

GW - 339

**INSPECTIONS &
DATA**

2001



Jack Ford
"Santa Fe
District"

December 21, 2001
AMEC Project No. 1-517-000088

Mr. Mark Baretta
Williams Field Services
188 CR 4900
Bloomfield, New Mexico 87413

GW-339

**RE: Drain Line Testing
Williams Field Services Estancia NGL Pump Station
Torrance County, New Mexico**

Dear Mr. Baretta,

AMEC Earth & Environmental, Inc. (AMEC) is pleased to provide Williams Field Services (WFS) with results of hydrostatic testing for the subsurface, non-pressurized, process and wastewater drain system at the WFS Estancia NGL Pump Station located in rural Torrance County, New Mexico. Only subsurface, non-pressurized process and wastewater lines were tested according to the facilities' Oil Conservation Division (OCD) Ground Water Discharge Plan requirements.

AMEC mobilized to the site and began drain line testing activities on November 16, 2001. The work was completed on November 20, 2001. AMEC's on-site crew consisted of Bruce Hare (Site Supervisor) and a 3-man field crew.

The underground pipelines carrying process or wastewater were isolated. Each isolated system was filled with clean water and air was removed. A water-filled riser of sufficient height was used to provide a minimum of 3 pounds per square inch above normal operating pressure (all risers were at least 8-feet in height). A system was considered passing or non-leaking when the height of the water column held steady for a period of 60 minutes. Any leaks encountered were repaired and the system was re-tested until the passing criteria described above was met.

Details of each drain line tested are summarized in the attached Pressure Test Reports.

In keeping with WFS's policy, along with AMEC's own internal Health and Safety policies, AMEC's on-site employees attended daily safety meetings.

Williams Field Services
Drain Line Testing-Estancia NGL Pump Station
Phase 5, Task 27
December 21, 2001



AMEC appreciates the opportunity to perform these services at the Estancia NGL Pump Station for WFS. Should you have any questions, please feel free to contact our office at 327-7928.

Respectfully submitted,

AMEC Earth & Environmental, Inc.

A handwritten signature in black ink that reads "Robert Thompson". The signature is written in a cursive style with a large, prominent "R" and "T".

Robert Thompson
Project Manager

Attachments: Daily Summary of Line Testing

Copies: Addressee (3)

Hydrostatic Line Testing Form



AMEC Project Number: 1517000088 Client: Williams Field Services

Task: 27 Facility Name: Estancia Station

Test Description: Hydrostat with Water

System Description: 3" x 4" sch 40 PVC

Test Medium: Water Test Pressure: 3 PSI Test Date: 11-19-01

Test Requirements: Hydrostatic pressure test on all underground process/wastewater pipelines in accordance with the State of New Mexico, Energy, Minerals, and Natural Resources Department - Oil Conservation Division Best Management Practices minimum requirements. Perform a hydrostatic pressure test on underground process/wastewater pipelines at 3 pounds per square inch for a period of one hour.

Test Data:

Start	Stop	Pressure	Pass/Fail	Lines Tested
<u>410 SP</u>		<u>90" WC</u>	<u>PASS</u>	<u>Units 1, 2, 3 & 4 To Main Line, Methanol Berm To Main Line, Main Line To Wastewater Storage Tank.</u>

Review and Approvals:

<u>Bruce Hare</u> AMEC Representative Signature	<u>Bruce Hare</u> Printed Name	<u>11-19-01</u> Date
<u>Joe Neel</u> Client Representative Signature	<u>JOE NEEL</u> Printed Name	<u>11-19-01</u> Date



December 21, 2001
AMEC Project No. 1-517-000088

Mr. Mark Baretta
Williams Field Services
188 CR 4900
Bloomfield, New Mexico 87413

GW-336

**RE: Drain Line Testing
Williams Field Services Duran NGL Pump Station
Torrance County, New Mexico**

Dear Mr. Baretta,

AMEC Earth & Environmental, Inc. (AMEC) is pleased to provide Williams Field Services (WFS) with results of hydrostatic testing for the subsurface, non-pressurized, process and wastewater drain system at the WFS Duran NGL Pump Station located in rural Torrance County, New Mexico. Only subsurface, non-pressurized process and wastewater lines were tested according to the facilities' Oil Conservation Division (OCD) Ground Water Discharge Plan requirements.

AMEC mobilized to the site and began drain line testing activities on November 20, 2001. The work was completed on November 21, 2001. AMEC's on-site crew consisted of Bruce Hare (Site Supervisor) and a 3-man field crew.

The underground pipelines carrying process or wastewater were isolated. Each isolated system was filled with clean water and air was removed. A water-filled riser of sufficient height was used to provide a minimum of 3 pounds per square inch above normal operating pressure (all risers were at least 8-feet in height). A system was considered passing or non-leaking when the height of the water column held steady for a period of 60 minutes. Any leaks encountered were repaired and the system was re-tested until the passing criteria described above was met.

Details of each drain line tested are summarized in the attached Pressure Test Reports.

In keeping with WFS's policy, along with AMEC's own internal Health and Safety policies, AMEC's on-site employees attended daily safety meetings.

Williams Field Services
Drain Line Testing-Duran NGL Pump Station
Phase 5, Task 28
December 21, 2001



AMEC appreciates the opportunity to perform these services at the Duran NGL Pump Station for WFS. Should you have any questions, please feel free to contact our office at 327-7928.

Respectfully submitted,

AMEC Earth & Environmental, Inc.

A handwritten signature in black ink that reads "Robert Thompson". The signature is written in a cursive, flowing style.

Robert Thompson
Project Manager

Attachments: Daily Summary of Line Testing

Copies: Addressee (3)

Hydrostatic Line Testing Form



AMEC Project Number: 1517000088 Client: Williams Field Services

Task: 28 Facility Name: DURAN STATION

Test Description: Hydrostat with WATER

System Description: 3" x 4" sch. 40 PVC

Test Medium: Water Test Pressure: 3 PSI Test Date: 11-21-01

Test Requirements: Hydrostatic pressure test on all underground process/wastewater pipelines in accordance with the State of New Mexico, Energy, Minerals, and Natural Resources Department - Oil Conservation Division Best Management Practices minimum requirements. Perform a hydrostatic pressure test on underground process/wastewater pipelines at 3 pounds per square inch for a period of one hour.

Test Data:

Start	Stop	Pressure	Pass/Fail	Lines Tested
9:00A	10:15A	9K" WC	PASS	Units 1, 2, 3, 4, & 5 To Main Line, Methanol Berm To Main Line, Main line To waste water storage Tank.

Review and Approvals:

<u>Bruce Hare</u> AMEC Representative Signature	<u>Bruce Hare</u> Printed Name	<u>11-21-01</u> Date
<u>Rick Reynolds</u> Client Representative Signature	<u>Rick Reynolds</u> Printed Name	<u>11-21-01</u> Date



December 21, 2001
AMEC Project No. 1-517-000088

Gw-340

Mr. Mark Bareta
Williams Field Services
188 CR 4900
Bloomfield, New Mexico 87413

**RE: Drain Line Testing
Williams Field Services Edgewood NGL Pump Station
Santa Fe County, New Mexico**

Dear Mr. Bareta,

AMEC Earth & Environmental, Inc. (AMEC) is pleased to provide Williams Field Services (WFS) with results of hydrostatic testing for the subsurface, non-pressurized, process and wastewater drain system at the WFS Edgewood NGL Pump Station located in rural Santa Fe County, New Mexico. Only subsurface, non-pressurized process and wastewater lines were tested according to the facilities' Oil Conservation Division (OCD) Ground Water Discharge Plan requirements.

AMEC mobilized to the site and began drain line testing activities on November 14, 2001. The work was completed on November 16, 2001. AMEC's on-site crew consisted of Bruce Hare (Site Supervisor) and a 3-man field crew.

The underground pipelines carrying process or wastewater were isolated. Each isolated system was filled with clean water and air was removed. A water-filled riser of sufficient height was used to provide a minimum of 3 pounds per square inch above normal operating pressure (all risers were at least 8-feet in height). A system was considered passing or non-leaking when the height of the water column held steady for a period of 60 minutes. Any leaks encountered were repaired and the system was re-tested until the passing criteria described above was met.

Details of each drain line tested are summarized in the attached Pressure Test Reports.

In keeping with WFS's policy, along with AMEC's own internal Health and Safety policies, AMEC's on-site employees attended daily safety meetings.

Williams Field Services
Drain Line Testing-Edgewood NGL Pump Station
Phase 5, Task 26
December 21, 2001



AMEC appreciates the opportunity to perform these services at the Edgewood NGL Pump Station for WFS. Should you have any questions, please feel free to contact our office at 327-7928.

Respectfully submitted,

AMEC Earth & Environmental, Inc.

A handwritten signature in cursive script that reads "Robert Thompson".

Robert Thompson
Project Manager

Attachments: Daily Summary of Line Testing

Copies: Addressee (3)

Hydrostatic Line Testing Form



AMEC Project Number: 1517000088 Client: Williams Field Services

Task: 26 Facility Name: Edgewood Station

Test Description: Hydrostat with water

System Description: 3" x 4" PVC TO Under ground Tank

Test Medium: Water Test Pressure: 3 PSI Test Date: 11-15-01

Test Requirements: Hydrostatic pressure test on all underground process/wastewater pipelines in accordance with the State of New Mexico, Energy, Minerals, and Natural Resources Department - Oil Conservation Division Best Management Practices minimum requirements. Perform a hydrostatic pressure test on underground process/wastewater pipelines at 3 pounds per square inch for a period of one hour.

Test Data:

Start	Stop	Pressure	Pass/Fail	Lines Tested
2:30P	3:45P	94" WC	PASS	#12&3 Turbine pump Drains To main Line Methanol Tank Berm To main line Main line To Block valve at waste water Tank.

Review and Approvals:

<u>Bruce Hare</u> AMEC Representative Signature	<u>Bruce Hare</u> Printed Name	<u>11-15-01</u> Date
<u>John F. Frazzini</u> Client Representative Signature	<u>Joe Frazzini</u> Printed Name	<u>15 Nov 01</u> Date