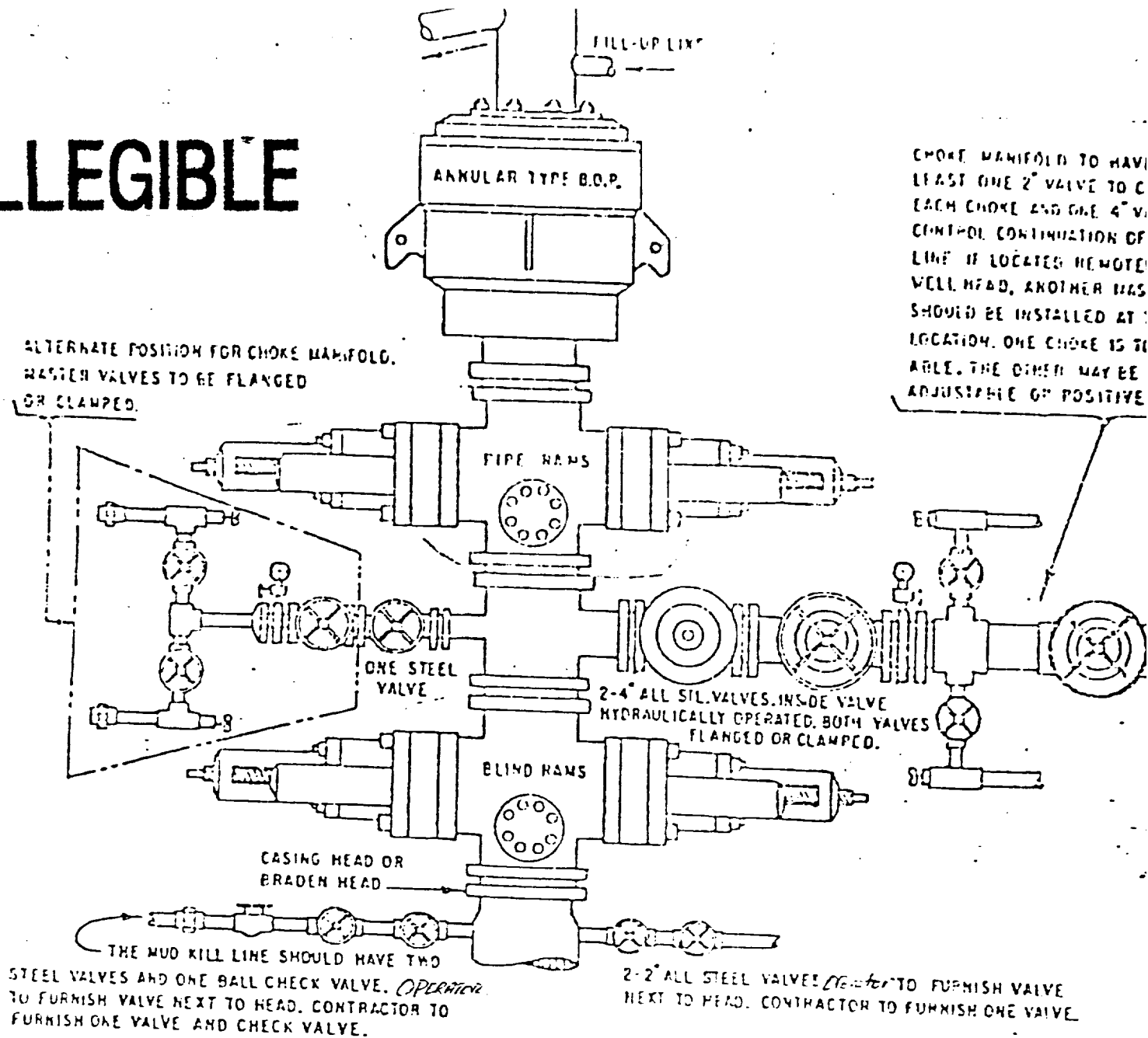


ILLEGIBLE



THE FOLLOWING CONSTITUTE MINIMUM BLOWOUT PREVENTER REQUIREMENTS

1. CONDITIONS MAY BE MET BY AN ANNULAR TYPE BLOWOUT PREVENTER ON TOP AND A CHOKER SPOOL BELOW AND EITHER TWO RAM TYPE BLOWOUT PREVENTERS BELOW THE SPOOL, THE LOWER UNIT CONTAINING BLIND RAMS AND THE UPPER UNIT CONTAINING PIPE RAMS, OR
2. A DUAL BLOWOUT PREVENTER BELOW THE SPOOL WITH BLIND RAMS ON BOTTOM AND PIPE RAMS ON TOP.
3. OPENING ON CHOKER SPOOL TO BE FLANGED, STUDDED OR CLAMPED.
4. ALL CONNECTIONS FROM OPERATING MANIFOLDS TO PREVENTERS TO BE ALL STEEL HOSE OR TUBE A MINIMUM OF ONE INCH IN DIAMETER.
5. THE AVAILABLE CLOSING PRESSURE SHALL BE AT LEAST 15% IN EXCESS OF THAT REQUIRED WITH SUFFICIENT VOLUME TO OPERATE.
6. ALL CONNECTIONS TO AND FROM PREVENTER TO HAVE A PRESSURE RATING EQUIVALENT TO THAT OF THE B.O.P.'S.
7. MANUAL CONTROLS TO BE INSTALLED BEFORE DRILLING CEMENT PLUG.
8. KILL COCK TO BE INSTALLED ON ALL.
9. INSIDE BLOWOUT PREVENTER TO BE AVAILABLE ON RIG FLOOR.
10. DUAL OPERATING CONTROLS ONE LOCATED BY DRILLERS POSITION AND THE OTHER LOCATED A SAFE DISTANCE FROM THE RIG FLOOR.

THREE CLOSURE HYDRAULIC BLOWOUT PREVENTERS