



Volumetrics Inc.

3710 East Rio Grande St, Victoria, TX-77901

Phone: 361-827-4024

Company:	OXY USA INC	Work Order	4000501489
Field/Location :	NMSW	Sampled by:	OXY/JE
Station Name :	CORRAL COMPRESSOR STA 2 SOUTH FUEL SKID OUTLE	Sample Type :	SPOT-CYLINDER
Station Number :	NA	Sample Temperature (F):	NA
Sample Date:	2/23/22 1:30 PM	Sample Pressure (PSIG):	125
Analysis Date:	3/7/22 11:00 AM	Flow rate (MCF/Day):	NA
Instrument:	INFICON	Ambient Temperature (F):	23
Calibration/Verification Date:	3/7/2022	Sampling method:	FILL & EMPTY
Heat Trace used:	YES	Cylinder Number:	27784

NATURAL GAS ANALYSIS: GPA 2261

Components	Un-Normalized Mol%	Normalized Mol%	GPM 14.650	GPM 14.730	GPM 15.025
Hydrogen Sulfide	0.0000	0.0000			
Nitrogen	1.3240	1.3598			
Methane	75.6525	77.7008			
Carbon Dioxide	0.1877	0.1928			
Ethane	11.5036	11.8151	3.153	3.170	3.234
Propane	5.8586	6.0172	1.654	1.663	1.696
Isobutane	0.7572	0.7777	0.254	0.255	0.260
N-butane	1.6243	1.6683	0.525	0.528	0.538
Isopentane	0.2101	0.2158	0.079	0.079	0.081
N-Pentane	0.1809	0.1858	0.067	0.068	0.069
Hexanes Plus	0.0650	0.0667	0.029	0.029	0.030
Total	97.3638	100.0000			

Hexanes plus split (60%-30%-10%)

Physical Properties (Calculated)	14.650 psia	14.730 psia	15.025 psia
Total GPM Ethane+	5.761	5.792	5.908
Total GPM Iso-Pentane+	0.175	0.176	0.179
Compressibility (Z)	0.9965	0.9965	0.9964
Specific Gravity (Air=1) @ 60 °F	0.7242	0.7242	0.7243
Molecular Weight	20.911	20.911	20.911
Gross Heating Value	14.650 psia	14.730 psia	15.025 psia
Dry, Real (BTU/Ft ³)	1244.9	1251.8	1276.9
Wet, Real (BTU/Ft ³)	1223.3	1230.0	1254.7
Dry, Ideal (BTU/Ft ³)	1240.6	1247.4	1272.3
Wet, Ideal (BTU/Ft ³)	1219.0	1225.7	1250.2

Temperature base 60 °F

Comment: FIELD H2S =0 PPM

Verified by

Mostaq Ahammad
Petroleum Chemist

Approved by

Deann Friend
Laboratory Manager

UPSET FLARING EVENT SPECIFIC JUSTIFICATIONS FORM**Facility:** Corral 2 South CS**Flare Date:** 09/14/2023**Duration of Event:** 1 Hour 21 Minutes**MCF Flared:** 420**Start Time:** 09:01 AM**End Time:** 10:22 AM**Cause:** Emergency Flare > Downstream Activity > ETC > High O2 > VRU**Method of Flared Gas Measurement:** Gas Flare Meter**Comments:** This upset event was not caused by any wells associated with the facility.

1. Reason why this event was beyond Operator's control:

This event was caused by the sudden, unavoidable breakdown of equipment or process that was beyond the owner/operator's control and did not stem from activity that could have been foreseen and avoided, and could not have been avoided by good design, operation, and maintenance practices. In this case ETC, third party pipeline operator, shut in their sales gas pipeline when high O2 was detected and their ESD valve slammed shut. Oxy production techs received malfunction alarms and responded quickly and safely as possible. Oxy production techs determined the cause of the high O2 in the sales gas line was the result of an unexpected malfunctioning VRU. Oxy production techs were able to clear the alarm, shutdown the VRU and began purging the O2 from the sales line. Oxy production techs also notified ETC and asked them to send a technician to reopen their slam-valve. Notwithstanding VRU design and operation, sensors and transmitters are inherently dynamic and even the smallest alarms, false or true, can be sudden, reasonably unforeseeable, and unexpected which can cause unexpected malfunctions to occur. Once ETC re-opened their slam valve and began taking gas again, did flaring cease.

2. Steps Taken to limit duration and magnitude of venting or flaring:

It is OXY's policy to route its stranded gas to a flare during an unforeseen and unavoidable emergency or malfunction, as the part of the overall process or steps to take to limit duration and magnitude of flaring. Oxy personnel are in the field 24/7 and can physically see when we are flaring which in turn are communicated to additional Oxy field personnel. Internal OXY procedures ensure that upon notice of flaring, malfunction gas compressor unit and/or multiple unit shutdown alarms, increased sensor line pressure alarms, etc., field production technician personnel are promptly notified, and are instructed to assess the issue as soon as possible to take prompt corrective action and minimize emissions. Oxy production technicians must assess whether the issue or circumstance is due to damage and repair is needed, or whether there are other reasons for its cause. . In this case ETC, third party pipeline operator, shut in their sales gas pipeline when high O2 was detected and their ESD valve slammed shut. Oxy production techs received malfunction alarms and responded quickly and safely as possible. Oxy production techs determined the cause of the high O2 in the sales gas line was the result of an unexpected malfunctioning VRU. Oxy production techs were able to clear the alarm, shutdown the VRU and began purging the O2 from the sales line. Oxy production techs also notified ETC and asked them to send a technician to reopen their slam-valve. Notwithstanding VRU design and operation, sensors and transmitters are

inherently dynamic and even the smallest alarms, false or true, can be sudden, reasonably unforeseeable, and unexpected which can cause unexpected malfunctions to occur. Once ETC re-opened their slam valve and began taking gas again, did flaring cease.

3. Corrective Actions taken to eliminate the cause and reoccurrence of venting or flaring:

Oxy is limited in the corrective actions to eliminate the cause and potential reoccurrence of a VRU malfunction as notwithstanding VRU design and operation, sensors and transmitters are inherently dynamic and even the smallest alarms, false or true, can be sudden, reasonably unforeseeable, and unexpected which can cause unexpected malfunctions to occur. Oxy engages in respectable and good facility operation practices while also maintaining its continuous facility equipment preventative maintenance program. OXY makes every effort to control and minimize emissions as much as possible. The only actions that Oxy can take and handle that is within its control, is to continue with its equipment preventative maintenance program.

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State of New Mexico
Energy, Minerals and Natural Resources
Oil Conservation Division
1220 S. St Francis Dr.
Santa Fe, NM 87505

DEFINITIONS

Action 284934

DEFINITIONS

Operator: OXY USA INC P.O. Box 4294 Houston, TX 772104294	OGRID: 16696
	Action Number: 284934
	Action Type: [C-129] Amend Venting and/or Flaring (C-129A)

DEFINITIONS

For the sake of brevity and completeness, please allow for the following in all groups of questions and for the rest of this application: <ul style="list-style-type: none">• this application's operator, hereinafter "this operator";• venting and/or flaring, hereinafter "vent or flare";• any notification or report(s) of the C-129 form family, hereinafter "any C-129 forms";• the statements in (and/or attached to) this, hereinafter "the statements in this";• and the past tense will be used in lieu of mixed past/present tense questions and statements.
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QUESTIONS

Action 284934

QUESTIONS

Operator: OXY USA INC P.O. Box 4294 Houston, TX 772104294	OGRID: 16696
	Action Number: 284934
	Action Type: [C-129] Amend Venting and/or Flaring (C-129A)

QUESTIONS**Prerequisites**

Any messages presented in this section, will prevent submission of this application. Please resolve these issues before continuing with the rest of the questions.

Incident Operator	[16696] OXY USA INC
Incident Type	Flare
Incident Status	Closure Approved
Incident Well	Unavailable.
Incident Facility	[fAPP2126640958] CORRAL #2 SOUTH COMP STATION

Only valid Vent, Flare or Vent with Flaring incidents (selected above in the Application Details section) that are assigned to your current operator can be amended with this C-129A application.

Determination of Reporting Requirements

Answer all questions that apply. The Reason(s) statements are calculated based on your answers and may provide additional guidance.

Was this vent or flare caused by an emergency or malfunction	Yes
Did this vent or flare last eight hours or more cumulatively within any 24-hour period from a single event	No
Is this considered a submission for a vent or flare event	Yes, minor venting and/or flaring of natural gas.

An operator shall file a form C-141 instead of a form C-129 for a release that, includes liquid during venting and/or flaring that is or may be a major or minor release under 19.15.29.7 NMAC.

Was there at least 50 MCF of natural gas vented and/or flared during this event	Yes
Did this vent or flare result in the release of ANY liquids (not fully and/or completely flared) that reached (or has a chance of reaching) the ground, a surface, a watercourse, or otherwise, with reasonable probability, endanger public health, the environment or fresh water	No
Was the vent or flare within an incorporated municipal boundary or within 300 feet from an occupied permanent residence, school, hospital, institution or church in existence	No

Equipment Involved

Primary Equipment Involved	Other (Specify)
Additional details for Equipment Involved. Please specify	Emergency Flare > Downstream Activity > ETC > High O2 > VRU

Representative Compositional Analysis of Vented or Flared Natural Gas

Please provide the mole percent for the percentage questions in this group.

Methane (CH4) percentage	78
Nitrogen (N2) percentage, if greater than one percent	1
Hydrogen Sulfide (H2S) PPM, rounded up	0
Carbon Dioxide (CO2) percentage, if greater than one percent	0
Oxygen (O2) percentage, if greater than one percent	0

If you are venting and/or flaring because of Pipeline Specification, please provide the required specifications for each gas.

Methane (CH4) percentage quality requirement	0
Nitrogen (N2) percentage quality requirement	0
Hydrogen Sulfide (H2S) PPM quality requirement	0
Carbon Dioxide (CO2) percentage quality requirement	0
Oxygen (O2) percentage quality requirement	0

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QUESTIONS, Page 2

Action 284934

QUESTIONS (continued)

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QUESTIONS

Date(s) and Time(s)	
Date vent or flare was discovered or commenced	09/14/2023
Time vent or flare was discovered or commenced	09:01 AM
Time vent or flare was terminated	10:22 AM
Cumulative hours during this event	1

Measured or Estimated Volume of Vented or Flared Natural Gas	
Natural Gas Vented (Mcf) Details	Not answered.
Natural Gas Flared (Mcf) Details	Cause: Other Other (Specify) Natural Gas Flared Released: 420 MCF Recovered: 0 MCF Lost: 420 MCF.
Other Released Details	Not answered.
Additional details for Measured or Estimated Volume(s). Please specify	Gas Flare Meter
Is this a gas only submission (i.e. only significant Mcf values reported)	Yes, according to supplied volumes this appears to be a "gas only" report.

Venting or Flaring Resulting from Downstream Activity	
Was this vent or flare a result of downstream activity	No
Was notification of downstream activity received by this operator	No
Downstream OGRID that should have notified this operator	0
Date notified of downstream activity requiring this vent or flare	
Time notified of downstream activity requiring this vent or flare	Not answered.

Steps and Actions to Prevent Waste	
For this event, this operator could not have reasonably anticipated the current event and it was beyond this operator's control	True
Please explain reason for why this event was beyond this operator's control	<p>This event was caused by the sudden, unavoidable breakdown of equipment or process that was beyond the owner/operator's control and did not stem from activity that could have been foreseen and avoided, and could not have been avoided by good design, operation, and maintenance practices. In this case ETC, third party pipeline operator, shut in their sales gas pipeline when high O2 was detected and their ESD valve slammed shut. Oxy production techs received malfunction alarms and responded quickly and safely as possible. Oxy production techs determined the cause of the high O2 in the sales gas line was the result of an unexpected malfunctioning VRU. Oxy production techs were able to clear the alarm, shutdown the VRU and began purging the O2 from the sales line. Oxy production techs also notified ETC and asked them to send a technician to reopen their slam-valve. Notwithstanding VRU design and operation, sensors and transmitters are inherently dynamic and even the smallest alarms, false or true, can be sudden, reasonably unforeseeable, and unexpected which can cause unexpected malfunctions to occur. Once ETC re-opened their slam valve and began taking gas again, did flaring cease.</p>
	<p>It is OXY's policy to route its stranded gas to a flare during an unforeseen and unavoidable emergency or malfunction, as the part of the overall process or steps to take to limit duration and magnitude of flaring. Oxy personnel are in the field 24/7 and can physically see when we are flaring which in turn are communicated to additional Oxy field personnel. Internal OXY procedures ensure that upon notice of flaring, malfunction gas compressor unit and/or multiple unit shutdown alarms, increased sensor line pressure alarms, etc., field production</p>

Steps taken to limit the duration and magnitude of vent or flare	technician personnel are promptly notified, and are instructed to assess the issue as soon as possible to take prompt corrective action and minimize emissions. Oxy production technicians must assess whether the issue or circumstance is due to damage and repair is needed, or whether there are other reasons for its cause. . In this case ETC, third party pipeline operator, shut in their sales gas pipeline when high O2 was detected and their ESD valve slammed shut. Oxy production techs received malfunction alarms and responded quickly and safely as possible. Oxy production techs determined the cause of the high O2 in the sales gas line was the result of an unexpected malfunctioning VRU. Oxy production techs were able to clear the alarm, shutdown the VRU and began purging the O2 from the sales line. Oxy production techs also notified ETC and asked them to send a technician to reopen their slam-valve. Notwithstanding VRU design and operation, sensors and transmitters are inherently dynamic and even the smallest alarms, false or true, can be sudden, reasonably unforeseeable, and unexpected which can cause unexpected malfunctions to occur. Once ETC re-opened their slam valve and began taking gas again, did flaring cease.
Corrective actions taken to eliminate the cause and reoccurrence of vent or flare	Oxy is limited in the corrective actions to eliminate the cause and potential reoccurrence of a VRU malfunction as notwithstanding VRU design and operation, sensors and transmitters are inherently dynamic and even the smallest alarms, false or true, can be sudden, reasonably unforeseeable, and unexpected which can cause unexpected malfunctions to occur. Oxy engages in respectable and good facility operation practices while also maintaining its continuous facility equipment preventative maintenance program. OXY makes every effort to control and minimize emissions as much as possible. The only actions that Oxy can take and handle that is within its control, is to continue with its equipment preventative maintenance program.

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ACKNOWLEDGMENTS

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ACKNOWLEDGMENTS

<input checked="" type="checkbox"/>	I acknowledge that with this application I will be amending an existing incident file (assigned to this operator) for a vent or flare event, pursuant to 19.15.27 and 19.15.28 NMAC.
<input checked="" type="checkbox"/>	I acknowledge that amending an incident file does not replace original submitted application(s) or information and understand that any C-129 forms submitted to the OCD will be logged and stored as public record.
<input checked="" type="checkbox"/>	I hereby certify the statements in this amending report are true and correct to the best of my knowledge and acknowledge that any false statement may be subject to civil and criminal penalties under the Oil and Gas Act.
<input checked="" type="checkbox"/>	I acknowledge that the acceptance of any C-129 forms by the OCD does not relieve this operator of liability should their operations have failed to adequately investigate, report, and remediate contamination that poses a threat to groundwater, surface water, human health, or the environment.
<input checked="" type="checkbox"/>	I acknowledge that OCD acceptance of any C-129 forms does not relieve this operator of responsibility for compliance with any other applicable federal, state, or local laws and/or regulations.

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CONDITIONS

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CONDITIONS

Created By	Condition	Condition Date
shelbyschoepf	If the information provided in this report requires further amendment(s), submit a [C-129] Amend Venting and/or Flaring Incident (C-129A), utilizing your incident number from this event.	11/13/2023