

RCVD NOV 20 '12
OIL CONS. DIV.
DIST. 3

ConocoPhillips

H₂S CONTINGENCY PLAN

PLAN APPLIES TO H₂S CONCENTRATIONS GREATER THAN 100 PPM

Grenier B 3N

Surface Location: 1280' FSL & 1765' FWL, Section 5, T-29-N, R-10-W

Bottom Hole Location: 1300' FSL & 710' FWL, Section 5, T-29-N, R-10-W

San Juan County, New Mexico

Latitude 36°, 45.081 Minutes N, Longitude 107°, 54.652 Minutes W (Nad 83)

Cara Blais 11/14/12

Cara Blais - Drilling Engineer

Jim Fodor/Tom Lee 11/14/12

Jim Fodor/Tom Lee - Drilling Superintendent

Mark Chambers 11/16/12

Mark Chambers - Drilling Manager

✓
BP

TABLE OF CONTENTS

| | |
|--|-------|
| INTRODUCTION | 3 |
| GENERAL EMERGENCY ACTION | 4 |
| COMMUNICATIONS DIRECTORY | 5-6 |
| LIST OF RESIDENTS / BUSINESSES / SCHOOLS | 7 |
| RESPONSIBILITIES | 7-10 |
| PRECAUTIONARY MEASURES | 10-11 |
| SPECIAL SAFETY TRAINING | 11-12 |
| EQUIPMENT AND MATERIAL SPECIFICATIONS | 12 |
| CONOCOPHILLIPS H ₂ S CONTINGENCY EQUIPMENT CHECKLIST | 13 |
| EFFECTS OF HYDROGEN SULFIDE, CO ₂ , ETC. ON DRILLING OPERATIONS | 14-15 |
| CORROSION EFFECTS OF H ₂ S AND CO ₂ ON STEEL | 15-16 |
| EFFECTS OF H ₂ S AND CO ₂ ON DRILLING FLUID | 16 |
| SULFIDE TESTING PROCEDURE | 16-17 |
| ATTACHMENTS | 18 |
| RADI OF EXPOSURE MAPS See Attachment | |
| LIST OF REFERENCES | 19 |

GENERAL EMERGENCY ACTION

In the event an emergency situation occurs, the following action shall be initiated:

1. If the H₂S alarm sounds, stop the rotation of the drill pipe/operations as time and conditions permit.
2. Evacuate quickly to the "Safe Briefing Area".
3. Those who must enter the hazard area must wear self-contained breathing apparatus and use other appropriate safety equipment. Secure rig and close well in, if necessary, using self-contained breathing apparatus and other appropriate safety equipment. (Use the "buddy system" at all times.)
4. Account for all personnel and take appropriate action as necessary for personnel safety.
5. Raise appropriate color warning flag to describe the type of emergency.

The ConocoPhillips Onsite Supervisor will assess the situation and assign duties to various persons to bring the situation under control. The Onsite Supervisor will advise the ConocoPhillips Drilling Superintendent as soon as the emergency will permit. In the event of a well kick, procedures outlined in the Operations Plan for Drilling will be followed.

Notification of local law enforcement agencies, residents and emergency vehicles as per the following Communications Directory, will be assigned by the ConocoPhillips Onsite Supervisor.

Any press inquiries are to be referred to the Drilling Manager of ConocoPhillips (Mark Chambers).

ConocoPhillips

(505) 326-9700

ALL AREA CODES ARE (505) UNLESS OTHERWISE INDICATED

Drilling Department

| <u>Name</u> | <u>Office</u> | <u>Home</u> | <u>Pager/Cellular</u> |
|---|----------------------|--------------------|----------------------------------|
| Drilling Managers: Mark Chambers | 326-9570 | 436-2447 | Cell: 215-2354 |
| Drilling Superintendent: Jim Fodor Tom Lee | 599-4031 326-9785 | 947-3335 | Cell: 320-6810 Cell: 793-7460 |
| Drilling Engineering: Cara Blais | 599-4079 | | Cell: 215-7453 |
| Rig Consultants: Bobby Shelby Shane Hendry | | | Cell: 801-0805 Cell: 330-7426 |

Health, Safety & Environmental Department

| HSE Representatives: | <u>Office</u> | <u>Home</u> | <u>Pager/Cellular</u> |
|--------------------------------------|----------------------|--------------------|------------------------------|
| Smith, Robert (WSER Supervisor) | 599-4052 | 334-8618 | Cell: 947-8282 |
| Marquez, Michael (Drilling WSER) | 599-4019 | | Cell: 419-6120 |
| Bettale, Mark (Drilling WSER) | 324-6103 | 327-7512 | Cell: 320-0617 |
| Davenport, Peter (Completions WSER) | 326-9815 | 327-3795 | Cell: 320-5650 |
| Serrano, Leroy (1st Delivery WSER) | | 632-2648 | Cell: 320-1364 |
| Zubrod, Sharon (BU HSE Manager) | 326-9793 | | Cell: 330-5395 |
| Carpenter, Mike (Emergency Response) | 326-9815 | | Cell: 320-5650 |
| Cook-Cowden, Shelly (Environmental) | 324-5140 | 334-5140 | Cell: 320-0699 |

Contract Safety

| (Farmington, New Mexico) | <u>Office</u> | <u>Home</u> | <u>Pager/Cellular</u> |
|--|----------------------|--------------------|------------------------------|
| DXP Safety Alliance: Martinez, Steve Norton, Jermaine | 325-7233 | | 320-0544 320-8753 |
| Advance Safety LLC: Smith, Bill | 324-0575 | | 793-0904 |

Well Control Companies

| | | | |
|------------------|--------------------|--------|----------------|
| Wild Well | Control Co. | 24 HR. | (281) 784-4700 |
|------------------|--------------------|--------|----------------|

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Emergency Contact Agencies (Cont.)

LIST OF RESIDENTS / BUSINESSES / SCHOOLS

No residences, schools, business, parks or other areas where the public could reasonably be expected to frequent were found to be within the 100 ppm ROE. No Federal, State, County, or municipal road or highway owned and principally maintained for public use is located within the 500 ppm ROE. Included are topographic maps indicating the physical location of each radii of exposure. All land within the 100 ppm radius of exposure from the wellhead is Bureau of Land Management lands. Highway 575 is the nearest public road and is over 1.75 mi from wellpad.

RESPONSIBILITIES

All Personnel

1. All Personnel who spend over one day on the ConocoPhillips location shall be familiarized with the procedures outlined in this directive.
2. All personnel will attend to their personal safety first.
3. If it can be done safely, help anyone who may be injured or overcome from toxic gases by administering first aid.
4. Report to the "Safe Briefing Area" and follow the instructions of the supervisor.

ConocoPhillips Onsite Supervisor

1. It is the responsibility of the ConocoPhillips Onsite Supervisor to see that all personnel on the ConocoPhillips location observe these safety and emergency procedures.
2. The Onsite Supervisor will advise the Drilling Manager whenever the procedures as specified herein are complied with or cannot be followed. A checklist (attached) will be utilized. One (1) completed copy of the checklist will be forwarded to the Drilling Manager and one copy to ConocoPhillips HSE Department.
3. The ConocoPhillips Onsite Supervisor shall keep the number of personnel on location to a minimum during hazardous operations.
4. The Onsite Supervisor shall be trained in the use of all safety equipment and completely briefed on safety and emergency procedures. This shall include full knowledge of the requirements in this contingency plan.
5. It is the responsibility of the ConocoPhillips Onsite Supervisor to see that the Contractor has adequately trained the drilling crews in handling emergency situations. He should satisfy himself that this is the case. He should notify the ConocoPhillips Drilling Manager if the Contractor fails to fill this responsibility.
6. If an unexpected emergency occurs, or the H₂S alarm sounds, the Supervisor (either ConocoPhillips or Contractor) will assess the situation and will advise all personnel what conditions exist. Action to be taken under each of three possible conditions is as follows:

CONDITION I - POTENTIAL DANGER TO LIFE (such as hazardous amount of toxic gasses detected at surface)

- a. Order nonessential personnel out of the potential danger area and display the

- b. YELLOW CONDITION I warning sign and flag.
- c. Order all essential personnel to check their safety equipment to see that it is working properly and in the proper location (see supervisor's checklist). Persons without respiratory protection cannot work in the hazard area.
- d. Notify Drilling Manager of condition and action taken.
- e. Increase gas monitoring activities and continue operations as appropriate.

CONDITION II - MODERATE DANGER TO LIFE (such as circulating out a potentially toxic gas kick). In addition to Condition I requirements:

- a. Display only the ORANGE CONDITION II warning sign and flag.
- b. Direct corrective action to control flow of gas.
- c. Set up roadblocks and restrict personnel movements to minimum.
- d. Notify other appropriate personnel listed on emergency telephone list.

CONDITION III - EXTREME DANGER TO LIFE (when it appears that well control will be lost). In addition to Conditions I and II requirements:

- a. Contact and request local police to evacuate people and to control traffic within the danger zone. Should the condition be immediately dangerous to the public, take necessary life saving action until local police arrive. Display only the RED CONDITION III warning sign and flag.
- b. Ignite the well if necessary. (See the following section - Igniting the Well.)

NOTE: The Drilling Manager will dispatch additional ConocoPhillips personnel and/or additional professional safety personnel to the well site as needed to assist the Onsite Supervisor.

Contract Onsite Supervisor (Toolpusher)

1. In the absence or incapacitation of the ConocoPhillips Onsite Supervisor, the Contractor Onsite Supervisor will assume all responsibilities designated herein to the ConocoPhillips Onsite Supervisor.
2. Assist the ConocoPhillips Supervisor and Safety Representative in training crews for handling emergency situations.
3. Will be trained for all well control or emergency situations as contained herein and how to properly use all safety equipment.

Driller/Crew Supervisor

1. In the absence or incapacitation of both Onsite supervisors (ConocoPhillips and Contractor), the Driller/Crew Supervisor will assume their responsibilities as designated herein.
2. In the event of any emergency, the Driller/Crew Supervisor, if trained, will don respiratory equipment and secure the rig if time permits.

3. Assist Contract supervisor in crew preparation.

HSE Department

1. Shall provide safety and environmental information and guidance when required.
2. Shall review and approve any changes in safety or environmental procedures.
3. Shall assist as appropriate with operating and maintenance procedures for the safety equipment called for in this plan.
4. Shall assist with arranging initial training on safety procedures and equipment. Shall provide assistance as needed for follow up training.

Rig Contractor

1. Shall have personnel properly trained in First Aid/CPR and H₂S Awareness
2. Shall keep personnel trained in use of safety equipment and safety procedures.

Visitors, Service Personnel (Vendors) and Others

1. Only personnel authorized by ConocoPhillips Onsite Supervisor shall be permitted to enter area when an emergency condition exists.
2. Shall be permitted to enter area under an emergency condition only if needed and then only after being properly instructed in use of safety equipment and have necessary equipment issued or available.
3. Vendors must have all of their personnel trained in H₂S procedures who will be on location from 1,000' above the expected H₂S zone through rig release.

Igniting the Well

1. Responsibility

The decision to ignite the well is the responsibility of the ConocoPhillips Drilling Manager. However, the decision should be made only as a last resort and in a situation where it is clear that:

- a. Human life or property is endangered.
- b. There is no hope of controlling the blowout under the prevailing conditions at the well.

In all cases, an attempt should be made to notify the Drilling Manager of the plans to ignite the well, if time permits. However, the Drilling Manager and Onsite Supervisor must not delay a decision if human life is threatened.

REMEMBER, if the well is ignited, the burning H₂S will be converted to sulfur dioxide (SO₂), which is also highly toxic. Do not assume that the area is safe after the well is ignited. Follow through with all plans to evacuate endangered persons.

5. An automatic hydrogen sulfide (H₂S) monitor shall be provided, with detectors placed at the flow line, mud pit, and rig floor. Either of these detectors shall be capable of sensing a minimum of 5 ppm H₂S in air and shall be able to independently activate visual and audio alarms. Both the visual alarm and the audible alarm will be activated at 10 ppm. The audible alarm must be capable of alerting people at any point on the location.
6. All personal on location shall wear a Single Gas Personal Monitor with alarm set at 10ppm.
7. A sign that reads, "Caution - Poisonous Gas May be Present", will be posted at the last intersection leading to location.
8. If conditions warrant, two (2) explosion-proof, 24 inch or larger, electric fans will be located: (a) one on the rig floor to blow fumes downwind; (b) the second under the rig floor to clear gas from the substructure.
9. The well-site shall be equipped with commercial communications. The equipment should be located for safe access and should not be an ignition source.
10. The ConocoPhillips Onsite Supervisor's vehicle should always be parked a safe distance (at least 100 feet) from the rig, and in an upwind direction when feasible.
11. For all well kicks, the Operations Plan will be followed. All operations contractor personnel shall be trained, and drills shall be conducted to insure proper well control procedures.
12. The checklist of all emergency equipment (see Onsite Supervisor's checklist) shall be completed at the point in time as identified in the introduction. The Onsite Supervisor shall inspect the equipment with assistance, as needed, from ConocoPhillips HSE personnel as to working condition, proper placement, etc. The inspection will be noted on the checklist. **A copy of the checklist will be placed in the Onsite Supervisor's files and one copy each will be provided to the Drilling Manager and HSE Department.**
13. To ensure proper hole filling during tripping operations, a stroke counter and pit level sensor will be utilized at all times.
14. DXP will be on-site security monitoring head count, enforcing that all personnel on location will have no facial hair, keeping only essential personnel on location, and all personnel on location are trained to work in an H₂S environment.

SPECIAL SAFETY TRAINING

The minimum training for personnel working in affected areas shall include the following elements:

1. Hazards, characteristics and symptoms of hydrogen sulfide (H₂S), sulfur dioxide (SO₂), carbon monoxide (CO), methane gas, and other hazardous substances as may be appropriate. Effects of these substances are discussed in a section that follows.
2. Effect on metal components of the system.
3. Safety precautions to include possible sources at the site.
4. Operation of safety equipment and life support means and systems.
5. Corrective action and shutdown procedures.

6. Detection and measurements of H₂S, CO and combustible gas.

THE CONOCOPHILLIPS SUPERVISOR ON LOCATION SHALL BE RESPONSIBLE FOR THE OVERALL ON-SITE OPERATION, INCLUDING THE SAFETY AND TRAINING PROGRAM.

All personnel, contracted or employed on an unscheduled basis, shall be trained as a minimum in the severity of H₂S and other toxic gasses, safety precautions, evacuation procedures, and as appropriate, the use of respiratory protection equipment. This training shall be completed prior to entering the H₂S location. Visitors shall also be instructed regarding these matters.

To promote efficient safety procedures, an on-site toxic gas safety program, which includes a drill and training session, shall be established for all crews. Records of attendance shall be maintained on the drilling facility.

EQUIPMENT AND MATERIAL SPECIFICATIONS

1. Wellhead and blowout equipment is to conform as per Operations Plan.
2. BOP equipment will be tested to pressure rating prior to drilling out from the surface casing, with all testing witnessed and recorded by the ConocoPhillips Onsite Supervisor.
3. The BOP will be operationally tested on every trip. ***BOP drills will be held each tour prior to drilling all potential H₂S bearing formations and recorded on the tour sheets.***
4. The casing planned for this well is listed in the Operations' Plan. This casing has been designed in accordance with ConocoPhillips' requirements for sour service.

Mud Requirements

1. The pH of the mud system will be maintained above 10.0 to neutralize (disassociate) any H₂S encountered. The pH will be maintained with Lime and/or soda ash.
2. While drilling from all potential H₂S bearing formations to total depth, the Mud Engineer is to test daily for filtrate sulfide using a "Hach H₂S Test Kit" and following the procedures of API Standard RP13B (copy in a following section). The results of this test are to be reported on the daily report.
3. Small concentrations of sulfide are expected and can be tolerated. However, concentrations which result in "Hach Tests" of greater than **50 ppm** are potentially more serious and should be treated with H₂S scavenger to reduce the concentration of acceptable levels.
4. The Hach Test will be routinely "doubled-checked" by means of the Garrett Gas Train.
5. Prior to dumping any significant quantities of drilling fluid (changing over, cleaning pits, cementing, etc.), it may be necessary to treat out sulfides with H₂S scavenger in order to preclude formation of H₂S gas in the reserve pit.

**ConocoPhillips
H₂S CONTINGENCY EQUIPMENT CHECKLIST**

Well: _____

Rig N/N: _____

Date: _____

Supervisor: _____

- _____ (All) **Personnel training** with attendance records on site.
- _____ (2) **Muster Points** for use as "Safe Briefing Areas", 150' from wellhead, and 160° apart.
- _____ (1) **Warning sign** with current well condition indicator, located at last intersection to location so vehicles may have turn-around area.
- _____ (3) **Wind direction indicators**, located to provide visibility from any place on location.
- _____ (3) **No Smoking signs** on drive posts.
- _____ (3) **Safe Briefing Area signs** on drive posts.
- _____ (2) **Fans** - electric motor driven and explosion proof; one located on rig floor, and one located in substructure (if conditions warrant).
- _____ (1) **H₂S monitor & Alarm system** (continuous) located on rig floor with detectors (sensitivity of 5 ppm in air) located at the flow line, mud pits discharge, and on the rig floor capable of individual activation by any detector with maximum settings as follows: visual and audible alarms at 10 ppm (audible must be capable of alerting personnel at any point on location).
- _____ (5) **Niosh Approved Positive Pressure SCBAs** - 30 min. self-contained breathing apparatus: one in the supervisor's office, and two at each of the "Safe Briefing Areas". Easily accessible, and protected from exposure to the elements.
- _____ (1) **Flare system** with continuous pilot and remote ignitor.
- _____ (1) **Trailer** - full enclosure, at location entrance (based on prevailing winds), containing warning flags, H₂S detectors, explosimeter, flare gun, derrick safety belts, 200' retrieval ropes, hearing protection, first aid kit, flashlights, disinfectants, cleaner, & towelettes, inspection records, fire extinguisher, & emergency contact numbers.
- _____ (3) **Condition warning flags** (1 each yellow, orange, and red).
- _____ (1) **Length of Stain Polymetric Tube Type Detectors** with lower range tubes for CO₂, H₂S, and SO₂.
- _____ (1) **MSHA Explosimeter** (or equivalent).
- _____ (1) **Flare gun** - 25mm meteor type with flares.
- _____ (2) **Derrick safety belts** with 10' tail ropes.
- _____ (2) **200' retrieval ropes.**
- _____ (3) **Hearing protectors** - muff type.
- _____ (1) **First aid kit** - 25 unit.
- _____ (3) **Flashlights** w/batteries (explosion-proof & watertight).
- _____ (1) **Disinfectant, cleaner, and towels** for breathing apparatus.
- _____ (1) **Inspection records** for breathing apparatus and air supply.
- _____ (1) **Fire extinguisher** (rated 60:BC).
- _____ (4) **Emergency telephone numbers** in plastic weatherproof holders located at rig bulletin board; ConocoPhillips Onsite Supervisor's office; Contract supervisor's office; in both Safe Briefing Area
- _____ (*) **Single Gas Personal Monitor** for all personal on location.
- _____ (2) **24/7 H₂S Safety Personnel** on Location

EFFECTS OF HYDROGEN SULFIDE AND OTHER GASSES ON DRILLING OPERATIONS

Toxic Effect

1. Hydrogen Sulfide - H₂S

Hydrogen sulfide is a colorless, flammable, extremely poisonous gas. It is 1.2 times as heavy as air and will accumulate in low areas. It forms an explosive mixture with air between 4.3 and 46.0 percent by volume. It can be detected by smell at a concentration in air of only 0.02 ppm. Exposure to 10 ppm can be tolerated up to 8 hours without respiratory equipment. Respiratory equipment is required to protect workers should conditions exceed the foregoing allowable exposure limit. Concentrations in excess of 20 ppm have an effect on the olfactory nerve which deadens the sense of smell. Unconsciousness can occur without warning within seconds of inhalation at concentrations above 500 ppm.

Physical Effects of Hydrogen Sulfide

| Concentration Percent (%) | ppm | Physical Effects |
|------------------------------|------|--|
| 0.001 | 10 | Obvious and unpleasant odor. |
| 0.001 | 10 | Current ACGIH TLV allowed for 8 hour exposure. |
| 0.01 | 100 | Kills smell in 3 to 15 minutes, may sting eyes & throat. |
| 0.02 | 200 | Kills smell shortly, stings eyes & throat. |
| 0.05 | 500 | Dizziness, breathing ceases in a few minutes. Needs prompt artificial respiration. |
| 0.07 | 700 | Unconscious quickly; death will result if not rescued promptly. |
| 0.10 | 1000 | Unconscious at once; followed by death within minutes. |

2. Sulfur Dioxide - SO₂

Sulfur dioxide is a colorless, nonflammable, intensely irritating gas and 2.2 times heavier than air. It is a by-product of combustion of hydrogen sulfide and is highly toxic. Exposure to 2 ppm can be tolerated for a maximum of 8 hrs. Respiratory equipment will be available and should be used by personnel measuring SO₂ concentration downwind from a flare.

3. Methane - CH₄

Methane is the major component of natural gas and is colorless, odorless and extremely flammable. The chief danger from methane is explosion. Mixture of CO₂, H₂S and CH₄ will burn if the total H₂S and CH₄ content, in any ratio, is above 25 percent. Also the presence of methane causes an oxygen deficient environment and requires adequate ventilation for breathing.

5. Carbon Monoxide - CO

Carbon monoxide is a colorless, odorless toxic gas. Its toxicity results from preferential reaction with the hemoglobin in the blood; however, it has no unique toxic action on any of the bodily tissues. CO displaces oxygen from hemoglobin and reduces the oxygen carrying capability of the blood.

The primary danger from CO is that it binds with hemoglobin within the blood, thereby preventing oxygen / blood transfer. Respiratory equipment should be considered for atmospheres containing greater than 25 ppm. Exposure to 25 ppm is allowed up to 8 hours; however, at higher levels it will tend to cause headaches, dizziness and nausea. Concentrations above 1200 ppm are considered immediately dangerous to life and health.

In addition to the toxic effects of CO, carbon monoxide burns readily in air. The flammability limits of CO in air change with pressure. At atmospheric pressure, however, the lower limit is $\pm 12.5\%$ and upper limit is $\pm 74\%$.

6. Properties of Various Gasses

| <u>Common Name & Chemical Formula</u> | <u>Specific Gravity Air=1</u> | <u>Time Weighted Average*</u> | <u>IDLH**</u> | <u>Lethal Concentration***</u> | <u>Flammability</u> |
|---|-----------------------------------|-------------------------------|---------------|--------------------------------|--------------------------------|
| Hydrogen Sulfide (H ₂ S) | 1.18 | 10 ppm | 100 ppm | 600 ppm | 4.3% to 46% by volume in air |
| Sulfur Dioxide (SO ₂) | 2.21 | 2 ppm | --- | 1000 ppm | |
| Methane (CH ₄) | 0.55 | Simple Asphyxiate | --- | ----- | 5.3% to 14.0% by volume in air |
| Carbon Monoxide (CO) | 0.97 | 25 ppm | 1200 ppm | ----- | 12.5% to 74% by volume in air |

* Time Weighted Average (TWA) - Employee's average exposure in any eight-hour work, of a 40-hour work week that shall not be exceeded.

** Hazardous - Concentration that may cause death.

*** Lethal - Concentration that will cause death with short term exposure.

CORROSION EFFECTS OF H₂S ON STEEL

1. Hydrogen Sulfide (H₂S)

The three forms of hydrogen sulfide corrosion of steel are as follows:

- (a) general or weight loss,
- (b) localized or pitting, and
- (c) sulfide stress cracking.

In both general and localized corrosion, hydrogen sulfide reacts with the steel to produce iron sulfide. General corrosion is characterized by the formation of an iron sulfide film on the surface of the steel. After long periods of exposure, weight loss can lead to a significant reduction in strength. Localized corrosion is much more serious and predominantly occurs in the pH range below six. Chloride or similar ions must be present for pitting to occur. Iron chloride accumulates at the metal to iron sulfide film interface and promotes a localized attack. Pitting corrosion has not presented a significant problem in drilling operations.

Of foremost concern is sulfide stress cracking or hydrogen embrittlement where failure may take place without warning or significant metal loss. This problem is related to strength of the steel, hydrogen sulfide concentration, pH, exposure time, and temperature and stress level of the steel. Hydrogen sulfide absorbed on the metal surface promotes the entry of atomic hydrogen into the metal. The atomic hydrogen that enters the steel matrix diffuses to positions of high stress where it can induce hydrogen embrittlement. Thus, brittle failure can occur at stress levels significantly less than normal yield stress. A high total dissolved sulfide concentration can be tolerated if the pH is high enough (9.5 or greater).

EFFECTS OF H₂S ON DRILLING FLUID

1. Hydrogen Sulfide - H₂S

When H₂S is entrained in a drilling fluid, it will disassociate to some degree depending on the pH of the system.

Undissociated hydrogen sulfide is the molecule that attacks steel surfaces and causes corrosion and embrittlement. At a low pH, nearly all of the H₂S in a system is in this molecular state. With increasing pH, H₂S disassociation increases so that above pH 10, effectively all of the H₂S is disassociated into bisulfide and sulfide ions. These ions are relatively harmless in the mud as long as the high pH is maintained. If pH is lowered, the reaction will be reversed and hydrogen sulfide gas will be evolved.

In addition to sulfide ions, disassociation of H₂S in drilling mud produces hydrogen ions, which will react with hydroxyl ions in a high pH mud to form water. With sufficient H₂S contamination, excess lime, if any, can be depleted and pH will begin to drop. A sufficient decrease in pH will, as previously stated, evolve H₂S gas.

It is therefore desirable to know whether H₂S has been encountered at the least possible time. This can be accomplished by testing the mud for sulfide ions daily, as described in the sulfide testing procedures that follow (API RP 13B).

SULFIDE TESTING PROCEDURE **HACH TEST**

PROCEDURE FOR ESTIMATING FILTRATE SULFIDE

Equipment: The following materials are required to estimate the sulfide concentration in the mud filtrate:

- a. Special test vial with vented cap
- b. Lead acetate test paper to fit cap
- c. Color comparison chart

(NOTE: THE HACH HYDROGEN SULFIDE TEST KIT (MODEL HS-7) CONSISTS OF ITEMS a, b, and c ABOVE.)

- d. Distilled water
- e. Hypodermic syringe
- f. Defoamer (such as octyl alcohol or sulfated castor oil)
- g. 0.1N acid, sulfuric or hydrochloric

Procedure: Place one disk of dry lead acetate test paper inside the dry cap of the test vial.

Measure 2.5 cm³ of freshly collected mud filtrate into the test vial. Dilute to the 25 cm³ with distilled water.

Add 2 cm³ of 0.1N acid, immediately add a fresh seltzer tablet, and quickly place the cap with the test paper on the vial. Allow the seltzer tablet to dissolve and then wait one minute.

Remove lead acetate paper and observe for brown coloration. If no coloration can be detected, then report the soluble sulfide as zero. If brown coloration is present, compare the test paper with color comparison chart. Read the appropriate ppm value (0.1, 0.3, 0.5, 1, 2, or 5) from the color chart and multiply by 10 to obtain the test result (1, 3, 5, 10, 20, or 50).

If the test paper matches the darkest color (5 ppm) on the color chart, the test result must be interpreted as greater than 50 ppm.

To extend the test range to higher concentration, dilute the filtrate as follows:

- a. For a test range of 10 to 500 ppm, dilute 1.0 cm³ of filtrate with 9.0 cm³ of distilled water. Use 2.5 cm³ of the diluted filtrate for the sulfide determination. Multiply the color chart value by 100 to obtain the test result.

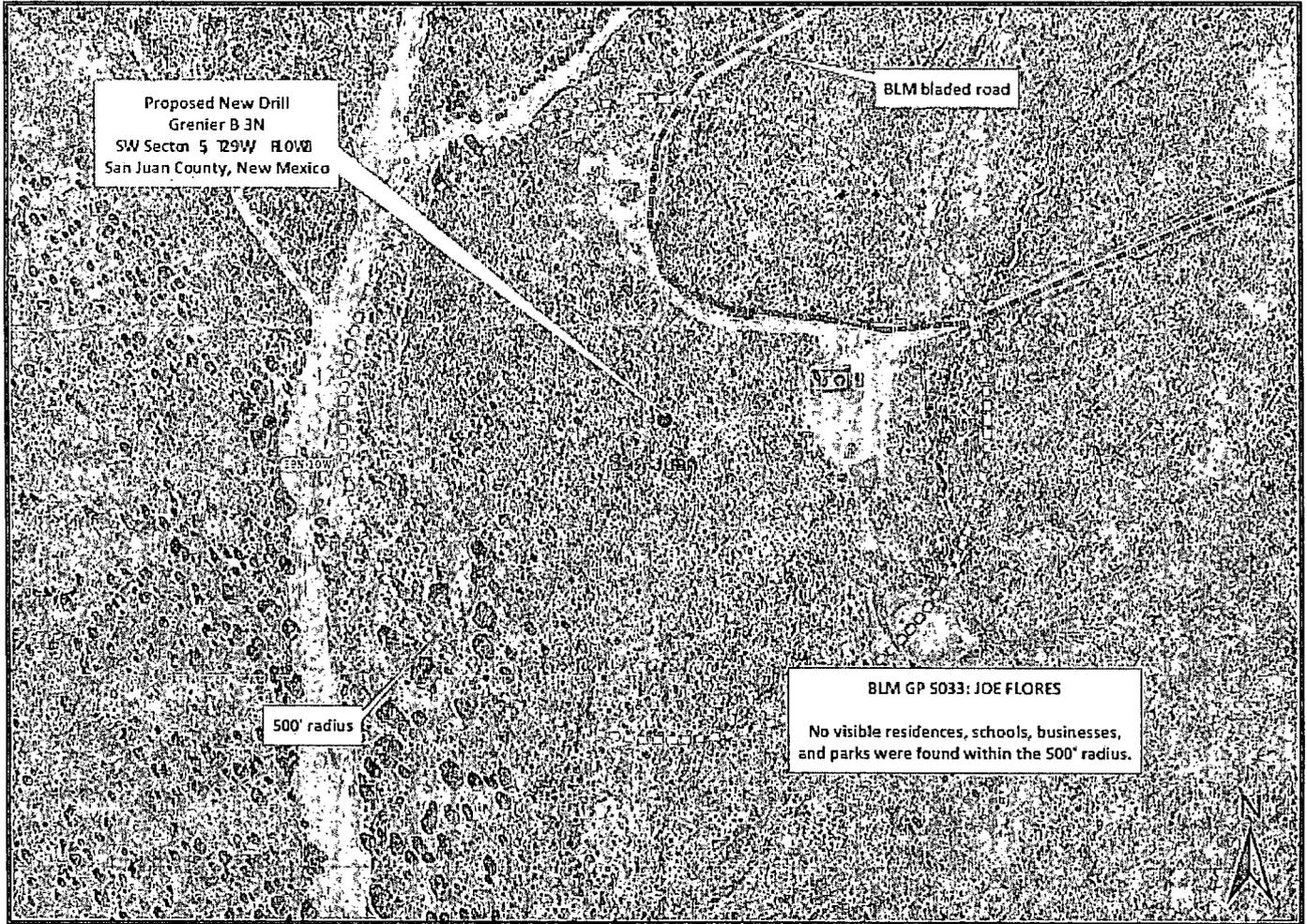
Report the test result as filtrate sulfide in ppm.

NOTE 1: IT IS IMPORTANT TO NOTE THAT THIS TEST IS NOT HIGHLY ACCURATE. THE RESULTS SHOULD BE INTERPRETED AS ROUGH ESTIMATES.

NOTE 2: THE METHOD MAY BE USED FOR WATER USING 25 CM³ SAMPLES OR THE SAME DILUTION PROCEDURE USED FOR MULLED FILTRATE. THIS METHOD MAY ALSO BE USED FOR MUD BUT THE PROBABLE MEANING OF THE RESULTS IS VERY UNCERTAIN. THERE COULD ALSO BE CONSIDERABLE DIFFICULTY IN OBTAINING A REPRESENTATIVE SAMPLE OF DILUTED MUD.

ATTACHMENTS

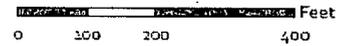
GRENIER B₃N - H₂S CONTINGENCY PLAN MAP



Disclaimer: This map is for informational purposes and may not be suitable for legal, engineering, or surveying purposes.

Features were identified based on **CP Aerial Photography**. If an onsite is necessary, please contact **RRRC, B**
Signpost@New Mexico - ADM 095/ArcGIS - ADM 095/H₂S Contingency Plan(Grenier B₃N)/Grenier B₃N - H₂S Contingency Plan
Contact Daniel Clugston @ (505) 225-2348 or Madaviin Blakley @ (505) 320-2560.

1 inch = 200 feet



LIST OF REFERENCES

1. "API Recommended Practices for Safe Drilling of Wells Containing Hydrogen Sulfide", (API RP 49) American Petroleum Institute, Dallas, Texas, 1974.
2. "API Recommended Practice: Standard Procedure for Testing Drilling Fluids", (API RP 13B) American Petroleum Institute, Dallas, Texas, 1976.
3. Clark, R. K., "Hydrogen Sulfide in Water-Base Drilling Fluids - I: Chemistry, Corrosion and Treatment", Technical Progress Report BRC 35-77, Shell Development, Houston, Texas, 1977.
4. "Contingency Plan for Drilling, Completion and Workover, Sour Gas Wells, Safety Regulations and Emergency Procedures", Shell Oil Company, Michigan Operations, Traverse City, Michigan, 1974.
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