Form 3160-5 (June 2015)

## UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT

FORM APPROVED
OMB NO. 1004-0137
Expires: January 31, 2018

SUNDRY I Do not use thi abandoned wel	NMNM17224  6. If Indian, Allottee o	r Tribe Name					
SUBMIT IN 1		7. If Unit or CA/Agree	ement, Name and/or No.				
Type of Well	er				8. Well Name and No. MultipleSee Atta	ched	
2. Name of Operator OXY USA INCORPORATED	Contact: E-Mail: david_stev		VART		API Well No.     MultipleSee Attached		
3a. Address 5 GREENWAY PLAZA SUITE HOUSTON, TX 77046-0521	110	3b. Phone No Ph: 432.68 Fx: 436.855			10. Field and Pool or I PIERCE CROS WOLFCAMP	Exploratory Area SING-BONE SPRING	
4. Location of Well (Footage, Sec., T.	, R., M., or Survey Description	1)			11. County or Parish,	State	
MultipleSee Attached					EDDY COUNTY	′, NM	
12. CHECK THE AF	PROPRIATE BOX(ES)	TO INDICA	TE NATURE OF	F NOTICE,	REPORT, OR OTH	IER DATA	
TYPE OF SUBMISSION			TYPE OF	ACTION			
Notice of Intent	☐ Acidize	□ Dee	pen	☐ Producti	on (Start/Resume)	☐ Water Shut-Off	
<del>-</del>	☐ Alter Casing		raulic Fracturing	☐ Reclama		☐ Well Integrity	
☐ Subsequent Report	☐ Casing Repair	_	Construction	Recomp			
☐ Final Abandonment Notice	☐ Change Plans		g and Abandon		arily Abandon	PD	
13. Describe Proposed or Completed Ope	Convert to Injection			☐ Water D			
If the proposal is to deepen directions Attach the Bond under which the wor following completion of the involved testing has been completed. Final At determined that the site is ready for fi	ally or recomplete horizontally, k will be performed or provide operations. If the operation re- vandonment Notices must be final inspection.	give subsurface the Bond No. o sults in a multip led only after all	locations and measur in file with BLM/BIA the completion or recor- requirements, including	red and true ve . Required sub mpletion in a r ing reclamation	rtical depths of all pertin sequent reports must be new interval, a Form 316 n, have been completed a	ent markers and zones. filed within 30 days 0-4 must be filed once	
OXY USA Inc. respectfully req following wells:	uests the following bulk	sundry chang	es to the approve	ed APD?s fo	r the		
<ol> <li>Salt Flat CC 20-29 Federal</li> <li>Salt Flat CC 20-29 Federal</li> <li>Salt Flat CC 20-29 Federal</li> </ol>	Com #31H - 30-015-450	80		_	ad Field		
See attached for the Amended	d Drill Plan with the follow	ving changes.		U	CD Artes		
Change Production Casing Back Detail     Request Bradenhead squeen						RECEIVED	
	See A	Ma	ehod	(t	AS	NOV 0 5 2019	
	Electronic Submission #	A INCORPORA	TED, sent to the SCILLA PEREZ or	Carlsbad n 10/07/2019	(20PP0071SE)	ICTI/ARTESIAO.C.D	
Name (Printed/Typed) DAVID ST	EWART		Title SR. REC	GULATORY	ADVISOR	· · · · · · · · · · · · · · · · · · ·	
Signature (Electronic S	Submission)		Date 10/07/20	019			
	THIS SPACE F	OR FEDERA	AL OR STATE	OFFICE U	SE		
Approved By NDUNGU KAMAU			TitlePETROLE	UM ENGINI	ER	Date 10/28/2019	
Conditions of approval, if any, are attache certify that the applicant holds legal or equivalent would entitle the applicant to condu-	uitable title to those rights in the	ie subject lease	Office Carlsbac		,		
Title 18 U.S.C. Section 1001 and Title 43	U.S.C. Section 1212, make it	a crime for any p	erson knowingly and	willfully to ma	ake to any department or	agency of the United	

(Instructions on page 2) \*\* BLM REVISED \*\* BLM REVISED \*\* BLM REVISED \*\* BLM REVISED \*\*

Rup 11-5-19

#### Additional data for EC transaction #486833 that would not fit on the form

#### Wells/Facilities, continued

Agreement NMNM17224	Lease NMNM17224	Well/Fac Name, Number API Number SALT FLAT CC 20-29 FEDERAL CCOM0329-45081-00-X1	Location Sec 17 T24S R29E SWSW 252FSL 1257FWL
NMNM17224	NMNM17224	SALT FLAT CC 20-29 FEDERAL C30A0315-45080-00-X1	32.211033 N Lat, 104.011040 W Lon Sec 17 T24S R29E SWSW 252FSL 1222FWL 32.211033 N Lat, 104.011154 W Lon
NMNM17224	NMNM17224	SALT FLAT CC 20-29 FEDERAL C60A033-45082-00-X1	Sec 17 T24S R29E SWSW 252FSL 1292FWL 32.211033 N Lat. 104.010933 W Lon

#### 32. Additional remarks, continued

requirement.
3. Request Offline Intermediate Casing/Cementing Variance, see attached.
4. Update BOP Break Testing Request, Information and Plan
5. Update BOP/Wellhead Diagram

#### Revisions to Operator-Submitted EC Data for Sundry Notice #486833

#### **Operator Submitted**

**BLM Revised (AFMSS)** 

Sundry Type:

APDCH

NOI

Lease:

NMNM17224

APDCH NOI

NMNM17224

Agreement:

Operator:

OXY USA INC. P.O. BOX 50250 MIDLAND, TX 79710 Ph: 432-685-5717

OXY USA INCORPORATED 5 GREENWAY PLAZA SUITE 110 HOUSTON, TX 77046-0521 Ph: 713.350.4816

Admin Contact:

DAVID STEWART SR. REGULATORY ADVISOR E-Mail: david\_stewart@oxy.com Cell: 432-634-5688 Ph: 432-685-5717

Tech Contact:

DAVID STEWART SR. REGULATORY ADVISOR E-Mail: david\_stewart@oxy.com Cell: 432-634-5688

Ph: 432-685-5717

Location:

State: County: EDDY

PURPLE SAGE WOLFCAMP

DAVID STEWART SR. REGULATORY ADVISOR E-Mail: david\_stewart@oxy.com Cell: 432.685.5717 Ph: 432.685.5717

Fx: 436.855.5742

DAVID STEWART

SR. REGULATORY ADVISOR E-Mail: david\_stewart@oxy.com Cell: 432.685.5717 Ph: 432.685.5717

Fx: 436.855.5742

NM EDDY

Field/Pool:

PIERCE CROSSING-BONE SPRING

WOLFCAMP

Well/Facility:

SALT FLAT CC 20-29 FEDERAL COM 32H Sec 17 T24S R29E Mer NMP SWSW 252FSL 1257FWL 32.211034 N Lat, 104.011042 W Lon

SALT FLAT CC 20-29 FEDERAL COM 32H Sec 17 T24S R29E SWSW 252FSL 1257FWL 32.211033 N Lat, 104.011040 W Lon SALT FLAT CC 20-29 FEDERAL COM 31H Sec 17 T24S R29E SWSW 252FSL 1222FWL 32.211033 N Lat, 104.011154 W Lon SALT FLAT CC 20-29 FEDERAL COM 33H Sec 17 T24S R29E SWSW 252FSL 1292FWL 32.211033 N Lat, 104.010933 W Lon

## PECOS DISTRICT DRILLING CONDITIONS OF APPROVAL

OPERATOR'S NAME: OXY USA INC. LEASE NO.: NMNM094651

**LOCATION:** | SECTION 17, T24S, R29E, NMPM

COUNTY: | EDDY

WELL NAME & NO.: SALT FLAT CC 20-29 FED 31H

SURFACE HOLE FOOTAGE: 252'/S & 1222'/W BOTTOM HOLE FOOTAGE 180'/S & 380'/W

WELL NAME & NO.: | SALT FLAT CC 20-29 FED 32H

**SURFACE HOLE FOOTAGE:** 252'/S & 1257'/W **BOTTOM HOLE FOOTAGE** 180'/S & 1260'/W

WELL NAME & NO.: SALT FLAT CC 20-29 FED 33H
SURFACE HOLE FOOTAGE: 252'/S & 1292'/W
BOTTOM HOLE FOOTAGE 180'/S & 2140'/W

COA

H2S	○ Yes	@ No	
Potash	None None	○ Secretary	← R-111-P
Cave/Karst Potential	C Low	Medium	← High
Cave/Karst Potential	Critical		
Variance	○ None	• Flex Hose	C Other
Wellhead	<ul> <li>Conventional</li> </ul>	← Multibowl	• Both
Other	☐ 4 String Area	Capitan Reef	□ WIPP
Other	Fluid Filled	Cement Squeeze	☐ Pilot Hole
Special Requirements	☐ Water Disposal	₩ COM	Γ Unit

#### ALL PREVIOUS COAS STILL APPLY.

#### A. CASING

#### Casing Design:

- 1. The 10-3/4 inch surface casing shall be set at approximately 400 feet (a minimum of 70 feet (Eddy County) into the Rustler Anhydrite and above the salt) and cemented to the surface.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature

- survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.
- b. Wait on cement (WOC) time for a primary cement job will be a minimum of **8** hours or 500 pounds compressive strength, whichever is greater. (This is to include the lead cement)
- c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
- d. If cement falls back, remedial cementing will be done prior to drilling out that string.

### Intermediate casing must be kept fluid filled to meet BLM minimum collapse requirement.

2. The 7-5/8 inch intermediate casing shall be set at approximately 9258 feet The minimum required fill of cement behind the 7-5/8 inch intermediate casing is:

#### **Option 1 (Single Stage):**

• Cement to surface. If cement does not circulate see B.1.a, c-d above. Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst or potash.

#### Option 2:

Operator has proposed a DV tool, the depth may be adjusted as long as the cement is changed proportionally. The DV tool may be cancelled if cement circulates to surface on the first stage.

- a. First stage to DV tool: Cement to circulate. If cement does not circulate off the DV tool, contact the appropriate BLM office before proceeding with second stage cement job.
- b. Second stage above DV tool:
  - Cement to surface. If cement does not circulate, contact the appropriate BLM office.
    - Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst or potash.
- ❖ In Medium Cave/Karst Areas if cement does not circulate to surface on the first two casing strings, the cement on the 3rd casing string must come to surface.

Operator has proposed to pump down 10-3/4" X 7-5/8" annulus. Operator must run a CBL/ ECHOMETER from TD of the 7-5/8" casing to surface. Submit results to BLM. Excess calculates to 8% - additional cement might be required.

- 3. The minimum required fill of cement behind the 5-1/2 inch production liner is:
  - Cement should tie-back 100 feet into the previous casing. Operator shall provide method of verification. Excess calculates to 5% additional cement might be required.

#### **B. PRESSURE CONTROL**

1. Variance approved to use flex line from BOP to choke manifold. Manufacturer's specification to be readily available. No external damage to flex line. Flex line to be installed as straight as possible (no hard bends).'

2.

#### Option 1:

- a. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 3000 (3M) psi.
- b. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the intermediate casing shoe shall be **5000 (5M)** psi.

#### Option 2:

- 1. Operator has proposed a multi-bowl wellhead assembly. This assembly will only be tested when installed on the surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be **5000 (5M)** psi.
  - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
  - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
  - c. Manufacturer representative shall install the test plug for the initial BOP test.
  - d. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
  - e. Whenever any seal subject to test pressure is broken, all the tests in OOGO2.III.A.2.i must be followed.

#### C. SPECIAL REQUIREMENT (S)

#### **BOP Break Testing Variance**

- While in transfer between wells, the BOPE shall be secured by the hydraulic carrier or cradle.
- Any well control event while drilling require notification to the BLM Petroleum Engineer prior to the commencement of any BOP Break Testing operations.
- A full BOP test is required prior to drilling the first deep intermediate hole section. If any subsequent hole interval is deeper than the first, a full BOP test will be required.

#### **Offline Cementing**

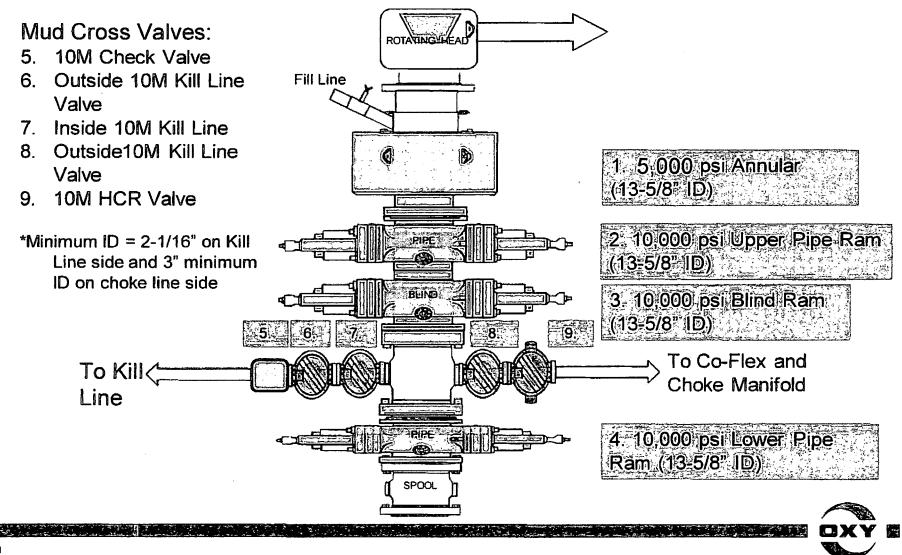
• Contact the BLM prior to the commencement of any offline cementing procedure.

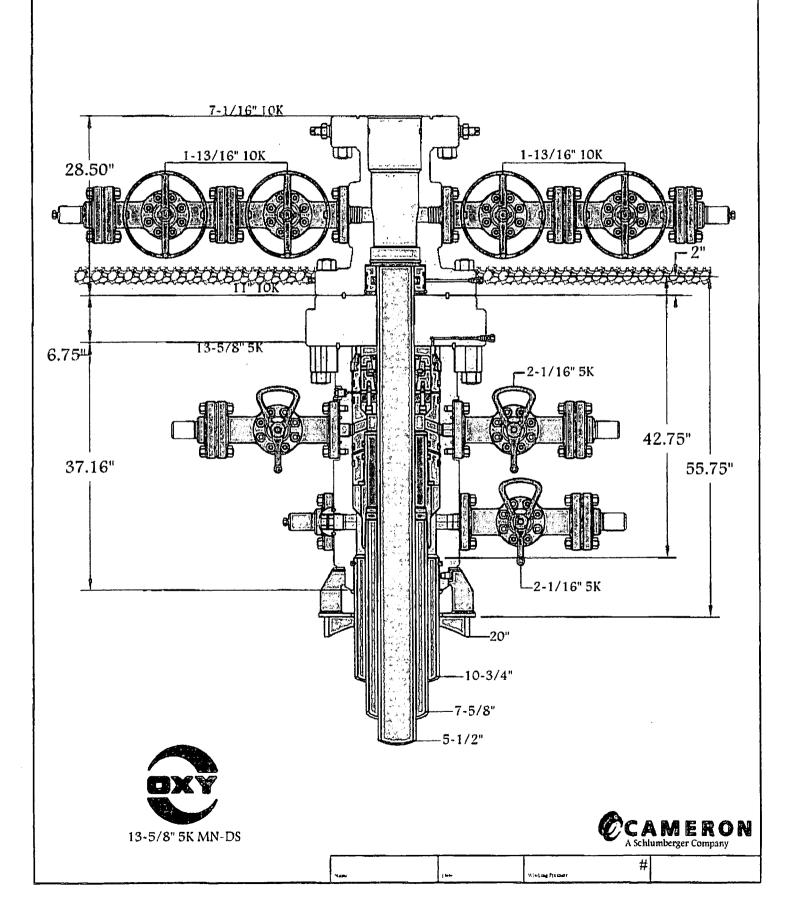
#### **Communitization Agreement**

- The operator will submit a Communitization Agreement to the Carlsbad Field Office, 620 E Greene St. Carlsbad, New Mexico 88220, at least 90 days before the anticipated date of first production from a well subject to a spacing order issued by the New Mexico Oil Conservation Division. The Communitization Agreement will include the signatures of all working interest owners in all Federal and Indian leases subject to the Communitization Agreement (i.e., operating rights owners and lessees of record), or certification that the operator has obtained the written signatures of all such owners and will make those signatures available to the BLM immediately upon request.
- If the operator does not comply with this condition of approval, the BLM may take enforcement actions that include, but are not limited to, those specified in 43 CFR 3163.1.
- In addition, the well sign shall include the surface and bottom hole lease numbers. When the Communitization Agreement number is known, it shall also be on the sign.

#### OTA10282019

## 5/10M BOP Stack





This is a bulk sundry request for the Salt Flat CC 20-29 Federal Com #32H, but includes the following Salt Flat CC 20-29 Federal Com wells in the Cedar Canyon area.

API#	:Well Name	avt [	MD.
3001545080	Salt Flat CC 20-29 Federal Com 31H	9881	20,110
3001545081	Salt Flat CC 20-29 Federal Com 32H	9908	20,086
3001545082	Salt Flat CC 20-29 Federal Com 33H	9932'	20, 162

#### 1. Casing Program

OXY requests to run a production liner. The updated casing table is shown below:

									Buoyant	Buoyant
Hole	Casing	Interval	Con	Weight			SF	4 (2 4 mm)	<b>Body SF</b>	Joint SF
	From (ft)	To (ft)	Csg. Size (in)	(lbs)	Grade	Conn.	Čollapse	SF Burst	Tension	Tension
14.75	0	532	10.75	45.5	J-55	BTC	1.125	1.2	1.4	1.4
9.875	0	9258	7.625	26.4	HCL-80	BTC	1.125	1.2	1.4	1.4
6.75	9158	20085	5.5	20	P-110	DQX	1.125	1.2	1.4	1.4
						SF V	alues will	meet or Ex	ceed	

All casing strings will be tested in accordance with Onshore Oil and Gas Order #2 III.B.1.h

\*OXY requests the option to set casing shallower yet still below the salts if losses or hole conditions require this. Cement volumes may be adjusted if casing is set shallower and a DV tool may be run in case hole conditions merit pumping a second stage cement job to comply with permitted top of cement. If cement circulated to surface during first stage we will drop a cancelation cone and not pump the second stage.

\*OXY requests the option to run production casing with DQX, SF TORQ, and/or DQW TORQ connections to accommodate hole conditions or drilling operations.

#### **Annular Clearance Variance Request**

As per the agreement reached in the OXY/BLM meeting on Feb 22, 2018, OXY requests permission to allow deviation from the 0.422" annular clearance requirement from Onshore Order #2 under the following conditions:

- 1. Annular clearance to meet or exceed 0.422" between intermediate casing ID and production casing coupling only on the first 500' overlap between both casings.
- 2. Annular clearance less than 0.422" is acceptable for the curve and lateral portions of the production open hole section.

9293

#### 2. Cementing Program

OXY requests to change the production cement job. The tables below highlight the changes.

(Casing String.	#Sks	Wt ((b/gal))	Yld (A <sup>1</sup> /sack)	Ĥ;Qi (gaVsk),	500# Comp Strength (hours)	Slurry Description
Surface (Lead)	N/A	N/A	N/A	N/A	N/A	N/A
Surface (Tail)	431	14.8	1.33	6.365	5:26	Class C Cement, Accelerator
Intermediate 1st Stage (Lead)	N/A	N/A	N/A	N/A	N/A	N/A
Intermediate 1st Stage (Tail)	560	13.2	1.65	8.640	1154	Class H Cement, Retarder, Dispersant, Sali
	Intermediate 2nd	Stage (Tail Slurry)	to be pumped as B	radenhead Squeeze from surface, down the Int	ermediate annul	IS
Intermediate 2nd Stage (Lead)	N/A	N/A	N/A	N/A	N/A	N/A
Intermediate 2nd Stage (Tail)	638	12.9	1.92	10.41	23:10	Class C Cement, Accelerator
Production (Lead)	N/A	N/A	N/A	N/A	N/A	N/A
Production (Tail)	703	13.2	1.38	6.686	3:39	Class H Cement, Retarder, Dispersant, Salt

Casing String	Top (ft)	Bottom (ft)	% Excess
Surface (Lead)	N/A	N/A	N/A
Surface (Tail)	0	_ 532	100%
Intermediate 1st Stage (Lead)	N/A	N/A	N/A
Intermediate 1st Stage (Tail)	5213	9258	5%
Intermediate 2nd Stage (Lead)	N/A	N/A	N/A
Intermediate 2nd Stage (Tail)	0	5213	10%
Production (Lead)	N/A	N/A	N/A
Production (Tail)	9158	20085	5%

#### **Cement Top and Liner Overlap**

- 1. OXY is requesting permission to have minimum fill of cement behind the 5-1/2" production liner to be 100' into previous casing string. The reason for this is so that we can come back and develop shallower benches from the same 7-5/8" mainbore in the future.
- 2. Our plan is to use a whipstock for our exit through the mainbore. Based on our lateral target, we are planning a whipstock cased/hole exit so that kick-off point will allow for roughly 10deg/100' doglegs needed for the curve.
- 3. Cement will be brought to the top of this liner hanger.
- 4. See attached for additional casing tie-back information.

<sup>\*</sup>OXY requests a variance to cement the 9-5/8" and/or 7-5/8" intermediate casing strings offline, see attached for additional information.

**Bradenhead CBL** - OXY requests permission to adjust the CBL requirement after bradenhead cement jobs, on 7-5/8" intermediate casings, as per the agreement reached in the OXY/BLM meeting on September 5, 2019.

#### Three string wells:

- 1. CBL will be required on one well per pad
- 2. If the pumped volume of cement is less than permitted in the APD, BLM will be notified and a CBL may be run
- 3. Echometer will be used after bradenhead cement job to determine TOC before pumping top-out cement

#### 3. Pressure Control Equipment

BOP installed and tested before drilling which hole?	Size?	Min. Required WP	Туре		Tested to:
		3M	Annular	✓	70% of working pressure
			Blind Ram	✓	
9.875" Hole	13-5/8"	3M	Pipe Ram		250: / 2000:
			Double Ram	✓	250 psi / 3000 psi
			Other*		
		5M	Annular	<b>/</b>	70% of working pressure
			Blind Ram	✓	
6.75" Hole	13-5/8"	5M	Pipe Ram		250: / 5000:
			Double Ram	✓	250 psi / 5000 psi
			Other*		

<sup>\*</sup>Specify if additional ram is utilized.

OXY will utilize a 5M annular with a 10M BOPE stack. The BOP/BOPE will be tested by an independent service company to 250 psi low and the high pressure indicated above per Onshore Order 2 requirements. The System may be upgraded to a higher pressure but still tested to the working pressure listed in the table above. If the system is upgraded all the components installed will be functional and tested.

Pipe rams will be operationally checked each 24 hour period. Blind rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. Other accessories to the BOP equipment will include a Kelly cock and floor safety valve (inside BOP) and choke lines and choke manifold. See attached schematics.

Formation integrity test will be performed per Onshore Order #2.

On Exploratory wells or on that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Will be tested in accordance with Onshore Oil and Gas Order #2 III.B.1.i.

A variance is requested for the use of a flexible choke line from the BOP to Choke Manifold. See attached for specs and hydrostatic test chart.

Y Are anchors required by manufacturer?

A multibowl or a unionized multibowl wellhead system will be employed. The wellhead and connection to the BOPE will meet all API 6A requirements. The BOP will be tested per Onshore Order #2 after installation on the surface casing which will cover testing requirements for a maximum of 30 days. If any seal subject to test pressure is broken the system must be tested. We will test the flange connection of the wellhead with a test port that is directly in the flange. We are proposing that we will run the wellhead through the rotary prior to cementing surface casing as discussed with the BLM on October 8, 2015.

See attached schematics.

#### **BOP Break Testing Request**

OXY requests permission to adjust the BOP break testing requirements as per the agreement reached in the OXY/BLM meeting on September 5, 2019.

BOP break test under the following conditions:

- 1. After a full BOP test is conducted
- 2. When skidding to drill an intermediate section where ICP is set into the third Bone Spring or shallower.
- 3. When skidding to drill a production section that does not penetrate into the third Bone Spring or deeper.

If the kill line is broken prior to skid, two tests will be performed.

- 1. Wellhead flange, co-flex hose, kill line connections and upper pipe rams
- 2. Wellhead flange, HCR valve, check valve, upper pipe rams

If the kill line is not broken prior to skid, only one test will be performed.

1. Wellhead flange, co-flex hose, check valve, upper pipe rams

Well	Hole Size	Casing String	Shoe Depth (TVD)	Formation	Intermediate /Production	Mud Weight	Shell Test
Salt Flat CC 20-29 Fed							
Com 31H	9.875"	26.4# - 7.625"	9,283	2 <sup>nd</sup> Bone Spring	Intermediate	9.0-9.4	No
Salt Flat CC 20-29 Fed				The second of th	Annual production of the contract of the contr		
Com 32H	9.875"	26.4# - 7.625"	9,258	2 <sup>nd</sup> Bone Spring	Intermediate	9.0-9.4	Yes
Salt Flat CC 20-29 Fed Com 33H	9.875"	26.4# - 7.625"	9,266	3 <sup>rd</sup> Bone Spring	Intermediate	9.0-9.4	No
Salt Flat CC 20-29 Fed Com 33H	6.75"	20# - 5.5"	9,726	3 <sup>rd</sup> Bone Spring	Production	11.0-12.0	No
Salt Flat CC 20-29 Fed							
Com-32H	6.75"	20# - 5.5"	10,008	Wolfcamp A	Production	12.5-13.5	No
Salt Flat CC 20-29 Fed							
Com 31H	6.75"	20# - 5.5"	9,883	Wolfcamp XY	Production	12.0-13.0	No

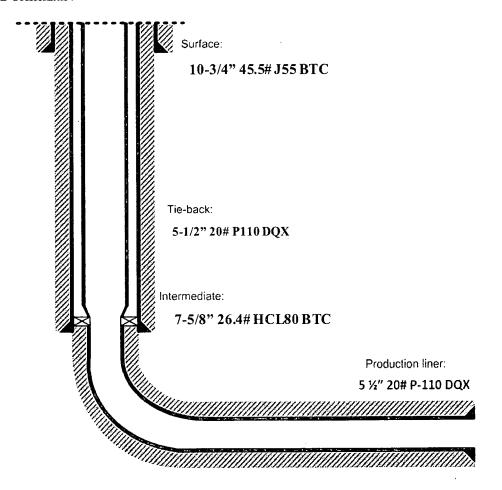
## OXY USA WTP LP Oxbow CC 17-8 Federal Com Salt Flat CC 20-29 Federal Com

Below is a summary that describes the general operational steps to drill and complete the well.

- Drill 14-3/4" hole x 10-3/4" casing for surface section. Cement to surface.
- Drill 9-7/8" hole x 7-5/8" casing for intermediate section. Cement to surface.
- Drill 6-3/4" hole x 5-1/2" liner for production section. Cement to top of liner, 100' inside 7-5/8" shoe.
- Release drilling rig from location.
- Move in workover rig and run a 5-1/2" 20# P110 DQX tie-back frack string and seal assembly (see connection specs below). Tie into liner hanger Polished Bore Receptacle (PBR) with seal assembly.
- Pump hydraulic fracture job.
- Flowback and produce well.

When a decision is made to develop a secondary bench from this wellbore, a workover rig will be moved to location. The workover rig will then retrieve the tie-back frack string and seal assembly before temporarily abandoning the initial lateral.

General well schematic:



### **PERFORMANCE DATA**

TMK UP DQX
Technical Data Sheet

5.500 in

20.00 lbs/ft

P-110

psi

lbs

lbs

ps:

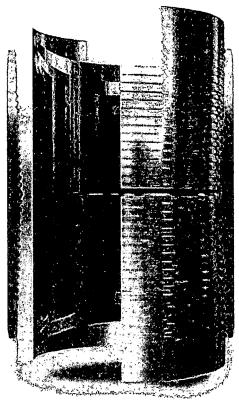
PSI

Tubular Parameters				
Size	5.500	ın	Minimum Yield	110,000
Nominal Weight	20.00	lbs/ft	Minimum Tensile	125.000
Grade	P-110		Yield Load	641,000
PE Weight	19.81	lbs/ft	Tensile Load	729,000
Wall Thickness	0.361	in	Min. Internal Yield Pressure	12,600
Nominal ID	4.778	in	Collapse Prassure	11,100
Drift Diameter	4.653	in		
Nom. Pipe Body Area	5.828	in²		

Connection Parameters		
Connection OD	6.050	ın
Connection ID	4.778	ın
Make-Up Loss	4 122	រោ
Critical Section Area	5.828	iU3
Tension Efficiency	100.0	%)
Compression Efficiency	100,0	%
Yield Load In Tension	641,000	lbs
Min. Internal Yield Pressure	12,600	psi
Collapse Pressure	11,100	psi
	1	•

Make-Up Torques		
Min. Make-Up Torque	11,800	fi-lbs
Opt. Make-Up Torque	12,900	ft-lbs
Max Make-Up Torque	14,100	ft-lbs
Yield Torque	20,600	ft-lbs

Printed on: July-29-2014



#### NOTE

The content of this Technical Data Sheet is for general information only and does not guarantee performance or imply litness for a particular purpose, which only a competent disting professional can determine considering the specific installution and operation parameters. Information that is pointed or downloaded is no longer controlled by TMK IPSCO and implif not be the falsest information. Anythic using the information better does no at their twinings. To verify that you have the latest TMK IPSCO technical information, please contact TMK IPSCO Technical Sides till free at 1 889-268 2000.



# OXY USA Inc. APD Attachment Offline Cementing

OXY respectfully requests a variance to cement the 9-5/8" and/or 7-5/8" intermediate casing strings offline.

The summarized operational sequence will be as follows:

- 1. Run casing as per normal operations. While running casing, conduct negative pressure test and confirm integrity of the float equipment (float collar and shoe).
- 2. Land casing.
- 3. Fill pipe with kill weight fluid, and confirm well is static.
  - a. If well is not static notify BLM and kill well.
  - b. Once well is static notify BLM with intent to proceed with nipple down and offline cementing.
- 4. Set and pressure test annular packoff.
- 5. After confirmation of both annular barriers and internal barriers, nipple down BOP and install cap flange. If any barrier fails to test, the BOP stack will not be nippled down until after the cement job is completed.
- 6. Skid rig to next well on pad.
- 7. Confirm well is static before removing cap flange.
- 8. If well is not static notify BLM and kill well prior to cementing or nippling up for further remediation.
- 9. Install offline cement tool.
- 10. Rig up cement equipment.
  - a. Notify BLM prior to cement job.
- 11. Perform cement job.
- 12. Confirm well is static and floats are holding after cement job.
- 13. Remove cement equipment, offline cement tools and install night cap with pressure gauge for monitoring.