



Western Refining Southwest LLC

A subsidiary of Marathon Petroleum Corporation

I-40 Exit 39
Jamestown, NM 87347

June 10, 2022

Mr. Kevin Pierard, Chief
New Mexico Environment Department
Hazardous Waste Bureau
2905 Rodeo Park Drive East, Bldg. 1
Santa Fe, NM 87505-6303

**RE: Response to Disapproval
Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling
Unit Area Investigation Work Plan
Western Refining Southwest LLC, Marathon Gallup Refinery
EPA ID# NMD000333211
HWB-WRG-21-022**

Dear Mr. Pierard:

Western Refining Southwest LLC (D/B/A Marathon Gallup Refinery) is submitting this response to disapproval contained in the New Mexico Environment Department (NMED) *Disapproval, Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit Area Investigation Work Plan* letter dated March 18, 2022. A timeline of the report is as follows:

- Investigation Work Plan, submitted November 30, 2021
- *Disapproval*, received March 18, 2022

The response to comments is provided in Attachment A. This submittal includes two hard copies of the report and a CD with an electronic copy of the redlined report and the revised report. The electronic copies will also be submitted by email to NMED.

If you have any questions or comments regarding the information contained herein, please do not hesitate to contact Mr. John Moore at (505) 879-7643.



Western Refining Southwest LLC

A subsidiary of Marathon Petroleum Corporation

I-40 Exit 39
Jamestown, NM 87347

Certification

I certify under penalty of law that this document and all attachments were prepared under my direction of supervision according to a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Sincerely,
Western Refining Southwest LLC, Marathon Gallup Refinery

A handwritten signature in black ink that reads 'Ruth A. Cade'.

Ruth Cade
Vice-President

Enclosures

cc: D. Cobrain, NMED HWB
M. Suzuki, NMED HWB
L. Barr, NMOCD
L. King, EPA Region 6
M. Bracey, Marathon Petroleum Corporation
K. Luka, Marathon Petroleum Corporation
J. Moore, Marathon Gallup Refinery
H. Jones, Trihydro

ATTACHMENT A
RESPONSE TO COMMENTS

New Mexico Environment Department (NMED) to Marathon Petroleum Company (MPC) Comment Letter “Disapproval, Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit Area Investigation Work Plan” (March 18, 2022)

NMED Comment 1:	MPC Response 1:
<p>In the Executive Summary, page 1 of 10, paragraph 1, the Permittee states, “[i]nvestigation into [Area of Concern] AOC 26 and AOC 27 was also requested in Comments 4 and 16 of the <i>Disapproval, Revised Investigation Work Plan No. 2 Area of Concern 35</i> letter dated October 20, 2021 (NMED 2021c).” Comment 16 of the October 20, 2021 Disapproval is not relevant to the investigation regarding AOCs 26 and 27. Remove the reference to Comment 16 in the revised Work Plan.</p>	<p>The reference to Comment 16 has been removed from the Executive Summary, page 1 of 10, paragraph 1, and Section 1.0 (Introduction), page 4 of 10, paragraph 2, in the revised Work Plan.</p>
NMED Comment 2:	MPC Response 2:
<p>In the Executive Summary, page 1 of 10, paragraph 2, and Section 1.0 (Introduction), page 4 of 10, paragraph 5, the Permittee states, “[s]oil samples will be collected using a geoprobe direct-push drill rig, and LNAPL samples will be collected using disposable bailers. All samples will be analyzed for methyl-tert-butyl ether, benzene, toluene, ethylbenzene, and total xylenes, total petroleum hydrocarbons (TPH) – diesel range organics [DRO], TPH – gasoline range organics [GRO], total arsenic, total chromium, and total lead.” Based on the historical groundwater analytical data collected from the wells in the vicinity of AOCs 26 and 27, other volatile organic compounds (VOCs), metals, and semi-volatile organic compounds (SVOCs) may potentially be present in the soils within AOCs 26 and 27. The Permittee’s <i>Revised Investigation Work Plan No. 2 Area of Concern 35</i>, dated August 2021 proposed the soil samples to be analyzed for VOCs, SVOCs, TPH-GRO, TPH-DRO, TPH motor oil range organics (MRO), 1,2-dichloroethane (EDB) by EPA Method 8011, 1,4-dioxane by EPA Method 8270 Selected Ion Monitoring (SIM), and Skinner List metals, iron, and manganese. Since residual soil contamination in AOCs 26 and 27 is likely similar to that of AOC 35, soil samples collected for the investigation of AOCs 26 and 27 must be analyzed for the same analytical suite proposed in the AOC 35 investigation work plan. Revised all applicable sections of the Work Plan accordingly.</p>	<p>The Work Plan has been revised to include a new Table 2 “Proposed Soil and LNAPL Sample Constituent List.” MPC acknowledges NMED Comment 2 asking to match the analytical suite proposed in the “Revised Investigation Work Plan No. 2 Area of Concern 35” dated August 31, 2021. However, that analytical suite was revised in the more recent “Response to Disapproval, Revised Investigation Work Plan No. 2 Area of Concern 35” (dated March 30, 2022). As such, the proposed constituent list for soil samples in the revised Work Plan is the same analytical suite proposed in the “Response to Disapproval, Revised Investigation Work Plan No 2 Area of Concern 35.”</p> <p>Executive Summary, page 1 of 10, paragraph 2, and Section 1.0 (Introduction), page 4 of 10, paragraph 5, have been revised to state, “Soil and LNAPL samples will be analyzed for their respective constituents listed in Table 2.”</p> <p>Section 3.0 (Scope of Activities), page 6 of 10, paragraph 2 has been revised to state “Soil samples will be analyzed for constituents listed in Table 2. These constituents were selected as indicator parameters based on previous soil, groundwater, and LIF investigations in the vicinity of AOC 26 and AOC 27, as well as nearby AOC 35.”, and paragraph 3 now states “LNAPL samples will be analyzed for constituents listed in Table 2.”</p>

New Mexico Environment Department (NMED) to Marathon Petroleum Company (MPC) Comment Letter “Disapproval, Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit Area Investigation Work Plan” (March 18, 2022)

NMED Comment 3:	MPC Response 3:
<p>In Section 3.0 (Scope of Activities), page 6 of 10, paragraph 2, and Section 4.1 (Sample Collection Procedures), page 7 of 10, paragraph 3, the Permittee states, “[b]ased on LIF responses in this area (Appendix A), soil borings will be completed to a total depth of 40 ft bgs [below ground surface] or until refusal, whichever occurs first [and photo ionization detector] PID readings will be collected at 5-ft intervals, beginning with a surface sample.” If field screening evidence (e.g., visual, headspace vapor, olfactory) of hydrocarbons is observed at the depth interval of 35 to 40 feet bgs, the boring must be extended to the depth where the contamination is no longer detected in order to better delineate the vertical extent of the contamination. Include the provision in the revised Work Plan.</p>	<p>Section 3.0, paragraph 2 has been revised to include the following sentence: “If there is field evidence of impacts (e.g., visual, olfactory, or PID readings) between 35 ft bgs and 40 ft bgs, the boring will be extended to a depth where field evidence of impacts is no longer present.”</p> <p>Section 4.1, paragraph 3, does not include the quotation regarding soil boring depths as indicated in NMED Comment 3. Therefore, no edits were made to Section 4.1 with respect to NMED Comment 3.</p>
NMED Comment 4:	MPC Response 4:
<p>In Section 3.0 (Scope of Activities), page 6 of 10, paragraph 2, the Permittee states, “[a]nalytical results will be compared to their respective NMED Residential and Industrial Soil Screening Levels (SSL).” Include the NMED Construction Worker SSL in addition to the proposed SSLs, where applicable, in the revised Work Plan.</p>	<p>Section 3.0 (Scope of Activities), page 6 of 10, paragraph 2, has been revised to state, “Analytical results will be compared to their respective NMED Residential, Construction Worker, and Industrial Soil Screening Levels (SSL), as applicable.”</p> <p>Section 4.1 (Sample Collection Procedures), page 8 of 10, bullet 6, has been revised to state, “Compare analytical soil data with applicable NMED Residential, Construction Worker, and Industrial SSLs, as applicable.”</p> <p>Section 4.3 (Data Evaluation and Waste Management), page 8 of 10, paragraph 1, has been revised to state, “The soil analytical results will be compared to applicable NMED Residential, Construction Worker, and Industrial SSLs, as applicable.”</p>

New Mexico Environment Department (NMED) to Marathon Petroleum Company (MPC) Comment Letter “Disapproval, Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit Area Investigation Work Plan” (March 18, 2022)

NMED Comment 5:	MPC Response 5:
<p>In Section 3.0 (Scope of Activities), page 6 of 10, paragraph 3, the Permittee states, “[light non-aqueous phase liquid] LNAPL samples will be collected from monitoring wells OW-61 and MKTF 39 with a disposable bailer. During the June 2021 fluid level event, LNAPL measured 2.27 ft thick and 0.79 ft thick in OW-61 and MKTF-39, respectively. LNAPL samples will be analyzed for the same constituents as the soil samples.” There may be additional monitoring wells (e.g., MKTF-37, -38, -47, and -48) that potentially contain LNAPL present in the vicinity of AOCs 26 and 27. Provide a table presenting the most recent gauging data collected from these wells in the revised Work Plan. In addition, a small amount of LNAPL was intermittently detected in wells MKTF-37, -38, -47, and -48 in 2020. Include a provision to gauge the wells for the presence of LNAPL during the investigation, and if present, the LNAPL samples must also be collected from the wells where a sufficient volume for the required analyses can be sampled in the revised Work Plan. Furthermore, state the purpose of the LNAPL sampling and analysis in the revised Work Plan. Modify the analytical suite for the LNAPL samples to include MRO and SVOCs in addition to GRO, DRO, MTBE, BTEX, arsenic, chromium and lead in the revised Work Plan.</p>	<p>Monitoring wells MKTF-37, -38, -47, and -48 were omitted from the original Work Plan because they typically do not have enough LNAPL for sufficient sample volume. However, monitoring wells MKTF-37, -38, -47 and -48 have been included in revised Work Plan for LNAPL sampling and analysis. The proposed LNAPL sample locations will not be sampled if there is not sufficient LNAPL sample volume during the sampling event.</p> <p>The following new tables have been included in the revised Work Plan:</p> <p>Table 2: Proposed Soil and LNAPL Sample Constituent List Table 3: December 2021 Fluid Level Monitoring</p> <p>Text describing the purpose of the LNAPL sampling and analysis, and the proposed locations has been added to Section 3.0 (Scope of Activities), page 6 of 10, paragraph 3, to state, “If sufficient sample volume is present during the sampling event, LNAPL samples will be collected from monitoring wells MKTF-37, MKTF-38, MKTF-39, MKTF-47, MKTF-48, and OW-61 with a disposable bailer. The December 2021 fluid level gauging data is provided in Table 3. The purpose for sampling the LNAPL in nearby groundwater monitoring wells is to determine if the LNAPL present in those wells is related to AOC 26 or AOC 27. LNAPL samples will be analyzed for constituents listed in Table 2.”</p> <p>Additionally, Section 4.1 (Sample Collection Procedures), page 8 of 10, paragraph 1, bullet 4, was revised to state, “Collection of 6 LNAPL samples. Samples will be collected from monitoring wells MKTF-37, MKTF-38, MKTF-39, MKTF-47, MKTF-48, and OW-61, if sufficient volume is present.”</p> <p>The Executive Summary, page 1 of 10, paragraph 2, and Section 1.0 (Introduction), page 4 of 10, paragraph 5, have been revised to state, “This Work Plan [The sampling plan] includes installation of 24 soil borings, collection of a maximum of 96 soil samples, and collection of 6 light non-aqueous phase liquid (LNAPL) samples from nearby groundwater monitoring wells, if sufficient LNAPL is present.”</p>

New Mexico Environment Department (NMED) to Marathon Petroleum Company (MPC) Comment Letter “Disapproval, Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit Area Investigation Work Plan” (March 18, 2022)

NMED Comment 6:	MPC Response 6:
<p>In Section 4.1 (Sample Collection Procedures), page 7 of 10, paragraph 2 and bullet 1, the Permittee states, “PID readings will be collected at 5-ft intervals, beginning with a surface sample (0 to 6 inches bgs).” Since the constituents exposed on the ground surface may be volatilized or degraded, the surface samples must be collected from the depth interval of 6 to 12 inches bgs. Revise the Work Plan accordingly.</p>	<p>Section 4.1, paragraph 2 has been revised to state, “PID readings will be collected at 5-ft intervals, beginning with a surface sample (taken at 6 to 12 inches bgs).” Section 4.1 (Sample Collection Procedures), page 7 of 10, paragraph 4, number 3, first bullet, has been revised to state, “Collect analytical samples from: 6 to 12 inches bgs.”</p> <p>Additionally, Section 3.0 (Scope of Activities), page 6 of 10, paragraph 2, was revised to state, “Soil will be collected at 5-ft intervals for PID field-screening, beginning with a surface sample. Analytical samples will be collected from 6 to 12 inches bgs, just above the water table, the bottom of boring, and in the zone with the highest PID reading.”</p>
NMED Comment 7:	MPC Response 7:
<p>Figure 2 (Proposed Sampling Locations AOC 16 and AOC 27 Investigation Work Plan) does not depict all of the groundwater monitoring wells in the vicinity of the AOCs. Include all of the groundwater monitoring wells (e.g., MKTF-37, -38, -47, and -48) that are present in the vicinity of the AOCs in the revised figure.</p>	<p>A revised Figure 2 is included in Attachment B-2. The figure has been revised to include groundwater monitoring wells MKTF-37, -38, -47, and -48.</p>

New Mexico Environment Department (NMED) to Marathon Petroleum Company (MPC) Comment Letter “Disapproval, Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit Area Investigation Work Plan” (March 18, 2022)

NMED Comment 8:	MPC Response 8:
<p>In Appendix B (Standard Operating Procedure – Soil Sampling), Section 3.0 (Preparation), paragraph 5, the Permittee states, “[f]or soil sampling, the only field monitoring equipment used will be a photoionization detector (PID).”</p> <p>Include a discussion about the appropriate lamp strength of ionization potential for the PID used for this investigation based on the preliminary investigation results obtained from the LIF investigation in the revised Work Plan. In addition, the first page number for Appendix B is missing. Include the page number in the revised Appendix B.</p>	<p>A third paragraph in Appendix B (Standard Operating Procedure – Soil Sampling), Section 3.0, page 1) has been added which states,</p> <p>“The PID should be checked to ensure that the PID has the appropriate lamp strength for the investigation. The most common lamp used in a PID is a 10.6 electron volt (eV) lamp, which will ionize compounds with ionization potentials from 8.0 eV to 10.6 eV. The range of 8.0 eV to 10.6 eV is representative of gasoline- and diesel-type constituents. For example, benzene, naphthalene, and toluene have ionization potentials of 9.25 eV, 8.13 eV, and 8.82 eV, respectively (see link below). A list of ionization potentials for a variety of compounds has been published by RAE systems, the manufacturer of the PID most used by Trihydro. The list can be found at the following link: https://gastech.com/sites/default/files/RAE%20Systems%20Technical%20Not%20e%20106%20v14%20Correction%20Factors.pdf”</p> <p>Additionally, the first page number for Appendix B has been added.</p>
NMED Comment 9:	MPC Response 9:
<p>According to Appendix B, Section 4.0 (Equipment), page 3 [sic], bullet 2, the soil sampling device is indicated as a hand auger. However, Section 1.0 (Introduction) states that soil samples will be collected using a geoprobe direct-push drill rig. In addition, the page number provided at the bottom of the page is incorrect (i.e., page 2 rather than 3) in Appendix B. Clarify which sampling device will be used to collect the soil samples and correct the typographical error for the page number in the revised Work Plan.</p>	<p>Section 4.0, page 2, bullet 2 of Appendix B has been revised to state, “Soil sampling devices (e.g., hand auger, hand shovel, drill rig, etc.).” This bullet is not meant to be an exhaustive list, and other soil sampling devices may be used if deemed appropriate. Additionally, the typographical error for the page number has been revised.</p>

New Mexico Environment Department (NMED) to Marathon Petroleum Company (MPC) Comment Letter “Disapproval, Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit Area Investigation Work Plan” (March 18, 2022)

NMED Comment 10:	MPC Response 10:
<p>In Appendix B, Section 5.0 (Sample Collection), page 3, paragraph 4, the Permittee states, “[a]fter collecting the [PID] reading, additional material will be collected and placed into a clean glass jar as described above.” It is not clear from the statement if the Permittee will use the soil collected in the glass jars for both the PID readings and the laboratory samples. Since some VOCs can potentially be volatilized and lost from the soil during the collection of the PID readings, the Permittee must not use the same soil samples for the laboratory samples. Soil samples collected for VOC analyses must be obtained using Encore or equivalent sampling devices or other method to collect undisturbed samples approved by NMED. Clarify the statement and include the provision in the revised Work Plan.</p>	<p>The text in Appendix B, Section 5.0 (Sample Collection), page 3, paragraph 2 has been revised to state, “Field screening may involve the use of a PID. In this case, the sample will be split into two aliquots. Aliquot #1 will be placed into a plastic bag and used for PID screening. Aliquot #2 will be placed into a second plastic bag, sealed, placed in a cooler, and stored on ice for potential laboratory analysis. Aliquot #1 materials will not be submitted for laboratory analysis” Paragraph 4 has been revised to state, “After collecting the PID readings, aliquot #2 materials from selected sample intervals will be transferred into the appropriate sample jars, labeled, and placed in a cooler.”</p> <p>The text in the Work Plan, Section 4.1 (Sample Collection Procedures), page 7 of 10, paragraph 2, has been revised to state, “PID readings will be collected at 5-ft intervals, beginning with a surface sample (taken at 6 to 12 inches bgs). At each 5-ft interval, the sample will be collected from the sampling equipment and split into two aliquots. Aliquot #1 will be placed into a plastic bag and used for PID screening. Aliquot #2 will be placed into a second plastic bag, sealed, placed in a cooler, and stored on ice for potential VOC laboratory analysis. Aliquot #1 materials will not be submitted for laboratory analysis.”</p> <p>Section 4.1 (Sample Collection Procedure), page 7 of 10, paragraph 3, has been revised to state, “Aliquot #1 will be shaken gently to expose the soil to the air trapped in the container. Aliquot #1 will be allowed to rest while vapors equilibrate. Headspace vapors will be measured by inserting the probe of the PID in a small opening in Aliquot #1’s container (plastic bag). The maximum value and the ambient air temperature will be recorded on the field boring log for each interval. Note that if the samples are cold (i.e., below 32 degrees Fahrenheit), they will be warmed in a heated building and/or vehicle before screening.”</p> <p>Section 4.1 (Sample Collection Procedure), page 7 of 10, paragraph 4, has been revised to state, “After collecting the PID readings, samples will be selected from 6 to 12 inches bgs, just above the water table, the bottom of the boring, and the interval with the highest PID reading. Aliquot #2 materials from the selected depths will be transferred into the appropriate sample jars, labeled, and placed in a cooler.”</p>

ATTACHMENT B1
(PLEASE SEE ATTACHED CD)
ELECTRONIC RED-LINE/STRIKE-OUT REPORT

Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit Area Investigation Work Plan



**Western Refining Southwest LLC
(D/B/A Marathon Gallup Refinery)
Gallup, New Mexico**

EPA ID# NMD000333211

~~November 30, 2021~~ Revised June 10, 2022



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

Executive Summary

Western Refining Southwest LLC (D/B/A Marathon Gallup Refinery) (Refinery) is submitting this Work Plan for soil investigation in the vicinity of Area of Concern (AOC) 26 – Process Units and AOC 27 – Boiler and Cooling Unit Area. The New Mexico Environment Department (NMED) requested further investigation in the AOC 26 area based on the laser-induced fluorescence (LIF) results in Comment 9 of the “Disapproval, Marketing Tank Farm Laser-Induced Fluorescence/Hydraulic Profiling Investigation Report” letter dated June 2, 2021 (NMED 2021a). Investigation into AOC 26 and AOC 27 was also requested in “AOC 26 (Process Units)” and “AOC 27 (Boiler and Cooling Unit Area)” paragraphs of the “Determination of Area of Concern (AOC) Entry to the Permit” letter dated August 19, 2021 (NMED 2021b) and Comments 4 and 16 of the “Disapproval, Revised Investigation Work Plan No. 2 Area of Concern 35” letter dated October 20, 2021 (NMED 2021c). Specifically, Comment 9 requested that an AOC 26 investigation work plan be submitted to NMED by November 30, 2021.

As summarized in the LIF report (Western 2021), there are gasoline- and diesel-indicative LIF responses northwest and northeast of AOC 26. This Work Plan proposes to evaluate the gasoline and diesel occurrences in AOC 26. This Work Plan includes installation of 24 soil borings, collection of a maximum of 96 soil samples, and collection of 62 light non-aqueous phase liquid (LNAPL) samples from nearby groundwater monitoring wells, if sufficient LNAPL is present. Soil samples will be collected using a geoprobe direct-push drill rig, and LNAPL samples will be collected using disposable bailers. Soil and LNAPL samples will be analyzed for their respective constituents listed in Table 2. All samples will be analyzed for methyl tert-butyl ether, benzene, toluene, ethylbenzene, and total xylenes, total petroleum hydrocarbons (TPH) – diesel range organics, TPH – gasoline range organics, total arsenic, total chromium, and total lead. The Refinery will prepare an investigation report summarizing the sampling results and investigation conclusions within 120 days of the receipt of the analytical data.



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

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2. Proposed Soil and LNAPL Sample Constituent List, AOC 26 and AOC 27 Investigation Work Plan, Western Refining Southwest LLC, Marathon Gallup Refinery, Gallup, New Mexico
3. December 2021 Fluid Level Monitoring, AOC 26 and AOC 27 Investigation Work Plan, Western Refining Southwest LLC, Marathon Gallup Refinery, Gallup, New Mexico

List of Appendices

- A. LIF Logs
- B. Standard Operating Procedure – Soil Sampling



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

C. Example Boring Log

List of Acronyms

%	percent
amsl	above mean sea level
AOC	Area of Concern
bgs	below ground surface
BTEX	benzene, toluene, ethylbenzene, and total xylenes
COC	chain of custody
DRO	diesel range organics
ft	foot or feet
GRO	gasoline range organics
LIF	laser-induced fluorescence
LNAPL	light non-aqueous phase liquid
MTBE	methyl tert-butyl ether
NMED	New Mexico Environment Department
PID	photoionization detector
QA/QC	quality assurance/quality control
Refinery	Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery
SSL	soil screening level
TPH	total petroleum hydrocarbons
VOC	volatile organic compounds



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit Area Investigation Work Plan

1.0 Introduction

The Western Refining Southwest LLC, (D/B/A Marathon Gallup Refinery) (Refinery) is located approximately 17 miles east of Gallup, New Mexico along the north side of Interstate Highway I-40. The physical address is I-40, Exit #39 Jamestown, New Mexico 87347. The Refinery property covers approximately 810 acres.

This Work Plan is for the investigation of soils around Area of Concern (AOC) 26 – Process Units and AOC 27 – Boiler and Cooling Unit Area (Figure 1). The New Mexico Environment Department (NMED) requested further investigation in the AOC 26 area based on the laser-induced fluorescence (LIF) results in Comment 9 of the “Disapproval, Marketing Tank Farm Laser-Induced Fluorescence/Hydraulic Profiling Investigation Report” letter dated June 2, 2021 (NMED 2021a). Investigation into AOC 26 and AOC 27 was also requested in “AOC 26 (Process Units)” and “AOC 27 (Boiler and Cooling Unit Area)” paragraphs of the “Determination of Area of Concern (AOC) Entry to the Permit” letter dated August 19, 2021 (NMED 2021b) and Comments 4 and 16 of the “Disapproval, Revised Investigation Work Plan No. 2 Area of Concern 35” letter dated October 20, 2021 (NMED 2021c). Specifically, Comment 9 requested that an AOC 26 investigation work plan be submitted to NMED by November 30, 2021.

The “Marketing Tank Farm Laser-Induced Fluorescence/Hydraulic Profiling Investigation Report,” concluded there are gasoline- and diesel-indicative LIF responses to the northwest and northeast from AOC 26 (Western 2021). LIF logs in the vicinity of AOC 26 are provided as Appendix A and soil samples collected during the LIF investigation in the vicinity of AOC 26 are summarized in Table 1.

The “Determination of Area of Concern (AOC) Entry to the Permit” states that the “absence of residual contamination in the AOC has not been confirmed” referring to AOC 27. It should be noted that there are no documented releases directly associated with AOC 27 (Western 2015).

This Work Plan proposes a sampling plan to evaluate the diesel and gasoline occurrences in AOC 26 and to evaluate the absence of residual contamination in AOC 27. The sampling plan includes installation of 24 soil borings, collection of a maximum of 96 soil samples, and collection of ~~62~~ light non-aqueous phase liquid (LNAPL) samples from nearby groundwater monitoring wells, if sufficient LNAPL is present. Soil samples will be collected using a geoprobe direct-push drill rig, and LNAPL samples will be collected using disposable bailers. Soil and LNAPL samples will be analyzed for their respective constituents listed in Table 2. All samples will be analyzed for methyl tert-butyl ether (MTBE), benzene, toluene, ethylbenzene, and total xylenes (BTEX), total petroleum hydrocarbons (TPH)—diesel range organics (DRO), TPH—gasoline range organics (GRO), total arsenic, total chromium, and total lead. These constituents were selected as indicator parameters based on previous soil, groundwater, and LIF investigations in the vicinity of AOC 26 and AOC 27, as well as nearby AOC 35. The results from this investigation will be used for future engineering remediation evaluations.



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

2.0 Site Conditions

The Refinery has been indefinitely idled since August 2020. Historically, the Refinery generally processed crude oil transported to the facility by pipeline or tanker truck. During active operation, various process units were operated at the Refinery, including alkylation (Alky), blending gas (Blnd Gas), crude distillation (Crude), diesel hydro-treating (DHT), fluid catalytic cracker (FCC), gas conditioning (Gas-Con), isomerization (ISOM), naphtha hydro-treating (NHT), reformer (PLAT), saturated gas (SATS), sulfur recovery (SRU), ammonium thiosulfate (Swatt's) and mercox treater (Treater) units, as shown on Figure 2. Refinery operations have produced gasoline, diesel fuels, jet fuels, kerosene, propane, butane, and residual fuel.

2.1 Surface Conditions

Local site topographic features include high ground in the southeast gradually decreasing to a lowland fluvial plain to the northwest. Elevations on the refinery property range from 6,860 feet (ft) above mean sea level (amsl) to 7,040 ft amsl. The AOC 26 and AOC 27 area is approximately 6,960 ft amsl.

2.2 Subsurface Conditions

The shallow subsurface soil (alluvium) is comprised of clay and silt with some inter-bedded sand layers. Beneath the alluvium is the Petrified Forest Member of the Chinle Group, which primarily consists of interbedded mudstone, siltstone, and sandstone. The Alluvium/Chinle interface is as little as 15 ft below ground surface (bgs) to over 32 ft bgs.



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

3.0 Scope of Activities

The investigative activities proposed in this Work Plan will be completed to gain knowledge of the subsurface in the areas of AOC 26 and AOC 27. The investigation activities will help evaluate the diesel and gasoline occurrences in AOC 26 and evaluate the absence of residual contamination in AOC 27. Pending NMED approval, the Refinery anticipates investigation work to be completed during 2022.

Soil borings will be completed with a geoprobe direct-push drill rig at 24 locations around AOC 26 and AOC 27 (Figure 2). Based on LIF responses in this area (Appendix A), soil borings will be completed to a total depth of 40 ft bgs or until refusal, whichever occurs first. Soil borings will be screened in the field for presence of volatile organic compounds (VOCs) using a photoionization detector (PID). If there is field evidence of impacts (e.g., visual, olfactory, or PID readings) between 35 ft bgs and 40 ft bgs, the boring will be extended to a depth where field evidence of impacts is no longer present. Soil will be collected at 5-ft intervals for PID field-screening, beginning with a surface sample. Analytical samples will be collected from 6 to 12 inches bgs~~the surface~~, just above the water table, the bottom of boring, and in the zone with the highest PID reading. Soil samples will be analyzed for constituents listed in Table 2-MTBE and BTEX by Method 8260; TPH-DRO and TPH-GRO by Method 8015; and total arsenic, total lead, and total chromium by Method 6010. These constituents were selected as indicator parameters based on previous soil, groundwater, and LIF investigations in the vicinity of AOC 26 and AOC 27, as well as nearby AOC 35. The results from this investigation will be used for future engineering remediation evaluations. Analytical results will be compared to their respective NMED Residential, Construction Worker, and Industrial Soil Screening Levels (SSL), as applicable.

If sufficient sample volume is present during the sampling event, LNAPL samples will be collected from monitoring wells MKTF-37, MKTF-38, MKTF-39, MKTF-47, MKTF-48, and OW-61~~OW-61 and MKTF-39~~ with a disposable bailer. The December 2021 fluid level gauging data is provided in Table 3. The purpose for sampling the LNAPL in nearby groundwater monitoring wells is to determine if the LNAPL present in those wells is related to AOC 26 or AOC 27. LNAPL samples will be analyzed for constituents listed in Table 2.~~During the June 2021 fluid level event, LNAPL measured 2.27 ft thick and 0.79 ft thick in OW-61 and MKTF-39, respectively. LNAPL samples will be analyzed for the same constituents as the soil samples.~~



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
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4.0 Investigation Methods

Soils obtained will be visually inspected and classified in general accordance with American Society for Testing and Materials D2487 (Unified Soil Classification System) and D2488 (Description and Identification of Soils). Detailed boring logs will be compiled in the field by qualified staff. Samples will be field screened using a PID for evidence of VOCs. PID results will be recorded on the boring logs and used to identify additional sample intervals.

4.1 Sample Collection Procedures

Samples will be collected in accordance with the “Standard Operating Procedure – Soil Sampling” (Appendix B). Details related to sample collection will be documented on the boring log field forms (Appendix C). General observations recorded on the field forms for each soil sample location will include sampling start and end times, weather, site conditions, sampling team members, and other personnel present. Sample-specific information will include field sample identification, time of sample collection, sample start and end depth, collection method, sample type (i.e., composite or aliquot), soil classification and characteristics, any deviations from or clarification of sampling procedures, and other observations.

PID readings will be collected at 5-ft intervals, beginning with a surface sample (taken at 6 to 12 inches bgs). At each 5-ft interval, the sample will be collected from the sampling equipment and split into two aliquots. Aliquot #1 will be placed into a plastic bag and used for PID screening. Aliquot #2 will be placed into a second plastic bag, sealed, placed in a cooler, and stored on ice for potential VOC laboratory analysis. Aliquot #1 materials will not be submitted for laboratory analysis.

~~Headspace vapor screening targets VOC and involves placing a soil sample in a plastic sample bag allowing space for ambient air. The plastic sample bag Aliquot #1 will be sealed and shaken gently to expose the soil to the air trapped in the container. The sealed bag Aliquot #1 will be allowed to rest while vapors equilibrate. Headspace vapors present within the sample bag's headspace will be measured by inserting the probe of the PID in a small opening in Aliquot #1's container (plastic bag) the bag. The maximum value and the ambient air temperature will be recorded on the field boring log for each interval. Note that if samples are cold (i.e., below 32 degrees Fahrenheit), they will be sealed in airtight bags and warmed in a heated building and/or vehicle before screening.~~

After collecting the PID readings, samples will be selected from 6 to 12 inches bgs, just above the water table, the bottom of the boring, and the interval with the highest PID reading. Aliquot #2 materials from the selected depths will be transferred into the appropriate sample jars sample jars will be filled, labeled, and placed in a cooler. Before shipment, each cooler will be packed with ice and a laboratory-provided trip blank. A chain of custody (COC) form will accompany each sample shipment. Coolers will be sealed and delivered to an accredited laboratory.

A summary of the proposed sampling activities is provided below:

1. Install ~~ation of~~ 24 soil borings, visual screening/logging, and collection of soil samples.



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

2. Collect PID readings at the surface and then every 5 ft

1.3. Samples will be collected Collect analytical samples from:

- ~~5-ft intervals beginning at the surface (0 to 6 to 12 inches bgs)~~
- Just above the water table
- The bottom of boring
- The zone with the highest PID reading.

~~2. Collection of PID readings at the surface and then every 5 ft~~

~~3.4. Collection of 2 6 LNAPL samples.~~ Samples will be collected from monitoring wells MKTF-37, MKTF-38, MKTF-39, MKTF-47, MKTF-48, and OW-61, if sufficient volume is present.:

- ~~Monitoring wells OW-61 and MKTF-39~~

~~4.5. Submit samples to an accredited laboratory.~~ Soil and LNAPL samples will be analyzed for their respective constituents listed in Table 2.:

- ~~MTBE and BTEX by Method 8260~~
- ~~TPH-DRO and TPH-GRO by Method 8015~~
- ~~Total arsenic, total lead, and total chromium by Method 6010~~

~~5.6. Compare analytical soil data with applicable NMED Residential, Construction Worker, and Industrial SSLs, as applicable.~~

4.2 Data Quality and Validation

Quality assurance/quality control (QA/QC) samples will be collected during sampling to monitor the validity of the sample collection procedures. Field duplicates will be collected at a rate of 10 percent (%) or at a minimum of 1 per day. Equipment blanks will be collected from re-usable equipment at a rate of 10% or at a minimum of 1 per day. One trip blank per cooler will accompany the samples to the laboratory. The field duplicates, equipment blank samples, and trip blanks will be submitted to the laboratory along with the soil samples. QA/QC samples will be recorded on the field forms and the COCs. All data will undergo Tier II data validation.

4.3 Data Evaluation and Waste Management

The soil analytical results will be compared to applicable NMED Residential, Construction Worker, and Industrial SSLs, as applicable. The results will be presented to NMED in a subsequent investigation report. Soil recovered during sampling will be placed in drums, labeled, and stored on the 90-Day Pad. Waste characterization will be conducted prior to disposal. Waste characterization analysis will include testing for Method 8260 - ~~volatile organic compound~~ VOCs, Method 8270 - semi-volatile organic compounds, and Resource Conservation and Recovery Act-8 Metals. Any wastes determined to be hazardous will be disposed of within 90 days.



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
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5.0 Schedule

Pending NMED approval, the Refinery anticipates the investigation to be completed during 2022. Once the investigation has been completed, the Refinery will prepare an investigation report summarizing the sampling results and investigation conclusions within 120 days of the receipt of the analytical data.



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

6.0 References

New Mexico Environment Department (NMED). 2021a. Disapproval, Marketing Tank Farm Laser-Induced Fluorescence/Hydraulic Profiling Investigation Report, Western Refining Southwest Inc., Gallup Refinery, EPA ID #NMD000333211, HWB-WRG-21-007. June 2.

NMED. 2021b. Determination of Area of Concern (AOC) Entry to the Permit, Western Refining Southwest Inc., Gallup Refinery, EPA ID #NMD000333211, HWB-WRG-MISC. August 19.

NMED. 2021c. Disapproval, Revised Investigation Work Plan No. 2 Area of Concern 35, Western Refining Southwest Inc., Gallup Refinery, McKinley County, Gallup, New Mexico, EPA ID #NMD000333211, HWB-WRG-009. October 20.

Western Refining Southwest LLC (Western). 2015. RCRA Permit – Supplemental Information, Western Refining Southwest Inc., Gallup Refinery, EPA ID #NMD000333211, HWB-WRG-13-001

Western. 2021. Marketing Tank Farm Laser-Induced Fluorescence/Hydraulic Profiling Investigation Report, Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery. November 1.



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
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Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
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Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

Appendix A – LIF Logs



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
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Appendix B – Standard Operating Procedure – Soil Sampling



memorandum

To: Sampling Team Members
From: Project Manager
Date: ~~October 27, 2024~~ revised June 10, 2022
Re: Standard Operating Procedure – Soil Sampling

1.0 INTRODUCTION

Soil sampling related to site characterization and site clean-up is expected to involve source sampling of potentially impacted soils for characterization and profiling. Soil sampling is expected to occur around the Western Refining Southwest LLC (D/B/A Marathon Gallup Refinery) (Refinery) Process Area.

All personnel involved in soil sampling projects are required to review this Standard Operating Procedure (SOP) before sampling to ensure the continued generation of reliable data. This SOP is based on experience gained from collecting soil samples and the latest information available in guidance manuals. This SOP may be updated as additional experience and information are acquired.

2.0 PRE-FIELD ACTIVITIES

Several activities will be conducted prior to departure for the project site. A project team will be assigned, and the members will begin coordinating the sample collection event with the Refinery. Field equipment will be checked and organized. Access to the areas to be sampled will be checked, and provisions made to pack the necessary equipment for delivery to the project site.

3.0 PREPARATION

The Project Manager will review the current sampling and analysis plans and work plans to determine if any documents need to be brought to the site during monitoring. The Project Manager will also evaluate whether any changes have been made in the sampling and analytical procedures and notify the appropriate personnel.

The Sampling Team Members will review available surface water level data before leaving for the sampling site. This preparation ensures that the proper equipment and personnel are available at the site. All field screening equipment will be inspected prior to departure, ensuring that it is in proper working order. For soil sampling, the only field monitoring equipment used will be a photoionization detector (PID) and it should be calibrated and operated ~~and~~ according to manufacturer's recommendations.

The PID should be checked to ensure that the PID has the appropriate lamp strength for the investigation. The most common lamp used in a PID is a 10.6 electron volt (eV) lamp, which will ionize compounds with ionization potentials from 8.0 eV to 10.6 eV. The range of 8.0 eV to 10.6 eV is representative of gasoline- and diesel-type constituents. For example, benzene, naphthalene, and toluene have ionization potentials of 9.25 eV, 8.13 eV, and 8.82 eV, respectively (see link below). A list of ionization potentials

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for a variety of compounds has been published by RAE systems, the manufacturer of the PID most used by Trihydro. The list can be found at the following link: <https://gastech.com/sites/default/files/RAE%20Systems%20Technical%20Note%20106%20v14%20Correction%20Factors.pdf>

4.0 EQUIPMENT

The following equipment is recommended for soil sampling:

- Required personal protective equipment (PPE), listed in the site-specific health and safety plan (HASP)
- Soil sampling devices- (~~i.e.e.g.~~, hand auger, hand shovel, drill rig, etc.)
- Sampling beaker, bottles, labels, and preservatives
- Gloves
- Chain-of-custody/sample-analysis-request forms
- PID
- Global Positioning System (GPS) unit
- Opaque Cooler(s) and bagged ice or frozen Blue Ice
- Detergent or solvent for cleaning monitoring equipment
- Brushes dedicated for decontamination
- Decontamination containers dedicated for wash, rinse 1, and rinse 2
- Paper towels
- Trash bags
- Field logbook

5.0 SAMPLE COLLECTION

A critical aspect of any sampling program is selection and implementation of an appropriate sampling technique. Selection of equipment and technique should be appropriate for the volume of material required and the type of analysis to be performed. In general, the sampling equipment and technique will be chosen to minimize, to the extent possible, the amount of handling a sample will undergo prior to analysis. In many cases, the material to be sampled will be easy to access, and simple "grab" samples collected using a shovel, trowel, or drive sampler are appropriate. In other cases, such as underwater or heavily saturated samples, the soils may be difficult to access, and sampling will involve the use of specialized soil sampling equipment. Specific analytical requirements and sampling frequencies are specified in the work plan.

Soil samples located in dry areas will be collected from representative locations using a decontaminated drive sampler equipped with clean brass or stainless steel sampling rings, a thin-walled tube sampler, or a shovel or hand trowel. The sampling device will be driven completely into the material manually or using



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a manually operated auger, drive hammer, or mallet. The sampling device will then be extracted from the material using a shovel or trowel as needed. If used, filled sampling rings or the thin-walled tube will then be removed from the sampling device and immediately sealed on both ends with teflon sheeting and plastic caps. Otherwise, the material will be placed directly from the trowel or other appropriate sampling device into a clean glass jar. The jar will be filled completely to minimize headspace (by tamping during filling), and immediately sealed with a teflon-lined lid.

If necessary, several cores may be collected from each location to provide adequate sample volume for the laboratory. The sample containers will be labeled with ~~indelible~~indelible ink. Filled sample containers should be wiped dry and placed in a cooler with ice (or equivalent) for storage at the time of collection. Enough ice and protective packing material should be used to cool the samples to 4 degrees Celsius and ensure that the container remains intact prior to final packing and shipment.

Field screening may involve the use of a PID. In this case, the sample will be split into two aliquots. Aliquot #1 will be placed into a plastic bag and used for PID screening. Aliquot #2 will be placed into a second plastic bag, sealed, placed in a cooler, and stored on ice for potential laboratory analysis. Aliquot #1 materials will not be submitted for laboratory analysis. ~~material will be placed from the trowel or other appropriate sampling device into a bag. The PID will be inserted into the bag and the reading taken.~~

The bag containing Aliquot #1 will be sealed and shaken gently to expose the soil to the air trapped in the container. The sealed container will be allowed to rest while vapors equilibrate. Vapors present within the sample bag's headspace will be measured by inserting the probe of the instrument in a small opening in the bag. The maximum value and the ambient air temperature will be recorded on the field boring log for each interval. Note that if samples are cold (i.e., below 32 degrees Fahrenheit) they will be sealed in airtight bags and warmed in a heated building and/or vehicle before screening. All samples shall be screened at as close to the same temperature as possible to obtain consistent results.

After collecting the PID readings, aliquot #2 materials from selected sample intervals will be transferred into the appropriate sample jars, labeled, and placed in a cooler. ~~additional material will be collected and placed into a clean glass jar as described above.~~ Before shipment, each cooler will be packed with ice and a laboratory-provided trip blank. A chain of custody form will accompany each sample shipment. Coolers will be sealed and delivered to an accredited laboratory.

Sampling devices will be decontaminated between sampling locations using a four-stage decontamination system consisting of a two detergent/water washes and two deionized water rinses. Sample locations will be recorded with a GPS unit in order to accurately map the sampling locations.

Field logbooks, Soil Sampling Field Log, and photograph logs will provide a written record of field data gathered, field observations, field equipment calibrations, the samples collected for analysis, and sample

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custody. Color photographs will be used to substantiate and augment the field notes, if necessary. Field records will be maintained in the project file.

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Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

Appendix C – Example Boring Log

ATTACHMENT B2
(PLEASE SEE ATTACHED CD)
ELECTRONIC REVISED REPORT

Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit Area Investigation Work Plan



**Western Refining Southwest LLC
(D/B/A Marathon Gallup Refinery)
Gallup, New Mexico**

EPA ID# NMD000333211

Revised June 10, 2022



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

Executive Summary

Western Refining Southwest LLC (D/B/A Marathon Gallup Refinery) (Refinery) is submitting this Work Plan for soil investigation in the vicinity of Area of Concern (AOC) 26 – Process Units and AOC 27 – Boiler and Cooling Unit Area. The New Mexico Environment Department (NMED) requested further investigation in the AOC 26 area based on the laser-induced fluorescence (LIF) results in Comment 9 of the “Disapproval, Marketing Tank Farm Laser-Induced Fluorescence/Hydraulic Profiling Investigation Report” letter dated June 2, 2021 (NMED 2021a). Investigation into AOC 26 and AOC 27 was also requested in “AOC 26 (Process Units)” and “AOC 27 (Boiler and Cooling Unit Area)” paragraphs of the “Determination of Area of Concern (AOC) Entry to the Permit” letter dated August 19, 2021 (NMED 2021b) and Comment 4 of the “Disapproval, Revised Investigation Work Plan No. 2 Area of Concern 35” letter dated October 20, 2021 (NMED 2021c). Specifically, Comment 9 requested that an AOC 26 investigation work plan be submitted to NMED by November 30, 2021.

As summarized in the LIF report (Western 2021), there are gasoline- and diesel-indicative LIF responses northwest and northeast of AOC 26. This Work Plan proposes to evaluate the gasoline and diesel occurrences in AOC 26. This Work Plan includes installation of 24 soil borings, collection of a maximum of 96 soil samples, and collection of 6 light non-aqueous phase liquid (LNAPL) samples from nearby groundwater monitoring wells, if sufficient LNAPL is present. Soil samples will be collected using a geoprobe direct-push drill rig, and LNAPL samples will be collected using disposable bailers. Soil and LNAPL samples will be analyzed for their respective constituents listed in Table 2. The Refinery will prepare an investigation report summarizing the sampling results and investigation conclusions within 120 days of the receipt of the analytical data.



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
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2. Proposed Sampling Locations, AOC 26 and AOC 27 Investigation Work Plan, Western Refining Southwest LLC, Marathon Gallup Refinery, Gallup, New Mexico

List of Tables

1. Soil Sample Results, AOC 26 and AOC 27 Investigation Work Plan, Western Refining Southwest LLC, Marathon Gallup Refinery, Gallup, New Mexico
2. Proposed Soil and LNAPL Sample Constituent List, AOC 26 and AOC 27 Investigation Work Plan, Western Refining Southwest LLC, Marathon Gallup Refinery, Gallup, New Mexico
3. December 2021 Fluid Level Monitoring, AOC 26 and AOC 27 Investigation Work Plan, Western Refining Southwest LLC, Marathon Gallup Refinery, Gallup, New Mexico



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- A. LIF Logs
- B. Standard Operating Procedure – Soil Sampling
- C. Example Boring Log

List of Acronyms

%	percent
amsl	above mean sea level
AOC	Area of Concern
bgs	below ground surface
COC	chain of custody
ft	foot or feet
LIF	laser-induced fluorescence
LNAPL	light non-aqueous phase liquid
NMED	New Mexico Environment Department
PID	photoionization detector
QA/QC	quality assurance/quality control
Refinery	Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery
SSL	soil screening level
VOC	volatile organic compounds



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

1.0 Introduction

The Western Refining Southwest LLC, (D/B/A Marathon Gallup Refinery) (Refinery) is located approximately 17 miles east of Gallup, New Mexico along the north side of Interstate Highway I-40. The physical address is I-40, Exit #39 Jamestown, New Mexico 87347. The Refinery property covers approximately 810 acres.

This Work Plan is for the investigation of soils around Area of Concern (AOC) 26 – Process Units and AOC 27 – Boiler and Cooling Unit Area (Figure 1). The New Mexico Environment Department (NMED) requested further investigation in the AOC 26 area based on the laser-induced fluorescence (LIF) results in Comment 9 of the “Disapproval, Marketing Tank Farm Laser-Induced Fluorescence/Hydraulic Profiling Investigation Report” letter dated June 2, 2021 (NMED 2021a). Investigation into AOC 26 and AOC 27 was also requested in “AOC 26 (Process Units)” and “AOC 27 (Boiler and Cooling Unit Area)” paragraphs of the “Determination of Area of Concern (AOC) Entry to the Permit” letter dated August 19, 2021 (NMED 2021b) and Comment 4 of the “Disapproval, Revised Investigation Work Plan No. 2 Area of Concern 35” letter dated October 20, 2021 (NMED 2021c). Specifically, Comment 9 requested that an AOC 26 investigation work plan be submitted to NMED by November 30, 2021.

The “Marketing Tank Farm Laser-Induced Fluorescence/Hydraulic Profiling Investigation Report,” concluded there are gasoline- and diesel-indicative LIF responses to the northwest and northeast from AOC 26 (Western 2021). LIF logs in the vicinity of AOC 26 are provided as Appendix A and soil samples collected during the LIF investigation in the vicinity of AOC 26 are summarized in Table 1.

The “Determination of Area of Concern (AOC) Entry to the Permit” states that the “absence of residual contamination in the AOC has not been confirmed” referring to AOC 27. It should be noted that there are no documented releases directly associated with AOC 27 (Western 2015).

This Work Plan proposes a sampling plan to evaluate the diesel and gasoline occurrences in AOC 26 and to evaluate the absence of residual contamination in AOC 27. The sampling plan includes installation of 24 soil borings, collection of a maximum of 96 soil samples, and collection of 6 light non-aqueous phase liquid (LNAPL) samples from nearby groundwater monitoring wells, if sufficient LNAPL is present. Soil samples will be collected using a geoprobe direct-push drill rig, and LNAPL samples will be collected using disposable bailers. Soil and LNAPL samples will be analyzed for their respective constituents listed in Table 2. These constituents were selected as indicator parameters based on previous soil, groundwater, and LIF investigations in the vicinity of AOC 26 and AOC 27, as well as nearby AOC 35. The results from this investigation will be used for future engineering remediation evaluations.



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
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2.0 Site Conditions

The Refinery has been indefinitely idled since August 2020. Historically, the Refinery generally processed crude oil transported to the facility by pipeline or tanker truck. During active operation, various process units were operated at the Refinery, including alkylation (Alky), blending gas (Blnd Gas), crude distillation (Crude), diesel hydro-treating (DHT), fluid catalytic cracker (FCC), gas conditioning (Gas-Con), isomerization (ISOM), naphtha hydro-treating (NHT), reformer (PLAT), saturated gas (SATS), sulfur recovery (SRU), ammonium thiosulfate (Swatt's) and mercox treater (Treater) units, as shown on Figure 2. Refinery operations have produced gasoline, diesel fuels, jet fuels, kerosene, propane, butane, and residual fuel.

2.1 Surface Conditions

Local site topographic features include high ground in the southeast gradually decreasing to a lowland fluvial plain to the northwest. Elevations on the refinery property range from 6,860 feet (ft) above mean sea level (amsl) to 7,040 ft amsl. The AOC 26 and AOC 27 area is approximately 6,960 ft amsl.

2.2 Subsurface Conditions

The shallow subsurface soil (alluvium) is comprised of clay and silt with some inter-bedded sand layers. Beneath the alluvium is the Petrified Forest Member of the Chinle Group, which primarily consists of interbedded mudstone, siltstone, and sandstone. The Alluvium/Chinle interface is as little as 15 ft below ground surface (bgs) to over 32 ft bgs.



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

3.0 Scope of Activities

The investigative activities proposed in this Work Plan will be completed to gain knowledge of the subsurface in the areas of AOC 26 and AOC 27. The investigation activities will help evaluate the diesel and gasoline occurrences in AOC 26 and evaluate the absence of residual contamination in AOC 27. Pending NMED approval, the Refinery anticipates investigation work to be completed during 2022.

Soil borings will be completed with a geoprobe direct-push drill rig at 24 locations around AOC 26 and AOC 27 (Figure 2). Based on LIF responses in this area (Appendix A), soil borings will be completed to a total depth of 40 ft bgs or until refusal, whichever occurs first. Soil borings will be screened in the field for presence of volatile organic compounds (VOCs) using a photoionization detector (PID). If there is field evidence of impacts (e.g., visual, olfactory, or PID readings) between 35 ft bgs and 40 ft bgs, the boring will be extended to a depth where field evidence of impacts is no longer present. Soil will be collected at 5-ft intervals for PID field-screening, beginning with a surface sample. Analytical samples will be collected from 6 to 12 inches bgs, just above the water table, the bottom of boring, and in the zone with the highest PID reading. Soil samples will be analyzed for constituents listed in Table 2. These constituents were selected as indicator parameters based on previous soil, groundwater, and LIF investigations in the vicinity of AOC 26 and AOC 27, as well as nearby AOC 35. The results from this investigation will be used for future engineering remediation evaluations. Analytical results will be compared to their respective NMED Residential, Construction Worker, and Industrial Soil Screening Levels (SSL), as applicable.

If sufficient sample volume is present during the sampling event, LNAPL samples will be collected from monitoring wells MKTF-37, MKTF-38, MKTF-39, MKTF-47, MKTF-48, and OW-61 with a disposable bailer. The December 2021 fluid level gauging data is provided in Table 3. The purpose for sampling the LNAPL in nearby groundwater monitoring wells is to determine if the LNAPL present in those wells is related to AOC 26 or AOC 27. LNAPL samples will be analyzed for constituents listed in Table 2.



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
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4.0 Investigation Methods

Soils obtained will be visually inspected and classified in general accordance with American Society for Testing and Materials D2487 (Unified Soil Classification System) and D2488 (Description and Identification of Soils). Detailed boring logs will be compiled in the field by qualified staff. Samples will be field screened using a PID for evidence of VOCs. PID results will be recorded on the boring logs and used to identify additional sample intervals.

4.1 Sample Collection Procedures

Samples will be collected in accordance with the “Standard Operating Procedure – Soil Sampling” (Appendix B). Details related to sample collection will be documented on the boring log field forms (Appendix C). General observations recorded on the field forms for each soil sample location will include sampling start and end times, weather, site conditions, sampling team members, and other personnel present. Sample-specific information will include field sample identification, time of sample collection, sample start and end depth, collection method, sample type (i.e., composite or aliquot), soil classification and characteristics, any deviations from or clarification of sampling procedures, and other observations.

PID readings will be collected at 5-ft intervals, beginning with a surface sample (taken at 6 to 12 inches bgs). At each 5-ft interval, the sample will be collected from the sampling equipment and split into two aliquots. Aliquot #1 will be placed into a plastic bag and used for PID screening. Aliquot #2 will be placed into a second plastic bag, sealed, placed in a cooler, and stored on ice for potential VOC laboratory analysis. Aliquot #1 materials will not be submitted for laboratory analysis.

Aliquot #1 will be shaken gently to expose the soil to the air trapped in the container. Aliquot #1 will be allowed to rest while vapors equilibrate. Headspace vapors will be measured by inserting the probe of the PID in a small opening in Aliquot #1's container (plastic bag). The maximum value and the ambient air temperature will be recorded on the field boring log for each interval. Note that if samples are cold (i.e., below 32 degrees Fahrenheit), they will be warmed in a heated building and/or vehicle before screening.

After collecting the PID readings, samples will be selected from 6 to 12 inches bgs, just above the water table, the bottom of the boring, and the interval with the highest PID reading. Aliquot #2 materials from the selected depths will be transferred into the appropriate sample jars, labeled, and placed in a cooler. Before shipment, each cooler will be packed with ice and a laboratory-provided trip blank. A chain of custody (COC) form will accompany each sample shipment. Coolers will be sealed and delivered to an accredited laboratory.

A summary of the proposed sampling activities is provided below:

1. Install 24 soil borings, visual screening/logging, and collection of soil samples.
2. Collect PID readings at the surface and then every 5 ft
3. Collect analytical samples from:



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
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- 6 to 12 inches bgs
 - Just above the water table
 - The bottom of boring
 - The zone with the highest PID reading.
4. Collect 6 LNAPL samples. Samples will be collected from monitoring wells MKTF-37, MKTF-38, MKTF-39, MKTF-47, MKTF-48, and OW-61, if sufficient volume is present.
 5. Submit samples to an accredited laboratory. Soil and LNAPL samples will be analyzed for their respective constituents listed in Table 2.
 6. Compare analytical soil data with applicable NMED Residential, Construction Worker, and Industrial SSLs, as applicable.

4.2 Data Quality and Validation

Quality assurance/quality control (QA/QC) samples will be collected during sampling to monitor the validity of the sample collection procedures. Field duplicates will be collected at a rate of 10 percent (%) or at a minimum of 1 per day. Equipment blanks will be collected from re-usable equipment at a rate of 10% or at a minimum of 1 per day. One trip blank per cooler will accompany the samples to the laboratory. The field duplicates, equipment blank samples, and trip blanks will be submitted to the laboratory along with the soil samples. QA/QC samples will be recorded on the field forms and the COCs. All data will undergo Tier II data validation.

4.3 Data Evaluation and Waste Management

The soil analytical results will be compared to applicable NMED Residential, Construction Worker, and Industrial SSLs, as applicable. The results will be presented to NMED in a subsequent investigation report. Soil recovered during sampling will be placed in drums, labeled, and stored on the 90-Day Pad. Waste characterization will be conducted prior to disposal. Waste characterization analysis will include testing for Method 8260 - VOCs, Method 8270 - semi-volatile organic compounds, and Resource Conservation and Recovery Act-8 Metals. Any wastes determined to be hazardous will be disposed of within 90 days.



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

5.0 Schedule

Pending NMED approval, the Refinery anticipates the investigation to be completed during 2022. Once the investigation has been completed, the Refinery will prepare an investigation report summarizing the sampling results and investigation conclusions within 120 days of the receipt of the analytical data.



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

6.0 References

New Mexico Environment Department (NMED). 2021a. Disapproval, Marketing Tank Farm Laser-Induced Fluorescence/Hydraulic Profiling Investigation Report, Western Refining Southwest Inc., Gallup Refinery, EPA ID #NMD000333211, HWB-WRG-21-007. June 2.

NMED. 2021b. Determination of Area of Concern (AOC) Entry to the Permit, Western Refining Southwest Inc., Gallup Refinery, EPA ID #NMD000333211, HWB-WRG-MISC. August 19.

NMED. 2021c. Disapproval, Revised Investigation Work Plan No. 2 Area of Concern 35, Western Refining Southwest Inc., Gallup Refinery, McKinley County, Gallup, New Mexico, EPA ID #NMD000333211, HWB-WRG-009. October 20.

Western Refining Southwest LLC (Western). 2015. RCRA Permit – Supplemental Information, Western Refining Southwest Inc., Gallup Refinery, EPA ID #NMD000333211, HWB-WRG-13-001

Western. 2021. Marketing Tank Farm Laser-Induced Fluorescence/Hydraulic Profiling Investigation Report, Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery. November 1.



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

Figures



Source: Esri, Maxar, GeoEye, Earthstar Geographics, CNES/Airbus DS, USDA, USGS, AeroGRID, IGN, and the GIS User Community

EXPLANATION

 AOC 26 - PROCESS UNITS AND AOC 27 - BOILER AND COOLING UNIT AREA

NOTE:

AOC - AREA OF CONCERN

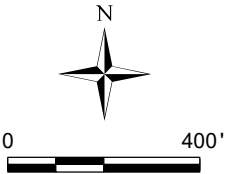


FIGURE 1

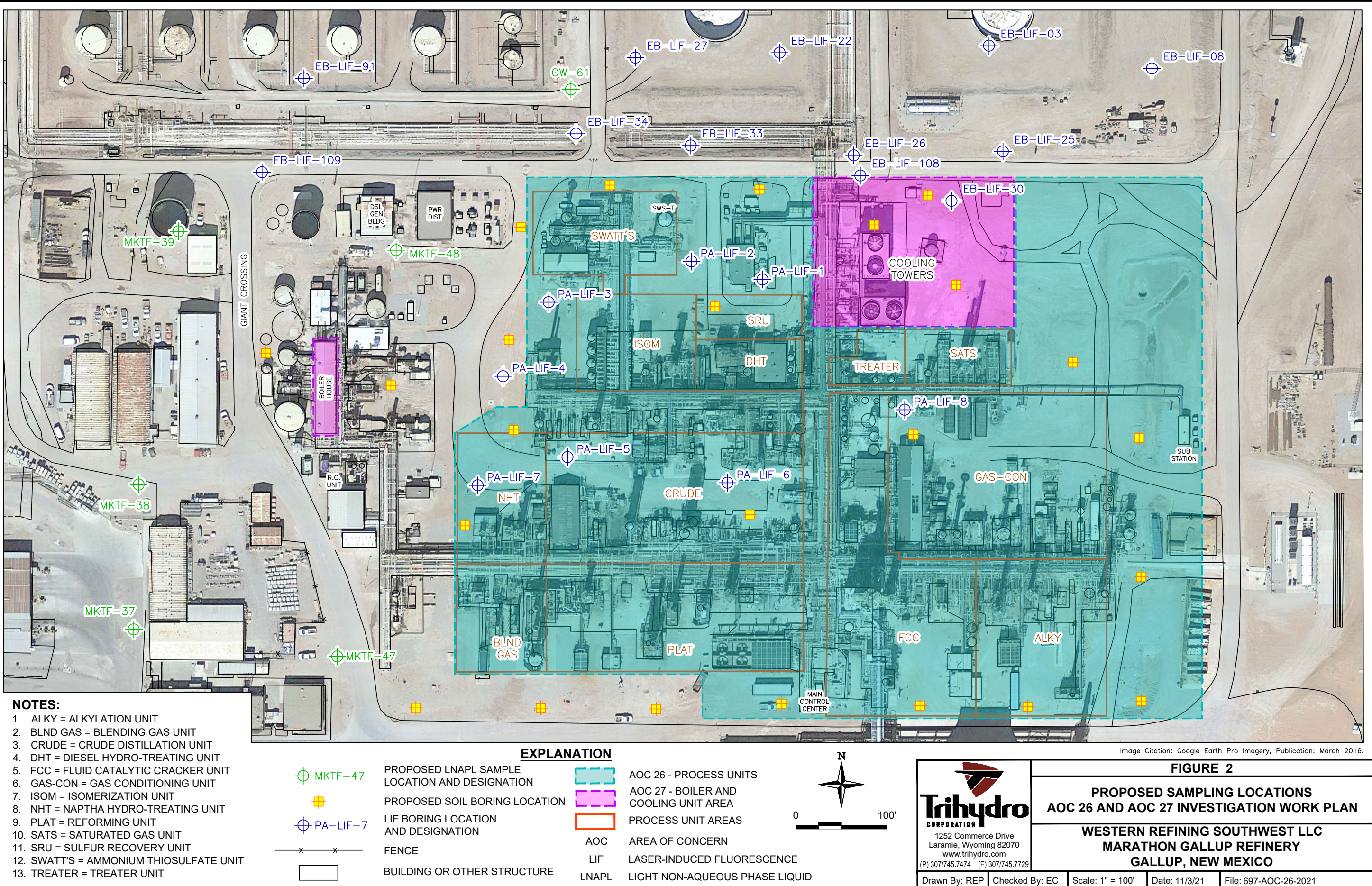
SITE LOCATION
AOC 26 AND AOC 27 INVESTIGATION WORK PLAN

WESTERN REFINING SOUTHWEST LLC MARATHON
GALLUP REFINERY GALLUP, NEW MEXICO


1252 Commerce Drive
Laramie, WY 82070
www.trihydro.com
(P) 307/745.7474 (F) 307/745.7729

Drawn By: KEJ Checked By: EC Scale: 1" = 400' Date: 10/5/21 File: 1_SiteLoc_AOC26_WP_Fig1.mxd

\\TRIHYRO.COM\CLIENTS\TOM MARATHON CAD\GALLUP\REPORTS\AOC\697-AOC-26-2021





Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

Tables

TABLE 1. SOIL SAMPLE RESULTS
AOC 26 AND AOC 27 INVESTIGATION WORK PLAN
WESTERN REFINING SOUTHWEST LLC, MARATHON GALLUP REFINERY, GALLUP, NEW MEXICO

Sample ID	Date Sampled	Sample Depth (ft bgs)	TPH-DRO (mg/kg)	TPH-GRO (mg/kg)
EB-LIF-34	11/25/2019	20 - 21	1300	210
PA-LIF-07	2/5/2021	11 - 13	130	300
PA-LIF-07	2/5/2021	13 - 14	11	82
EB-LIF-108	5/14/2021	10 - 11	2500	110
EB-LIF-109	5/14/2021	11.5 - 12	630	24
EB-LIF-109	5/14/2021	15 - 15.5	730	17
NMED Industrial SSL:			3000	500

Notes:

AOC - Area of Concern

bgs - Below ground surface

DRO - Diesel range organics

ft - Feet

GRO - Gasoline range organics

ID - Identification

mg/kg - Milligrams per kilogram

NMED - New Mexico Environment Department

SSL - Soil Screening Level

TPH - Total petroleum hydrocarbons

**TABLE 2. PROPOSED SOIL AND LNAPL SAMPLE CONSTITUENT LIST
AOC 26 AND AOC 27 INVESTIGATION WORK PLAN
WESTERN REFINING SOUTHWEST LLC, MARATHON GALLUP REFINERY, GALLUP, NEW MEXICO**

Sample Matrix	Constituents	Method
Soil	VOCs	8260
	SVOCs	8270
	1,2-dichloroethane	8011
	1,4-dioxane	8270SIM
	TPH-DRO	8015B
	TPH-GRO	8015B
	TPH-MRO	8015B
	Skinner List Metals	6010/6020
	Total Iron	6010/6020
	Total Manganese	6010/6020
	Total Chloride	300.0
LNAPL	BTEX	8260
	SVOCs	8270
	MTBE	8270
	TPH-DRO	8015B
	TPH-GRO	8015B
	TPH-MRO	8015B
	Total Arsenic	6010/6020
	Total Chromium	6010/6020
	Total Lead	6010/6020

AOC - Area of Concern

BTEX - Benzene, toluene, ethylbenzene, and total xylenes

DRO - Diesel range organics

GRO - Gasoline range organics

LNAPL - Light non-aqueous phase liquid

MRO - Motor oil range organics

MTBE - Methyl tert-butyl ether

SIM - Selected Ion Monitoring

SVOC - Semi-volatile organic compounds

TPH - Total petroleum hydrocarbons

VOC - Volatile organic compounds

**TABLE 3. DECEMBER 2021 FLUID LEVEL MONITORING
AOC 26 AND AOC 27 INVESTIGATION WORK PLAN
WESTERN REFINING SOUTHWEST LLC
MARATHON GALLUP REFINERY, GALLUP, NEW MEXICO**

Location	Date Measured	Depth to LNAPL (ft-bmp)	Depth to Water (ft-bmp)	LNAPL Thickness (ft)	Water Elevation (ft-amsl)	Measuring Point Elevation (ft-amsl)
MKTF-38	12/02/2021	ND	10.70	NA	6944.19	6954.89
OW-61	12/02/2021	21.69	22.38	0.69	6941.19	6963.57
MKTF-39	12/03/2021	9.66	10.05	0.39	6943.70	6953.75
MKTF-47	12/03/2021	10.97	11.01	0.04	6948.08	6959.09
MKTF-48	12/03/2021	14.34	14.88	0.54	6946.85	6961.73
MKTF-37	12/09/2021	10.30	10.37	0.07	6948.50	6958.87

amsl - Above mean sea level

AOC - Area of Concern

bmp - Below measuring point

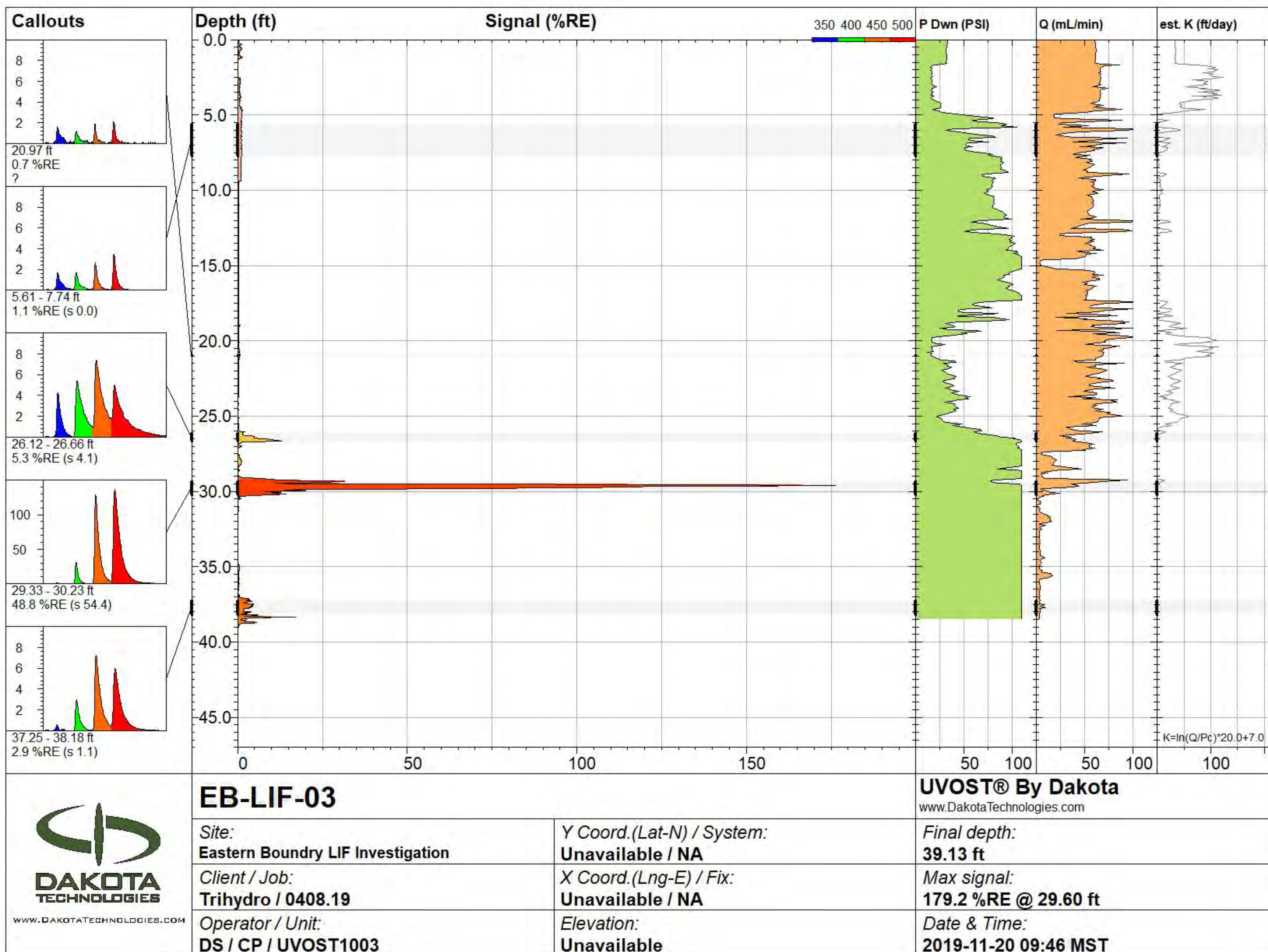
ft - Foot or feet

LNAPL - Light non-aqueous phase liquid



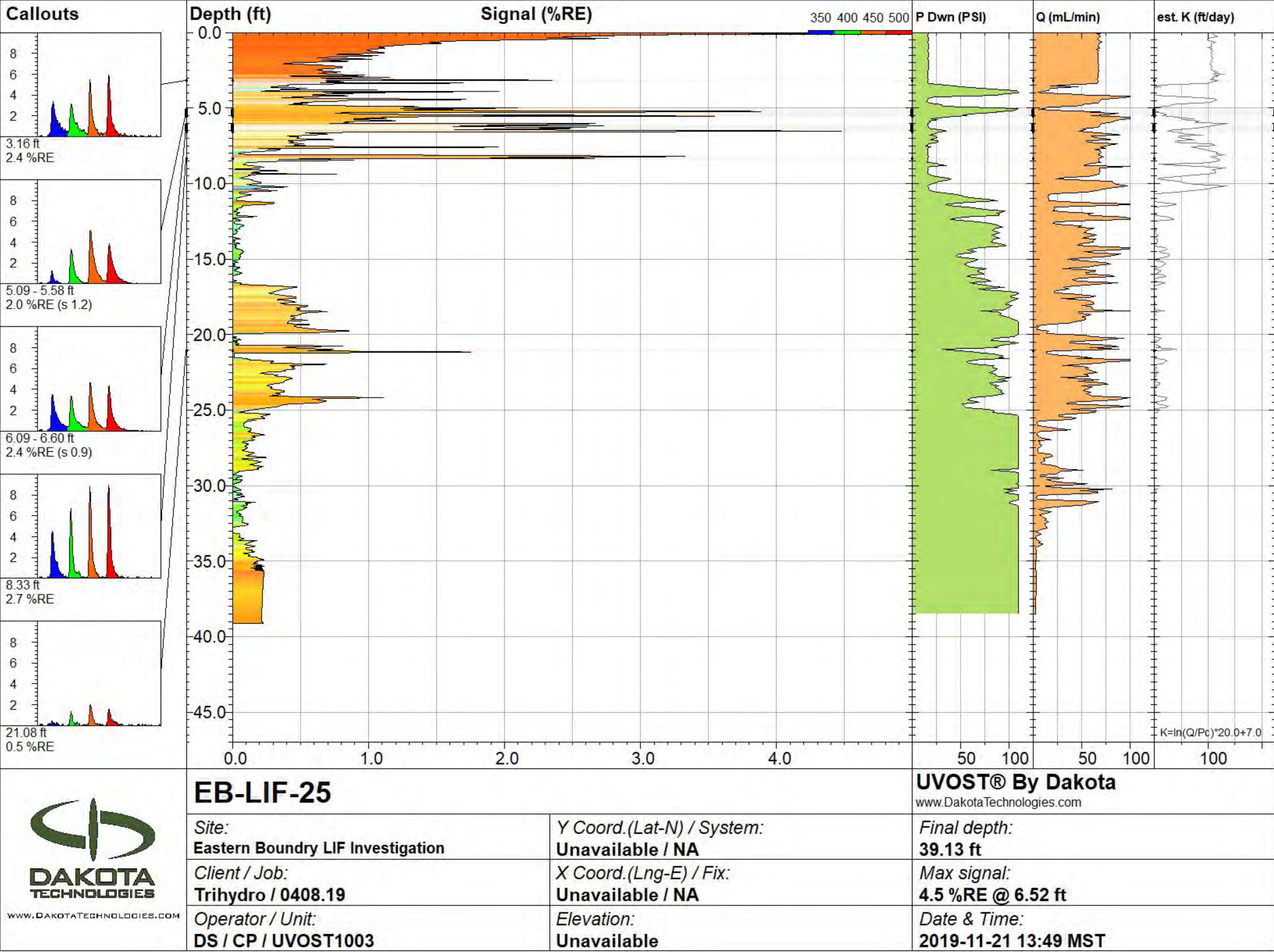
Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

Appendix A – LIF Logs

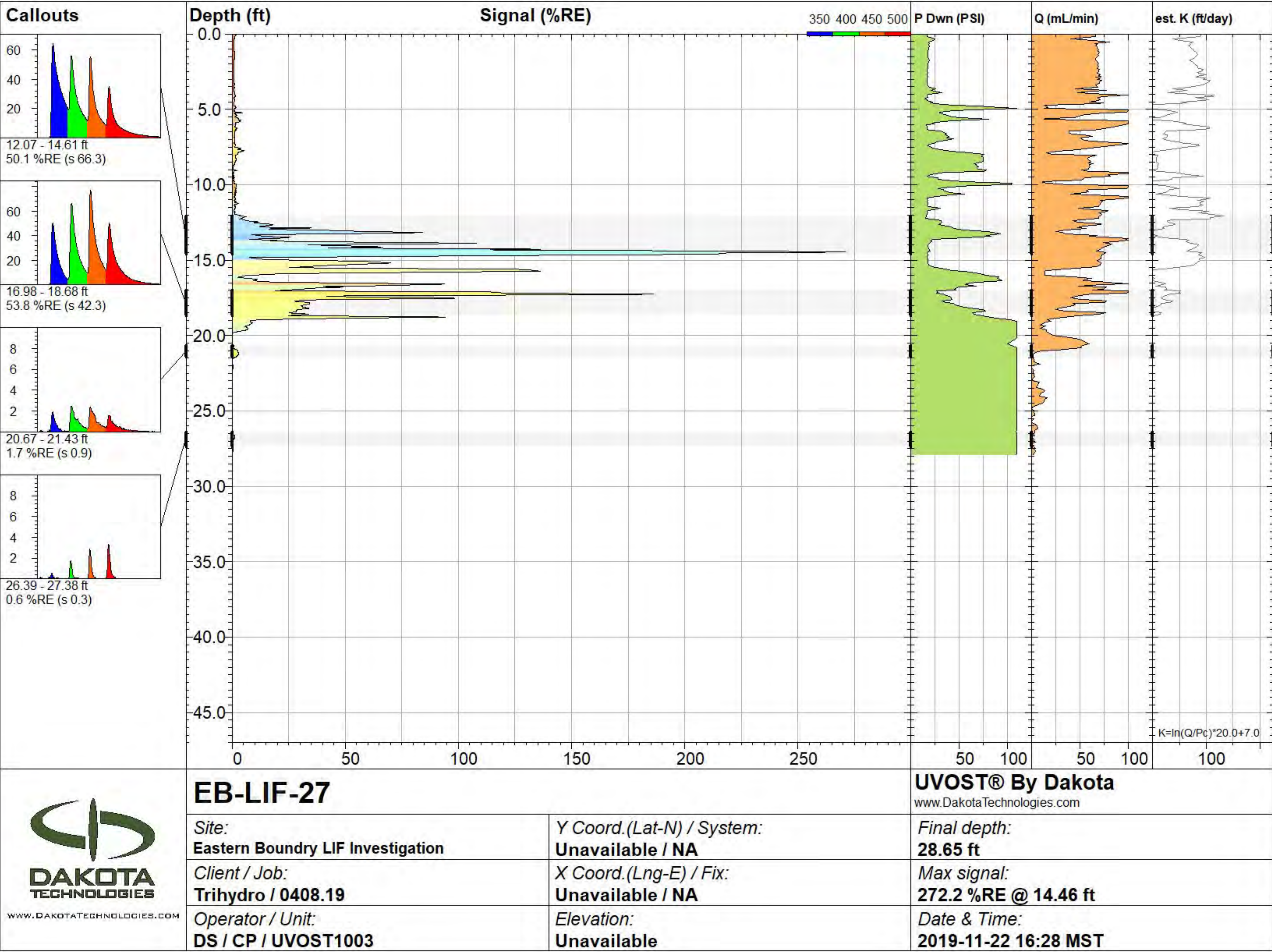


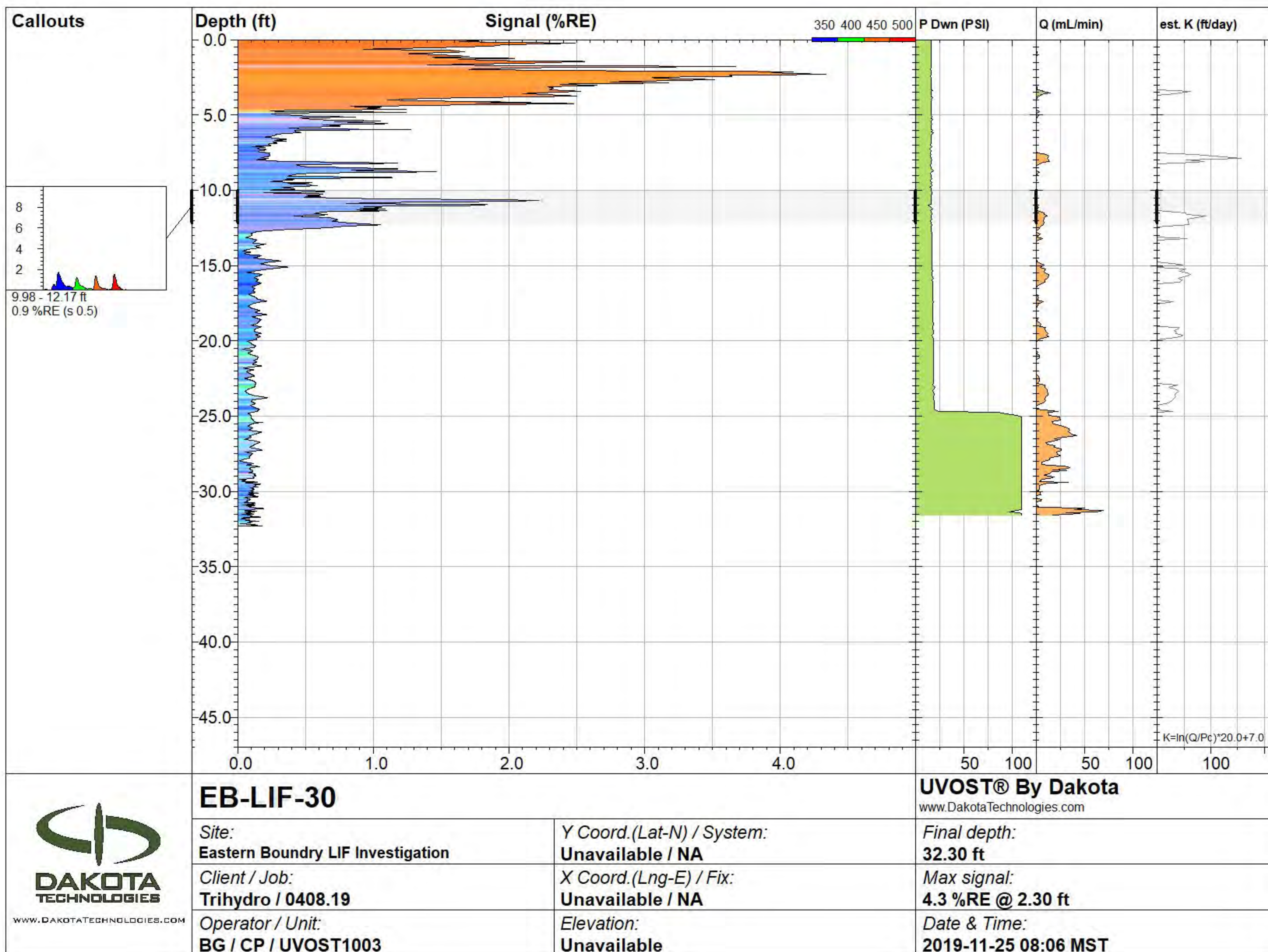


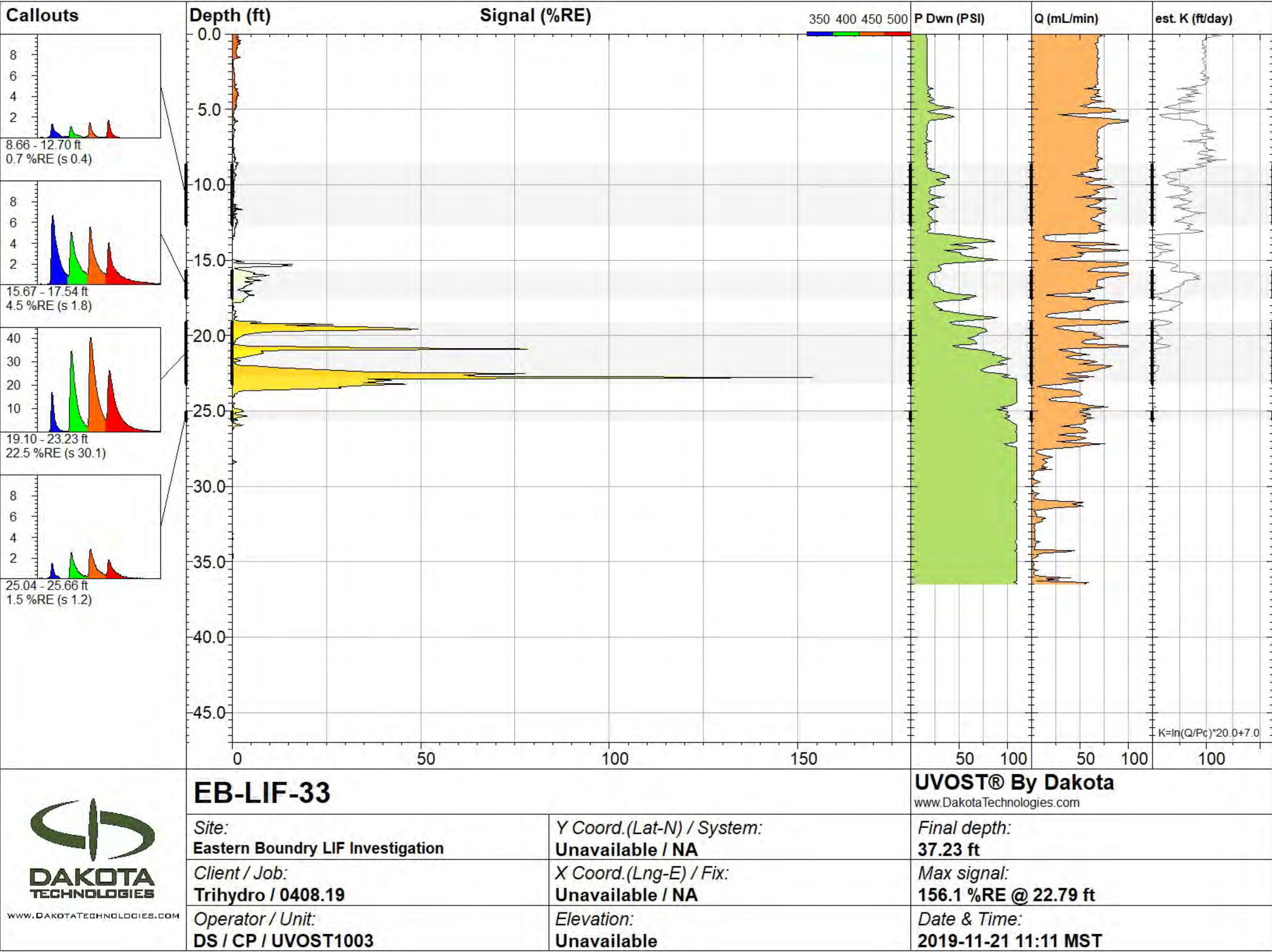


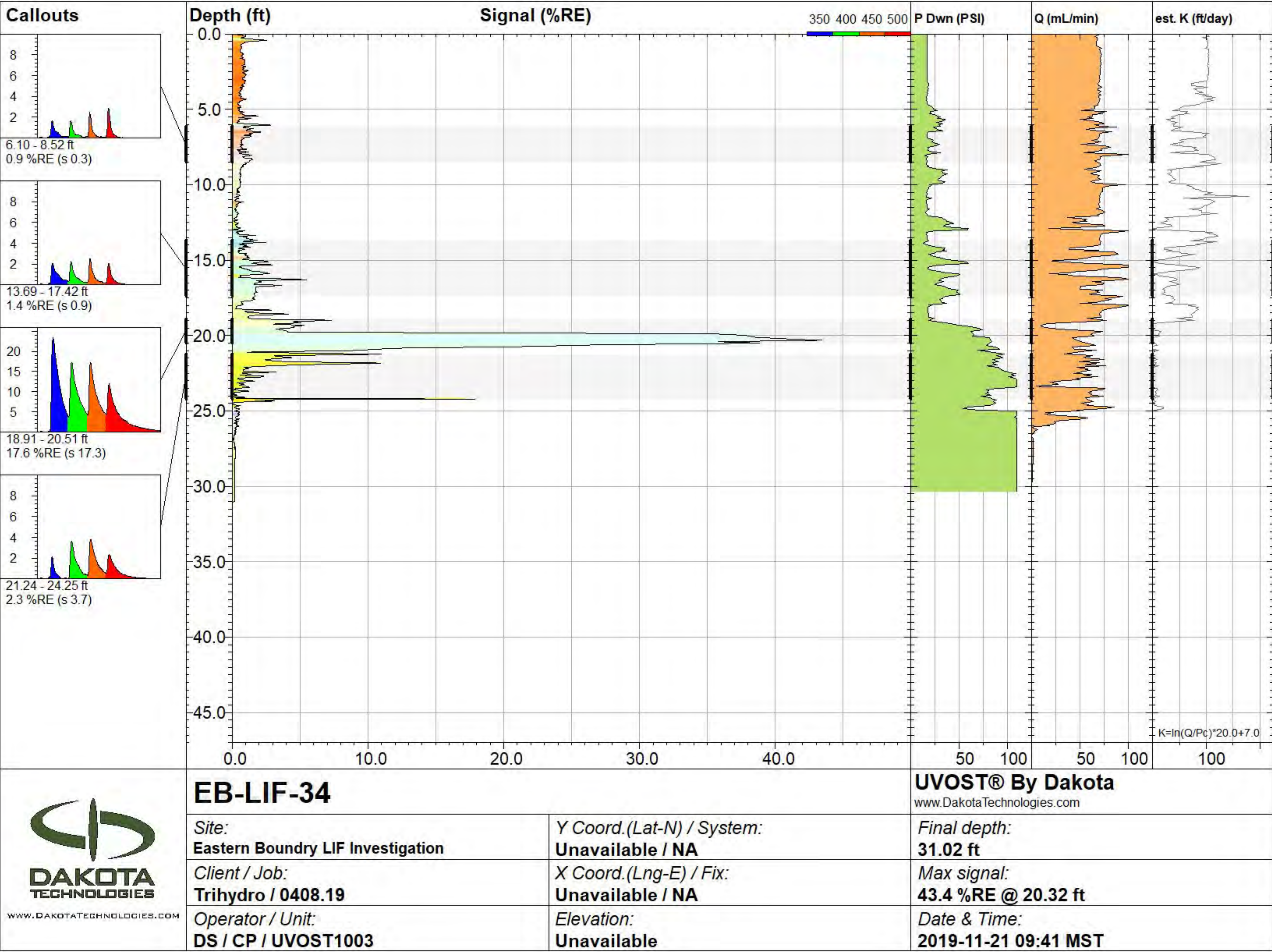


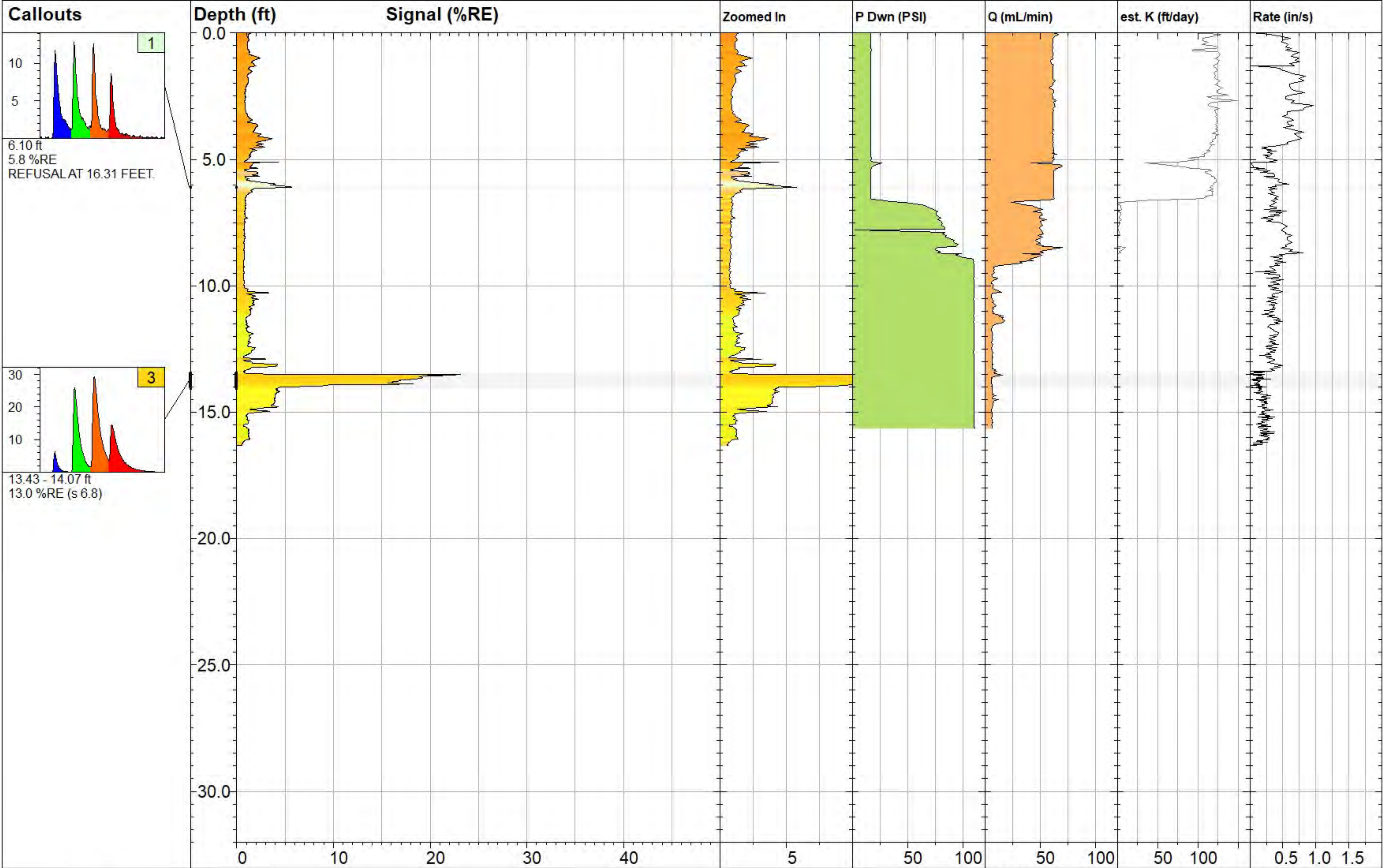





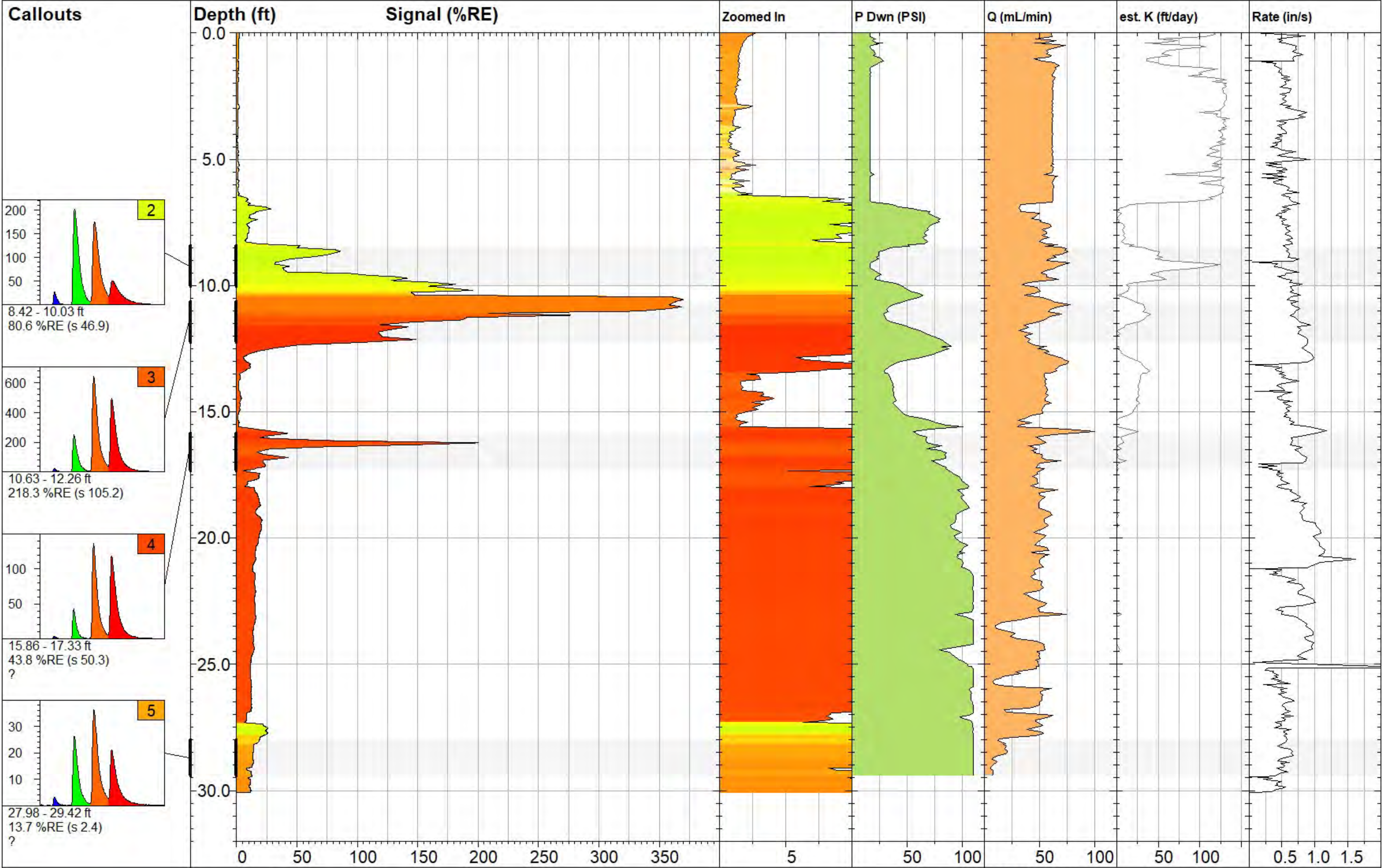





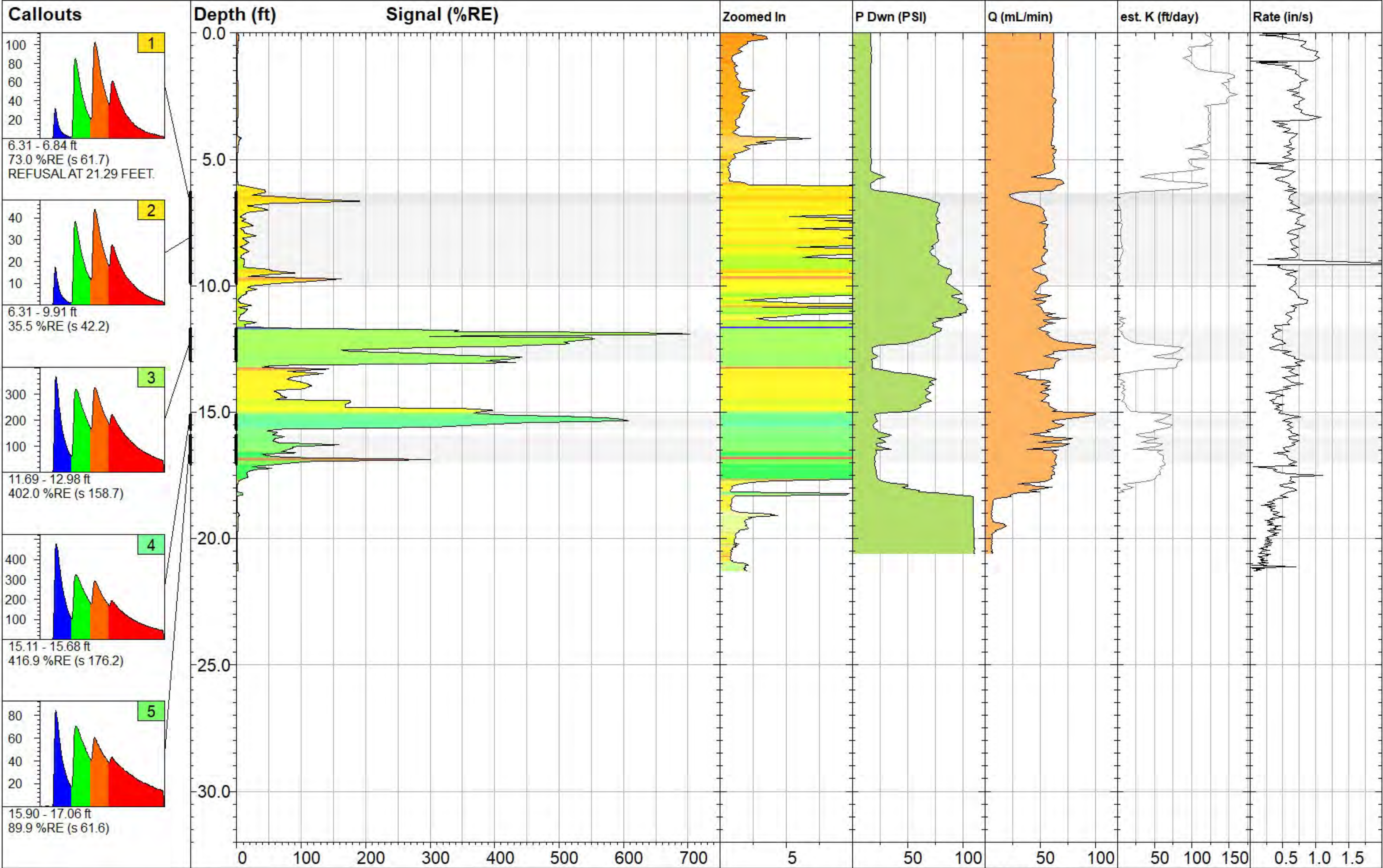





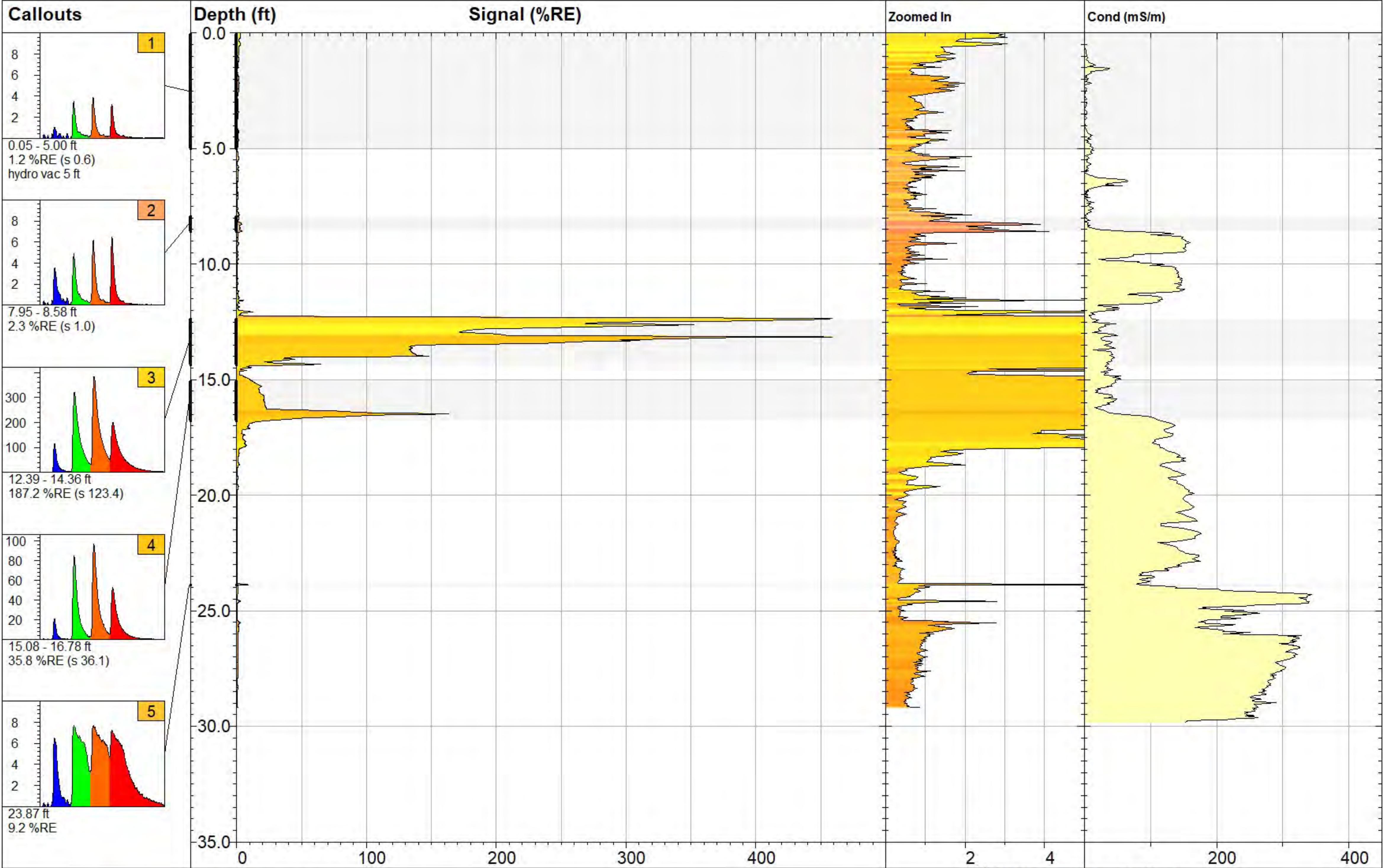
 www.DAKOTATECHNOLOGIES.COM	EB-LIF-91			UVOST® By Dakota www.DakotaTechnologies.com	
	Site: Marathon Gallup Refinery	Y Coord.(Lat/North): Unavailable		Final Depth: 16.31 ft	
	Client / Job: Trihydro / 0049B.21	X Coord.(Long/East): Unavailable		Max Signal: 23.3 %RE @ 13.51 ft	
	Operator / Unit: BG / UVOST1612	Elevation: Unavailable		Date & Time: 2021-05-13 08:19 MDT	




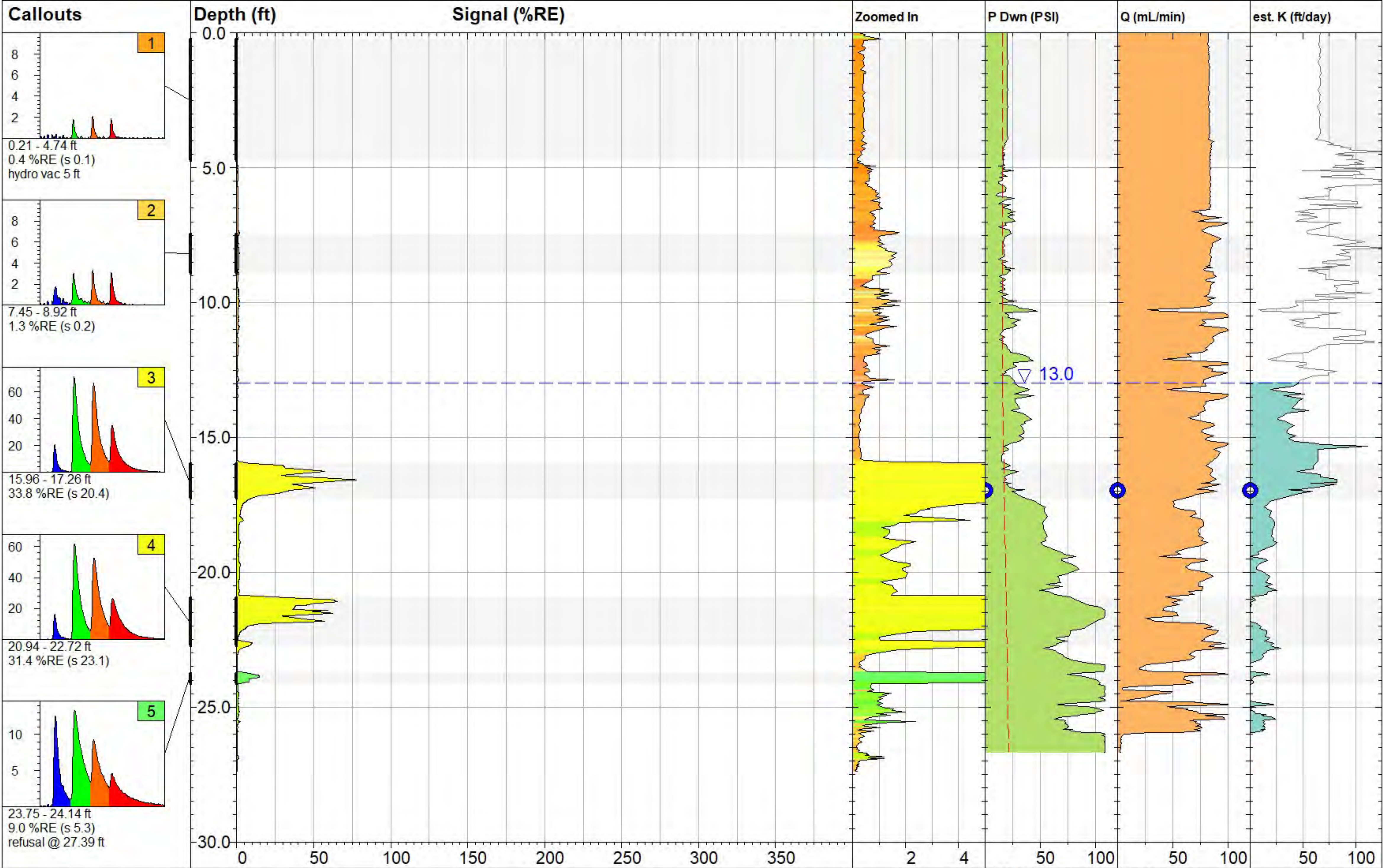
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		Site: Marathon Gallup Refinery	Y Coord.(Lat/North): Unavailable	Final Depth: 30.08 ft	
		Client / Job: Trihydro / 0049B.21	X Coord.(Long/East): Unavailable	Max Signal: 370.0 %RE @ 10.56 ft	
		Operator / Unit: BG / UVOST1612	Elevation: Unavailable	Date & Time: 2021-05-13 10:25 MDT	




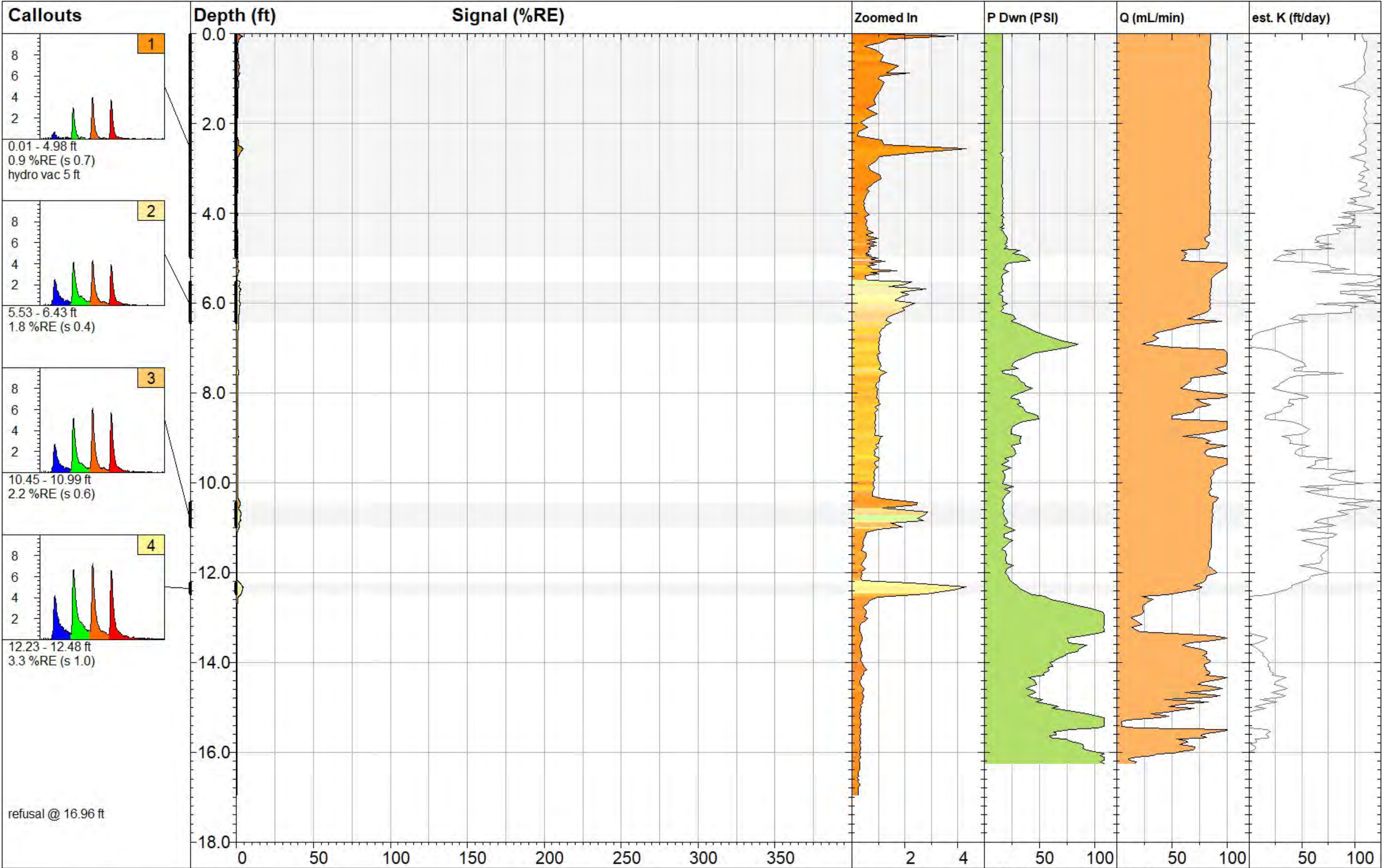
 www.DAKOTATECHNOLOGIES.COM		EB-LIF-109		UVOST® By Dakota www.DakotaTechnologies.com	
Site: Marathon Gallup Refinery		Y Coord.(Lat/North): Unavailable		Final Depth: 21.29 ft	
Client / Job: Trihydro / 0049B.21		X Coord.(Long/East): Unavailable		Max Signal: 703.6 %RE @ 11.91 ft	
Operator / Unit: BG / UVOST1612		Elevation: Unavailable		Date & Time: 2021-05-13 07:41 MDT	




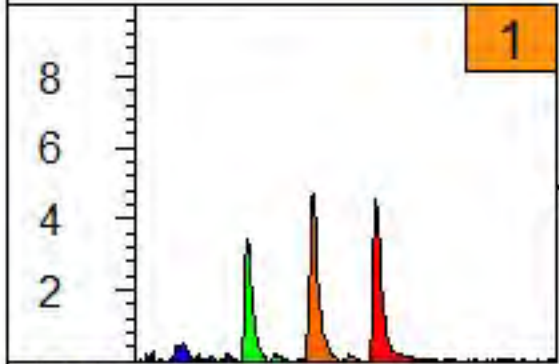
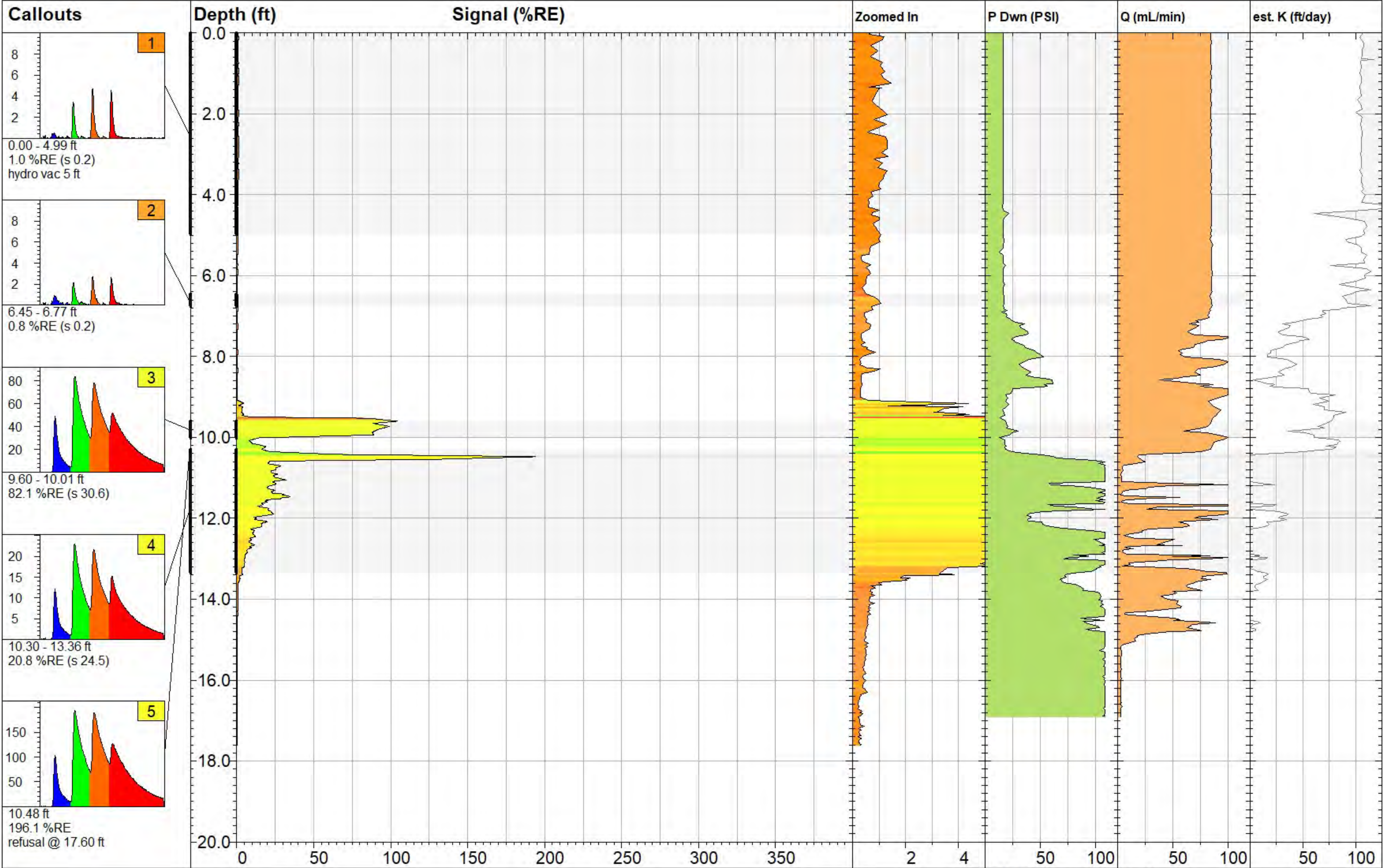
 www.DAKOTATECHNOLOGIES.COM		PA-LIF-01		UVOST® By Dakota www.DakotaTechnologies.com	
Site: Marathon Marketing Tank Farm		Y Coord.(Lat/North): Unavailable		Final Depth: 29.19 ft	
Client / Job: TriHydro / 0049.21		X Coord.(Long/East): Unavailable		Max Signal: 464.7 %RE @ 13.15 ft	
Operator / Unit: A. Nagle / UVOST1613		Elevation: Unavailable		Date & Time: 2021-02-05 11:56 MST	



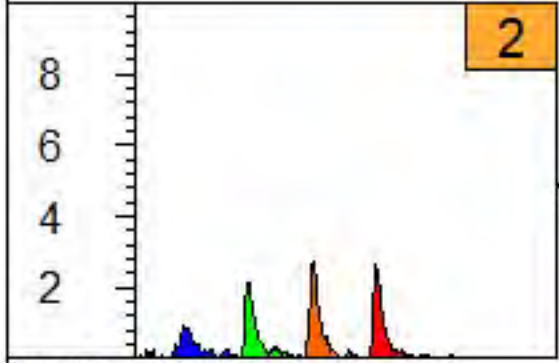
<div> www.DAKOTATECHNOLOGIES.COM</div>		PA-LIF-02		UVOST® By Dakota www.DakotaTechnologies.com	
		Site: Marathon Marketing Tank Farm	Y Coord.(Lat/North): Unavailable	Final Depth: 27.39 ft	
		Client / Job: TriHydro / 0049.21	X Coord.(Long/East): Unavailable	Max Signal: 77.7 %RE @ 16.57 ft	
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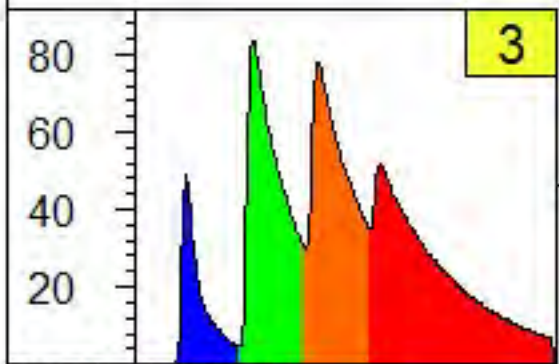
 www.DAKOTATECHNOLOGIES.COM	PA-LIF-03		UVOST® By Dakota www.DakotaTechnologies.com	
	Site: Marathon Marketing Tank Farm	Y Coord.(Lat/North): Unavailable	Final Depth: 16.96 ft	
	Client / Job: TriHydro / 0049.21	X Coord.(Long/East): Unavailable	Max Signal: 4.3 %RE @ 2.55 ft	
	Operator / Unit: A. Nagle / UVOST1613	Elevation: Unavailable	Date & Time: 2021-02-01 11:12 MST	



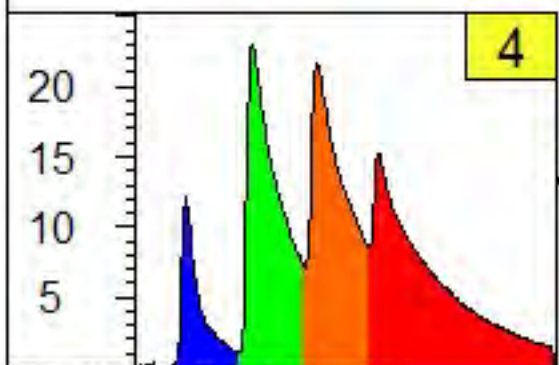
0.00 - 4.99 ft
1.0 %RE (s 0.2)
hydro vac 5 ft



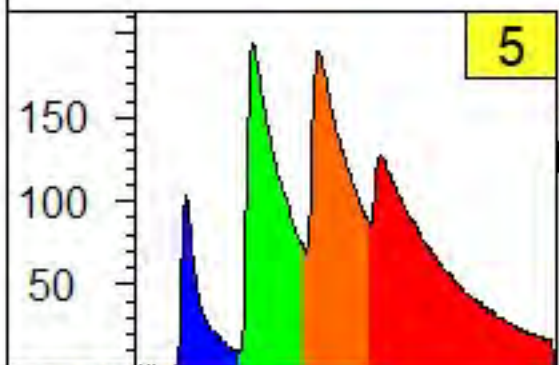
6.45 - 6.77 ft
0.8 %RE (s 0.2)




9.60 - 10.01 ft
82.1 %RE (s 30.6)

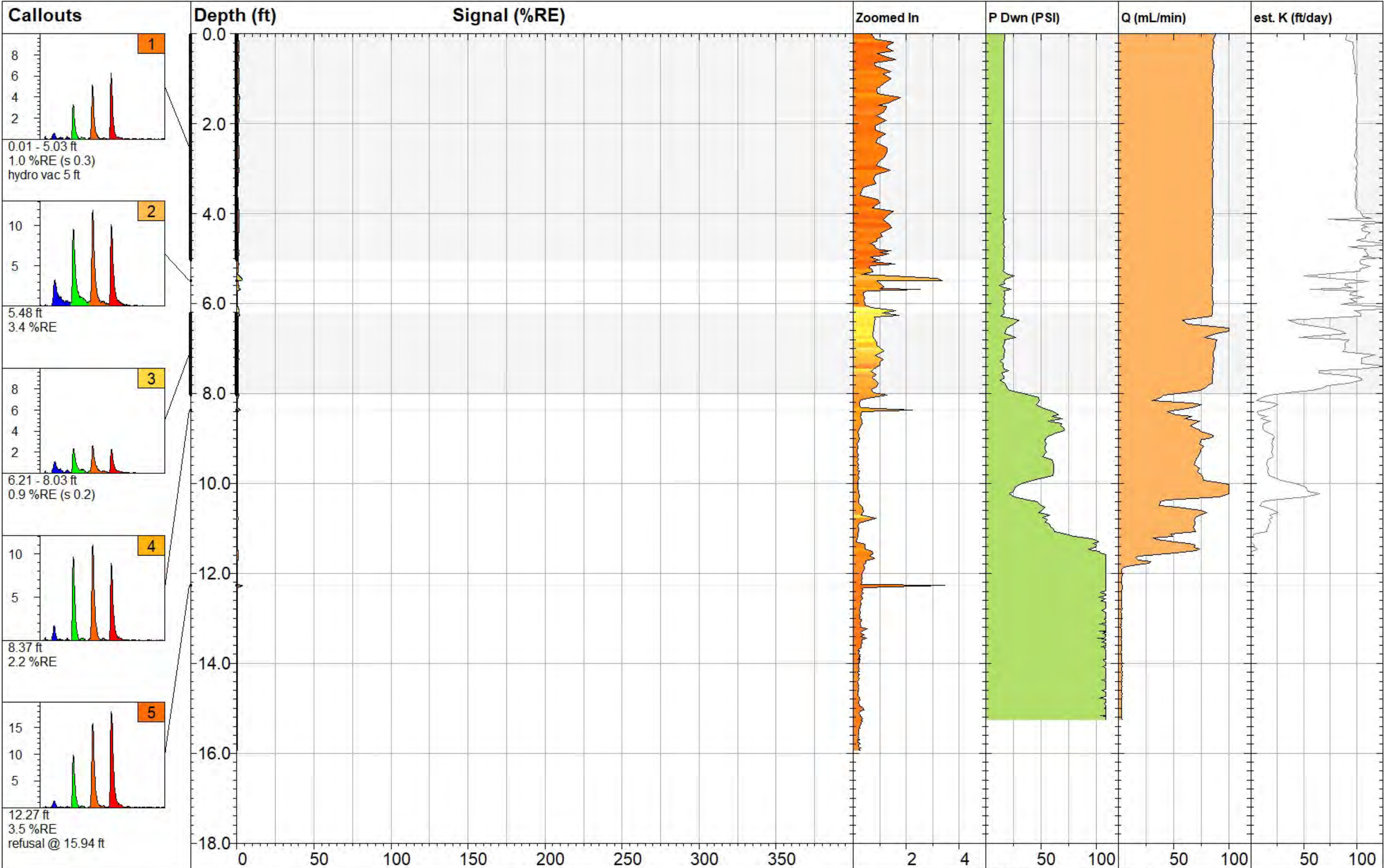



10.30 - 13.36 ft
20.8 %RE (s 24.5)

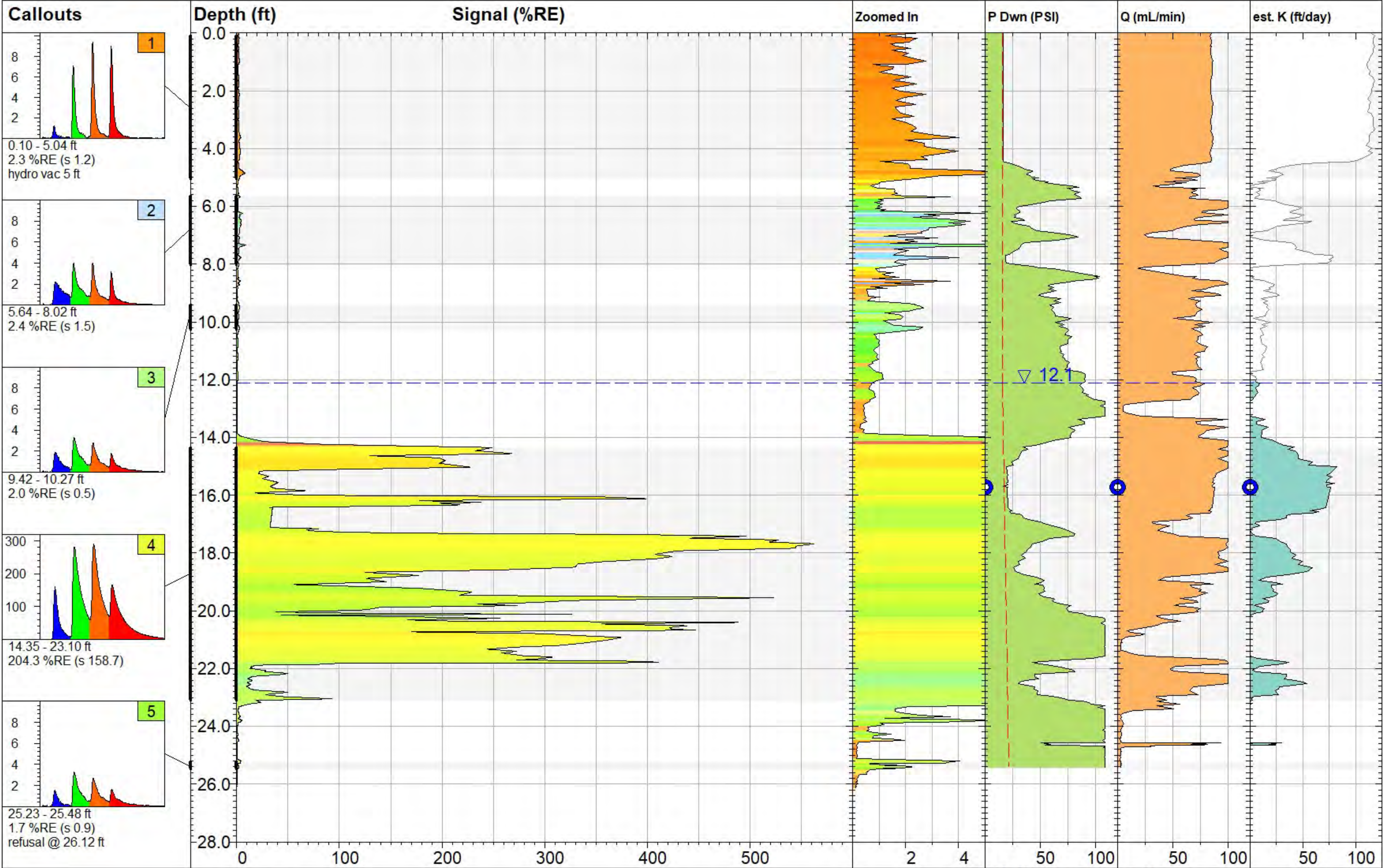



10.48 ft
196.1 %RE
refusal @ 17.60 ft

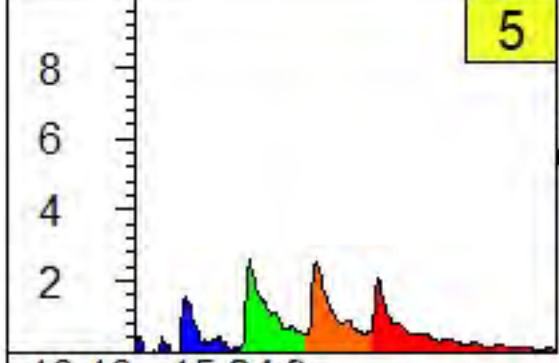
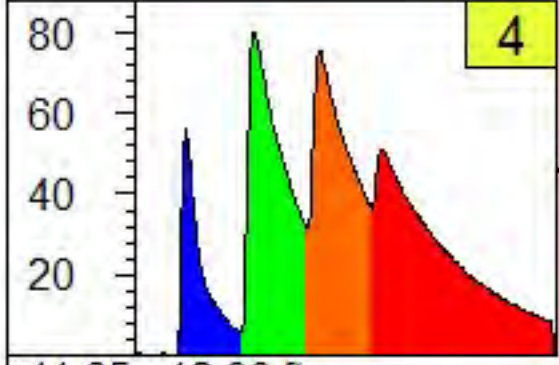
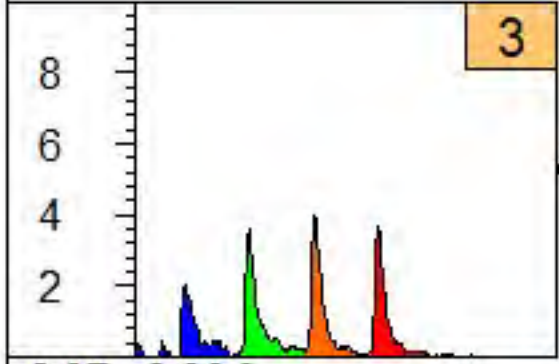
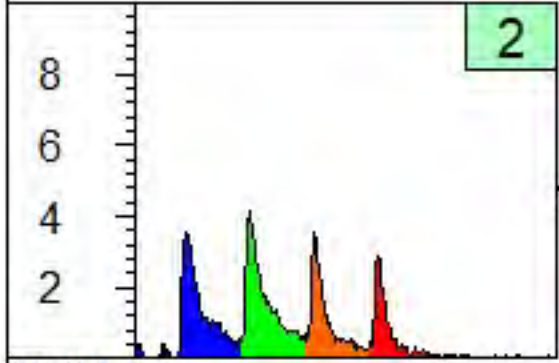
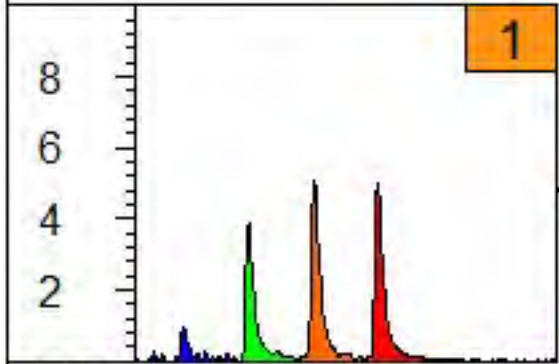
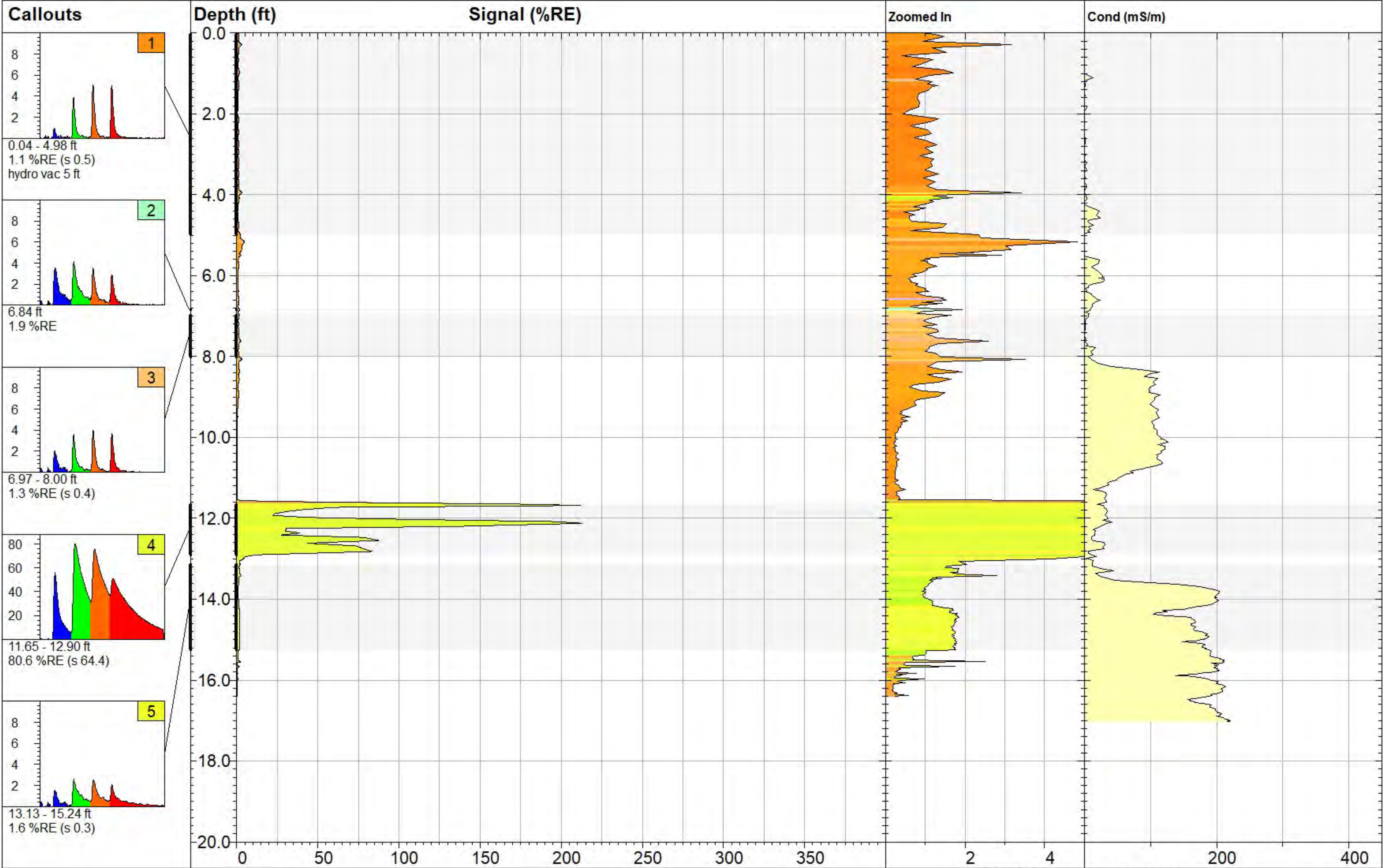
 www.DAKOTATECHNOLOGIES.COM		PA-LIF-04		UVOST® By Dakota www.DakotaTechnologies.com	
		Site: Marathon Marketing Tank Farm	Y Coord.(Lat/North): Unavailable	Final Depth: 17.60 ft	
		Client / Job: TriHydro / 0049.21	X Coord.(Long/East): Unavailable	Max Signal: 196.1 %RE @ 10.48 ft	
		Operator / Unit: A. Nagle / UVOST1613	Elevation: Unavailable	Date & Time: 2021-02-01 11:46 MST	




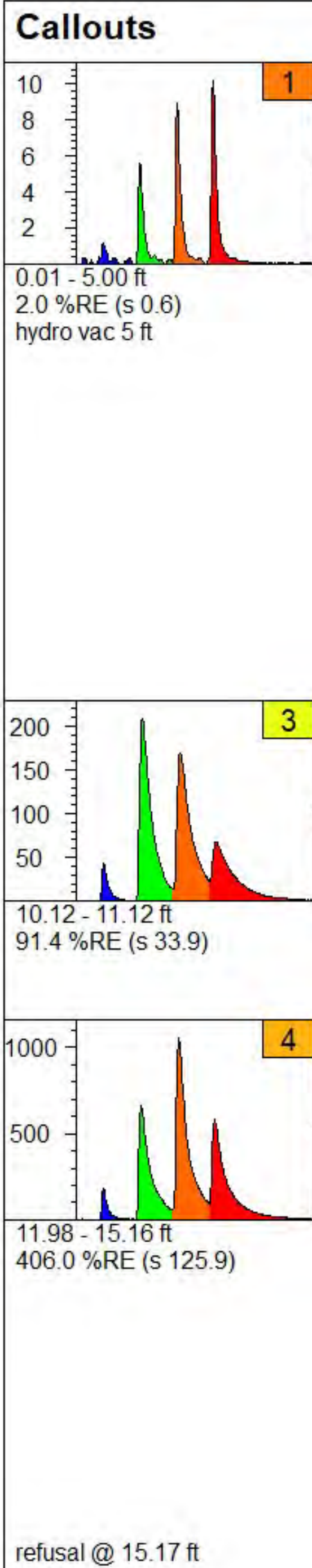
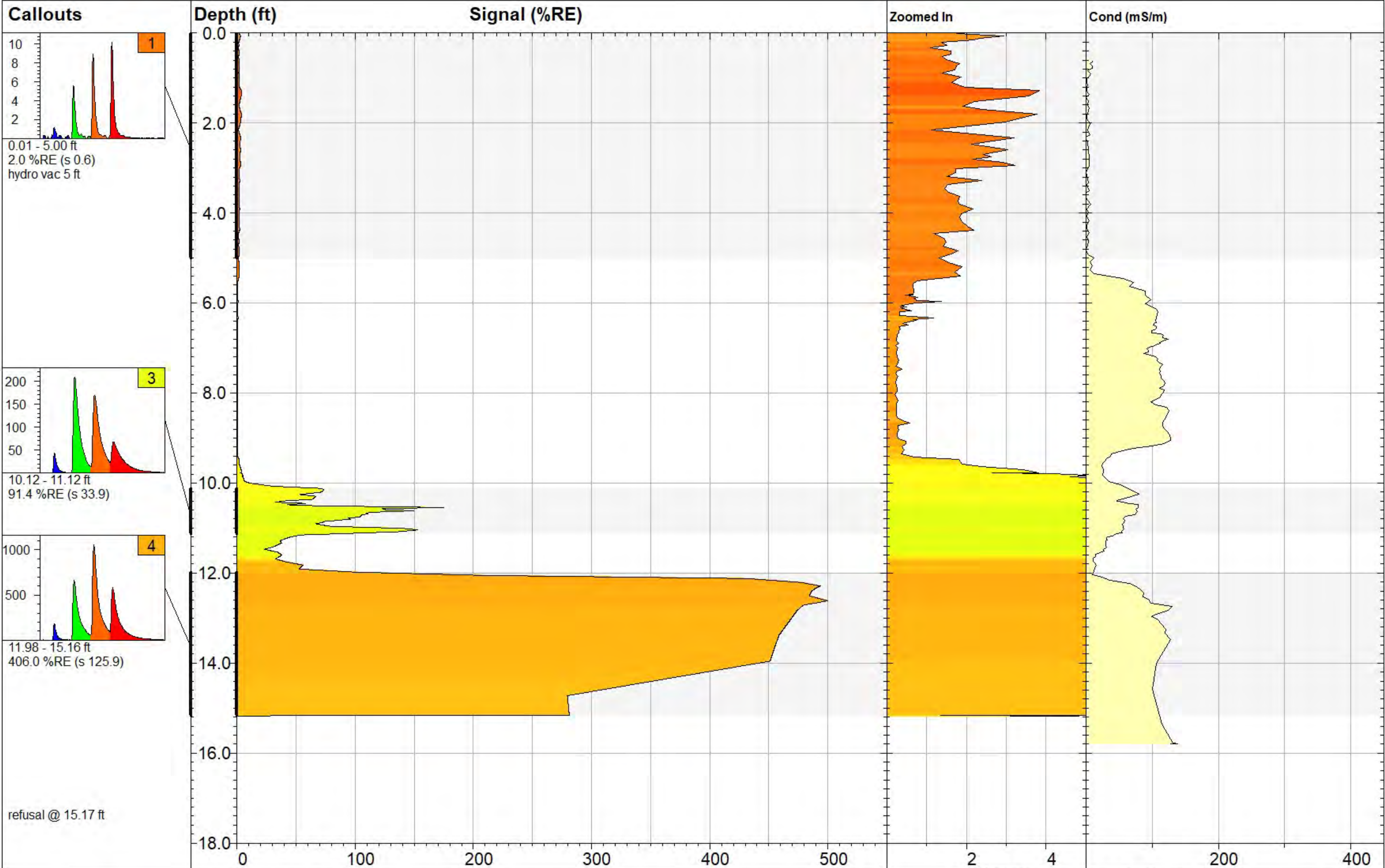
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		Site: Marathon Marketing Tank Farm	Y Coord.(Lat/North): Unavailable	Final Depth: 15.94 ft	
		Client / Job: TriHydro / 0049.21	X Coord.(Long/East): Unavailable	Max Signal: 3.5 %RE @ 12.27 ft	
		Operator / Unit: A. Nagle / UVOST1613	Elevation: Unavailable	Date & Time: 2021-02-01 12:30 MST	




 www.DAKOTATECHNOLOGIES.COM		PA-LIF-06		UVOST® By Dakota www.DakotaTechnologies.com	
		Site: Marathon Marketing Tank Farm	Y Coord.(Lat/North): Unavailable	Final Depth: 26.12 ft	
		Client / Job: TriHydro / 0049.21	X Coord.(Long/East): Unavailable	Max Signal: 562.8 %RE @ 17.68 ft	
		Operator / Unit: A. Nagle / UVOST1613	Elevation: Unavailable	Date & Time: 2021-02-01 13:34 MST	



 www.DAKOTATECHNOLOGIES.COM		PA-LIF-07		UVOST® By Dakota www.DakotaTechnologies.com	
Site: Marathon Marketing Tank Farm		Y Coord.(Lat/North): Unavailable		Final Depth: 16.40 ft	
Client / Job: TriHydro / 0049.21		X Coord.(Long/East): Unavailable		Max Signal: 213.7 %RE @ 11.68 ft	
Operator / Unit: A. Nagle / UVOST1613		Elevation: Unavailable		Date & Time: 2021-02-05 12:41 MST	



 www.DAKOTATECHNOLOGIES.COM		PA-LIF-08		UVOST® By Dakota www.DakotaTechnologies.com	
		Site: Marathon Marketing Tank Farm	Y Coord.(Lat/North): Unavailable	Final Depth: 15.17 ft	
		Client / Job: TriHydro / 0049.21	X Coord.(Long/East): Unavailable	Max Signal: 500.0 %RE @ 12.62 ft	
		Operator / Unit: A. Nagle / UVOST1613	Elevation: Unavailable	Date & Time: 2021-02-05 11:15 MST	



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

Appendix B – Standard Operating Procedure – Soil Sampling



memorandum

To: Sampling Team Members
From: Project Manager
Date: revised June 10, 2022
Re: Standard Operating Procedure – Soil Sampling

1.0 INTRODUCTION

Soil sampling related to site characterization and site clean-up is expected to involve source sampling of potentially impacted soils for characterization and profiling. Soil sampling is expected to occur around the Western Refining Southwest LLC (D/B/A Marathon Gallup Refinery) (Refinery) Process Area.

All personnel involved in soil sampling projects are required to review this Standard Operating Procedure (SOP) before sampling to ensure the continued generation of reliable data. This SOP is based on experience gained from collecting soil samples and the latest information available in guidance manuals. This SOP may be updated as additional experience and information are acquired.

2.0 PRE-FIELD ACTIVITIES

Several activities will be conducted prior to departure for the project site. A project team will be assigned, and the members will begin coordinating the sample collection event with the Refinery. Field equipment will be checked and organized. Access to the areas to be sampled will be checked, and provisions made to pack the necessary equipment for delivery to the project site.

3.0 PREPARATION

The Project Manager will review the current sampling and analysis plans and work plans to determine if any documents need to be brought to the site during monitoring. The Project Manager will also evaluate whether any changes have been made in the sampling and analytical procedures and notify the appropriate personnel.

The Sampling Team Members will review available surface water level data before leaving for the sampling site. This preparation ensures that the proper equipment and personnel are available at the site. All field screening equipment will be inspected prior to departure, ensuring that it is in proper working order. For soil sampling, the only field monitoring equipment used will be a photoionization detector (PID) and it should be calibrated and operated according to manufacturer's recommendations.

The PID should be checked to ensure that the PID has the appropriate lamp strength for the investigation. The most common lamp used in a PID is a 10.6 electron volt (eV) lamp, which will ionize compounds with ionization potentials from 8.0 eV to 10.6 eV. The range of 8.0 eV to 10.6 eV is representative of gasoline- and diesel-type constituents. For example, benzene, naphthalene, and toluene have ionization potentials of 9.25 eV, 8.13 eV, and 8.82 eV, respectively (see link below). A list of ionization potentials



Sampling Team Members
Revised June 10, 2022
Page 2

for a variety of compounds has been published by RAE systems, the manufacturer of the PID most used by Trihydro. The list can be found at the following link:

<https://gastech.com/sites/default/files/RAE%20Systems%20Technical%20Note%20106%20v14%20Correction%20Factors.pdf>

4.0 EQUIPMENT

The following equipment is recommended for soil sampling:

- Required personal protective equipment (PPE), listed in the site-specific health and safety plan (HASP)
- Soil sampling devices (e.g., hand auger, hand shovel, drill rig, etc.)
- Sampling beaker, bottles, labels, and preservatives
- Gloves
- Chain-of-custody/sample-analysis-request forms
- PID
- Global Positioning System (GPS) unit
- Opaque Cooler(s) and bagged ice or frozen Blue Ice
- Detergent or solvent for cleaning monitoring equipment
- Brushes dedicated for decontamination
- Decontamination containers dedicated for wash, rinse 1, and rinse 2
- Paper towels
- Trash bags
- Field logbook

5.0 SAMPLE COLLECTION

A critical aspect of any sampling program is selection and implementation of an appropriate sampling technique. Selection of equipment and technique should be appropriate for the volume of material required and the type of analysis to be performed. In general, the sampling equipment and technique will be chosen to minimize, to the extent possible, the amount of handling a sample will undergo prior to analysis. In many cases, the material to be sampled will be easy to access, and simple "grab" samples collected using a shovel, trowel, or drive sampler are appropriate. In other cases, such as underwater or heavily saturated samples, the soils may be difficult to access, and sampling will involve the use of



Sampling Team Members
Revised June 10, 2022
Page 3

specialized soil sampling equipment. Specific analytical requirements and sampling frequencies are specified in the work plan.

Soil samples located in dry areas will be collected from representative locations using a decontaminated drive sampler equipped with clean brass or stainless steel sampling rings, a thin-walled tube sampler, or a shovel or hand trowel. The sampling device will be driven completely into the material manually or using a manually operated auger, drive hammer, or mallet. The sampling device will then be extracted from the material using a shovel or trowel as needed. If used, filled sampling rings or the thin-walled tube will then be removed from the sampling device and immediately sealed on both ends with teflon sheeting and plastic caps. Otherwise, the material will be placed directly from the trowel or other appropriate sampling device into a clean glass jar. The jar will be filled completely to minimize headspace (by tamping during filling), and immediately sealed with a teflon-lined lid.

If necessary, several cores may be collected from each location to provide adequate sample volume for the laboratory. The sample containers will be labeled with indelible ink. Filled sample containers should be wiped dry and placed in a cooler with ice (or equivalent) for storage at the time of collection. Enough ice and protective packing material should be used to cool the samples to 4 degrees Celsius and ensure that the container remains intact prior to final packing and shipment.

Field screening may involve the use of a PID. In this case, the sample will be split into two aliquots. Aliquot #1 will be placed into a plastic bag and used for PID screening. Aliquot #2 will be placed into a second plastic bag, sealed, placed in a cooler, and stored on ice for potential laboratory analysis. Aliquot #1 materials will not be submitted for laboratory analysis.

The bag containing Aliquot #1 will be sealed and shaken gently to expose the soil to the air trapped in the container. The sealed container will be allowed to rest while vapors equilibrate. Vapors present within the sample bag's headspace will be measured by inserting the probe of the instrument in a small opening in the bag. The maximum value and the ambient air temperature will be recorded on the field boring log for each interval. Note that if samples are cold (i.e., below 32 degrees Fahrenheit) they will be sealed in airtight bags and warmed in a heated building and/or vehicle before screening. All samples shall be screened at as close to the same temperature as possible to obtain consistent results.

After collecting the PID readings, aliquot #2 materials from selected sample intervals will be transferred into the appropriate sample jars, labeled, and placed in a cooler. Before shipment, each cooler will be packed with ice and a laboratory-provided trip blank. A chain of custody form will accompany each sample shipment. Coolers will be sealed and delivered to an accredited laboratory.



Sampling Team Members

Revised June 10, 2022

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Sampling devices will be decontaminated between sampling locations using a four-stage decontamination system consisting of a two detergent/water washes and two deionized water rinses. Sample locations will be recorded with a GPS unit in order to accurately map the sampling locations.

Field logbooks, Soil Sampling Field Log, and photograph logs will provide a written record of field data gathered, field observations, field equipment calibrations, the samples collected for analysis, and sample custody. Color photographs will be used to substantiate and augment the field notes, if necessary. Field records will be maintained in the project file.

697-086-002



Area of Concern 26 – Process Units and Area of Concern 27 – Boiler and Cooling Unit
Area Investigation Work Plan

Appendix C – Example Boring Log

Sheet of

LOCID

Project Name			Project Number		Site ID	
Drilling Company		Driller		Ground Elevation		Total Drilled Depth
Drilling Equipment	Drilling Method		Borehole Diameter	Date/Time Drilling Started		Date/Time Total Depth Reached
Type of Sampling Device				Water Level (bgs)		
				First	Final	
Sample Hammer				Geologist/Engineer		Checked by/Date
Type	Driving Wt.	Drop				
Weather				Other Personnel Present		
Site Conditions						
Location Description (include sketch in field logbook)						

[illegible]



Lithology Log (continued)

Sheet of

LOCID

Depth	Interval	Recovery	Blow Counts	Description (Include lithology, grain size, sorting, angularity, Munsell color name & notation, mineralogy, bedding, plasticity, density, consistency, etc., as applicable)	ASTM Code	Lithology	Water Content	Estimate % of			Remarks (Include all sample types & depth, odor, organic vapor measurements, etc.)
								Gr	Sa	Fi	

District I
1625 N. French Dr., Hobbs, NM 88240
Phone:(575) 393-6161 Fax:(575) 393-0720
District II
811 S. First St., Artesia, NM 88210
Phone:(575) 748-1283 Fax:(575) 748-9720
District III
1000 Rio Brazos Rd., Aztec, NM 87410
Phone:(505) 334-6178 Fax:(505) 334-6170
District IV
1220 S. St Francis Dr., Santa Fe, NM 87505
Phone:(505) 476-3470 Fax:(505) 476-3462

State of New Mexico
Energy, Minerals and Natural Resources
Oil Conservation Division
1220 S. St Francis Dr.
Santa Fe, NM 87505

CONDITIONS

Action 116413

CONDITIONS

Operator: Western Refining Southwest LLC 539 South Main Street Findlay, OH 45840	OGRID: 267595
	Action Number: 116413
	Action Type: [UF-DP] Discharge Permit (DISCHARGE PERMIT)

CONDITIONS

Created By	Condition	Condition Date
jburdine	Accepted for Record Retention Purposes-Only	11/23/2022