

Field:

# Certificate of Analysis

Number: 6030-21010243-001A

Artesia Laboratory 200 E Main St. Artesia, NM 88210 Phone 575-746-3481

Jan. 29, 2021

Chandler Montgomery Occidental Petroleum 1502 W Commerce Dr. Carlsbad, NM 88220

Sand Dunes Sampled By: Scott Beasley
Enterprise Sand Dunes Central Inlet Sample Of: Gas Spot

Station Name: Enterprise Sand Dunes Central Inlet Sample Of: Gas Spot
Station Number: N/A Sample Point: Sample Point: Sample Point: Sample Point: Sample Conditions: 89.7 psig, @ 56.9 °F Ambient: 42 °F

Meter Number: Effective Date: 01/27/2021 09:32 County: Eddy Method: GPA-2261M

Type of Sample: Spot-Cylinder Cylinder No: 1111-003934
Heat Trace Used: N/A Instrument: 6030\_GC6 (Infic

Heat Trace Used: N/A Instrument: 6030\_GC6 (Inficon GC-3000 Micro)
Sampling Method: Fill and Purge Last Inst. Cal.: 01/25/2021 0:00 AM

Sampling Company: OXY

Analyzed: 01/29/2021 09:36:22 by KNF

Analytical Data

Components	Un-normalized Mol %	Mol. %	Wt. %	GPM at 14.65 psia		
Hydrogen Sulfide	0.000	0.000	0.000		GPM TOTAL C2+	6.347
Nitrogen	2.197	2.199	2.679		GPM TOTAL C3+	3.174
Methane	71.063	71.131	49.626		GPM TOTAL iC5+	0.533
Carbon Dioxide	4.248	4.252	8.138			
Ethane	11.874	11.885	15.542	3.173		
Propane	6.449	6.455	12.379	1.775		
Iso-butane	0.800	0.801	2.025	0.262		
n-Butane	1.917	1.919	4.851	0.604		
Iso-pentane	0.402	0.402	1.261	0.147		
n-Pentane	0.410	0.410	1.286	0.148		
Hexanes Plus	0.545	0.546	2.213	0.238		
	99.905	100.000	100.000	6.347		
Calculated Physical	Calculated Physical Properties		otal	C6+		
Relative Density Real	Relative Density Real Gas		968	3.2176		
Calculated Molecular	Calculated Molecular Weight		.99	93.19		
Compressibility Facto	Compressibility Factor		960			
GPA 2172 Calculation	on:					
Calculated Gross B	TU per ft <sup>3</sup> @ 14.65 ps	sia & 60°F				
Real Gas Dry BTU			241	5113		
Water Sat. Gas Base	Water Sat. Gas Base BTU		220	5024		
Ideal, Gross HV - Dry at 14.65 psia		1236.5		5113.2		
Ideal, Gross HV - Wet		1214.8		5023.7		
Net BTU Dry Gas - real gas		11	127			
Net BTU Wet Gas - real gas		11	108			
Comments: H2S Fig	eld Content 0 ppm					

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Hydrocarbon Laboratory Manager

The above analyses are performed in accordance with ASTM, UOP, GPA guidelines for quality assurance, unless otherwise stated.

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Quality Assurance:

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Released to Imaging: 8/18/2021 1:42:12 PM (

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## **EVENT SPECIFIC JUSTIFICATIONS FORM**

Facility: Sand Dunes Enterprise Flare

**Start Date:** 06/17/2021 **End Date:** 06/17/2021

Cause: Power Failure

**Duration of event:** 6.4 minutes MCF Volume Flared: 178

Method of Flared Gas Measurement: Flare Meter

## 1. Reason why this event was beyond Operator's control:

This emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable breakdown of equipment or process that was beyond the owner/operator's control, and did not stem from activity that could have been foreseen and avoided, and could not have been avoided or prevented by good design, operation, and preventative maintenance practices. Internal OXY procedures ensure that upon gas compressor unit and/or multiple unit shutdown, due to malfunction and/or alarms, production techs are promptly notified, and are instructed to assess the issue as soon as possible in order to take prompt corrective action and minimize emissions.

During this event, the flaring was caused by a blown fuse at the PLC causing the station to lose power and the station go off line. Oxy personnel immediately responded to replace the blown fuse to restore power and get the station back up and running. Once all units and equipment were back online, all flaring ceased. During the event, OXY routed all the stranded sales gas to a flare with a 98% combustion efficiency in order to minimize emissions as much as possible.

## 2. Steps Taken to limit duration and magnitude of venting or flaring:

In this case, Oxy responded immediately responded to replace the blown fuse and restore power to the station. Once the units were restarted and gas sales resumed, flaring ceased.

## 3. Corrective Actions taken to eliminate the cause and reoccurrence of venting or flaring:

The emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable breakdown of equipment or process that was beyond the owner/operator's control and did not stem from activity that could have been foreseen and avoided, and could not have been avoided by good design, operation, and preventative maintenance practices. Oxy cannot take any corrective actions to eliminate the cause and potential reoccurrence of compressor malfunctions as notwithstanding proper gas compressor design, operation, and maintenance; various forms of mechanical or technical issues can be sudden, reasonably unforeseeable and unexpected. Oxy continually strives to maintain and operate its facility equipment in a manner consistent with good practices for minimizing emissions and reducing the number of emission events. Oxy has a dedicated compression equipment preventative maintenance program in place.

<u>District I</u> 1625 N. French Dr., Hobbs, NM 88240 Phone:(575) 393-6161 Fax:(575) 393-0720 District II

811 S. First St., Artesia, NM 88210 Phone:(575) 748-1283 Fax:(575) 748-9720

District III
1000 Rio Brazos Rd., Aztec, NM 87410 Phone:(505) 334-6178 Fax:(505) 334-6170

1220 S. St Francis Dr., Santa Fe, NM 87505 Phone:(505) 476-3470 Fax:(505) 476-3462

# **State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division** 1220 S. St Francis Dr. **Santa Fe, NM 87505**

QUESTIONS

Action 42990

•	JESTIONS		
Operator: OXY USA INC	OGRID: 16696		
P.O. Box 4294	Action Number:		
Houston, TX 772104294	42990 Action Type:	_	
	[C-129] Venting and/or Flaring (C-129)		
QUESTIONS			
Prerequisites			
Any messages presented in this section, will prevent submission of this application. Please resolve	hese issues before continuing with the rest of the questions.		
Incident Well	[30-015-37330] FEDERAL 29 #001		
Incident Facility	Not answered.		
Determination of Reporting Requirements			
Answer all questions that apply. The Reason(s) statements are calculated based on your answers at	nd may provide addignal guidance		
Was or is this venting and/or flaring caused by an emergency or malfunction	Yes		
Did or will this venting and/or flaring last eight hours or more cumulatively within			
any 24-hour period from a single event	No		
Is this considered a submission for a notification of a major venting and/or flaring	Yes, minor venting and/or flaring of natural gas.		
An operator shall file a form C-141 instead of a form C-129 for a release that, includes liquid during v	enting and/or flaring that is or may be a major or minor release under 19.15.29.7 NMAC.		
Was there or will there be <b>at least 50 MCF</b> of natural gas vented and/or flared during this event	Yes		
Did this venting and/or flaring result in the release of <b>ANY</b> liquids (not fully and/or completely flared) that reached (or has a chance of reaching) the ground, a surface, a watercourse, or otherwise, with reasonable probability, endanger public health, the environment or fresh water	No		
Was the venting and/or flaring within an incorporated municipal boundary or withing 300 feet from an occupied permanent residence, school, hospital, institution or church in existence	No		
Equipment Involved			
Primary Equipment Involved	Other (Specify)		
Additional details for Equipment Involved. Please specify	emergency flare due to power loss		
Representative Compositional Analysis of Vented or Flared Natural Gas			
Please provide the mole percent for the percentage questions in this group.			
Methane (CH4) percentage	71		
Nitrogen (N2) percentage, if greater than one percent	2		
Hydrogen Sulfide (H2S) PPM, rounded up	0		
Carbon Dioxide (C02) percentage, if greater than one percent	4		
Oxygen (02) percentage, if greater than one percent	0		
If you are venting and/or flaring because of Pipeline Specification, please provide the required spec	ifications for each gas.		
Methane (CH4) percentage quality requirement	Not answered.		
Nitrogen (N2) percentage quality requirement	Not answered.		
Hydrogen Sufide (H2S) PPM quality requirement	Not answered.		
Carbon Dioxide (C02) percentage quality requirement	Not answered.		
Oxygen (02) percentage quality requirement	Not answered.		
Date(s) and Time(s)			
Date venting and/or flaring was discovered or commenced	06/17/2021		
Time venting and/or flaring was discovered or commenced	12:00 AM		
Time venting and/or flaring was terminated	06:20 AM		

Not answered.

Measured or Estimated Volume of Vented or Flared Natural Gas

Cumulative hours during this event

Natural Gas Vented (Mcf) Details

Natural Gas Flared (Mcf) Details	Cause: Other   Other (Specify)   Natural Gas Flared   Released: 178 Mcf   Recovered: 0 Mcf   Lost: 178 Mcf ]
Other Released Details	Not answered.
Additional details for Measured or Estimated Volume(s). Please specify	flare meter
Is this a gas only submission (i.e. only significant Mcf values reported)	Yes, according to supplied volumes this appears to be a "gas only" report.

Venting or Flaring Resulting from Downstream Activity	
Was or is this venting and/or flaring a result of downstream activity	Not answered.
Date notified of downstream activity requiring this venting and/or flaring	Not answered.
Time notified of downstream activity requiring this venting and/or flaring	Not answered.

Steps and Actions to Prevent Waste	
For this event, the operator could not have reasonably anticipated the current event and it was beyond the operator's control.	True
Please explain reason for why this event was beyond your operator's control	This emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable breakdown of equipment or process that was beyond the owner/operator's control, and did not stem from activity that could have been foreseen and avoided, and could not have been avoided or prevented by good design, operation, and preventative maintenance practices. Internal OXY procedures ensure that upon gas compressor unit and/or multiple unit shutdown, due to malfunction and/or alarms, production techs are promptly notified, and are instructed to assess the issue as soon as possible in order to take prompt corrective action and minimize emissions. During this event, the flaring was caused by a blown fuse at the PLC causing the station to lose power and the station go off line. Oxy personnel immediately responded to replace the blown fuse to restore power and get the station back up and running. Once all units and equipment were back online, all flaring ceased. During the event, OXY routed all the stranded sales gas to a flare with a 98% combustion efficiency in order to minimize emissions as much as possible.
Steps taken to limit the duration and magnitude of venting and/or flaring	In this case, Oxy responded immediately responded to replace the blown fuse and restore power to the station. Once the units were restarted and gas sales resumed, flaring ceased.
Corrective actions taken to eliminate the cause and reoccurrence of venting and/or flaring	The emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable breakdown of equipment or process that was beyond the owner/operator's control and did not stem from activity that could have been foreseen and avoided, and could not have been avoided by good design, operation, and preventative maintenance practices. Oxy cannot take any corrective actions to eliminate the cause and potential reoccurrence of compressor malfunctions as notwithstanding proper gas compressor design, operation, and maintenance; various forms of mechanical or technical issues can be sudden, reasonably unforeseeable and unexpected. Oxy continually strives to maintain and operate its facility equipment in a manner consistent with good practices for minimizing emissions and reducing the number of emission events. Oxy has a dedicated compression equipment preventative maintenance program in place.

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CONDITIONS

Action 42990

## **CONDITIONS**

Operator:	OGRID:
OXY USA INC	16696
P.O. Box 4294	Action Number:
Houston, TX 772104294	42990
	Action Type:
	[C-129] Venting and/or Flaring (C-129)

### CONDITIONS

Created By	Condition	Condition Date
shelbyschoe	of If the information provided in this report requires an amendment, submit a [C-129] Amend Venting and/or Flaring Incident (C-129A), utilizing your incident number from this event.	8/18/2021