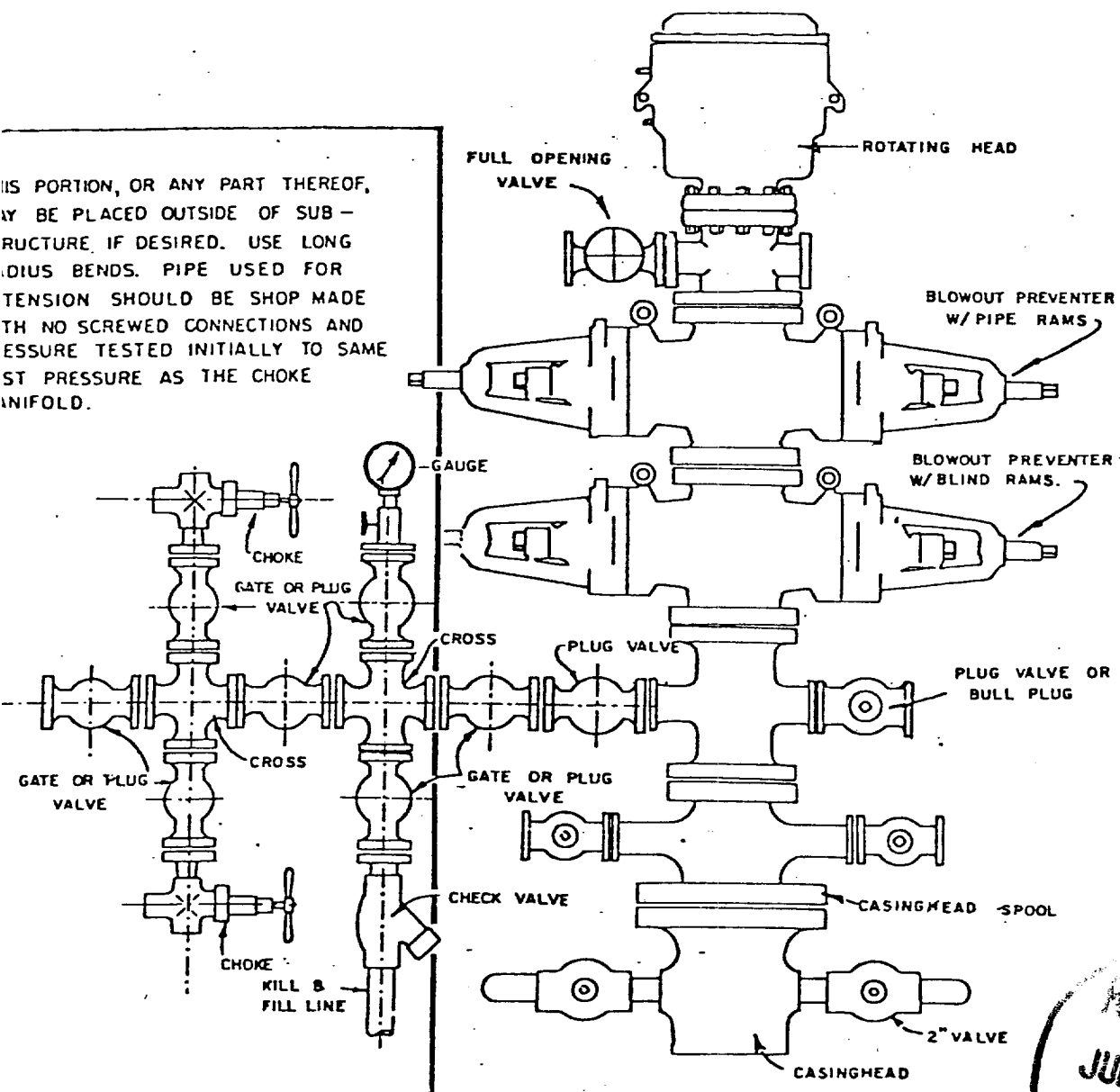


THIS PORTION, OR ANY PART THEREOF, MAY BE PLACED OUTSIDE OF SUB-STRUCTURE, IF DESIRED. USE LONG RADIUS BENDS. PIPE USED FOR TENSION SHOULD BE SHOP MADE WITH NO SCREWED CONNECTIONS AND ASSURE TESTED INITIALLY TO SAME ST PRESSURE AS THE CHOKE MANIFOLD.



BLOWOUT PREVENTER HOOKUP



EXHIBIT D-4

OCTOBER 16, 1969