

# **Volumetrics Inc.**

3710 East Rio Grande St, Victoria, TX-77901

Phone: 361-827-4024

**Work Order** Company: OXY USA INC 4000501489 Field/Location: **NMSW** Sampled by: OXY/JE SPOT-CYLINDER

Station Name: CORRAL COMPRESSOR STA 2 SOUTH FUEL SKID OUTLE Sample Type:

Sample Temperature (F): Station Number: NA Sample Pressure (PSIG): Sample Date: 2/23/22 1:30 PM 125 **Analysis Date:** 3/7/22 11:00 AM Flow rate (MCF/Day): NA Instrument: INFICON Ambient Temperature (F): 23

Sampling method: Calibration/Verification Date: 3/7/2022 FILL & EMPTY

Cylinder Number: Heat Trace used: YES 27784

#### **NATURAL GAS ANALYSIS: GPA 2261**

	Un-Normalized	Normalized	GPM	GPM	GPM
Components	Mol%	Mol%	14.650	14.730	15.025
Hydrogen Sulfide	0.0000	0.0000			
Nitrogen	1.3240	1.3598			
Methane	75.6525	77.7008			
Carbon Dioxide	0.1877	0.1928			
Ethane	11.5036	11.8151	3.153	3.170	3.234
Propane	5.8586	6.0172	1.654	1.663	1.696
Isobutane	0.7572	0.7777	0.254	0.255	0.260
N-butane	1.6243	1.6683	0.525	0.528	0.538
Isopentane	0.2101	0.2158	0.079	0.079	0.081
N-Pentane	0.1809	0.1858	0.067	0.068	0.069
Hexanes Plus	0.0650	0.0667	0.029	0.029	0.030
Total	97 3638	100 0000			

Total 97.3638 100.0000

Hexanes plus split (60%-30%-10%)

14.650 psia	14.730 psia	15.025 psia
5.761	5.792	5.908
0.175	0.176	0.179
0.9965	0.9965	0.9964
0.7242	0.7242	0.7243
20.911	20.911	20.911
14.650 psia	14.730 psia	15.025 psia
1244.9	1251.8	1276.9
1223.3	1230.0	1254.7
1240.6	1247.4	1272.3
1219.0	1225.7	1250.2
	5.761 0.175 0.9965 0.7242 20.911 <b>14.650 psia</b> 1244.9 1223.3 1240.6	5.761 5.792 0.175 0.176 0.9965 0.9965 0.7242 0.7242 20.911 20.911  14.650 psia 14.730 psia 1244.9 1251.8 1223.3 1230.0 1240.6 1247.4

Temperature base 60 °F

Comment: FIELD H2S =0 PPM

Verified by

Mostaq Ahammad Petroleum Chemist Approved by

Deann Friend Laboratory Manager

## **UPSET FLARING EVENT SPECIFIC JUSTIFICATIONS FORM**

Facility: Corral 2S CS Flare Date: 08/07/2022

**Duration of event:** 1 Hour 9 Minutes **MCF Flared:** 203

Start Time: 02:53 AM End Time: 04:02 AM

Cause: Well Chokes > Corral Gorge Wells > Well Surges > Intermittent Flaring

Method of Flared Gas Measurement: Gas Flare Meter

**Comments:** This reported event represents three (3) same-cause flaring occurrences within a 24-hr. period. Each occurrent listed below was caused by opening the chokes on Corral Gorge CTB wells. This event is not a major event as the combined duration and flared volume is less than 500 MCF.

# 1. Reason why this event was beyond Operator's control:

In this case, within a 24-hour period, there were three occurrences, when well surges occurred as the chokes were being opened on the Corral Gorge CTB wells, which then, triggered flaring at the Corral 2 South compressor station as a result. OXY made every effort to control and minimize emissions as much as possible.

Start Time	art Time End Time Duratio		MCF Flared
(1) 02:53 AM	03:12 AM	0 days 0 hrs 19 mins	66
(2) 02:10 PM	02:40 PM	0 days 0 hrs 30 mins	77
(3) 04:10 PM	04:30 PM	0 days 0 hrs 20 mins	60

# 2. Steps Taken to limit duration and magnitude of venting or flaring:

It is OXY's policy to route its stranded gas to a flare during an unforeseen and unavoidable emergency or malfunction, as the part of the overall process or steps to take to limit duration and magnitude of flaring. Oxy personnel are in the field 24/7 and can physically see when we are flaring which in turn are communicated to additional Oxy field personnel. Internal OXY procedures ensure that upon notice of flaring, malfunction gas compressor unit and/or multiple unit shutdown alarms, increased sensor line pressure alarms, etc., field production technician personnel are promptly notified, and are instructed to assess the issue as soon as possible to take prompt corrective action and minimize emissions. Oxy production technicians must assess whether the issue or circumstance is due to damage and repair is needed, or whether there are other reasons for its cause. In this case, within a 24-hour period, there were three occurrences, when well surges occurred as the chokes were being opened on the Corral Gorge CTB wells, which then, triggered flaring at the Corral 2 South compressor station as a result. As soon as flaring occurred, the facility's well optimizer adjusted injected rates and shut-in wells to mitigate and subsequently cease flaring during each occurrence. OXY made every effort to control and minimize emissions as much as possible. The flare at the Corral 2 South compressor station, accommodate a higher volume of gas and to protect equipment, environment, and personnel.

# 3. Corrective Actions taken to eliminate the cause and reoccurrence of venting or flaring:

Oxy is limited in its corrective action to eliminate the cause and reoccurrences of well surge flaring when opening chokes on wells as wells are known to surge and overwhelm facility equipment, which can trigger flaring to occur suddenly and unexpectedly. Wellhead chokes are used to limit production rates for regulations, protect surface equipment from slugging, and control flow rate when opening wells that have been shut in. Oxy field personnel operate in a manner that is efficient and diligent and above all, safely, when opening chokes on wells. The facility's well optimizer adjusted injected rates and shut-in wells to mitigate and subsequently stop flaring. OXY makes every effort to control and minimize emissions as much as possible.

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1625 N. French Dr., Hobbs, NM 88240
Phone: (575) 393-6161 Fax: (575) 393-0720 District II

811 S. First St., Artesia, NM 88210 Phone:(575) 748-1283 Fax:(575) 748-9720

District III 1000 Rio Brazos Rd., Aztec, NM 87410 Phone:(505) 334-6178 Fax:(505) 334-6170

1220 S. St Francis Dr., Santa Fe, NM 87505 Phone:(505) 476-3470 Fax:(505) 476-3462

**State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division** 1220 S. St Francis Dr. **Santa Fe, NM 87505** 

DEFINITIONS

Action 137570

#### **DEFINITIONS**

Operator:	OGRID:
OXY USA INC	16696
P.O. Box 4294	Action Number:
Houston, TX 772104294	137570
	Action Type:
	[C-129] Venting and/or Flaring (C-129)

### **DEFINITIONS**

For the sake of brevity and completeness, please allow for the following in all groups of questions and for the rest of this application:

- this application's operator, hereinafter "this operator";
- · venting and/or flaring, hereinafter "vent or flare";
- any notification or report(s) of the C-129 form family, hereinafter "any C-129 forms";
- the statements in (and/or attached to) this, hereinafter "the statements in this";
- and the past tense will be used in lieu of mixed past/present tense questions and statements.

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QUESTIONS

Action 137570

# **QUESTIONS**

Operator: OXY USA INC		OGRID: 16696	
P.O. Box 4294		Action Number:	
Houston, TX 772104294		137570	
		Action Type: [C-129] Venting and/or Flaring (C-129)	
QUESTIONS			
Prerequisites			
Any messages presented in this section, will prevent submission of this application. Please resolve t	hese issues before continuing with	h the rest of the questions.	
Incident Well	Not answered.		
Incident Facility	[fAPP2126640958] CORRA	L #2 SOUTH COMP STATION	
Determination of Reporting Requirements			
Answer all questions that apply. The Reason(s) statements are calculated based on your answers an			
Was this vent or flare caused by an emergency or malfunction	Yes		
Did this vent or flare last eight hours or more cumulatively within any 24-hour period from a single event	No		
Is this considered a submission for a vent or flare event	Yes, minor venting and/or	flaring of natural gas.	
An operator shall file a form C-141 instead of a form C-129 for a release that, includes liquid during ve	enting and/or flaring that is or may	be a major or minor release under 19.15.29.7 NMAC.	
Was there at least 50 MCF of natural gas vented and/or flared during this event	Yes		
Did this vent or flare result in the release of <b>ANY</b> liquids (not fully and/or completely flared) that reached (or has a chance of reaching) the ground, a surface, a watercourse, or otherwise, with reasonable probability, endanger public health, the environment or fresh water	No		
Was the vent or flare within an incorporated municipal boundary or withing 300 feet from an occupied permanent residence, school, hospital, institution or church in existence	No		

Equipment Involved		
Primary Equipment Involved	Other (Specify)	
Additional details for Equipment Involved. Please specify	Emergency Flare > Well Chokes > Corral Gorge Wells > Well Surges > Intermittent Flaring	

Representative Compositional Analysis of Vented or Flared Natural Gas		
Please provide the mole percent for the percentage questions in this group.		
Methane (CH4) percentage	78	
Nitrogen (N2) percentage, if greater than one percent	1	
Hydrogen Sulfide (H2S) PPM, rounded up	0	
Carbon Dioxide (C02) percentage, if greater than one percent	0	
Oxygen (02) percentage, if greater than one percent	0	
If you are venting and/or flaring because of Pipeline Specification, please provide the required specifications for each gas.		
Methane (CH4) percentage quality requirement	Not answered.	
Nitrogen (N2) percentage quality requirement	Not answered.	
Hydrogen Sufide (H2S) PPM quality requirement	Not answered.	
Carbon Dioxide (C02) percentage quality requirement	Not answered.	
Oxygen (02) percentage quality requirement	Not answered.	

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# State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division 1220 S. St Francis Dr. Santa Fe, NM 87505

QUESTIONS, Page 2

Action 137570

QUESTIONS	(continued	)
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Operator:	OGRID:
OXY USA INC	16696
P.O. Box 4294	Action Number:
Houston, TX 772104294	137570
	Action Type:
	[C-129] Venting and/or Flaring (C-129)

#### QUESTIONS

Date(s) and Time(s)	
Date vent or flare was discovered or commenced	08/07/2022
Time vent or flare was discovered or commenced	02:53 AM
Time vent or flare was terminated	04:02 AM
Cumulative hours during this event	1

easured or Estimated Volume of Vented or Flared Natural Gas		
Natural Gas Vented (Mcf) Details	Not answered.	
Natural Gas Flared (Mcf) Details	Cause: Other   Other (Specify)   Natural Gas Flared   Released: 203 Mcf   Recovered: 0 Mcf   Lost: 203 Mcf ]	
Other Released Details	Not answered.	
Additional details for Measured or Estimated Volume(s). Please specify	Gas Flare Meter	
Is this a gas only submission (i.e. only significant Mcf values reported)	Yes, according to supplied volumes this appears to be a "gas only" report.	

Venting or Flaring Resulting from Downstream Activity	
Was this vent or flare a result of downstream activity	No
Was notification of downstream activity received by this operator	Not answered.
Downstream OGRID that should have notified this operator	Not answered.
Date notified of downstream activity requiring this vent or flare	Not answered.
Time notified of downstream activity requiring this vent or flare	Not answered.

Steps and Actions to Prevent Waste				
For this event, this operator could not have reasonably anticipated the current event and it was beyond this operator's control.	True			
Please explain reason for why this event was beyond this operator's control	See Justification Form> This reported event represents three (3) same-cause flaring occurrences within a 24-hr. period. Each occurrent listed below was caused by opening the chokes on Corral Gorge CTB wells. This event is not a major event as the combined duration and flared volume is less than 500 MCF. In this case, within a 24-hour period, there were three occurrences, when well surges occurred as the chokes were being opened on the Corral Gorge CTB wells, which then, triggered flaring at the Corral 2 South compressor station as a result. OXY made every effort to control and minimize emissions as much as possible. Start Time End Time Duration MCF Flared (1) 02:53 AM 03:12 AM 0 days 0 hrs 19 mins 66 (2) 02:10 PM 02:40 PM 0 days 0 hrs 30 mins 77 (3) 04:10 PM 04:30 PM 0 days 0 hrs 20 mins 60			
Steps taken to limit the duration and magnitude of vent or flare	It is OXY's policy to route its stranded gas to a flare during an unforeseen and unavoidable emergency or malfunction, as the part of the overall process or steps to take to limit duration and magnitude of flaring. Oxy personnel are in the field 24/7 and can physically see when we are flaring which in turn are communicated to additional Oxy field personnel. Internal OXY procedures ensure that upon notice of flaring, malfunction gas compressor unit and/or multiple unit shutdown alarms, increased sensor line pressure alarms, etc., field production technician personnel are promptly notified, and are instructed to assess the issue as soon as possible to take prompt corrective action and minimize emissions. Oxy production technicians must assess whether the issue or circumstance is due to damage and repair is needed, or whether there are other reasons for its cause. In this case, within a 24-hour period, there were three occurrences, when well surges occurred as the chokes were being opened on the Corral Gorge CTB wells, which then, triggered flaring at the Corral 2 South compressor station as a result. As soon as flaring occurred, the facility's well optimizer adjusted injected rates and shut-in wells to mitigate and subsequently cease flaring during each occurrence. OXY made every effort to control and minimize emissions as much as possible. The flare at the Corral 2 South compressor station, accommodate a higher volume of gas and to protect equipment, environment, and personnel.			
Corrective actions taken to eliminate the cause and reoccurrence of vent or flare	Oxy is limited in its corrective action to eliminate the cause and reoccurrences of well surge flaring when opening chokes on wells as wells are known to surge and overwhelm facility equipment, which can trigger flaring to occur suddenly and unexpectedly. Wellhead chokes are used to limit production rates for regulations, protect surface equipment from slugging, and control flow rate when opening wells that have been shut in. Oxy field personnel operate in a manner that is efficient and diligent and above all, safely, when opening chokes on wells The facility's well optimizer adjusted injected rates and shut-in wells to mitigate and subsequently stop flaring. OXY makes every effort to control and minimize emissions as much as possible.			

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ACKNOWLEDGMENTS

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# **ACKNOWLEDGMENTS**

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OXY USA INC	16696
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Houston, TX 772104294	137570
	Action Type:
	[C-129] Venting and/or Flaring (C-129)

### **ACKNOWLEDGMENTS**

V	I acknowledge that I am authorized to submit a <i>Venting and/or Flaring</i> (C-129) report on behalf of this operator and understand that this report can be <b>a complete</b> C-129 submission per 19.15.27.8 and 19.15.28.8 NMAC.
V	I acknowledge that upon submitting this application, I will be creating a new incident file (assigned to this operator) to track any C-129 forms, pursuant to 19.15.27.7 and 19.15.28.8 NMAC and understand that this submission meets the notification requirements of Paragraph (1) of Subsection G and F respectively.
V	I hereby certify the statements in this report are true and correct to the best of my knowledge and acknowledge that any false statement may be subject to civil and criminal penalties under the Oil and Gas Act.
V	I acknowledge that the acceptance of any C-129 forms by the OCD does not relieve this operator of liability should their operations have failed to adequately investigate, report, and remediate contamination that poses a threat to groundwater, surface water, human health, or the environment.
V	I acknowledge that OCD acceptance of any C-129 forms does not relieve this operator of responsibility for compliance with any other applicable federal, state, or local laws and/or regulations.

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CONDITIONS

Action 137570

# **CONDITIONS**

Operator:	OGRID:
OXY USA INC	16696
P.O. Box 4294	Action Number:
Houston, TX 772104294	137570
	Action Type:
	[C-129] Venting and/or Flaring (C-129)

### CONDITIONS

Created By	Condition	Condition Date
marialuna2	If the information provided in this report requires an amendment, submit a [C-129] Amend Venting and/or Flaring Incident (C-129A), utilizing your incident number from this event.	8/24/2022