MINIMUM BLOWOUT PREVENTER REQUIREMENTS

3,800 pel Working Pressure

3 MWP

STACK REQUIREMENTS

No.	Nem	Min. I.D.	Min. Nominal
1	Fiowline		
2	Fill up line		2.
3	Dritting supple		
4	Annular preventer		
5	Two single or one dual hydraulically operated rams		
60	Drilling speal with 2° min. hill line and 3° min choke line outlets		
6 b	2" min. kill line and 3" min. Choke line outlets in ram. (Alternate to Sa above.		
7	Valve Gate D	3-1/8*	
8	Gate valve—power operated	3-1/6"	
9	Line to choke manifold		3.
10	Valves Gete D	2-1/16*	
11	Check valve	2-1/16*	
12	Casing head		
13	Valve Gate D	1-13/16*	
14	Pressure gauge with needle valve		
15	Kill line to rig mud pump mentlold		2"

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PREVENTER	
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CASING CASING	0
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CONFIGURATION

OPTIONAL						
16	Flanged valve	1-13/16*				

CONTRACTOR'S OPTION TO FURNISH:

- 1.All equipment and connections above bradenhead or casinghead. Working pressure of preventors to be 3,000 pel, minimum.
- 2. Automatic accumulator (80 gallen, minimum) capable of closing BOP in 20 seconds or less and, holding them closed against full rated working pressure.
- 3.BOP controls, to be located near drillers position.
- 4. Kelly equipped with Kelly cock.
- 5.Inside blowout prevventer or its equivalent on derrick floor at all times with proper threads to fit pipe being used.
- 6.Kelly saver-sub equipped with rubber casing protector at all times.
- 7. Plug type blowaut preventer tester.
- 8.Extra set pipe rame to fit drift pipe in use on location at all times.
- 8. Type RX ring gaskets in place of Type R.

MEC TO FURNISH:

- Bradenhead or casinghead and side valves.
- 2. Weer bushing, Il required.

GENERAL NOTES:

- Deviations from this drawing may be made only with the express permission of MEC's Drilling Manager.
- 2.All connections, valves, fittings, piping, etc., subject to well or pump pressure must be flanged (suitable clemp connections acceptable) and have minimum working pressure equal to rated working pressure of preventers up through chore. Valves must be full opening and suitable for high pressure mud service.
- 3.Controls to be of standard design and each meried, standing opening and closing position.
- 4. Chokes will be positioned so as not to hamper or delay changing of choke beens. Replaceable parts for adjustable choke, other been sizes, retainers, and chake wrenches to be conveniently located for immediate use.
- 5.All valves to be equipped with handwheels or handles ready for immediate use.
- 6. Choke lines must be suitably anchored.

- 7. Handwheels and extensions to be connected and ready for use.
- Velves adjacent to drilling speci to be kept open. Use outside velves except for emergency.
- All seemises steel centrel piping (2000 psi working pressure) to have fleuible joints to avoid stress. Hosse will be permitted.
- 18.Casingheed connections shall not be took except in case of emergency.
- 11.Do not use kill line for routine fill-up operations.