Division  
1220 South St. Francis Dr.  
Santa Fe, NM 87505

Revised January 24, 2001

Submit Original  
Plus 1 Copy  
to Santa Fe  
1 Copy to Appropriate  
District Office

**DISCHARGE PLAN APPLICATION FOR SERVICE COMPANIES, GAS PLANTS,  
REFINERIES, COMPRESSOR, GEOTHERMAL FACILITIES  
AND CRUDE OIL PUMP STATIONS**

(Refer to the OCD Guidelines for assistance in completing the application)

New       Renewal       Modification

1. Type: Oil & Gas Service Company

2. Operator: Yale E. Key Inc. dba Key Energy Services Inc.

Address: P.O. Box 2040 Hobbs, NM 88241

Contact Person: Royce Crowell Phone: 505(393-9171)

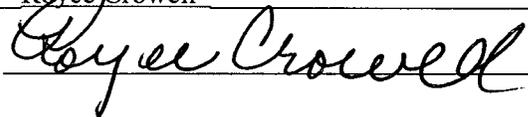
3. Location: \_\_\_\_\_ /4 Lot \_\_\_\_\_ /4 Section 33 & 34 Township 21S Range 37E  
Submit large scale topographic map showing exact location.

4. Attach the name, telephone number and address of the landowner of the facility site.
5. Attach the description of the facility with a diagram indicating location of fences, pits, dikes and tanks on the facility.
6. Attach a description of all materials stored or used at the facility.
7. Attach a description of present sources of effluent and waste solids. Average quality and daily volume of waste water must be included.
8. Attach a description of current liquid and solid waste collection/treatment/disposal procedures.
9. Attach a description of proposed modifications to existing collection/treatment/disposal systems.
10. Attach a routine inspection and maintenance plan to ensure permit compliance.
11. Attach a contingency plan for reporting and clean-up of spills or releases.
12. Attach geological/hydrological information for the facility. Depth to and quality of ground water must be included.
13. Attach a facility closure plan, and other information as is necessary to demonstrate compliance with any other OCD rules, regulations and/or orders.

14. CERTIFICATION I hereby certify that the information submitted with this application is true and correct to the best of my knowledge and belief.

Name: Royce Crowell

Title: Compliance Specialist

Signature: 

Date: 7/26/02

**All portions of the Discharge Plan will continue as previously addressed except for the following changes.**

**IV. Name of Land Owner**

Yale E. Key Inc. dba Key Energy Services, Inc.  
P.O. Box 2040  
Hobbs, NM 88241  
(505) 393-9171

**IX. Modification**

Construction of a clean-out pit has been completed since the last application. The pit is 30' wide, 71 foot long, and slopes 7 foot front to back. It has a double lined polyethylene geomembrane with a leak detection system under it. It has a 50' X 70' concrete slab to drain and dry solids. This drying slab also has a geomembrane under it which is tied back to the clean out pit. Top of casing on monitor well on pit leak detection system has been raised to prevent surface water contamination.

Fluid discharge from the truck washing bay has been plumbed to a collection tank to be transported to an approved disposal facility. Sampling and testing of wash bay fluids have already been submitted to OCD for approval of disposal.

As of July 1, 2002, all loading of diesel fuel has been moved off-site. Tank that has previously stored diesel fuel is empty and is awaiting removal by former fuel provider.

**X. Routine Maintenance and Inspections**

Environment audits are done monthly by local management, quarterly by division management, and yearly by corporate management. All personnel is trained in best management practices and procedures.

New Environmental Audit form: Exhibit A



Key Energy Services, Inc.

Environmental Audit

Division \_\_\_\_\_  
Yard \_\_\_\_\_

Date \_\_\_\_\_  
Manager \_\_\_\_\_

Audit Team Members:  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Position:  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

This environmental audit is intended to measure and document the state of environmental compliance within Key Energy and point out areas where improvement is needed.

Facility Inspection

A. Housekeeping

Inspect each of the following areas for housekeeping practices. Rate each area as -Excellent (E), -Good (G), Needs Improvement (N), Unsatisfactory (U) or Not Applicable (N/A). Comment on any problem areas.

- 1. Shop  E  G  N  U  N/A
- 2. Parts Storage Room  E  G  N  U  N/A
- 3. Used Parts Storage Area  E  G  N  U  N/A
- 4. Wash Rack  E  G  N  U  N/A
- 5. Fuel Island  E  G  N  U  N/A
- 6. Waste Storage Areas  E  G  N  U  N/A
- 7. Rig Parking Area  E  G  N  U  N/A
- 8. Equipment Parking Area  E  G  N  U  N/A

Comments:  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

B. Fuel Storage

1. Describe any bulk fuel storage containers present at the facility. Note the product (gasoline, diesel, etc.), capacity, type of tank (above ground or underground) and the physical condition.

Product	Capacity (Gal.)	Type of Tank	Physical Condition
_____	_____	<input type="checkbox"/> AST <input type="checkbox"/> UST	_____
_____	_____	<input type="checkbox"/> AST <input type="checkbox"/> UST	_____
_____	_____	<input type="checkbox"/> AST <input type="checkbox"/> UST	_____
_____	_____	<input type="checkbox"/> AST <input type="checkbox"/> UST	_____

2. Are fuel tanks equipped with Stage II and/or Stage III vapor recovery equipment?

- None  Stage II  Stage III

3. Are fuel containers clearly labeled with the following signs:

- a. Content labels  Yes  No
- b. NFPA Hazard  Yes  No
- c. "No Smoking"  Yes  No

4. Are fuel tanks equipped with locking filler caps?  Yes  No

5. Are the fuel pumps equipped with a lock or other means of securing access?  
 Yes  No
6. Are the fuel pumps equipped with a remotely located emergency shutoff switch?  
 Yes  No
7. Are the fuel hoses equipped with quick release couplings?  
 Yes  No
8. Are bulk oil tanks located within secondary containment structures large enough to contain 110% of the largest tank?  Yes  No  N/A
9. How is rainwater removed from secondary containment areas? \_\_\_\_\_  
\_\_\_\_\_  
If valves are used are they locked in the closed position?  Yes  No
10. Inspect the tanks, pumps, lines, hoses, and secondary containment for signs or wear and/or deterioration.  
Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_
11. Is there evidence of spills and/or leaks around the fuel storage area?  Yes  No  
If yes, what is the probable cause of the release? Has the problem been corrected? How? Describe the impacted area (location, size, etc.) \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

C. Oil Storage

1. How are motor oil, hydraulic fluid, and other petroleum liquids stored? Check all that apply.  
 Qt./Gal. Containers  55 Gal. Drums  Bulk Tanks  Other \_\_\_\_\_
2. Are oil containers clearly labeled with the following signs?
- a. Drums:
- (1) Contents label  Yes  No
- (2) Hazard Identification  Yes  No
- b. Bulk Tanks:
- (1) Contents label  Yes  No
- (2) Hazard Identification  Yes  No
3. Are oil containers located within secondary containment structures large enough to contain 110% of the largest container?
- a. Drums:  Yes  No
- b. Bulk Tanks  Yes  No
4. How is rainwater removed from secondary containment areas? \_\_\_\_\_  
\_\_\_\_\_  
If valves are used are they locked in the closed position?  Yes  No
5. Inspect the tanks, drums, lines, hoses, and secondary containment for signs or wear and/or deterioration.  
Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_
6. Is there evidence of spills and/or leaks around oil storage areas?  Yes  No  
If yes, what is the probable cause of the release? Has the problem been corrected? How? Describe the impacted area (location, size, etc.) \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

**D. Painting and Sandblasting**

1. Is painting and/or sandblasting of equipment conducted at the yard?  
 Yes     No    If yes how often? \_\_\_\_\_  
 If yes, what type of equipment is painted and/or sandblasted? \_\_\_\_\_
2. Is painting and/or sandblasting of equipment conducted off site.     Yes     No  
 If yes, what type of equipment is painted and/or sandblasted? Where is the work performed? By whom? \_\_\_\_\_
3. Is paint and/or solvent stored on the premises?     Yes     No  
 If yes, is the paint/solvent stored in a well ventilated, fire resistant building separate from other structures?     Yes     No  
 Describe the paint storage area. \_\_\_\_\_
4. Is the paint inventory kept to a minimum considering the painting workload?     Yes     No

*The following questions apply only to facilities where painting and/or sandblasting are conducted.*

5. Is painting and/or sandblasting conducted in a designated area?     Yes     No
6. Can the painting and/or sandblasting operation endanger people or property?     Yes     No
7. Can overspray from the painting and/or sandblasting operation leave the premises?     Yes     No
8. Describe the precautions used to contain blowing paint and/or sandblast media. \_\_\_\_\_
9. Is the washrack used as a painting area?     Yes     No
10. Problems/Comments: \_\_\_\_\_

**E. Chemicals**

1. Prepare a list of the chemicals being stored at the facility (ex. antifreeze, methanol, solvents, soaps), an estimate of the volume in storage, the type of storage container used (drums, 5 gal, cans, etc.), and the location of each chemical. Use additional sheets if necessary.

Chemical	Estimated Volume	Container	Location
_____	_____	_____	_____
_____	_____	_____	_____
_____	_____	_____	_____
_____	_____	_____	_____

2. Are all chemicals stored in a secure area?     Yes     No  
 Problems/Comments: \_\_\_\_\_
3. Are bulk chemicals (drums and tanks) stored in secondary containment areas?     Yes     No
4. Is there evidence of spills and/or leaks around chemical storage areas?     Yes     No  
 If yes, what is the probable cause of the release? Has the problem been corrected? How? Describe the impacted area (location, size, etc.)  
 \_\_\_\_\_
5. Inspect chemical containers and secondary containment for signs or wear and/or deterioration. Problems/Comments: \_\_\_\_\_

F. Equipment Maintenance and Cleaning

1. Where is maintenance performed on rigs, pumps, trucks, etc.? \_\_\_\_\_
2. Is the maintenance area equipped with an impervious surface that will prevent machine fluids from impacting the soil?  
 Yes       No
3. What measures are taken to protect soil and water during equipment maintenance? \_\_\_\_\_
4. Is the facility equipped with a wash rack?       Yes       No  
If no, where are rigs, trucks, and other equipment cleaned? \_\_\_\_\_
5. Is the washrack equipped with an impervious surface that fully contains all cleaning fluids and other pollutants?  
 Yes       No
6. Is the washrack used as a maintenance area?       Yes       No
7. How is wash water disposed of?  
 Recycled through a closed loop system  
 Discharged to a public sewer system  
 Collected in tanks and transported to an approved disposal facility  
 Discharged to surface  
 Other \_\_\_\_\_
8. Is the washrack designed so as to prevent overspray of wash fluids and other pollutants from impacting the surrounding soil?       Yes       No
9. Inspect the wash rack and fluid containment structures for signs of wear and/or deterioration.  
Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_
10. Is the soil around the wash rack stained from runoff and/or overspray?       Yes       No  
If yes, has the problem been corrected? How? Describe the impacted area (location, size, etc.) \_\_\_\_\_  
\_\_\_\_\_

G. Equipment Storage

1. Are rigs and/or other equipment located in the yard for long term storage?       Yes       No
2. Is there a designated area in the yard for long term storage of this equipment?       Yes       No
3. Will the surface grade around stored equipment prevent spills and/or leaks from running off site?       Yes       No
4. What measures have been taken to prevent contaminants from running off site? (ex. dikes, berms, trenches) \_\_\_\_\_
5. Is there evidence of spills and/or leaks around equipment storage areas?       Yes       No  
If yes, what is the probable cause of the release? Has the problem been corrected? How? Describe the impacted area (location, size, etc.) \_\_\_\_\_
6. Is the stored equipment clean enough to prevent contaminants from being washed onto the surrounding soil?  
 Yes       No
7. Have the following procedures been completed on the stored equipment?
  - a. Drain fuel, oil, hydraulic fluid, etc.       Yes       No
  - b. Remove the batteries.       Yes       No
  - c. Lock out / tag out starters.       Yes       No
8. Comments: \_\_\_\_\_  
\_\_\_\_\_

H. Waste Management

1. Aerosol Cans

- a. Are aerosol cans recycled?  Yes  No  
If not, how are they disposed of? \_\_\_\_\_
- b. Are aerosol cans punctured prior to disposal/recycling?  Yes  No
- c. Problems/Comments: \_\_\_\_\_

2. Antifreeze

- a. Is used antifreeze recycled?  Yes  No  
Name of recycling company \_\_\_\_\_  
If not recycled, how is it disposed of? \_\_\_\_\_
- b. How is used antifreeze stored prior to recycling/disposal? \_\_\_\_\_
- c. Are used antifreeze containers labeled?  Yes  No
- d. Is used antifreeze stored in secondary containment areas?  Yes  No
- e. Problems/Comments: \_\_\_\_\_

3. Asbestos Materials

- a. Are used asbestos brake blocks present in the yard?  Yes  No  
If yes how are they disposed of? \_\_\_\_\_
- b. If yes, are they protected from weather?  Yes  No
- c. Are asbestos brake blocks placed in plastic bags prior to disposal?  Yes  No  N/A
- d. Are there any other sources of asbestos materials at this facility?  Yes  No  
If yes, describe. \_\_\_\_\_
- e. Problems/Comments: \_\_\_\_\_

4. Batteries

- a. Are all used batteries returned to the vendor for recycling?  Yes  No
- b. If not, how are they disposed of? \_\_\_\_\_
- c. Are used batteries stored in a well-ventilated area?  Yes  No
- d. Problems/Comments: \_\_\_\_\_

5. Buckets

- a. Are used buckets recycled?  Yes  No
- b. If not recycled, how are they disposed of? \_\_\_\_\_
- c. Problems/Comments: \_\_\_\_\_

6. Filters

- a. Are used oil filters and fuel filters recycled?  Yes  No
- b. If not recycled, how are they disposed of? \_\_\_\_\_
- c. How are used filters stored prior to recycling/disposal? \_\_\_\_\_
- d. Number of drums of used oil filters on site? \_\_\_\_\_
- e. Are used filter containers covered & labeled?  Yes  No
- f. Are used filters stored in secondary containment areas?  Yes  No
- g. Is there evidence of spills and/or leaks around filter storage areas?  Yes  No  
If yes, what is the probable cause of the release? Has the problem been corrected? How?  
Describe the impacted area (location, size, etc.) \_\_\_\_\_

h. Inspect used filter containers and secondary containment for signs or wear and/or deterioration.  
Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

7. Medical Waste

a. Is any medical waste generated at this facility?  Yes  No  
b. If yes, how is it disposed of? \_\_\_\_\_  
c. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

8. Oil

a. Is all used oil generated at this facility recycled?  Yes  No  
b. How is the used oil stored?  tank (\_\_\_\_ gal.)  drums  other \_\_\_\_\_  
c. Are used oil storage containers in good condition?  Yes  No  
d. Are all used oil containers properly labeled?  Yes  No  
e. Are there open containers of used oil in the yard?  Yes  No  
f. Is used oil stored in a secondary containment area?  Yes  No  
g. Is there evidence of spills and/or leaks around used oil storage areas?  Yes  No  
If yes, what is the probable cause of the release? Has the problem been corrected? How?  
Describe the impacted area (location, size, etc.) \_\_\_\_\_  
\_\_\_\_\_

h. Inspect used oil containers and secondary containment for signs or wear and/or deterioration.  
Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

9. Rags/Sorbents

a. Are used rags and sorbent material recycled?  Yes  No  
b. If not recycled, how are they disposed of? \_\_\_\_\_  
c. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

10. Rubber Goods

a. Are rubber goods (other than tires) recycled?  Yes  No  
b. If not recycled, how are they disposed of? \_\_\_\_\_  
c. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

11. Soil (contaminated)

a. Are there areas of petroleum contaminated soil at this facility that require remediation?  
 Yes  No  
If yes, describe. \_\_\_\_\_  
\_\_\_\_\_

b. Is any contaminated soil currently being remediated on-site?  Yes  No  
If yes, describe. \_\_\_\_\_  
\_\_\_\_\_

Does the remediation project present a further pollution hazard?  Yes  No

c. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

12. Tires

a. Are all used tires returned to the vendor for recycling?  Yes  No  
b. If not, how are they disposed of? \_\_\_\_\_  
c. Are used tires stored in a designated area?  Yes  No  
d. Problems/Comments: \_\_\_\_\_  
\_\_\_\_\_

13. Trash

- a. Are trash collection bins designed to protect contents from wind and rain?  Yes  No
- b. Are there sufficient numbers of trash cans and collection bins in the yard?  Yes  No
- c. Problems/Comments: \_\_\_\_\_

14. Wire Rope

- a. Is all wire rope either returned to the vendor or sold for scrap?  Yes  No
- b. If not, how is it disposed of? \_\_\_\_\_
- c. Problems/Comments: \_\_\_\_\_

15. Other

Is other waste generated at this facility that does not fall into the above categories.  
 Yes  No If yes, describe the waste. How is it disposed of? \_\_\_\_\_

I. Naturally Occurring Radioactive Material (NORM)

- 1. Does this yard service wells known to produce NORM?  Yes  No  
If yes, what precautions are used to prevent NORM contamination of equipment and property? \_\_\_\_\_
- 2. Is liquid and solid residue removed from mud tanks before they are transported to the yard?  Yes  No
- 3. Are mud tanks cleaned at the yard?  Yes  No Where? \_\_\_\_\_
- 4. Is used production equipment or tubing stored at the yard?  Yes  No
- 5. Problems/Comments: \_\_\_\_\_

J. Storm Water Run Off

- 1. Inspect drainage areas and outfalls. Is there evidence of pollutants entering the drainage system?  
 Yes  No
- 2. Are the management practices in place effectively controlling exposure of pollutants to stormwater?  
 Yes  No
- 3. Note any problems with storm water pollution or controls. \_\_\_\_\_
- 4. Problems/Comments: \_\_\_\_\_

K. Drums

- 1. Are all drums returned to the vendors for recycling?  Yes  No  
If not, how are they disposed of? \_\_\_\_\_
- 2. Are all drums stored in a containment area?  Yes  No
- 3. Problems/Comments: \_\_\_\_\_

L. Parts Washers

1. Are all solvents recycled?  Yes  No  
If not, how is disposed of? \_\_\_\_\_
2. Are the lids kept closed?  Yes  No
3. Are parts washers clearly labeled with the following signs?
- (1) Contents label  Yes  No
- (2) Hazard Identification  Yes  No
- (3) No Smoking  Yes  No

Environmental Records and Procedures

A. Environmental Files

Does this facility maintain an organized system of filing environmental records and documents?  
 Yes  No

B. Training

1. Do newly hired employees receive training in the following areas?
- HAZCOM Program  Yes  No
- Spill Prevention Control and Countermeasure Plan  Yes  No
- Storm Water Pollution Prevention Plan  Yes  No
- Key Energy's Environmental Policy and Procedures  Yes  No
2. Have all employees received environmental training in the last year?  Yes  No
3. Are environmental training records maintained in the yard office?  Yes  No
4. Are environmental subjects discussed during monthly and/or quarterly safety meetings?  
 Yes  No
5. Comments: \_\_\_\_\_

C. Permits and Registration

1. Does this facility have an NPDES discharge permit?  Yes  No
2. Is this facility registered with the EPA as a hazardous waste generator?  
 Yes, EPA # \_\_\_\_\_  No
3. Are all above ground petroleum storage tanks registered with regulatory agencies?  
 Yes  No  N/A
- Are other permits and/or registrations required at this facility?  Yes  No
- If yes, describe: \_\_\_\_\_
- Is this facility in compliance with the above requirement?  Yes  No
5. Comments: \_\_\_\_\_

D. Spill Prevention Control and Countermeasure Plan (SPCC)

1. A SPCC plan is required at any facility that stores 660 gal. of petroleum in a single tank, or a total of 1320 gal. of petroleum in multiple tanks. Is a SPCC plan required for this facility?  
 Yes  No
2. Is the SPCC plan for this facility readily accessible?  Yes  No
3. Is the SPCC plan up to date?  Yes  No
4. Do yard and shop workers have a good working knowledge of the SPCC plan?  
 Yes  No
5. Is the facility inspected as specified in the SPCC plan at least quarterly?  Yes  No



f. Comments: \_\_\_\_\_

2. Soil Remediation

- a. If soil remediation is conducted on site, were samples of the soil collected and analyzed for hazardous constituents?       Yes       No
- b. Are copies of the lab reports from the above samples on file?       Yes       No
- c. Do the lab reports indicate dangerous levels of hazardous materials?       Yes       No
- d. Comments: \_\_\_\_\_

I. Contractors

- 1. Are all waste transportation, disposal, and recycling contractors properly licensed and permitted for the type of waste they handle?       Yes       No
- 2. Is proof of insurance available for all environmental contractors?       Yes       No
- 3. If an off site wash rack is used for cleaning rigs and other equipment, is the facility properly permitted?  
 Yes       No
- Does the wash rack facility use sound waste management practices?       Yes       No
- 4. Comments: \_\_\_\_\_

## Price, Wayne

---

**From:** Price, Wayne  
**Sent:** Monday, December 17, 2001 1:39 PM  
**To:** 'rcrowell@wtaccess.com'  
**Cc:** Stubblefield, Mike  
**Subject:** Discharge Plan Renewal notice



MEMODPNO.DOC



# NEW MEXICO ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT

**GARY E. JOHNSON**  
Governor  
**Jennifer A. Salisbury**  
Cabinet Secretary

**Lori Wrotenbery**  
Director  
Oil Conservation Division

## Memorandum of Meeting or Conversation

Telephone \_\_\_\_\_  
Personal \_\_\_\_\_  
E-Mail   X    
FAX: \_\_\_\_\_

**Date:** December 17, 2001

**Originating Party:** Wayne Price-OCD

**Other Parties:** Royce Crowell- Yale E. Key, Inc.

**Subject:** Discharge Plan Renewal Notice for the following Facilities:

GW- 278 Carlsbad Service Yard expires June 10, 2002  
GW-\_\_\_ Name expires  
GW-\_\_\_ Name expires  
GW-\_\_\_ Name expires

**WQCC 3106.F.** If the holder of an approved discharge plan submits an application for discharge plan renewal at least 120 days before the discharge plan expires, and the discharger is not in violation of the approved discharge plan on the date of its expiration, then the existing approved discharge plan for the same activity shall not expire until the application for renewal has been approved or disapproved. A discharge plan continued under this provision remains fully effective and enforceable. An application for discharge plan renewal must include and adequately address all of the information necessary for evaluation of a new discharge plan. Previously submitted materials may be included by reference provided they are current, readily available to the secretary and sufficiently identified to be retrieved. [12-1-95]

**Discussion:** Discussed WQCC 3106F and gave notice to submit Discharge Plan renewal application with \$100.00 filing fee for the above listed facilities.

**Conclusions or Agreements:**

Please send DP application and \$ 100.00 filing Fee before February 10, 2002 to retain WQCC 3106.F provision.

Signed: \_\_\_\_\_ electronic signature



**NEW MEXICO ENERGY, MINERALS  
& NATURAL RESOURCES DEPARTMENT**

OIL CONSERVATION DIVISION  
2040 South Pacheco Street  
Santa Fe, New Mexico 87505  
(505) 827-7131

**Certified Mail P 288 259 097**  
**Return Receipt Requested:**

February 17, 1999

Mr. Bob Patterson  
Rowland Trucking Co., Inc. (RTCI)  
P.O. Box 99  
Eunice, New Mexico 88231

Re: Pit Closure Sec 34-Ts21s-R27e  
Carlsbad Facility GW-278  
Eddy Co, NM

Dear Mr. Patterson:

New Mexico Oil Conservation Division (NMOCD) is in receipt of the Amended Work Plan submitted by Safety & Environmental Solutions, Inc. Dated February 2, 1999 for the above referenced project.

The plan is hereby approved subject to the following additional conditions:

1. RTCI shall notify the OCD Artesia District II office 48 hours in advance of collecting bottom hole samples so as OCD may witness or split samples.
2. RTCI shall submit a detail closure report by April 2, 1999.

Please be advised that NMOCD approval of this plan does not relieve RTCI of liability should their operations fail to adequately investigate and remediate contamination that pose a threat to ground water, surface water, human health or the environment. In addition, NMOCD approval does not relieve RTCI of responsibility for compliance with any other federal, state, or local laws and/or regulations.

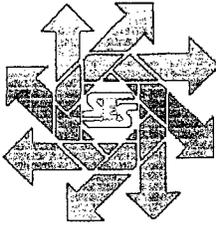
If you require any further information or assistance please do not hesitate to write or call me at (505-827-7155).

Sincerely Yours,

A handwritten signature in cursive script, appearing to read "Wayne Price".

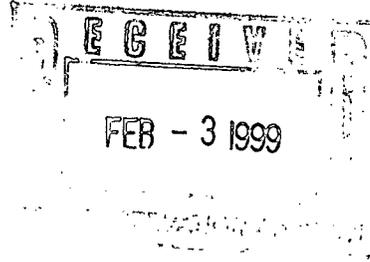
Wayne Price-Environmental Bureau

cc: OCD Artesia



P.O. Box 1613  
703 E. Clinton Suite 103  
Hobbs, New Mexico 88240  
505/397-0510  
fax 505/393-4388

## Safety & Environmental Solutions, Inc.



February 2, 1999

Mr. Wayne Price  
New Mexico Oil Conservation Division  
2040 S. Pacheco Street  
Santa Fe, New Mexico 87505

RE: Rowland Trucking Co., Inc. Carlsbad Clean Out Pit

Dear Wayne:

Enclosed please find an Amended Work Plan for the closure of the pit. We feel that this amended plan will protect the public as well as the environment and is cost effective for Rowland Trucking. Please review this proposal at your convenience and contact me should you have questions or require further information.

Thank you for your attention in this matter.

Sincerely,

Bob Allen REM, CET, CES  
President

BA/baa

# **Amended Work Plan Carlsbad Clean Out Pit Rowland Trucking Co., Inc.**

## **Purpose**

The purpose of this Work Plan is to cause the closure of the abandoned clean out pit located at the Rowland Trucking Company yard in Carlsbad, New Mexico in a manner that will protect the population, environment and groundwater of the area surrounding the location.

## **Background**

On August 27, 1998, Rowland Trucking Company secured the services of Safety and Environmental Solutions, Inc. to complete all necessary sampling and testing to determine the horizontal and vertical extent of contamination in the area of the old clean out pit in the yard located in Carlsbad, New Mexico.

Six (6) boreholes were drilled at various locations in the pit area. The analytical results have been previously reported to the New Mexico Oil Conservation Division in the report dated September 1, 1998, *Site Assessment, Carlsbad Clean Out Pit, Rowland Trucking Company, Inc.* The results revealed a four (4) foot layer of "red bed clay" located at a depth of approximately 21' to 26' completely underlying the subject pit area. In addition, the results indicated the vertical extent of the contamination to be between 6' and 10' above the clay layer.

Knowledge of process indicates that the material in the pit is exempt oil field waste.

## **Method**

Rowland Trucking Company proposes to determine the vertical and horizontal extent of contamination in the pit area, excavate said contaminated soils and transport to a New Mexico Oil Conservation Division approved site, such as Controlled Recovery Inc. (CRI) or Sundance Services (Parabo).

After the excavation of the contaminated material, the sides and bottom of the excavated area will be tested to verify that the TPH, BTEX and Chlorides levels are below the NMOCD guidelines, i.e., 100 ppm for TPH, 50 ppm for BTEX and 250 ppm for Chlorides.

The excavated area will be backfilled with clean soils, with additional testing performed to verify that the TPH, BTEX and Chloride levels are below the NMOCD guidelines. The appropriate pit closure forms will be filed with the NMOCD.

## Groundwater

The results of the vertical extent investigation indicate that the contamination did not reach the confining layer of clay and no groundwater was encountered above the clay layer. Therefore, we do not propose any further groundwater investigation.



NEW MEXICO ENERGY, MINERALS  
& NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION  
2040 South Pacheco Street  
Santa Fe, New Mexico 87505  
(505) 827-7131

**Certified Mail Z 357 870 042**  
**Return Receipt Requested:**

December 2, 1998

Mr. Bob Patterson  
Rowland Trucking Co., Inc. (RTCI)  
P.O. Box 99  
Eunice, New Mexico

Re: Pit Closure Sec 34-Ts21s-R27e  
Carlsbad Facility GW-278  
Eddy Co, NM

Dear Mr. Patterson:

New Mexico Oil Conservation Division (NMOCD) is in receipt of the Site Assessment and Work Plan submitted by Safety & Environmental Solutions, Inc. Dated September 24, 1998 for the above referenced project.

**The NMOCD denies the plan until the following conditions and/or requirements are satisfied:**

1. Please provide to OCD the engineering data sheet or product bulletin for the proposed liner. Please provide the engineering design, installation drawing and selection process for the liner. Please include the effective life of the liner.
2. Please provide a plan describing how the three foot deep liner and contaminated soils below the liner will be protected in the foreseeable future. Please include a plan as to how future owners of the property will be advised of the buried material, i.e. deed recording, permanent markers, etc.
3. Please provide a plan to delineate the chlorides.
4. Please indicate what level of BTEX, TPH and Chloride contaminants will be placed back in the hole.
5. Please review the recent EPA Compliance Evaluation Inspection report which was generated due to a site inspection conducted in April of 1998. Please list all contaminants that exceed the WQCC ground water limits. Please include a plan to address these contaminants. Please note the plan should be based on total contaminant values not TCLP levels.
6. Please provide the soil type, consistency, estimated thickness and hydraulic conductivity of the clay layer. Representative samples should be taken and classified by a soils laboratory..



NEW MEXICO ENERGY, MINERALS  
& NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION  
2040 South Pacheco Street  
Santa Fe, New Mexico 87505  
(505) 827-7131

7. Please explain how up-gradient soil moisture or possible leachate from the buried material will be prevented from exiting the site down-gradient in the vadzose zone. OCD has a concern about the underlying sloping red clay bed. Where does it outcrop? How continuous is it? OCD noticed that boring TH#1 shows a different soil class than the others, it appeared to have sand in it and is down-dip. OCD's concern is whether this would be a conduit to down gradient surface water or groundwater.
8. Please include a plan to describe how RTCI will monitor the buried contamination in order to ensure that contaminants will not cause the groundwater standards to be exceeded in the foreseeable future. NMOCD expects the buried material to be remediated to acceptable levels before the life of the liner has expired.

If you require any further information or assistance please do not hesitate to call (505-827-7155) or write this office.

Sincerely Yours,

Wayne Price-Environmental Engineer

cc: Tim Gumm-District II Supervisor

File: O:/wp/rowgw278

# Safety & Environmental Solutions, Inc.

September 24, 1998

Mr. Roger Anderson  
New Mexico Oil Conservation Division  
2040 S. Pacheco Street  
Santa Fe, New Mexico 87505

SEP 28 1998

Dear Roger:

Enclosed please find the Site Investigation report for the Rowland Trucking Co., Inc. pit in Carlsbad. The vertical extent of the hydrocarbon contamination was reached with the bottom hole samples for each borehole. As you can see, chloride levels are high in each of the same samples. However, a red clay layer was delineated under the pit area, which should act as an impermeable barrier to the contamination.

I have also enclosed a proposed Work Plan for the closure of the pit. We feel that this plan will protect the public and well as the environment and is cost effective for Rowland Trucking. Please review this proposal at your convenience and contact me should you have questions or require further information.

Thank you for your attention in this matter.

Sincerely,

  
Bob Allen REM, CET, CES  
President

11/10/98  
BOB ALLEN will  
THANK RETURN'S  
& E-MAIL  
LUP  
N

BA/do

11/20/98  
HOLD FOR CONF CALL  
FROM BOB PATTERSON  
& BOB ALLEN!

# Work Plan Carlsbad Clean Out Pit Rowland Trucking Co., Inc.

## Purpose

The purpose of this Work Plan is to cause the closure of the abandoned clean out pit located at the Rowland Trucking Company yard in Carlsbad, New Mexico in a manner that will protect the population, environment and groundwater of the area surrounding the location.

## Background

On August 27, 1998, Rowland Trucking Company secured the services of Safety and Environmental Solutions, Inc. to complete all necessary sampling and testing to determine the horizontal and vertical extent of contamination in the area of the old clean out pit in the yard located in Carlsbad, New Mexico.

Six (6) boreholes were drilled at various locations in the pit area. The analytical results have been previously reported to the New Mexico Oil Conservation Division in the report dated September 1, 1998, *Site Assessment, Carlsbad Clean Out Pit, Rowland Trucking Company, Inc.* The results revealed a four (4) foot layer of "red bed clay" located at a depth of approximately 21' to 26' completely underlying the subject pit area. In addition, the results indicated the vertical extent of the contamination to be between 6' and 10' above the clay layer.

Knowledge of process indicates that the material in the pit is exempt oil field waste.

50 P'S  
KUNEN & ARBAK

## Method

Rowland Trucking Company proposes to remove the source of contamination in the pit, stabilize the source, insure the red bed clay layer is intact in the bottom of the pit, replace the stabilized source, install a top impermeable liner and cap the pit with clean soil. The method used to accomplish the closure will be detailed below.

## Source Removal and Stabilization

The source contamination in the clean out pit will be excavated and placed in the area adjacent to the pit on plastic, where it will be stabilized by allowing the source to be exposed to the atmosphere. This material will be allowed to dry and the BTEX will evaporate from this material. The stabilization will take approximately sixty (60) days and the material will be turned during this time to allow complete drying. This excavation will remove approximately 3200 cubic yards of source contamination from the pit. Rowland Trucking plans to blend approximately 1000 cubic yards of soil with

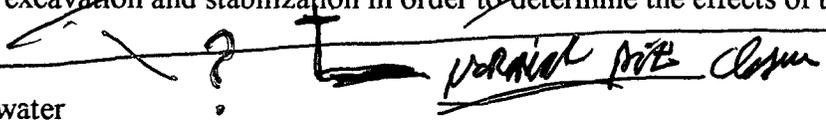
10000 clean pit

the clean soil removed from the new clean out pit. The mixed soils will be used on-site for fill and containment material. This process will allow room in the pit for a cap of clean soil after closure is complete.

After the excavation of the source material, the sides and bottom of the original pit will be exposed to the atmosphere for the period used to stabilize the source material. This exposure will allow any trapped BTEX to evaporate and the sides and bottom to dry. The removed source material will have TPH levels of 5000 ppm to 8000 ppm. — ?? — Blended

Additional testing (TPH, BTEX, and Chlorides) will be performed on the bottom of the pit after excavation and stabilization in order to determine the effects of the stabilization effort.

Groundwater



cc to AS  
CLAY  
FEET 46

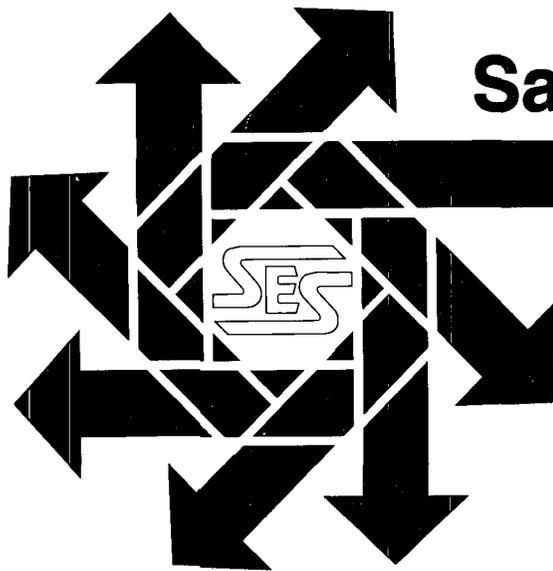
The results of the vertical extent investigation indicate that the contamination did not reach the confining layer of clay and no groundwater was encountered above the clay layer. Therefore, we do not propose any further groundwater investigation.

### Liner System

The bottom of the pit area will be lined by the existing "red bed clay" layer approximately 4' in thickness. The top liner will be made of 20 mil polyethylene plastic with seams, if any, bound together with heat or adhesive methods in such a manner to prevent leakage or separation of the liner.

The stabilized source material will be back filled over the clay layer to a depth of approximately 3' below the surface. The top liner will be installed and a cap of approximately 3' of clean soil will be back filled over the top liner. This liner system will effectively encapsulate the stabilized source material and prevent the material from coming in contact with any surface moisture. Both top and bottom liners will extent past the horizontal extent of the contamination and form an umbrella, which will protect the stabilized material, and the soil left in place.

The remaining source soil will be used as berm material in the yard to assist in the control of storm water and preventive maintenance of existing berms and tank dikes.



**Safety & Environmental**

**Solutions, Inc.**

**COPY**

**Site Assessment**

**Carlsbad Clean Out Pit  
Rowland Trucking Company, Inc.**

**Section 34 Township 21 S Range 27 E  
Eddy County, New Mexico**

*Safety & Environmental Solutions, Inc.  
703 E. Clinton Suite 103  
Hobbs, New Mexico 88240  
(505) 397-0510*

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<b>Background</b> .....	2
<b>Work Performed</b> .....	2
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<b>Figures</b> .....	6

## I. Background

Safety & Environmental Solutions, Inc. (SES) was engaged on August 27, 1998 by Rowland Trucking Co., Inc. to perform a site assessment of an abandoned clean out pit which is to be closed pursuant to the New Mexico Oil Conservation Division discharge plan. The subject area is located in Section 34, Township 21 S Range 27 E in Eddy County, New Mexico. (Figure 1) The abandoned clean out pit is situated in the lower yard level near the east side of the property. (Figure 2)

## II. Work Performed

SES contracted Atkins Engineering & Associates from Roswell, New Mexico to perform drilling services for this project. Cardinal Laboratories of Hobbs, New Mexico was also contracted to perform the laboratory analytical testing required for this project. Atkins Engineering used an hollow stem auger rig for the drilling and a hand auger and split spoon for sampling. Six (6) test holes were drilled throughout the subject site to depths that represent the vertical extent of contamination or the top of the red bed clay found above the water table in the area. The regulatory limits found in "**Unlined Surface Impoundment Closure Guidelines**" *New Mexico Oil Conservation Division* - February 1993 address Total Petroleum Hydrocarbons (TPH), Benzene, Ethyl Benzene, Toluene and Total Xylenes (BTEX). The vertical extent of contamination was found when Total Petroleum Hydrocarbon levels of 100 ppm were encountered.

On August 27, 1998, SES sampled the test holes at various intervals and performed field analytical tests to determine the extent of contamination of each sample. The field analytical tests performed were Total Petroleum Hydrocarbons (TPH) (EPA Method 418.1) using a Buck Total Petroleum Hydrocarbon Analyzer Model 404 Serial # 403, and Benzene, Toluene, Ethylbenzene, and Xylene (BTEX) using headspace analysis with a Photovac Microtip MP 100 Photoionization Detector (PID) Serial # NA89005 calibrated with 100 ppm Isobutylene. Soil sampling was performed on soils from each test hole using SOPs found in **Environmental Protection Agency, 1984, Characterization of Hazardous Waste Site - A Methods Manual: Vol II**. The bottom hole samples were preserved on ice and delivered along with Chain of Custody to Cardinal Laboratories for testing. The samples were analyzed for Total Petroleum Hydrocarbons (EPA Method 600/4-79-020, 418.1) and BTEX (EPA Method SW-846-8260) and Chlorides (EPA Method 600/4-79-020 325.3). (Appendix A)

The test holes were plugged with bentonite and back filled with cuttings to the surface. (Appendix B)

### III. Vertical and Horizontal Extent Investigation

A summary of each test hole is presented in the following tables:

#### Test Hole # 1

The first test hole was drilled on August 27, 1998 from 7:45 A.M. to 9:20 A.M. the east side of the ditch. The hole was drilled to a depth of 25' and sampled at 5', 10' and 25' and found to be virtually free of contaminants at that depth with the exception of the elevated chloride level.

ID/Depth	Lithology	TPH	BTEX	Chlorides
1	Silty Sand	267	N/D	
5'				
2	Sand	67	N/D	
10'				
3	Sand/Clay	60	N/D	
25'				
25' (Lab)		233	<0.002-<0.006	2086

#### Test Hole # 2

The second test hole was drilled on August 27, 1998 from 9:25 A.M. to 10:30 A.M. on the east side of the ditch. The hole was drilled to a depth of 25' and sampled at 10' and 25' and found to be virtually free of contaminants at that depth. No laboratory analysis was run on the bottom hole sample.

ID/Depth	Lithology	TPH	BTEX	Chlorides
1	Sand	67	N/D	
10'				
2	Clay	67	N/D	
25'				
No Lab				

**Test Hole # 3**

The third test hole was drilled on August 27, 1998 from 10:35 A.M. to 11:35 A.M. on the south side of the pit. The hole was drilled to a depth of 25' and sampled at 5', 10' and 25' and found to be virtually free of TPH and BTEX however, elevated chloride levels were encountered.

<i>ID/Depth</i>	<i>Lithology</i>	<i>TPH</i>	<i>BTEX</i>	<i>Chlorides</i>
1 5'	Silty Sandy Clay	12552	1120	
2 10'	Silty Clayey Sand	413	N/D	
3 25'	Clay	N/D	N/D	
25' (Lab)		180	<0.002-<0.006	3549

**Test Hole # 4**

The fourth test hole was drilled on August 27, 1998 from 12:05 P.M. to 2:45 P.M. on the west side of the ditch. The hole was drilled to a depth of 35' and sampled at 10', 20', 25' and 35' and found to be virtually free of TPH and BTEX with elevated levels of chlorides.

<i>ID/Depth</i>	<i>Lithology</i>	<i>TPH</i>	<i>BTEX</i>	<i>Chlorides</i>
1 10'	Silty Clay	3172.6	N/D	
2 20'	Sandy Clay	N/D	N/D	
3 25'	Sandy Clay	N/D	N/D	
4 35'	Clay	N/D	N/D	
35' (Lab)		159	<0.002-<0.006	4235

**Test Hole #5**

The fifth test hole was drilled on August 27, 1998 from 2:55 P.M. to 4:05 P.M. on the east side of the pit. The hole was drilled to a depth of 25' and sampled at 20' and 25'. The field tests found no contaminants, however, the laboratory results indicated low levels of TPH and BTEX (slightly elevated Xylene) and a higher level of chlorides.

<i>ID/Depth</i>	<i>Lithology</i>	<i>TPH</i>	<i>BTEX</i>	<i>Chlorides</i>
1 20'	Clay	N/D	N/D	
2 25'	Clay	N/D	N/D	
25' (Lab)		244	<0.002-0.016	3567

**Test Hole # 6**

The sixth test hole was drilled on August 27, 1998 from 4:20 P.M. to 5:30 A.M. on the north side of the pit. The hole was drilled to a depth of 25' and sampled at 10', 20' and 25' and field tests were unable to detect any contaminants at that depth. Laboratory results indicate low TPH and BTEX and high chloride levels.

<i>ID/Depth</i>	<i>Lithology</i>	<i>TPH</i>	<i>BTEX</i>	<i>Chlorides</i>
1 10'	Silty Clay	N/D	N/D	
2 20'	Sand	N/D	N/D	
3 25'	Clay	N/D	N/D	
25' (Lab)		222	<0.002-<0.006	7579

**IV. Summary**

This site assessment has revealed the vertical extent of TPH, BTEX, and Chloride contamination extends to the top of the red clay layer encountered at depths of 21' to 26'. (See Figure 3) The red clay layer was encountered in each borehole under the pit site. It is anticipated that the layer extends the full length and breadth of the pit area. (See Figure 4) Bore hole #2 proved the red clay layer to be in excess of 4' in thickness. It would appear the red clay layer has formed a natural barrier to protect the groundwater from contamination from the pit or other sources above the layer due to the high concentrations of chlorides on top of the clay layer. The high Chlorides levels seen in the bottom hole samples are indicative of the type of contamination one could expect from an old clean out pit.

**V. Figures and Appendices**

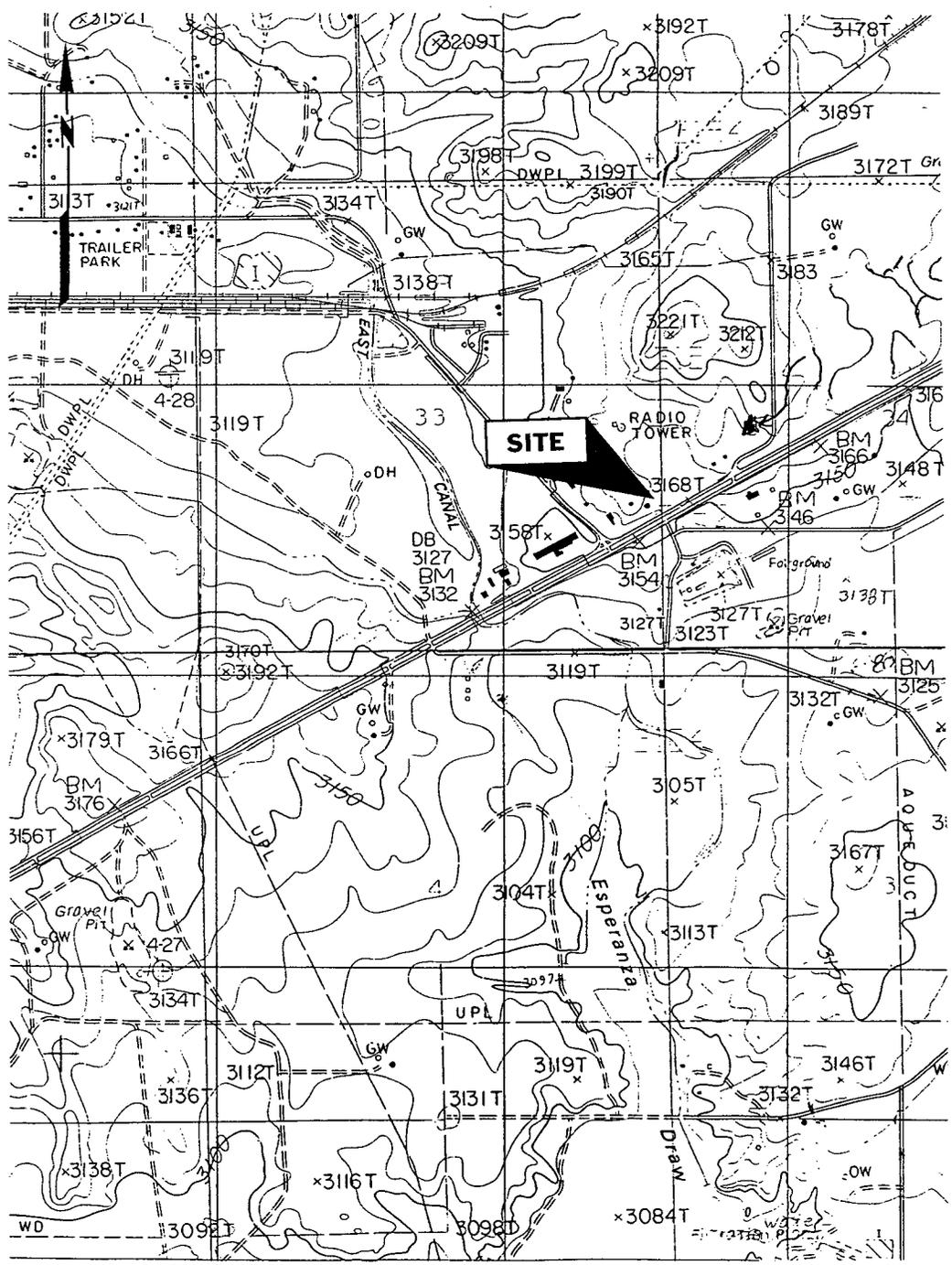
**Figures:**

- Figure 1 - Vicinity Map
- Figure 2 - Site Plan
- Figure 3 - Test Results
- Figure 4 - Red Clay Layer Position

**Appendices:**

- Appendix A - Analytical Results
- Appendix B - Logs of Boring

Figure 1  
Vicinity Map

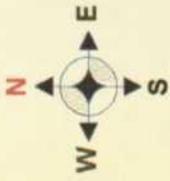


Rowland Trucking  
Company, Inc.

**Carlsbad Clean Out Pit  
Vicinity Map**

Safety & Environmental  
Solutions, Inc.  
Hobbs, NM

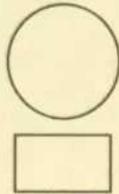
Figure 2  
Site Plan



Telephone Pole

Fence

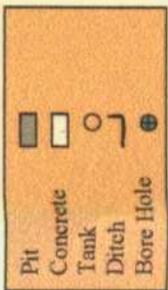
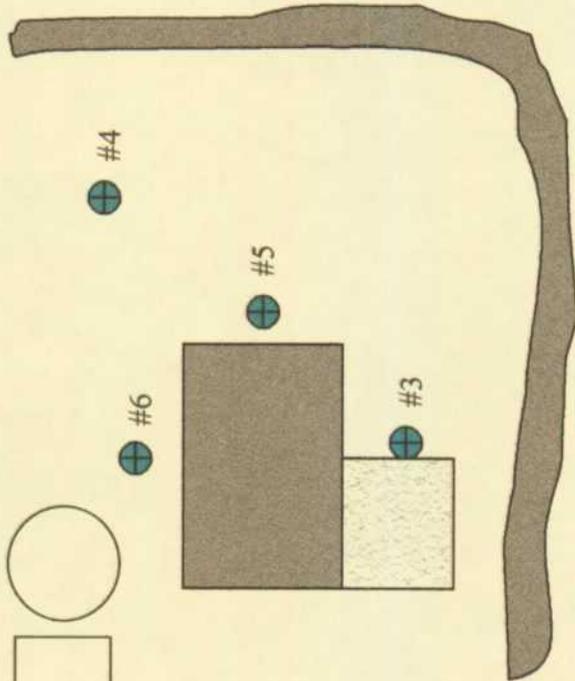
Rowland Trucking Company  
Site Plan  
Carlsbad Yard



Building

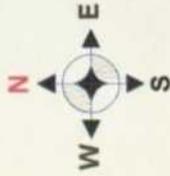


*no clay?*



Pit  
Concrete Tank  
Tank  
Ditch  
Bore Hole

Figure 3  
Test Results



Rowland Trucking Company  
Test Results  
Carlsbad Yard

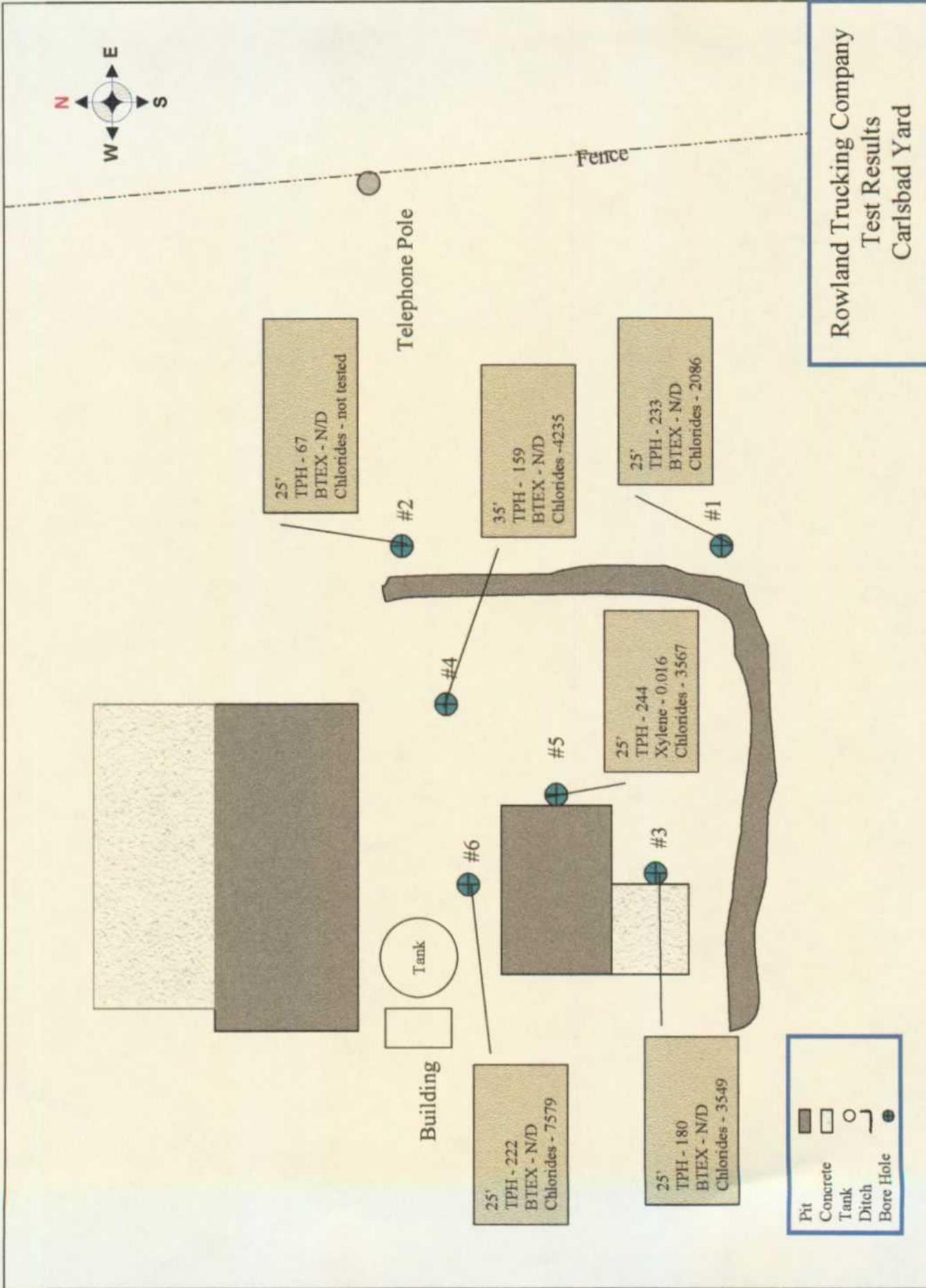
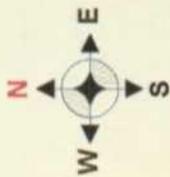
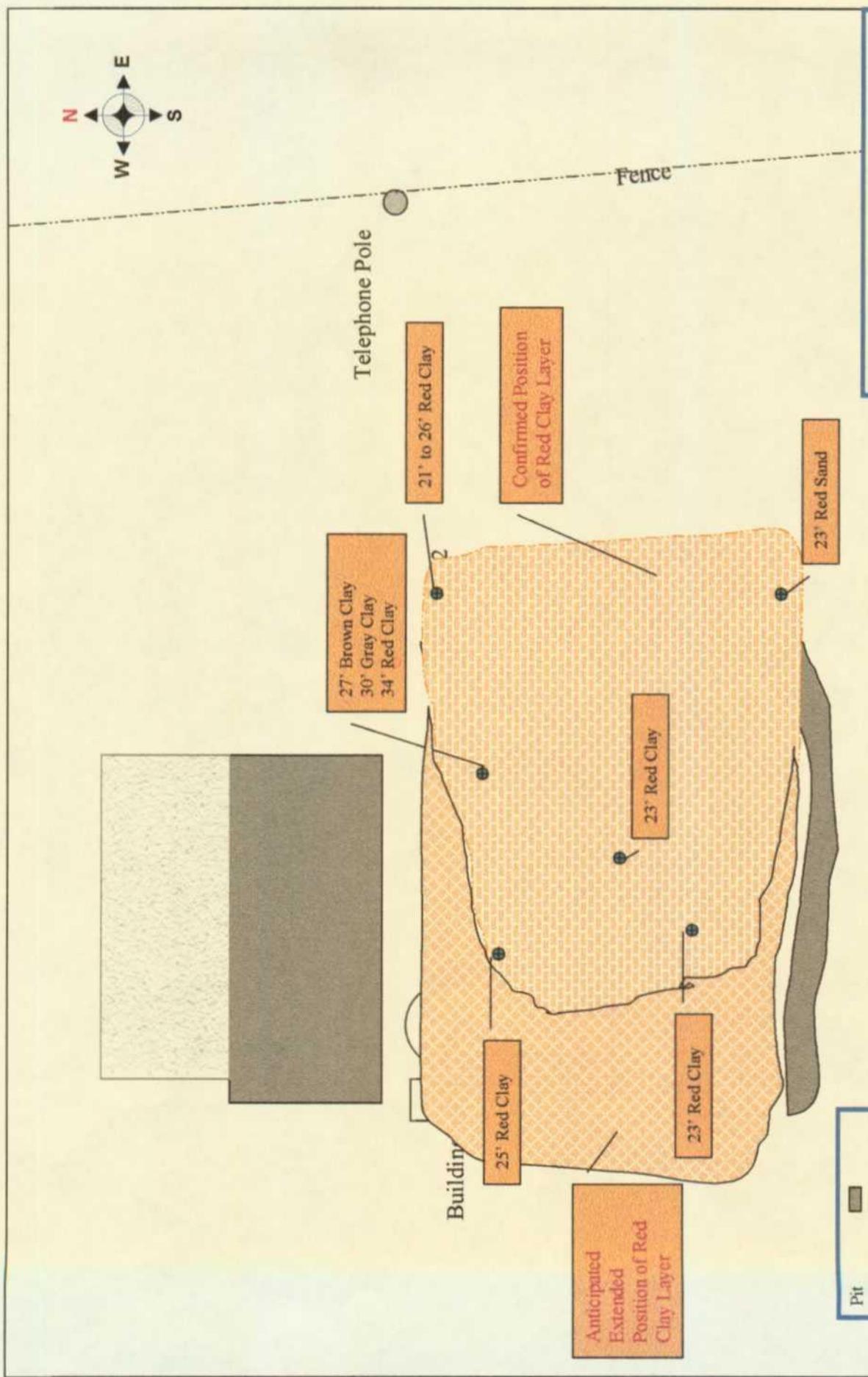


Figure 4  
Red Clay Layer Position



Rowland Trucking Company  
Red Clay Formation  
Carlsbad Yard



Telephone Pole

Fence

27' Brown Clay  
30' Gray Clay  
34' Red Clay

21' to 26' Red Clay

Confirmed Position  
of Red Clay Layer

23' Red Sand

23' Red Clay

25' Red Clay

23' Red Clay

Building

Anticipated  
Extended  
Position of Red  
Clay Layer

- Pit
- Concrete Tank
- Ditch
- Bore Hole

Appendix A  
Analytical Results



PHONE (915) 673-7001 • 2111 BEECHWOOD • ABILENE, TX 79603

PHONE (505) 393-2326 • 101 E. MARLAND • HOBBS, NM 88240

ANALYTICAL RESULTS FOR  
 SAFETY & ENVIRONMENTAL SOLUTIONS, INC.  
 ATTN: DEE WHATLEY  
 703 E. CLINTON SUITE 103  
 HOBBS, NM 88240  
 FAX TO: (505) 393-4388

Receiving Date: 08/28/98  
 Reporting Date: 09/01/98  
 Project Number: R-1  
 Project Name: ROWLAND TRUCKING CARLSBAD PIT  
 Project Location: ROWLAND CARLSBAD YARD

Sampling Date: 08/27/98  
 Sample Type: SOIL  
 Sample Condition: COOL & INTACT  
 Sample Received By: GP  
 Analyzed By: BC/AH

LAB NUMBER	SAMPLE ID	TPH (mg/Kg)	CI (mg/Kg)	BENZENE (mg/Kg)	TOLUENE (mg/Kg)	ETHYL BENZENE (mg/Kg)	TOTAL XYLENES (mg/Kg)
ANALYSIS DATE:		08/28/98	08/28/98	08/28/98	08/28/98	08/28/98	08/28/98
H3823-1	BORE HOLE #1 25'	233	2086	<0.002	<0.002	<0.002	<0.006
H3823-2	BORE HOLE #3 25'	180	3549	<0.002	<0.002	<0.002	<0.006
H3823-3	BORE HOLE #4 30'	159	4235	<0.002	<0.002	<0.002	<0.006
H3823-4	BORE HOLE #4 35'	244	3567	0.016	<0.002	<0.002	<0.006
H3823-5	BORE HOLE #6 25'	222	7579	<0.002	<0.002	<0.002	<0.006
Quality Control		240	1209	0.105	0.100	0.101	0.304
True Value QC		234	1319	0.100	0.100	0.100	0.300
% Recovery		102	91.7	105	100	101	103
Relative Percent Difference		3.0	4.4	1.1	1.7	3.1	4.0

METHODS: TRPHC-EPA 600/4-79-020, 418.1; CI-EPA 600/4-79-020 325.3 BTEX-EPA SW-846-8260

  
 Burgess J. A. Cooke, Ph. D.

9/1/98  
 Date

H3823-1.XLS

PLEASE NOTE: Liability and Damages. Cardinal's liability and client's exclusive remedy for any claim arising, whether based in contract or tort, shall be limited to the amount paid by client for analyses. All claims, including those for negligence and any other cause whatsoever shall be deemed waived unless made in writing and received by Cardinal within thirty (30) days after completion of the applicable service. In no event shall Cardinal be liable for incidental or consequential damages, including, without limitation, business interruptions, loss of use, or loss of profits incurred by client, its subsidiaries, affiliates or successors arising out of or related to the performance of services hereunder by Cardinal, regardless of whether such claim is based upon any of the above-stated reasons or otherwise.

**CHAIN-OF-CUSTODY AND ANALYSIS REQUEST**

**ARDINAL LABORATORIES, INC.**  
 2111 Beechwood, Abilene, TX 79603 101 East Marland, Hobbs, NM 88240  
 (915) 673-7001 Fax (915) 673-7020 (505) 393-2326 Fax (505) 393-2476

LAB I.D.		Sample I.D.	(G) RAB OR (COMP)	# CONTAINERS	GROUNDWATER	WASTEWATER	SOIL	SLUDGE	OTHER:	ACID:	ICE / COOL	OTHER:	DATE	TIME
A3823-1	Bore Hole #1	25'	✓	1	✓		✓			✓			8-27-98	8:30 AM
-2	Bore Hole #3	25'	✓	1	✓		✓			✓			"	"
-3	Bore Hole #4	30'	✓	1	✓		✓			✓			"	"
-4	Bore Hole #4	35'	✓	1	✓		✓			✓			"	"
-5	Bore Hole #6	25'	✓	1	✓		✓			✓			"	"

**FOR LAB USE ONLY**

Company Name: Safety & Environmental Sol **BILTO** PO #:

Project Manager: Dee Whately Company: SESI

Address: 703 E. Clinton Suite 103 Attn:

City: Hobbs State: NM Zip: 88240

Phone #: 397-0510 Address:

Fax #: 393-4388 City:

Project #: R-1 Project Owner: Rowland State: Zip:

Project Name: Rowland Trucking Carlsbad Pit Phone #:

Project Location: Rowland Carlsbad Yard Fax #:

ANALYSIS REQUEST		TPH	BTEX	Chlorides
		✓	✓	
		✓	✓	
		✓	✓	
		✓	✓	
		✓	✓	

**PLEASE NOTE:** Liability and Damages. Cardinal's liability and client's exclusive remedy for any claim arising whether based in contract or tort, shall be limited to the amount paid by the client for the analysis. All claims including those for negligence and any other cause whatsoever shall be deemed waived unless made in writing and received by Cardinal within 30 days after completion of the applicable service. In no event shall Cardinal be liable for incidental or consequential damages, including without limitation, business interruptions, loss of use, or loss of profits incurred by client, its subsidiaries, affiliates or successors arising out of or related to the performance of services hereunder by Cardinal, regardless of whether such claim is based upon any of the above stated reasons or otherwise.

**Sampler Relinquished:** Date: 8-28-98 Time: 8:30 AM

**Relinquished By:** [Signature] Date: 08/25/98 Time: 9:20

**Delivered By: (Circle One)** UPS  Bus  Other:

**Received By:** [Signature] Date: 8-28-98 Time: 8:30 AM

**Received By: (Lab Staff)** [Signature] Date: 08/25/98 Time: 9:20

**Checked By: (Initials)** [Signature]

**Sample Condition:** Cool  Intact  Yes  No

**Phone Result:**  Yes  No **Additional Fax #:**  Yes  No

**Fax Result:**  Yes  No

**REMARKS:**

† Cardinal cannot accept verbal changes. Please fax written changes to 915-673-7020.

Appendix B  
Log of Borings

Atkins Engineering Associates, Inc.  
 P.O. Box 3156  
 Roswell, New Mexico 88202

# LOG OF BORING Rowland TH #1

(Page 1 of 1)

Rowland Trucking Co., Inc.  
 P.O. Box 99  
 Eunice, NM 88231

Date : 8-27-98  
 Drill Start : 7:45 A.M.  
 Drill End : 9:20 A.M.  
 Boring Location : S.E. Corner, outside of pit.

Site Location : E. Carlsbad Hobbs Hwy.  
 Auger Type : Hollow Stem  
 Logged By : Mort Bates

Contact: Bob Patterson

Job #: 98298.00

Depth in feet	GRAPHIC	USCS	Samples	DESCRIPTION	Well: TH-1 Elev.:	
0		CL		Silty Clay w/Caliche, Brown, Loose, Dry	 Backfilled to land surface w/drill cuttings.	
5			1	Caliche w/Clay, Tan to White, Firm, Dry		
10		SM	2	Silty Sand w/Caliche, Tan, Loose, Dry		
15		SM		Silty Sand, Tan, Loose, Dry		
20		GW		Gravel w/Sand, Tan, Loose, Damp		
20		SP		Sand, Tan, Loose, Damp		
25		SP	3	Sand, Red, Loose, Moist		
25				TD = 26 ft.		2 Bentonite Seal
30						
35						

c:\intech\46\rowlandth-1.bor

08-28-1998

Atkins Engineering Associates, Inc.  
P.O. Box 3156  
Roswell, New Mexico 88202

# LOG OF BORING Rowland TH #2

(Page 1 of 1)

Rowland Trucking Co., Inc.  
P.O. Box 99  
Eunice, NM 88231

Date : 8-27-98  
Drill Start : 9:25 A.M.  
Drill End : 10:30 A.M.  
Boring Location : N.E. Corner, outside of pit.

Site Location : E. Carlsbad Hobbs Hwy.  
Auger Type : Hollow Stem  
Logged By : Mort Bates

Contact: Bob Patterson  
Job #: 98298.00

Depth in feet	GRAPHIC	USCS	Samples	DESCRIPTION
---------------	---------	------	---------	-------------

Well: TH-2  
Elev.:

0		CL		Silty Clay w/Caliche, Tan, Loose, Dry
5		SM		Silty Sand, Tan, Loose, Damp
8		SP	1	Caliche, Tan, Firm, Dry
10		SP		Sand, Red, Loose, Damp
13		SC		Clayey Sand, Red, Firm, Damp
15		SP		Sand, Tan, Loose, Damp
16		CL		Sandy Clay, Red, Loose, Damp
20		CL		Silty Sandy Clay, Red, Loose, Moist
23		CL		Clay, Red, Stiff, Moist
25		CL	2	
26				TD = 26 ft.
30				
35				



Backfilled to land surface w/drill cuttings.

2' Bentonite Seal

Atkins Engineering Associates, Inc.  
P.O. Box 3156  
Roswell, New Mexico 88202

# LOG OF BORING Rowland TH #3

(Page 1 of 1)

Rowland Trucking Co., Inc.  
P.O. Box 99  
Eunice, NM 88231

Date : 8-27-98  
Drill Start : 10:35 A.M.  
Drill End : 11:35 A.M.  
Boring Location : Southside of pit, Midway.

Site Location : E. Carlsbad Hobbs Hwy.  
Auger Type : Hollow Stem  
Logged By : Mort Bates

Contact: Bob Patterson  
Job #: 98298.00

Depth in feet	GRAPHIC	USCS	Samples	DESCRIPTION	Well: TH-3 Elev.:
0		GC		Gravel w/Clay Fill, Tan, Loose, Damp	<p>Backfilled to land surface w/drill cuttings.</p> <p>2' Bentonite Seal</p>
		CL		Silty Sandy Clay, Tan, Loose, Damp	
		CL		Silty Sandy Clay, Black, Loose, Damp	
5		CL	1	Silty Clayey Sand, Gray, Loose, Damp	
10		SC	2		
15		CL		Clay w/Caliche, Tan, Stiff, Damp	
20		GC		Gravel w/Silty Clay, Tan, Stiff, Damp	
		CL		Silty Clay, Tan, Stiff, Damp	
25		CL	3	Clay, Red, Stiff, Moist	
				TD = 26 ft.	
30					
35					

Atkins Engineering Associates, Inc.  
P.O. Box 3156  
Roswell, New Mexico 88202

# LOG OF BORING Rowland TH #4

(Page 1 of 1)

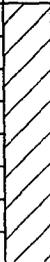
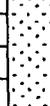
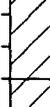
Rowland Trucking Co., Inc.  
P.O. Box 99  
Eunice, NM 88231

Date : 8-27-98  
Drill Start : 12:05 P.M.  
Drill End : 2:45 P.M.  
Boring Location : N.E. Corner, inside pit.

Site Location : E. Carlsbad Hobbs Hwy.  
Auger Type : Hollow Stem  
Logged By : Mort Bates

Contact: Bob Patterson

Job #: 98298.00

Depth in feet	GRAPHIC	USCS	Samples	DESCRIPTION	Well: TH-4 Elev.:
0				Silty Clay w/Caliche, Tan, Loose, Damp	 <p>Backfilled to land surface w/drill cuttings.</p> <p>2' Bentonite Seal</p>
5		CL			
10		CL	1	Silty Clay, Black, Loose, Damp	
12		SP		Sand w/Caliche, Tan, Loose, Damp	
13				Sand, Tan, Loose, Damp	
15		SP			
20		CL	2	Sandy Clay, Brown, Stiff, Damp	
25		CL	3	Sandy Clay, Gray, Loose, Damp	
30		CL		Clay, Brown, Stiff, Damp	
32		CL		Clay, Gray, Stiff, Moist	
35		CL	4	Clay, Red, Stiff, Damp	
36				TD = 36 ft.	

08-28-1998 c:\mtech\46\rowland\th-4 bor

Atkins Engineering Associates, Inc.  
 P.O. Box 3156  
 Roswell, New Mexico 88202

# LOG OF BORING Rowland TH #5

(Page 1 of 1)

Rowland Trucking Co., Inc.  
 P.O. Box 99  
 Eunice, NM 88231

Date : 8-27-98  
 Drill Start : 2:55 P.M.  
 Drill End : 4:05 P.M.  
 Boring Location : Center of pit.

Site Location : E. Carlsbad Hobbs Hwy.  
 Auger Type : Hollow Stem  
 Logged By : Mort Bates

Contact: Bob Patterson  
 Job #: 98298.00

Depth in feet	GRAPHIC	USCS	Samples	DESCRIPTION	Well: TH-5 Elev.:
0	[Hatched Pattern]	CL		Silty Clay, Tan, Loose, Damp	[Cross-hatched Pattern]
5				Silty Clay, Black, Loose, Damp	
10			1		
15		CL	2		
20				Clay, Brown, Stiff, Damp	
25		CL	3	Clay, Red, Stiff, Damp	
25				TD = 25 ft.	
30				Below 25' - Caliche, White, Hard, Dry	
35					
40					

Backfilled to land surface w/drill cuttings.

2' Bentonite Seal

Atkins Engineering Associates, Inc.  
 P.O. Box 3156  
 Roswell, New Mexico 88202

# LOG OF BORING Rowland TH #6

(Page 1 of 1)

Rowland Trucking Co., Inc.  
 P.O. Box 99  
 Eunice, NM 88231

Date : 8-27-98  
 Drill Start : 4:20 P.M.  
 Drill End : 5:30 P.M.  
 Boring Location : N.W. corner, inside pit.

Site Location : E. Carlsbad Hobbs Hwy.  
 Auger Type : Hollow Stem  
 Logged By : Mort Bates

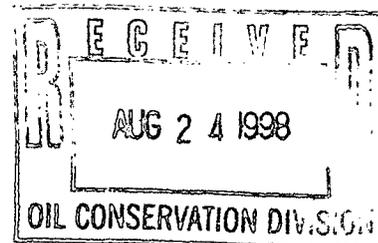
Contact: Bob Patterson

Job #: 98298.00

Depth in feet	GRAPHIC	USCS	Samples	DESCRIPTION	Well: TH-6 Elev.:
0				Silty Clay w/Caliche, Tan, Loose, Dry	 <p>Backfilled to land surface w/drill cuttings.</p> <p>2' Bentonite Seal</p>
5		CL			
10			1	Caliche w/Silty Sand, Tan, Firm, Damp	
15				Sandy Caliche, Tan, Loose, Damp	
20		SP		Sand, Yellow, Loose, Damp	
22		SP		Sand, Tan, Loose, Damp	
25		CL	2	Clay, Red, Stiff, Moist	
26				TD = 26 ft.	
27				Below 26' - Caliche, Tan, Firm, Damp	
30					
35					
40					

# Safety & Environmental Solutions, Inc.

August 19, 1998



Mr. Roger Anderson  
New Mexico Oil Conservation Division  
2040 S. Pacheco Street  
Santa Fe, New Mexico 87505

Dear Mr. Anderson:

Safety & Environmental Solutions, Inc. of Hobbs, New Mexico has been engaged by Rowland Trucking Company to perform a site characterization of the old pit area located at the Rowland Trucking Company yard, at 1609 East Greene in Carlsbad, New Mexico. This delineation will be performed using a hollow stem auger and drill rig with split spoon sampling taken at 5' intervals to determine the horizontal and vertical extent of any contamination.

The samples will be field analyzed for TPH and BTEX. These results will be used to characterize the site in accordance with the "**Unlined Surface Impoundment Closure Guidelines**" *New Mexico Oil Conservation Division, February 1993.*

Once site characterization is completed, a report will be submitted detailing the results and will include a work plan for the remediation of the pit area.

Thank you for your consideration in this matter.

Sincerely,

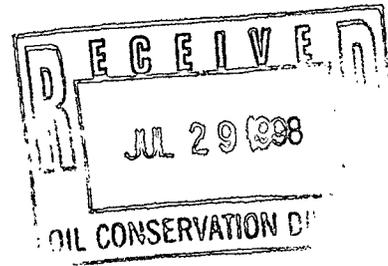
  
James R. Allen, REM  
President

BA/baa

# Safety & Environmental Solutions, Inc.

July 23, 1998

Mr. Mark Ashley  
New Mexico Oil Conservation Division  
2040 South Pacheco  
Santa Fe, NM 87505



Dear Mr. Ashley:

As agreed to in our conversation on July 23, 1998, your office will receive the Monitor Well Investigation Results report for the Scurlock Permian Brine Well by September 4, 1998. This extension is due to the problems encountered with obtaining a drilling unit. We are tentatively scheduled to drill these monitor wells the week of August 10, 1998.

If you have any questions please don't hesitate to call. Thank you.

Sincerely,

A handwritten signature in cursive script, appearing to read "Beth Aldrich". The signature is written in black ink and is positioned to the left of a horizontal line.

Beth A. Aldrich for  
Bob Allen, President  
SES, Inc.

FILE!

Cc: Jim Ephraim

BA/baa



NEW MEXICO ENERGY, MINERALS  
& NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION  
2040 South Pacheco Street  
Santa Fe, New Mexico 87505  
(505) 827-7131

P 288 259 014

February 6, 1998

**CERTIFIED MAIL**  
**RETURN RECEIPT NO. P-288-259-014**

Mr. Bob Patterson  
Rowland Trucking  
P.O. Box 99  
Eunice, New Mexico 88231

**Re: Clean Out Pit Approval  
Carlsbad Facility  
Eddy, New Mexico**

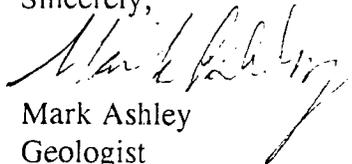
Dear Mr. Patterson:

The New Mexico Oil Conservation Division (OCD) has reviewed the Rowland Trucking Company, Inc. (Rowland) letter date January 21, 1998. It contains the plans for the proposed clean out pit located at the Carlsbad facility in Carlsbad, New Mexico. The proposed clean out pit was included as a modification in discharge plan renewal that was approved by the OCD on the June 10, 1997. The OCD hereby approves of the proposed plans under the conditions contained in the discharge plan renewal (GW-278) dated June 10, 1997.

Please be advised that Rowland is not relieved of responsibility for compliance with any other federal, state or local laws and/or regulations.

If you have any questions, please call me at (505) 827-7155.

Sincerely,

  
Mark Ashley  
Geologist

xc: OCD Artesia Office

US Postal Service  
Receipt for Certified Mail  
No Insurance Coverage Provided.  
Do not use for International Mail (See reverse)

Sent to	
Street & Number	
Post Office, State, & ZIP Code	
Postage	\$
Certified Fee	
Special Delivery Fee	
Restricted Delivery Fee	
Return Receipt Showing to Whom & Date Delivered	
Return Receipt Showing to Whom, Date, & Addressee's Address	
TOTAL Postage & Fees	\$
Postmark or Date	

PS Form 3800 April 1995

# ROWLAND TRUCKING CO., INC.

P.O. BOX 99

EUNICE, NM 88231

(505) 394-2581

JANUARY 21, 1998

State of New Mexico  
Energy, Minerals, and Natural Resources Department  
Oil Conservation Division  
P. O. Box 2088  
Santa Fe, NM 87501

ATTN: Mr. Mark Ashley

SUBJECT: Approval of proposed clean out pit at the Carlsbad Terminal

Dear Mr. Ashley,

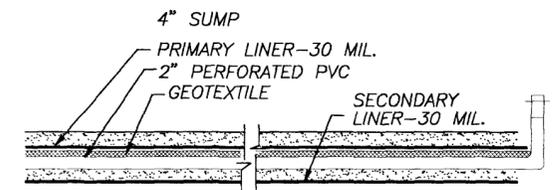
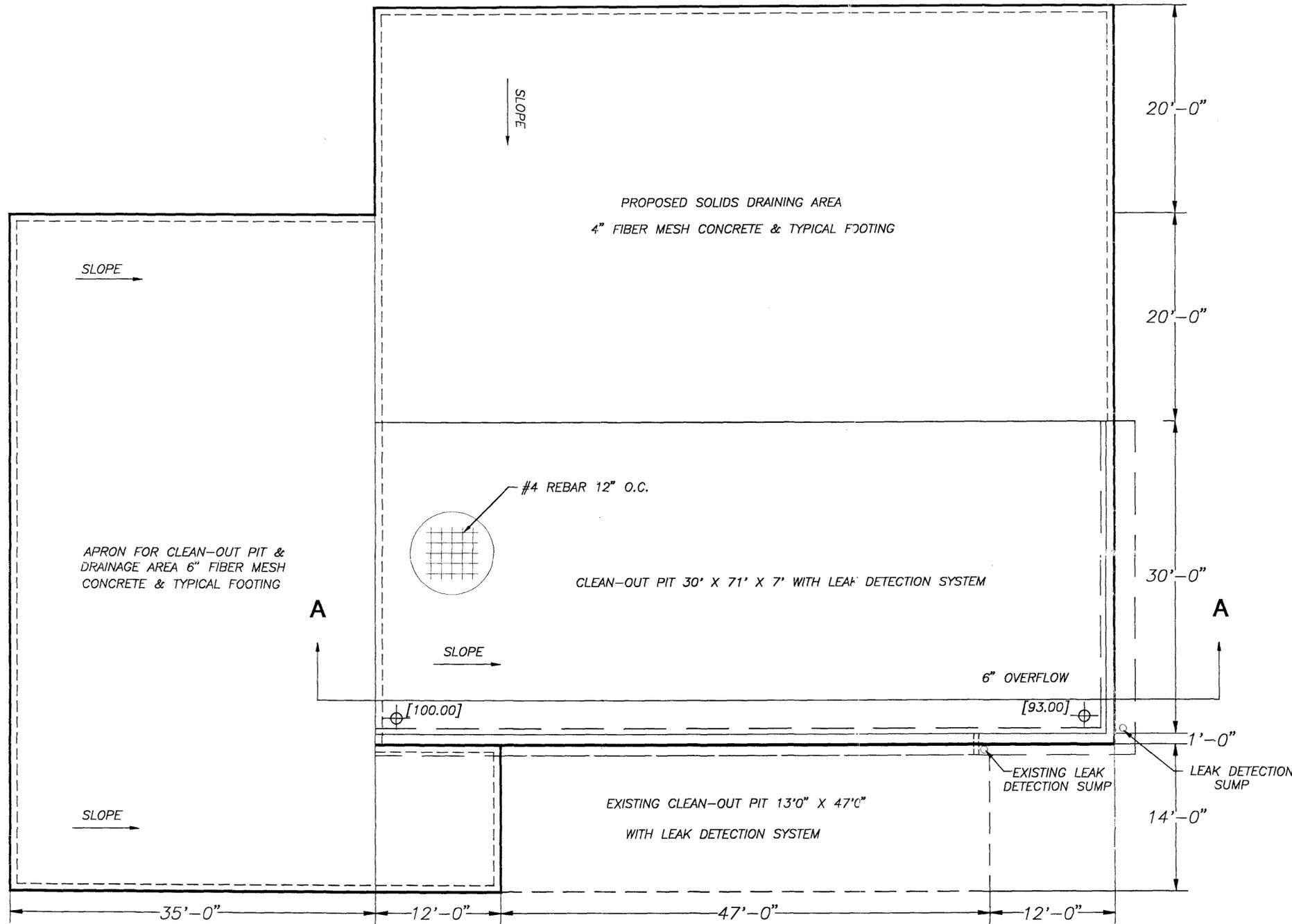
Enclosed is a drawing of the proposed clean out pit to be constructed at the Carlsbad Terminal. This pit was proposed in the discharge plan under Section IX. Proposed Modifications. Construction is scheduled to began upon receiving written approval from your office. Please address any questions or comments to Bob Patterson at the above telephone number or box number.

Sincerely,



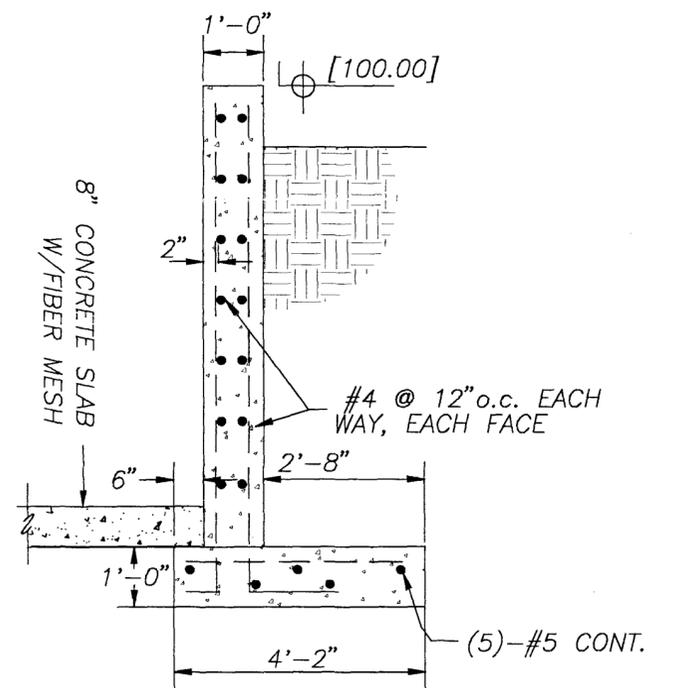
Bob Patterson,  
Rowland Trucking Co., Inc.

**CARLSBAD TERMINAL CLEAN OUT PIT**  
**ROWLAND TRUCKING CO. INC.**  
 CARLSBAD ——— EDDY COUNTY ——— NEW MEXICO



**DETAIL 1-1**

LEAK DETECTION SYSTEM  
NTS

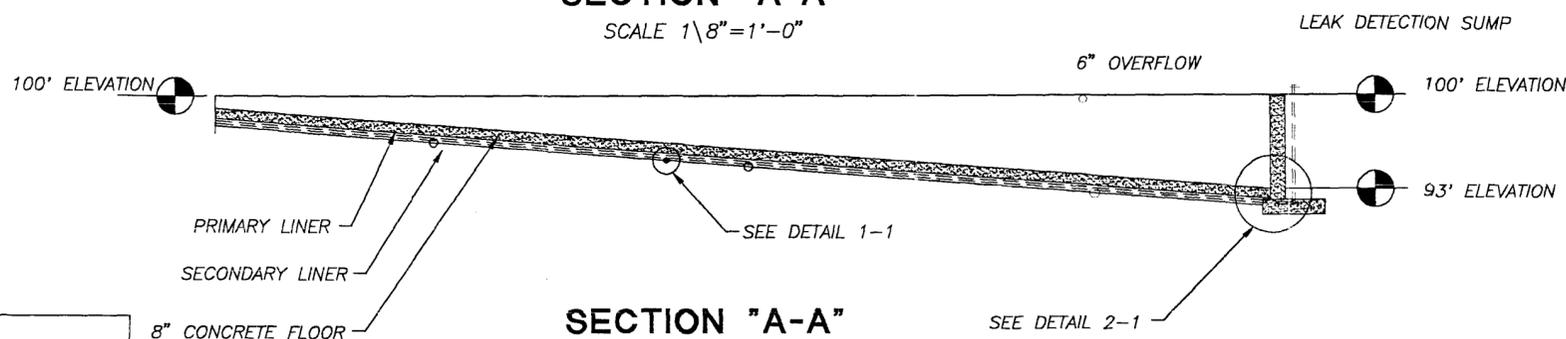


**DETAIL 2-1**

TYPICAL FOOTING & WALL DETAIL  
SCALE 1/2\"=1'-0"

**SECTION "A-A"**

SCALE 1/8\"=1'-0"



**SECTION "A-A"**

SCALE 1/8\"=1'-0"

**Smith Engineering Company**  
 A Full Service Engineering Company  
 Roswell, NM Albuquerque, NM Santa Fe, NM

357219