

RECEIVED  
FEB 06 2013  
NMOCD ARTESIA

# Split Estate

Form 3160-3  
(April 2004)

FORM APPROVED  
OMB No. 1004-0137  
Expires March 31, 2007

## HIGH CAVE KARST

UNITED STATES  
DEPARTMENT OF THE INTERIOR  
BUREAU OF LAND MANAGEMENT

### APPLICATION FOR PERMIT TO DRILL OR REENTER

5. Lease Serial No.  
S-Fee BH-NMNM/94651  
6. If Indian, Allottee or Tribe Name  
*tes*  
*2/7/2013*

1a. Type of work:  DRILL  REENTER

7. If Unit or CA Agreement, Name and No.  
8. Lease Name and Well No. *439706?*  
Cedar Canyon 28 Federal Com. #24

1b. Type of Well:  Oil Well  Gas Well  Other  Single Zone  Multiple Zone

2. Name of Operator  
OXY USA Inc. 16696

9. API Well No. *41073*  
30-015-

3a. Address P.O. Box 50250  
Midland, TX 79710

3b. Phone No. (include area code)  
432-685-5717

10. Field and Pool, or Exploratory  
Cedar Canyon Delaware *2/1540?*

4. Location of Well (Report location clearly and in accordance with any State requirements \*)  
At surface 458 FNL 1980 FEL NWNE(B)  
At proposed prod. zone 380 FSL 1980 FEL SWSE(O)

11. Sec., T. R. M. or Blk. and Survey or Area  
Sec 28 T24S R29E

14. Distance in miles and direction from nearest town or post office\*  
6 miles northeast from Loving, TX

12. County or Parish  
Eddy 13. State  
NM

15. Distance from proposed\* location to nearest property or lease line, ft. (Also to nearest drig. unit line, if any) 380'

16. No. of acres in lease  
*1400*  
1000 ac

17. Spacing Unit dedicated to this well  
160 ac

18. Distance from proposed location\* to nearest well, drilling, completed, applied for, on this lease, ft. 354'

19. Proposed Depth  
10678'M 6550'V

20. BLM/BIA Bond No. on file  
NMB000862 - ESB00226 - 022032304

21. Elevations (Show whether DF, KDB, RT, GL, etc.)  
2921' GL

22. Approximate date work will start\*  
02/01/2013

23. Estimated duration  
45 days

#### 24. Attachments

The following, completed in accordance with the requirements of Onshore Oil and Gas Order No.1, shall be attached to this form:

- 1. Well plat certified by a registered surveyor.
- 2. A Drilling Plan.
- 3. A Surface Use Plan (if the location is on National Forest System Lands, the SUPO shall be filed with the appropriate Forest Service Office).
- 4. Bond to cover the operations unless covered by an existing bond on file. (see Item 20 above).
- 5. Operator certification
- 6. Such other site specific information and/or plans as may be required by the authorized officer.

25. Signature *[Signature]*

Name (Printed/Typed)  
David Stewart

Date  
*11/16/12*

Title  
Regulatory Advisor

*david\_stewart@oxy.com*

Approved by (Signature) */s/ Don Peterson*

Name (Printed/Typed) */s/ Don Peterson*

Date FEB - 5 2013

Title  
FIELD MANAGER

Office  
CARLSBAD FIELD OFFICE

Application approval does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.  
Conditions of approval, if any, are attached. **APPROVAL FOR TWO YEARS**

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

\*(Instructions on page 2)

## Carlsbad Controlled Water Basin

### SEE ATTACHED FOR CONDITIONS OF APPROVAL

Approval Subject to General Requirements  
& Special Stipulations Attached

DISTRICT I  
1625 N. French Dr., Hobbs, NM 88240  
Phone: (575) 393-6161 Fax: (575) 393-0720

DISTRICT II  
811 S. First St., Artesia, NM 88210  
Phone: (575) 748-1283 Fax: (575) 748-9720

DISTRICT III  
1000 Rio Brazos Road, Aztec, NM 87410  
Phone: (505) 334-6178 Fax: (505) 334-6170

DISTRICT IV  
1220 S. St. Francis Dr., Santa Fe, NM 87505  
Phone: (505) 476-3460 Fax: (505) 476-3462

State of New Mexico  
Energy, Minerals & Natural Resources Department  
OIL CONSERVATION DIVISION  
1220 South St. Francis Dr.  
Santa Fe, New Mexico 87505

Form C-102  
Revised August 1, 2011  
Submit one copy to appropriate  
District Office

AMENDED REPORT

WELL LOCATION AND ACREAGE DEDICATION PLAT

API Number 30-015-41073	Pool Code 11540	Pool Name Cedar Canyon Delaware
Property Code 304790	Property Name CEDAR CANYON 28 Federal Com.	Well Number 2H
OGRID No. 16696	Operator Name OXY U.S.A. INC.	Elevation 2921'

UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
B	28	24-S	29-E		458	NORTH	1980	EAST	EDDY

Bottom Hole Location If Different From Surface

UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
O	28	24-S	29-E		380	SOUTH	1980	EAST	EDDY

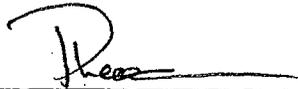
Dedicated Acres 160	Joint or Infill N	Consolidation Code	Order No.
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NO ALLOWABLE WILL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSOLIDATED OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION

<p>GEODETIC COORDINATES NAD 27 NME</p> <p>SURFACE LOCATION Y=434580.3 N X=607196.7 E</p> <p>LAT.=32.194304° N LONG.=103.986800° W</p> <p>BOTTOM HOLE LOCATION Y=430107.0 N X=607190.4 E LAT.=32.182006° N LONG.=103.986867° W</p> <p>SECTION, QUARTER &amp; SIXTEENTH CORNER COORDINATES TABLE</p> <p>A - Y=435037.1 N, X=606516.8 E B - Y=435039.4 N, X=607846.9 E C - Y=429724.2 N, X=606518.4 E D - Y=429729.7 N, X=607843.9 E</p> <p>DETAIL 2921.4' 2925.5' 600' 2918.4' 2920.8'</p>	<p><b>OPERATOR CERTIFICATION</b></p> <p>I hereby certify that the information herein is true and complete to the best of my knowledge and belief, and that this organization either owns a working interest or unleased mineral interest in the land including the proposed bottom hole location or has a right to drill this well at this location pursuant to a contract with an owner of such mineral or working interest, or to a voluntary pooling agreement or a compulsory pooling order heretofore entered by the division.</p> <p><i>David Stewart</i> Signature Date 11/10/12</p> <p>David Stewart Reg. Ado. Printed Name</p> <p>dauid_stewart@oxy.com E-mail Address</p> <p><b>SURVEYOR CERTIFICATION</b></p> <p>I hereby certify that the well location shown on this plat was plotted from field notes of actual surveys made by me or under my supervision, and that the same is true and correct to the best of my belief.</p> <p>AUGUST 11, 2011 Date of Survey</p> <p><i>Ronald J. Eidson</i> Signature of Professional Surveyor</p> <p>NEW MEXICO REGISTERED SURVEYOR 3239</p> <p>Certification Number of Ronald J. Eidson 12641 Ronald J. Eidson 3239</p> <p>AF JWSC W.O.: 12.13.1853</p>
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**OPERATOR CERTIFICATION**

I hereby certify that I, or someone under my direct supervision, have inspected the drill site and access route proposed herein; that I am familiar with the conditions that presently exist; that I have full knowledge of State and Federal laws applicable to this operation; that the statements made in this APD package are, to the best of my knowledge, true and correct; and that the work associated with the operations proposed herein will be performed in conformity with this APD package and the terms and conditions under which it is approved. I also certify that I, or the company I represent, am responsible for the operations conducted under this application. These statements are subject to the provisions of 18 U.S.C. 1001 for the filing of false statements. Executed this 16<sup>th</sup> day of Nov., 2012.



Name: Peter Lawrence  
Position: Reservoir Management Team Leader  
Address: 5 Greenway Plaza, Suite 110, Houston, TX 77046  
Telephone: 713-215-7644  
E-mail: (optional): peter\_lawrence@oxy.com  
Company: OXY USA Inc.  
Field Representative (if not above signatory): Dusty Weaver  
Address (if different from above): P.O. Box 50250 Midland, TX 79710  
Telephone (if different from above): 432-685-5723  
E-mail (if different from above): calvin\_weaver@oxy.com

**DRILLING PROGRAM**

Operator Name/Number:	OXY USA Inc.	16696
Lease Name/Number:	Cedar Canyon 28 Federal Com. #2H	304790
Pool Name/Number:	Cedar Canyon Delaware	11540
Surface Location:	458 FNL 1980 FEL NWNE(B) Sec 28 T24S R29E	Fee
Bottom Hole Location:	380 FSL 1980 FEL SWSE(O) Sec 28 T24S R29E	Federal Lease No. NMNM094651

Proposed TD:	6450' TVD	10678' TMD	Elevation: 2921' GL
SL - Lat: 32.194304	Long: 103.986800	X= 607196.7 Y= 434580.3	NAD - 1927
BH - Lat: 32.182006	Long: 103.986867	X= 607190.4 Y= 430107.0	NAD - 1927

**1. Geologic Name of Surface Formation:**

a. Permian

**2. Estimated Tops of Geological Markers & Depths of Anticipated Fresh Water, Oil or Gas:**

Geological Marker	Depth	Type
a. Rustler	400'	Formation
b. Top Salt	640'	Formation
c. Base Salt	2820'	Formation
d. Delaware	2900'	Oil
e. Bell Canyon	2925'	Oil
f. Cherry Canyon	3640'	Oil
g. Brushy Canyon	5020'	Oil

Fresh water may be encountered above the Rustler formation. Surface casing will be set below the top of the Rustler to protect it. Per State Engineer website, fresh water has been found in the area as deep as 212'.

**3. Casing Program:**

Hole Size	Interval	OD Csg	Weight	Collar	Grade	Condition	Collapse Design Factor	Burst Design Factor	Tension Design Factor
17-1/2"	0-435'	13-3/8"	48	ST&C	H-40	New	4.31	9.34	12.33
				Hole filled with 8.9# Mud			770#	1730#	
12-1/4"	0- <del>3000'</del> 2915'	9-5/8"	36	LT&C	J-55	New	1.85	1.42	3.87
				Hole filled with 10# Mud			2570#	3950#	
8-3/4"	0-10678' M	5-1/2"	17	LT&C	L-80	New	2.56	2.99	1.92
				Hole filled with 9.2# Mud			6290#	7740#	

Collapse and burst loads calculated using Stress Check with anticipated loads

**4. Cement Program**

- a. 13-3/8" Surface Circulate cement to surface w/ 330sx PP cmt w/ 4% Bentonite + .125#/sx Poly-E-Flake + 2% CaCl<sub>2</sub>, 13.5ppg 1.75 yield 589# 24hr CS 165% Excess followed by 200sx PP cmt w/ 2% CaCl<sub>2</sub>, 14.8ppg 1.35 yield 1608# 24hr CS 165% Excess.
- b. 9-5/8" Intermediate Circulate cement to surface w/ 840sx HES light PP cmt w/ 5% Salt + .125#/sx Poly-E-Flake + 3#/sx Kol Seal, 12.9ppg 1.87 yield 840# 24hs CS 105% Excess followed by 200sx PP cmt w/ 1% CaCl<sub>2</sub>, 14.8ppg 1.34 yield 2125# 24hr CS 105% Excess.

See  
LOA

c. 5-1/2" Production Cement w/ 700sx PP cmt w/ 14.8#/sx Silicalite 50/50 Blend + 16#/sx Scotchlite HGS-6000 w/ 2#/sx Kol Seal + .5#/sx CFR-3 + .15#/sx WG-17 + 1#/sx Cal-Seal 60 + 1.5#/sx salt, 10.8ppg 2.39 yield 520# 24hr CS 100% Excess followed by 1020sx Super H w/ 3#/sx salt .5% Halad-344 + .125#/sx Poly-E-Flake + 3#/sx Kol-Seal + .2% HR-601 + .4% CFR-3, 13.2ppg 1.66 yield 1750# 24hr CS 50% Excess, Calc TOC=2500

**Description of Cement Additives:** Calcium Chloride, Cal-Seal 60, Salt (Accelerator), Silicalite (Additive Material) CFR-3 (Dispersant), WG-17 (Gelling Agent), Bentonite, Schotchlite HGS-6000 (Light Weight Additive), Kol-Seal, Poly-E-Flake (Lost Circulation Additive), Halad-344 (Low Fluid Loss Control), HR-601 (Retarder)  
The above cement volumes could be revised pending the caliper measurement.

**5. Pressure Control Equipment:**

Surface: None

Intermediate/Production: 13-5/8" 10M three ram stack w/ 5M annular preventer, 5M Choke Manifold

All BOP's and associated equipment will be tested in accordance with Onshore Order #2 (250/5000 psi on rams for 10 minutes each and 250/3500 for 10 minutes for annular preventer, equal to 70% of working pressure) with a third party BOP testing service before drilling out the 13-3/8" casing shoe. Wellhead pressure rating will support this test and 13-3/8" casing will be protected from high pressure. Since the wellhead system is a multibowl design, this initial test will cover the requirements prior to drilling out the 9-5/8" casing shoe.

*See COA - second test required*

Pipe Rams will be operated and checked each 24-hour period and each time the drill pipe is out of the hole. These functional tests will be documented on the daily driller's log. A 2" kill line and 3" choke line will be accommodated on the drilling spool below the ram-type BOP. Other accessory BOP equipment will include a Kelly cock, floor safety valve, choke lines and choke manifold having a 5000 psi WP rating. OXY requests that the entire system be tested as a 5000psi WP rating.

OXY also requests a variance to connect the BOP outlet to the choke manifold using a co-flex hose that is manufactured by Contitech Rubber Industrial KFT. It is a 3" ID X 35' flexible hose rated to 10000psi working pressure. It has been tested to 15000psi and is built to API Spec 16C. Once the flex line is installed, it will be tied down with safety clamps, see attached for certifications.

**6. Proposed Mud Circulation System**

<u>Depth</u>	<u>Mud Wt.</u> ppg	<u>Visc</u> sec	<u>Fluid</u> <u>Loss</u>	<u>Type System</u>
0 - 435'	8.4-8.9	32-34	NC	Fresh Water/Spud Mud
435 - 3000' <i>2915'</i>	<del>9.8</del> 10.0	28-29	NC	Brine Water
3000 - 6000'	8.6-8.8	28-29	NC	Fresh Water
6000 - TD'	9.0-9.2	40-50	8-15	Salt Gel/Dua Vis

Pump high viscosity sweeps as needed for hole cleaning. The mud system will be monitored visually/manually as well as with an electronic PVT. The necessary mud products for additional weight and fluid loss control will be on location at all times. Appropriately weighted mud will be used to isolate potential gas, oil, and water zones until such time as casing can be cemented into place for zonal isolation.

**7. Auxiliary Well Control and Monitoring Equipment:**

- a. A Kelly cock will be in the drill string at all times.
- b. A full opening drill pipe stabbing valve having the appropriate connections will be on the rig floor unobstructed and readily accessible at all times.

c. Hydrogen Sulfide detection equipment will be in operation after drilling out the surface casing shoe until the production casing is cemented. Breathing equipment will be on location upon drilling the surface casing shoe until total depth is reached. If Hydrogen Sulfide is encountered, measured amounts and formations will be reported to the BLM.

**8. Logging, Coring and Testing Program:**

*See COA*

- a. Drill stem tests are not anticipated but if done will be based on geological sample shows.
- b. The open hole electrical logging program will consist of a MWD-GR from kick-off point to TD. Cased hole GR-Neutron will be acquired from kick-off point to surface.
- c. No coring program is planned but if done will be sidewall rotary cores.
- d. Mud logging will be initiated from the base of intermediate casing to TD.

**9. Potential Hazards:**

No abnormal pressures, temperatures or H<sub>2</sub>S gas are expected. The highest anticipated pressure gradient would be 0.47psi/ft. The bottomhole pressure is anticipated to be between 3000-3100psi. If H<sub>2</sub>S is encountered the operator will comply with the provisions of Onshore Oil & Gas Order No.6.

All personnel will be familiar with all aspects of safe operation of equipment being used to drill this well. Adequate flare lines will be installed off the mud/gas separator where gas may be flared safely.

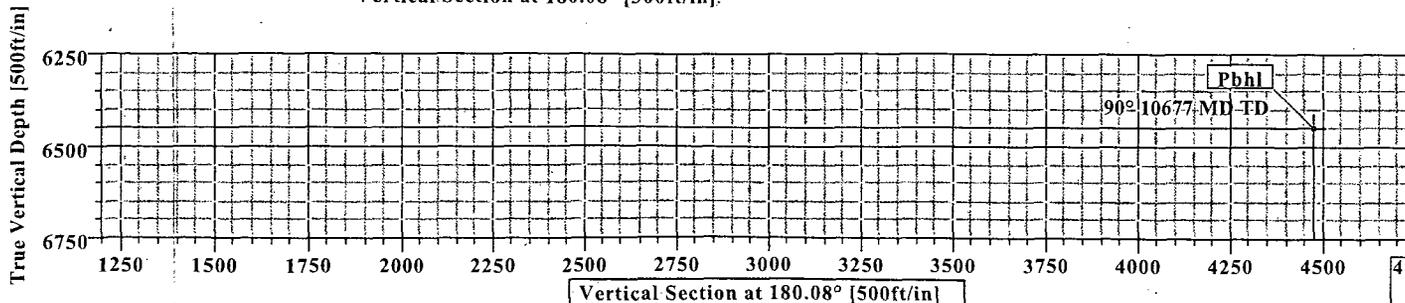
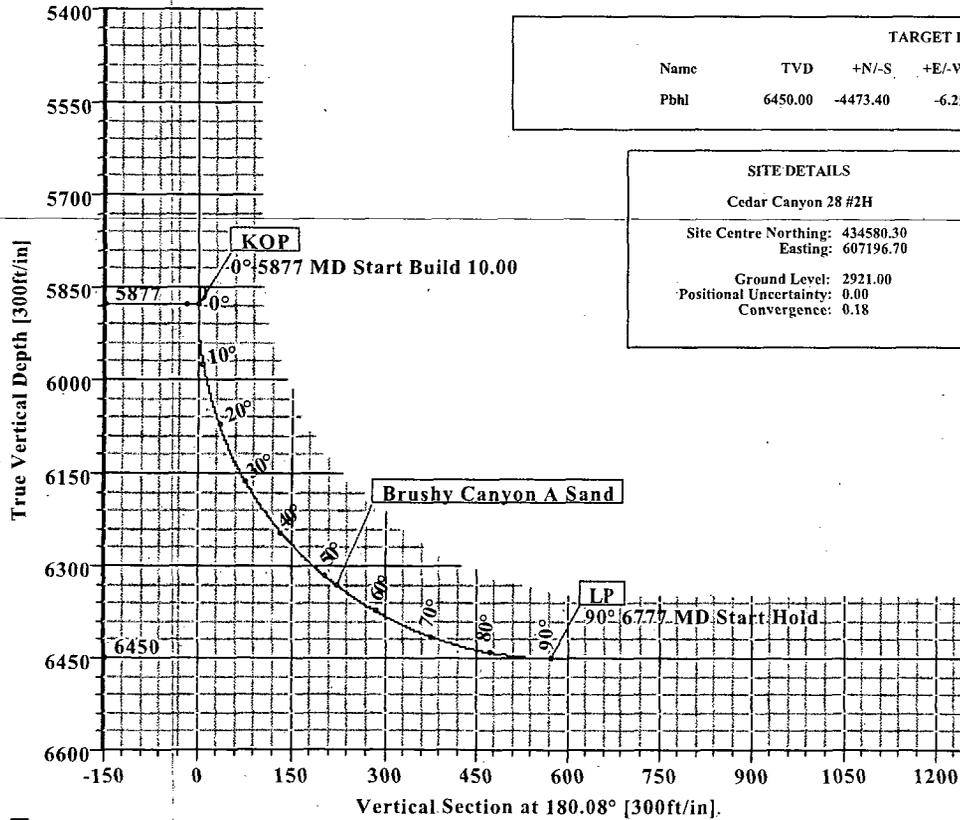
**10. Anticipated Starting Date and Duration of Operations:**

Road and location construction will begin after the BLM has approved the APD. Anticipated spud date will be as soon as possible after BLM approval and as soon as a rig will be available. Move in operations and drilling is expected to take 35 days. If production casing is run, then an additional 30 days will be needed to complete the well and construct surface facilities and/or lay flow lines in order to place well on production.



**Cedar Canyon 28 #2H**  
Eddy Co, New Mexico

KB ELEV: 2945  
GL ELEV: 2921



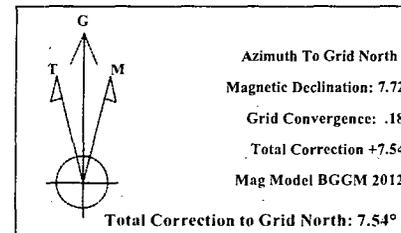
SECTION DETAILS										
Sec	MD	Inc	Azi	TVD	+N/-S	+E/-W	DLeg	TFace	VSec	Target
1	0.00	0.00	180.08	0.00	0.00	0.00	0.00	0.00	0.00	
2	5877.04	0.00	180.08	5877.04	0.00	0.00	0.00	0.00	0.00	
3	6777.04	90.00	180.08	6450.00	-572.96	-0.81	10.00	180.08	572.96	
4	10677.48	90.00	180.08	6450.00	-4473.40	-6.29	0.00	0.00	4473.40	Pbhl

WELL DETAILS							
Name	+N/-S	+E/-W	Northing	Easting	Latitude	Longitude	Slot
Cedar Canyon 28 #2H	0.00	0.00	434580.30	607196.70	32°11'39.493N	103°59'12.479W	N/A

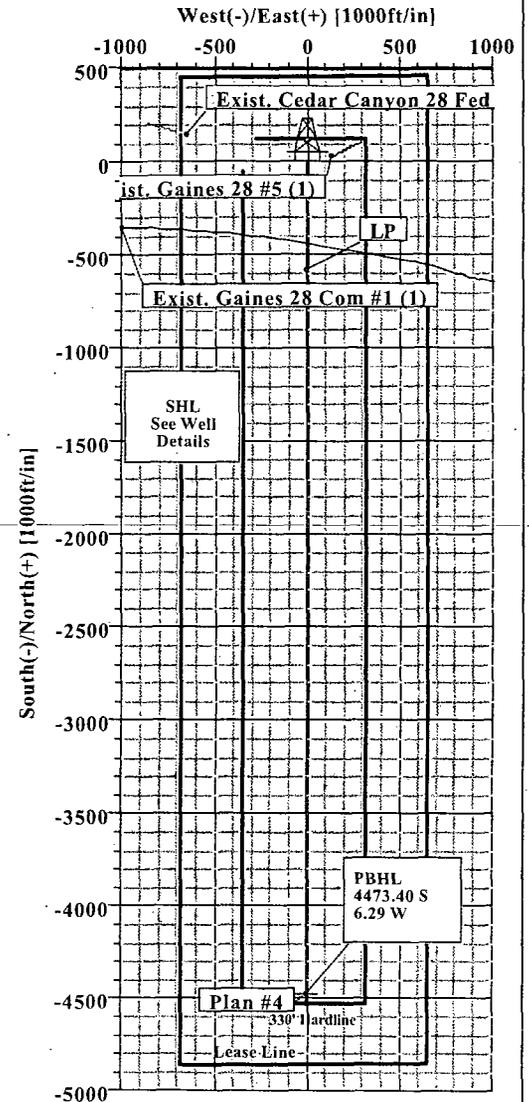
TARGET DETAILS						
Name	TVD	+N/-S	+E/-W	Northing	Easting	Shape
Pbhl	6450.00	-4473.40	-6.29	430106.90	607190.41	Point

SITE DETAILS	
Cedar Canyon 28 #2H	
Site Centre Northing:	434580.30
Easting:	607196.70
Ground Level:	2921.00
Positional Uncertainty:	0.00
Convergence:	0.18

FIELD DETAILS	
Eddy Co, NM (Nad 27)	
Geodetic System:	US State Plane Coordinate System 1927
Ellipsoid:	NAD27 (Clarke 1866)
Zone:	New Mexico, Eastern Zone
Magnetic Model:	IGRF2010
System Datum:	Mean Sea Level
Local North:	Grid North



LEGEND	
	Exist. Cedar Canyon 28 Fed #1 (1)
	Exist. Gaines 28 #5 (1)
	Exist. Gaines 28 Com #1 (1)
	1
	Plan #4





# Weatherford

## Wft Plan Report X Y's Oxy



Weatherford®

DP-2

<b>Company:</b> Occidental Permian Ltd	<b>Date:</b> 9/13/2012	<b>Time:</b> 15:29:25	<b>Page:</b> 1
<b>Field:</b> Eddy Co. NM (Nad:27)	<b>Co-ordinate(NE) Reference:</b> Well: Cedar Canyon 28 #2H Grid: North		
<b>Site:</b> Cedar Canyon 28 #2H	<b>Vertical (TVD) Reference:</b> SITE 2945.0		
<b>Well:</b> Cedar Canyon 28 #2H	<b>Section (VS) Reference:</b> Well (0.00N;0.00E;180.08Azi)		
<b>Wellpath:</b> 1	<b>Survey Calculation Method:</b> Minimum Curvature		
			<b>Db:</b> Sybase

<b>Plan:</b> Plan #4	<b>Date Composed:</b> 9/13/2012
<b>Principal:</b> Yes	<b>Version:</b> 1
	<b>Tied-to:</b> From Surface

<b>Site:</b> Cedar Canyon 28 #2H			
<b>Site Position:</b>	<b>Northing:</b> 434580.30 ft	<b>Latitude:</b> 32 11 39.493 N	
<b>From:</b> Map	<b>Easting:</b> 607196.70 ft	<b>Longitude:</b> 103 59 12.479 W	
<b>Position Uncertainty:</b> 0.00 ft		<b>North Reference:</b> Grid	
<b>Ground Level:</b> 2921.00 ft		<b>Grid Convergence:</b> 0.18 deg	

<b>Well:</b> Cedar Canyon 28 #2H				<b>Slot Name:</b>			
<b>Well Position:</b>	<b>+N-S</b> 0.00 ft	<b>Northing:</b> 434580.30 ft	<b>Latitude:</b> 32 11 39.493 N	<b>+E-W</b> 0.00 ft	<b>Easting:</b> 607196.70 ft	<b>Longitude:</b> 103 59 12.479 W	
<b>Position Uncertainty:</b> 0.00 ft							

<b>Wellpath:</b> 1				<b>Drilled From:</b> Surface			
<b>Current Datum:</b> SITE				<b>Tie-on Depth:</b> 0.00 ft			
<b>Magnetic Data:</b> 12/15/2012				<b>Above System Datum:</b> Mean Sea Level			
<b>Field Strength:</b> 48439 nT				<b>Declination:</b> 7.72 deg			
<b>Vertical Section: Depth From (TVD)</b>				<b>Mag Dip Angle:</b> 60.01 deg			
	<b>+N-S</b>	<b>+E-W</b>	<b>Direction</b>		<b>ft</b>	<b>ft</b>	<b>deg</b>
0.00	0.00	0.00	180.08				

**Plan Section Information**

MD	Incl	Azim	TVD	+N/S	+E/W	DLS	Build	Turn	TFO	Target
ft	deg	deg	ft	ft	ft	deg/100ft	deg/100ft	deg/100ft	deg	
0.00	0.00	180.08	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
5877.04	0.00	180.08	5877.04	0.00	0.00	0.00	0.00	0.00	0.00	
6777.04	90.00	180.08	6450.00	-572.96	-0.81	10.00	10.00	0.00	180.08	
10677.48	90.00	180.08	6450.00	-4473.40	-6.29	0.00	0.00	0.00	0.00	Pbhl

**Survey**

MD	Incl	Azim	TVD	N/S	E/W	VS	DLS	MapN	MapE	Comment
ft	deg	deg	ft	ft	ft	ft	deg/100ft	ft	ft	
5800.00	0.00	180.08	5800.00	0.00	0.00	0.00	0.00	434580.30	607196.70	
5877.04	0.00	180.08	5877.04	0.00	0.00	0.00	0.00	434580.30	607196.70	KOP
5900.00	2.30	180.08	5899.99	-0.46	0.00	0.46	10.00	434579.84	607196.70	
5950.00	7.30	180.08	5949.80	-4.64	-0.01	4.64	10.00	434575.66	607196.69	
6000.00	12.30	180.08	5999.06	-13.14	-0.02	13.14	10.00	434567.16	607196.68	
6050.00	17.30	180.08	6047.39	-25.91	-0.04	25.91	10.00	434554.39	607196.66	
6100.00	22.30	180.08	6094.42	-42.84	-0.06	42.84	10.00	434537.46	607196.64	
6150.00	27.30	180.08	6139.79	-63.80	-0.09	63.80	10.00	434516.50	607196.61	
6200.00	32.30	180.08	6183.17	-88.64	-0.12	88.64	10.00	434491.66	607196.58	
6250.00	37.30	180.08	6224.21	-117.16	-0.16	117.16	10.00	434463.14	607196.54	
6300.00	42.30	180.08	6262.62	-149.15	-0.21	149.15	10.00	434431.15	607196.49	
6350.00	47.30	180.08	6298.09	-184.37	-0.26	184.37	10.00	434395.93	607196.44	
6399.42	52.24	180.08	6330.00	-222.09	-0.31	222.09	10.00	434358.21	607196.39	Brushy Canyon A Sa
6400.00	52.30	180.08	6330.35	-222.55	-0.31	222.55	10.00	434357.75	607196.39	
6450.00	57.30	180.08	6359.17	-263.39	-0.37	263.39	10.00	434316.91	607196.33	
6500.00	62.30	180.08	6384.32	-306.59	-0.43	306.59	10.00	434273.71	607196.27	
6550.00	67.30	180.08	6405.60	-351.81	-0.49	351.81	10.00	434228.49	607196.21	
6600.00	72.30	180.08	6422.86	-398.72	-0.56	398.72	10.00	434181.58	607196.14	
6650.00	77.30	180.08	6435.97	-446.95	-0.63	446.95	10.00	434133.35	607196.07	
6700.00	82.30	180.08	6444.83	-496.15	-0.70	496.15	10.00	434084.15	607196.00	
6750.00	87.30	180.08	6449.36	-545.93	-0.77	545.93	10.00	434034.37	607195.93	
6777.04	90.00	180.08	6450.00	-572.96	-0.81	572.96	10.00	434007.34	607195.89	LP
6800.00	90.00	180.08	6450.00	-595.92	-0.84	595.92	0.00	433984.38	607195.86	



# Weatherford

## Wft Plan Report X Y's Oxy



# Weatherford

DP-3

Company: Occidental Permian Ltd	Date: 9/13/2012	Time: 15:29:25	Page: 2
Field: Eddy Co, NM (Nad 27)	Co-ordinate (NE) Reference: Well: Cedar Canyon 28 #2H - Grid-North		
Site: Cedar Canyon 28 #2H	Vertical (TVD) Reference: SITE 29450		
Well: Cedar Canyon 28 #2H	Section (V/S) Reference: Well (0'00N 0'00E 180.08Azi)		
Wellpath: 1	Survey Calculation Method: Minimum Curvature		Db: Sybase

### Survey

MD ft	Incl deg	Azim deg	TVD ft	N/S ft	E/W ft	V/S ft	DLS deg/100ft	MapN ft	MapE ft	Comment
6900.00	90.00	180.08	6450.00	-695.91	-0.98	695.92	0.00	433884.39	607195.72	
7000.00	90.00	180.08	6450.00	-795.91	-1.12	795.92	0.00	433784.39	607195.58	
7100.00	90.00	180.08	6450.00	-895.91	-1.26	895.92	0.00	433684.39	607195.44	
7200.00	90.00	180.08	6450.00	-995.91	-1.40	995.92	0.00	433584.39	607195.30	
7300.00	90.00	180.08	6450.00	-1095.91	-1.54	1095.92	0.00	433484.39	607195.16	
7400.00	90.00	180.08	6450.00	-1195.91	-1.68	1195.92	0.00	433384.39	607195.02	
7500.00	90.00	180.08	6450.00	-1295.91	-1.82	1295.92	0.00	433284.39	607194.88	
7600.00	90.00	180.08	6450.00	-1395.91	-1.96	1395.92	0.00	433184.39	607194.74	
7700.00	90.00	180.08	6450.00	-1495.91	-2.10	1495.92	0.00	433084.39	607194.60	
7800.00	90.00	180.08	6450.00	-1595.91	-2.25	1595.92	0.00	432984.39	607194.45	
7900.00	90.00	180.08	6450.00	-1695.91	-2.39	1695.92	0.00	432884.39	607194.31	
8000.00	90.00	180.08	6450.00	-1795.91	-2.53	1795.92	0.00	432784.39	607194.17	
8100.00	90.00	180.08	6450.00	-1895.91	-2.67	1895.92	0.00	432684.39	607194.03	
8200.00	90.00	180.08	6450.00	-1995.91	-2.81	1995.92	0.00	432584.39	607193.89	
8300.00	90.00	180.08	6450.00	-2095.91	-2.95	2095.92	0.00	432484.39	607193.75	
8400.00	90.00	180.08	6450.00	-2195.91	-3.09	2195.92	0.00	432384.39	607193.61	
8500.00	90.00	180.08	6450.00	-2295.91	-3.23	2295.92	0.00	432284.39	607193.47	
8600.00	90.00	180.08	6450.00	-2395.91	-3.37	2395.92	0.00	432184.39	607193.33	
8700.00	90.00	180.08	6450.00	-2495.91	-3.51	2495.92	0.00	432084.39	607193.19	
8800.00	90.00	180.08	6450.00	-2595.91	-3.65	2595.92	0.00	431984.39	607193.05	
8900.00	90.00	180.08	6450.00	-2695.91	-3.79	2695.92	0.00	431884.39	607192.91	
9000.00	90.00	180.08	6450.00	-2795.91	-3.93	2795.92	0.00	431784.39	607192.77	
9100.00	90.00	180.08	6450.00	-2895.91	-4.07	2895.92	0.00	431684.39	607192.63	
9200.00	90.00	180.08	6450.00	-2995.91	-4.22	2995.92	0.00	431584.39	607192.48	
9300.00	90.00	180.08	6450.00	-3095.91	-4.36	3095.92	0.00	431484.39	607192.34	
9400.00	90.00	180.08	6450.00	-3195.91	-4.50	3195.92	0.00	431384.39	607192.20	
9500.00	90.00	180.08	6450.00	-3295.91	-4.64	3295.92	0.00	431284.39	607192.06	
9600.00	90.00	180.08	6450.00	-3395.91	-4.78	3395.92	0.00	431184.39	607191.92	
9700.00	90.00	180.08	6450.00	-3495.91	-4.92	3495.92	0.00	431084.39	607191.78	
9800.00	90.00	180.08	6450.00	-3595.91	-5.06	3595.92	0.00	430984.39	607191.64	
9900.00	90.00	180.08	6450.00	-3695.91	-5.20	3695.92	0.00	430884.39	607191.50	
10000.00	90.00	180.08	6450.00	-3795.91	-5.34	3795.92	0.00	430784.39	607191.36	
10100.00	90.00	180.08	6450.00	-3895.91	-5.48	3895.92	0.00	430684.39	607191.22	
10200.00	90.00	180.08	6450.00	-3995.91	-5.62	3995.92	0.00	430584.39	607191.08	
10300.00	90.00	180.08	6450.00	-4095.91	-5.76	4095.92	0.00	430484.39	607190.94	
10400.00	90.00	180.08	6450.00	-4195.91	-5.90	4195.92	0.00	430384.39	607190.80	
10500.00	90.00	180.08	6450.00	-4295.91	-6.04	4295.92	0.00	430284.39	607190.66	
10600.00	90.00	180.08	6450.00	-4395.91	-6.18	4395.92	0.00	430184.39	607190.52	
10677.48	90.00	180.08	6450.00	-4473.40	-6.29	4473.40	0.00	430106.90	607190.41	Pbhl

### Targets

Name	Description Dip	Dir	TVD ft	+N/-S ft	+E/-W ft	Map		Latitude			Longitude				
						Northing ft	Easting ft	Deg	Min	Sec	Deg	Min	Sec		
Pbhl			6450.00	-4473.40	-6.29	430106.90	607190.41	32	10	55.223	N	103	59	12.720	W



# Weatherford

## Wft Plan Report X Y's Oxy



**Weatherford**

DP-4

Company: Occidental/Permian Ltd	Date: 9/13/2012	Time: 15:29:25	Page: 3
Field: Eddy Co. NM (Nad 27)	Co-ordinate(NE) Reference: Well: Cedar Canyon 28 #2H; Grid: North		
Site: Cedar Canyon 28 #2H	Vertical (TVD) Reference: SITE 2945.0		
Well: Cedar Canyon 28 #2H	Section (VS) Reference: Well (0:00N:0:00E:180:08Azi)		
Wellpath: 1	Survey Calculation Method: Minimum Curvature		Db: Sybase

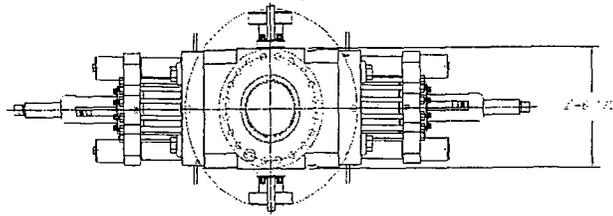
**Casing Points**

MD ft	TVD ft	Diameter in	Hole Size in	Name
545.00	545.00	0.000	0.000	Srfc. Csg.
3000.00	3000.00	0.000	0.000	Int. Csg.

**Annotation**

MD ft	TVD ft	Name
5877.04	5877.04	KOP
6777.04	6450.00	LP
10677.48	6450.00	Pbhl

BOP



**ITEMS**

- ① - 1 1/16" - 10M FLANGED END DATE VALVE
- ② - 1 1/16" - 10M FLANGED END DATE VALVE WITH COUPLE SPRING MOUNTING ATTACH
- ③ - 1 1/16" - 10M FLANGED END DATE VALVE
- ④ - 1 1/16" - 10M FLANGED END DATE VALVE
- ⑤ - COUPLE STUDDED HEADS

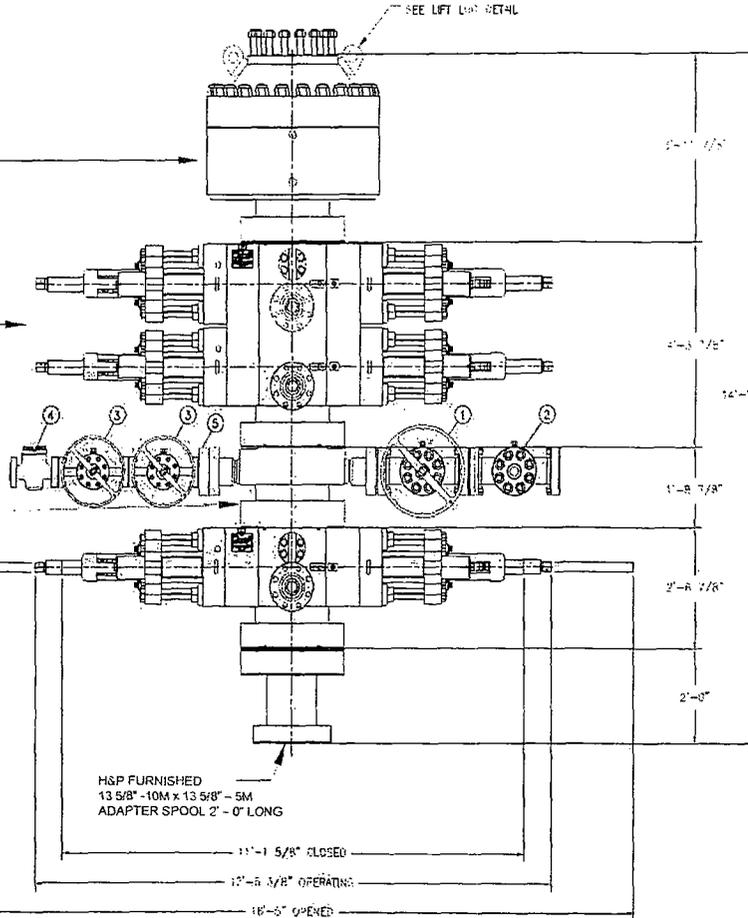
SEE LIFT LIFT DETAIL

SHIFFER VALVE - COUPLER SPHERICAL ANNULAR PREVENTER (API 16A) MONOGRAMMED, 13 5/8" - 10M WP, 10M BOTTOM FLANGE - 5M STUDDED TOP (WEIGHT = 14,300 LBS WITH SHIFFER AND 100 HOT OIL RESISTANT SPYLOWMILE ELEMENT)

CAMERON 100 COUPLER 1 RAM-TYPE PREVENTER (API 16A) MONOGRAMMED, 13 5/8" - 10M WP, WITH 5" CAMERON PIPE RAMS (CAMERON FRONT PACKERS & TOP SEALS BY TOP CAMERON AND CAMERON OR OTHERS) RAMS IN BOTTOM CHAMBER. BOTTOM FLANGE X STUDDED TOP (WEIGHT = 21,100 LBS WITH RAMS)

13 5/8" - 10M WP CAMERON DRILLING SPECIAL (API 16A) MONOGRAMMED, STUDDED TOP X FLANGED BOTTOM WITH 4 1/16" - 10M WP FLANGED OUTLETS (WEIGHT APPROXIMATELY 5,000 LBS)

CAMERON 100 SINGLE RAM-TYPE PREVENTER (API 16A) MONOGRAMMED, 13 5/8" - 10M WP, WITH 5" CAMERON PIPE RAMS (CAMERON FRONT-PACKERS & TOP SEALS) - BOTTOM FLANGE X STUDDED TOP (WEIGHT = 10,900 LBS)

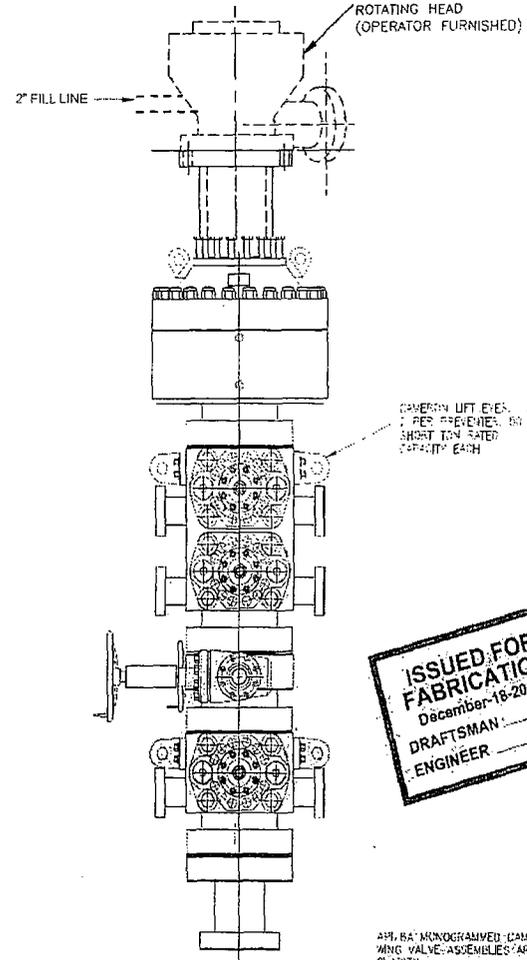


H&P FURNISHED  
13 5/8" - 10M x 13 5/8" - 5M  
ADAPTER SPOOL 2' - 0" LONG

**13 5/8" - 10M BOP STACK  
WITH 13 5/8" - 5M ANNULAR**

**PROPRIETARY**

THE DESIGN AND THE IDEAS AND INFORMATION CONTAINED IN THIS DRAWING ARE PROPRIETARY AND ARE NOT TO BE REPRODUCED, INSTANTiated, UNLESS DISCLOSED IN ANY MANNER WITHOUT THE WRITTEN CONSENT OF A QUALIFIED OFFICER OF HELMERICH & PAYNE INTERNATIONAL DRILLING CO.



ROTATING HEAD  
(OPERATOR FURNISHED)

2" FILL LINE

CAMERON LIFT EYES  
2 PER PREVENTER, 10  
SHORT TON WATER  
CAPACITY EACH

**ISSUED FOR  
FABRICATION**  
December-18-2007  
DRAFTSMAN: \_\_\_\_\_  
ENGINEER: \_\_\_\_\_

API 16A MONOGRAMMED CAMERON CHOKES AND KILL WING VALVE ASSEMBLIES ARE NOT SHOWN FOR CLARITY

WEIGHTS DO NOT INCLUDE HOSES, ADAPTER SPOOLS OR QUICK CONNECT FITTINGS

**ENGINEERING APPROVAL**

DATE	DESCRIPTION	BY	
10/16/07	ADDED SHEET 03	JAV	
1-10-07	CAMERON LIFT EYES - HOLE CHECKS (HOLE SIZES 1.2" & 1.4" AND NO CHECK MADE USED)	JRC	
4-24-07	ADDED TO SPACER ADAPTER SPECIAL	WJD	
02-07-07	ADDED ADAPTER SPOOL	WAL	
05-11-07	CORRECTED BOP STACK	WAL	
REV	DATE	DESCRIPTION	BY

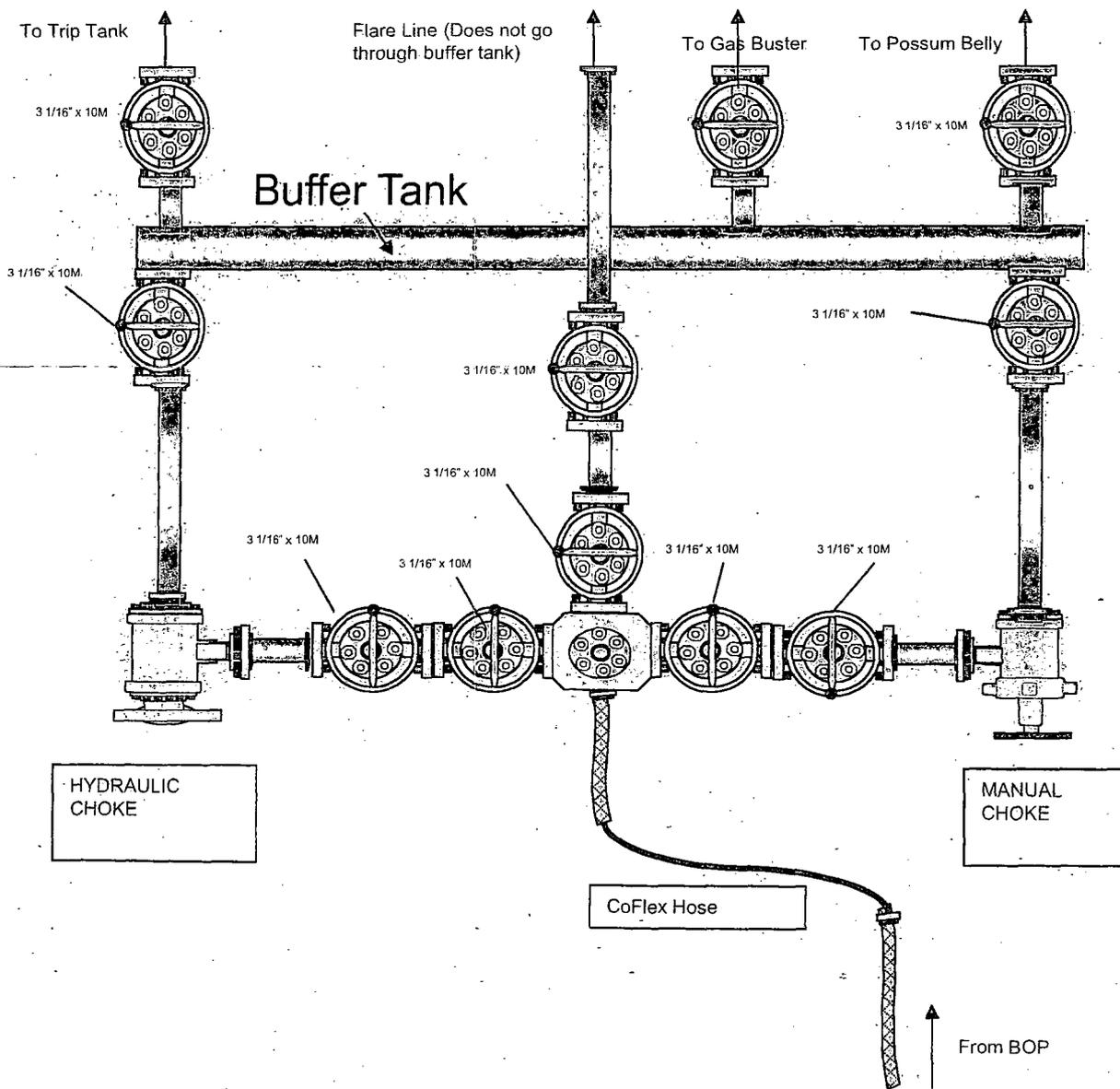
**HELMERICH & PAYNE  
INTERNATIONAL DRILLING CO.**

TITLE:	13 5/8" - 10M BOP 3 RAM STACK		
CUSTOMER:	FLEXRIG3		
PROJECT:	FLEXRIG3		
DRAWN:	NTS	DATE:	12-18-07
SCALE:	3/4"=1'	SHEET:	1 OF 3
REV:	DATE:	DESCRIPTION:	BY:

FIG. NO.: 2.10-P1-07 PER E

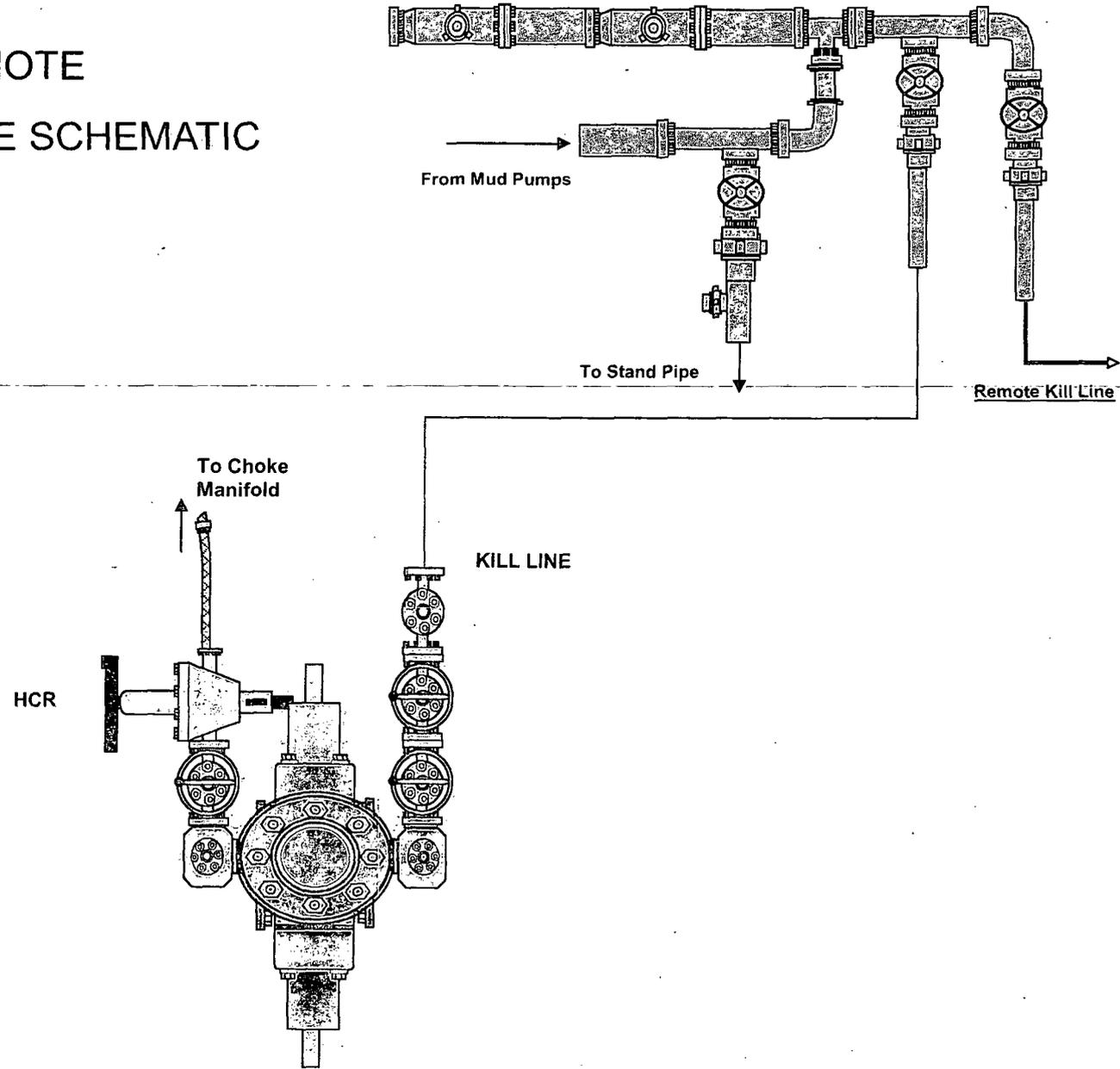
Chk Manfld-1

# FLEX3 STD CHOKE MANIFOLD (COMPREHENSIVE)

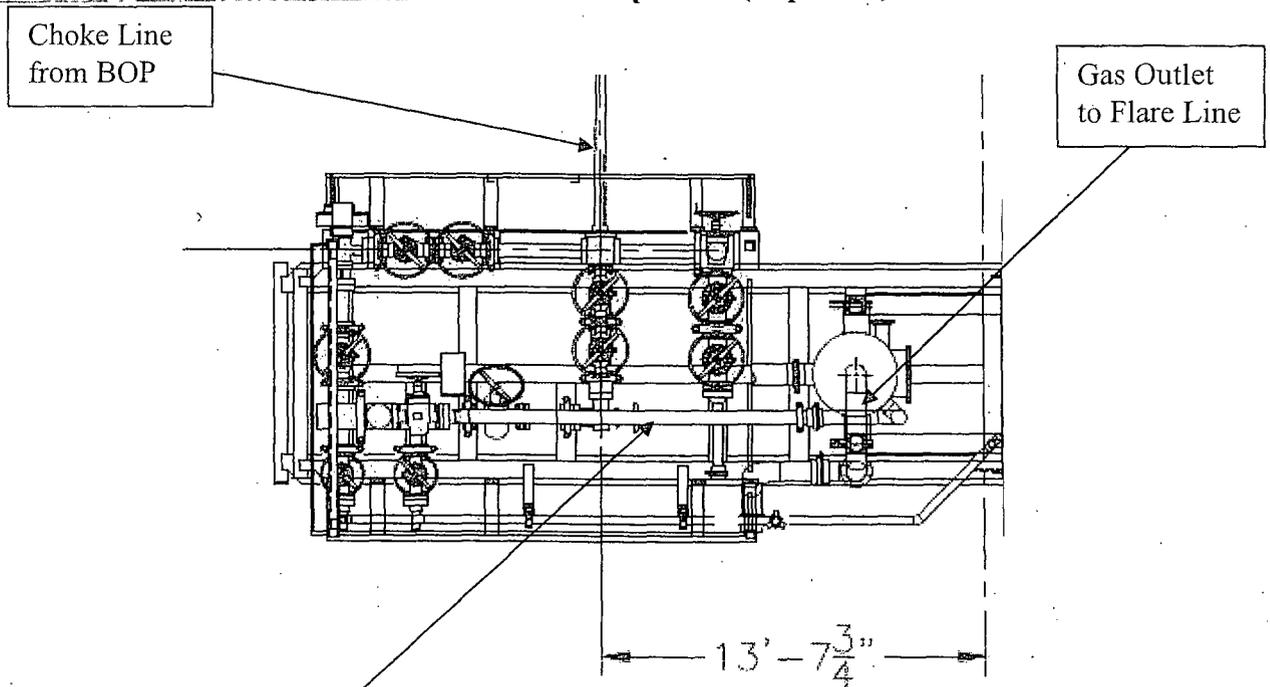


CM-2

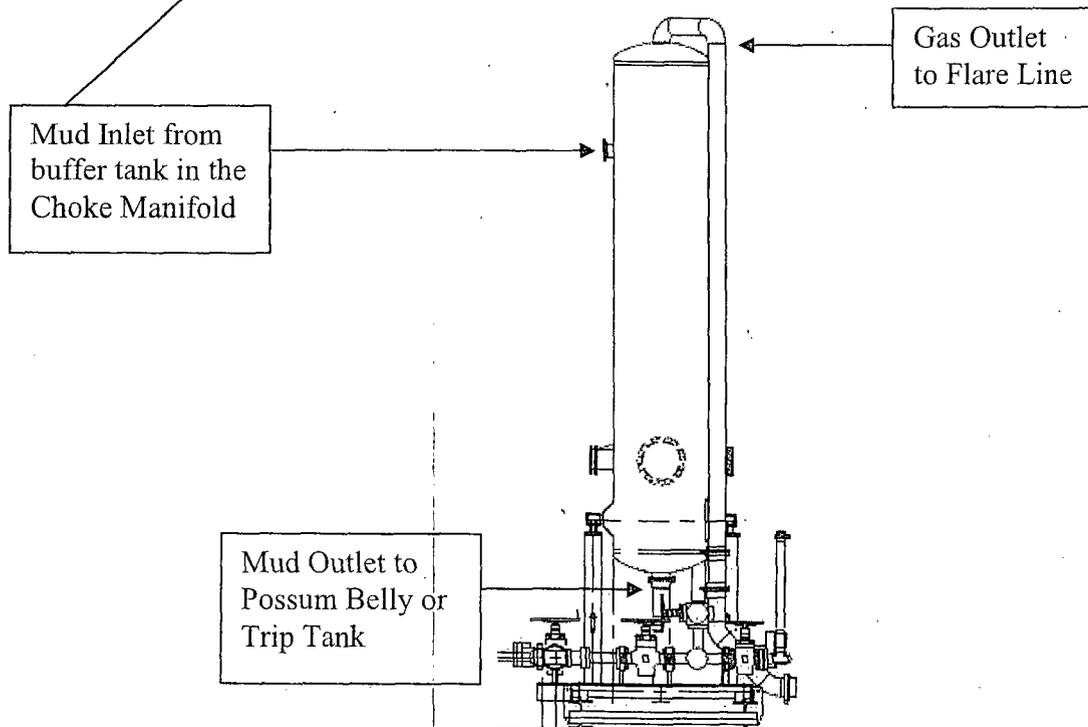
# 10M REMOTE KILL LINE SCHEMATIC



Choke Manifold – Gas Separator (Top View)



Choke Manifold – Gas Separator (Side View)







Fluid Technology

Quality Document

CERTIFICATE OF CONFORMITY

**Supplier** : CONTITECH RUBBER INDUSTRIAL KFT.  
**Equipment** : 6 pcs. Choke and Kill Hose with installed couplings  
**Type** : 3" x 10,67 m WP: 10000 psi  
**Supplier File Number** : 412638  
**Date of Shipment** : April. 2008  
**Customer** : Phoenix Beattie Co.  
**Customer P.o.** : 002491  
**Referenced Standards**  
**/ Codes / Specifications** : API Spec 16 C  
**Serial No.:** 52754,52755,52776,52777,52778,52782

STATEMENT OF CONFORMITY

We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.

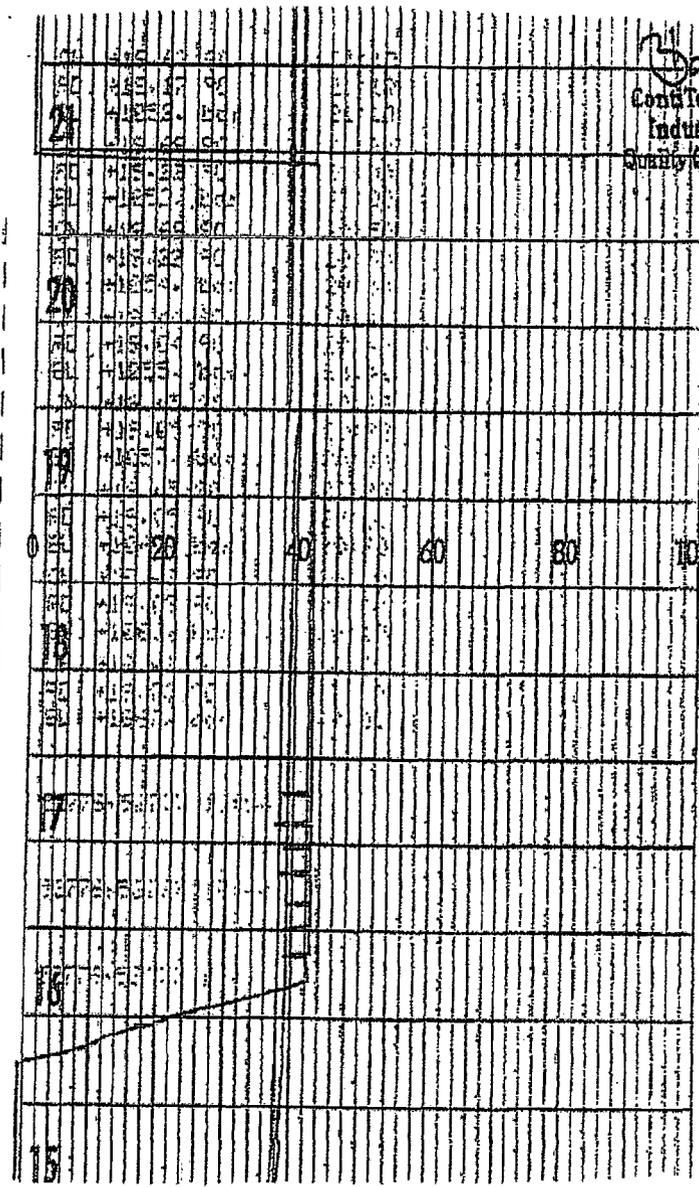
COUNTRY OF ORIGIN HUNGARY/EU

Signed :   
Position: Q.C. Manager

ContiTech Rubber  
Industrial Kft.  
Quality Control Dept.  
(1)

Date: 04. April. 2008

Coflex Hose Certification



*30/08*  
Conti Tech Rubber  
Industrial Kft.  
Quality Control Dept.  
(2)



Coflex Hose Certification

Form No 100/12



**Phoenix Beattie Corp**

11535 Brittonmore Park Drive  
Houston, TX 77041  
Tel: (832) 327-0141  
Fax: (832) 327-0146  
E-mail: mail@phoenixbeattie.com  
www.phoenixbeattie.com

**Delivery Note**

<b>Customer Order Number</b>	370-369-001	<b>Delivery Note Number</b>	003078	<b>Page</b>	1
<b>Customer / Invoice Address</b>			<b>Delivery / Address</b>		
HELMERICH & PAYNE INT'L DRILLING CO 1437 SOUTH BOULDER TULSA, OK 74119			HELMERICH & PAYNE IDC ATTN: JOE STEPHENSON - RIG 370 13609 INDUSTRIAL ROAD HOUSTON, TX 77015		

<b>Customer Acc No</b>	<b>Phoenix Beattie Contract Manager</b>	<b>Phoenix Beattie Reference</b>	<b>Date</b>
H01	JJL	006330	05/23/2008

Item No	Beattie Part Number / Description	Qty Ordered	Qty Sent	Qty To Follow
1	HP10CK3A-35-4F1 3" 10K 16C C&K HOSE x 35ft OAL CW 4.1/16" API SPEC FLANGE E/ End 1: 4.1/16" 10Kpsi API Spec 6A Type 6BX Flange End 2: 4.1/16" 10Kpsi API Spec 6A Type 6BX Flange c/w BX155 Standard ring groove at each end Suitable for H2S Service Working pressure: 10,000psi Test pressure: 15,000psi Standard: API 16C Full specification Armor Guarding: Included Fire Rating: Not Included Temperature rating: -20 Deg C to +100 Deg C	1	1	0
2	SECK3-HPF3 LIFTING & SAFETY EQUIPMENT TO SUIT HP10CK3-35-F1 2 x 160mm ID Safety Clamps 2 x 244mm ID Lifting Collars & element C's 2 x 7ft Stainless Steel wire rope 3/4" OD 4 x 7.75t Shackles	1	1	0
3	SC725-200CS SAFETY CLAMP 200MM 7.25T C/S GALVANISED	1	1	0

Continued...

All goods remain the property of Phoenix Beattie until paid for in full. Any damage or shortage on this delivery must be advised within 5 days. Returns may be subject to a handling charge.

Coflex Hose Certification



Fluid Technology

Quality Document

QUALITY CONTROL INSPECTION AND TEST CERTIFICATE				CERT. N°: 746	
PURCHASER: Phoenix Beattie Co.			P.O. N°: 002491		
CONTITECH ORDER N°: 412638		HOSE TYPE: 3" ID		Choke and Kill Hose	
HOSE SERIAL N°: 52777		NOMINAL / ACTUAL LENGTH: 10,67 m			
W.P. 68,96 MPa	10000	psi	T.P. 103,4 MPa	15000	psi
				Duration:	60 min.
Pressure test with water at ambient temperature  See attachment. (1 page)					
↑ 10 mm = 10 Min. → 10 mm = 25 MPa					
COUPLINGS					
Type	Serial N°		Quality	Heat N°	
3" coupling with 4 1/16" Flange end	917	913	AISI 4130	T7998A	
			AISI 4130	26984	
INFOCHIP INSTALLED				API Spec 16 C Temperature rate: "B"	
All metal parts are flawless					
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.					
Date:	Inspector		Quality Control		
04. April. 2008			ContiTech Rubber Industrial Kit Quality Control Dept. (1)		

Coflex Hose Certification

Form No 100/12



**Phoenix Beattie Corp**

11535 Brittanore Park Drive  
Houston, TX 77041  
Tel: (832) 327-0141  
Fax: (832) 327-0148  
E-mail: mail@phoenixbeattie.com  
www.phoenixbeattie.com

**Delivery Note**

<b>Customer Order Number</b>	370-369-001	<b>Delivery Note Number</b>	003078	<b>Page</b>	2
<b>Customer / Invoice Address</b> HELMERICH & PAYNE INT'L DRILLING CO 1437 SOUTH BOULDER TULSA, OK 74119		<b>Delivery / Address</b> HELMERICH & PAYNE IDC ATTN: JOE STEPHENSON - RIG 370 13609 INDUSTRIAL ROAD HOUSTON, TX 77015			

<b>Customer Acc No</b>	<b>Phoenix Beattie Contract Manager</b>	<b>Phoenix Beattie Reference</b>	<b>Date</b>
H01	JJL	006330	05/23/2008

Item No	Beattie Part Number / Description	Qty Ordered	Qty Sent	Qty To Follow
4	SC725-132CS SAFETY CLAMP 132MM 7.25T C/S GALVANIZED C/W BOLTS	1	1	0
5	00CERT-HYDRO HYDROSTATIC PRESSURE TEST CERTIFICATE	1	1	0
6	00CERT-LOAD LOAD TEST CERTIFICATES	1	1	0
7	00FREIGHT INBOUND / OUTBOUND FREIGHT PRE-PAY & ADD TO FINAL INVOICE NOTE: MATERIAL MUST BE ACCOMPANIED BY PAPERWORK INCLUDING THE PURCHASE ORDER, RIG NUMBER TO ENSURE PROPER PAYMENT	1	1	0

Phoenix Beattie Inspection Signature :

Received in Good Condition : Signature

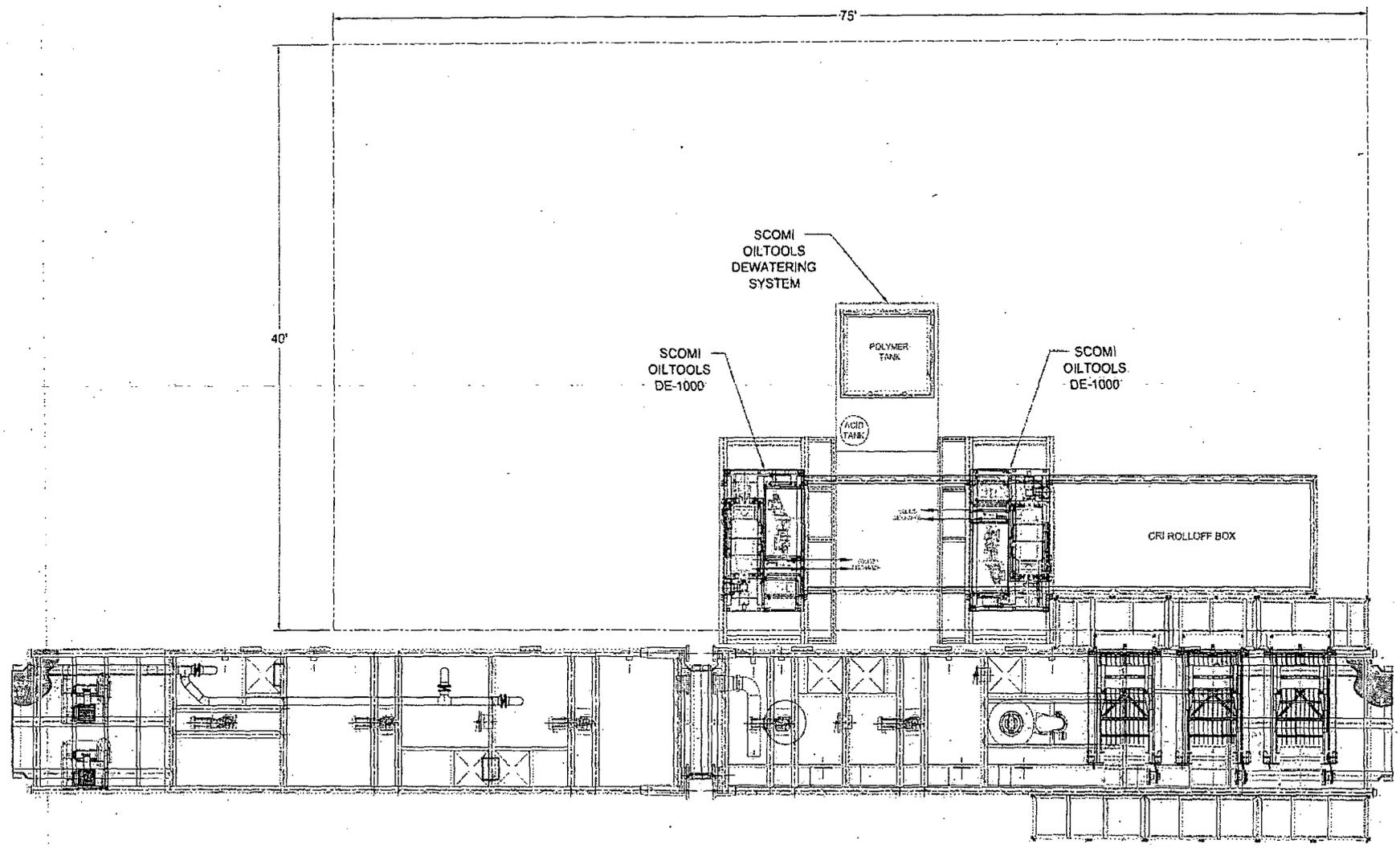
Print Name

Date

All goods remain the property of Phoenix Beattie until paid for in full. Any damage or shortage on this delivery must be advised within 5 days. Returns may be subject to a handling charge.

CL-2

ITEM QTY	DESCRIPTION	LENGTH	WEIGHT
----------	-------------	--------	--------



NO.	DESCRIPTION	QTY	UNIT	WEIGHT	LENGTH
A	AS SHOWN PAGE 3 TO SHOW MSU				

1. ALL STRUCTURAL MATERIAL SHALL BE A36 - A572  
 2. ALL PIPE SHALL BE SCH. 40 MATERIAL SA FCS OR B  
 3. ALL PIPING SHALL BE SCH. 40S PIPE & MATERIAL SA 105.  
 4. ALL FITTINGS SHALL BE MATERIAL SHALL BE SA 254 OR WPS  
 5. TANK FABRICATION SHALL BE IN ACCORDANCE WITH API-650

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CLOSED LOOP SYSTEM  
 BASIC LAYOUT AND TIE IN  
 OXY - H&P - FLEX RIGGS / PG 1 OF 2

DESIGNED BY: DML  
 CHECKED BY: JML  
 DATE: 12/30/86

SCALE: NTS  
 ACID REC'D: D

**Scomi**

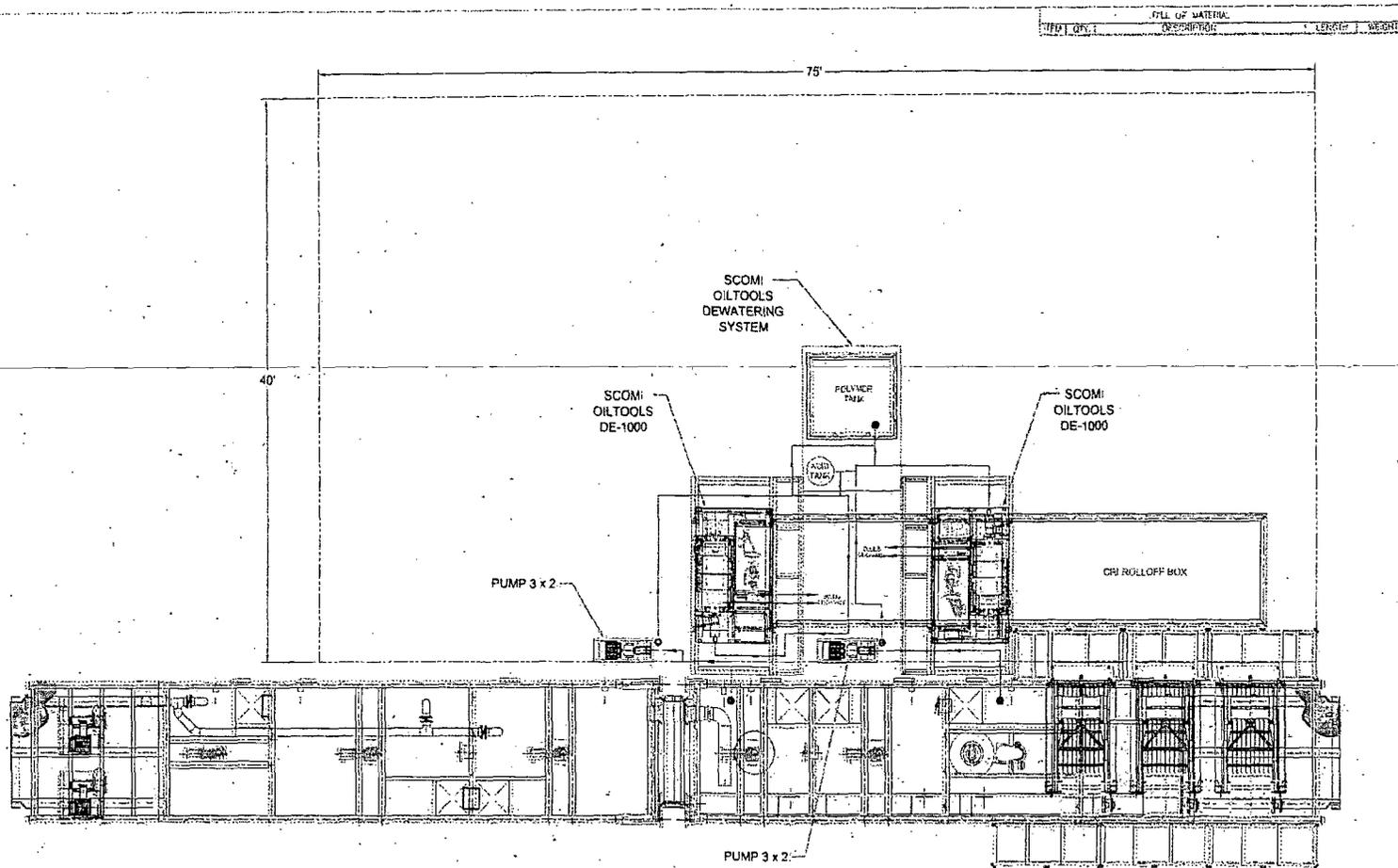
821 N. State Highway Parkway East, Suite 200  
 Savannah, Georgia 39904

PHONE: (911) 282-8016, FAX: (911) 282-8989

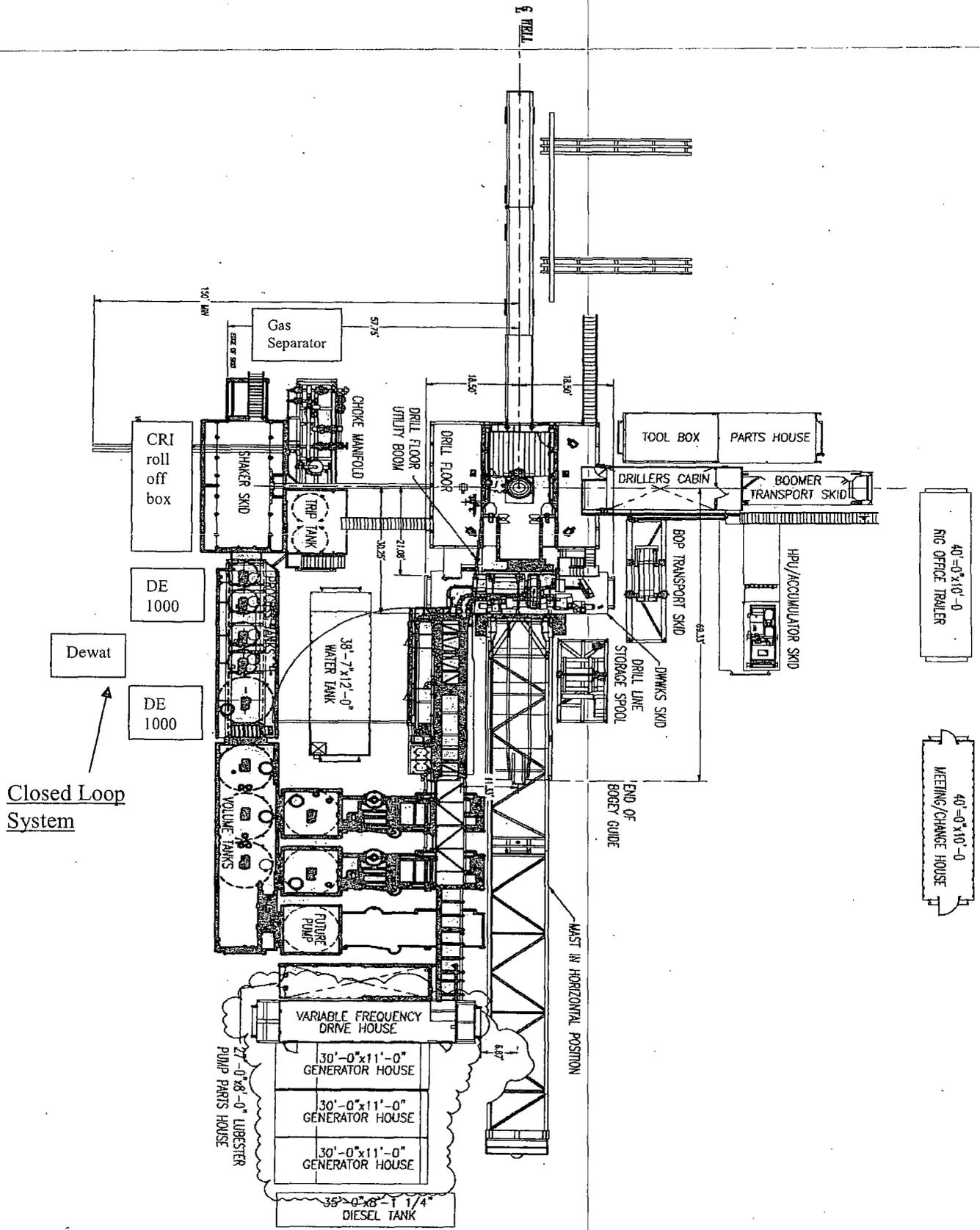
521S-014

A

CL-1



				<p>1. ALL DIMENSIONS UNLESS SPECIFIED ARE IN FEET - AND INCHES.</p> <p>2. ALL DIMENSIONS SHALL BE TO CENTER UNLESS OTHERWISE SPECIFIED.</p> <p>3. ALL DIMENSIONS SHALL BE TO CENTER UNLESS OTHERWISE SPECIFIED.</p> <p>4. ALL DIMENSIONS SHALL BE TO CENTER UNLESS OTHERWISE SPECIFIED.</p> <p>5. ALL DIMENSIONS SHALL BE TO CENTER UNLESS OTHERWISE SPECIFIED.</p> <p>6. ALL DIMENSIONS SHALL BE TO CENTER UNLESS OTHERWISE SPECIFIED.</p> <p>7. ALL DIMENSIONS SHALL BE TO CENTER UNLESS OTHERWISE SPECIFIED.</p> <p>8. ALL DIMENSIONS SHALL BE TO CENTER UNLESS OTHERWISE SPECIFIED.</p> <p>9. ALL DIMENSIONS SHALL BE TO CENTER UNLESS OTHERWISE SPECIFIED.</p> <p>10. ALL DIMENSIONS SHALL BE TO CENTER UNLESS OTHERWISE SPECIFIED.</p>				<p><b>CLOSED LOOP SYSTEM</b>  <b>BASIC LAYOUT AND TIE IN</b>  <b>OXY - H&amp;P - FLEX RIGS / PG 2 OF 2</b></p>				<p><b>Scomi</b>          501 N. Main Street, P.O. Box 1000          Houston, Texas 77001          PHONE: (281) 248-1010, FAX: (281) 248-1000</p>			
REV	NO.	DATE	BY	CHKD	APP'D	SCALE	UNIT	REV	NO.	DATE	BY	CHKD	APP'D	SCALE	UNIT
												521S-014		A	

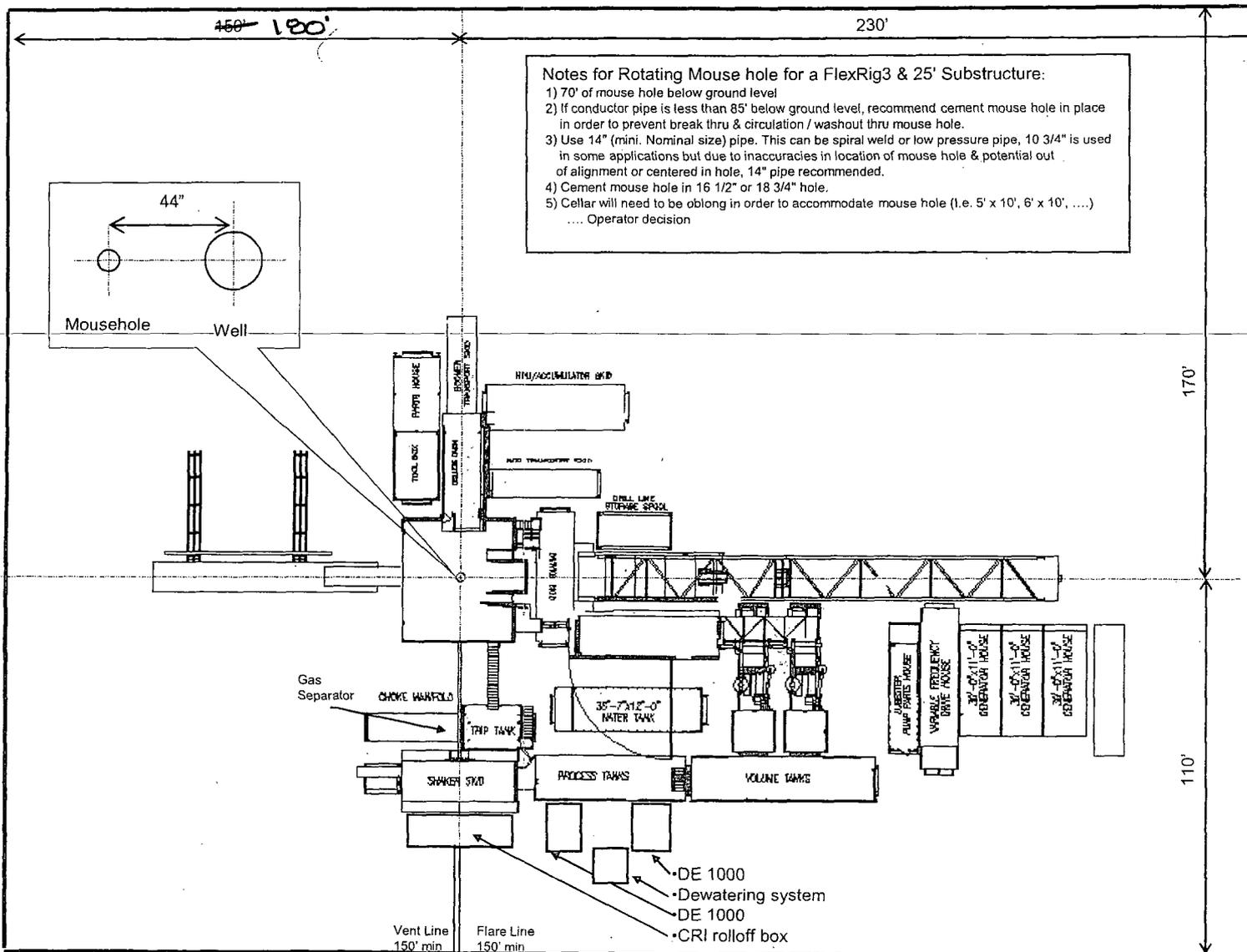


Closed Loop System

# OXY FLEX III PAD ( SCOMI Closed Loop System)

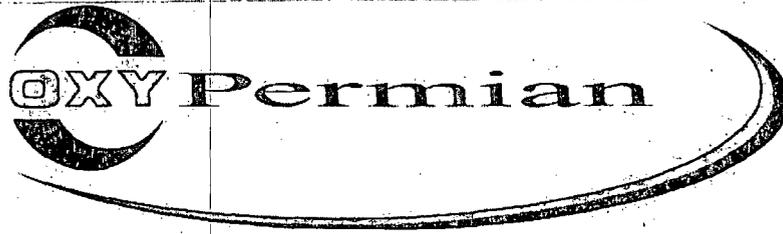
Level Area-No Caliche-For Offices and Living Quarters

CL-4



← 2

100 ft



**Permian Drilling  
Hydrogen Sulfide Drilling Operations Plan  
Cedar Canyon 28 Federal #2H**

Open drill site. No homes or buildings are near the proposed location.

1. Escape

Personnel shall escape upwind of wellbore in the event of an emergency gas release. Escape can take place through the lease road on the South side of the location. Personnel need to move to a safe distance and block the entrance to location. If the primary route is not an option due to the wind direction, then a secondary egress route should be taken.

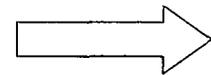
▲ H2S Detectors—At least three detectors will be installed: bell nipple, rig floor and Shakers.

● Briefing Areas. At least two briefing areas will be placed, 90 deg off.

■ Wind direction indicators. Visible from rig floor and from the mud pits area.

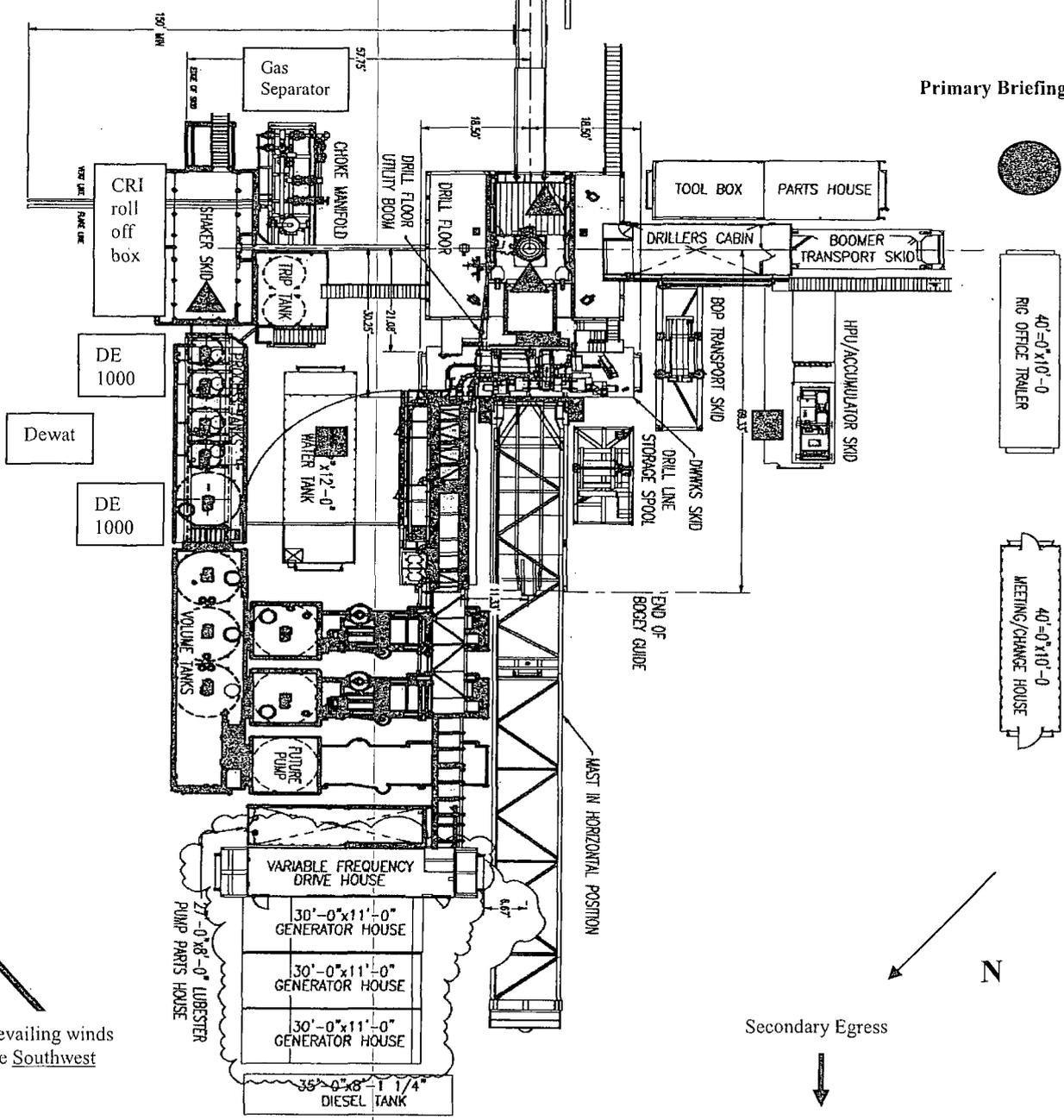
A gas buster is connected to both the choke manifold and flowline outlets.

Rig Layout



Exit to road. Caution sign placed here.

Primary Briefing Area



40'-0" x 10'-0"  
RIG OFFICE TRAILER

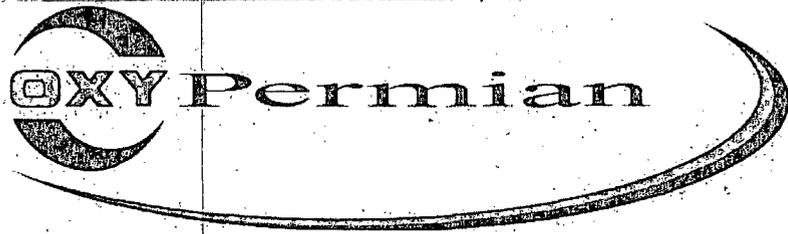
40'-0" x 10'-0"  
MEETING/CHANGE HOUSE

WIND: Prevailing winds are from the Southwest



Secondary Egress





## **Permian Drilling Hydrogen Sulfide Drilling Operations Plan New Mexico**

### **Scope**

This contingency plan establishes guidelines for the public, all company employees, and contract employees who's work activities may involve exposure to hydrogen sulfide (H<sub>2</sub>S), gas.

While drilling this well, it is possible to encounter H<sub>2</sub>S bearing formations. At all times, the first barrier to control H<sub>2</sub>S emissions will be the drilling fluid, which will have a density high enough to control influx.

### **Objective**

1. Provide an immediate and predetermined response plan to any condition when H<sub>2</sub>S is detected. All H<sub>2</sub>S detections in excess of 10 parts per million (ppm) concentration are considered an Emergency.
2. Prevent any and all accidents, and prevent the uncontrolled release of hydrogen sulfide into the atmosphere.
3. Provide proper evacuation procedures to cope with emergencies.
4. Provide immediate and adequate medical attention should an injury occur.

Discussion

Implementation:	This plan with all details is to be fully implemented before drilling to <u>commence</u> .
Emergency response Procedure:	This section outlines the conditions and denotes steps to be taken in the event of an emergency.
Emergency equipment Procedure:	This section outlines the safety and emergency equipment that will be required for the drilling of this well.
Training provisions:	This section outlines the training provisions that must be adhered to prior to drilling.
Drilling emergency call lists:	Included are the telephone numbers of all persons to be contacted should an emergency exist.
Briefing:	This section deals with the briefing of all people involved in the drilling operation.
Public safety:	Public safety personnel will be made aware of any potential evacuation and any additional support needed.
Check lists:	Status check lists and procedural check lists have been included to insure adherence to the plan.
General information:	A general information section has been included to supply support information.

### Hydrogen Sulfide Training

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on the well:

1. The hazards and characteristics of H2S.
2. Proper use and maintenance of personal protective equipment and life support systems.
3. H2S detection.
4. Proper use of H2S detectors, alarms, warning systems, briefing areas, evacuation procedures and prevailing winds.
5. Proper techniques for first aid and rescue procedures.
6. Physical effects of hydrogen sulfide on the human body.
7. Toxicity of hydrogen sulfide and sulfur dioxide.
8. Use of SCBA and supplied air equipment.
9. First aid and artificial respiration.
10. Emergency rescue.

In addition, supervisory personnel will be trained in the following areas:

1. The effects of H2S on metal components. If high tensile strength tubular is to be used, personnel will be trained in their special maintenance requirements.
2. Corrective action and shut-in procedures when drilling a well, blowout prevention and well control procedures.
3. The contents and requirements of the H2S Drilling Operations Plan.

H2S training refresher must have been taken within one year prior to drilling the well. Specifics on the well to be drilled will be discussed during the pre-spud meeting. H2S and well control (choke) drills will be performed while drilling the well, at least on a weekly basis. This plan shall be available in the well site. All personnel will be required to carry the documentation proving that the H2S training has been taken.

#### Service company and visiting personnel

- A. Each service company that will be on this well will be notified if the zone contains H2S.
- B. Each service company must provide for the training and equipment of their employees before they arrive at the well site.
- C. Each service company will be expected to attend a well site briefing

Emergency Equipment Requirements1. Well control equipment

The well shall have hydraulic BOP equipment for the anticipated pressures. Equipment is to be tested on installation and follow Oxy Well Control standard, as well as BLM Onshore Order #2.

*Special control equipment:*

- A. Hydraulic BOP equipment with remote control on ground.
- B. Rotating head
- C. Gas buster equipment shall be installed before drilling out of surface pipe.

2. Protective equipment for personnel

- A. Four (4) 30-minute positive pressure air packs (2 at each briefing area) on location.
- B. Adequate fire extinguishers shall be located at strategic locations.
- C. Radio / cell telephone communication will be available at the rig.
  - Rig floor and trailers.
  - Vehicle.

3. Hydrogen sulfide sensors and alarms

- A. H<sub>2</sub>S sensor with alarms will be located on the rig floor, at the bell nipple, and at the flow line. These monitors will be set to alarm at 10 ppm with strobe light, and audible alarm.
- B. Hand operated detectors with tubes.
- C. H<sub>2</sub>S monitor tester (to be provided by contract Safety Company.)
- D. There shall be one combustible gas detector on location at all times.

4. Visual Warning Systems

- A. One sign located at each location entrance with the following language:

**Caution – potential poison gas  
Hydrogen sulfide  
No admittance without authorization**

*Wind sock – wind streamers:*

- A. One 36" (in length) wind sock located at protection center, at height visible from rig floor.
- B. One 36" (in length) wind sock located at height visible from pit areas.

*Condition flags*

- A. One each condition flag to be displayed to denote conditions.

**green – normal conditions**  
**yellow – potential danger**  
**red – danger, H<sub>2</sub>S present.**

- B. Condition flag shall be posted at each location sign entrance.

5. Mud Program

The mud program is designed to minimize the risk of having H<sub>2</sub>S and other formation fluids at surface. Proper mud weight and safe drilling practices will be applied. H<sub>2</sub>S scavengers will be used to minimize the hazards while drilling. Below is a summary of the drilling program.

*Mud inspection devices:*

Garrett gas train or hatch tester for inspection of sulfide concentration in mud system.

6. Metallurgy

- A. Drill string, casing, tubing, wellhead, blowout preventers, drilling spools or adapters, kill lines, choke manifold, lines and valves shall be suitable for the H<sub>2</sub>S service.
- B. All the elastomers, packing, seals and ring gaskets shall be suitable for H<sub>2</sub>S service.

7. Well Testing

No drill stem test will be performed on this well.

8. Evacuation plan

Evacuation routes should be established prior to well spud for each well and discussed with all rig personnel.

9. Designated area

- A. Parking and visitor area: all vehicles are to be parked at a predetermined safe distance from the wellhead.
- B. There will be a designated smoking area.
- C. Two briefing areas on either side of the location at the maximum allowable distance from the well bore so they offset prevailing winds perpendicularly, or at a 45-degree angle if wind direction tends to shift in the area.

Emergency procedures

- A. In the event of any evidence of H<sub>2</sub>S level above 10 ppm, take the following steps:
  - 1. The Driller will pick up off bottom, shut down the pumps, slow down the pipe rotation.
  - 2. Secure and don escape breathing equipment, report to the upwind designated safe briefing / muster area.
  - 3. All personnel on location will be accounted for and emergency search should begin for any missing, the Buddy System will be implemented.
  - 4. Order non-essential personnel to leave the well site, order all essential personnel out of the danger zone and upwind to the nearest designated safe briefing / muster area.
  - 5. Entrance to the location will be secured to a higher level than our usual "Meet and Greet" requirement, and the proper condition flag will be displayed at the entrance to the location.
  - 6. Take steps to determine if the H<sub>2</sub>S level can be corrected or suppressed and, if so, proceed as required.
- B. If uncontrollable conditions occur:
  - 1. Take steps to protect and/or remove any public in the down-wind area from the rig – partial evacuation and isolation. Notify necessary public safety personnel and appropriate regulatory entities (i.e. BLM) of the situation.

2. Remove all personnel to the nearest upwind designated safe briefing / muster area or off location.
3. Notify public safety personnel of safe briefing / muster area.
4. An assigned crew member will blockade the entrance to the location. No unauthorized personnel will be allowed entry to the location.
5. Proceed with best plan (at the time) to regain control of the well. Maintain tight security and safety procedures.

C. Responsibility:

1. Designated personnel.
  - a. Shall be responsible for the total implementation of this plan.
  - b. Shall be in complete command during any emergency.
  - c. Shall designate a back-up.

All personnel:

1. On alarm, don escape unit and report to the nearest upwind designated safe briefing / muster area upw
2. Check status of personnel (buddy system).
3. Secure breathing equipment.
4. Await orders from supervisor.

Drill site manager:

1. Don escape unit if necessary and report to nearest upwind designated safe briefing / muster area.
2. Coordinate preparations of individuals to return to point of release with tool pusher and driller (using the buddy system).
3. Determine H2S concentrations.
4. Assess situation and take control measures.

Tool pusher:

1. Don escape unit Report to up nearest upwind designated safe briefing / muster area.
2. Coordinate preparation of individuals to return to point of release with tool pusher drill site manager (using the buddy system).
3. Determine H2S concentration.
4. Assess situation and take control measures.

Driller:

1. Don escape unit, shut down pumps, continue rotating DP.

- |   |  |
|---|--|
|   | 2. Check monitor for point of release.   |
|   | 3. Report to nearest upwind designated safe briefing / muster area.  |
|   | 4. Check status of personnel (in an attempt to rescue, use the buddy system):  |
|   | 5. Assigns least essential person to notify Drill Site Manager and tool pusher by quickest means in case of their absence.   |
|   | 6. Assumes the responsibilities of the Drill Site Manager and tool pusher until they arrive should they be absent.   |
| Derrick man<br>Floor man #1<br>Floor man #2 | 1. Will remain in briefing / muster area until instructed by supervisor.   |
| Mud engineer:                               | 1. Report to nearest upwind designated safe briefing / muster area.<br>2. When instructed, begin check of mud for ph and H <sub>2</sub> S level. (Garett gas train.) |
| Safety personnel:                           | 1. Mask up and check status of all personnel and secure operations as instructed by drill site manager.  |

**Taking a kick**

When taking a kick during an H<sub>2</sub>S emergency, all personnel will follow standard Well control procedures after reporting to briefing area and masking up.

**Open-hole logging**

All unnecessary personnel off floor. Drill Site Manager and safety personnel should monitor condition, advise status and determine need for use of air equipment.

**Running casing or plugging**

Following the same "tripping" procedure as above. Drill Site Manager and safety personnel should determine if all personnel have access to protective equipment.

### Ignition procedures

The decision to ignite the well is the responsibility of the operator (Oxy Drilling Management). The decision should be made only as a last resort and in a situation where it is clear that:

1. Human life and property are endangered.
2. There is no hope controlling the blowout under the prevailing conditions at the well.

#### Instructions for igniting the well

1. Two people are required for the actual igniting operation. They must wear self-contained breathing units and have a safety rope attached. One man (tool pusher or safety engineer) will check the atmosphere for explosive gases with the gas monitor. The other man is responsible for igniting the well.
2. Primary method to ignite: 25 mm flare gun with range of approximately 500 feet.
3. Ignite upwind and do not approach any closer than is warranted.
4. Select the ignition site best for protection, and which offers an easy escape route.
5. Before firing, check for presence of combustible gas.
6. After lighting, continue emergency action and procedure as before.
7. All unassigned personnel will remain in briefing area until instructed by supervisor or directed by the Drill Site Manager.

**Remember:** After well is ignited, burning hydrogen sulfide will convert to sulfur dioxide, which is also highly toxic. **Do not assume the area is safe after the well is ignited.**

**Status check list**

Note: All items on this list must be completed before drilling to production casing point.

1. H<sub>2</sub>S sign at location entrance.
2. Two (2) wind socks located as required.
3. Four (4) 30-minute positive pressure air packs (2 at each Briefing area) on location for all rig personnel and mud loggers.
4. Air packs inspected and ready for use.
5. Cascade system and hose line hook-up as needed.
6. Cascade system for refilling air bottles as needed.
7. Condition flag on location and ready for use.
8. H<sub>2</sub>S detection system hooked up and tested.
9. H<sub>2</sub>S alarm system hooked up and tested.
10. Hand operated H<sub>2</sub>S detector with tubes on location.
11. 1 – 100' length of nylon rope on location.
12. All rig crew and supervisors trained as required.
13. All outside service contractors advised of potential H<sub>2</sub>S hazard on well.
14. No smoking sign posted and a designated smoking area identified.
15. Calibration of all H<sub>2</sub>S equipment shall be noted on the IADC report.

Checked by: \_\_\_\_\_ Date: \_\_\_\_\_

**Procedural check list during H<sub>2</sub>S events**

**Perform each tour:**

1. Check fire extinguishers to see that they have the proper charge.
2. Check breathing equipment to ensure that it in proper working order.
3. Make sure all the H<sub>2</sub>S detection system is operative.

**Perform each week:**

1. Check each piece of breathing equipment to make sure that demand or forced air regulator is working. This requires that the bottle be opened and the mask assembly be put on tight enough so that when you inhale, you receive air or feel air flow.
2. BOP skills (well control drills).
3. Check supply pressure on BOP accumulator stand by source.
4. Check breathing equipment mask assembly to see that straps are loosened and turned back, ready to put on.
5. Check pressure on breathing equipment air bottles to make sure they are charged to full volume. ( Air quality checked for proper air grade "D" before bringing to location)
6. Confirm pressure on all supply air bottles.
7. Perform breathing equipment drills with on-site personnel.
8. Check the following supplies for availability.
  - A. Emergency telephone list.
  - B. Hand operated H<sub>2</sub>S detectors and tubes.

General evacuation plan

1. When the company approved supervisor (Drill Site Manager, consultant, rig pusher, or driller) determines the H2S gas cannot be limited to the well location and the public will be involved, he will activate the evacuation plan.
2. Drill Site Manager or designee will notify local government agency that a hazardous condition exists and evacuation needs to be implemented.
3. Company or contractor safety personnel that have been trained in the use of H2S detection equipment and self-contained breathing equipment will monitor H2S concentrations, wind directions, and area of exposure. They will delineate the outer perimeter of the hazardous gas area. Extension to the evacuation area will be determined from information gathered.
4. Law enforcement personnel (state police, police dept., fire dept., and sheriff's dept.) Will be called to aid in setting up and maintaining road blocks. Also, they will aid in evacuation of the public if necessary.
5. After the discharge of gas has been controlled, company safety personnel will determine when the area is safe for re-entry.

**Important: Law enforcement personnel will not be asked to come into a contaminated area. Their assistance will be limited to uncontaminated areas. Constant radio contact will be maintained with them.**

Emergency actionsWell blowout – if emergency

1. Evacuate all personnel to “Safe Briefing / Muster Areas” or off location if needed.
2. If sour gas – evacuate rig personnel.
3. If sour gas – evacuate public within 3000 ft radius of exposure.
4. Don SCBA and shut well in if possible using the buddy system.
5. Notify Drilling Superintendent and call 911 for emergency help (fire dept and ambulance) if needed.
6. Implement the Blowout Contingency Plan, and Drilling Emergency Action Plan.
6. Give first aid as needed.

Person down location/facility

1. If immediately possible, contact 911. Give location and wait for confirmation.
2. Don SCBA and perform rescue operation using buddy system.

**Toxic effects of hydrogen sulfide**

Hydrogen sulfide is extremely toxic. The acceptable ceiling concentration for eight-hour exposure is 10 ppm, which is .001% by volume. Hydrogen sulfide is heavier than air (specific gravity – 1.192) and colorless. It forms an explosive mixture with air between 4.3 and 46.0 percent by volume. Hydrogen sulfide is almost as toxic as hydrogen cyanide and is between five and six times more toxic than carbon monoxide. Toxicity data for hydrogen sulfide and various other gases are compared in table i. Physical effects at various hydrogen sulfide exposure levels are shown in table ii.

Table i  
Toxicity of various gases

Common name	Chemical formula	Specific gravity (sc=1)	Threshold limit (1)	Hazardous limit (2)	Lethal concentration (3)
Hydrogen Cyanide	Hcn	0.94	10 ppm	150 ppm/hr	300 ppm
Hydrogen Sulfide	H <sub>2</sub> S	1.18	10 ppm	250 ppm/hr	600 ppm
Sulfur Dioxide	So <sub>2</sub>	2.21	5 ppm	-	1000 ppm
Chlorine	Cl <sub>2</sub>	2.45	1 ppm	4 ppm/hr	1000 ppm
Carbon Monoxide	Co	0.97	50 ppm	400 ppm/hr	1000 ppm
Carbon Dioxide	Co <sub>2</sub>	1.52	5000 ppm	5%	10%
Methane	Ch <sub>4</sub>	0.55	90,000 ppm	Combustible above 5% in air	

- 1) threshold limit – concentration at which it is believed that all workers may be repeatedly exposed day after day without adverse effects.
- 2) hazardous limit – concentration that will cause death with short-term exposure.
- 3) lethal concentration – concentration that will cause death with short-term exposure.

**Toxic effects of hydrogen sulfide**

Table ii  
Physical effects of hydrogen sulfide

Percent (%)	Ppm	Concentration		Physical effects
		Grains	100 std. Ft <sup>3</sup> *	
0.001	<10	00.65		Obvious and unpleasant odor.

---

0.002	10	01.30	Safe for 8 hours of exposure.
0.010	100	06.48	Kill smell in 3 - 15 minutes. May sting eyes and throat.
0.020	200	12.96	Kills smell shortly; stings eyes and throat.
0.050	500	32.96	Dizziness; breathing ceases in a few minutes; needs prompt artificial respiration.
0.070	700	45.36	Unconscious quickly; death will result if not rescued promptly.
0.100	1000	64.30	Unconscious at once; followed by death within minutes.

\*at 15.00 psia and 60'f.

Use of self-contained breathing equipment (SCBA)

1. Written procedures shall be prepared covering safe use of SCBA's in dangerous atmosphere, which might be encountered in normal operations or in emergencies. Personnel shall be familiar with these procedures and the available SCBA.
2. SCBA's shall be inspected frequently at random to insure that they are properly used, cleaned, and maintained.
3. Anyone who may use the SCBA's shall be trained in how to insure proper face-piece to face seal. They shall wear SCBA's in normal air and then wear them in a test atmosphere. (note: such items as facial hair {beard or sideburns} and eyeglasses will not allow proper seal.) Anyone that may be reasonably expected to wear SCBA's should have these items removed before entering a toxic atmosphere. A special mask must be obtained for anyone who must wear eyeglasses or contact lenses.
4. Maintenance and care of SCBA's:
  - a. A program for maintenance and care of SCBA's shall include the following:
    1. Inspection for defects, including leak checks.
    2. Cleaning and disinfecting.
    3. Repair.
    4. Storage.
  - b. Inspection, self-contained breathing apparatus for emergency use shall be inspected monthly.
    1. Fully charged cylinders.
    2. Regulator and warning device operation.
    3. Condition of face piece and connections.
    4. Rubber parts shall be maintained to keep them pliable and prevent deterioration.
  - c. Routinely used SCBA's shall be collected, cleaned and disinfected as frequently as necessary to insure proper protection is provided.
5. Persons assigned tasks that requires use of self-contained breathing equipment shall be certified physically fit (medically cleared) for breathing equipment usage at least annually.
6. SCBA's should be worn when:
  - A. Any employee works near the top or on top of any tank unless test reveals less than 10 ppm of H<sub>2</sub>S.

- B. When breaking out any line where H<sub>2</sub>S can reasonably be expected.
- C. When sampling air in areas to determine if toxic concentrations of H<sub>2</sub>S exists.
- D. When working in areas where over 10 ppm H<sub>2</sub>S has been detected.
- E. At any time there is a doubt as to the H<sub>2</sub>S level in the area to be entered.

**Rescue**  
**First aid for H<sub>2</sub>S poisoning**

Do not panic!

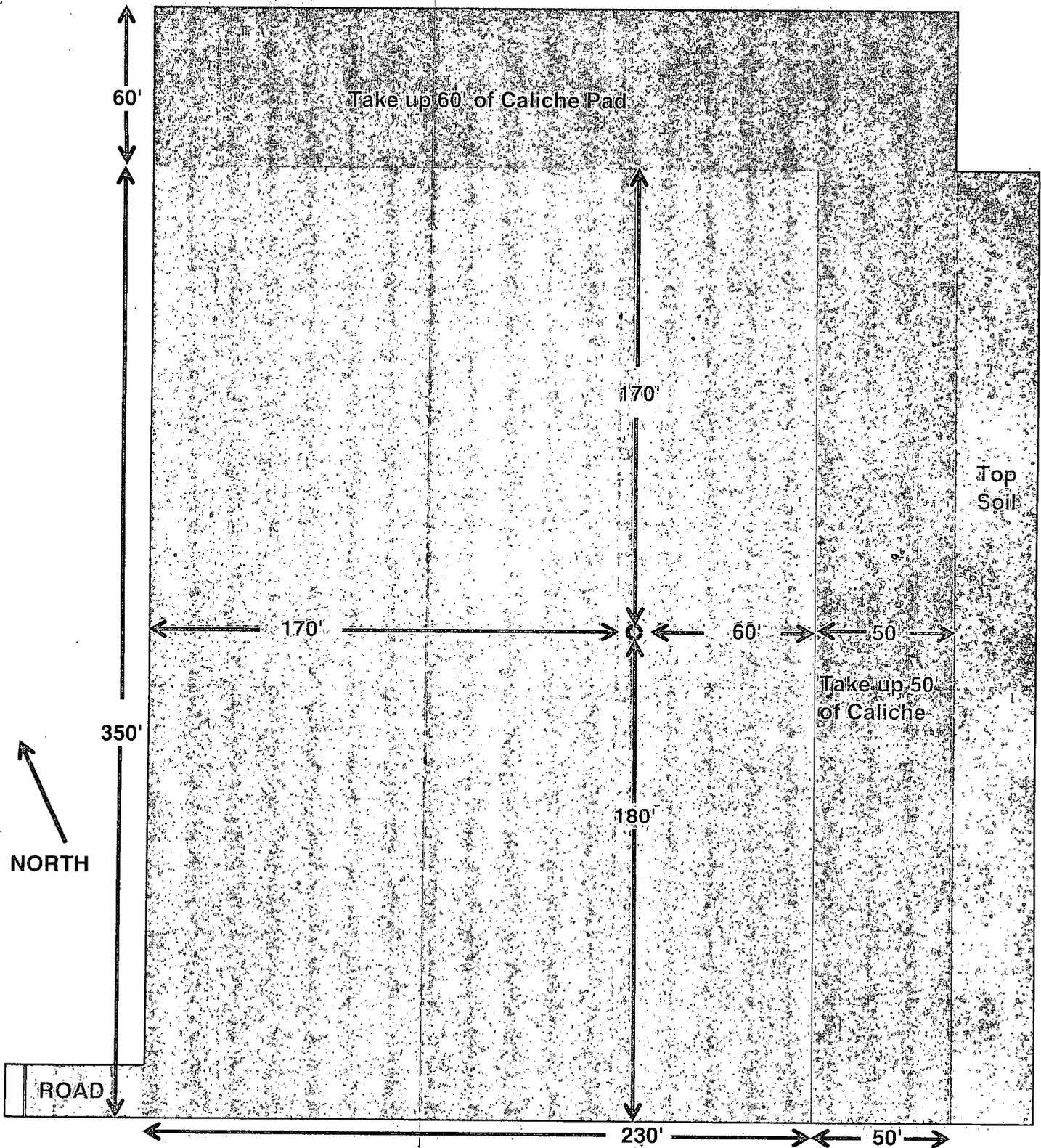
Remain calm – think!

1. Don SCBA breathing equipment.
2. Remove victim(s) utilizing buddy system to fresh air as quickly as possible. (go up-wind from source or at right angle to the wind. Not down wind.)
3. Briefly apply chest pressure – arm lift method of artificial respiration to clean the victim's lungs and to avoid inhaling any toxic gas directly from the victim's lungs.
4. Provide for prompt transportation to the hospital, and continue giving artificial respiration if needed.
5. Hospital(s) or medical facilities need to be informed, before-hand, of the possibility of H<sub>2</sub>S gas poisoning – no matter how remote the possibility is.
6. Notify emergency room personnel that the victim(s) has been exposed to H<sub>2</sub>S gas.

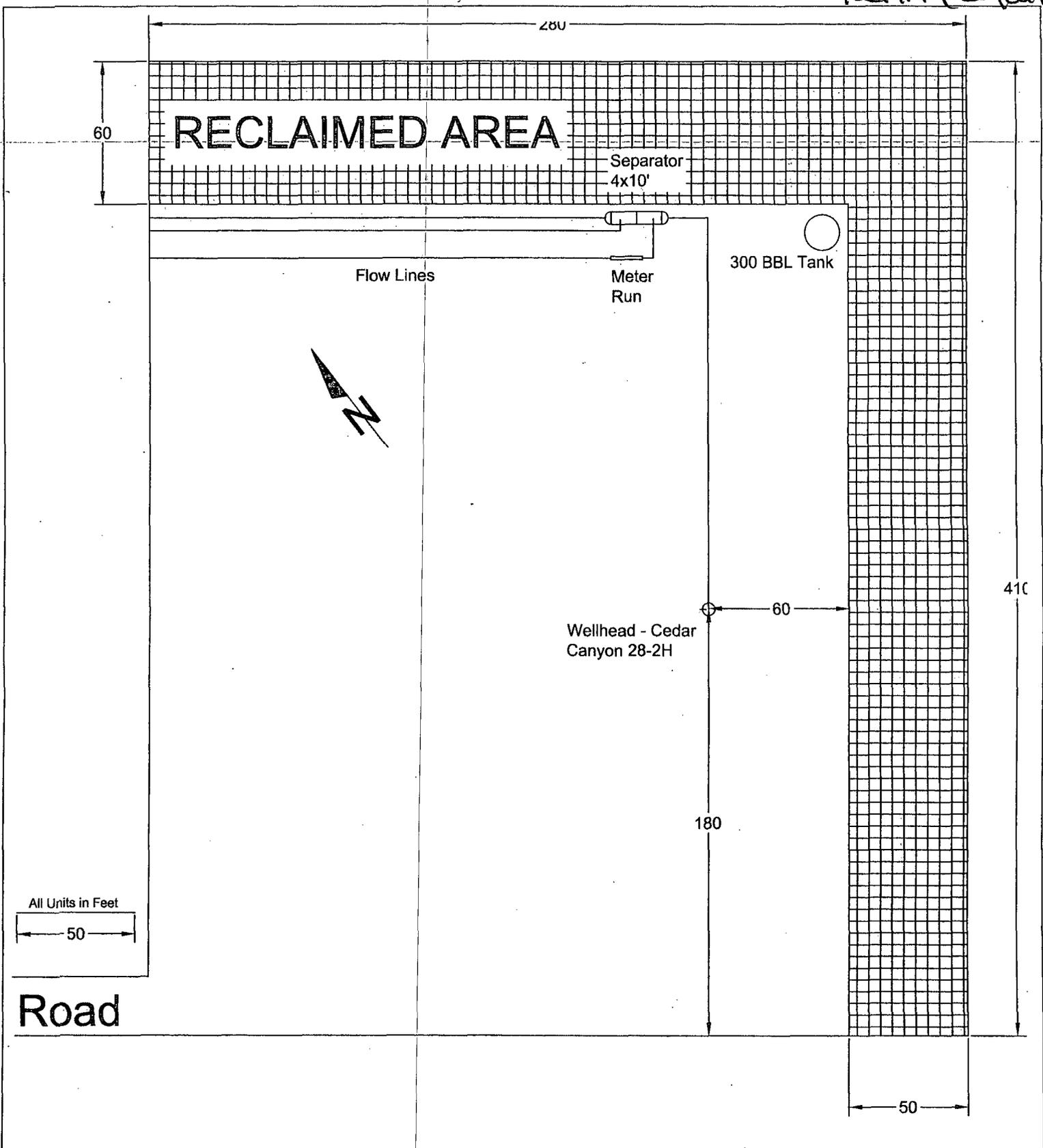
Besides basic first aid, everyone on location should have a good working knowledge of artificial respiration.

Revised CM 6/27/2012

H & P 477 - V-Door Southeast  
Cedar Canyon 28 Federal Com. #2H



If road comes into the Southeast corner of pad, Oxy will take up 50' on Northeast side and 60' on Northwest side of pad



All Units in Feet  
 50

Road

REVISION BLOCK      ENGINEERING RECORD

NO.	DATE	DESCRIPTION	BY	CHK	APP	BY	DATE
A	11/11/12	Plot Plan for Permitting	RJG			RJG	11/11/2012

**PRODUCTION FACILITY LAYOUT**  
 Cedar Canyon 28-2H  
 Federal Com.

## PECOS DISTRICT CONDITIONS OF APPROVAL

OPERATOR'S NAME:	OXY USA Inc
LEASE NO.:	NM94651
WELL NAME & NO.:	2H Cedar Canyon 28 Federal Com
SURFACE HOLE FOOTAGE:	458' / FNL & 1980' / FEL
BOTTOM HOLE FOOTAGE:	380' / FSL & 1980' / FEL
LOCATION:	Section 28, T.24 S., R.29 E., NMPM
COUNTY:	Eddy County, New Mexico

### TABLE OF CONTENTS

Standard Conditions of Approval (COA) apply to this APD. If any deviations to these standards exist or special COAs are required, the section with the deviation or requirement will be checked below.

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- Noxious Weeds**
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  - Visual Resource Management**
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