MINIMUM BLOWOUT PREVENTER REQUIREMENTS

* 3,000 psi Working Pressure

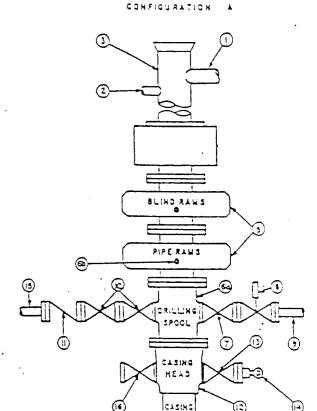
3 MMB

STACK REQUIREMENTS

is.	Nam	ļ	Min. 1.D.	Min. Nominal
1	Flowline		i	
2	All up line			2*
3	Oriting hisple			
ś	Two single or one dual hydraulic operated rams	ally		
6a	Orilling speel with 2" min. kill lin 3" min chake line outlets	e aud		
ξb	2° min, kill line and 3° min, cho outlets in ram. (Alternate to 6a a			
7	Valve	ite 🗆 ug 🗅	3-1/8*	
8	Gate valve—power operated		3-1/8"	
9	Line to choke manifold		1	3.
10	I Valvas	ug C	2-1/16*	
11	Check valve		2-1/18*	
12	Casing head		1	
.3	I Vana	ate []	1-12/15*	
14	Prassure gauge with needle va	lve	1	1
15	Kill line to rig mud pump manil	oki		2-

ОРПОМАL				
16 Fianged valve	1-12/15*			

ILLECIBLE



- CONTRACTOR'S OPTION TO FURNISH:

- 1.All equipment and connections above bradenhead or casinghead. Working pressure of preventers to be 3,000 psi, minimum.
- 2. Automatic accumulator (80 gallon, minimum) capable of closing BOP in 30 seconds or less and, holding them closed against full rated working pressure.
- 3.80P controls, to be located near drillers position.
- 4. Kally equipped with Kally cock,
- 5.inside blowout prevventer or its equivalent on derrick floor at all times with proper threads to fit pipe being used.
- 5.Kaily saver-sub equipped with rubber casing protector at all times.
- 7.Plug type blowout preventer tester.
- 8.Extra set pipe rams to fit drill pipe in use on location at all times.
- 8. Type RX ring gaskets in place of Type R.

HEC TO FURNISH:

- 1. Stadenhead or casinghead and side
- valves.

 2 Weer husbing if required

GENERAL HOTES:

- 1. Deviations from this drawing may be made only with the express permission of MEC's Drilling Manager.
- 2. All connections, valves, fittings; piping, etc., subject to well or pump pressure must be fignged (suitable cigmp connections acceptable) and have minimum working pressure equal to rated working pressure of preventers up through chare. Valves must be full opening and suitable for high pressure mud service.
- 3. Controls to be of standard design and each marked, showing opening and dosing position.
- 4. Chokes will be positioned so as not to hamper or delay changing of choke beans. Replacable parts for adjustable choke, other bean sizes, retainers, and choke wrenches to be conveniently located for immediate use.
- 5_All valves to be equipped with handwheels or handles ready for immediate
- 6.Choke lines must be suitably anchored.

- 7. Handwheels and extensions to be connected and ready for use.
- 8. Valves adjacent to drilling spool to be kept open. Use outside valves except for emergency.
- 9.All seamless steel control piping (3000 , psi working pressure) to have flexible joints to avoid stress. Hoses will be permitted.
- 10.Casinghead connections shall not be used except in case of emergency.
- 11.Do not use kill line for routine fill-up operations.

Exhibit 1