## **OCD-ARTESIA**

Form 3160-5 (April 2004)

**UNITED STATES** DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT

FORM APPROVED OM B No 1004-0137 Expires March 31, 2007

	Expires	March
Lease Sena	il No	

SUNDRY	NOTICES AND REI	PORTS ON WE	116	NM 029528
Do not use th	is form for proposals tell. Use Form 3160-3 (	to drill or to re-	enter an	6 If Indian, Allottee or Tribe Name
SUBMIT IN TRI	PLICATE- Other inst	ructions on reve	rse side.	7 If Unit or CA/Agreement, Name and/or No.
1 Type of Well ☐ ☐ ☐	Gas Well 🗆 Other			8 Well Name and No
2. Name of Operator BOPCO, L. P				James Ranch Unit #105H  9 API Well No
3a Address P. O. Box 2760 Midland, TX 7	9702	3b Phone No (included 432-683-2277	le area code)	30-015-37064  10 Field and Pool, or Exploratory Area
4. Location of Well (Footage, Sec., 7	T, R, M., or Survey Description)			Quahada Ridge SE (Delaware)
Surf: SENW, 2428' FNL & 134 BHL: 1830' FNL, 660' FWL, S				11 County or Parish, State  Eddy Co., NM
12. CHECK AP	PROPRIATE BOX(ES) TO	INDICATE NATU	RE OF NOTICE, R	EPORT, OR OTHER DATA
TYPE OF SUBMISSION		TY	PE OF ACTION	
Notice of Intent Subsequent Report	Acidize  Alter Casing  Casing Repair  Change Plans	Deepen Fracture Treat New Construction Plug and Abandon	Production (Statement of Statement of Statem	Well Integrity Other
Final Abandonment Notice	Convert to Injection	Plug Back	Water Disposal	
If the proposal is to deepen direct Attach the Bond under which the following completion of the invitesting has been completed. Fir determined that the site is ready BOPCO L.P. respectfully in 5-1/2" casing will be replace	etionally or recomplete horizontal ne work will be performed or proviolved operations. If the operation nal Abandonment Notices shall be for final inspection) request the changes listed believed by 7", 26#, N-80, LTC case	ly, give subsurface location ide the Bond No on file results in a multiple comfiled only after all require ow to be approved for sing thru the curve (70	ons and measured and tru with BLM/BIA Require pletion or recompletion in ements, including reclam the captioned well: 503' MD) and cemento	ny proposed work and approximate duration thereof us vertical depths of all pertinent markers and zones red subsequent reports shall be filed within 30 days in a new interval, a Form 3160-4 shall be filed once nation, have been completed, and the operator has red in two stages with cement circulated to Frac-Point Mechanical packers for isolation
				ACHED FOR IONS OF APPROVAL
BOPCO L.P. Bond # on fil	e: COB00050		CONDIT	ONS OF APPROVAL
14 Thereby certify that the foregoen Name (Printed/Typed)  Annette Childers		Title	Regulatory Clerk	
Signature	ette Child	ew Date	5-a8-	-DA APPROVED
	THIS SPACE FOR	FEDERAL OR	STATE OFFICE	USE
Approved by  Conditions of approval, if any, are a	attached Approval of this notice		Title	Date JUN 4 2009

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction

(Instructions on page 2)

Surface casing to be set into the Rustler below all fresh water sands.

7" casing will be set at approximately 7603' (thru curve) and cemented in two stages with DV Tool set at approximately 5000'. Cement will be circulated to surface.

Production casing will be 4-1/2" run with Baker Frac-Point Mechanical packers. Top of 4-1/2" liner will be approximately 7400' MD. TD 13,196' MD, 7244' TVD.

Drilling procedure, BOP diagram, and anticipated tops attached.

This well is located within the R111 Potash area.

The surface location and bottom hole location are both orthodox.

BOPCO, L.P., at P. O. Box 2760, Midland, TX, 79702 is a subsidiary of BOPCO, L.P., 201 Mail Street, Ft. Worth, TX, 76102. Bond No. COB000050 (Nationwide).

# EIGHT POINT DRILLING PROGRAM BOPCO, L.P.

#### NAME OF WELL: James Ranch Unit #105H

LEGAL DESCRIPTION - SURFACE: 2428' FNL, 1340' FWL, Section 36, T22S, R30E, Eddy County, NM.

BHL: 1830' FNL, 660' FWL, Section 35, T22S, R30E, Eddy County, New Mexico.

#### **POINT 1: ESTIMATED FORMATION TOPS**

(See No. 2 Below)

#### POINT 2: WATER, OIL, GAS AND/OR MINERAL BEARING FORMATIONS

Anticipated Formation Tops: KB 3330' (estimated)

GL 3311'

	ESTIM	ATED		
	TOP FR	OM KB	ESTIMATED	
<u>FORMATION</u>	TVD	MD	SUB-SEA TOP	BEARING
T/Rustler	222'	222'	+ 3108'	Barren
B/Rustler	575'	575'	+ 2755'	Barren
T/Salt	685'	685'	+ 2643'	Barren
B/Salt	3547'	3547'	- 217'	Barren
T/Lamar Lime	3791'	3791'	- 461'	Barren
T/Ramsey	3852'	3852'	- 522'	Oil/Gas
T/Lower Cherry Canyon	5941'	5941'	- 2611'	Oil/Gas
KOP (Kick Off Point)	6841'	6841'	- 3511'	N/A
T/Bruṣhy Canyon "U" Sand	7173'	7207'	- 3843'	Oil/Gas
EOC Target	7318'	7530'	- 3993'	Oil/Gas
TD (end of lateral)	7243'	13,196'	- 3913'	Oil/Gas

#### **POINT 3: CASING PROGRAM**

TYPE	INTERVALS (MD)	Hole Size	<u>PURPOSE</u>	CONDITION
20"	0'- 60'	24"	Conductor	Contractor Discretion
13-3/8", 48#, H-40, ST&C	0' - 604'	17-1/2"	Surface	New
9-5/8", 36#, J-55, 8RD, LT&C	0' - 3822'	12-1/4"	Intermediate	New
7", 26#, N-80, LT&C	0' - 7603'	8-3/4"	Production	New
4-1/2", 11.6#, N-80, Ultra Flush JT	7603' - 13,196'	6-1/8"	Production	New

#### **CASING DESIGN SAFETY FACTORS:**

TYPE	<b>TENSION</b>	COLLAPSE	BURST
13-3/8", 48#, H-40, ST&C	16.10	2.85	3.49
9-5/8", 36#, J-55, LT&C	4.03	1.30	1.13
7", 26#, N-80, LT&C	3.04	1.51	2.99
4-1/2", 11 6#, N-80, Ultra Flush JT	6.10	2.11	1.90

#### **DESIGN CRITERIA AND CASING LOADING ASSUMPTIONS:**

#### **SURFACE CASING**

Tension A 1.6 design factor utilizing the effects of buoyancy (9.2 ppg).

Collapse A 1.0 design factor with full internal evacuation and a collapse force equal to the mud gradient in

which the casing will be run (0.48 psi/ft). The effects of axial load on collapse will be considered.

Burst A 1.3 design factor with a surface pressure equal to the fracture gradient at setting depth less a

gas gradient to the surface. Internal burst force at the shoe will be fracture pressure a that depth. Backup pressure will be formation pore pressure. In all cases a conservative fracture pressure will be used such that it represents the upper limit of potential fracture resistance up to a 1.0

psi/ft gradient. The effects of tension on burst will not be utilized.

#### PROTECTIVE CASING

Tension A 1.6 design factor utilizing the effects of buoyancy (10 ppg).

Collapse A 1.0 design factor with full internal evacuation and a collapse force equal to the mud gradient in which the casing will be run (0.52 psi/ft). The effects of axial load on collapse will be considered.

In the case of development drilling, collapse design should be analyzed using internal evacuation equal to 1/3 the proposed total depth of the well. This criterion will be used when there is

absolutely no potential of the protective string being used as a production casing string.

Burst A 1.0 surface design factor and a 1.3 downhole design factor with a surface pressure equivalent to the fracture gradient at setting depth less a gas gradient to the surface. Internal burst force at the shoe will be fracture pressure at that depth. Back pressure will be formation pore pressure. In all cases a conservative fracture pressure will be used such that it represents the upper limit of

potential fracture resistance up to a 1.0 psi/ft gradient.

#### PRODUCTION CASING

Tension A 1.6 design factor utilizing the effects of buoyancy (9.2 ppg).

Collapse A 1.0 design factor with full internal evacuation and a collapse force equal to the mud gradient in

which the casing will be run (0.48 psi/ft). The effects of axial load on collapse will be considered.

Burst A 1.25 design factor with anticipated maximum tubing pressure (3529 psig) on top of the maximum anticipated packer fluid gradient. Backup on production strings will be formation pore

pressure. The effects of tension on burst will not be utilized.

#### POINT 4: PRESSURE CONTROL EQUIPMENT (SEE ATTACHED DIAGRAM)

The blowout preventer equipment will be as shown in Diagram #1 and Diagram #2. The BOP on the surface will be as shown in Diagram #1 and will consist of hydril, mud cross and choke manifold. (see attached manifold drawing) The Diagram #2 BOPE will be installed on the intermediate casinghead and on all subsequent casing strings. The BOP stack, choke, kill lines, kelly cocks, inside BOP, etc. when installed on the surface casinghead will be hydro-tested to 250 psig & 2000 psig with independent tester. The BOPE when rigged up on the intermediate casing spool will be tested to 3000 psig by independent tester. In addition to the high pressure test, a low pressure (250 psig) test will be required.

These tests will be performed:

- a) Upon installation
- b) After any component changes
- c) Fifteen days after a previous test
- d) As required by well conditions

A function test to insure that the preventers are operating correctly will be performed on each trip.

#### **POINT 5: MUD PROGRAM**

DEPTH	MUD TYPE	<u>WEIGHT</u>	_FV_	<u>PV</u>	YP_	<u>FL</u>	_Ph
0' - 604'	FW Spud Mud	8.5 - 9.2	38-70	NC	NC	NC	10.0
604' - 3822'	Brine Water	9.8 - 10.2	28-30	NC	NC	NC	9.5 - 10.5
3822' - 7610'	FW/Gel	8.7 - 9.0	28-36	NC	NC	NC	9.5 - 10.0
7610' - 13,196'	FW/Gel	8.7 - 9.0	28-36	NC	NC	NC	9.5 - 10.0

NOTE: May increase vis for logging purposes only.

#### **POINT 6: TECHNICAL STAGES OF OPERATION**

#### A) TESTING

None anticipated.

#### B) LOGGING

Run #1: GR with MWD during drilling of curve and horizontal portions of 8-3/4" and 6-1/8" openhole.

Run #2: Drill pipe conveyed GR-NL-Density-Caliper, TD to 250' above the curve.

#### C) CONVENTIONAL CORING

None anticipated.

#### D)CEMENT

INTERVAL SURFACE:	AMOUNT SXS	FT OF FILL	TYPE	GALS/SX	<u>PPG</u>	FT <sup>3</sup> /SX
Lead: 0 – 381' (100% excess Circ to surface)	290	381	EconoCem-HLC + 2.7 #/sk Salt	10.25	12.8	1.88
Tail: 381' – 681' (100% excess)	310	300	HalCem-C + 2% CaCl₂	6.39	14.8	1.35
INTERMEDIATE: Lead: 0' – 3318' (100% excess Circ to surface)	750	3318	EconoCem-C + 0.125 pps Poly-e-flake	16.62	11.5	2.78
Tail: 3318' – 3815' (100% excess)	250	500	HalCem-C + 1% CaCl₂	6.36	14.8	1.34
2 <sup>nd</sup> INTERMEDIATE Stage 1: Lead: 5000' – 6654 (50% excess)		1654	Halco Tuned Lite + 0.125 #/sk CFR-3 + 1 #/sk Salt + 0.15 #/sk WG-17	14.5	9.7	3.13
Tail: 6654' – 7654' (50% excess)	200	1000	HalCem H + 0.6% Halad-9	11.34	15	1.20
DV Tool @ 5,000'						
Stage 2: Lead: 0' – 4900' (50% excess)	400	4900	EconoCem-C	14.3	11.9	2.47
Tail: 4900' – 5000' (50% excess)	50	100	HalCem-C	6.34	14.8	1.33

#### E) DIRECTIONAL DRILLING

BOPCO, L.P. plans to drill out the 9-5/8" intermediate casing with an 8-3/4" bit to a TVD of approximately 6846' at which point a directional hole will be kicked off and drilled at an azimuth of 275.53°, building angle at 12.00°/100' to a max angle of 90.82° at a TVD of 7324' (MD 7603'). At this depth 7" casing will be installed and cement circulated to surface in two stages with DV Tool at approximately 5000'. A 6-1/8" openhole will be drilled thru lateral to MD of 13,196'. 4-1/2" casing will be installed in the lateral using Baker Frac-Point Mechanical packers to isolate pay intervals in Brushy Canyon Sand.

#### POINT 7: ANTICIPATED RESERVOIR CONDITIONS

Normal pressures are anticipated throughout Delaware section. A BHP of 3197 psi (max) or MWE of 8.4 ppg is expected. Lost circulation may exist in the Delaware Section from 3858'-7324' TVD. No  $H_2S$  is anticipated.

#### **POINT 8: OTHER PERTINENT INFORMATION**

A) Auxiliary Equipment

Upper and lower kelly cocks. Full opening stab in valve on the rig floor.

B) Anticipated Starting Date

Upon approval

24 days drilling operations

20 days completion operations

Garv E. Gerhard

GEG/mac May 28, 2009

# McVay Rig #7,5

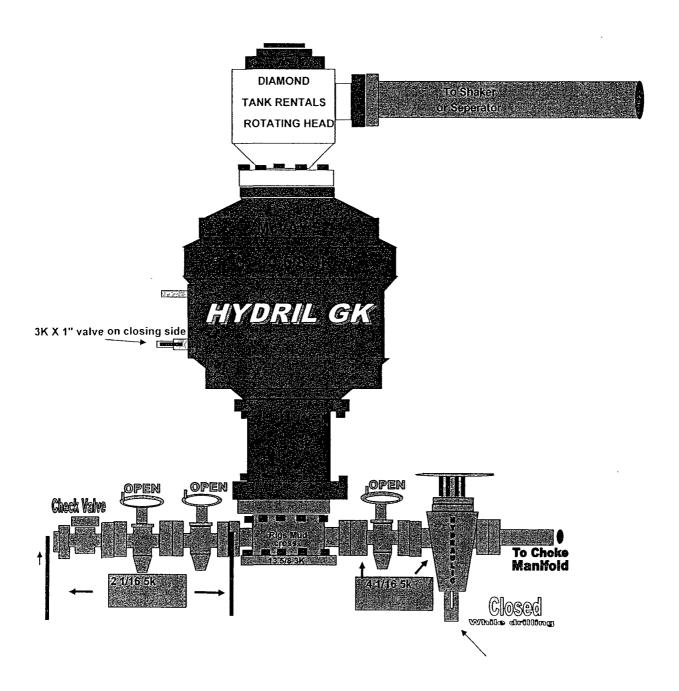
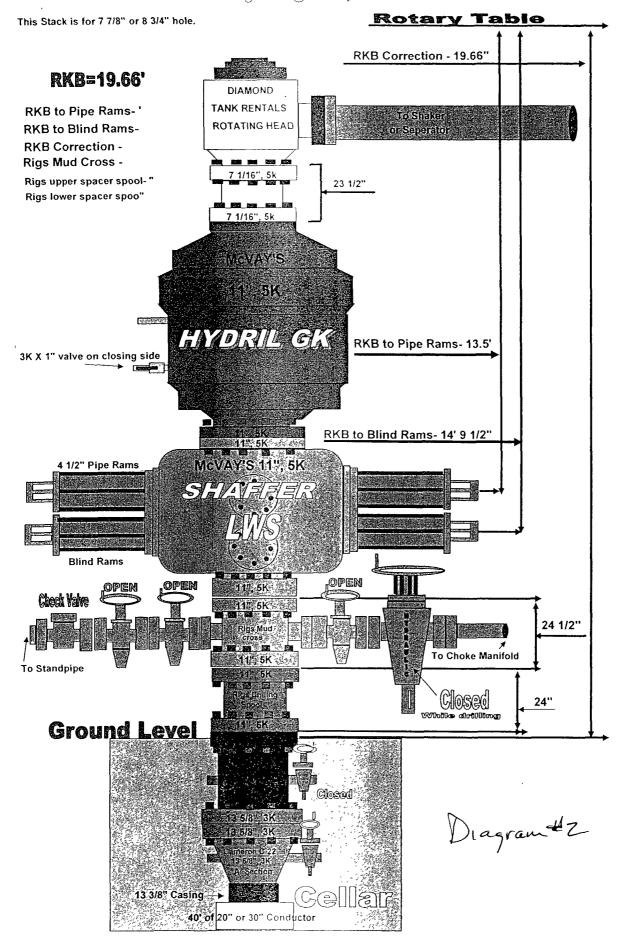
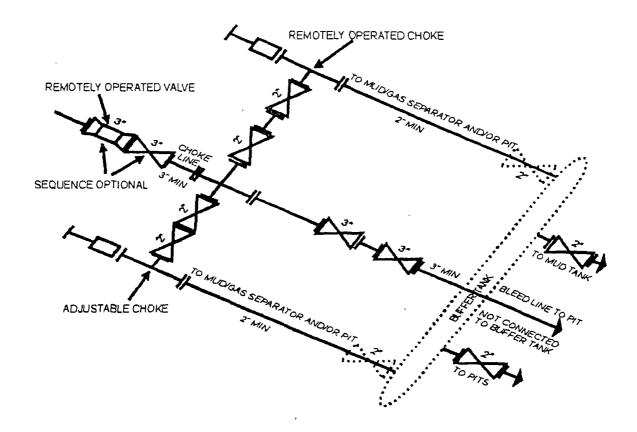


Diagram #1

# McVay Rig \$7,5





5M CHOKE MANIFOLD EQUIPMENT - CONFIGURATION OF CHOKES MAY VARY

Although not required for any of the choke manifold systems, buffer tanks are sometimes installed downstream of the choke assemblies for the purpose of manifolding the bleed lines together. When buffer tanks are employed, valves shall be installed upstream to isolate a failure or malfunction without interrupting flow control. Though not shown on 2M, 3M, 10M, OR 15M drawings, it would also be applicable to those situations.

[54 FR 39528, Sept. 27, 1989]

Make Up Torque



# 

# premium oilfield services

ULTRA Premium Oilfield Services 3333 Brazos Avenue Odessa, TX 79764

(432) 337-2109

(432) 580-6607

Fax (432) 332-5019

For Help Please Call Our ULTRA Field Service Manager, (432)557-1916

ULTRA-FJ Connection Tarque Sheet. (Flush-Joint)

Print Date:

Thursday, March 26, 2009

Pipe Size (in)	Pipe Weight (#)	Pipe Grade
4 1/2	11.60	N-80

## Make Up Torque in (Ft-Lbs)

Minimum	Optimum	Maximum
2,700	3,000	3,300

Please ask for and use the latest recommended running procedures!
If the date on this sheet is over 30 days pld please call and venify, any updates or changes.
Thank You.

ULTRA Odpska 3333 Braids Avenue Odeske Texas 79764 Tal. 432-337 04119 ULTRA Houston 8216 Miller Road #8 Houston Texas 77048 Tek 281-456-6400

# The Strongest Flush-Joint Connection

- ULTRA-FJ has the highest tensile efficiency of any true flush-joint connection.
- ULTRA-FJ has compression efficiency equal to or greater than its tensile efficiency.
- ULTRA-FJ pressure ratings exceed API minimum internal yield and collapse pressure.

D.F	١T	Α.	S	Н	1	F	T

		* AND 1	
PARAMETERS	Nominal OD	4 1/2	
	Nominal Welght Grade	11.60 N-80	
MATERIAL			
	Minimini Yipid Minimum Ultimale	80,000 100,000	ры psi
PIPE BODY			
, ,, ,,, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	PE Welght	11.35	lbs
	Wall Thickness	0.250	ln
	Nominal ID	4.000	i'n
	Drift Diameter	3.875	ini
	Average Pipe Body Area	3.356	fn²
	Yield Strength	268,400	lbs
	Tensile Strength	335,600	lbs.
	Minimum Internal Yield Pressure	7,78,0	pşi
	Collapse Pressure	6,380	psi 
CONNECTION		•	
	Average Pipe Body OD	4.523	ं लि
	ID (poising)	3,993	in
	Critical Cross Section Area	2.183	in² -
	Yield Strength in Tension	174,600	lbs
	Tension Efficiency	65.0%	lhe
	Fracture Strength	209,400 62.4%	lbs
	Percent Pipe Body Fracture	62.4% 179,800	lbs
	Yield Strength in Compression Compression Efficiency	67.0%	เบร
	Make-Up-Loss	3.727	Ĭn
	Min. Internal Yield Pressure	7,780	psi
	Collapse Pressure	6,360	psi



ULTRA Odessa 3333 Brazos Avenue Odessa, Texas 79764 Tel 432-337-2109

ULTRA Houston 8216 Miller Road #3 Housion, Texas 77049 Tot: 281-456-8400 

3/26/2009

# PECOS DISTRICT CONDITIONS OF APPROVAL

OPERATOR'S NAME: BOPCO, L.P.

LEASE NO.: NM-02952B

WELL NAME & NO.: James Ranch Unit #105H

SURFACE HOLE FOOTAGE: 2428' FNL & 1340' FWL, Section 36, T. 22 S., R. 30 E

BOTTOM HOLE FOOTAGE | 1830' FNL & 660' FWL, Sec 35, T. 22 S., R. 30 E

LOCATION: | Section 35, T. 22 S., R 30 E., NMPM

COUNTY: Eddy County, New Mexico

#### I. DRILLING

#### A. DRILLING OPERATIONS REQUIREMENTS

The BLM is to be notified a minimum of 4 hours in advance for a representative to witness:

- a. Spudding well
- b. Setting and/or Cementing of all casing strings
- c. BOPE tests

### **Eddy County**

Call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220, (575) 361-2822

- 1. Although Hydrogen Sulfide has not been reported in this section, it is always a potential hazard. If Hydrogen Sulfide is encountered, please report measured amounts and formations to the BLM.
- 2. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval.
- 3. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works are located, this does not include the dog house or stairway area.

4. Gamma-Ray/Neutron logs shall be run from the base of the Salado formation to the surface. The logs shall be run at a speed which allows the logs to be legible and no faster than manufacturer of the logging tools recommended speed. (R-111-P area only)

#### B. CASING

Changes to the approved APD casing and cement program require submitting a sundry and receiving approval prior to work. Failure to obtain approval prior to work will result in an Incident of Non-Compliance being issued.

Centralizers required on surface casing per Onshore Order 2.III.B.1.f.

Wait on cement (WOC) time for a primary cement job will be a minimum 18 hours for a water basin, 24 hours in the potash area, or 500 pounds compressive strength, whichever is greater for all casing strings. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. See individual casing strings for details regarding lead cement slurry requirements.

No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.

R-111-P potash/WIPP

High cave/karst.

Possible water flows in the Salado Group and Castile formation.

Possible lost circulation and water flows in the Delaware and Bone Spring formations.

- 1. The 13-3/8 inch surface casing shall be set at approximately 604 feet (a minimum of 25 feet into the Rustler Anhydrite and above the salt) and cemented to the surface. If the salt is encountered at a shallower depth, the casing is to be set a minimum of 25 feet above the salt.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with a surface log readout will be used or a cement bond log shall be run to verify the top of the cement.
  - b. Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry.
  - c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.

- d. If cement falls back, remedial cementing will be done prior to drilling out that string.
- 2. The minimum required fill of cement behind the 9-5/8 inch intermediate casing is:
  - □ Cement to surface. If cement does not circulate see B.1.a, c-d above.
     Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to potash.
- 3. The minimum required fill of cement behind the 7 inch production casing is:
  - a. First stage to DV tool, cement shall:
  - Cement to circulate. If cement does not circulate, contact the appropriate BLM office, before proceeding with second stage cement job.
  - b. Second stage above DV tool, cement shall:
  - Cement to circulate. If cement does not circulate, contact the appropriate BLM office.
- 4. The minimum required fill of cement behind the 4-1/2 inch production liner is:
  - No cement required. Operator using Baker Frac-Point Mehanical liner system. Liner to be set 200' into 7" casing.
- 5. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.
- 6. Whenever a casing string is cemented in the R-111-P potash area, the NMOCD requirements shall be followed.

#### C. PRESSURE CONTROL

- 1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
- 2. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be **2000 (2M)** psi.

- 3. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the 9-5/8" intermediate casing shoe shall be 3000 (3M) psi.
- 4. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
  - a. The tests shall be done by an independent service company.
  - b. The results of the test shall be reported to the appropriate BLM office.
  - c. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
  - d. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug.

#### D. DRILL STEM TEST

If drill stem tests are performed, Onshore Order 2.III.D shall be followed.

#### E. WIPP Requirements

The proposed well is located more than 330' of the WIPP Land Withdrawal Area boundary. As a result, BOPCO, L. P. is requested, but not required to submit daily logs and deviation survey information to the Department of Energy per requirements of the Joint Powers Agreement. Any future entry into the well for purposes of completing additional drilling will require supplemental information.

BOPCO, L. P. can email the required information to Ms. Susan McCauslin at susan.mccauslin@wipp.ws or fax to her attention at 575-234-7061.

WWI 060409