		5.	
			SF-081155
L. Type of Well		6.	If Indian, All. or
GAS			Tribe Name
		7.	Unit Agreement Nam
2. Name of Operator	A a		Allison Unit
BURLINGTON			
DESCUIDCES	& GAS COMPANY		
		8.	Well Name & Number
3. Address & Phone No. of Opera	tor		Allison Unit #51
PO Box 4289, Farmington, NM 87499 (505) 326-9700		9.	API Well No.
		2.	30-045-23133
4. Location of Well, Footage, S	ec., T, R, M	10.	Field and Pool
1140'FSL 1510'FWL, Sec.21, T			Blanco Mesaverde
, ·		11.	County and State
			San Juan Co, NM
12. CHECK APPROPRIATE BOX TO IN	DICATE NATURE OF NOTICE,	REPORT, OTHER	DATA
Type of Submission	Type of Act	ion	
X Notice of Intent	Abandonment	_ Change of Pla	ans
	Recompletion	New Construct	tion
Subsequent Report	Plugging Back	Non-Routine	Fracturing
	Casing Repair	_ Water Shut o	ff
Final Abandonment	Altering Casing	_ Conversion to	o Injection
	X Other -		

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It is intended to add Lewis pay to the Mesaverde formation of the subject well according to the attached procedure and wellbore diagram. , I , . . ;

14. I hereby certify that the foregoing is true and correct.	·········
Signed Jan Silla full Title Regulatory Administrator Da	ate 2/2/99 TLW
(This space for Federal or State Office use) APPROVED BY SIDDE Date Date	FEB 0 1999
CONDITION OF APPROVAL, if any: Title 18 U.S.C. Section 1001, makes it a crime for any person knowingly and willfully to make to any department o United States any false, fictitious or fraudulent statements or representations as to any matter within its juris	
(4) NMCCD	

Summary:

The subject well is a 1999 Lewis Shale payadd in 4-1/2" casing. This well was drilled in 1978 and was completed in the Point Lookout and Menefee intervals. The Pt. Lookout interval was stimulated w/ approximately 115,000 lbs. total sand and 135,670 gal. total slickwater. The Menefee interval was stimulated w/ approximately 154,000 lbs. total sand and 168,000 gal. total slickwater and placed on production. The Lewis will be perforated and fracture stimulated in two (2) stages with 279 total tons of liquid CO₂ and 95,000 lbs. total 40/70 mesh sand. The new stimulation technique will test the viability of a liquid CO₂ and sand stimulation within the Lewis Shale interval. The well will then be cleaned-up, tubing landed in the Mesaverde and placed on production.

Comply to all NMOCD, BLM and BR regulations. Conduct daily safety meetings for all personnel on location. Notify BR regulatory (Peggy Bradfield 326-9727) and the appropriate Regulatory Agency prior to pumping <u>any</u> cement job and after CBL is run. If an unplanned cement job is required, <u>approval is required before the job can be pumped</u>. If verbal approval is <u>obtained</u>, document the approval in Dims. Allow adequate notice prior to the pump time for the Agency to witness the cementing operation.

- Inspect location and wellhead and install rig anchors prior to rig move.
- Construct blow pit.
- DURING CO₂ STIMULATION, ONLY AUTHORIZED PERSONNEL ARE ALLOWED ON LOCATION. ONLY CO₂ EXPERIENCED AND APPROVED STIMULATION PERSONNEL AND PUMP EQUIPMENT ARE ALLOWED ON LOCATION.
- 1. MOL, hold safety meeting and RU completion rig. RD pumping unit. Insure all safety equipment is strategically located and functioning properly. NU relief lines to blow pit. Set one (1) 400 BBL frac tank and fill w/ 2% KCL. Blow well down and kill well w/ 2% KCL water as necessary. ND wellhead and NU 7-1/16" 3M BOP, stripping head and blooie line. Operationally test BOP.
- 2. TOOH w/ approximately 197 jts. 2-3/8" Mesaverde tubing set at +/- 6089' and stand back. Inspect tubing and replace bad tubing as necessary**.

****NOTE:** If existing tbg. is scaled-up, contact production engineer and a scale analysis will be run. This will determine if we will pump acid down the 2-3/8" 4.7# J-55 workstring and acid wash perforations across the Point Lookout and Menefee interval.

3. RU wireline w/ packoff and pump in tee. RIH w/ 4-1/2" gauge ring and check wellbore for obstructions to PBTD @ 6187'. POOH.**

**NOTE: If obstructions are encountered, PU 3-7/8" bit and 4-1/2" 10.5# csg. scraper on 2-3/8" 4.7# J-55 workstring and CO to PBTD @ 6187'. TOOH

- 4. TIH w/ 4-1/2" CIBP and aproximately 168 jts. 2-3/8" 4.7# J-55 workstring and tubing set CIBP @ +/- 5210'. Load hole down tubing and spot 8 bbls 10% Acetic + 5% NH₄CL*** perforating. Load hole w/ approximately 74 bbls 2% KCL for pressure testing. RIH w/ GR\CCL\CBL and log from 5200' to 3190'**. TOOH w/ GR\CCL\CBL logging tool. RIH w/ TDT logging tool and log from 5200' to 3190'**. TOOH w/ TDT logging tool. RU 4-1/2" 11.6# wellhead isolation tool, 4" frac valve and RU stimulation company. Pressure test surface lines to 4800 psi and pressure test CIBP to 3800 psi (80% of burst of 4-1/2" 10.5# csg). RD stimulation company. TOOH w/ workstring and pkr.
 - ** Correlate to GR-Ind log.

*** All Acid to contain the following additives/ 1000 gal:

1000 gal	10%	Acetic Acid
2 gal	MSA II	corrosion inhibitor
5%	NH₄CL	clay control

1st Stage – Lower Lewis Shale

5. RIH w/ CCL on top of perforating guns**. Perforate the Lower Lewis Shale interval with 3-1/2" HPG gun system w/ 37J UJ HMX charges. These are 34 gram charges with a 0.46" hole and 34.0" penetration. Shoot 130 holes bottom up in two (2) gun runs @ 2 SPF 60° Phase in 2% KCL at the following depths: 1st gun run – 10' gun @ 5164'-5154'***, 5' gun @ 4991'-4986'***, 10' gun @ 4916'-4906'***, 10' gun @ 4878'-4868'***, 2nd gun run – 10' gun @ 4846'-4836'***, 5' gun @ 4776'-4771'***, 10' gun @ 4736'-4726'***, 5' gun @ 4719'-4714'***. RD wireline company.

** NOTE: Tie into new TDT log.

***NOTE: Perforation intervals may change after review of the TDT log. Contact Steve Campbell, Hans Dube, or Glen Christiansen for final perforation intervals.

6. TIH w/ 4-1/2" fullbore pkr and 148 jts. 2-3/8" 4.7# J-55 workstring and set @ +/- 4600'. RU stimulation company. Pressure test surface lines to 4800 psi. Breakdown perforations @ 5-6 BPM w/ tbg. volume of 2% KCL (approximately 18 BBL). Displace w/ 300 gal. of 10% Acetic Acid + 5% NH₄CL** dropping one-hundred sixty-nine (169) 7/8" 1.1 SG RCN balls evenly displaced through acid. Displace acid w/ approximately 27 BBL of 2% KCL to bottom perforation. Balloff to maximum pressure of 3800 psi (80% of burst in 4-1/2" 10.5# csg). Record breakdown pressure, ball action and ISIP. Release pkr and knock ball off of perforations.

** All Acid to contain the following additives/ 1000 gal:

1000 gal	10%	Acetic Acid
2 gal	MSA II	corrosion inhibitor
5%	NH₄CL	clay control

- 7. TOOH w/ 4-1/2" fullbore pkr and approximately 148 jts. 2-3/8" 4.7# J-55 workstring. Stand back workstring and laydown pkr.
- 8. RU stimulation company to frac down 4" frac valve. Hold pre-job safety meeting with all personnel on location. Pressure test surface lines to **4800** psi prior to stimulation.**

**NOTE: HAVE PRE-JOB SAFETY MEETING WITH ALL PERSONNEL ON LOCATION. USE CO₂ APPROVED PUMPING EQUIPMENT ONLY. REVIEW CONTINGENCY PLANS FOR POSSIBLE JOB MALFUNCTIONS WITH ALL PERSONNEL.

- 9. Fracture stimulate in 0.6 to 3.0 ppg stages @ 40 BPM constant downhole rate with 140 tons of Liquid CO₂ and 47,500 lbs. 40/70 mesh sand. When enclosed blender is empty, call flush. Flush to top perf @ +/- 4714' with Liquid CO₂. Refer to frac schedule enclosed. Maximum bottomhole treating pressure is 3800 psi (80% of burst in 4-1/2" 10.5# csg). Estimated friction pressure is approximately 2090 psi @ 40 BPM. Maximum surface treating pressure is 3800 psi. Leave csg. valve open and monitor annulus pressure in treating van.
- 10. Record ISIP, 5, 10 and 15 shut-in pressure. Shut-in frac valve. RD stimulation company. Install flowback line above frac valve. Lay flowback line to dual-choke manifold and pit. Begin flowback after stimulation company has rigged down from frac valve. Open well to pit on accordance to flowback schedule listed in the table below. Do not shut well in during flowback. When schedule dictates a larger choke size, open ball valve upstream of adjustable choke and open adjustable

choke on manifold to pre-determined size listed in table and begin flowing through adjustable choke. Close ball valve upstream of positive flow bean and change out flow bean to next larger size in table. Open ball valve upstream of positive flow bean and begin flowing. Close ball valve upstream of adjustable choke and close adjustable choke.

16/64" Choke	From Shut-in to 900 psi
20/64" Choke	From 900 psi to 750 psi
24/64" Choke	From 750 psi to 600 psi
32/64" Choke	From 600 psi to 400 psi
48/64" Choke	From 400 psi to 100 psi

2nd Stage – Upper Lewis Shale

- 11. After well cleans up and pressures allow, RU wireline w/ packoff and pump in tee and RIH w/ 4-1/2" CIBP and wireline set CIBP @ +/- 4670'. TIH w/ workstring and spot 5 bbls 10% Acetic + 5% NH₄CL** for perforating. Load hole w/ 69 bbls 2% KCL for pressure test. RU stimulation company. Pressure test surface lines to 4800 psi and pressure test CIBP to 3800 psi (80% of burst of 4-1/2" 10.5# csg). RD stimulation company.
- 12. RIH w/ CCL on top of perforating guns**. Perforate the Upper Lewis Shale interval with 3-1/2" HPG gun system w/ 37J UJ HMX charges. These are 34 gram charges with a 0.46" hole and 34.0" penetration. Shoot 90 holes bottom up in two (2) gun runs @ 2 SPF 60° Phase in 2% KCL at the following depths: 1st gun run 10' gun @ 4550'-4540'***, 10' gun @ 4506'-4496'***, 5' gun @ 4476'-4471'***, 2nd gun run 10' gun @ 4436'-4426'***, 5' gun @ 4419'-4414'***, 5' gun @ 4347'-4342'***. RD wireline company.

** NOTE: Tie into new TDT log.

***NOTE: Perforation intervals may change after review of the TDT log. Contact Steve Campbell, Hans Dube, or Glen Christiansen for final perforation intervals.

13. TIH w/ 4-1/2" fullbore pkr and 135 jts. 2-3/8" 4.7# J-55 workstring and set @ +/- 4200'. RU stimulation company. Pressure test surface lines to 4800 psi. Breakdown perforations @ 5-6 BPM w/ tbg. volume of 2% KCL (approximately 16 BBL). Displace w/ 300 gal. of 10% Acetic Acid + 5% NH₄CL** dropping one-hundred seventeen (117) 7/8" 1.1 SG RCN balls evenly displaced through acid. Displace acid w/ approximately 22 BBL of 2% KCL to bottom perforation. Balloff to maximum pressure of 3800 psi (80% of burst in 4-1/2" 10.5# csg). Record breakdown pressure, ball action and ISIP. Release pkr and knock ball off of perforations.

** All Acid to contain the following additives/ 1000 gal:

1000 gal	10%	Acetic Acid
2 gal	MSA II	corrosion inhibitor
5%	NH₄CL	clay control

- 14. TOOH w/ 4-1/2" fullbore pkr and approximately 135 jts. 2-3/8" 4.7# J-55 workstring. Stand back workstring and laydown pkr.
- 15. RU stimulation company to frac down wellhead isolation tool and 4" frac valve. Hold pre-job safety meeting with all personnel on location. Pressure test surface lines to **4800** psi prior to stimulation.**

**NOTE: HAVE PRE-JOB SAFETY MEETING WITH ALL PERSONNEL ON LOCATION. USE CO_2 APPROVED PUMPING EQUIPMENT ONLY. REVIEW CONTINGENCY PLANS FOR POSSIBLE JOB MALFUNCTIONS WITH ALL PERSONNEL.

- 16. Fracture stimulate in 0.6 to 3.0 ppg stages @ 40 BPM constant downhole rate with 139 tons of Liquid CO₂ and 47,500 lbs. 40/70 mesh sand. When enclosed blender is empty, call flush. Flush to top perf @ +/- 4342' with Liquid CO₂. Refer to frac schedule enclosed. Maximum bottomhole treating pressure is 3800 psi (80% of burst in 4-1/2" 10.5# csg). Estimated friction pressure is approximately 1881 psi @ 40 BPM. Maximum surface treating pressure is 3800 psi. Leave csg. valve open and monitor annulus pressure in treating van.
- 17. Record ISIP, 5, 10 and 15 shut-in pressure. Shut-in frac valve. RD stimulation company. Install flowback line above frac valve. Lay flowback line to dual-choke manifold and pit. Begin flowback after stimulation company has rigged down from frac valve. Open well to pit on accordance to flowback schedule listed in the table below. Do not shut well in during flowback. When schedule dictates a larger choke size, open ball valve upstream of adjustable choke and open adjustable choke. Close ball valve upstream of positive flow bean and change out flow bean to next larger size in table. Open ball valve upstream of positive flow bean and begin flowing. Close ball valve upstream of adjustable choke.

16/64" Choke	From Shut-in to 900 psi
20/64" Choke	From 900 psi to 750 psi
24/64" Choke	From 750 psi to 600 psi
32/64" Choke	From 600 psi to 400 psi
48/64" Choke	From 400 psi to 100 psi

- 18. After well cleans up and pressures allow, TIH w/ 3-7/8" flat mill on 2-3/8" 4.7# J-55 workstring and clean-up to CIBP @ +/- 4670' with air/mist. When well is sufficiently clean, gauge the Upper Lewis interval for one (1) hour. Obtain an accurate pitot gauge for the Upper Lewis interval.
- 19. Drill out CIBP @ +/- 4670' w/ 3-7/8" flat mill on 2-3/8" workstring. Use minimum mist rate of 10-12 BPH.
- 20. Clean up to CIBP @ +/- 5210' w/ air/mist. When well is sufficiently clean, gauge the entire Lewis interval for one (1) hour.
- Drill out CIBP @ +/- 5210' w/ 3-7/8" flat mill on 2-3/8" workstring w/ air/mist and CO to PBTD @ 6187'**. TOOH w/ 2-3/8" 4.7# J-55 workstring and stand back. Lay down 3-7/8" flat mill.

****NOTE:** If tbg. was scaled-up, acid wash the existing Menefee, and Point Lookout perforations w/ treatment specified by service company.

- 22. Broach in tubing on sandline. TIH w/ one joint of 2-3/8" 4.7# J-55 tubing w/ expendable check, seating nipple, then remaining 2-3/8" production tubing. Land tubing @ 6045'.
- 23. ND BOP's, NU single tubing hanger wellhead. Pump off expendable check. Obtain a final pitot up tubing. If well will not flow on it's own, make swab run to seating nipple. If swab run is not necessary, RD and MOL.

6/21 Approve ist Team Leader

Approve:

Drilling Superintendent

Recommend: Stars Comptell 12/29/98 Production Engineer

VENDORS:

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Wireline:		Schlumberger	325-5006
Stimulation:		Halliburton	324-3500
Enclosed Blei	nder:	Universal Resources	1-800-935-2837
Liquid CO ₂ :		BOC Gases	1-800-448-5988
Packer:		Arrow Completion Syster	ns 326-5141
Bridge Plug:		Arrow Completion Syster	ns 326-5141
Flat Mill:		Arrow Completion System	ns 326-5141
Steve Campbell	Home 325-8218	Office 326-9546	Pager 564-1902
Glen Christiansen Hans Dube	Home 327-5089 Home 564-9401		Pager 324-7562

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Allison Unit #51

Unit N, Section 21, T32N, R06W San Juan County, NM

Current Schematic

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Proposed Schematic

