UNITED STATES

DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT

RECEIVED

Sundry Noti			
	ces and Reports on Wells	. 50 1 57	
. Type of Well GAS	99 JAN - 070 FAL.	5.	Lease Number SF-081155 If Indian, All. or Tribe Name
		7.	Unit Agreement Nam
. Name of Operator	i) ii	i (A) To a n a s	Allison Unit
	& GAS COMPANY	30回117日 JAN 15 1899	
. Address & Phone No. of Operat PO Box 4289, Farmington, NM	87499 (505) 326-970	COM, BA	API Well No.
. Location of Well, Footage, Se 1600'FSL 810'FWL, Sec.30, T-3			Field and Pool Blanco Mesaverde County and State San Juan Co, NM
2. CHECK APPROPRIATE BOX TO INI			DATA
Type of Submission _X_ Notice of Intent Subsequent Report	Recompletion	on Change of Pl New Construc Non-Routine Water Shut o	tion Fracturing
Final Abandonment	Altering Casing _X_ Other -	Conversion t	o Injection
3. Describe Proposed or Comp. It is intended to add Lew: well according to		ormation of t	he subject
	Saucanina in house and an		
14. I hereby certify that the Signed May Stall hul	foregoing is true and co		ce 1/6/99

(8)

Allison Unit #44 Lewis Shale Payadd Procedure L 30 32N 06W San Juan County, NM

Latitude: 36 Deg., 56.88 Min Longitude: 107 Deg., 30.33 Min.

Summary:

The subject well is a 1999 Lewis Shale payadd in 7" and 4-1/2" casing. This well was drilled in 1981 and was completed in the Point Lookout, Cliffhouse and Menefee intervals. The Pt. Lookout interval was stimulated w/ approximately 46,500 lbs. total sand and 139,500 gal. total slickwater. The Cliffhouse/ Menefee interval was stimulated w/ approximately 27,000 lbs. total sand and 81,000 gal. total slickwater and placed on production. The Lewis will be perforated and fracture stimulated in two (2) stages with 269 total tons of liquid CO_2 and 95,000 lbs. total 40/70 mesh sand. The new stimulation technique will test the viability of a liquid CO_2 and sand stimulation within the Lewis Shale interval. The well will then be cleaned-up, tubing landed in the Mesaverde and placed on production.

Comply to all NMOCD, BLM and BR regulations. Conduct daily safety meetings for all personnel on location. Notify BR regulatory (Peggy Bradfield 326-9727) and the appropriate Regulatory Agency prior to pumping <u>any</u> cement job and after CBL is run. If an unplanned cement job is required, <u>approval is required before the job can be pumped</u>. <u>If verbal approval is obtained, document the approval in Dims</u>. Allow adequate notice prior to the pump time for the Agency to witness the cementing operation.

- Inspect location and wellhead and install rig anchors prior to rig move.
- Construct blow pit.
- DURING CO₂ STIMULATION, ONLY AUTHORIZED PERSONNEL ARE ALLOWED ON LOCATION.
 ONLY CO₂ EXPERIENCED AND APPROVED STIMULATION PERSONNEL AND PUMP EQUIPMENT ARE ALLOWED ON LOCATION.
- 1. MOL, hold safety meeting and RU completion rig. RD pumping unit. Insure all safety equipment is strategically located and functioning properly. NU relief lines to blow pit. Set one (1) 400 BBL frac tank and fill w/ 2% KCL. Blow well down and kill well w/ 2% KCL water as necessary. ND wellhead and NU 7-1/16" 3M BOP, stripping head and blooie line. Operationally test BOP.
- 2. TOOH w/ approximately 197 jts. 2-3/8" Mesaverde tubing set at +/- 6137' and stand back. Inspect tubing and replace bad tubing as necessary**.
 - **NOTE: If existing tbg. is scaled-up, contact production engineer and a scale analysis will be run. This will determine if we will pump acid down the 2-3/8" 4.7# J-55 workstring and acid wash perforations across the Point Lookout, Menefee and Cliffhouse interval.
- 3. RU wireline. RIH w/ 4-1/2" gauge ring and check wellbore for obstructions to PBTD @ 6196'. POOH.**
 - **NOTE: If obstructions are encountered, PU 3-7/8" bit and 4-1/2" 10.5# csg. scraper on 2-3/8" 4.7# J-55 workstring and CO to PBTD @ 6196'. TOOH
- 4. TIH w/ 4-1/2" CIBP, on/off tool, 4-1/2" fullbore pkr and approximately 163 jts. 2-3/8" 4.7# J-55 workstring and tubing set CIBP @ +/- 5080'. Load hole down tubing w/ 23 bbls 2% KCL for logging and perforating. Set pkr @ +/- 3629'. RU stimulation company. Pressure test surface lines to 4800 psi and pressure test CIBP to 3800 psi (80% of burst of 4-1/2" 10.5# csg). RD stimulation company. Release pkr and TOOH w/ workstring and pkr. RU wireline w/ packoff and pump in tee. RIH w/ GR\CCL\CBL and log from 5050' to 3370'**. TOOH w/ GR\CCL\CBL logging tool.

^{**} Correlate to GR-Ind log.

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1st Stage - Lower Lewis Shale

5. RIH w/ CCL on top of perforating guns**. Perforate the Lower Lewis Shale interval with 3-1/2" HPG gun system w/ 37J UJ HMX charges. These are 34 gram charges with a 0.46" hole and 34.0" penetration. Shoot 130 holes bottom up in two (2) gun runs @ 2 SPF 60° Phase in 2% KCL at the following depths: 1st gun run – 10' gun @ 5020'-5010'***, 10' gun @ 4953'-4943'***, 10' gun @ 4898'-4888'***, 2nd gun run – 10' gun @ 4860'-4850'***, 10' gun @ 4817'-4807'***, 10' gun @ 4760'-4750'***, 5' gun @ 4724'-4719'***. RD wireline company.

** NOTE: Tie into new TDT log.

***NOTE: Perforation intervals may change after review of the TDT log. Contact Steve Campbell, Hans Dube, or Glen Christiansen for final perforation intervals.

6. TIH w/ 4-1/2" fullbore pkr and 149 jts. 2-3/8" 4.7# J-55 workstring and set @ +/- 4620'. RU stimulation company. Pressure test surface lines to 4800 psi. Breakdown perforations @ 5-6 BPM w/ tbg. volume of 2% KCL (approximately 18 BBL). Displace w/ 300 gal. of 10% Acetic Acid + 5% NH₄CL** dropping one-hundred sixty-nine (169) 7/8" 1.1 SG RCN balls evenly displaced through acid. Displace acid w/ approximately 24 BBL of 2% KCL to bottom perforation. Balloff to maximum pressure of 3800 psi (80% of burst in 4-1/2" 10.5# csg). Record breakdown pressure, ball action and ISIP. Release pkr and knock ball off of perforations.

** All Acid to contain the following additives/ 1000 gal:

1000 gal10%Acetic Acid2 galMSA IIcorrosion inhibitor5%NH4CLclay control

- 7. TOOH w/ 4-1/2" fullbore pkr and approximately 149 jts. 2-3/8" 4.7# J-55 workstring. Stand back workstring and laydown pkr.
- 8. Pick-up 4-1/2" fullbore Model Arrowset 1X 10K COMPRESSION SET pkr, 2 jts. 2-7/8" 6.4# N-80 BUTTRESS, 2-7/8" N-80 BUTTRESS X 3-1/2" 8rd changeover swage and 115 jts. 3-1/2" 9.3# N-80 fracstring. Set pkr @ +/- 3627'. (Refer to tubing movement calculation enclosed. This will determine how much shrinkage will occur in tubulars.)
- 9. RU stimulation company to frac down fracstring and 4" frac valve. Hold pre-job safety meeting with all personnel on location. Pressure test surface lines to **9000** psi prior to stimulation.**
 - **NOTE: HAVE PRE-JOB SAFETY MEETING WITH ALL PERSONNEL ON LOCATION. USE ${\rm CO_2}$ APPROVED PUMPING EQUIPMENT ONLY. REVIEW CONTINGENCY PLANS FOR POSSIBLE JOB MALFUNCTIONS WITH ALL PERSONNEL.
- Fracture stimulate in 0.6 to 3.0 ppg stages @ 35 BPM constant downhole rate with 135 tons of Liquid CO₂ and 47,500 lbs. 40/70 mesh sand. When enclosed blender is empty, call flush. Flush to top perf @ +/- 4719' with Liquid CO₂. Refer to frac schedule enclosed. Maximum bottomhole treating pressure is 3800 psi (80% of burst in 4-1/2" 10.5# csg). Estimated friction pressure is approximately 6169 psi @ 35 BPM. Maximum surface treating pressure is 8000 psi. Leave csg. valve open and monitor annulus pressure in treating van.

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11. Record ISIP, 5, 10 and 15 shut-in pressure. Shut-in frac valve. RD stimulation company. Install flowback line above frac valve. Lay flowback line to dual-choke manifold and pit. Begin flowback after stimulation company has rigged down from frac valve. Open well to pit on accordance to flowback schedule listed in the table below. Do not shut well in during flowback. When schedule dictates a larger choke size, open ball valve upstream of adjustable choke and open adjustable choke on manifold to pre-determined size listed in table and begin flowing through adjustable choke. Close ball valve upstream of positive flow bean and change out flow bean to next larger size in table. Open ball valve upstream of positive flow bean and begin flowing. Close ball valve upstream of adjustable choke and close adjustable choke.

16/64" Choke	From Shut-in to 900 psi
20/64" Choke	From 900 psi to 750 psi
24/64" Choke	From 750 psi to 600 psi
32/64" Choke	From 600 psi to 400 psi
48/64" Choke	From 400 psi to 100 psi

After well cleans up and pressures allow, release pkr and TOOH standing back 115 jts. 3-1/2" 9.3# N-80, 3-1/2" 8rd X 2-7/8" N-80 BUTTRESS changeover swage and 2 jts. 2-7/8" 6.4# N-80 BUTTRESS frac string.

2nd Stage - Upper Lewis Shale

- 13. TIH w/ 4-1/2" CIBP, on/off tool, 4-1/2" fullbore pkr and approximately 150 jts. 2-3/8" 4.7# J-55 workstring and tubing set CIBP @ +/- 4670'. Load hole down tubing w/ 17 bbls 2% KCL for perforating. Set pkr @ +/- 3629'. RU stimulation company. Pressure test surface lines to 4800 psi and pressure test CIBP to 3800 psi (80% of burst of 4-1/2" 10.5# csg). RD stimulation company. Release pkr and TOOH w/ workstring and pkr.
- 14. RIH w/ CCL on top of perforating guns**. Perforate the Upper Lewis Shale interval with 3-1/2" HPG gun system w/ 37J UJ HMX charges. These are 34 gram charges with a 0.46" hole and 34.0" penetration. Shoot 110 holes bottom up in two (2) gun runs @ 2 SPF 60° Phase in 2% KCL at the following depths: 1st gun run 10' gun @ 4580'-4570'***, 10' gun @ 4560'-4550'***, 10' gun @ 4540'-4530'***, 2nd gun run 5' gun @ 4510'-4505'***, 10' gun @ 4478'-4468'***, 10' gun @ 4435'-4425'***. RD wireline company.
 - ** NOTE: Tie into new TDT log.
 - ***NOTE: Perforation intervals may change after review of the TDT log. Contact Steve Campbell, Hans Dube, or Glen Christiansen for final perforation intervals.
- 15. TIH w/ 4-1/2" fullbore pkr and 139 jts. 2-3/8" 4.7# J-55 workstring and set @ +/- 4325'. RU stimulation company. Pressure test surface lines to 4800 psi. Breakdown perforations @ 5-6 BPM w/ tbg. volume of 2% KCL (approximately 16 BBL). Displace w/ 300 gal. of 10% Acetic Acid + 5% NH₄CL** dropping one-hundred forty-three (143) 7/8" 1.1 SG RCN balls evenly displaced through acid. Displace acid w/ approximately 21 BBL of 2% KCL to bottom perforation. Balloff to maximum pressure of 3800 psi (80% of burst in 4-1/2" 10.5# csg). Record breakdown pressure, ball action and ISIP. Release pkr and knock ball off of perforations.

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** All Acid to contain the following additives/ 1000 gal:

1000 gal

10%

Acetic Acid

2 gal

MSA II

corrosion inhibitor

5%

NH,CL

clay control

- 16. TOOH w/ 4-1/2" fullbore pkr and approximately 139 jts. 2-3/8" 4.7# J-55 workstring. Stand back workstring and laydown pkr.
- 17. Pick-up 4-1/2" fullbore Model Arrowset 1X 10K COMPRESSION SET pkr, 2 jts. 2-7/8" 6.4# N-80 BUTTRESS, 2-7/8" N-80 BUTTRESS X 3-1/2" 8rd changeover swage and 115 jts. 3-1/2" 9.3# N-80 fracstring. Set pkr @ +/- 3627'. (Refer to tubing movement calculation enclosed. This will determine how much shrinkage will occur in tubulars.)
- 18. RU stimulation company to frac down fracstring and 4" frac valve. Hold pre-job safety meeting with all personnel on location. Pressure test surface lines to 9000 psi prior to stimulation.**
 - **NOTE: HAVE PRE-JOB SAFETY MEETING WITH ALL PERSONNEL ON LOCATION. USE ${\rm CO_2}$ APPROVED PUMPING EQUIPMENT ONLY. REVIEW CONTINGENCY PLANS FOR POSSIBLE JOB MALFUNCTIONS WITH ALL PERSONNEL.
- 19. Fracture stimulate in 0.6 to 3.0 ppg stages @ 35 BPM constant downhole rate with 134 tons of Liquid CO₂ and 47,500 lbs. 40/70 mesh sand. When enclosed blender is empty, call flush. Flush to top perf @ +/- 4425' with Liquid CO₂. Refer to frac schedule enclosed. Maximum bottomhole treating pressure is 3800 psi (80% of burst in 4-1/2" 10.5# csg). Estimated friction pressure is approximately 6007 psi @ 35 BPM. Maximum surface treating pressure is 8000 psi. Leave csg. valve open and monitor annulus pressure in treating van.
- 20. Record ISIP, 5, 10 and 15 shut-in pressure. Shut-in frac valve. RD stimulation company. Install flowback line above frac valve. Lay flowback line to dual-choke manifold and pit. Begin flowback after stimulation company has rigged down from frac valve. Open well to pit on accordance to flowback schedule listed in the table below. Do not shut well in during flowback. When schedule dictates a larger choke size, open ball valve upstream of adjustable choke and open adjustable choke on manifold to pre-determined size listed in table and begin flowing through adjustable choke. Close ball valve upstream of positive flow bean and change out flow bean to next larger size in table. Open ball valve upstream of positive flow bean and begin flowing. Close ball valve upstream of adjustable choke and close adjustable choke.

16/64" Choke	From Shut-in to 900 psi	
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32/64" Choke	From 600 psi to 400 psi	
48/64" Choke	From 400 psi to 100 psi	

- 21. After well cleans up and pressures allow, release pkr and TOOH laying down 115 jts. 3-1/2" 9.3# N-80, 3-1/2" 8rd X 2-7/8" N-80 BUTTRESS changeover swage and 2 jts. 2-7/8" 6.4# N-80 BUTTRESS frac string.
- 22. TIH w/ 3-7/8" flat mill on 2-3/8" 4.7# J-55 workstring and clean-up to CIBP @ +/- 4670' with air/mist. When well is sufficiently clean, gauge the Upper Lewis interval for one (1) hour. Obtain an accurate pitot gauge for the Upper Lewis interval.

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- 23. Drill out CIBP @ +/- 4670' w/ 3-7/8" flat mill on 2-3/8" workstring. Use minimum mist rate of 10-12 BPH.
- 24. Clean up to CIBP @ +/- 5080' w/ air/mist. When well is sufficiently clean, gauge the entire Lewis interval for one (1) hour.
- Drill out CIBP @ +/- 5080' w/ 3-7/8" flat mill on 2-3/8" workstring w/ air/mist and CO to PBTD @ 25. 6196'**. TOOH w/ 2-3/8" 4.7# J-55 workstring and stand back. Lay down 3-7/8" flat mill.
 - **NOTE: If tbg. was scaled-up, acid wash the existing Cliffhouse, Menefee, and Point Lookout perforations w/ treatment specified by service company.
- 26. Broach in tubing on sandline. TIH w/ one joint of 2-3/8" 4.7# J-55 tubing w/ expendable check, seating nipple, then remaining 2-3/8" production tubing. Land tubing @ 6080'.
- 27. ND BOP's, NU single tubing hanger wellhead. Pump off expendable check. Obtain a final pitot up tubing. If well will not flow on it's own, make swab run to seating nipple. If swab run is not necessary, RD and MOL.

VENDORS:

Wireline: Stimulation: Enclosed Blender: Liquid CO₂:

BOC Gases

Schlumberger 325-5006 Halliburton 324-3500 Universal Resources

1-800-935-2837 1-800-448-5988

Packer: Arrow Completion Systems 326-5141 Arrow Completion Systems 326-5141 Bridge Plug: Flat Mill: 326-5141 Arrow Completion Systems

Steve Campbell Glen Christiansen Hans Dube

Home 325-8218 Home 327-5089 Home 564-9401

Office 326-9546 Office 326-9733 Office 326-9555

Pager 564-1902 Pager 324-7562