

## Volumetrics Inc.

3710 East Rio Grande St, Victoria, TX-77901

Phone: 361-827-4024

4000535215

SPOT-CYLINDER

OXY/JE

Company: OXY USA INC Field/Location: NMSW

Station Name: CEDAR CANYON TO ENTERPRISE

Station Number: NA

 Sample Date:
 3/10/22 2:40 PM

 Analysis Date:
 3/17/22 8:30 PM

 Instrument:
 INFICON

 Calibration/Verification Date:
 3/17/2022

Heat Trace used: YES

Sample Temperature (F): NA

Work Order:

Sampled by:

Sample Type :

Sample Pressure (PSIG): 1237 Flow rate (MCF/Day): NA Ambient Temperature (F): 50

Sampling method: FILL & EMPTY

Cylinder Number: 27772

NATHDAL	CACAL	IAI VEIC.	GPA 2261

	<b>Un-Normalized</b>	Normalized	GPM	GPM	GPM
Components	Mol%	Mol%	14.650	14.730	15.025
Hydrogen Sulfide	0.0000	0.0000			
Nitrogen	1.4010	1.4329			
Methane	73.2835	74.9537			
Carbon Dioxide	0.1272	0.1301			
Ethane	12.0004	12.2739	3.277	3.295	3.361
Propane	6.1002	6.2392	1.716	1.726	1.760
Isobutane	0.8643	0.8840	0.289	0.290	0.296
N-butane	2.1629	2.2122	0.696	0.700	0.714
Isopentane	0.5139	0.5256	0.192	0.193	0.197
N-Pentane	0.5755	0.5886	0.213	0.214	0.218
Hexanes(C6's)	0.3556	0.3637	0.149	0.150	0.153
Heptanes (C7's)	0.2741	0.2804	0.129	0.130	0.132
Octanes (C8's)	0.1001	0.1024	0.052	0.053	0.054
Nonanes Plus (C9+)	0.0130	0.0133	0.007	0.008	0.008
Total	97.7718	100.0000			

Physical Properties (Calculated)	14.650 psia	14.730 psia	15.025 psia
Total GPM Ethane+	6.721	6.758	6.893
Total GPM Iso-Pentane+	0.743	0.747	0.762
Compressibility (Z)	0.9959	0.9959	0.9958
Specific Gravity ( Air=1) @ 60 °F	0.7713	0.7713	0.7714
Molecular Weight	22.257	22.257	22.257
Gross Heating Value	14.650 psia	14.730 psia	15.025 psia
Dry, Real (BTU/Ft <sup>3</sup> )	1318.1	1325.3	1352.0
Wet, Real (BTU/Ft <sup>3</sup> )	1295.0	1302.1	1328.3
Dry, Ideal (BTU/Ft <sup>3</sup> )	1312.7	1319.9	1346.3
Wet, Ideal (BTU/Ft <sup>3</sup> )	1289.7	1296.8	1322.7

Temperature base 60 °F

Comment: FIELD H2S =0 PPM

Verified by

Mostaq Ahammad Petroleum Chemist Approved by

Deann Friend Laboratory Manager

## **UPSET FLARING EVENT SPECIFIC JUSTIFICATIONS FORM**

Facility: Cedar Canyon CDP Flare Date: 07/01/2022

**Duration of event:** 2 Hours 0 Minutes **MCF Flared:** 124

Start Time: 04:20 PM End Time: 06:20 PM

**Cause:** Compressor Malfunction > Low Suction

Method of Flared Gas Measurement: Gas Flare Meter

**Comments:** This upset event was not caused by any wells associated with the facility. This emissions event was caused by the unforeseen, unexpected, sudden, and unavoidable breakdown of equipment or process that was beyond the owner/operator's control, and did not stem from activity that could have been foreseen and avoided, and could not have been avoided by good design, operation, and preventative maintenance practices. Oxy engages in respectable and good facility operation practices while also maintaining its continuous facility equipment preventative maintenance program.

# 1. Reason why this event was beyond Operator's control:

In this case, the Dimension 6 CTB Section 8 CS facility's gas compressor automatically shut down on a low suction alarm. A malfunction alarm and automatic shutdown of the compressor unit can be caused by any number of things, such as fuel quality change, temperature changes, psi changes, oil issues, plugs and valves failing, etc. As it pertains to this event, the sudden and reasonably unforeseeable malfunction occurred due to the unit had an issue with low suction. Notwithstanding proper gas compressor design and operation, various forms of mechanical or technical issues can be sudden, reasonably unforeseeable, and very unexpected, which can cause compressor unit malfunctions to occur without warning or advance notice. With the gas compressor down, there was no gas takeaway, and thus field psi increased until set psi levels were reached which triggered flaring, as a safety measure for operations, facility equipment, and personnel. This gas compressor unit was working as designed and operated normally prior to the sudden and without warning detonation malfunction of the compressor unit. This incident was completely out of OXY's control to prevent from happening yet OXY made every effort to control and minimize emissions as much as possible during this event by working safely and diligently during this event. The Cedar Canyon CDP flare is a gas gathering flare system for multiple tank batteries across Oxy's Cedar Canyon area. The minimal amount of gas flow allowed to be flared was done out of necessity to protect personnel and equipment as a safeguard.

## 2. Steps Taken to limit duration and magnitude of venting or flaring:

It is OXY's policy to route all stranded gas to a flare during an unforeseen and unavoidable emergency or malfunction, as the part of the overall process or steps to take to limit duration and magnitude of flaring. Oxy personnel are in the field 24/7 and can physically see when we are flaring which in turn are communicated to additional Oxy field personnel. Internal OXY procedures ensure that upon gas compressor unit and/or multiple unit shutdown alarms, increased sensor pressure alarms, etc., field production technician personnel are promptly notified, and are instructed to assess the issue as soon as possible in order to take prompt corrective action and minimize emissions. Oxy production technicians must assess whether the issue or circumstance is due to damage and repair is needed, or whether there are other reasons for its cause.

In this case, the Dimension 6 CTB Section 8 CS facility's gas compressor automatically shut down on a low suction alarm. A malfunction alarm and automatic shutdown of the compressor unit can be caused by any number of things, such as fuel quality change, temperature changes, psi changes, oil issues, plugs and valves failing, etc. As it pertains to this event, the sudden and reasonably unforeseeable malfunction occurred due to the unit had an issue with low suction. Notwithstanding proper gas compressor design and operation, various forms of mechanical or technical issues can be sudden, reasonably unforeseeable, and very unexpected, which can cause compressor unit malfunctions to occur without warning or advance notice. With the gas compressor down, there was no gas takeaway, and thus field psi increased until set psi levels were reached which triggered flaring, as a safety measure for operations, facility equipment, and personnel. This gas compressor unit was working as designed and operated normally prior to the sudden and without warning detonation malfunction of the compressor unit. This incident was completely out of OXY's control to prevent from happening yet OXY made every effort to control and minimize emissions as much as possible during this event by working safely and diligently during this event. The Cedar Canyon CDP flare is a gas gathering flare system for multiple tank batteries across Oxy's Cedar Canyon area. The minimal amount of gas flow allowed to be flared was done out of necessity to protect personnel and equipment as a safeguard. OXY made every effort to control and minimize emissions as much as possible during this event by working safely and diligently to resolve the issues.

# 3. Corrective Actions taken to eliminate the cause and reoccurrence of venting or flaring:

Oxy is limited in the corrective actions to eliminate this type of cause and potential reoccurrence of flaring as notwithstanding proper gas compressor design and operation, various forms of mechanical or technical issues can be sudden, reasonably unforeseeable, and unexpected which can cause compressor unit malfunctions to occur without warning or advance notice. Oxy continually strives to maintain and operate its facility equipment in a manner consistent with good practices for minimizing emissions and reducing the number of emission events. Oxy has a strong and positive compression equipment preventative maintenance program in place. The only actions that Oxy can take and handle that is within its control, is to keep continue with its compression equipment preventative maintenance program for this unit at the Dimension 6 CTB Section 8 CS.

District I
1625 N. French Dr., Hobbs, NM 88240
Phone: (575) 393-6161 Fax: (575) 393-0720

District II

811 S. First St., Artesia, NM 88210 Phone:(575) 748-1283 Fax:(575) 748-9720 District III 1000 Rio Brazos Rd., Aztec, NM 87410

Phone:(505) 334-6178 Fax:(505) 334-6170

1220 S. St Francis Dr., Santa Fe, NM 87505 Phone:(505) 476-3470 Fax:(505) 476-3462

**State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division** 1220 S. St Francis Dr. **Santa Fe, NM 87505** 

DEFINITIONS

Action 126544

#### **DEFINITIONS**

Operator:	OGRID:
OXY USA INC	16696
P.O. Box 4294	Action Number:
Houston, TX 772104294	126544
	Action Type:
	[C-129] Venting and/or Flaring (C-129)

## **DEFINITIONS**

For the sake of brevity and completeness, please allow for the following in all groups of questions and for the rest of this application:

- this application's operator, hereinafter "this operator";
- · venting and/or flaring, hereinafter "vent or flare";
- any notification or report(s) of the C-129 form family, hereinafter "any C-129 forms";
- the statements in (and/or attached to) this, hereinafter "the statements in this";
- and the past tense will be used in lieu of mixed past/present tense questions and statements.

District I
1625 N. French Dr., Hobbs, NM 88240
Phone: (575) 393-6161 Fax: (575) 393-0720 District II

811 S. First St., Artesia, NM 88210 Phone:(575) 748-1283 Fax:(575) 748-9720

District III
1000 Rio Brazos Rd., Aztec, NM 87410 Phone:(505) 334-6178 Fax:(505) 334-6170

1220 S. St Francis Dr., Santa Fe, NM 87505

# **State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division** 1220 S. St Francis Dr. **Santa Fe, NM 87505**

QUESTIONS

Action 126544

Phone: (505) 476-3470 Fax: (505) 476-3462		
Q	UESTIONS	
Operator:		OGRID:
OXY USA INC P.O. Box 4294		16696 Action Number:
Houston, TX 772104294		126544
		Action Type:
		[C-129] Venting and/or Flaring (C-129)
QUESTIONS		
Prerequisites		
Any messages presented in this section, will prevent submission of this application. Please resolve	these issues before continuing wit	th the rest of the questions.
Incident Well	Not answered.	
Incident Facility	[fAPP2126642450] CEDAR	CANYON ETP CDP
Determination of Reporting Requirements		
Answer all questions that apply. The Reason(s) statements are calculated based on your answers at		
Was this vent or flare caused by an emergency or malfunction  Did this vent or flare last eight hours or more cumulatively within any 24-hour	Yes	
period from a single event	No	
Is this considered a submission for a vent or flare event	Yes, minor venting and/or	flaring of natural gas.
An operator shall file a form C-141 instead of a form C-129 for a release that, includes liquid during v	enting and/or flaring that is or may	be a major or minor release under 19.15.29.7 NMAC.
Was there at least 50 MCF of natural gas vented and/or flared during this event	Yes	
Did this vent or flare result in the release of <b>ANY</b> liquids (not fully and/or completely flared) that reached (or has a chance of reaching) the ground, a surface, a	No	
watercourse, or otherwise, with reasonable probability, endanger public health, the environment or fresh water	No	
Was the vent or flare within an incorporated municipal boundary or withing 300 feet from an occupied permanent residence, school, hospital, institution or church in existence	No	
Equipment Involved		
Primary Equipment Involved	Other (Specify)	
Additional details for Equipment Involved. Please specify	Emergency Flare > Compre	essor Malfunction > Low Suction
Representative Compositional Analysis of Vented or Flared Natural Gas		
Please provide the mole percent for the percentage questions in this group.	T	
Methane (CH4) percentage	75	
Nitrogen (N2) percentage, if greater than one percent	1	
Hydrogen Sulfide (H2S) PPM, rounded up	0	
Carbon Dioxide (C02) percentage, if greater than one percent	0	
Oxygen (02) percentage, if greater than one percent	0	
If you are venting and/or flaring because of Pipeline Specification, please provide the required spec	ifications for each gas.	
Methane (CH4) percentage quality requirement	Not answered.	
Nitrogen (N2) percentage quality requirement	Not answered.	
Hydrogen Sufide (H2S) PPM quality requirement	Not answered.	
Carbon Dioxide (C02) percentage quality requirement	Not answered.	

Not answered.

Oxygen (02) percentage quality requirement

District !
1625 N. French Dr., Hobbs, NM 88240
Phone: (575) 393-6161 Fax: (575) 393-0720

District II
811 S. First St., Artesia, NM 88210
Phone:(575) 748-1283 Fax:(575) 748-9720

District III

1000 Rio Brazos Rd., Aztec, NM 87410

Phone: (505) 334-6178 Fax: (505) 334-6170

District IV

1220 S. St Francis Dr. Santa Fe. NM 87505

# **State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division** 1220 S. St Francis Dr. **Santa Fe, NM 87505**

QUESTIONS, Page 2 Action 126544

1220 S. St Francis Dr., Santa Fe, NM 87505 Phone:(505) 476-3470 Fax:(505) 476-3462		
	TIONS (continued)	
Operator: OXY USA INC		OGRID: 16696
P.O. Box 4294 Houston, TX 772104294		Action Number: 126544
1,000,000,000,000		Action Type:
QUESTIONS		[C-129] Venting and/or Flaring (C-129)
Date(s) and Time(s)		
Date vent or flare was discovered or commenced	07/01/2022	
Time vent or flare was discovered or commenced	04:20 PM	
Time vent or flare was terminated	06:20 PM	
Cumulative hours during this event	2	
Measured or Estimated Volume of Vented or Flared Natural Gas		
Natural Gas Vented (Mcf) Details	Not answered.	
, , ,		(Specify)   Natural Gas Flared   Released: 124 Mcf   Recovered: 0 Mcf
Natural Gas Flared (Mcf) Details	Lost: 124 Mcf ]	
Other Released Details	Not answered.	
Additional details for Measured or Estimated Volume(s). Please specify	Gas Flare Meter	
Is this a gas only submission (i.e. only significant Mcf values reported)	Yes, according to sup	pplied volumes this appears to be a "gas only" report.
Venting or Flaring Resulting from Downstream Activity		
Was this vent or flare a result of downstream activity	No	
Was notification of downstream activity received by this operator	Not answered.	
Downstream OGRID that should have notified this operator	Not answered.	
Date notified of downstream activity requiring this vent or flare  Time notified of downstream activity requiring this vent or flare	Not answered.	
Time notined of downstream activity requiring this vent of hare	Not answered.	
Steps and Actions to Prevent Waste		
For this event, this operator could not have reasonably anticipated the current even and it was beyond this operator's control.	nt True	
Please explain reason for why this event was beyond this operator's control	down on a low suction compressor unit can be temperature changes this event, the sudder had an issue with low operation, various for unforeseeable, and woccur without warning takeaway, and thus fill flaring, as a safety me compressor unit was without warning detor out of OXY's control to minimize emissions a during this event. The tank batteries across	ension 6 CTB Section 8 CS facility's gas compressor automatically shurn alarm. A malfunction alarm and automatic shutdown of the per caused by any number of things, such as fuel quality change, psi changes, oil issues, plugs and valves failing, etc. As it pertains to an and reasonably unforeseeable malfunction occurred due to the unit valuation. Notwithstanding proper gas compressor design and ms of mechanical or technical issues can be sudden, reasonably erry unexpected, which can cause compressor unit malfunctions to gor advance notice. With the gas compressor down, there was no gaseld psi increased until set psi levels were reached which triggered easure for operations, facility equipment, and personnel. This gas working as designed and operated normally prior to the sudden and nation malfunction of the compressor unit. This incident was completely prevent from happening yet OXY made every effort to control and is much as possible during this event by working safely and diligently as Cedar Canyon CDP flare is a gas gathering flare system for multiple Oxy's Cedar Canyon area. The minimal amount of gas flow allowed to ut of necessity to protect personnel and equipment as a safeguard.
Steps taken to limit the duration and magnitude of vent or flare	emergency or malfund and magnitude of flari are flaring which in turprocedures ensure the increased sensor presonatified, and are instructorrective action and the issue or circumstareasons for its cause compressor automatic automatic shutdown of fuel quality change, tete. As it pertains to the occurred due to the uncompressor design are sudden, reasonably unalfunctions to occur there was no gas take which triggered flaring personnel. This gas of	oute all stranded gas to a flare during an unforeseen and unavoidable ction, as the part of the overall process or steps to take to limit duration (DN) oxy personnel are in the field 24/7 and can physically see when we are a communicated to additional Oxy field personnel. Internal OXY at upon gas compressor unit and/or multiple unit shutdown alarms, assure alarms, etc., field production technician personnel are promptly ucted to assess the issue as soon as possible in order to take prompt minimize emissions. Oxy production technicians must assess whether ance is due to damage and repair is needed, or whether there are other. In this case, the Dimension 6 CTB Section 8 CS facility's gas cally shut down on a low suction alarm. A malfunction alarm and of the compressor unit can be caused by any number of things, such as emperature changes, psi changes, oil issues, plugs and valves failing, his event, the sudden and reasonably unforeseeable malfunction in thad an issue with low suction. Notwithstanding proper gas and operation, various forms of mechanical or technical issues can be unforeseeable, and very unexpected, which can cause compressor unit without warning or advance notice. With the gas compressor down, eaway, and thus field psi increased until set psi levels were reached grass a safety measure for operations, facility equipment, and compressor unit was working as designed and operated normally prior shout warning detonation malfunction of the compressor unit. This
Corrective actions taken to eliminate the cause and reoccurrence of vent or flare	Oxy is limited in the coreoccurrence of flarin various forms of mediand unexpected which advance notice. Oxy of manner consistent wife femission events. Of maintenance program its control, is to keep	or cation over scent.  g as notwithstanding proper gas compressor design and operation, hanical or technical issues can be sudden, reasonably unforeseeable, h can cause compressor unit malfunctions to occur without warning or continually strives to maintain and operate its facility equipment in a th good practices for minimizing emissions and reducing the number by has a strong and positive compression equipment preventative in place. The only actions that Oxy can take and handle that is within continue with its compression equipment preventative maintenance at the Dimension 6 CTB Section 8 CS.

District I
1625 N. French Dr., Hobbs, NM 88240
Phone: (575) 393-6161 Fax: (575) 393-0720

District II 811 S. First St., Artesia, NM 88210 Phone:(575) 748-1283 Fax:(575) 748-9720

District III 1000 Rio Brazos Rd., Aztec, NM 87410 Phone:(505) 334-6178 Fax:(505) 334-6170

1220 S. St Francis Dr., Santa Fe, NM 87505 Phone:(505) 476-3470 Fax:(505) 476-3462

# **State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division** 1220 S. St Francis Dr. **Santa Fe, NM 87505**

ACKNOWLEDGMENTS

Action 126544

## **ACKNOWLEDGMENTS**

Operator:	OGRID:
OXY USA INC	16696
P.O. Box 4294	Action Number:
Houston, TX 772104294	126544
	Action Type:
	[C-129] Venting and/or Flaring (C-129)

## **ACKNOWLEDGMENTS**

V	I acknowledge that I am authorized to submit a <i>Venting and/or Flaring</i> (C-129) report on behalf of this operator and understand that this report can be <b>a complete</b> C-129 submission per 19.15.27.8 and 19.15.28.8 NMAC.
V	I acknowledge that upon submitting this application, I will be creating a new incident file (assigned to this operator) to track any C-129 forms, pursuant to 19.15.27.7 and 19.15.28.8 NMAC and understand that this submission meets the notification requirements of Paragraph (1) of Subsection G and F respectively.
V	I hereby certify the statements in this report are true and correct to the best of my knowledge and acknowledge that any false statement may be subject to civil and criminal penalties under the Oil and Gas Act.
V	I acknowledge that the acceptance of any C-129 forms by the OCD does not relieve this operator of liability should their operations have failed to adequately investigate, report, and remediate contamination that poses a threat to groundwater, surface water, human health, or the environment.
V	I acknowledge that OCD acceptance of any C-129 forms does not relieve this operator of responsibility for compliance with any other applicable federal, state, or local laws and/or regulations.

District I
1625 N. French Dr., Hobbs, NM 88240
Phone: (575) 393-6161 Fax: (575) 393-0720

District II 811 S. First St., Artesia, NM 88210 Phone:(575) 748-1283 Fax:(575) 748-9720

District III 1000 Rio Brazos Rd., Aztec, NM 87410 Phone:(505) 334-6178 Fax:(505) 334-6170

1220 S. St Francis Dr., Santa Fe, NM 87505 Phone:(505) 476-3470 Fax:(505) 476-3462

**State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division** 1220 S. St Francis Dr. **Santa Fe, NM 87505** 

CONDITIONS

Action 126544

## **CONDITIONS**

Operator:	OGRID:
OXY USA INC	16696
P.O. Box 4294	Action Number:
Houston, TX 772104294	126544
l l	Action Type:
l l	[C-129] Venting and/or Flaring (C-129)

## CONDITIONS

Created By	Condition	Condition Date
marialuna2	If the information provided in this report requires an amendment, submit a [C-129] Amend Venting and/or Flaring Incident (C-129A), utilizing your incident number from this event.	7/18/2022