PLUGGING PROCEDURES

BHP Petroleum (Americas) Inc. Burton Flat Unit #16 Eddy County, New Mexico

Well Specs: 13-3/8" set at 609', Cement circulated to surface 9-5/8" set at 2500', Cement circulated to surface 5-1/2" set at 5500', TOC at 2000' by T.S. CIBP at 4030' Open Perforations at 2893' - 3999' Tubing in the hole.

Procedure:

- 1. Move in and rig up pulling unit and plugging equipment. Dig work pit.
- 2. ND wellhead and NU BOP. POOH with tubing and lay down production equipment.
- 3. Rig up wireline unit. RIH with dump bailer and cap the existing CIBP at 4030' with 5 sacks of cement. RIH with 5-1/2" CIBP and set at 2850'. Rig down wireline unit.
- 4. RIH with tubing open-ended to 2850'. Mix mud and circulate hole with 10#/gal. MLF. Spot 10 sacks of cement on top of CIBP.
- 5. PUH with tubing to 2550' and spot a 25 sack cement plug. POOH with tubing.
- 6. ND BOP and wellhead. Weld on a 5-1/2" pull nipple. Pull on casing, remove casing slips and determine free point from stretch. Rig up wireline unit and cut casing at free point (1900' +/-). Rig down wireline unit.
- 7. POOH with casing and lay down.
- 8. RIH with tubing open-ended 75" inside of the casing stub. Spot a 35 sack cement plug leaving 75' below the stub and 75" above the stub. WOC and tag.
- 9. When plug tags okay, PUH with tubing to 659' and spot a 30 sack cement plug across the 13-3/8" casing shoe leaving 50' below and 50' above. POOH with tubing.
- 10. Cut wellhead off 3' below ground level and place a 15 sack cement plug in surface. Rig down equipment and move off location.