

Harvest Four Corners, LLC
Discharge Permit GW-060
Milagro Gas Plant
Annual Report - 2024

INTRODUCTION

This annual report has been submitted by Harvest Four Corners, LLC pursuant to the requirements outlined in Section K of Discharge Permit GW-060 for the Milagro Gas Plant.

A. Summary of all major Facility activities and events.

A list of major activities and events that occurred at the Milagro Gas Plant in 2024 are listed below:

February 27, 2024

A leaking tube was repaired on boiler #5.

June 2, 2024

The plant experienced an Emergency Shutdown.

June 25 & 26, 2024

The plant was down for an annual turnaround.

July 14, 2024

A leaking tube was repaired on boiler #3.

October 25, 2024

Lean/Rich Leak repair on Train 2 Glycol system.

November 16, 2024

Leaking tubes were repaired on boiler #3.

B. Summary of all leaks, spills and releases and corrective actions taken.

Minor Gas Release – nAPP2418348208

On 6/21/2024, a storm caused an unexpected shutdown of the plant, resulting in a release of 107 MCF of natural gas from a PRV. The inlet filter was shut in to limit the duration of venting, allowing the PRV to thaw and re-seat, stopping the venting event.

C. Summary of new discoveries of groundwater and/or vadose zone contamination.

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In 2024 there were no new discoveries of groundwater or vadose zone contamination at the Milagro Gas Plant.

D. Summary of any WQCC constituents found to exceed the groundwater standards.

In 2024 there were no WQCC constituents that were found to be in excess of the groundwater standards at the Milagro Gas Plant in 2024

E. Summary of all waste and wastewater disposed of, solid, or treated on site.

In 2024, 26,339 barrels of produced water from the production process was hauled off-site for disposal.

On October 9, 2024, sludge from a produced water drain line was hauled to Envirotech's landfarm for disposal.

F. Summary of fluids detected in any leak detection system

Below grade tanks and produced water ponds located at the Milagro Gas Plant have leak detection systems in place to monitor for leaks. No leaks were detected in these leak detection systems during the 2024 monitoring period.

G. Closure of any UIC Class V Wells.

This is not a UIC Class V well associated with this facility or discharge permit.

H. Conclusions and Recommendations

No issues occurred at this facility in 2024 that would endanger surface or groundwater

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State of New Mexico
Energy, Minerals and Natural Resources
Oil Conservation Division
1220 S. St Francis Dr.
Santa Fe, NM 87505

CONDITIONS

Action 490597

CONDITIONS

Operator: Harvest Four Corners, LLC 1755 Arroyo Dr Bloomfield, NM 87413	OGRID: 373888
	Action Number: 490597
	Action Type: [UF-DP] Discharge Permit (DISCHARGE PERMIT)

CONDITIONS

Created By	Condition	Condition Date
joel.stone	None	8/1/2025