



Volumetrics Inc.

3710 East Rio Grande St, Victoria, TX-77901

Phone: 361-827-4024

Company: OXY USA INC
Field/Location : NMSW
Station Name : CORRAL 1 COMP STATION ENERGY TRANSFER CHECK
Station Number : 18000C
Sample Date: 2/23/22 9:45 AM
Analysis Date: 3/7/22 12:45 PM
Instrument: INFICON
Calibration/Verification Date: 3/7/2022
Heat Trace used: YES

Work Order 4000424956
Sampled by: OXY/JE
Sample Type : SPOT-CYLINDER
Sample Temperature (F): 93
Sample Pressure (PSIG): 1230
Flow rate (MCF/Day): 16257
Ambient Temperature (F): 23
Sampling method: FILL & EMPTY
Cylinder Number: 27764

NATURAL GAS ANALYSIS: GPA 2261

Components	Un-Normalized Mol%	Normalized Mol%	GPM 14.650	GPM 14.730	GPM 15.025
Hydrogen Sulfide	0.0000	0.0000			
Nitrogen	1.4221	1.4522			
Methane	74.0532	75.6211			
Carbon Dioxide	0.1772	0.1809			
Ethane	12.0085	12.2627	3.273	3.291	3.357
Propane	6.0764	6.2050	1.706	1.716	1.750
Isobutane	0.8466	0.8645	0.282	0.284	0.290
N-butane	1.9936	2.0358	0.641	0.644	0.657
Isopentane	0.4162	0.4250	0.155	0.156	0.159
N-Pentane	0.4438	0.4532	0.164	0.165	0.168
Hexanes Plus	0.4893	0.4996	0.218	0.219	0.223
Total	97.9269	100.0000			

Hexanes plus split (60%-30%-10%)

Physical Properties (Calculated)	14.650 psia	14.730 psia	15.025 psia
Total GPM Ethane+	6.440	6.475	6.604
Total GPM Iso-Pentane+	0.537	0.540	0.550
Compressibility (Z)	0.9961	0.9961	0.9960
Specific Gravity (Air=1) @ 60 °F	0.7562	0.7562	0.7563
Molecular Weight	21.826	21.826	21.826

Gross Heating Value	14.650 psia	14.730 psia	15.025 psia
Dry, Real (BTU/Ft ³)	1293.2	1300.3	1326.4
Wet, Real (BTU/Ft ³)	1270.7	1277.6	1303.3
Dry, Ideal (BTU/Ft ³)	1288.2	1295.2	1321.2
Wet, Ideal (BTU/Ft ³)	1265.8	1272.7	1298.2

Temperature base 60 °F

Comment: FIELD H2S =0 PPM

Verified by

Mostaq Ahammad
Petroleum Chemist

Approved by

Deann Friend
Laboratory Manager

UPSET VENT EVENT SPECIFIC JUSTIFICATIONS FORM**Facility:** Corral 1S CS**Vent Date:** 06/24/2022**Duration of event:** 7 Hours 0 Minutes**MCF Vented:** 131**Start Time:** 05:00 PM**End Time:** 11:59 PM**Cause:** Equipment Malfunction > VRU > Dump Issue on VRT**Method of Flared Gas Measurement:** Gas Flare Meter**Comments:** This upset event was not caused by any wells associated with the facility.

1. Reason why this event was beyond Operator's control:

This emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable breakdown of equipment or process that was beyond the owner/operator's control and did not stem from activity that could have been foreseen and avoided, and could not have been avoided by good design, operation, and preventative maintenance practices. Oxy engages in respectable and good facility operation practices while also maintaining its continuous facility equipment preventative maintenance program. In this case, this venting event began on June 24, 2022, around 05:00 PM and ended the next day on June 25, 2022, around 07:00 AM. Venting arose when the VRT malfunctioned on a hihi level, which was caused by the rising dumping frequency from the compression equipment, thusly overloading the VRU and triggering an automatic shutdown of the unit. While the VRU was shut down, the tank pressure rose above the venting threshold for the thief hatches on top of the tanks, which then triggered the tanks to vent, which was not discovered until June 25, 2022, when the Oxy production tech was making his daily inspection of the facility and its equipment. Once the venting was discovered, the Oxy production tech quickly adjusted the dumping cycle on the VRT and then proceeded to restart the VRU. After some time, the venting ceased. The facility equipment was running and operating as designed prior to the malfunctions occurring.

2. Steps Taken to limit duration and magnitude of venting or flaring:

In this case, this venting event began on June 24, 2022, around 05:00 PM and ended the next day on June 25, 2022, around 07:00 AM. Venting arose when the VRT malfunctioned on a hihi level, which was caused by the rising dumping frequency from the compression equipment, thusly overloading the VRU and triggering an automatic shutdown of the unit. While the VRU was shut down, the tank pressure rose above the venting threshold for the thief hatches on top of the tanks, which then triggered the tanks to vent, which was not discovered until June 25, 2022, when the Oxy production tech was making his daily inspection of the facility and its equipment. Once the venting was discovered, the Oxy production tech quickly adjusted the dumping cycle on the VRT and then proceeded to restart the VRU. After some time, the venting ceased. The facility equipment was running and operating as designed prior to the malfunctions occurring.

3. Corrective Actions taken to eliminate the cause and reoccurrence of venting or flaring:

Oxy is limited in the corrective actions to eliminate the cause and reoccurrence of venting in this type of equipment malfunction as notwithstanding normal equipment design and operation, emergencies, and malfunctions, can occur without warning, be sudden, unforeseeable, and unavoidable. In addition, field operation equipment is inherently dynamic and even the smallest mechanical issue can be sudden, reasonably unforeseeable, and unexpected which can cause malfunctions to occur without warning. Oxy continually strives to maintain and operate in a manner consistent with good practice for minimizing emissions and reducing the number of emission events. It is OXY's policy to flare, rather than vent, during an unforeseen and unavoidable emergency or malfunction, to minimize emissions as much as possible, yet, in this circumstance, a sudden and unexpected equipment malfunction caused venting to occur, which was unavoidable. OXY made every effort to control and minimize emissions as much as possible during this sudden and unexpected venting event.

District I
1625 N. French Dr., Hobbs, NM 88240
Phone:(575) 393-6161 Fax:(575) 393-0720
District II
811 S. First St., Artesia, NM 88210
Phone:(575) 748-1283 Fax:(575) 748-9720
District III
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District IV
1220 S. St Francis Dr., Santa Fe, NM 87505
Phone:(505) 476-3470 Fax:(505) 476-3462

State of New Mexico
Energy, Minerals and Natural Resources
Oil Conservation Division
1220 S. St Francis Dr.
Santa Fe, NM 87505

DEFINITIONS

Action 125259

DEFINITIONS

Operator: OXY USA INC P.O. Box 4294 Houston, TX 772104294	OGRID: 16696
	Action Number: 125259
	Action Type: [C-129] Amend Venting and/or Flaring (C-129A)

DEFINITIONS

For the sake of brevity and completeness, please allow for the following in all groups of questions and for the rest of this application: • this application's operator, hereinafter "this operator"; • venting and/or flaring, hereinafter "vent or flare"; • any notification or report(s) of the C-129 form family, hereinafter "any C-129 forms"; • the statements in (and/or attached to) this, hereinafter "the statements in this"; • and the past tense will be used in lieu of mixed past/present tense questions and statements.
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QUESTIONS

Action 125259

QUESTIONS

Operator: OXY USA INC P.O. Box 4294 Houston, TX 772104294	OGRID: 16696
	Action Number: 125259
	Action Type: [C-129] Amend Venting and/or Flaring (C-129A)

QUESTIONS

Prerequisites	
Any messages presented in this section, will prevent submission of this application. Please resolve these issues before continuing with the rest of the questions.	
Incident Operator	[16696] OXY USA INC
Incident Type	Flare
Incident Status	Closure Approved
Incident Well	Not answered.
Incident Facility	[fAPP2126641362] CORRAL #1 COMP STATION
Only valid Vent, Flare or Vent with Flaring incidents (selected above in the Application Details section) that are assigned to your current operator can be amended with this C-129A application.	

Determination of Reporting Requirements

Answer all questions that apply. The Reason(s) statements are calculated based on your answers and may provide additional guidance.

Was this vent or flare caused by an emergency or malfunction	Yes
Did this vent or flare last eight hours or more cumulatively within any 24-hour period from a single event	No
Is this considered a submission for a vent or flare event	Yes, minor venting and/or flaring of natural gas.
An operator shall file a form C-141 instead of a form C-129 for a release that, includes liquid during venting and/or flaring that is or may be a major or minor release under 19.15.29.7 NMAC.	
Was there at least 50 MCF of natural gas vented and/or flared during this event	Yes
Did this vent or flare result in the release of ANY liquids (not fully and/or completely flared) that reached (or has a chance of reaching) the ground, a surface, a watercourse, or otherwise, with reasonable probability, endanger public health, the environment or fresh water	No
Was the vent or flare within an incorporated municipal boundary or withing 300 feet from an occupied permanent residence, school, hospital, institution or church in existence	No

Equipment Involved

Primary Equipment Involved	Other (Specify)
Additional details for Equipment Involved. Please specify	Venting > Equipment Malfunction > VRU > Dump Issue on VRT

Representative Compositional Analysis of Vented or Flared Natural Gas

Please provide the mole percent for the percentage questions in this group.

Methane (CH4) percentage	76
Nitrogen (N2) percentage, if greater than one percent	1
Hydrogen Sulfide (H2S) PPM, rounded up	0
Carbon Dioxide (CO2) percentage, if greater than one percent	0
Oxygen (O2) percentage, if greater than one percent	0
If you are venting and/or flaring because of Pipeline Specification, please provide the required specifications for each gas.	
Methane (CH4) percentage quality requirement	0
Nitrogen (N2) percentage quality requirement	0
Hydrogen Sulfide (H2S) PPM quality requirement	0
Carbon Dioxide (CO2) percentage quality requirement	0
Oxygen (O2) percentage quality requirement	0

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QUESTIONS, Page 2

Action 125259

QUESTIONS (continued)

Operator: OXY USA INC P.O. Box 4294 Houston, TX 772104294	OGRID:
	16696
	Action Number:
	125259
Action Type:	
[C-129] Amend Venting and/or Flaring (C-129A)	

QUESTIONS

Date(s) and Time(s)	
Date vent or flare was discovered or commenced	06/24/2022
Time vent or flare was discovered or commenced	05:00 PM
Time vent or flare was terminated	11:59 PM
Cumulative hours during this event	7

Measured or Estimated Volume of Vented or Flared Natural Gas	
Natural Gas Vented (Mcf) Details	Cause: Other Other (Specify) Natural Gas Vented Released: 131 Mcf Recovered: 0 Mcf Lost: 131 Mcf]
Natural Gas Flared (Mcf) Details	Not answered.
Other Released Details	Not answered.
Additional details for Measured or Estimated Volume(s). Please specify	vent meter
Is this a gas only submission (i.e. only significant Mcf values reported)	Yes, according to supplied volumes this appears to be a "gas only" report.

Venting or Flaring Resulting from Downstream Activity	
Was this vent or flare a result of downstream activity	No
Was notification of downstream activity received by this operator	No
Downstream OGRID that should have notified this operator	0
Date notified of downstream activity requiring this vent or flare	01/01/1900
Time notified of downstream activity requiring this vent or flare	Not answered.

Steps and Actions to Prevent Waste	
For this event, this operator could not have reasonably anticipated the current event and it was beyond this operator's control	True
Please explain reason for why this event was beyond this operator's control	This emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable breakdown of equipment or process that was beyond the owner/operator's control and did not stem from activity that could have been foreseen and avoided, and could not have been avoided by good design, operation, and preventative maintenance practices. Oxy engages in respectable and good facility operation practices while also maintaining its continuous facility equipment preventative maintenance program. In this case, this venting event began on June 24, 2022, around 05:00 PM and ended the next day on June 25, 2022, around 07:00 AM. Venting arose when the VRT malfunctioned on a hihi level, which was caused by the rising dumping frequency from the compression equipment, thusly overloading the VRU and triggering an automatic shutdown of the unit. While the VRU was shut down, the tank pressure rose above the venting threshold for the thief hatches on top of the tanks, which then triggered the tanks to vent, which was not discovered until June 25, 2022, when the Oxy production tech was making his daily inspection of the facility and its equipment. Once the venting was discovered, the Oxy production tech quickly adjusted the dumping cycle on the VRT and then proceeded to restart the VRU. After some time, the venting ceased. The facility equipment was running and operating as designed prior to the malfunctions occurring.
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ACKNOWLEDGMENTS

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ACKNOWLEDGMENTS

☒	I acknowledge that with this application I will be amending an existing incident file (assigned to this operator) for a vent or flare event, pursuant to 19.15.27 and 19.15.28 NMAC.
☒	I acknowledge that amending an incident file does not replace original submitted application(s) or information and understand that any C-129 forms submitted to the OCD will be logged and stored as public record.
☒	I hereby certify the statements in this amending report are true and correct to the best of my knowledge and acknowledge that any false statement may be subject to civil and criminal penalties under the Oil and Gas Act.
☒	I acknowledge that the acceptance of any C-129 forms by the OCD does not relieve this operator of liability should their operations have failed to adequately investigate, report, and remediate contamination that poses a threat to groundwater, surface water, human health, or the environment.
☒	I acknowledge that OCD acceptance of any C-129 forms does not relieve this operator of responsibility for compliance with any other applicable federal, state, or local laws and/or regulations.

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CONDITIONS

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CONDITIONS

Created By	Condition	Condition Date
marialuna2	If the information provided in this report requires further amendment(s), submit a [C-129] Amend Venting and/or Flaring Incident (C-129A), utilizing your incident number from this event.	7/13/2022