

UNITED STATES
DEPARTMENT OF THE INTERIOR
BUREAU OF LAND MANAGEMENT

FORM APPROVED
OMB NO. 1004-0137
Expires: January 31, 2018

SUNDRY NOTICES AND REPORTS ON WELLS
Do not use this form for proposals to drill or to re-enter an abandoned well. Use form 3160-3 (APD) for such proposals.

Carlsbad Field Office
OCD Artesia

SUBMIT IN TRIPLICATE - Other instructions on page 2

1. Type of Well <input checked="" type="checkbox"/> Oil Well <input type="checkbox"/> Gas Well <input type="checkbox"/> Other	7. If Unit or CA/Agreement, Name and/or No. SPUD MUFFIN 31-30 FED COM 331H
2. Name of Operator DEVON ENERGY PRODUCTION COMPANY Contact: ERIN WORKMAN Email: Erin.workman@dvn.com	8. Well Name and No. SPUD MUFFIN 31-30 FED COM 331H
3a. Address 333 WEST SHERIDAN AVE. OKC, OK 73102	9. API Well No. 30-015-45459
3b. Phone No. (include area code) Ph: 405-552-7970	10. Field and Pool or Exploratory Area CEDAR CANYON, BONE SPRING
4. Location of Well (Footage, Sec., T., R., M., or Survey Description) Sec 31 T23S R29E Mer NMP SWSW 270FSL 1275FWL	11. County or Parish, State EDDY COUNTY, CO

BLM CONSERVATION
ARTESIA DISTRICT

FEB 07 2019

RECEIVED

12. CHECK THE APPROPRIATE BOX(ES) TO INDICATE NATURE OF NOTICE, REPORT, OR OTHER DATA

TYPE OF SUBMISSION	TYPE OF ACTION			
<input checked="" type="checkbox"/> Notice of Intent	<input type="checkbox"/> Acidize	<input type="checkbox"/> Deepen	<input type="checkbox"/> Production (Start/Resume)	<input type="checkbox"/> Water Shut-Off
<input type="checkbox"/> Subsequent Report	<input type="checkbox"/> Alter Casing	<input type="checkbox"/> Hydraulic Fracturing	<input type="checkbox"/> Reclamation	<input type="checkbox"/> Well Integrity
<input type="checkbox"/> Final Abandonment Notice	<input type="checkbox"/> Casing Repair	<input type="checkbox"/> New Construction	<input type="checkbox"/> Recomplete	<input checked="" type="checkbox"/> Other
	<input type="checkbox"/> Change Plans	<input type="checkbox"/> Plug and Abandon	<input type="checkbox"/> Temporarily Abandon	
	<input type="checkbox"/> Convert to Injection	<input type="checkbox"/> Plug Back	<input type="checkbox"/> Water Disposal	

13. Describe Proposed or Completed Operation: Clearly state all pertinent details, including estimated starting date of any proposed work and approximate duration thereof. If the proposal is to deepen directionally or recomplate horizontally, give subsurface locations and measured and true vertical depths of all pertinent markers and zones. Attach the Bond under which the work will be performed or provide the Bond No. on file with BLM/BIA. Required subsequent reports must be filed within 30 days following completion of the involved operations. If the operation results in a multiple completion or recomplate in a new interval, a Form 3160-4 must be filed once testing has been completed. Final Abandonment Notices must be filed only after all requirements, including reclamation, have been completed and the operator has determined that the site is ready for final inspection.

Devon Energy respectfully requests to sundry the well design for the Spud Muffin 31-30 Fed Com 331H. Revised casing design/cementing program/mud program can be found below.

Accepted For Record
NMOCD
2-8-19

ATTACHMENTS: Updated Drill Plan

RECEIVED

JAN 17 2019

SEE ATTACHED FOR
CONDITIONS OF APPROVAL

DISTRICT II-ARTESIA O.C.D.

14. I hereby certify that the foregoing is true and correct.

Electronic Submission #450621 verified by the BLM Well Information System For DEVON ENERGY PRODUCTION COMPAN, sent to the Carlsbad Committed to AFMSS for processing by MUSTAFA HAQUE on 01/15/2019 ()

Name (Printed/Typed) ERIN WORKMAN	Title REGULATORY COMPLIANCE PROF.
Signature (Electronic Submission)	Date 01/15/2019

THIS SPACE FOR FEDERAL OR STATE OFFICE USE

Approved By <u>Mustafa Haque</u>	Title <u>Petroleum Engineer</u>	Date <u>01-15-2019</u>
Conditions of approval, if any, are attached. Approval of this notice does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.		
Office <u>Carlsbad Field Office</u>		

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

(Instructions on page 2)

**** OPERATOR-SUBMITTED ** OPERATOR-SUBMITTED ** OPERATOR-SUBMITTED ****

RW 2-8-19

Devon Energy, Spud Muffin 31-30 Fed Com 331H Sundry

Devon Energy respectfully requests to sundry the well design for the Spud Muffin 31-30 Fed Com 331H. Revised casing design/cementing program/mud program can be found below.

Devon Energy, Spud Muffin 31-30 Fed Com 331H Sundry

Geologic Formations

TVD of target	9,626'	Pilot hole depth	N/A
MD at TD:	19,963'	Deepest expected fresh water:	

Basin

Formation	Depth (TVD) from KB	Water/Mineral Bearing/ Target Zone?	Hazards*
Top Salt	500		
Base of Salt	2700		
Lamar	3106		
Bell Canyon	3157		
Brushy Canyon	5230		
Bone Spring Lime	6812		
1st BSPG Sand	7872		
2nd BSPG Sand	8716		
3rd BSPG Sand	9791		

*H2S, water flows, loss of circulation, abnormal pressures, etc.

Devon Energy, Spud Muffin 31-30 Fed Com 331H Sundry

**2. Casing Program
Casing Program (Primary Design)**

Hole Size	Casing Interval		Csg. Size	Weight (lbs)	Grade	Conn.	SF Collapse	SF Burst	SF Tension
	From	To							
17.5"	0	400'	13.375"	48	J-55	STC	1.125	1.25	1.6
10.625"	0	9000'	8.625"	32	L80	BTC/Tec-Lock	1.125	1.25	1.6
7.875"	0	TD	5.5"	20	P110	Vamtop HT	1.125	1.25	1.6

	Y or N
Is casing new? If used, attach certification as required in Onshore Order #1	Y
Does casing meet API specifications? If no, attach casing specification sheet.	Y
Is premium or uncommon casing planned? If yes attach casing specification sheet.	N
Does the above casing design meet or exceed BLM's minimum standards? If not provide justification (loading assumptions, casing design criteria).	Y
Will the intermediate pipe be kept at a minimum 1/3 fluid filled to avoid approaching the collapse pressure rating of the casing?	Y
Is well located within Capitan Reef?	N
If yes, does production casing cement tie back a minimum of 50' above the Reef?	
Is well within the designated 4 string boundary.	
Is well located in SOPA but not in R-111-P?	N
If yes, are the first 2 strings cemented to surface and 3 rd string cement tied back 500' into previous casing?	
Is well located in R-111-P and SOPA?	N
If yes, are the first three strings cemented to surface?	
Is 2 nd string set 100' to 600' below the base of salt?	
Is well located in high Cave/Karst?	N
If yes, are there two strings cemented to surface?	
(For 2 string wells) If yes, is there a contingency casing if lost circulation occurs?	
Is well located in critical Cave/Karst?	N
If yes, are there three strings cemented to surface?	

Devon Energy, Spud Muffin 31-30 Fed Com 331H Sundry

Casing Program (Alternate Design 1)

Hole Size	Casing Interval		Csg. Size	Weight (lbs)	Grade	Conn.
	From	To				
17.5"	0	400'	13.375"	48	H-40	STC
12.25"	0	9000'	9.625"	40	J-55	LTC
8.75"	0	TD	5.5"	17	P-110	BTC
BLM Minimum Safety Factor				Collapse: 1.125	Burst: 1.00	Tension: 1.6 Dry 1.8 Wet

- All casing strings will be tested in accordance with Onshore Oil and Gas Order #2 III.B.1.h
- Rustler top will be validated via drilling parameters (i.e. reduction in ROP) and surface casing setting depth revised accordingly if needed.
- Int casing shoe will be selected based on drilling data / gamma, setting depth will be revised accordingly if needed.

Devon Energy, Spud Muffin 31-30 Fed Com 331H Sundry

3. Cementing Program

Cementing Program (Primary Design)

Casing	# Sks	Wt. lb/gal	H ₂ O gal/sk	Yld ft ³ /sack	Slurry Description
Surface	310	14.8	6.34	1.34	Tail: Class C Cement + 1% Calcium Chloride
Int I	893	12.9	13.5	1.85	Lead: Class H/C + additives
	142	14.8	3.31	1.33	Tail: Class H/C + additives
Intermediate II (Bradenhead Squeeze)	730	14.8	6.32	1.33	Class C Cement + 0.125 lbs/sack Poly-E-Flake
	386	13.2	5.31	1.6	Lead: Class H/C + additives
	108	14.5	3.31	1.6	Tail: Class H/C + additives
Production	802	13.2	6.32	1.33	Class H Cement + 0.125 lbs/sack Poly-E-Flake

If a DV tool is used, depth(s) will be adjusted based on hole conditions and cement volumes will be adjusted proportionally. DV tool will be set a minimum of 50 feet below previous casing and a minimum of 200 feet above current shoe. Lab reports with the 500 psi compressive strength time for the cement will be onsite for review.

Casing String	% Excess
Surface	50%
Intermediate	30%
Production	25%

Cementing Program (Alternate Design I)

Casing	# Sks	Wt. lb/gal	H ₂ O gal/sk	Yld ft ³ /sack	Slurry Description
13-3/8" Surf	310	14.8	6.368	1.33	C + Adds
9-5/8" Inter.	893	12.5	10.654	1.94	35:65 Poz:C + Adds
	142	14.8	6.352	1.33	C + Adds
5-1/2" Prod	555	9	15.442	3.569	C + Adds
	580	13.2	5.175	1.46	50:50 Poz:H + Adds

If a DV tool is used, depth(s) will be adjusted based on hole conditions and cement volumes will be adjusted proportionally. DV tool will be set a minimum of 50 feet below previous casing and a minimum of 200 feet above current shoe. Lab reports with the 500 psi compressive strength time for the cement will be onsite for review.

Casing String	TOC	% Excess
13-3/8" Surface	0'	50%
9-5/8" Intermediate	0'	30%
5-1/2" Production Casing	2,500'	10%

Devon Energy, Spud Muffin 31-30 Fed Com 331H Sundry

4. Pressure Control Equipment

N	A variance is requested for the use of a diverter on the surface casing. See attached for schematic.
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BOP installed and tested before drilling which hole?	Size?	Min. Required WP	Type	✓	Tested to:
Intermediate	13-5/8"	5M	Annular	X	50% of rated working pressure
			Blind Ram	X	5M
			Pipe Ram		
			Double Ram	X	
			Other*		
Production	13-5/8"	5M	Annular (5M)	X	50% of rated working pressure
			Blind Ram	X	5M
			Pipe Ram		
			Double Ram	X	
			Other *		
			Annular		
			Blind Ram		
			Pipe Ram		
			Double Ram		
			Other *		

*Specify if additional ram is utilized.

BOP/BOPE will be tested by an independent service company to 250 psi low and the high pressure indicated above per Onshore Order 2 requirements. The System may be upgraded to a higher pressure but still tested to the working pressure listed in the table above. If the system is upgraded all the components installed will be functional and tested.

Pipe rams will be operationally checked each 24 hour period. Blind rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. Other accessories to the BOP equipment will include a Kelly cock and floor safety valve (inside BOP) and choke lines and choke manifold. See attached schematics.

Y	Formation integrity test will be performed per Onshore Order #2. On Exploratory wells or on that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Will be tested in accordance with Onshore Oil and Gas Order #2 III.B.1.i.
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Devon Energy, Spud Muffin 31-30 Fed Com 331H Sundry

Y	A variance is requested for the use of a flexible choke line from the BOP to Choke Manifold. See attached for specs and hydrostatic test chart.
Y	Are anchors required by manufacturer?
Y	<p>A multibowl wellhead may be used. The BOP will be tested per Onshore Order #2 after installation on the surface casing which will cover testing requirements for a maximum of 30 days. If any seal subject to test pressure is broken the system must be tested.</p> <p>Devon proposes using a multi-bowl wellhead assembly. This assembly will only be tested when installed on the surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 5000 (5M) psi.</p> <ul style="list-style-type: none"> • Wellhead will be installed by wellhead representatives. • If the welding is performed by a third party, the wellhead representative will monitor the temperature to verify that it does not exceed the maximum temperature of the seal. • Wellhead representative will install the test plug for the initial BOP test. • Wellhead company will install a solid steel body pack-off to completely isolate the lower head after cementing intermediate casing. After installation of the pack-off, the pack-off and the lower flange will be tested to 3M, as shown on the attached schematic. Everything above the pack-off will not have been altered whatsoever from the initial nipple up. Therefore the BOP components will not be retested at that time. • If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head will be cut and top out operations will be conducted. • Devon will pressure test all seals above and below the mandrel (but still above the casing) to full working pressure rating. • Devon will test the casing to 0.22 psi/ft or 1500 psi, whichever is greater, as per Onshore Order #2. <p>After running surface casing, a 13-5/8" BOP/BOPE system with a minimum rating of 5M will be installed on the wellhead system and will undergo a 250 psi low pressure test followed by a 5,000 psi high pressure test. The 5,000 psi high and 250 psi low test will cover testing requirements a maximum of 30 days, as per Onshore Order #2. If the well is not complete within 30 days of this BOP test, another full BOP test will be conducted, as per Onshore Order #2.</p> <p>13-5/8" BOP/BOPE system will have been tested to 10M rating prior to drilling out intermediate casing.</p> <p>The pipe rams will be operated and checked each 24 hour period and each time the drill pipe is out of the hole. These tests will be logged in the daily driller's log. A 2" kill line and 3" choke line will be incorporated into the drilling spool below the ram BOP. In addition to the rams and annular preventer, additional BOP accessories include a kelly cock, floor safety valve, choke lines, and choke manifold rated at 5,000 psi WP.</p>

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<p>Devon's proposed wellhead manufactures will be FMC Technologies, Cactus Wellhead, or Cameron.</p> <p>Devon requests a variance to use a flexible line with flanged ends between the BOP and the choke manifold (choke line). The line will be kept as straight as possible with minimal turns.</p>

5. Mud Program

Depth		Type	Weight (ppg)	Viscosity	Water Loss
From	To				
0	400'	FW Gel	8.6-8.8	28-34	N/C
400'	9000'	Sat Brine/DBE	9.9-10.1	34-40	N/C - 6
9000'	TD	Cut Brine	9.0-9.8	32-36	N/C - 6

Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times.

What will be used to monitor the loss or gain of fluid?	PVT/Pason/Visual Monitoring
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6. Logging and Testing Procedures

Logging, Coring and Testing.	
x	Will run GR/CNL from TD to surface (horizontal well – vertical portion of hole). Stated logs run will be in the Completion Report and submitted to the BLM.
	No Logs are planned based on well control or offset log information.
	Drill stem test? If yes, explain
	Coring? If yes, explain

Additional logs planned	Interval
Resistivity	Int. shoe to KOP
Density	Int. shoe to KOP
X CBL	Production casing
X Mud log	Intermediate shoe to TD
PEX	

7. Drilling Conditions

Devon Energy, Spud Muffin 31-30 Fed Com 331H Sundry

Condition	Specify what type and where?
BH Pressure at deepest TVD	4920 psi
Abnormal Temperature	No

Mitigation measure for abnormal conditions. Describe. Lost circulation material/sweeps/mud scavengers.

Hydrogen Sulfide (H2S) monitors will be installed prior to drilling out the surface shoe. If H2S is detected in concentrations greater than 100 ppm, the operator will comply with the provisions of Onshore Oil and Gas Order #6. If Hydrogen Sulfide is encountered, measured values and formations will be provided to the BLM.	
N	H2S is present
Y	H2S Plan attached

8. Other facets of operation

Is this a walking operation? Potentially

1. In the event the spudder rig is unable to drill the surface holes the drilling rig will batch drill the surface holes and run/cement surface casing; walking the rig to next wells on the pad.
2. The drilling rig will then batch drill the intermediate sections with either OBM or cut brine and run/cement intermediate casing; the wellbore will be isolated with a blind flange and pressure gauge installed for monitoring the well before walking to the next well.
3. The drilling rig will then batch drill the production hole sections on the wells with OBM, run/cement production casing, and install TA caps or tubing heads for completions.

NOTE: During batch operations the drilling rig will be moved from well to well however, it will not be removed from the pad until all wells have production casing run/cemented.

Will be pre-setting casing? Potentially

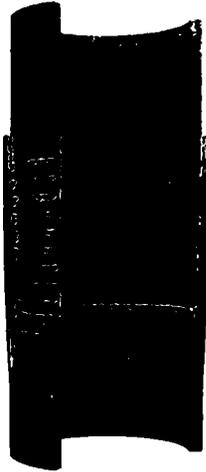
1. Spudder rig will move in and drill surface hole.
 - a. Rig will utilize fresh water based mud to drill surface hole to TD. Solids control will be handled entirely on a closed loop basis.
2. After drilling the surface hole section, the spudder rig will run casing and cement following all of the applicable rules and regulations (OnShore Order 2, all COAs and NMOCD regulations).
3. The wellhead will be installed and tested once the surface casing is cut off and the WOC time has been reached.
4. A blind flange with the same pressure rating as the wellhead will be installed to seal the wellbore. Pressure will be monitored with a pressure gauge installed on the wellhead.
5. Spudder rig operations is expected to take 4-5 days per well on a multi well pad.
6. The NMOCD will be contacted and notified 24 hours prior to commencing spudder rig operations.
7. Drilling operations will be performed with the drilling rig. At that time an approved BOP stack will be nipped up and tested on the wellhead before drilling operations commences on each well.
 - a. The NMOCD will be contacted / notified 24 hours before the drilling rig moves back on to the pad with the pre-set surface casing.

Attachments

- Directional Plan
 Other, describe

TEC-LOCK WEDGE

8.625" 32.00 LB/FT (.352" Wall)
BORUSAN MANNESMANNP110 HSCY



Pipe Body Data

Nominal OD:	8.625	in
Nominal Wall:	.352	in
Nominal Weight:	32.00	lb/ft
Plain End Weight:	31.13	lb/ft
Material Grade:	P110 HSCY	
Mill/Specification:	BORUSAN MANNESMANN	
Yield Strength:	125,000	psi
Tensile Strength:	125,000	psi
Nominal ID:	7.921	in
API Drift Diameter:	7.796	in
Special Drift Diameter:	7.875	in
RBW:	87.5 %	
Body Yield:	1,144,000	lbf
Burst:	8,930	psi
Collapse:	4,230	psi

Connection Data

Standard OD:	9.000	in
Pin Bored ID:	7.921	in
Critical Section Area:	8.61433	in ²
Tensile Efficiency:	94.2 %	
Compressive Efficiency:	100.0 %	
Longitudinal Yield Strength:	1,077,000	lbf
Compressive Limit:	1,144,000	lbf
Internal Pressure Rating:	8,930	psi
External Pressure Rating:	4,230	psi
Maximum Bend:	62.6	°/100

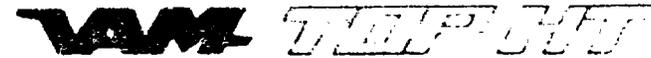
Operational Data

Minimum Makeup Torque:	29,900	ft*lbf
Optimum Makeup Torque:	37,375	ft*lbf
Maximum Makeup Torque:	80,900	ft*lbf
Minimum Yield:	89,900	ft*lbf
Makeup Loss:	5.97	in

Notes

Operational Torque is equivalent to the Maximum Make-Up Torque.





Connection Data Sheet

OD	Weight	Wall Th.	Grade	API Drift	Connection
5 1/2 in.	20.00 lb/ft	0.361 in.	P110 EC	4.653 in.	VAM® TOP HT

PIPE PROPERTIES

Nominal OD	5.500 in
Nominal ID	4.774 in
Nominal Cross Section Area	5.828 sqin
Grade Type	High Yield
Min. Yield Strength	125 ksi
Max. Yield Strength	140 ksi
Min. Ultimate Tensile Strength	135 ksi

CONNECTION PROPERTIES

Connection Type	Premium T&C
Connection OD (nom)	5.071 in
Connection ID (nom)	4.715 in
Make-up Length	4.382 in
Coupling Length	10.748 in
Critical Cross Section	6.828 sqin
Tension Efficiency	100 % of pipe
Compression Efficiency	80 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

CONNECTION PERFORMANCES

Tensile Yield Strength	779 klb
Compression Resistance	583 klb
Internal Yield Pressure	14,160 psi
External Pressure Resistance	12,000 psi
Max. Bending with Sealability (CAL IV)	20 °/100 ft
Max. Load on Coupling Face	828 klb

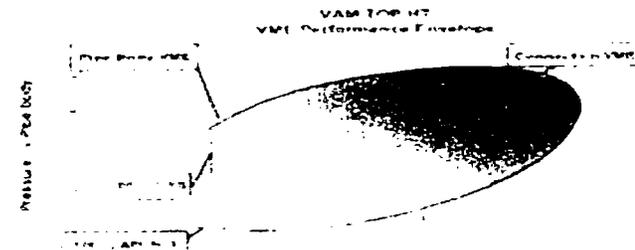
FIELD TORQUE VALUES

Min. Make-up torque	10850 ft lb
Opt. Make-up torque	11950 ft lb
Max. Make-up torque	13050 ft lb
Field Liner Max	15900 ft lb

VAM® TOP HT (High Torque) is a T&C connection based on the main features of the VAM® TOP connection.

This connection provides reinforced torque capability for liners and where High Torque is anticipated due to string rotation during running operations (torque rotating liner while running, rotating casing when cementing). It has been tested as per ISO 13673 (CAL IV) requirements.

VAM® TOP HT is interchangeable with VAM® TOP product line with the exception of 1 1/2" size.



PECOS DISTRICT DRILLING CONDITIONS OF APPROVAL

OPERATOR'S NAME:	DEVON ENERGY PRODUCTION
LEASE NO.:	NMNM82886
WELL NAME & NO.:	SPUD MUFFIN 31-30 FED COM 331H
SURFACE HOLE FOOTAGE:	270'/S & 1275'/W
BOTTOM HOLE FOOTAGE:	20'/N & 927'/W
LOCATION:	SECTION 31, T23S, R29E, NMPM
COUNTY:	EDDY

Potash	<input checked="" type="radio"/> None	<input type="radio"/> Secretary	<input type="radio"/> R-111-P
Cave/Karst Potential	<input type="radio"/> Low	<input checked="" type="radio"/> Medium	<input type="radio"/> High
Variance	<input type="radio"/> None	<input checked="" type="radio"/> Flex Hose	<input type="radio"/> Other
Wellhead	<input type="radio"/> Conventional	<input checked="" type="radio"/> Multibowl	
Other	<input type="checkbox"/> 4 String Area	<input type="checkbox"/> Capitan Reef	<input type="checkbox"/> WIPP

All previous COAs still apply, except for the following:

A. CASING

1. The **13 3/8** inch surface casing shall be set at approximately **400** feet (a minimum of 25 feet into the Rustler Anhydrite and above the salt) and cemented to the surface.
 - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.
 - b. Wait on cement (WOC) time for a primary cement job will be a minimum of **8 hours** or 500 pounds compressive strength, whichever is greater. (This is to include the lead cement)
 - c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
 - d. If cement falls back, remedial cementing will be done prior to drilling out that string.

Intermediate casing must be kept fluid filled to meet BLM minimum collapse requirement.

2. The minimum required fill of cement behind the 8 5/8 inch intermediate casing is:

Option 1 (Single Stage):

- Cement to surface. If cement does not circulate see B.1.a, c-d above. **Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst. Excess calculates to negative 8% - additional cement might be required.**

Option 2:

Operator has proposed a DV tool, the depth may be adjusted as long as the cement is changed proportionally. The DV tool may be cancelled if cement circulates to surface on the first stage.

- a. First stage to DV tool: Cement to circulate. If cement does not circulate off the DV tool, contact the appropriate BLM office before proceeding with second stage cement job.
 - b. Second stage above DV tool:
 - Cement to surface. If cement does not circulate, contact the appropriate BLM office. **Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst or potash.**
- ❖ In **Medium Cave/Karst Areas** if cement does not circulate to surface on the first two casing strings, the cement on the 3rd casing string must come to surface.

In the case of lost circulation, operator has proposed to pump down 13 3/8" X 8 5/8" annulus. Operator must run a CBL from TD of the 8 5/8" casing to surface. Submit results to the BLM.

3. The minimum required fill of cement behind the 5 1/2 inch production casing is:

- Cement should tie-back at least 200 feet into previous casing string. Operator shall provide method of verification. **Excess calculates negative 48% - additional cement might be required.**

MHH 01152019

GENERAL REQUIREMENTS

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)

Chaves and Roosevelt Counties
Call the Roswell Field Office, 2909 West Second St., Roswell NM 88201.
During office hours call (575) 627-0272.
After office hours call (575)

Eddy County
Call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220,
(575) 361-2822

Lea County
Call the Hobbs Field Station, 414 West Taylor, Hobbs NM 88240, (575)
393-3612

A. CASING

1. Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size or are Non-API. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.). The initial wellhead installed on the well will remain on the well with spools used as needed.
2. Wait on cement (WOC) for Potash Areas: After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi for all cement blends, 2) until cement has been in place at least 24 hours. WOC time will be recorded in the driller's log.
3. Wait on cement (WOC) for Water Basin: After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi at the shoe, 2) until cement has been in place at least 8 hours. WOC time will be recorded in the driller's log. See individual casing strings for details regarding lead cement slurry requirements.

4. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. Have well specific cement details onsite prior to pumping the cement for each casing string.
5. No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.
6. On that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Formation at the shoe shall be tested to a minimum of the mud weight equivalent anticipated to control the formation pressure to the next casing depth or at total depth of the well. This test shall be performed before drilling more than 20 feet of new hole.
7. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.
8. Whenever a casing string is cemented in the R-111-P potash area, the NMOCD requirements shall be followed.