

**NM1 - 5**

**CQA / CQC  
REPORT**

**Date:**

**August 2009**

NM1-5

August 2009  
Project No. 520.01.01

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Oil Conservation Division

**ENGINEERING CERTIFICATION REPORT**  
**FOR**  
**EVAPORATION POND 3 CONSTRUCTION**



**BASIN DISPOSAL, INC.**  
**BLOOMFIELD, NEW MEXICO**

**August 2009**

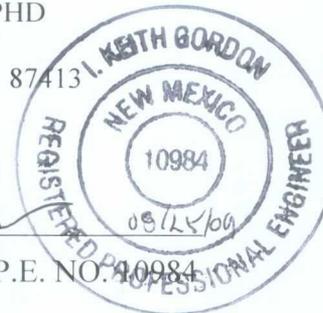
**SUBMITTED TO:**

**ENERGY, MINERALS &  
NATURAL RESOURCES DEPARTMENT**  
OIL CONSERVATION DIVISION  
1120 S. ST. FRANCIS DRIVE  
SANTA FE, NEW MEXICO 87505

**PREPARED FOR:**

BASIN DISPOSAL, INC.  
MR. JOHN VOLKERDING, PHD  
200 MONTANA STREET  
BLOOMFIELD, NEW MEXICO, 87413

  
I. KEITH GORDON NEW MEXICO P.E. NO. 10984





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Environmental Bureau  
Oil Conservation Division

Submitted via CD-ROM  
Hard copy hand delivered

August 25, 2009

Mr. Edward J. Hansen  
Hydrologist, Environmental Bureau  
Oil Conservation Division  
NM Energy, Minerals and Natural Resources Department  
1220 South St. Francis Drive  
Santa Fe, NM 87505

**Re: Basin Disposal Inc: [OCD Permit No. 1-0005]  
Engineering Certification Report: Evaporation Pond 3 Construction [520.01.01]**

Dear Mr. Hansen:

This submittal is provided as Engineering Certification for the construction of Evaporation Pond 3 at Basin Disposal Inc., in Bloomfield, New Mexico 87413. Specifically, this certification demonstrates that the double containment liner and leak detection system for Evaporation Pond 3 have been installed in compliance with the following applicable documents and regulatory requirements:

- Liner Construction Quality Assurance (CQA) Plan dated December 2008
- Engineering Design Plans and Project Specifications for Evaporation Pond 3 Earthwork, Liner and Leak Detection System Installation, dated April 2009.
- New Mexico Energy, Minerals and Natural Resources Department Regulations (19.15.36.1-19.15.36.20).
- Oil Conservation Division (OCD), New Mexico Energy, Minerals and Natural Resources Department correspondence dated March 8, 2009, May 1, 2009, and June 17, 2009.

The Division was notified in advance of construction, and visited the project on June 11, 2009 to review the project, and returned to inspect the new Evaporation Pond 3 on June 18, 2009 and June 29, 2009. The following Certification Report describes the activities and procedures performed during the construction of Evaporation Pond 3 in order to document compliance with the approved Engineering Design Plans, Project Specifications, and CQA Plan.

Mr. Edward J. Hansen  
August 25, 2009  
Page 2



We appreciate the opportunity of working with you and OCD regarding the construction quality assurance for the construction of Evaporation Pond 3 at Basin Disposal Inc. Please contact us with your questions and comments regarding this Certification Report.

Very truly yours,

**Gordon Environmental, Inc.**

A handwritten signature in black ink, appearing to read "Michael R. Heinsteins". The signature is fluid and cursive, with a long horizontal stroke at the end.

Michael R. Heinsteins, P.E.  
CQA Officer

A handwritten signature in black ink, appearing to read "I. Keith Gordon". The signature is cursive and somewhat stylized, with a prominent vertical stroke.

I. Keith Gordon, P.E.  
Principal

cc: Mr. John Volkerding PhD, General Manager, Basin Disposal Inc.  
Mr. James W. Jordan, P.E., Jordan Engineering Inc.

**Engineering Certification Report  
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## 1.0 INTRODUCTION

This Certification Report describes the activities and procedures applied during the construction of Evaporation Pond 3 and the Construction Quality Assurance (CQA) activities performed. Documentation that Evaporation Pond 3 has been constructed in accordance with the approved design documents, regulatory standards, and CQA protocol is provided in this Report.

### 1.1. Project Overview

From May 18, 2009 through July 20, 2009, Evaporation Pond 3 was constructed at Basin Disposal Inc., (BDI) located at 200 Montana Street, Bloomfield, New Mexico 87412. Gordon Environmental, Inc. (GEI) performed the engineering design and on-site CQA activities. The primary construction activities for Evaporation Pond 3 are:

- Mass excavation
- Perimeter berm construction
- Subgrade preparation
- Installation of the Geosynthetic Clay Liner (GCL)
- Installation of the Secondary Flexible Membrane Liner (FML)
- Installation of the Leak Detection System
- Installation of the Geonet
- Installation of the Primary Flexible Membrane Liner (FML)
- Installation of the Textured panels of Flexible Membrane Liner (FML)

A GEI CQA Technician was on-site at critical junctions during mass excavation and berm construction, and on-site continually to observe, inspect, and record liner installation procedures. The purpose of the CQA work is to document that construction activities performed at Basin Disposal Inc. comply with the CQA Plan, engineering design plans, project specifications and regulatory requirements. Engineering design plans, technical specifications, field observations, and tests were used to provide quantitative criteria with which to evaluate the final product. GEI personnel were responsible for a variety of CQA activities, including:

- Reviewing surveying results to confirm subgrade elevations
- Measuring subgrade, berm, and anchor trench densities
- Observing liner storage and installation procedures
- Observing liner material seaming and testing procedures

- Observing geonet material installation and seaming
- Observing leak detection system construction
- Reviewing documentation, including laboratory and field test results
- Providing this Engineering Certification Report documenting completed construction

## **1.2. Report Organization**

This Certification Report describes the CQA activities and procedures performed during the construction of Evaporation Pond 3 at Basin Disposal Inc. The attached figures, appendices, photographs and daily logs provide appropriate quantitative and qualitative documentation. Cross-reference to the Figures and Attachments are in **bold** type to facilitate the Division's review.

## **2.0 EVAPORATION POND 3 CONSTRUCTION**

### **2.1. Summary**

Evaporation Pond 3 is located north and immediately adjacent to the previously constructed Evaporation Pond 1, and the total project area is approximately 2.2 acres in size as shown on the site plan (**Figure 1**). Mass excavation, berm construction, and subgrade preparation were performed from May 18, 2009 to June 15, 2009. Geosynthetic Clay Liner (GCL), Secondary Flexible Membrane Liner (FML), Geonet, Leak Detection System, and Primary FML installation activities for Evaporation Pond 3 were performed from June 16, 2009 to June 24, 2009. Anchor trench backfilling/compaction; and stormwater drainage channel excavation and stormwater detention pond excavation was performed from June 25, 2009 to July 2, 2009. Bollard installation was completed on July 20, 2009.

Mass excavation, berm construction, and fine-grading of the subgrade was conducted by Foutz and Bursum Construction Co., Inc. (FAB); Southwest Liner Systems, Inc. (SWLS) performed the installation of the GCL, Secondary FML, placed the Geotextile, Geonet, and Primary FML. Conformance testing of geosynthetics was performed by SWLS, while documentation and quality assurance were performed by GEI.

## 2.2. Subgrade Preparation

The following sections describe the activities performed during mass excavation, berm construction, subgrade preparation, and CQA testing.

### 2.2.1. Clearing, Grubbing and Mass Excavation

Foutz and Bursum Construction Co., Inc. performed the mass excavation and the fine grading to Evaporation Pond design grades. A previously constructed but unused Evaporation Pond along with a large stockpile of soil was present within the footprint of Evaporation Pond 3. During pond construction, excavated soils as well as the soils from the stockpile were pre-tested and used in perimeter berm construction. The remaining soils were removed to a stockpile area located west of Evaporation Pond 2.

### 2.2.2. Coordinate System

The project area was surveyed in a grid pattern so that the locations of sample and testing points used during construction were readily discernible by the CQA Technician. The survey grid, shown on **Figures 4-9**, was established by GEI for use during construction.

### 2.2.3. Subgrade and Berm Compaction

During excavation, berms were built surrounding the evaporation pond using both excavated soils as well as soils from the on-site stockpile. Soils were placed in ten maximum one-foot thick lifts and were compacted to 90% of Standard Proctor Dry Density as verified by field density tests. After berm construction, mass excavation, and fine grading to the elevations shown on **Figure 3** was completed, the floor soils were compacted using a vibratory roller. The in-place density was measured at a minimum frequency of 4 tests per acre, using a Troxler® 3440 Moisture-Density Gauge, requiring 8 tests for the 2.2-acre± footprint and 24 tests for berm construction. A total of 15 density tests on the floor, 14 for the anchor trench, and 128 for the berms was performed (**Figure 4**), and all results passed the required specification of 90%, or higher, of the Reference Standard Proctor. The results for the Standard Proctor laboratory tests used as references are provided in **Appendix A.3**, and field compaction testing results are

tabulated in **Appendix B.1**. Maximum densities of 119.0 lb/ft<sup>3</sup>, 116.1 lb/ft<sup>3</sup>, and 111.5 lb/ft<sup>3</sup> were used as the Reference Maximum Densities for each of three identified on-site soil types.

#### 2.2.4. Subgrade Acceptance

Upon completion of subgrade construction, Evaporation Pond 3 was surveyed by Russell Surveying Inc., of Aztec, NM. The topography of the base grade was then verified and approved by the GEI CQA Officer prior to liner deployment. **Figure 2** shows the design grades, and **Figure 3** provides the as-built grades for the finished subgrade surface.

The GEI Site CQA Technician and the Installer's Field Installation Manager (FIM) inspected the subgrade surface prior to beginning liner installation activities. The subgrade surface was found to be in good condition and free from sticks, sharp stones, vegetation and other deleterious material. The GEI Site CQA Technician and the FIM continued to inspect the subgrade surface during liner installation in areas immediately ahead of deployment to identify and remove any large or angular particles, sharp objects, etc. The results of the inspection and the FIM's acceptance of the subgrade were annotated in the Daily Reports and Approval Forms which are included in the **Field Log and Photographs** section.

### 2.3. **Geosynthetic Clay Liner**

In accordance with project specifications, the Geosynthetic Clay Liner (GCL) was placed in direct contact with the prepared subgrade. The following sections describe the procedures and activities performed during the GCL installation, observation, and CQA testing.

#### 2.3.1. Geosynthetic Clay Liner Product

Approximately 1,560 ft<sup>2</sup> of BENTOMAT-ST, a reinforced GCL material manufactured by CETCO of Lovell, Wyoming, was used in the construction of Evaporation Pond 3 and installed in the leak detection sump areas. All GCL rolls applied to Evaporation Pond 3 were equipped with the Winning Edge®, an upgrade to the original BENTOMAT-ST that eliminates the need for free bentonite application to the longitudinal seams. Copies of the manufacturer's quality

control test results and certifications were reviewed by the GEI CQA Officer to determine that the materials met or exceeded the minimum properties specified for all GCL used for the project. Copies of the manufacturer's quality test results and certifications are included in **Appendix C.1**. Upon arrival at the site, the rolls of GCL were stored in their original, unopened packaging until deployment on the subgrade.

### 2.3.2. Geosynthetic Clay Liner Installation

The guidelines stipulated in the CQA Plan, project specifications, permit drawings, engineering design drawings, and the generally accepted GCL installation procedures were strictly followed during this project. The roll of GCL was carefully transported from the storage area to Evaporation Pond 3 using a forklift equipped with extendable spreader bars. As the roll was moved, the label was removed and submitted to the Site CQA Technician for documentation in the GCL Deployment Log (**Appendix D.1**) and panel location (**Figure 5**). The labels were compared with the shipping invoice to verify that the materials received corresponded with materials subjected to manufactures quality control/manufactures quality assurance testing (**Section 2.3.3**). With the primary backing, non-woven geotextile side facing upward, each GCL roll was placed over the prepared subgrade in the leak detection sump areas as shown on the engineering drawings. GCL was not placed in standing water or deployed during rainfall.

After each roll had been deployed, adjoining rolls were positioned with a 6-inch minimum overlap on the longitudinal seams per manufacturer's guidelines and technical specifications. All longitudinal seams were equipped with the Winning Edge®. Each seam overlap was placed such that the direction of potential flow is from the top sheet to the bottom sheet creating a shingle effect. Material placement was observed by the Site CQA Technician for potential damage due to handling or installation.

### 2.3.3. Geosynthetic Clay Liner Testing

GCL testing included manufacturing quality control (MQC) and manufacturing quality assurance (MQA), conformance testing, construction quality control (CQC) and construction quality assurance (CQA). Each type of testing is described in the following sections.

2.3.3.1. *Manufacturing Quality Control (MQC) and Manufacturing Quality Assurance (MQA)*

MQC and MQA testing of the bentonite and geotextile components, as well as the finished geosynthetic clay liner, were performed by the manufacturer. Random samples were collected from each day's production and tested for uniformity, thickness, bentonite weight and tensile properties. The GCL quality control certification and GCL property values and testing frequencies are provided in **Appendix C.1**.

2.3.3.2. *Conformance Testing*

The Site CQA Technician verified that the FIM collected random a sample from the roll of GCL. A sample approximately two feet long was collected from the entire roll width and shipped to an independent laboratory for conformance testing. Conformance samples were collected at a frequency of at least one per 100,000 ft<sup>2</sup> of GCL installed to verify that the GCL delivered to the site met the minimum project specifications. Approximately 1,560 ft<sup>2</sup> of GCL was installed, requiring one (1) conformance sample. An independent laboratory (TRI/Environmental, Inc., Austin, Texas) tested for free swell (ASTM D 5890) and mass per unit area (ASTM D 993). The results of this testing are presented in **Appendix C.2**. Conformance test results for the sample was reviewed by the GEI CQA Officer and accepted in accordance with the project specifications. Conformance test results indicate that the installed GCL meets the project specifications.

2.3.3.3. *Construction Quality Control (CQC) and Construction Quality Assurance (CQA)*

The Site CQA Technician and the FIM inspected each roll of material as it arrived on-site. The material was inspected for potential damage and uniformity. Roll identification numbers were compared with those on the manufacturer certifications to verify proper delivery.

The Site CQA Technician and the FIM visually inspected all GCL for potential damage during installation. No areas of damage were observed.

#### 2.3.4. Geosynthetic Clay Liner Deployment Records

Documentation of the GCL deployment, and CQA review of each panel, was required prior to approval and acceptance. The GCL installation was not accepted until the deployment records and manufacturer's certification reports were submitted to and approved by the GEI CQA Officer. The As-built Panel Layout for Evaporation Pond 3 GCL is included as **Figure 5**. The Daily Summary Reports and documentation of GCL placement at the leak detection sumps were recorded at the end of each construction day. Copies of the Daily Summary Reports and photographs documenting GCL placement activities are provided in the **Field Log and Photographs** section of this report.

#### **2.4. 60-Mil Secondary Flexible Membrane Liner**

The Secondary FML was installed directly above the GCL in leak detection sumps, and the subgrade in accordance with the engineering design drawings, project specifications, and the CQA plan. The following sections describe the procedures and activities performed during FML installation, observation, and CQA testing.

##### 2.4.1. Flexible Membrane Liner Product

The Secondary FML utilized in Evaporation Pond 3 construction is 60-mil, high-density polyethylene (HDPE) smooth liner, manufactured by Poly-Flex, Inc. of Grand Prairie, Texas. Smooth liner material is specified for the floor and sidewalls of Evaporation Pond 3, with the sidewalls requiring a minimum 10 foot run-out extending onto the floor from the toe of slope. The FML was delivered on-site in rolls 23 feet wide by 500 feet long, and was staged along the western perimeter of Evaporation Pond 3 to provide easy access and to minimize handling of the material. In accordance with the CQA Plan and project specifications, material was not stacked more than two rolls high. The labels were compared with the shipping invoice to verify that the materials received corresponded with materials subjected to manufactures quality control/manufactures quality assurance testing (see **Section 2.4.3**). The material was also inspected for damage during off-loading and staging.

#### 2.4.2. Flexible Membrane Liner Installation

The FML installation activities were performed in accordance with the guidelines stipulated in the project CQA Plan, project specifications, the engineering design drawings, and industry standards for FML handling, placement, and testing. Each roll of FML was carefully moved from the staging area to Evaporation Pond 3 using a rubber-tired extendable forklift. FML was not placed in standing water or deployed during rainfall. Upon deployment, each roll label was removed and submitted to the Site CQA Technician, and panel location documented (see **Figure 6**).

After each FML panel had been placed, adjoining panels were positioned with a 4 to 6 inch overlap required for hot-wedge fusion welding. The overlap distance is required for proper seaming, and to allow peel and shear tests to be performed on the seams. Seams were oriented at approximately 45 degrees to the line of prevailing base grade slope. No perpendicular seams were placed on the sideslopes.

#### 2.4.3. Flexible Membrane Liner Testing

FML testing included manufacturer's quality control (MQC) and quality assurance (MQA), conformance testing, construction quality control (CQC), CQA, and seam testing. Each type of testing is discussed in the following sections.

##### 2.4.3.1. *Manufacturer's Quality Control (MQC)*

INEOS Olefins & Polymers USA LLC., performed resin testing on the raw materials used in the manufacturing of the FML. These test results and written certifications that the product delivered has been extruded from an acceptable resin are included in **Appendix C.3**.

##### 2.4.3.2. *Manufacturer's Quality Assurance (MQA)*

As a part of the MQA testing, specific performance and characterization qualities were evaluated on random samples collected from the geomembrane rolls prior to their delivery to the site:

- Thickness (ASTM D 5199 for smooth)
- Density (ASTM D 1505)
- Tensile Properties (ASTM D 6693)
- Tear Resistance (ASTM D 1004)
- Carbon Black Content (ASTM D 1603) or (ASTM D 4218)
- Carbon Black Dispersion (ASTM D 5596)
- Puncture Resistance (ASTM D 4833)
- UV Resistance (ASTM D 5885)
- Oxidation induction time (ASTM D 3895)

Test results are included in **Appendix C.3**. These MQA results were reviewed by the GEI CQA Officer and approved for consistency with the project specifications (see **Section 2.4.3.3**. Conformance Testing).

#### 2.4.3.3. *Conformance Testing*

The Site CQA Technician verified that the FIM collected random samples from selected rolls of the 60-mil smooth FML that were delivered to the site. A sample approximately two feet long was collected from the entire roll width and shipped to an independent laboratory (TRI/Environmental Inc., Austin, Texas) for conformance testing. Conformance samples were collected at a frequency of at least one per 100,000 ft<sup>2</sup> of liner to confirm that the FML delivered to the site conformed to the minimum requirements of the project specifications. Approximately 93,500 ft<sup>2</sup> of 60-mil smooth Secondary FML was installed requiring one (1) conformance test. The samples were sent to an independent laboratory (TRI/Environmental, Inc., Austin, Texas) and tested for qualities as outlined in the Geosynthetic Technical Specifications. Conformance test results were reviewed by the GEI CQA Officer and accepted in accordance with project specifications. The test results for the sample is included in **Appendix C.4**.

#### 2.4.3.4. *Construction Quality Control (CQC)*

The quality control procedures specified in the project documents were strictly followed in order to provide a method to measure and regulate the quality of liner installation. These procedures included such activities as start-up trial welds, destructive and non-destructive seam testing, and verification that the deployment and seaming procedures were performed in accordance with project specifications.



Trial welds were performed at the start and midpoint of each workday; after each break in seaming of one hour or more; and after any equipment shutdown. The trial welds were a minimum of ten feet in length for fusion welders, and a minimum of three feet in length for extrusion fillet welders. One-inch-wide cutouts of the trial welds were field tested for shear and peel strength using a tensiometer. All testing was performed in the presence of the Site CQA Technician. If the results of the trial weld testing did not comply with the CQA Plan and project specifications, the welder was not permitted to continue seaming until the deficiencies were corrected and a trial weld was performed which passed the field testing requirements. Trial weld documentation is included in **Appendix D.6**.

The seam testing program for Evaporation Pond 3 included peel and shear testing on random samples cut from the installed FML, and nondestructive testing (air pressure and/or vacuum box testing) on all field seams. The seam testing program is detailed in **Section 2.4.3.6** of this report.

Both the Site CQA Technician and FIM observed placement activities to verify that the deployment and seaming procedures were performed in accordance with the CQA Plan and project specifications including subgrade inspection, seam cleaning, and precautions against potential liner damage.

#### *2.4.3.5. Construction Quality Assurance (CQA)*

The Site CQA Technician and FIM visually inspected all material for manufacturing and installation defects. No manufacturing flaws were observed in the installed FML. The Site CQA Technician inspected all seamed and non-seamed areas of the geomembrane for wrinkles, defects, holes, blisters, etc. After each panel was deployed, the Site CQA Technician and FIM walked the length of each panel and identified any suspect areas (e.g., defects or holes) by marking these areas for repair with a highly visible paint marker. All repairs are documented in the Seam Vacuum Test and Defect-repair Log

#### 2.4.3.6. Seam Testing

In accordance with the CQA Plan and project specifications, the field seam verification program consisted of destructive and non-destructive testing. All sampling and field-testing was performed by the installer in the presence of the Site CQA Technician. In addition to field-testing, destructive samples were sent to an independent laboratory (TRI/Environmental, Inc., Austin, Texas) for peel and shear strength testing.

##### A. Destructive Seam Testing

In accordance with the project specifications, a minimum of one destructive test for every 500 linear feet of welded seam was performed on the FML requiring nine tests. Nine (9) test samples (SDT-1 through SDT-9) were evaluated in accordance with the CQA Plan and project specifications. Each destructive test sample was divided into three segments. The first segment was tested in the field for peel and shear strength by the installer. The second segment was shipped to TRI/Environmental, Inc. in Austin, Texas for laboratory testing. The third sample segment was retained by the Site CQA Technician and delivered to Basin Disposal Inc. to be archived on-site. Results of the field destructive tests are provided in **Appendix D.10**. The laboratory test results are included in **Appendix E**.

##### B. Non-Destructive Seam Testing

Air pressure testing was performed on all double-wedge fusion welded seams except where channel intersections occurred. Where intersections occurred, the seam section was extrusion welded. Vacuum box testing was performed on all extrusion welded portions of seams and patches and where intersections occurred on double-wedge fusion-welded seams. Test results are documented on the *Geomembrane Seam – Pressure Test Log* (**Appendix D.8**) and the *Geomembrane Seam – Vacuum Test and Defect-repair Log* (**Appendix D.9**). All seams and repairs were required to pass the non-destructive testing specifications outlined in the CQA Plan and Project Specifications before being accepted.

#### 2.4.4. Liner Deployment Records

Documentation for liner deployment and testing of each area was required prior to liner approval and acceptance. Submittals for the lined area included:

- FML Deployment Log (**Appendix D.2**)
- Geomembrane Pre-weld Qualification Test Record (**Appendix D.6**)
- Geomembrane Seaming Log (**Appendix D.7**)
- Geomembrane Seam Pressure Test Log (**Appendix D.8**)
- Geomembrane Seam Vacuum Test and Defect Repair Log (**Appendix D.9**)
- Geomembrane Seam Field Destructive Test Log (**Appendix D.10**)

The Secondary FML installation was accepted after the above-listed data were submitted to, reviewed, and approved by the GEI CQA Officer. The As-built Secondary FML Panel Layout for Evaporation Pond 3 is included as **Figure 6**. Daily Summary Reports were logged during each construction day, and photographs were taken showing the FML placement activity. The Daily Summary Reports and project photographs are provided in the **Field Log and Photographs** Section.

### 2.5. **Leak Detection Sump Construction**

The leak detection system for Evaporation Pond 3 was constructed as described in the engineering design plans, CQA Plan and project specifications. Construction activities are summarized below.

#### 2.5.1. Leak Detection Sumps

The geotextile was aligned in the leak detection sumps prior to placement of select aggregate. The purpose of the geotextile is to provide a cushion between the aggregate and the secondary HDPE liner. Four layers of 200-Mil geonet were banded together and attached at the base of the 4" HDPE leak detection riser pipe for support and protection of the secondary liner. The perforations in the riser pipe were then covered with a wrap of geotextile and secured with several zip ties to prevent the intrusion of fines into the leak detection riser pipe. Prior to installation, all leak detection sump collection system piping was inspected to verify that identification markings, pipe construction, and perforations met project specifications. To finish,

the leak detection sumps were filled with select aggregate, and the geotextile was “enveloped”. During the entire process of constructing the leak detection sumps, extreme caution was taken as to not jeopardize the integrity, alignment, and slope of the piping, or integrity of the secondary liner.

### 2.5.2. *Geotextile Fabric*

Approximately 2,430 ft<sup>2</sup> of 12-oz/yd<sup>2</sup> geotextile fabric were installed in the Evaporation Pond 3 leak detection sumps. The geotextile fabric was delivered, stored and handled in strict accordance with the CQA Plan, project specifications, and applicable industry standards. As required by the CQA Plan and project specifications, the manufacturer (Propex) performed the following evaluations of the material prior to delivery to the site:

- Mass/Unit Area (ASTM D 5261)
- Thickness (ASTM D 5199)
- Grab Tensile Strength (ASTM D 4632)
- Puncture Strength (ASTM D 4833)
- Mullen Burst Strength (ASTM D 3786)
- Trapezoidal Tear Strength (ASTM D 4533)

**Appendix C.7** provides the Geotextile Materials Certification provided by the manufacturer. Per the CQA Plan and project specifications, independent laboratory conformance test results, consisted of the following:

- Mass/Unit Area (ASTM D 5261)
- Grab Tensile Strength (ASTM D 4632)
- Puncture Strength (ASTM D 4833)
- Mullen Burst Strength (ASTM D 3786)
- Permittivity (ASTM D 4491)
- Apparent opening size (ASTM D 4751)

**Appendix C.8** provides the results of laboratory testing. The results were reviewed by the GEI CQA Officer and compared with the project specifications and CQA Plan for geotextile fabric. The geotextile meets all technical specification requirements.

### 2.5.3. Leak Detection Sump Aggregate

Project specifications require one (1) gradation from each source of the select aggregate used. Approximately 34 cubic yards of material were used, all from a single source requiring 1 gradation analysis; a summary of the gradation test is provided below, and test results are provided in **Appendix F.2**:

<u>Specification</u>	<u>Coarse Aggregate (Average)</u>
• 90-100% by weight passing the 1½-inch sieve	100%
• 20-55% by weight passing the 1-inch sieve	48.3%
• <2% by weight passing the ¾-inch sieve	8.2%
• <1% by weight passing the ½-inch sieve (NS)	0.6%

Initial sieve analysis of the aggregate reported a 1% fines content. In communications with both the Contractor and the Site CQA Officer it was decided to wash the material and take a second sieve analysis. The material was washed using a water truck and the slightly elevated bed of a dump truck containing the aggregate. Once the sieve analysis was presented to the Site CQA Technician, the Site CQA Officer was contacted to discuss the issue of > 2% passing the ¾-inch sieve. After reviewing the second sieve analysis, the Site CQA Officer approved this material on the condition that the leak detection riser pipe be wrapped with geotextile material, to prevent the potential intrusion of material less than ½-inch in size. This decision was also based on the fact that materials smaller than the pipe perforations (i.e. ½") are less than 1% by weight. GEI's Site CQA Technician was on-site for the verification of this process, as documented in the **Field Log and Photographs** section of this report.

### 2.5.4. Leak Detection Sump Riser Pipe

The two leak detection sumps for Evaporation Pond 3 consist of inclined riser pipes that are placed along the southern berm and do not penetrate the liner system. The lowest two-feet for the pipes have been perforated using a ½" drill bit. This perforated area is located within the aggregate filled areas of the leak detection sumps; and the remaining pipe is solid and transverses up the southern slope and is protected with a HDPE cap. Two yellow painted bollards were

placed surrounding the exposed riser pipe at the top of slope for protection. **Appendix F.1** provides the leak detection riser pipe material certifications.

## **2.6. Geonet Drainage Layer**

The Geonet was installed directly above the Secondary FML in accordance with the engineering design drawings, project specifications, and CQA plan. The following sections describe the procedures and activities performed during Geonet installation, observation, and CQA testing.

### *2.6.1. Geonet Drainage Layer Product*

The Geonet utilized in Evaporation Pond 3 construction is 200-mil, high-density polyethylene (HDPE), manufactured by Poly-Flex, Inc. of Grand Prairie, Texas. Geonet is specified for the floor and sidewalls of Evaporation Pond 3, and was delivered on-site in rolls 14 feet wide by 325 feet long. Rolls were staged along the western perimeter of Evaporation Pond 3 to provide easy access, and to minimize handling of the material. In accordance with the CQA Plan and project specifications, material was not stacked more than two rolls high. The labels were compared with the shipping invoice to verify that the materials received corresponded with materials subjected to manufactures quality control/manufactures quality assurance testing (see **Section 2.6.3**). The material was also inspected for damage during off-loading and staging.

### *2.6.2. Geonet Drainage Layer Installation*

The Geonet installation activities were performed in accordance with the guidelines stipulated in the BDI CQA Plan, project specifications, the engineering design drawings, and industry standards for Geonet handling, and placement. Each roll of Geonet was carefully moved from the staging area to Evaporation Pond 3 using a rubber-tired extendable forklift. The forklift was not allowed on the Secondary FML, and the Geonet was placed by hand. Upon deployment, each role label was removed and submitted to the Site CQA Technician, and panel location documented (see **Figure 7**).

After each Geonet panel had been placed, adjoining panels were positioned with a 4 to 6 inch overlap. The overlap distance is required for proper attachment using zip ties placed at 6" and

5°, longitudinally and end-to-end seams respectively. Seams were oriented at approximately 45 degrees to the line of prevailing base grade slope, and perpendicular to the side-slopes.

### *2.6.3. Geonet Drainage Layer Testing*

Geonet testing included manufacturer's quality control (MQC) and quality assurance (MQA), conformance testing, construction quality control (CQC), CQA, and seam testing. Each type of testing is discussed in the following sections.

#### *2.6.3.1. Manufacturer's Quality Control (MQC)*

Chevron Phillips Chemical Company LP., performed resin testing on the raw materials used in the manufacturing of the Geonet. These test results and written certifications that the product delivered has been extruded from an acceptable resin are included in **Appendix C.5**.

#### *2.6.3.2. Manufacturer's Quality Assurance (MQA)*

As a part of the MQA testing, specific performance and characterization qualities were evaluated on random samples collected from the geonet rolls prior to their delivery to the site:

- Thickness (ASTM D 5199)
- Density (ASTM D 1505)
- Tensile Properties (ASTM D 7179)
- Carbon Black Content (ASTM D 1603)
- Transmissivity (ASTM D 4716)

Test results are included in **Appendix C.5**. These results were reviewed by the GEI CQA Officer; compared with the conformance testing results for consistency with the project specifications (see **Section 2.6.3.3. Conformance Testing**); and confirmed to be in compliance.

#### *2.6.3.3. Conformance Testing*

The Site CQA Technician verified that the FIM collected random samples from selected rolls of the Geonet that was delivered to the site. A sample approximately two feet long was collected from the entire roll width and shipped to an independent laboratory for conformance testing. Conformance samples were collected at a frequency of at least one per 100,000 ft<sup>2</sup> to confirm

that the Geonet delivered to the site conformed to the minimum requirements of the project specifications. Approximately 93,500 ft<sup>2</sup> of Geonet was installed requiring one (1) conformance test. The sample was sent to an independent laboratory (TRI/Environmental, Inc., Austin, Texas) and tested for Thickness (ASTM D 1777), Mass/Unit area (ASTM D 3776), Density (ASTM D 1505), Carbon Content (ASTM D 1603, mod), Melt Index (ASTM D 1238), and Wide Width Tensile (ASTM D4595, mod). Conformance test results were reviewed by the GEI CQA Officer and accepted in accordance with project specifications. The test results for the sample are included in **Appendix C.6**.

#### 2.6.3.4. *Construction Quality Control (CQC)*

The quality control procedures specified in the project documents were strictly followed in order to provide a method to measure and regulate the quality of geonet installation. These procedures included such activities as proper overlap and correct tie spacing on floor and slopes.

Both the Site CQA Technician and FIM observed placement activities to verify that the deployment and seaming procedures were performed in accordance with the CQA Plan and project specifications.

#### 2.6.3.5. *Construction Quality Assurance (CQA)*

The Site CQA Technician and FIM visually inspected all material for manufacturing and installation defects. No manufacturing flaws were observed in the installed Geonet. The Site CQA Technician inspected all seamed and non-seamed areas of the geonet for wrinkles, defects, etc. After each panel was deployed, the Site CQA Technician and FIM walked the length of each panel to identify any suspect areas (e.g., defects or tears) by marking these areas for repair with a highly visible paint. No suspect areas were found.

#### 2.6.4. Geonet Deployment Records

Documentation for geonet deployment was required prior to liner approval and acceptance. Submittals for the lined area included:

- Geonet Deployment Log (**Appendix D.4**)

The Geonet installation was accepted after the above-listed data were submitted to, reviewed, and approved by the GEI CQA Officer. The As-built Geonet Panel Layout for Evaporation Pond 3 is included as **Figure 7**. Daily Summary Reports were logged during each construction day, and photographs were taken showing the Geonet placement activity. The Daily Summary Reports and project photographs are provided in the **Field Log and Photographs** Section.

## 2.7. 60-Mil Primary Flexible Membrane Liner

The Primary FML was installed directly above the Geonet in accordance with the engineering design drawings, project specifications, and CQA plan. The following sections describe the procedures and activities performed during FML installation, observation, and CQA testing.

### 2.7.1. *Flexible Membrane Liner Product*

The Primary FML utilized in Evaporation Pond 3 construction is 60-mil, high-density polyethylene (HDPE) smooth liner, manufactured by Poly-Flex, Inc. of Grand Prairie, Texas. Smooth liner material is specified for the floor and sidewalls of Evaporation Pond 3, with the sidewalls requiring a minimum 10 foot run-out extending onto the floor from the toe of slope. The FML was delivered on-site in rolls 23 feet wide by 500 feet long, was staged along the western perimeter of Evaporation Pond 3 to provide easy access and to minimize handling of the material. In accordance with the CQA Plan and project specifications, material was not stacked more than two rolls high. The labels were compared with the shipping invoice to verify that the materials received corresponded with materials subjected to manufactures quality control/manufactures quality assurance testing (see **Section 2.7.3**). The material was also inspected for damage during off-loading and staging.

### 2.7.2. *Flexible Membrane Liner Installation*

The Primary FML installation activities were performed in accordance with the guidelines stipulated in the project CQA Plan, project specifications, the engineering design drawings, and industry standards for FML handling, placement, and testing. Each roll of FML was carefully moved from the staging area to Evaporation Pond 3 using a rubber-tired extendable forklift. The forklift was not allowed on the Geonet, the Primer HDPE Liner was placed by hand. FML was

not placed in standing water or deployed during rainfall. Upon deployment, each roll label was removed and submitted to the Site CQA Technician, and panel location documented (see **Figure 8**).

After each FML panel had been placed, adjoining panels were positioned with a 4 to 6 inch overlap required for hot-wedge fusion welding. The overlap distance is required for proper seaming, and to allow peel and shear tests to be performed on the seams. Seams were oriented at approximately 45 degrees to the line of prevailing base grade slope. No perpendicular seams were placed on the sideslopes.

### 2.7.3. *Flexible Membrane Liner Testing*

FML testing included manufacturer's quality control (MQC) and quality assurance (MQA), conformance testing, construction quality control (CQC), CQA, and seam testing. Each type of testing is discussed in the following sections.

#### 2.7.3.1 *Manufacturer's Quality Control (MQC)*

INEOS Olefins & Polymers USA LLC., performed resin testing on the raw materials used in the manufacturing of the FML. These test results and written certifications that the product delivered has been extruded from an acceptable resin are included in **Appendix C.3**.

#### 2.7.3.2 *Manufacturer's Quality Assurance (MQA)*

As a part of the MQA testing, specific performance and characterization qualities were evaluated on random samples collected from the geomembrane rolls prior to their delivery to the site:

- Thickness (ASTM D 5199 for smooth)
- Density (ASTM D 1505)
- Tensile Properties (ASTM D 6693)
- Tear Resistance (ASTM D 1004)
- Carbon Black Content (ASTM D 1603) or (ASTM D 4218)
- Carbon Black Dispersion (ASTM D 5596)
- Puncture Resistance (ASTM D 4833)
- UV Resistance (ASTM D 5885)
- Oxidation induction time (ASTM D 3895)

Test results are included in **Appendix C.3**. These MQA results were reviewed by the GEI CQA Officer and approved for consistency with the project specifications (see **Section 2.7.3.3**. Conformance Testing).

#### 2.7.3.3. *Conformance Testing*

The Site CQA Technician verified that the FIM collected random samples from selected rolls of the 60-mil smooth FML that were delivered to the site. A sample approximately two feet long was collected from the entire roll width and shipped to an independent laboratory (TRI/Environmental, Inc., Austin, Texas) for conformance testing. Conformance samples were collected at a frequency of at least one per 100,000 ft<sup>2</sup> of liner to confirm that the FML delivered to the site conformed to the minimum requirements of the project specifications. Approximately 93,500 ft<sup>2</sup> of 60-mil smooth Primary FML was installed requiring one (1) conformance test. The samples were sent to an independent laboratory (TRI/Environmental, Inc., Austin, Texas) and tested for qualities as outlined in the Geosynthetic Technical Specifications. Conformance test results were reviewed by the GEI CQA Officer and accepted in accordance with project specifications. The test results for the sample are included in **Appendix C.4**.

#### 2.7.3.4. *Construction Quality Control (CQC)*

The quality control procedures specified in the project documents were strictly followed in order to provide a method to measure and regulate the quality of liner installation. These procedures included such activities as start-up trial welds, destructive and non-destructive seam testing, and verification that the deployment and seaming procedures were performed in accordance with project specifications.

Trial welds were performed at the start and midpoint of each workday; after each break in seaming of one hour or more; and after any equipment shutdown. The trial welds were a minimum of ten feet in length for fusion welders, and a minimum of three feet in length for extrusion fillet welders. One-inch-wide cutouts of the trial welds were field tested for shear and peel strength using a tensiometer. All testing was performed in the presence of the Site CQA Technician. If the results of the trial weld testing did not comply with the CQA Plan and project

specifications, the welder was not permitted to continue seaming until the deficiencies were corrected and a trial weld was performed which passed the field testing requirements. Trial weld documentation is included in **Appendix D.11**.

The seam testing program for Evaporation Pond 3 included peel and shear testing on random samples cut from the installed FML, and nondestructive testing (air pressure and/or vacuum box testing) on all field seams. The seam testing program is detailed in **Section 2.7.3.6** of this report.

Both the Site CQA Technician and FIM observed placement activities to verify that the deployment and seaming procedures were performed in accordance with the CQA Plan and project specifications including subgrade inspection, seam cleaning, and precautions against potential liner damage.

#### *2.7.3.5. Construction Quality Assurance (CQA)*

The Site CQA Technician and FIM visually inspected all material for manufacturing and installation defects. No manufacturing flaws were observed in the installed FML. The Site CQA Technician inspected all seamed and non-seamed areas of the geomembrane for wrinkles, defects, holes, blisters, etc. After each panel was deployed, the Site CQA Technician and FIM walked the length of each panel and identified any suspect areas (e.g., defects or holes) by marking these areas for repair with a highly visible paint marker. All repairs are documented in the Seam Vacuum Test and Defect-repair Log

#### *2.7.3.6. Seam Testing*

In accordance with the CQA Plan and project specifications, the field seam verification program consisted of destructive and non-destructive testing. All sampling and field-testing was performed by the installer in the presence of the Site CQA Technician. In addition to field-testing, destructive samples were sent to an independent laboratory (TRI/Environmental, Inc., Austin, Texas) for peel and shear strength testing.

#### A. Destructive Seam Testing

In accordance with the project specifications, a minimum of one destructive test for every 500 linear feet of welded seam was performed on the FML requiring nine tests. Nine (9) test samples (PDT-1 through PDT-9) were evaluated in accordance with the CQA Plan and project specifications. Each destructive test sample was divided into three segments. The first segment was tested in the field for peel and shear strength by the installer. The second segment was shipped to TRI/Environmental, Inc. in Austin, Texas for laboratory testing. The third sample segment was retained by the Site CQA Technician and delivered to Basin Disposal Inc. to be archived on-site. Results of the field destructive tests are provided in **Appendix D.15**. The laboratory test results are included in **Appendix E**.

#### B. Non-Destructive Seam Testing

Air pressure testing was performed on all double-wedge fusion welded seams except where channel intersections occurred. Where intersections occurred, the seam section was extrusion welded. Vacuum box testing was performed on all extrusion welded portions of seams and patches and where intersections occurred on double-wedge fusion-welded seams. Test results are documented on the *Geomembrane Seam – Pressure Test Log* (**Appendix D.13**) and the *Geomembrane Seam – Vacuum Test and Defect-repair Log* (**Appendix D.14**). All seams and repairs were required to pass the non-destructive testing specifications outlined in the CQA Plan and Project Specifications before being accepted.

#### 2.7.4. Liner Deployment Records

Documentation for liner deployment and testing of each area was required prior to liner approval and acceptance. Submittals for the lined area included:

- Primary FML Deployment Log (**Appendix D.5**)
- Geomembrane Pre-weld Qualification Test Record (**Appendix D.11**)
- Geomembrane Seaming Log (**Appendix D.12**)
- Geomembrane Seam Pressure Test Log (**Appendix D.13**)
- Geomembrane Seam Vacuum Test and Defect Repair Log (**Appendix D.14**)
- Geomembrane Seam Field Destructive Test Log (**Appendix D.15**)

The Primary FML installation was accepted after the above-listed data were submitted to, reviewed, and approved by the GEI CQA Officer. The As-built Primary FML Panel Layout for Evaporation Pond 3 is included as **Figure 8**. Daily Summary Reports were logged during each construction day, and photographs were taken showing the FML placement activity. The Daily Summary Reports and project photographs are provided in the **Field Log and Photographs** Section.

## **2.8. 60-Mil Textured Flexible Membrane Liner Panels**

Textured FML was installed directly above the Primary liner in accordance with the engineering design drawings, project specifications, and CQA plan. The following sections describe the procedures and activities performed during FML installation, observation, and CQA testing.

### *2.8.1. Flexible Membrane Liner Product*

The Textured FML utilized in the cell construction is 60-mil, high-density polyethylene (HDPE), manufactured by GSE, Inc. of Houston, Texas. This liner material is used in select locations of Evaporation Pond 3 for safe walkways and additional protection from the discharge of fluids into the evaporation pond. FML was delivered on-site in rolls 22.5 feet wide by 460 feet long, and was staged along the western perimeter of Evaporation Pond 3 to provide easy access, and to minimize handling of the material. The label was compared with the shipping invoice to verify that the materials received corresponded with materials subjected to manufactures quality control/manufactures quality assurance testing (see **Section 2.8.3**). The material was also inspected for damage during off-loading and staging.

### *2.8.2. Flexible Membrane Liner Installation*

Textured FML installation activities were performed in accordance with the guidelines stipulated in the project CQA Plan, project specifications, the engineering design drawings, and industry standards for FML handling, placement, and testing. Each roll of FML was carefully moved from the staging area to Evaporation Pond 3 using a rubber-tired extendable forklift. FML was not placed in standing water or deployed during rainfall. Upon deployment, each roll label was

removed and submitted to the Site CQA Technician, and panel location documented (see **Figure 9**).

### 2.8.3. *Flexible Membrane Liner Testing*

FML testing included manufacturer's quality control (MQC) and quality assurance (MQA), conformance testing, construction quality control (CQC), CQA, and seam testing. Each type of testing is discussed in the following sections.

#### 2.8.3.1 *Manufacturer's Quality Control (MQC)*

Chevron Phillips Chemical CO LP., performed resin testing on the raw materials used in the manufacturing of the FML. These test results and written certifications that the product delivered has been extruded from an acceptable resin are included in **Appendix C.3**.

#### 2.8.3.2 *Manufacturer's Quality Assurance (MQA)*

As a part of the MQA testing, specific performance and characterization qualities were evaluated on random samples collected from the geomembrane rolls prior to their delivery to the site:

- Thickness (ASTM D 5194 for textured)
- Density (ASTM D 1505)
- Tensile Properties (ASTM D 6693)
- Tear Resistance (ASTM D 1004)
- Carbon Black Content (ASTM D 1603) or (ASTM D 4218)
- Carbon Black Dispersion (ASTM D 5596)
- Puncture Resistance (ASTM D 4833)

Test results are included in **Appendix C.3**. These results were reviewed by the GEI CQA Officer and compared with the conformance testing results for consistency with the project specifications (see **Section 2.8.3.3. Conformance Testing**).

#### 2.8.3.3. *Conformance Testing*

The Site CQA Technician verified that the FIM collected random samples from selected rolls of textured FML that were delivered to the site. A sample approximately two feet long was collected from the entire roll width and shipped to an independent laboratory for conformance

testing. Conformance samples were collected at a frequency of at least one per 100,000 ft<sup>2</sup> of each type of liner to confirm that the FML delivered to the site conformed to the minimum requirements of the project specifications. Approximately 5,300 ft<sup>2</sup> of 60-mil textured FML was installed requiring one (1) conformance test. The sample was sent to an independent laboratory (TRI/Environmental, Inc., Austin, Texas) and tested for the previously mentioned qualities (see §2.8.3.2). Conformance test results were reviewed by the GEI CQA Officer and accepted in accordance with project specifications. The test results for the sample is included in **Appendix C.4**.

#### 2.8.3.4. *Construction Quality Control (CQC)*

The quality control procedures specified in the project documents were strictly followed in order to provide a method to measure and regulate the quality of liner installation. These procedures included such activities as start-up trial welds, non-destructive seam testing, and verification that the deployment and seaming procedures were performed in accordance with project specifications.

Trial welds were performed at the start and midpoint of each workday; after each break in seaming of one hour or more; and after any equipment shutdown. The trial welds were a minimum of three feet in length for extrusion fillet welders. One-inch-wide cutouts of the trial welds were field tested for shear and peel strength using a tensiometer. All testing was performed in the presence of the Site CQA Technician. If the results of the trial weld testing did not comply with the CQA Plan and project specifications, the welder was not permitted to continue seaming until the deficiencies were corrected and a trial weld was performed which passed the field testing requirements. Trial weld documentation is included in **Appendix D.11**.

The seam testing program for textured liner consisted of trial-weld testing and vacuum testing. The seam testing program is detailed in **Section 2.8.3.6** of this report. Both the Site CQA Technician and FIM observed placement activities to verify that the deployment and seaming procedures were performed in accordance with the CQA Plan and project specifications including seam preparation and precautions against potential liner damage.

#### 2.8.3.5. *Construction Quality Assurance (CQA)*

The Site CQA Technician and FIM visually inspected all material for manufacturing and installation defects. No manufacturing flaws were observed in the installed FML. The Site CQA Technician inspected all seamed and non-seamed areas of the geomembrane for wrinkles, defects, holes, blisters, etc. After each panel was deployed, the Site CQA Technician and FIM walked the length of each panel to identify any suspect areas (e.g., defects or holes) by marking these areas for repair with a highly visible paint marker. No suspect areas were found.

#### 2.8.3.6. *Seam Testing*

In accordance with the CQA Plan and project specifications, the field seam verification program consisted of non-destructive testing. All sampling and field-testing was performed by the installer in the presence of the Site CQA Technician.

##### A. Non-Destructive Seam Testing

Vacuum box testing was performed on all extrusion welded seams and where intersections occurred on double-wedge fusion-welded seams. Test results are documented on the *Geomembrane Seam – Vacuum Test and Defect-repair Log (Appendix D.16)*. All seams and repairs were required to pass the non-destructive testing specifications outlined in the CQA Plan and Project Specifications before being accepted.

#### 2.8.4. Liner Deployment Records

Documentation for liner deployment and testing of each area was required prior to liner approval and acceptance. Submittals for the lined area included:

- Textured FML Deployment Log (**Appendix D.16**)
- Geomembrane Pre-weld Qualification Test Record (**Appendix D.11**)
- Geomembrane Seam Vacuum Test and Defect Repair Log (**Appendix D.17**)

The textured FML installation was accepted after the above-listed data were submitted to, reviewed, and approved by the GEI CQA Officer. The As-built textured FML Panel Layout for Evaporation Pond 3 is included as **Figure 9**. Daily Summary Reports were logged during each

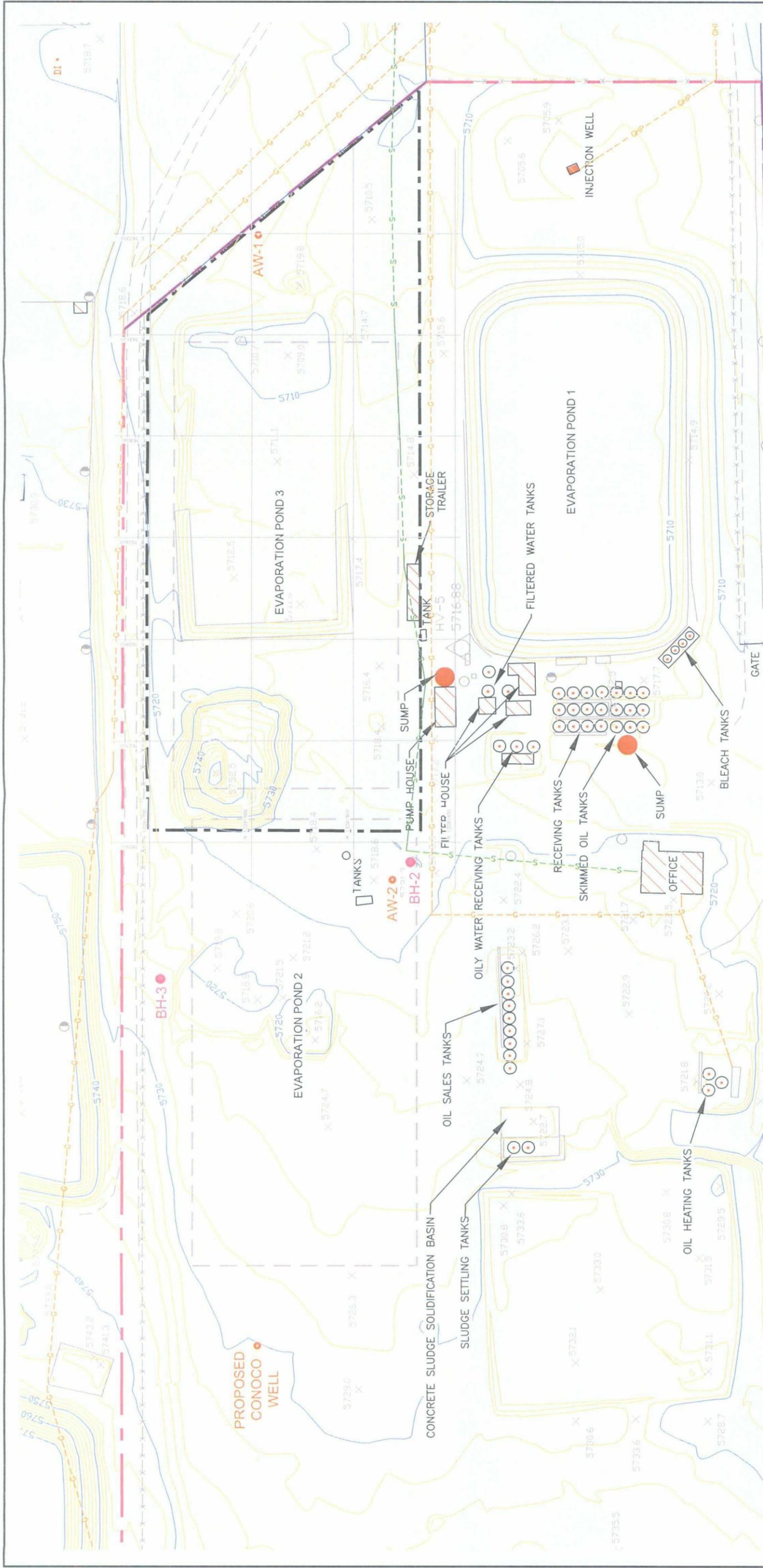
construction day, and photographs were taken showing the FML placement activity on the cell sidewalls. The Daily Summary Reports and project photographs are provided in the **Field Log and Photographs** Section.

## 2.9. Air Vents

Per the engineering design drawings, project specifications, and CQA plan air vents were installed at the top of the Evaporation Pond, and are shown on **Figure 9**. The vents penetrated all three layers (i.e., secondary HDPE liner, Geonet, primary HDPE liner). The purpose of the vents is to allow any air build-up beneath the liners to vent to the atmosphere, and thereby protect the integrity of the liner system.

## **FIGURES**

Figure 1	Evaporation Pond 3 – Site Plan
Figure 2	Evaporation Pond 3 – Subgrade Design Grades
Figure 3	Evaporation Pond 3 - Subgrade As-built Grades
Figure 4	Evaporation Pond 3 – Field Density Test Locations
Figure 5	Evaporation Pond 3 – GCL Panel Layout
Figure 6	Evaporation Pond 3 – Secondary FML Panel Layout
Figure 7	Evaporation Pond 3 – Geonet Panel Layout
Figure 8	Evaporation Pond 3 – Primary FML Panel Layout
Figure 9	Evaporation Pond 3 – Textured FML Panel Layout



**NOTES:**

1. LOCATION OF SITE UTILITIES IS APPROXIMATE. LOCATIONS OF SITE UTILITIES WILL BE FIELD VERIFIED PRIOR TO CONSTRUCTION.
2. TOPOGRAPHIC SURVEY BY RUSSELL SURVEYING, INC., 1409 W. AZTEC BLVD. #3, AZTEC, NEW MEXICO 87410. DATE OF SURVEY: 07/06/09

BOREHOLE LOCATIONS	
BH-2	LAT 36°45'20.54269"N (NAD 83) LONG 107°59'02.70950"W (NAD83) ELEV: 5717.98 (GROUND)
BH-3	LAT 36°45'22.92950"N (NAD 83) LONG 107°59'04.21563"W (NAD83) ELEV: 5727.46 (GROUND)
AW-1	LAT 36°45'22.01797"N (NAD 83) LONG 107°58'55.15402"W (NAD83) ELEV: 5717.85 (TOP OF CAP)
AW-2	LAT 36°45'20.58589"N (NAD 83) LONG 107°59'02.96163"W (NAD83) ELEV: 5722.20 (TOP OF CAP)

**LEGEND**

- SITE BOUNDARY
- 2' CONTOUR (EXISTING)
- 10' CONTOUR (EXISTING)
- 2' DEPRESSION CONTOUR (EXISTING)
- 10' DEPRESSION CONTOUR (EXISTING)
- UNPAVED ROADWAY (EXISTING)
- FENCE (EXISTING)
- 3" GAS LINE (EXISTING)
- SEWER LINE (EXISTING)
- GAS LINE (EXISTING)
- UTILITY EASEMENT
- STRUCTURE
- PROPOSED POND LOCATION
- PROJECT AREA
- ASSESSMENT WELL (AW-1, AW-2)
- BOREHOLE LOCATION (BH-1, BH-2, BH-3)
- TANKS
- LIGHT POLE
- POWER POLE
- SURVEY CONTROL POINT AND ELEVATION
- SPOT ELEVATIONS



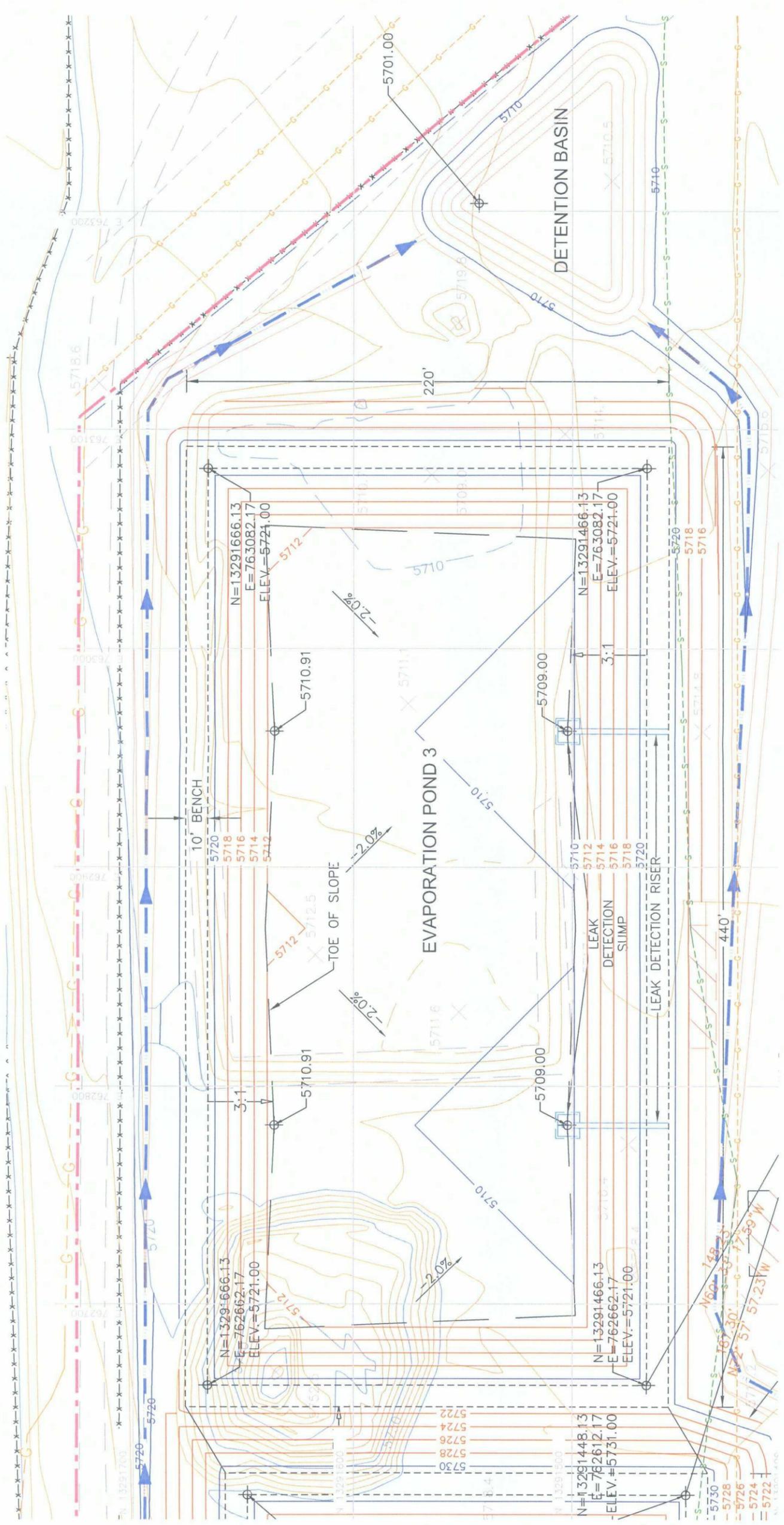
**SITE PLAN**

BASIN DISPOSAL, INC.  
BLOOMFIELD, NEW MEXICO

Gordon Environmental, Inc.  
Consulting Engineers  
213 S. Camino del Pueblo  
Bernalillo, New Mexico, USA  
Phone: 505-867-6900  
Fax: 505-867-6991

DATE: 07/27/09  
DRAWN BY: JFP  
APPROVED BY: IKG

CAD: EXISTING.dwg  
REVIEWED BY: MRH  
PROJECT #: 520.01.01  
FIGURE 1



**NOTE:**

1. TOPOGRAPHIC SURVEY BY RUSSELL SURVEYING, INC., 1409 W. AZTEC BLVD. #3, AZTEC, NEW MEXICO 87410. DATE OF SURVEY: 07/06/09

**LEGEND**

- SITE BOUNDARY
- 2' CONTOUR (EXISTING)
- 10' CONTOUR (EXISTING)
- 2' DEPRESSION CONTOUR (EXISTING)
- 10' DEPRESSION CONTOUR (EXISTING)
- DESIGN 10' CONTOUR
- DESIGN 2' CONTOUR
- UNPAVED ROADWAY (EXISTING)
- 3" GAS LINE (EXISTING)
- SEWER LINE (EXISTING)
- GAS LINE (EXISTING)
- UTILITY EASEMENT
- FENCE (EXISTING)
- LEAK DETECTION SUMP AND RISER PIPE
- CHANNEL FLOW LINE
- STRUCTURE
- SPOT ELEVATION (EXISTING)
- SURVEY CONTROL POINT AND ELEVATION
- SPOT ELEVATION (DESIGN)



**SUBGRADE DESIGN GRADES**

BASIN DISPOSAL, INC.  
BLOOMFIELD, NEW MEXICO

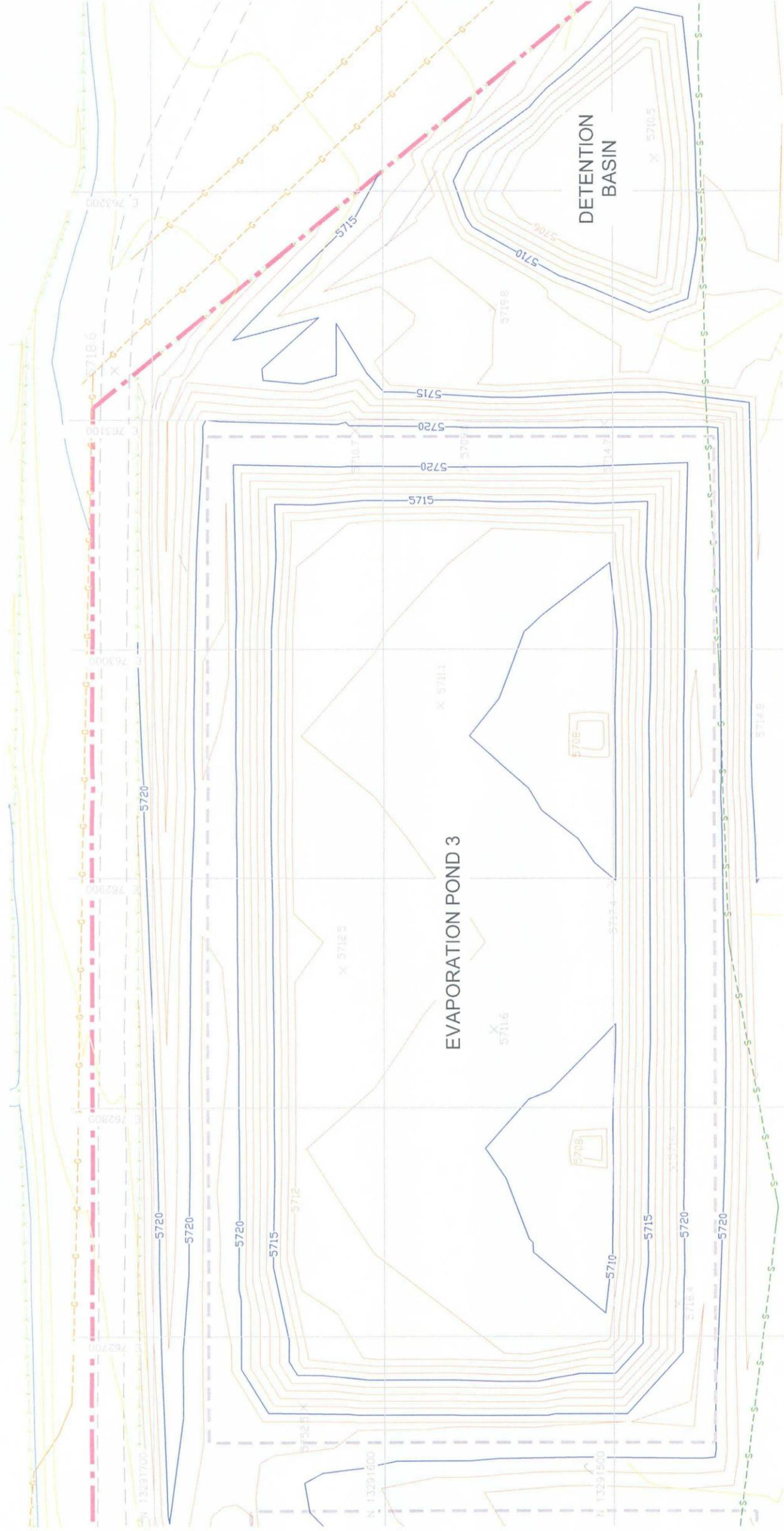
Gordon Environmental, Inc.  
Consulting Engineers

213 S. Camino del Pueblo  
Bernalillo, New Mexico, USA  
Phone: 505-867-6900  
Fax: 505-867-6991

DATE: 07/28/09  
DRAWN BY: JFP  
APPROVED BY: IKG

CAD: SUB GRADE.dwg  
REVIEWED BY: MRH  
PROJECT #: 520.01.01  
FIGURE 2

Drawing: P:\acad 2003\2003.01.01\FIGURES\SUB GRADE.dwg  
Date: Time: Aug. 24, 2009 - 16:33:52  
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- LEGEND**
- SITE BOUNDARY
  - - - - - PROPOSED POND LOCATION
  - AS-BUILT 5' AND 10' CONTOUR
  - AS-BUILT 1' CONTOUR
  - 2' CONTOUR (EXISTING)
  - 10' CONTOUR (EXISTING)
  - UNPAVED ROADWAY (EXISTING)
  - FENCE (EXISTING)
  - SEWER LINE (EXISTING)
  - GAS LINE (EXISTING)
  - UTILITY EASEMENT
  - 5705.6 x SPOT ELEVATIONS

**NOTE**

1. AS-BUILT TOPOGRAPHIC SURVEY BY RUSSELL SURVEYING, INC., 1409 W. AZTEC BLVD., #3, AZTEC, NEW MEXICO 87410. DATE OF SURVEY: 07/06/09

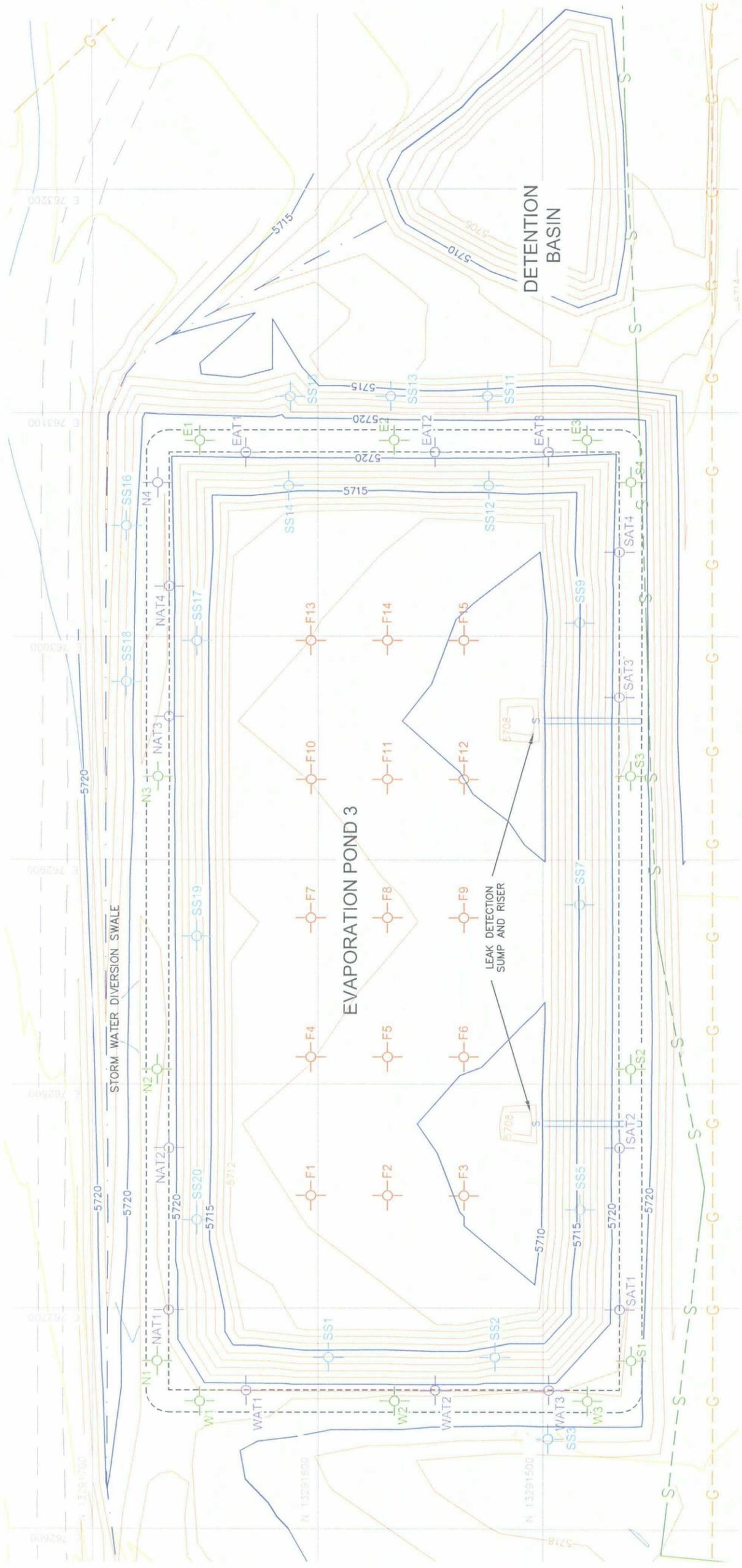
**POND 3  
SUBGRADE AS-BUILT**

BASIN DISPOSAL, INC.  
BLOOMFIELD, NEW MEXICO

Gordon Environmental, Inc.  
Consulting Engineers

213 S. Camino del Pueblo  
Bernalillo, New Mexico, USA  
Phone: 505-867-6950  
Fax: 505-867-6991

DATE: 07/28/09	CAD: SUBGR AB.dwg	PROJECT #: 520.01.01
DRAWN BY: JFP	REVIEWED BY: MRH	FIGURE 3
APPROVED BY: IKG	gell@gordonevironmental.com	

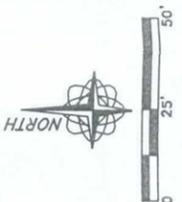


**EVAPORATION POND 3**  
**DENSITY TEST LOCATIONS**  
 BASIN DISPOSAL, INC.  
 BLOOMFIELD, NEW MEXICO

Gordon Environmental, Inc.  
 Consulting Engineers  
 213 S. Camino del Pueblo  
 Bernalillo, New Mexico, USA  
 Phone: 505-867-6990  
 Fax: 505-867-6991

DATE: 07/28/09  
 CAD: DENSITY FIG 4.dwg  
 DRAWN BY: JFP  
 REVIEWED BY: DLG II  
 APPROVED BY: IKG

PROJECT #: 520.01.01  
 FIGURE 4

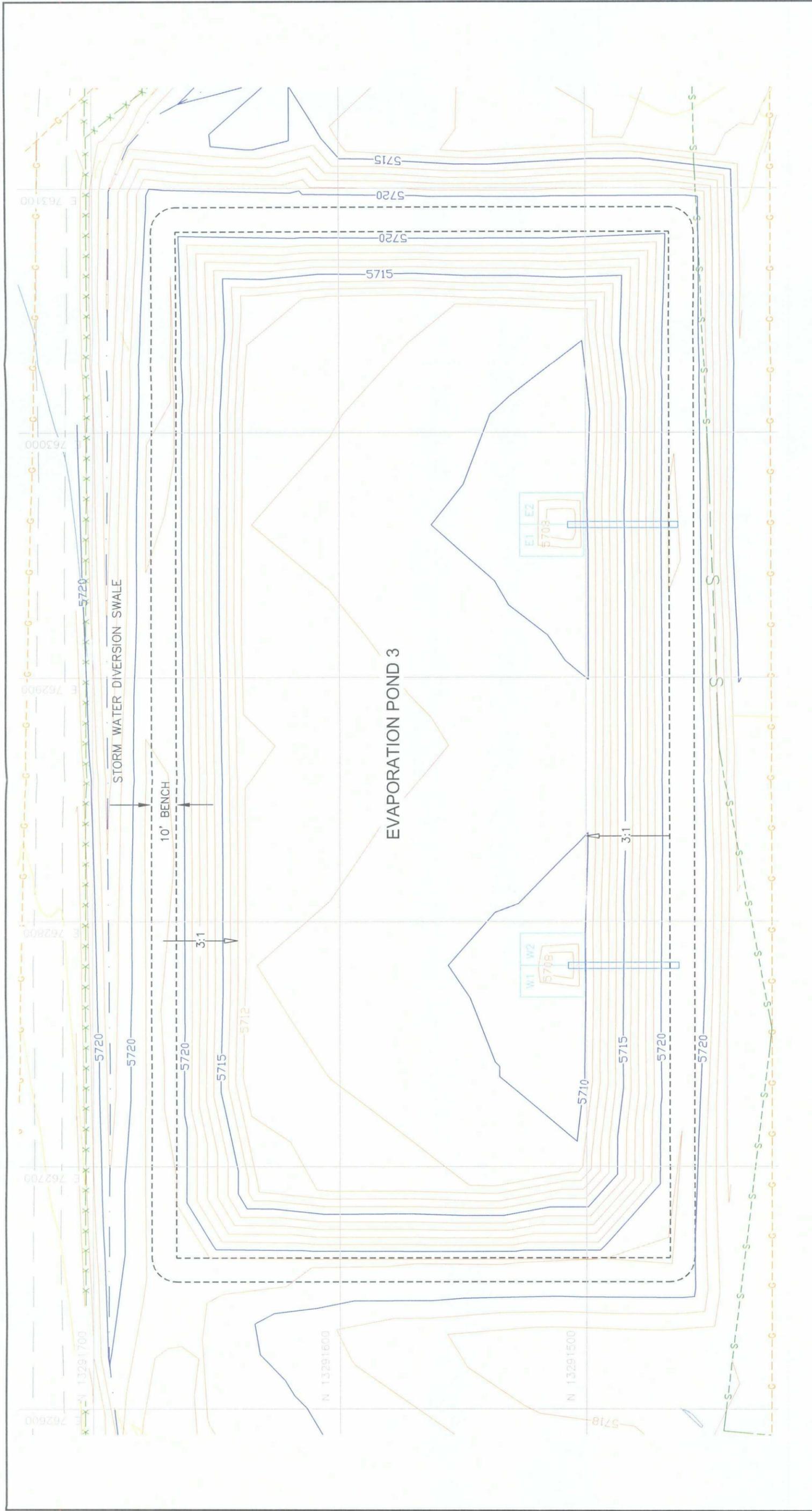


- LEGEND**
- BENCH/ROADWAY
  - 5720 AS-BUILT 5 AND 10' CONTOUR
  - 5700 AS-BUILT 2' CONTOUR
  - 10' CONTOUR (EXISTING)
  - 2' CONTOUR (EXISTING)
  - UNPAVED ROADWAY (EXISTING)
  - GAS LINE (EXISTING)
  - SEWER LINE (EXISTING)
- F2 FLOOR DENSITY TEST LOCATION AND NUMBER
  - SS2 SIDESLOPE DENSITY TEST LOCATION AND NUMBER
  - N2 | E2 BERM DENSITY TEST LOCATION AND NUMBER
  - W2 | S2 ANCHOR TRENCH DENSITY TEST LOCATION AND NUMBER
  - NAT2 | LEAT2 | WAT2 | SAT2

**NOTE**

- AS-BUILT TOPOGRAPHIC SURVEY BY RUSSELL SURVEYING, INC., 1409 W. AZTEC BLVD. #3, AZTEC, NEW MEXICO 87410. DATE OF SURVEY: 07/06/09

Drawing Path: 2003\520.01\FIGURES\DENSITY FIGURE 4.dwg  
 Date Time: Aug 24 2009 15:38:40  
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**NOTES**

- 1. AS-BUILT TOPOGRAPHIC SURVEY BY RUSSELL SURVEYING, INC., 1409 W. AZTEC BLVD. #3, AZTEC, NEW MEXICO 87410.
- DATE OF SURVEY: 07/06/09

**LEGEND**

- |  |                             |  |  |
|--|-----------------------------|--|--|
|  | BENCH                       |  | APPROXIMATE LOCATION OF GCL PANEL LAYOUT |
|  | AS-BUILT 5' AND 10' CONTOUR |  | UNPAVED ROADWAY (EXISTING)               |
|  | AS-BUILT 1' CONTOUR         |  | FENCE (EXISTING)                         |
|  | 10' CONTOUR (EXISTING)      |  | GAS LINE (EXISTING)                      |
|  | 2' CONTOUR (EXISTING)       |  | SEWER LINE (EXISTING)                    |

## POND 3

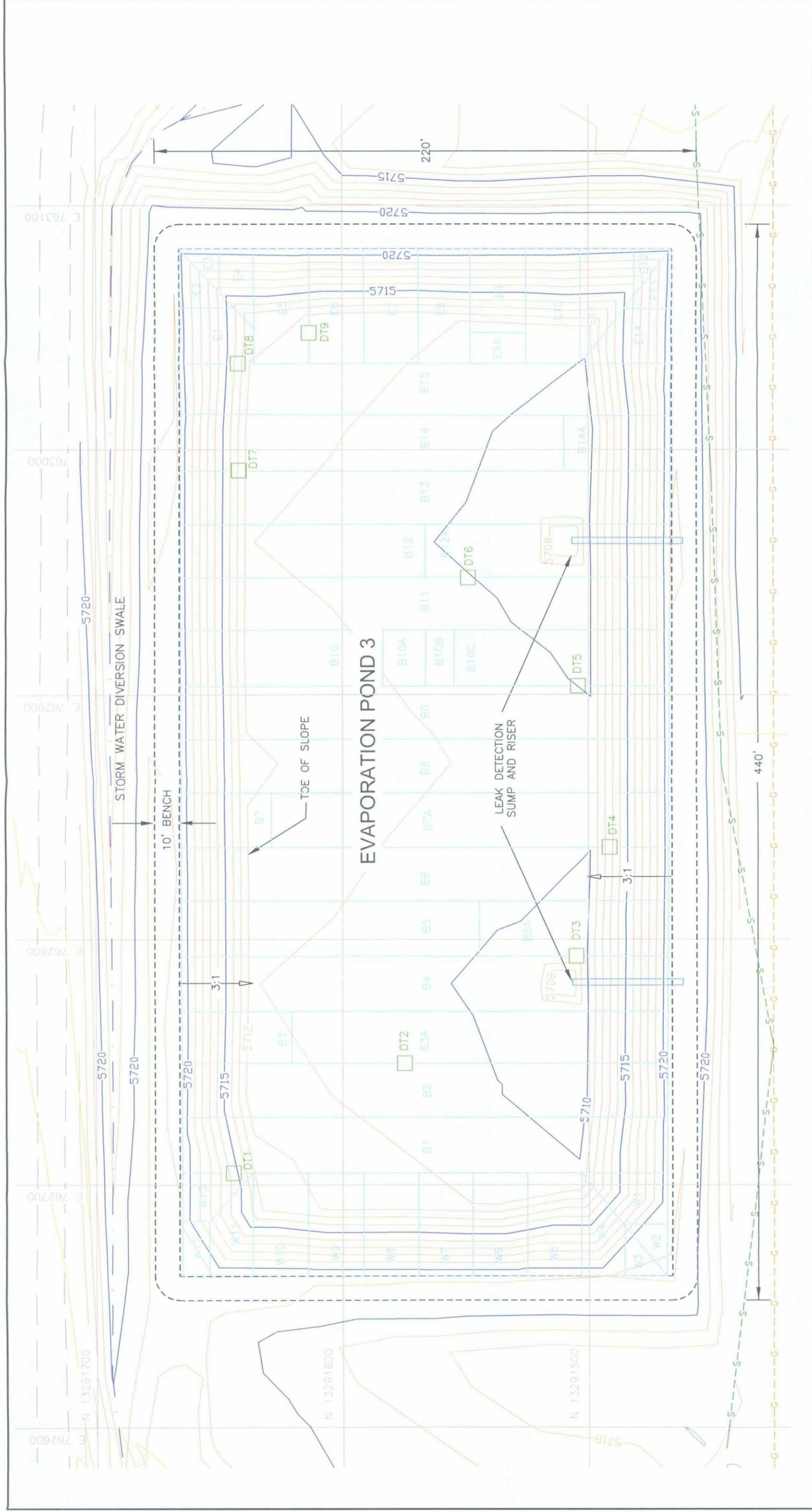
# GCL PANEL LAYOUT

BASIN DISPOSAL, INC.  
BLOOMFIELD, NEW MEXICO

Gordon Environmental, Inc.  
*Consulting Engineers*

213 S. Camino del Pueblo  
Bernalillo, New Mexico, USA  
Phone: 505-867-6990  
Fax: 505-867-6991

DATE: 07/28/09	CAD: GCL SUMP.dwg	PROJECT #: 520.01.01
DRAWN BY: JFP	REVIEWED BY: MRH	FIGURE 5
APPROVED BY: IKG	gei@gordonevironmental.com	



**SECONDARY LINER FML  
PANEL LAYOUT**

BASIN DISPOSAL, INC.  
BLOOMFIELD, NEW MEXICO

Gordon Environmental, Inc.  
Consulting Engineers

213 S. Camino del Pueblo  
Bernalillo, New Mexico, USA  
Phone: 505-867-6950  
Fax: 505-867-6991

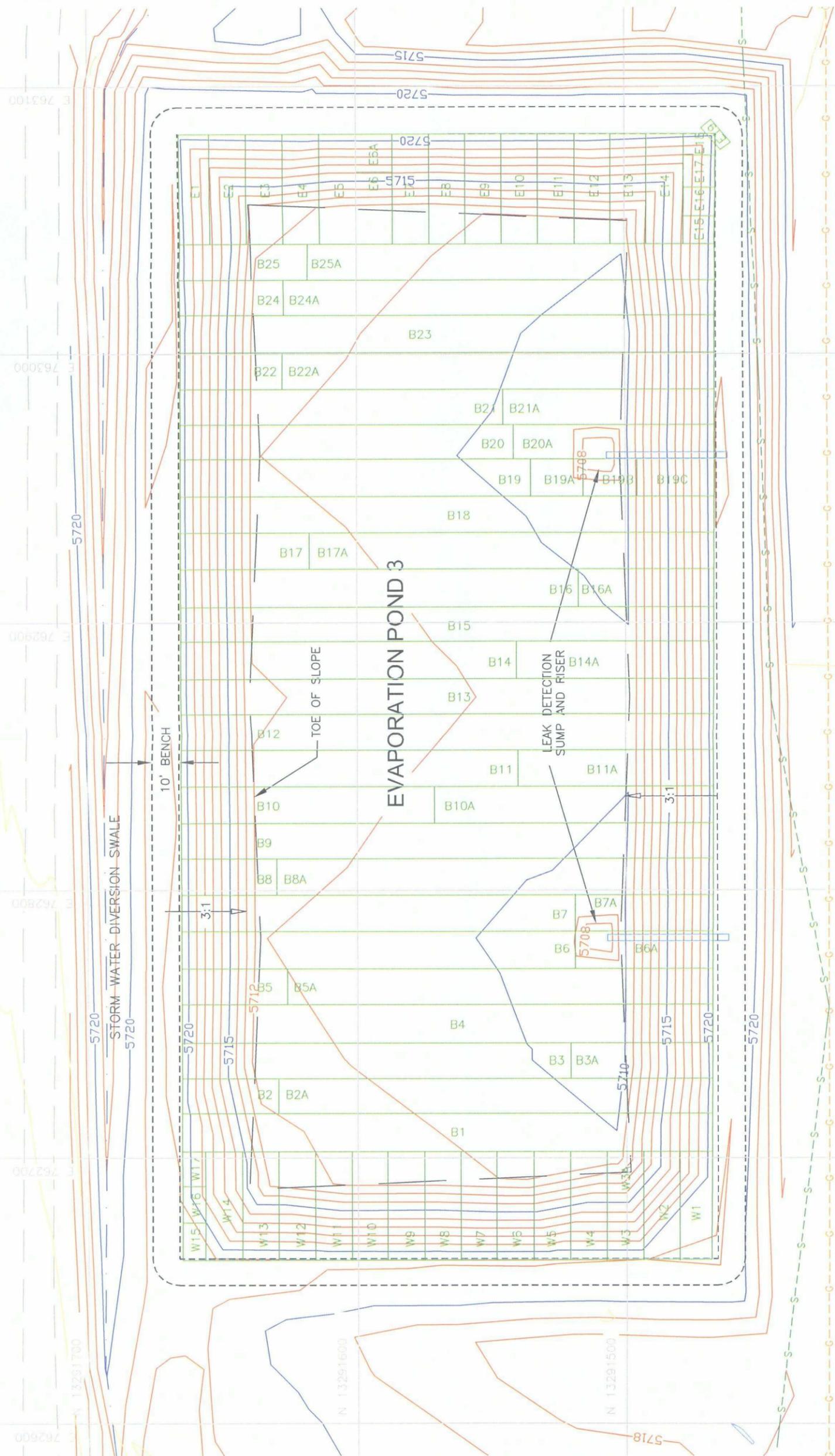
DATE: 08/25/09	CAD: SEC LINER.dwg	PROJECT #: 520.01.01
DRAWN BY: JFP	REVIEWED BY: MRH	
APPROVED BY: IKG	gpi@gordonevironmental.com	<b>FIGURE 6</b>

- LEGEND**
- UNPAVED ROADWAY (EXISTING)
  - BENCH
  - AS-BUILT 5' AND 10' CONTOUR
  - AS-BUILT 1' CONTOUR
  - 10' CONTOUR (EXISTING)
  - 2' CONTOUR (EXISTING)
  - UNPAVED ROADWAY (EXISTING)
  - GAS LINE (EXISTING)
  - SEWER LINE (EXISTING)
  - APPROXIMATE LOCATION OF SECONDARY PANEL LAYOUT
  - APPROXIMATE LOCATION OF DESTRUCT TEST
  - DT5

**NOTES**

1. TOPOGRAPHIC SURVEY BY RUSSELL SURVEYING, INC., 1409 W. AZTEC BLVD. #3, AZTEC, NEW MEXICO 87410. DATE OF SURVEY: 07/06/09

Drawing: P:\acad 2003\520.01.01\FIGURES\SEC LINER.dwg  
Date: Tue Aug 25 2009 10:44:33  
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**NOTES**  
 1. AS-BUILT TOPOGRAPHIC SURVEY BY RUSSELL SURVEYING, INC., 1409 W. AZTEC BLVD. #3, AZTEC, NEW MEXICO 87410.  
 DATE OF SURVEY: 07/06/09

**LEGEND**

	BENCH		UNPAVED ROADWAY (EXISTING)
	AS-BUILT 5' AND 10' CONTOUR		GAS LINE (EXISTING)
	AS-BUILT 1' CONTOUR		SEWER LINE (EXISTING)
	10' CONTOUR (EXISTING)		APPROXIMATE LOCATION OF GEONET PANEL LAYOUT
	2' CONTOUR (EXISTING)		

# GEONET PANEL LAYOUT

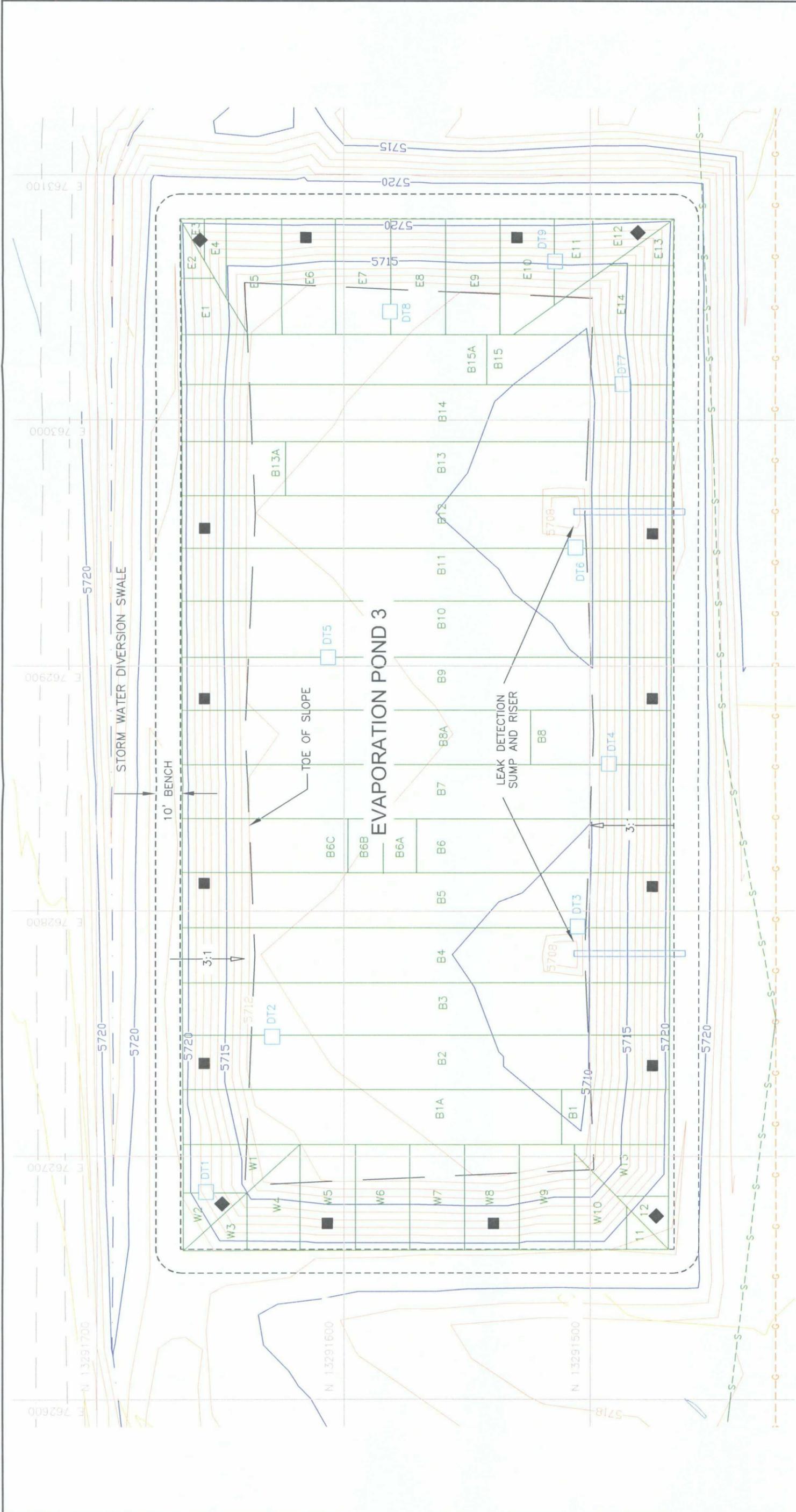
BASIN DISPOSAL, INC.  
 BLOOMFIELD, NEW MEXICO

Gordon Environmental, Inc.  
 Consulting Engineers

213 S. Camino del Pueblo  
 Bernalillo, New Mexico, USA  
 Phone: 505-867-8990  
 Fax: 505-867-8991

DATE: 07/28/09  
 DRAWN BY: JFP  
 APPROVED BY: IKG

CAD: GCL.dwg  
 REVIEWED BY: MRH  
 PROJECT #: 520.01.01  
 FIGURE 7



- LEGEND**
- BENCH
  - AS-BUILT 5' AND 10' CONTOUR
  - AS-BUILT 1' CONTOUR
  - 10' CONTOUR (EXISTING)
  - 2' CONTOUR (EXISTING)
  - UNPAVED ROADWAY (EXISTING)
  - GAS LINE (EXISTING)
  - SEWER LINE (EXISTING)
  - B6
  - DT5
  - APPROXIMATE LOCATION OF HOPE PANEL LAYOUT
  - APPROXIMATE LOCATION OF DESTRUCT TEST
  - APPROXIMATE LOCATION OF VENT

**NOTE**

1. TOPOGRAPHIC SURVEY BY RUSSELL SURVEYING, INC., 1409 W. AZTEC BLVD., #3, AZTEC, NEW MEXICO 87410. DATE OF SURVEY: 07/06/09

Drawing: P:\acad 2003\520.01.01\FIGURES\FML.dwg  
 Date Time: Aug. 25, 2006-10:47:49  
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**PRIMARY FML  
LINER PANEL LAYOUT**

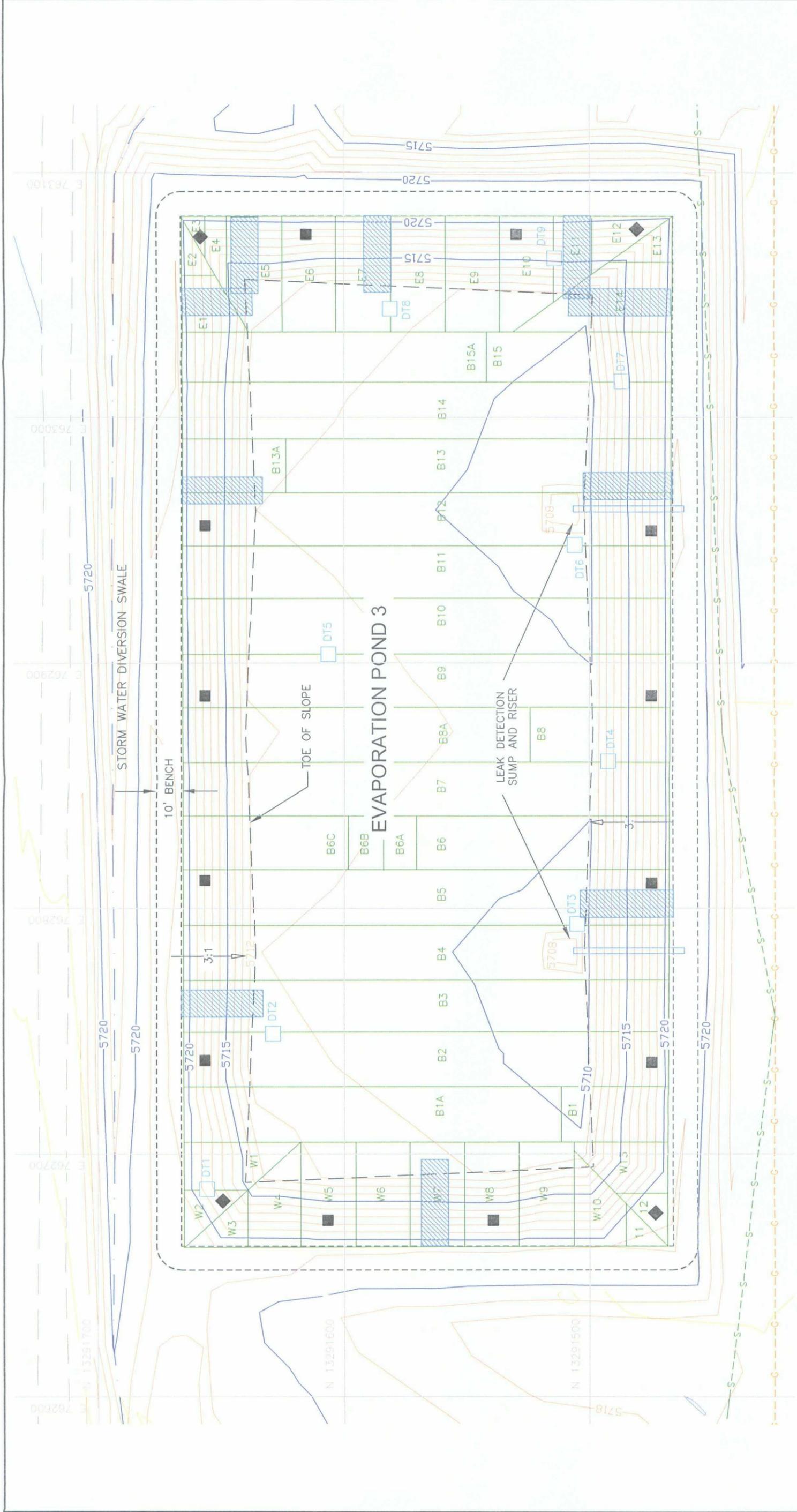
BASIN DISPOSAL, INC.  
BLOOMFIELD, NEW MEXICO

Gordon Environmental, Inc.  
Consulting Engineers

213 S. Camino del Pueblo  
Bernalillo, New Mexico, USA  
Phone: 505-887-6990  
Fax: 505-887-6991

DATE: 08/25/09  
 DRAWN BY: JFP  
 REVIEWED BY: MRH  
 APPROVED BY: IKG

CAD: FML.dwg  
 PROJECT #: 520.01.01  
 FIGURE 8



**60-mil TEXTURED LINER PANEL LAYOUT**

BASIN DISPOSAL, INC.  
BLOOMFIELD, NEW MEXICO

Gordon Environmental, Inc.  
*Consulting Engineers*

213 S. Camino del Pueblo  
Bernalillo, New Mexico, USA  
Phone: 505-867-6990  
Fax: 505-867-6991

DATE: 07/29/09  
DRAWN BY: JFP  
APPROVED BY: IKG

CAD: FML TEXTURED.dwg  
REVIEWED BY: MRH  
PROJECT #: 520.01.01  
FIGURE 9



- LEGEND**
- BENCH
  - AS-BUILT 5' AND 10' CONTOUR
  - AS-BUILT 1' CONTOUR
  - 10' CONTOUR (EXISTING)
  - 2' CONTOUR (EXISTING)
  - UNPAVED ROADWAY (EXISTING)
  - GAS LINE (EXISTING)
  - SEWER LINE (EXISTING)
  - APPROXIMATE LOCATION OF HDPE PANEL LAYOUT
  - APPROXIMATE LOCATION OF TEXTURED PANEL LAYOUT
  - APPROXIMATE LOCATION OF DESTRUCTURE TEST
  - APPROXIMATE LOCATION OF VENT

**NOTE**

1. TOPOGRAPHIC SURVEY BY RUSSELL SURVEYING, INC., 1409 W. AZTEC BLVD. #3, AZTEC, NEW MEXICO 87410. DATE OF SURVEY: 07/06/09

Drawings: acad 2003.520.01.01 FIGURES-FML TEXTURED.dwg  
Date: Tue Aug 24 2009 15:44:50  
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**FIELD LOG AND PHOTOGRAPHS**

**Daily Summary Reports**



213 South Camino Del Pueblo  
Bernalillo, NM 87004  
Phone: (505) 867-6990 Fax: (505) 867-6991

**Daily Summary Report**

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>4-24-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>1</u>
<b>Weather:</b>	<u>A.M: N/A</u>		
	<u>P.M.: 75°F, Clear, Windy</u>		

**Contractor(s):** Gordon Environmental, Inc (GEI)

**Summary of Daily Construction Progress and Inspections:** Don Gray of GEI on-site to collect samples for soils analysis. Twelve 5-gallon composite samples were collected.

**Summary of Problems and Resolutions:** N/A

**Equipment:** Trucks and shovel.

**Summary of Meeting Held and Attendees:** Dr. John Volkerding of Basin Disposal met with Don Gray to discuss up coming pond construction and discussed site operations.

Don Gray  
Site CQA Technician

  
Mike Heinsteins, P.E.  
GEI CQA Officer



213 South Camino Del Pueblo  
Bernalillo, NM 87004  
Phone: (505) 867-6990 Fax: (505) 867-6991

**Daily Summary Report**

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>5-13-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>2</u>
<b>Weather:</b>	<u>A.M: 73°F, Clear, 12.7MPH West wind</u>		
	<u>P.M.: N/A</u>		

**Contractor(s):**Gordon Environmental Inc, (GEI), Basin Disposal Inc. (BDI), Southwest Liner Systems Inc. (SWLS), and Foutz and Bursum Construction Co. Inc, (FAB).

**Summary of Daily Construction Progress and Inspections:** N/A

**Summary of Problems and Resolutions:** N/A

**Equipment:** N/A

**Summary of Meeting Held and Attendees:** Jim Jordan and Don Gray of GEI; John Volkerding, Jimmy Barnes, and Bill Schneider of BDI; Steve Steele of FAB; and Juan Zazpe of SWLS met for a pre-construction meeting. Construction plan-sets along with Technical Specification binders were distributed to all involved. Jim Jordan asked specifically if there were any questions regarding construction. Don Gray spoke about scheduling with FAB on berm construction and density testing.

Don Gray  
Site CQA Technician

  
Mike Heinsteins, P.E.  
GEI CQA Officer





213 South Camino Del Pueblo
Bernalillo, NM 87004
Phone: (505) 867-6990 Fax: (505) 867-6991

Daily Summary Report

Project: Basin Pond 3 Project No.: 520.01.01
Client: Basin Disposal Inc. Date: 5-21-09
Project Location: Bloomfield, New Mexico Report No.: 3
Weather: A.M: 66°F, Clear, Light breeze
P.M.: N/A

Contractor(s): Gordon Environmental Inc, (GEI), and Foutz and Bursum Construction Co. Inc, (FAB).

Summary of Daily Construction Progress and Inspections: FAB constructed the first one foot lift of the berm. North, South and East sides have been constructed. North and South berms are at the one foot mark on the east end only and at ground level on the west end. Seven density tests were taken; all passed the required 90% of Reference Standard Proctor (RSP) of 119.0lb/ft³.

Summary of Problems and Resolutions: Due to the distance of Basin Disposal to GEI, Keith Gordon of GEI approved 2' of berm construction at a time. Densities will be taken on the second lift and then a flat blade back hoe will dig down one foot for densities on the previous lift. This will allow for more efficient construction. GEI to return on 5-27-09.

Equipment: Blade, Dozer, two front end loaders, sheep's foot vibratory roller and trucks

Summary of Meeting Held and Attendees: Don Gray of GEI spoke with Dave York and Steve Steele of FAB on proctors, scheduling, construction, and scheduling.

Don Gray
Site CQA Technician

Mike Heinsteins signature
Mike Heinsteins, P.E.
GEI CQA Officer





213 South Camino Del Pueblo  
Bernalillo, NM 87004  
Phone: (505) 867-6990 Fax: (505) 867-6991

**Daily Summary Report**

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>5-27-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>4</u>
<b>Weather:</b>	<u>A.M: 55°F, Clear, Calm</u>		
	<u>P.M.: N/A</u>		

**Contractor(s):**Gordon Environmental Inc, (GEI), and Foutz and Bursum Construction Co. Inc, (FAB).

**Summary of Daily Construction Progress and Inspections:** GEI on-site for density testing of two feet of constructed berm. A total of 14 densities was taken on the top lift; a backhoe was used to excavate to the previous lift for an additional 14 densities. Thirteen tests passed at the 119.0 lb/ft<sup>3</sup> with one test requiring the use of the 111.5 lb/ft<sup>3</sup> proctor because of soil type used in construction.

**Summary of Problems and Resolutions:** N/A

**Equipment:** Blade, Dozer, two front end loaders, backhoe, sheep's foot vibratory roller and trucks

**Summary of Meeting Held and Attendees:** Don Gray of GEI spoke with Dave York and Steve Steele of FAB along with John Volkerding and Jimmy Barnes of Basin Disposal on construction, and scheduling.

Don Gray  
Site CQA Technician

  
Mike Heinsteins, P.E.  
GEI CQA Officer





213 South Camino Del Pueblo  
Bernalillo, NM 87004  
Phone: (505) 867-6990 Fax: (505) 867-6991

Daily Summary Report

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>5-29-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>5</u>
<b>Weather:</b>	<u>A.M: 72°F, Clear, Calm</u>		
	<u>P.M.: N/A</u>		

**Contractor(s):**Gordon Environmental Inc, (GEI), and Foutz and Bursum Construction Co. Inc, (FAB).

**Summary of Daily Construction Progress and Inspections:** GEI on-site for an additional 28 density tests, 14 for each lift tested. Twenty seven of the tests passed at the 119.0 lb/ft<sup>3</sup> RSP with one requiring the use of the 116.1 lb/ft<sup>3</sup> Proctor because of soil type used in construction.

**Summary of Problems and Resolutions:** N/A

**Equipment:** Blade, Dozer, two front end loaders, backhoe, sheep's foot vibratory roller and trucks

**Summary of Meeting Held and Attendees:** GEI spoke with Dave York of FAB about scheduling. GEI will return Monday 6-1-09 and stay through 6-3-9 or 6-4-09 as progress dictates.

Don Gray  
Site CQA Technician

  
Mike Heinsteins, P.E.  
GEI CQA Officer





213 South Camino Del Pueblo  
Bernalillo, NM 87004  
Phone: (505) 867-6990 Fax: (505) 867-6991

**Daily Summary Report**

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>6-1-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>6</u>
<b>Weather:</b>	<u>A.M: 56°F, Mostly Cloudy, Light Breeze</u>		
	<u>P.M.: 78°F, Clear, Windy</u>		

**Contractor(s):**Gordon Environmental Inc, (GEI), and Foutz and Bursum Construction Co. Inc, (FAB).

**Summary of Daily Construction Progress and Inspections:** GEI on-site for 18 density tests. Seventeen of the tests passed at the 119.0 lb/ft<sup>3</sup> RSP with one requiring the use of the 111.5 lb/ft<sup>3</sup> proctor in the Northwest corner because of soil type used in construction.

**Summary of Problems and Resolutions:** N/A

**Equipment:** Blade, Dozer, two front end loaders, backhoe, sheep's foot vibratory roller and trucks

**Summary of Meeting Held and Attendees:** GEI spoke with Dave York of FAB about scheduling and construction.

Don Gray  
Site CQA Technician

  
Mike Heinsteins, P.E.  
GEI CQA Officer





213 South Camino Del Pueblo  
Bernalillo, NM 87004  
Phone: (505) 867-6990 Fax: (505) 867-6991

Daily Summary Report

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>6-2-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>7</u>
<b>Weather:</b>	<u>A.M.: 60°F, Clear, Light Wind</u>		
	<u>P.M.: 82°F, Clear, Windy</u>		

**Contractor(s):**Gordon Environmental Inc, (GEI), and Foutz and Bursum Construction Co. Inc, (FAB).

**Summary of Daily Construction Progress and Inspections:** GEI on-site for 17 density tests. All the tests passed at the 119.0 lb/ft<sup>3</sup> RSP.

**Summary of Problems and Resolutions:** N/A

**Equipment:** Blade, Dozer, two front end loaders, backhoe, sheep's foot vibratory roller and trucks

**Summary of Meeting Held and Attendees:** GEI spoke with Dave York of FAB about scheduling and construction.

Don Gray  
Site CQA Technician

  
Mike Heinsteins, P.E.  
GEI CQA Officer





213 South Camino Del Pueblo  
Bernalillo, NM 87004  
Phone: (505) 867-6990 Fax: (505) 867-6991

**Daily Summary Report**

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>6-3-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>8</u>
<b>Weather:</b>	<u>A.M.: 60°F, Clear, Breezy</u>		
	<u>P.M.: 83°F, Clear, Light Wind</u>		

**Contractor(s):** Gordon Environmental Inc, (GEI), and Foutz and Bursum Construction Co. Inc, (FAB).

**Summary of Daily Construction Progress and Inspections:** GEI on-site for 10 density tests. All the tests passed at the 119.0 lb/ft<sup>3</sup> RSP. Only one foot of berm left to construct; GEI will return when berms and Pond floor are ready for final density testing.

**Summary of Problems and Resolutions:** N/A

**Equipment:** Blade, Dozer, two front end loaders, backhoe, sheep's foot vibratory roller and trucks

**Summary of Meeting Held and Attendees:** GEI spoke with Dave York of FAB about scheduling and construction.

Don Gray  
Site CQA Technician

  
Mike Heinstein, P.E.  
GEI CQA Officer



213 South Camino Del Pueblo  
Bernalillo, NM 87004  
Phone: (505) 867-6990 Fax: (505) 867-6991

Daily Summary Report

<b>Project:</b>	Basin Pond 3	<b>Project No.:</b>	520.01.01
<b>Client:</b>	Basin Disposal Inc.	<b>Date:</b>	6-9-09
<b>Project Location:</b>	Bloomfield, New Mexico	<b>Report No.:</b>	9
<b>Weather:</b>	A.M: 66°F, Partly Cloudy, Light Wind		
	P.M.: N/A		

**Contractor(s):** Gordon Environmental Inc, (GEI), Foutz and Bursum Construction Co. Inc, (FAB) and Russell Surveying

**Summary of Daily Construction Progress and Inspections:** GEI on-site for 12 density tests taken on the floor of the Pond. Eleven of the tests passed at the 119.0 lb/ft<sup>3</sup> RSP, one required the use of the 116.1 lb/ft<sup>3</sup> RSP because of soil type used in construction.

**Summary of Problems and Resolutions:** Too many dirt clods were observed on the side-slopes. Dave York of FAB began dragging a metal grate along the slopes, pushing the clods to the toe of slope where they will be collected. A smooth roller is to be brought over to smooth and compact the side-slopes.

**Equipment:** Blade, Dozer, two front end loaders, track-hoe, and trucks

**Summary of Meeting Held and Attendees:** Don Gray of GEI spoke with Dave York and Steve Steele on side-slope acceptance and schedule. Steve Steele was reminded of the aggregate specifications required for the leak detection sumps, giving both verbal and the page number in the technical specifications book. Jim Jordan was consulted about OCD inspection on 6-11-09; Don Gray and Jim Jordan will be present for the inspection.

Don Gray  
Site CQA Technician

  
Mike Heinsteins, P.E.  
GEI CQA Officer





213 South Camino Del Pueblo  
Bernalillo, NM 87004  
Phone: (505) 867-6990 Fax: (505) 867-6991

**Daily Summary Report**

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>6-11-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>10</u>
<b>Weather:</b>	<u>A.M: 67°F, Clear, Calm</u>		
	<u>P.M.: N/A</u>		

**Contractor(s):** Gordon Environmental Inc, (GEI), and Foutz and Bursum Construction Co. Inc, (FAB).

**Summary of Daily Construction Progress and Inspections:** Brad Jones and Edward Hansen of the Oil Conservation Division (OCD), Don Gray and Jim Jordan of GEI, John Volkerding and Jimmy Barnes of Basin Disposal Inc., and Dave York of FAB met to inspect construction of Evaporation Pond 3. Construction was not complete; the south slope was in the final stages of removing clods and rocks with shovels and brooms. The eastern slope was being rolled with a smooth Saki roller.

All questions regarding subgrade were answered, the OCD inspectors were pleased with progress and quality of work. It was made clear that per the regulations the OCD would like to inspect the secondary liner, leak detection sumps, and geonet installation prior to construction of the primary liner.

**Summary of Problems and Resolutions:** N/A

**Equipment:** Blade, Dozer, two front end loaders, track-hoe, water trucks, and trucks

**Summary of Meeting Held and Attendees:** See above

Don Gray  
Site CQA Technician

  
Mike Heinsteins, P.E.  
GEI CQA Officer





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Daily Summary Report

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>6-15-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>11</u>
<b>Weather:</b>	<u>A.M.: 57°F, Clear, Calm</u>		
	<u>P.M.: 77°F, Clear, Breeze</u>		

**Contractor(s):** Gordon Environmental Inc, (GEI), Southwest Liner Systems Inc. (SWLS), and Foutz and Bursum Construction Co. Inc, (FAB).

**Summary of Daily Construction Progress and Inspections:** FAB still digging anchor trench. SWLS unloaded three trucks of materials and took inventory along with GEI. Anchor trench needs to be completed, at least 90%, before lining can begin. SWLS to return Tuesday 6-16-09 to begin lining of Evaporation Pond 3.

**Summary of Problems and Resolutions:** Aggregate did not pass the carbonate content test conducted by GEI. Steve Steele of FAB found new source of aggregate and will bring samples Tuesday 6-16-09 for approval.

**Equipment:** Blade, Dozer, two front end loaders, small and large track-hoe, water trucks, lining equipment, and trucks

**Summary of Meeting Held and Attendees:** GEI spoke with FAB and SWLS on construction of subgrade and schedule of lining activities.

Don Gray  
Site CQA Technician

  
Mike Heinsteins, P.E.  
GEI CQA Officer





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Daily Summary Report

Project: Basin Pond 3 Project No.: 520.01.01
Client: Basin Disposal Inc. Date: 6-16-09
Project Location: Bloomfield, New Mexico Report No.: 12
Weather: A.M.: 60°F, Clear, Calm
P.M.: 79°F, Clear, Calm

Contractor(s): Gordon Environmental Inc, (GEI), Southwest Liner Systems Inc. (SWLS), and Foutz and Bursum Construction Co. Inc, (FAB).

Summary of Daily Construction Progress and Inspections: SWLS lined up to panel 15 in Evaporation Pond 3. This includes all required GCL under leak detection sumps, seaming and patching required. Only vacuum testing lacks completion.

Summary of Problems and Resolutions: New aggregate arrived at site. While the material was of the correct composition, there were too many pieces sized under the 3/4" spec. GEI spoke to FAB about this, a third batch of gravel is to be delivered on Wednesday 6-17-09. Material will be inspected along with the sieve analysis prior to dumping.

Equipment: Blade, Dozer, two front end loaders, small and large track-hoe, water trucks, lining equipment, and trucks

Summary of Meeting Held and Attendees: GEI spoke with SWLS and FAB throughout the day.

Don Gray
Site CQA Technician

[Signature]
Mike Heinstein, P.E.
GEI CQA Officer





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**Daily Summary Report**

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>6-17-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>13</u>
<b>Weather:</b>	<u>A.M.: 59°F, Clear, Calm</u>		
	<u>P.M.: 82°F, Clear, Calm with occasional wind gusts</u>		

**Contractor(s):** Gordon Environmental Inc, (GEI), Southwest Liner Systems Inc. (SWLS), and Foutz and Bursum Construction Co. Inc, (FAB).

**Summary of Daily Construction Progress and Inspections:** SWLS completed installation of secondary liner including all required testing and documentation. Geonet was installed up to panel B20, leaving the sumps and corresponding slopes open for leak detection construction. Aggregate was inspected in the truck prior to unloading. Material was generally acceptable, however the sieve analysis showed approximately 1% of fines contained within the load. Don Gray contacted Keith Gordon concerning this matter. Aggregate will not be accepted unless the fines are washed out. Jim Jordan suggested washing the material on-site and obtaining another sieve analysis from the cleaned material.

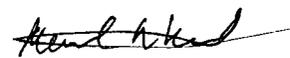
Aggregate was washed in the back of a dump truck with the bed tilted and gate opened approximately one half inch (Photo No. 44 in photographs section). Once the material was cleaned a sample was taken for a second (re-test) sieve analysis, which confirmed fines were no longer present above the specified standard. At that point acceptance was given on this material.

**Summary of Problems and Resolutions:** See above

**Equipment:** Blade, Dozer, two front end loaders, small and large track-hoe, water truck, lining equipment, and trucks

**Summary of Meeting Held and Attendees:** N/A

Don Gray  
Site CQA Technician

  
Mike Heinstein, P.E.  
GEI CQA Officer





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**Daily Summary Report**

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>6-18-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>14</u>
<b>Weather:</b>	<u>A.M.: 60°F, Clear, Calm</u>		
	<u>P.M.: 81°F, Clear, Calm</u>		

**Contractor(s):** Gordon Environmental Inc, (GEI), Southwest Liner Systems Inc. (SWLS), and Foutz and Bursum Construction Co. Inc, (FAB).

**Summary of Daily Construction Progress and Inspections:** SWLS completed installation of Geonet, off-site at 10:00 A.M. GEI remained on-site and worked with FAB to complete the installation of both leak detection sumps and protective soil in leak detection riser pipe trenches. Once construction was complete GEI off-site at approximately 15:30.

**Summary of Problems and Resolutions:** N/A

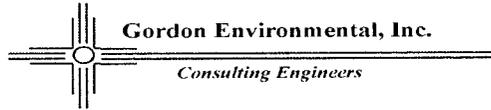
**Equipment:** Blade, Dozer, two front end loaders, small and large track-hoe, water truck, lining equipment, and trucks

**Summary of Meeting Held and Attendees:** Brandon of the Farmington OCD office inspected secondary liner and leak detection sumps construction. He took photos and relayed construction was positive, no negative comments.

Don Gray  
Site CQA Technician

  
Mike Heinsteins, P.E.  
GEI CQA Officer





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Daily Summary Report

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>6-22-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>15</u>
<b>Weather:</b>	<u>A.M: 59°F, Clear, Light Wind</u>		
	<u>P.M.: 88°F, Clear, Calm</u>		

**Contractor(s):** Gordon Environmental Inc, (GEI), Southwest Liner Systems Inc. (SWLS), and Foutz and Bursum Construction Co. Inc, (FAB).

**Summary of Daily Construction Progress and Inspections:** SWLS deployed up to panel B-8. All seaming, air testing, and patching completed up to that point.

**Summary of Problems and Resolutions:** N/A

**Equipment:** Blade, Dozer, two front end loaders, track-hoe, lining equipment, and trucks

**Summary of Meeting Held and Attendees:** Don Gray of GEI met with John Volkerding and David Turner of Basin Disposal on progress and scheduling.

Don Gray  
Site CQA Technician

  
Mike Heinstein, P.E.  
GEI CQA Officer





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**Daily Summary Report**

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>6-23-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>16</u>
<b>Weather:</b>	<u>A.M: 66°F, Clear, Breeze</u>		
	<u>P.M.: 89°F, Scattered Clouds, Winds</u>		

**Contractor(s):** Gordon Environmental Inc, (GEI), Southwest Liner Systems Inc. (SWLS), and Foutz and Bursum Construction Co. Inc, (FAB).

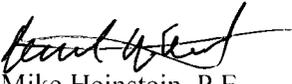
**Summary of Daily Construction Progress and Inspections:** Primary liner installation complete. All seaming, testing and logging completed. Three additional panels of textured liner have been installed at locations indicated by Basin Disposal Inc (**Figure 9**).

**Summary of Problems and Resolutions:** N/A

**Equipment:** Blade, Dozer, two front end loaders, track-hoe, lining equipment, and trucks

**Summary of Meeting Held and Attendees:** GEI and SWLS met with Jimmy Barnes of Basin Disposal for the placement of textured liner panels.

Don Gray  
Site CQA Technician

  
Mike Heinstein, P.E.  
GEI CQA Officer





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**Daily Summary Report**

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>6-24-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>17</u>
<b>Weather:</b>	<u>A.M.: 69°F, Clear, Light Wind</u>		
	<u>P.M.: 89°F, Clear, Light Wind</u>		

**Contractor(s):** ) Gordon Environmental Inc, (GEI), Southwest Liner Systems Inc. (SWLS), and Foutz and Bursum Construction Co. Inc, (FAB).

**Summary of Daily Construction Progress and Inspections:** All additional textured panels placed, welded and vacuum tested. Pond construction complete. Mark DeCarlo of SWLS on-site for final inspection of liner, one scar found and repaired. FAB to fill and compact trenches in the morning of Thursday 6-25-09 and final compaction on the outer side slopes of the berms for final density testing. GEI to return Monday 6-29-09 for final density testing.

**Summary of Problems and Resolutions:** N/A

**Equipment:** Blade, Dozer, two front end loaders, track-hoe, lining equipment, and trucks

**Summary of Meeting Held and Attendees:** GEI spoke with Mark DeCarlo of SWLS, and John Volkerding and David Turner of Basin Disposal regarding completion and schedule.

Don Gray  
Site CQA Technician

  
Mike Heinstein, P.E.  
GEI CQA Officer





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**Daily Summary Report**

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>6-29-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>18</u>
<b>Weather:</b>	<u>A.M: 77°F, Clear, Calm</u>		
	<u>P.M.: 90°F, Clear, Calm</u>		

**Contractor(s) :** Gordon Environmental Inc, (GEI), and Foutz and Bursum Construction Co. Inc, (FAB).

**Summary of Daily Construction Progress and Inspections:** A total of 24 density test was taken, 14 on the anchor trenches and an additional 10 on the outer sideslopes of the berm. 15 of the tests passed the required 90% RSP using the 119.0 lb/ft<sup>3</sup> Proctor, seven required the use of the 116.1 lb/ft<sup>3</sup> Proctor and two used the 111.5 lb/ft<sup>3</sup> proctor based on the soils present and used in construction of the berm. Brandon of the Farmington office OCD was out for final liner inspection. He had no questions or negative comments.

**Summary of Problems and Resolutions:** N/A

**Equipment:** Blade, Dozer, front end loader, track-hoe, and trucks

**Summary of Meeting Held and Attendees:** GEI spoke with Dave York of FAB throughout the day.

Don Gray  
 Site CQA Technician

  
 Mike Heinsteins, P.E.  
 GEI CQA Officer





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Daily Summary Report

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>7-10-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>19</u>
<b>Weather:</b>	<u>A.M: 87°F, Clear, Calm</u>		
	<u>P.M.: N/A</u>		

**Contractor(s) :** Gordon Environmental Inc

**Summary of Daily Construction Progress and Inspections:** GEI on-site for final inspection and photos. It was observed that a 4" PVC pipe was set up to discharge in the drainage channel just north of Evaporation Pond 3. Also noticed was the fact that bollards were positioned directly in front of the leak detection riser pipes. Photos were taken and concerns were addressed as noted below.

**Summary of Problems and Resolutions:** GEI spoke with Jimmy Barnes of Basin Disposal Inc. regarding the placement of bollards and the discharge pipe from neighbors to the north. Discussions were also held with Steve Steele of Foutz and Bursum regarding these items. At this time it was decided that Dr. John Volkerding would be consulted on 7-13-09 regarding these matters before any changes were made.

**Equipment:** Truck

**Summary of Meeting Held and Attendees:** GEI spoke with Jimmy Barnes of Basin Disposal Inc., and Steve Steele of Foutz and Bursum regarding concerns at the site.

Don Gray  
Site CQA Technician

  
Mike Heinsteint, P.E.  
GEI CQA Officer





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**Daily Summary Report**

<b>Project:</b>	<u>Basin Pond 3</u>	<b>Project No.:</b>	<u>520.01.01</u>
<b>Client:</b>	<u>Basin Disposal Inc.</u>	<b>Date:</b>	<u>7-28-09</u>
<b>Project Location:</b>	<u>Bloomfield, New Mexico</u>	<b>Report No.:</b>	<u>20</u>
<b>Weather:</b>	<u>A.M: 82°F, Clear, Calm</u>		
	<u>P.M.: N/A</u>		

**Contractor(s) :** Gordon Environmental Inc., (GEI) and Basin Disposal Inc., (BDI)

**Summary of Daily Construction Progress and Inspections:** GEI on-site for final inspection and photos. In discussions with Dr. John Volkerding it was decided the PVC pipe was to be removed or re-routed and the bollards would be moved to their correct locations.

The 4" PVC drainage pipe of concern was removed. Bollards protecting the leak detection riser pipes have been moved and a second one added per the construction plans.

**Summary of Problems and Resolutions:** N/A

**Equipment:** Truck

**Summary of Meeting Held and Attendees:** GEI spoke with Dr. John Volkerding, Jimmy Barnes, and Bill Schenider of Basin Disposal Inc., regarding bollard placement and drainage pipe removal. All parties were satisfied with construction.

Don Gray  
 Site CQA Technician

  
 Mike Heinsteins, P.E.  
 GEI CQA Officer



**FIELD LOG AND PHOTOGRAPHS**

**Project Photographs**

## Basin Disposal Project Photographs – Pond 3



1. 11-13-08 Site conditions prior to Pond 3 construction



2. 4-24-09 Collection of soil sample for analysis

## Basin Disposal Project Photographs – Pond 3



3. 5-27-09 Pond construction



4. 5-27-09 Berm compaction during construction

## Basin Disposal Project Photographs – Pond 3



5. 5-29-09 Surveying during construction



6. 6-1-09 Soil placement for additional lifts on southern berm



7. 6-1-09 Density testing on 1<sup>st</sup> of two lifts constructed

## Basin Disposal Project Photographs – Pond 3



8. 6-2-09 Application of water for compaction of soils used in berm construction



9. 6-9-09 Density testing the sideslope of Evaporation Pond 3

## Basin Disposal Project Photographs – Pond 3



10. 6-9-09 Use of a metal grate to clear dirt clods from sideslopes



11. 6-11-09 Use of rakes, brooms and shovels to complete cleaning of sideslopes

## Basin Disposal Project Photographs – Pond 3



12. 6-11-09 Rolling floor of Evaporation Pond 3



13. 6-15-09 Trench for leak detection riser pipe

## Basin Disposal Project Photographs – Pond 3



14. 6-15-09 Anchor trench construction on southern berm



15. 6-15-09 Pond construction complete and ready for lining

## Basin Disposal Project Photographs – Pond 3



16. 6-15-09 Arrival of FML material



17. 6-15-09 Unloading of FML material

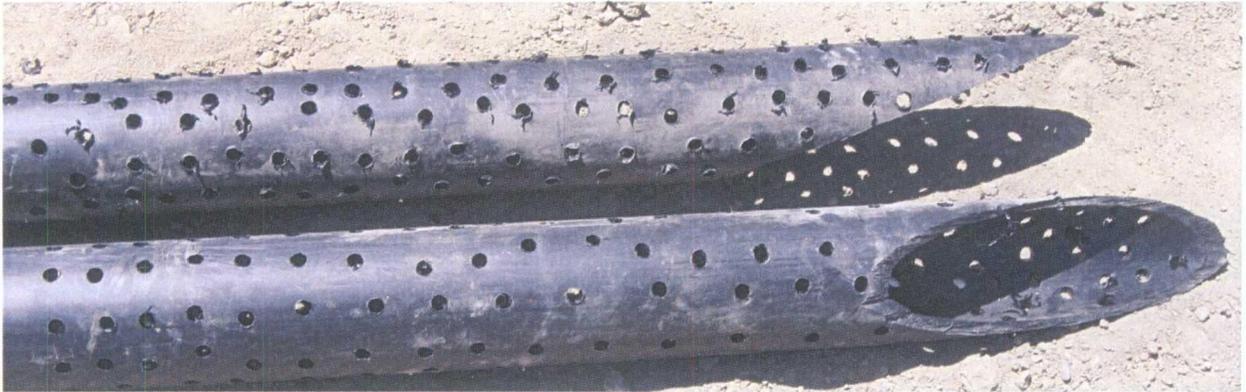


18. 6-15-09 GCL, Geotextile and Textured FML

## Basin Disposal Project Photographs – Pond 3



19. 6-15-09 Leak detection riser pipes fused using thermal butt joints

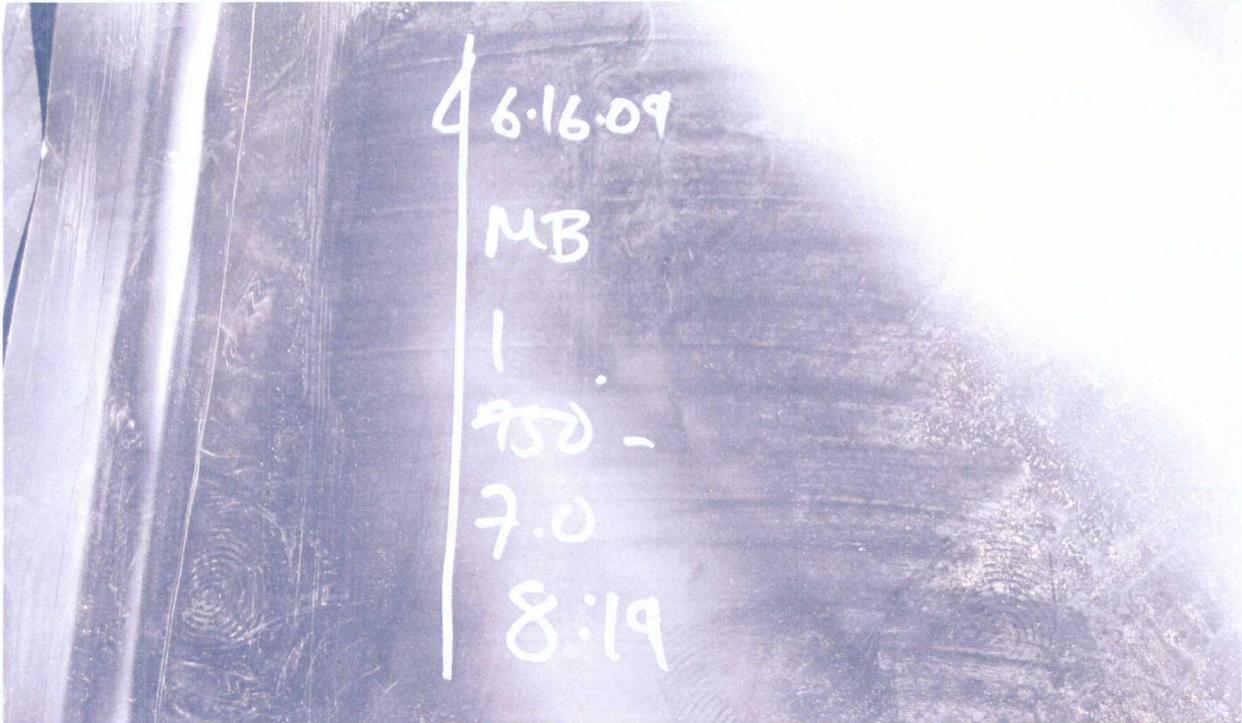


20. 6-15-09 Holes drilled in leak detection riser pipes

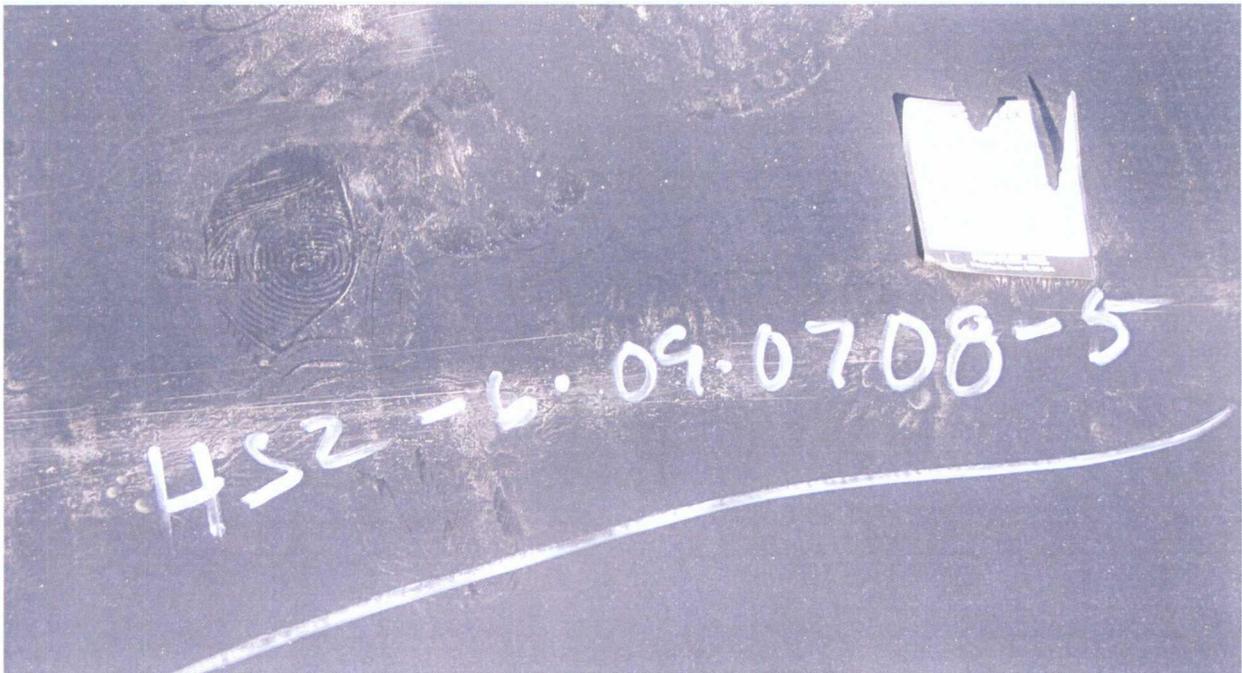


21. 6-15-09 Installation of secondary liner

Basin Disposal Project Photographs – Pond 3



22. 6-16-09 Seaming documentation on secondary liner



23 6-16-09 Roll number

## Basin Disposal Project Photographs – Pond 3



24. 6-16-09 Manufacturer roll number identification



25 6-16-09 Seaming "Wedge welding" in progress

## Basin Disposal Project Photographs – Pond 3



26. 6-16-09 Torch used for seaming wedge welds to do air pressure tests



27. 6-16-09 Grinder and Lyster, used for patches in liner

## Basin Disposal Project Photographs – Pond 3



28. 6-16-09 Extrusion welder



29. 6-16-09 Extrusion welding rod

## Basin Disposal Project Photographs – Pond 3



30. 6-16-09 Manufactures tag on extrusion welding rod



31. 6-16-06 Punch used for cutting destructive tests and pre-weld tests

## Basin Disposal Project Photographs – Pond 3



32. 6-16-09 GCL placement under leak detection sumps



33. 6-16-09 Using Lyster to heat weld geotextile

## Basin Disposal Project Photographs – Pond 3



34. 6-16-09 Textured panel in leak detection riser pipe trench for soil stability



35. 6-16-09 Equipment for use thermal butt fusion welds

## Basin Disposal Project Photographs – Pond 3



36. 6-16-09 Thermal butt fusion in progress

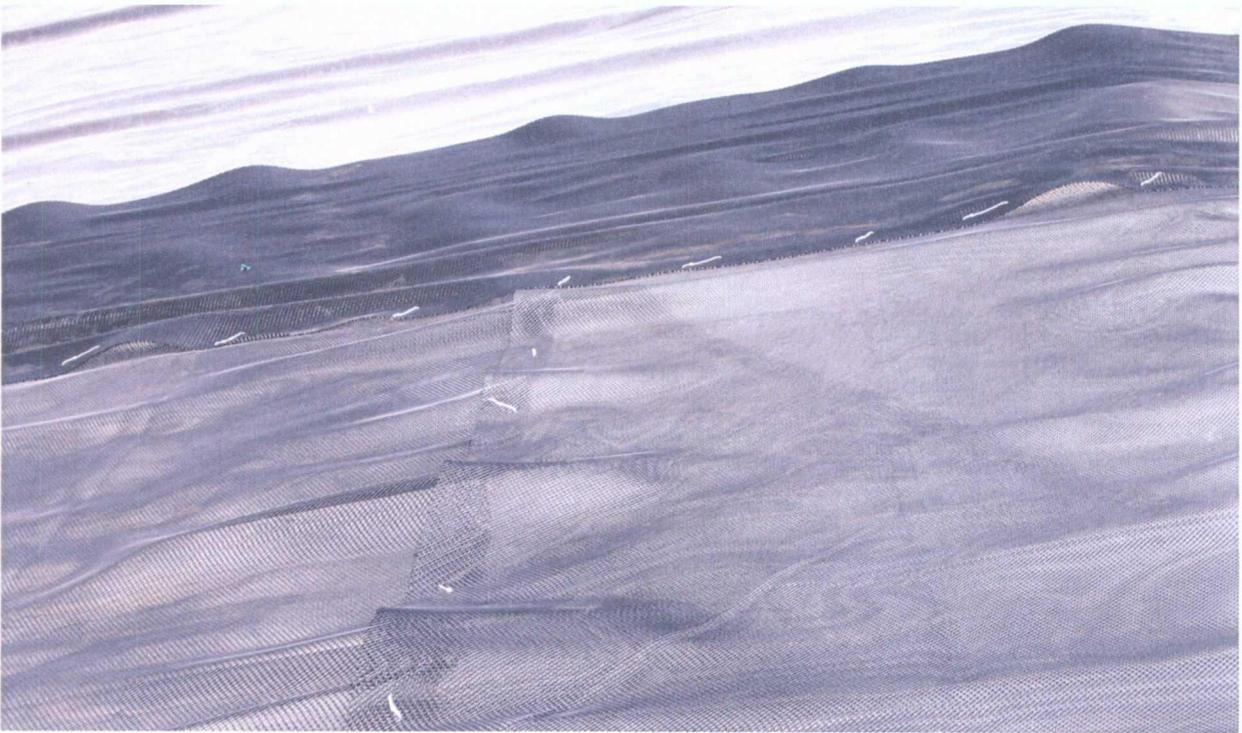


37. 6-16-09 End of day progress, first day of lining activities

## Basin Disposal Project Photographs – Pond 3



38. 6-17-09 Geonet installation in anchor trench



39. 6-17-09 Banding of geonet panels together using zip ties

## Basin Disposal Project Photographs – Pond 3



40. 6-17-09 Secondary liner Destructive Test (DT) cut and ready for patching



41. 6-17-09 "T" weld completed and vacuum tested

## Basin Disposal Project Photographs – Pond 3



42. 6-17-09 Patch installed and vacuum tested



43. 6-17-09 Four geonet panels to be attached to leak detection riser pipe to protect secondary liner, and geotextile for leak detection sump construction.

## Basin Disposal Project Photographs – Pond 3



44. 6-17-09 Washing aggregate for leak detection sumps



45. 6-17-09 End of day progress – Geonet placement



46. 6-18-09 Textile covering holes in leak detection riser pipe (textile pulled back to show holes underneath)

## Basin Disposal Project Photographs – Pond 3



47. 6-18-09 Installation of aggregate for leak detection system, a sacrificial piece of liner used as protection for the secondary liner underneath



48. 6-18-09 Using flat shovels only, gravel shoveled down into leak detection sump

## Basin Disposal Project Photographs – Pond 3



49. 6-18-09 Leak detection sump filled with aggregate



50. 6-18-09 Use of zip ties to anchor geotextile around leak detection riser pipe

## Basin Disposal Project Photographs – Pond 3



51. 6-18-09 Folding over of geotextile to "burrito" the leak detection sump



52. 6-18-09 Installation of protective soil around leak detection riser pipe

## Basin Disposal Project Photographs – Pond 3



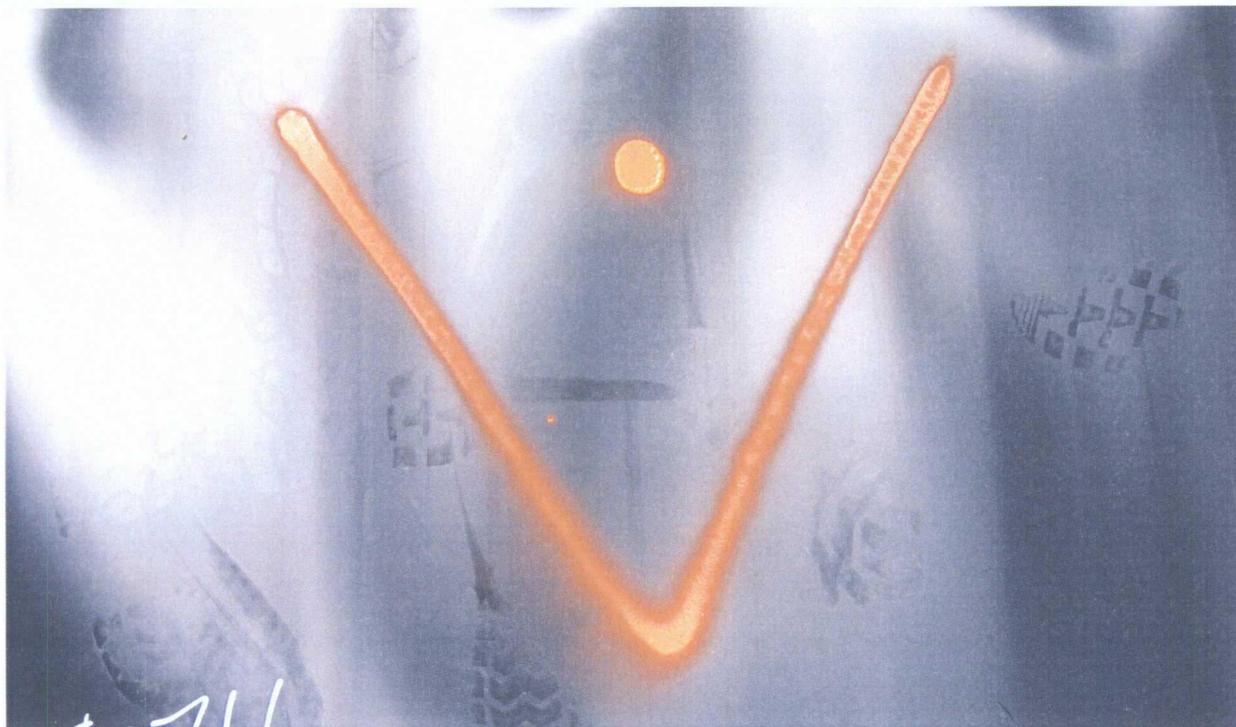
53. 6-18-09 Completed leak detection system



54. 6-22-09 Installation of geonet over leak detection sumps and riser pipes



## Basin Disposal Project Photographs – Pond 3



57. 6-22-09 Location marking for air vent installation



58. 6-22-09 Use of clamp and cable set up to pull primary liner across pond

## Basin Disposal Project Photographs – Pond 3



59. 6-22-09 Using Lyster to heat tack a patch prior to extrusion welding

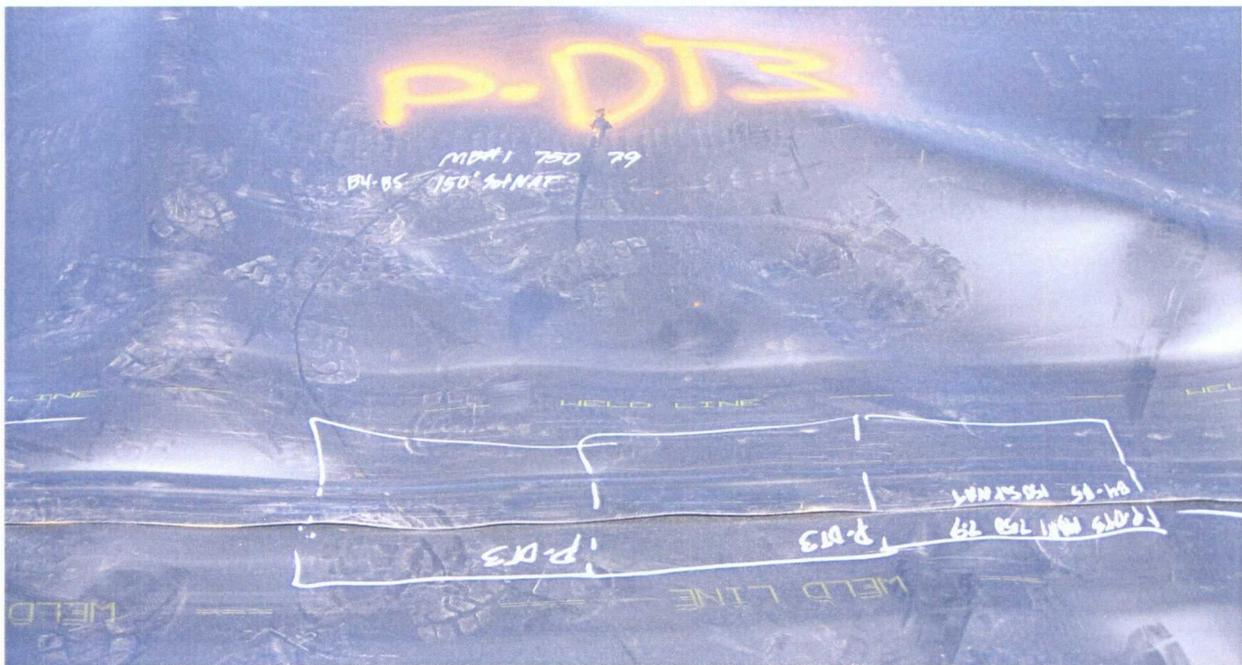


60. 6-22-09 Grinding a seam prior to extrusion welding

## Basin Disposal Project Photographs – Pond 3

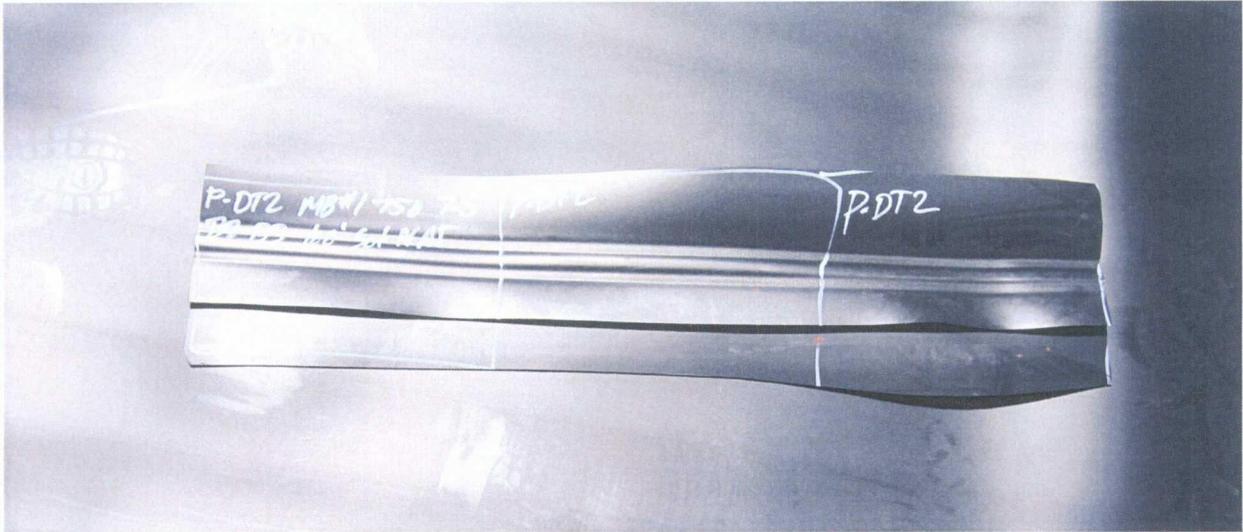


61. 6-22-09 Extrusion welding



62. 6-22-09 Destructive Test marked for removal

## Basin Disposal Project Photographs – Pond 3



63. 6-22-09 All three panels of a destructive test



64. 6-22-09 End of day progress – Primary liner placement

## Basin Disposal Project Photographs – Pond 3



65. 6-23-09 Installed vent



66. 6-23-09 Owners DT samples, both secondary (noted as DT) and primary (noted as PDT) HDPE liners

## Basin Disposal Project Photographs – Pond 3



67. 6-23-09 Installation of textured liner on top of the primary liner on west slope for pond ingress and egress



68. 6-23-09 Extrusion welding of textured liner to primary liner

## Basin Disposal Project Photographs – Pond 3



69. 6-24-09 Vacuum testing extrusion welds



70. 6-24-09 Leak detection riser pipe extending outward from primary liner

## Basin Disposal Project Photographs – Pond 3



71. 6-24-09 Patch and pipe boot over leak detection riser pipe



72. 6-24-09 Lining activities completed

## Basin Disposal Project Photographs – Pond 3



73. 6-29-09 Density testing of anchor trenches



74. 6-29-09 Completed pond

## Basin Disposal Project Photographs – Pond 3



75. 6-29-09 Excavation for east stormwater detention pond



76. 7.28-09 Completed Stormwater Detention Pond

## Basin Disposal Project Photographs – Pond 3



77. 7-28-09 Completed installation of Bollards protecting leak detection riser pipes.



APPROVAL FORM

**BASIN DISPOSAL, INC.  
EVAPORATION POND 3**

Date: 7/13/09

Description of Materials: GCL

Location: Basin Disposal, Inc

Quantity/Work Accepted: GCL

I, the undersigned, the Construction Quality Assurance Site Technician, on behalf of Gordon Environmental, Inc. approve the materials and/or work, as described above. There is no apparent damage to said materials, nor is there undue interference with the surrounding work.

The documentation and workmanship have been completed in accordance with the specifications and terms and conditions of the Construction Quality Assurance Manual and the Permit. Acceptance of materials and work shall be subject to the exceptions detailed below.

I have evaluated and measured the work and/or material together with a contractor representative and agree that the measurements shown above are true and correct.

Exceptions: \_\_\_\_\_

Jon Gray  
Gordon Environmental, Inc. Representative

CQA TECHNICIAN  
Title

7/13/09  
Date

[Signature]  
Contractor Representative

Project Administrator  
Title

7-13-09  
Date

APPROVAL FORM

**BASIN DISPOSAL, INC.  
EVAPORATION POND 3**

Date: 7/13/09

Description of Materials: Secondary Liner  
\_\_\_\_\_  
\_\_\_\_\_

Location: Basin Disposal, Inc

Quantity/Work Accepted: Secondary Liner

I, the undersigned, the Construction Quality Assurance Site Technician, on behalf of Gordon Environmental, Inc. approve the materials and/or work, as described above. There is no apparent damage to said materials, nor is there undue interference with the surrounding work.

The documentation and workmanship have been completed in accordance with the specifications and terms and conditions of the Construction Quality Assurance Manual and the Permit. Acceptance of materials and work shall be subject to the exceptions detailed below.

I have evaluated and measured the work and/or material together with a contractor representative and agree that the measurements shown above are true and correct.

Exceptions: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

[Signature]  
Gordon Environmental, Inc. Representative

CQA TECHNICIAN  
Title

7/13/09  
Date

[Signature]  
Contractor Representative

Project Administrator  
Title

7-13-09  
Date







**APPENDIX A**

**Subgrade Material Testing**

**A.1. Grain Size Analyses**

**TOTAL MOISTURE CONTENT  
ASTM D 566  
PARTICLE SIZE DETERMINATION  
ASTM C 117, C 136**

**VISUAL DESCRIPTION:** Moist: **2-B** **DATE** 05 12 09  
Grey Green Sandy SILT **CLIENT** GORDON ENVIRONMENTAL  
**PROJECT** BASIN DISPOSAL

**SAMPLE LOCATION:** Client Sampled Specimens: **PERMIT**  
**CLASSIFICATION** **USCS** **CONTRACT** 520.01.01/04  
**TOTAL MOISTURE:** 8.4% **of Dry Wgt.** **JOB** 2-B  
**% PASSING # 200:** 61.9% **FILE** 9540009

SOURCE	DESIGN N	Cu/Cc	LL/PI 29/5	R VALUE N	CLASS USCS	Unit Wgt. ASTM D698	NOTE
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TOTAL	12.41	Kg	FINE		Moisture
Coarse	0.00	Kg	WET WGT.	Grams	(W-D)/D
			1005.8		209.70
Fine excess	13.60	Kg	DRY WGT.		193.51
			928.1		
C+Fe+F	0.93	Kg	DRY WGT.	354.4	AFTER WASH
					8.4%

SIEVE SIZE	3" 75 mm	1 1/2" 38 mm	3/4" 19 mm	1/2" 12.5 mm	3/8" 9.5 mm
Kg	Cum Wgt				
		0.00	0.00	0.00	0.00
	Retained	0.0%	0.0%	0.0%	0.2%
	Passing	100%	100%	100%	100%
	Specified				

SIEVE SIZE	No. 4 4.75 mm	No. 10 2.00 mm	No. 40 0.425 mm	No. 200 .075 mm	Pan	
g	Cum Wgt					
	5.5	13.9	190.8	352.5	354.6	
	Retained	0.8%	1.7%	20.7%	38.1%	0.2 grams
	Passing	99%	98%	79%	61.9%	
	Specified					



**TOTAL MOISTURE CONTENT  
ASTM D 566  
PARTICLE SIZE DETERMINATION  
ASTM C 117, C 136**

VISUAL DESCRIPTION: Moist: **A-3** DATE 04 28 09  
Grey Green Silty SAND CLIENT GORDON ENVIRONMENTAL  
PROJECT BASIN DISPOSAL

SAMPLE LOCATION: Client Sampled Specimens: PERMIT  
CLASSIFICATION: **USCS** CONTRACT 520.01.01/04  
TOTAL MOISTURE: 7.0% of Dry Wgt. JOB A-3  
% PASSING # 200: 24.6% FILE 9540004

SOURCE	DESIGN N	Cu/Cc	LL/PI	R VALUE N	CLASS USCS	Unit Wgt. ASTM D698	NOTE
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TOTAL	17.43	Kg	FINE		Moisture (W-D)/D
Coarse	0.00	Kg	WET WGT.	1024.6	158.14
Fine excess	16.25	Kg	DRY WGT.	957.6	147.80
C+Fe+F	0.96	Kg	DRY WGT.	728.2	AFTER WASH 7.0%

Kg	SIEVE SIZE	3" 75 mm	1 1/2" 38 mm	3/4" 19 mm	1/2" 12.5 mm	3/8" 9.5 mm
	Cum Wgt		0.00	0.00	0.00	0.00
Retained		0.0%	0.0%	0.0%	0.0%	0.0%
Passing		100%	100%	100%	100%	100%
Specified						

g	SIEVE SIZE	No. 4 4.75 mm	No. 10 2.00 mm	No. 40 0.425 mm	No. 200 .075 mm	Pan
	Cum Wgt		0.2	5.3	346.1	721.8
Retained		0.0%	0.6%	36.1%	75.4%	0.0
Passing		100%	99%	64%	24.6%	grams
Specified						

**TOTAL MOISTURE CONTENT  
ASTM D 566  
PARTICLE SIZE DETERMINATION  
ASTM C 117, C 136**

<b>VISUAL DESCRIPTION:</b>	Moist: <b>8</b> Grey Green Sandy SILT, Trace Gravel	DATE 04 28 09 CLIENT GORDON ENVIRONMENTAL PROJECT BASIN DISPOSAL
<b>SAMPLE LOCATION:</b>	Client Sampled Specimens:	PERMIT
<b>CLASSIFICATION</b>	<b>USCS</b>	CONTRACT 520.01.01/04
<b>TOTAL MOISTURE:</b>	5.9% of Dry Wgt.	JOB 8
<b>% PASSING # 200:</b>	61.4%	FILE 9540007

SOURCE	DESIGN N	Cu/Cc	LL/PI	R VALUE N	CLASS USCS	Unit Wgt. ASTM D698	NOTE
--------	-------------	-------	-------	--------------	---------------	------------------------	------

<b>TOTAL</b>	16.27	Kg			<b>FINE</b>		
					Grams		Moisture
<b>Coarse</b>	0.00	Kg	<b>WET WGT.</b>		1017.6		(W-D)/D
<b>Fine excess</b>	15.06	Kg	<b>DRY WGT.</b>		960.8		197.58
<b>C+Fe+F</b>	0.96	Kg	<b>DRY WGT.</b>		575.3	AFTER WASH	186.55
							5.9%

		3" 75 mm	1 1/2" 38 mm	3/4" 19 mm	1/2" 12.5 mm	3/8" 9.5 mm		
Kg	Cum Wgt		0.00	0.00	0.00	0.00		
	Retained	0.0%	0.0%	0.0%	0.0%	0.0%		
	Passing	100%	100%	100%	100%	100%		
	Specified							
		No. 4 4.75 mm	No. 10 2.00 mm	No. 40 0.425 mm	No. 200 .075 mm	Pan		
g	Cum Wgt	5.1	10.3	303.5	371.2	575.3		
	Retained	0.5%	1.1%	31.6%	38.6%	0.0	grams	
	Passing	99%	99%	68%	61.4%			
	Specified							

**Basin Disposal  
Summary of Soils Testing  
Maximum Dry Density, Grain Size, and Atterberg Limits**

Sample ID	Percent Passing										Coefficient of Uniformity (Cu)	Standard Proctor		Atterberg Limits			USCS
	1/2"	3/8"	#4	#10	#40	#60	#100	#200	Max Dry Density	Optimum Moisture		Liquid Limit	Plastic Limit	Plasticity Index			
1-A	100.00	100.00	99.94	97.82	72.89	58.86	45.11	22.51	111.1	15.5%	30	36	4	SC-SM			
1-B	100.00	100.00	100.00	99.63	62.57	45.85	34.82	20.86						SC-SM			
2-A	100.00	99.63	98.13	89.51	38.75	21.10	11.61	4.30						SW			
2-B	100.00	100.00	99.96	99.67	67.79	54.83	44.66	28.64	111.5	15.8%	29	24	5	SC-SM			
3-A	100.00	100.00	99.90	99.26	52.16	24.26	10.75	8.62	116.1	14.3%				SW			
3-B	100.00	100.00	100.00	99.01	66.29	44.44	29.21	12.31						SW			
4	100.00	100.00	99.69	98.05	63.79	41.37	25.30	9.59						SW			
5	100.00	100.00	100.00	99.63	63.42	40.26	24.45	9.38						SW			
6	100.00	100.00	99.81	98.73	62.36	39.26	22.95	8.58						SW			
7	100.00	100.00	99.91	98.73	66.60	45.15	28.78	11.71						SW			
8	100.00	100.00	99.86	99.07	64.20	40.92	23.75	8.72	119.0	12.9%				SP			
9	100.00	100.00	99.72	98.92	65.65	43.59	26.71	9.38						SP			
<b>Average</b>	100.00	99.97	99.74	98.17	62.21	41.66	27.34	12.88									

Sample ID	Sieve #	Sieve Size mm	Sieve WT (g)	Sieve+Soil Mass (g)	Soil Mass (g)	Percent retained	% Finer	Reversed
1-A								
Sample #	1							
	1/2 IN	12.5	548.4	548.4	0	0.00	100.00	22.51
	3/8 IN	9.5	488.7	488.6	-0.1	-0.02	100.00	45.11
	#4	4.75	459.1	459.5	0.4	0.07	100.02	58.86
	#10	2	433.3	444.8	11.5	2.13	99.94	72.89
	#40	0.425	338.1	473	134.9	24.93	72.89	99.94
	#60	0.25	325.9	401.8	75.9	14.03	58.86	100.02
	#100	0.15	348.5	422.9	74.4	13.75	45.11	100.00
	#200	0.075	340.6	462.9	122.3	22.60	22.51	100
	PAN		375.9	497.7	121.8	22.51		
				541.1	100.00			
								D(60)/D(10)= 5.12
1-B								
Sample #	2							
	1/2 IN	12.5	548.4	548.4	0	0.00	100.00	20.86
	3/8 IN	9.5	488.6	488.6	0	0.00	100.00	34.82
	#4	4.75	458.9	458.9	0	0.00	100.00	45.85
	#10	2	433.2	434.7	1.5	0.37	100.00	62.57
	#40	0.425	338.1	488.6	150.5	37.06	99.63	99.63
	#60	0.25	325.8	393.7	67.9	16.72	62.57	100.00
	#100	0.15	348.6	393.4	44.8	11.03	45.85	100.00
	#200	0.075	340.5	397.2	56.7	13.96	34.82	100.00
	PAN		375.9	460.6	84.7	20.86	20.86	100
				406.1	100.00			
								D(60)/D(10)= 8.91

Note: These sieve analysis were completed on dry samples that were not washed as reported in ACS Results

Sample ID	2-A	SIEVE #	SIEVE SIZE mm	SIEVE WT (g)	SIEVE+SOIL MASS (g)	SOIL MASS (g)	percent retained	BASIN SOIL SAMPLES POND 3 5-4-2009	% FINER	REVERSED
Sample #	3									
		1/2 IN	12.5	548.4	548.4	0	0.00		100.00	4.30
		3/8 IN	9.5	488.6	490.4	1.8	0.37		99.63	21.10
		#4	4.75	458.8	466	7.2	1.50		98.13	38.75
		#10	2	433.1	474.6	41.5	8.62		89.51	89.51
		#40	0.425	338.2	582.7	244.5	50.77		38.75	98.13
		#60	0.25	325.8	410.8	85	17.65	D(60)=	21.10	99.63
		#100	0.15	348.6	394.3	45.7	9.49		11.61	100.00
		#200	0.075	340.5	375.7	35.2	7.31	D(10)=	4.30	100
		PAN		375.9	396.6	20.7	4.30			
						481.6	100.00	D(60)/D(10)=	6.30	
Sample ID	2-B	SIEVE #	SIEVE SIZE mm	SIEVE WT (g)	SIEVE+SOIL MASS (g)	SOIL MASS (g)	percent retained	BASIN SOIL SAMPLES POND 3 5-4-2009	% FINER	REVERSED
Sample #	4									
		1/2 IN	12.5	548.4	548.4	0	0.00		100.00	28.64
		3/8 IN	9.5	488.6	488.6	0	0.00		100.00	44.66
		#4	4.75	458.8	458.9	0.1	0.04		99.96	54.83
		#10	2	433	433.8	0.8	0.29		99.67	67.79
		#40	0.425	338.2	425.6	87.4	31.89		67.79	99.96
		#60	0.25	325.9	361.4	35.5	12.95	D(60)=	54.83	100.00
		#100	0.15	348.6	376.5	27.9	10.18		44.66	100.00
		#200	0.075	340.5	384.4	43.9	16.02	D(10)=	28.64	100
		PAN		375.9	454.4	78.5	28.64			
						274.1	100.00	D(60)/D(10)=	9.36	

Note: These sieve analysis were completed on dry samples that were not washed as reported in ACS Results

Sample ID Sample #	3-A 5	SIEVE #	SIZE mm	SIEVE WT (g)	SIEVE+SOIL		SOIL MASS (g)	percent retained	BASIN SOIL SAMPLES POND 3 5-4-2009	% FINER	REVERSED
					MASS (g)	MASS (g)					
		1/2 IN	12.5	548.4	548.4	0	0.00		100.00	8.62	
		3/8 IN	9.5	488.6	488.6	0	0.00		100.00	10.75	
		#4	4.75	458.6	459.2	0.4	0.10		100.00	24.26	
		#10	2	433.1	435.6	2.5	0.64		99.90	52.16	
		#40	0.425	338.1	521.6	183.5	47.10		99.26	99.26	
		#60	0.25	325.8	434.5	108.7	27.90	D(60)=	52.16	99.90	
		#100	0.15	348.6	401.2	52.6	13.50		24.26	100.00	
		#200	0.075	340.6	348.9	8.3	2.13	D(10)=	10.75	100.00	
		PAN		375.9	409.5	33.6	8.62		8.62	100	
						389.6	100.00	D(60)/D(10)=	4.66		
Sample ID Sample #	3-B 6	SIEVE #	SIZE mm	SIEVE WT (g)	SIEVE+SOIL		SOIL MASS (g)	percent retained	BASIN SOIL SAMPLES POND 3 5-4-2009	% FINER	REVERSED
					MASS (g)	MASS (g)					
		1/2 IN	12.5	548.4	548.4	0	0.00		100.00	12.31	
		3/8 IN	9.5	488.6	488.6	0	0.00		100.00	29.21	
		#4	4.75	458.9	458.9	0	0.00		100.00	44.44	
		#10	2	432.9	437.3	4.4	0.99		100.00	66.29	
		#40	0.425	338.2	483	144.8	32.72		99.01	99.01	
		#60	0.25	325.9	422.6	96.7	21.85	D(60)=	66.29	100.00	
		#100	0.15	348.6	416	67.4	15.23		44.44	100.00	
		#200	0.075	340.5	415.3	74.8	16.90	D(10)=	29.21	100.00	
		PAN		375.9	430.4	54.5	12.31		12.31	100	
						442.6	100.00	D(60)/D(10)=	5.37		

Note: These sieve analysis were completed on dry samples that were not washed as reported in ACS Results

Sample ID	SIEVE #	SIZE mm	SIEVE WT (g)	SIEVE+SOIL MASS (g)	SOIL MASS (g)	percent retained	% FINER	REVERSED
4	7							
		1/2 IN	548.4	548.4	0	0.00	100.00	9.59
		3/8 IN	488.6	488.6	0	0.00	100.00	25.30
		#4	458.9	460.5	1.6	0.31	99.69	41.37
		#10	432.9	441.4	8.5	1.64	98.05	63.79
		#40	338.1	515.2	177.1	34.26	63.79	98.05
		#60	325.9	441.8	115.9	22.42	41.37	99.69
		#100	348.7	431.8	83.1	16.07	25.30	100.00
		#200	340.6	421.8	81.2	15.71	9.59	100.00
		PAN	375.9	425.5	49.6	9.59	9.59	100
							D(60)/D(10)= 0.39	
							D(10)= 0.08	
							D(60)/D(10)= 5.12	
							517	
							100.00	
Sample ID	5							
8								
		1/2 IN	548.4	548.4	0	0.00	100.00	9.38
		3/8 IN	488.6	488.6	0	0.00	100.00	24.45
		#4	458.9	458.8	-0.1	-0.02	100.00	40.26
		#10	432.8	434.4	1.6	0.39	100.02	63.42
		#40	338.1	486.8	148.7	36.22	99.63	99.63
		#60	325.9	421	95.1	23.16	63.42	100.02
		#100	348.7	413.6	64.9	15.81	40.26	100.00
		#200	340.6	402.5	61.9	15.08	24.45	100.00
		PAN	375.9	414.4	38.5	9.38	9.38	100
							D(60)/D(10)= 5.10	

Note: These sieve analysis were completed on dry samples that were not washed as reported in ACS Results

Sample ID	SIEVE #	SIEVE SIZE mm	SIEVE WT (g)	SIEVE+SOIL MASS (g)	SOIL MASS (g)	percent retained	% FINER	REVERSED
6 9	1/2 IN	12.5	548.4	548.4	0	0.00	100.00	8.58
	3/8 IN	9.5	488.6	488.6	0	0.00	100.00	22.95
	#4	4.75	458.8	459.5	0.7	0.19	100.00	39.26
	#10	2	432.8	436.9	4.1	1.09	99.81	62.36
	#40	0.425	338	474.9	136.9	36.36	98.73	98.73
	#60	0.25	325.9	412.9	87	23.11	62.36	99.81
	#100	0.15	348.6	410	61.4	16.31	39.26	100.00
	#200	0.075	340.6	394.7	54.1	14.37	22.95	100.00
	PAN		375.9	408.2	32.3	8.58	8.58	100
					376.5	100.00		
							D(60)= 0.40	
							D(10)= 0.08	
							D(60)/D(10)= 5.04	
7 10	1/2 IN	12.5	548.4	548.4	0	0.00	100.00	11.71
	3/8 IN	9.5	488.6	488.6	0	0.00	100.00	28.78
	#4	4.75	458.8	459.2	0.4	0.09	100.00	45.15
	#10	2	432.8	438.3	5.5	1.19	99.91	66.60
	#40	0.425	337.9	486.9	149	32.13	98.73	98.73
	#60	0.25	325.9	425.4	99.5	21.45	66.60	99.91
	#100	0.15	348.6	424.5	75.9	16.36	45.15	100.00
	#200	0.075	340.6	419.8	79.2	17.08	28.78	100.00
	PAN		375.9	430.2	54.3	11.71	11.71	100
					463.8	100.00		
							D(60)= 0.36	
							D(10)= 0.07	
							D(60)/D(10)= 5.16	

Note: These sieve analysis were completed on dry samples that were not washed as reported in ACS Results

Sample ID	SIEVE #	SIZE mm	SIEVE WT (g)	SIEVE+SOIL MASS (g)	SOIL MASS (g)	percent retained	% FINER	REVERSED
8 Sample # 11	1/2 IN	12.5	548.4	548.4	0	0.00	100.00	8.72
	3/8 IN	9.5	488.6	488.6	0	0.00	100.00	23.75
	#4	4.75	458.9	459.5	0.6	0.14	99.86	40.92
	#10	2	432.8	436.2	3.4	0.79	99.07	64.20
	#40	0.425	338	487.9	149.9	34.87	64.20	99.86
	#60	0.25	325.9	426	100.1	23.28	40.92	100.00
	#100	0.15	348.6	422.4	73.8	17.17	23.75	100.00
	#200	0.075	340.5	405.1	64.6	15.03	8.72	100
	PAN		375.9	413.4	37.5	8.72		
					429.9	100.00		
9 Sample # 12	1/2 IN	12.5	548.4	548.4	0	0.00	100.00	9.38
	3/8 IN	9.5	488.7	488.7	0	0.00	100.00	26.71
	#4	4.75	458.9	460.2	1.3	0.28	99.72	43.59
	#10	2	432.8	436.6	3.8	0.81	98.92	65.65
	#40	0.425	338	494.7	156.7	33.27	65.65	99.72
	#60	0.25	325.8	429.7	103.9	22.06	43.59	100.00
	#100	0.15	348.6	428.1	79.5	16.88	26.71	100.00
	#200	0.075	340.6	422.2	81.6	17.32	9.38	100
	PAN		375.9	420.1	44.2	9.38		
					471	100.00		

Note: These sieve analysis were completed on dry samples that were not washed as reported in ACS Results

**APPENDIX A**

**Subgrade Material Testing**

A.2. Atterberg Limits

**DETERMINATION  
of  
LIQUID LIMITS, PLASTIC LIMITS and PLASTICITY INDEX of SOILS  
ASTM D 4318**

**VISUAL DESCRIPTION:** Moist: **A-1**  
Grey Green Sandy SILT

**DATE** 04 28 09  
**CLIENT** GORDON ENVIRONMENTAL  
**PROJECT** BASIN DISPOSAL

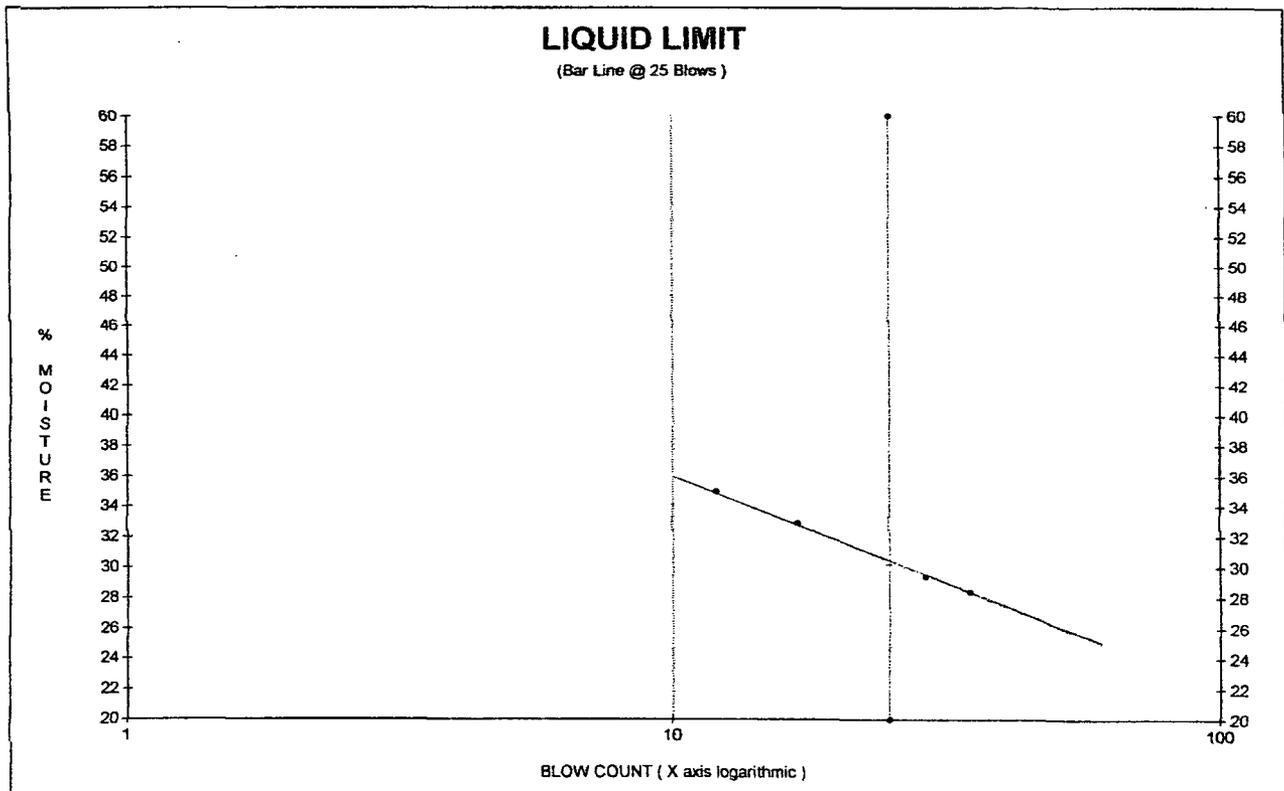
**SAMPLE LOCATION:** Client Sampled Specimens:

**CLASSIFICATION:** **USCS**

**PERMIT**  
**CONTRACT** 520.01.01/04  
**JOB** A-1  
**FILE** 9540002

**% PASSING # 200:** 57.6%

LIQUID LIMIT		PLASTIC LIMIT		PLASTIC INDEX	
30		26		4	
FIXED VALUES		CHARTED VALUES			
20	60	28.4	29.4	32.9	35.0
25	25	35	29	17	12



**DETERMINATION  
of  
LIQUID LIMITS, PLASTIC LIMITS and PLASTICITY INDEX of SOILS  
ASTM D 4318**

**VISUAL DESCRIPTION:** Moist: **2-B**  
Grey Green Sandy SILT

**DATE** 04 28 09  
**CLIENT** GORDON ENVIRONMENTAL  
**PROJECT** BASIN DISPOSAL

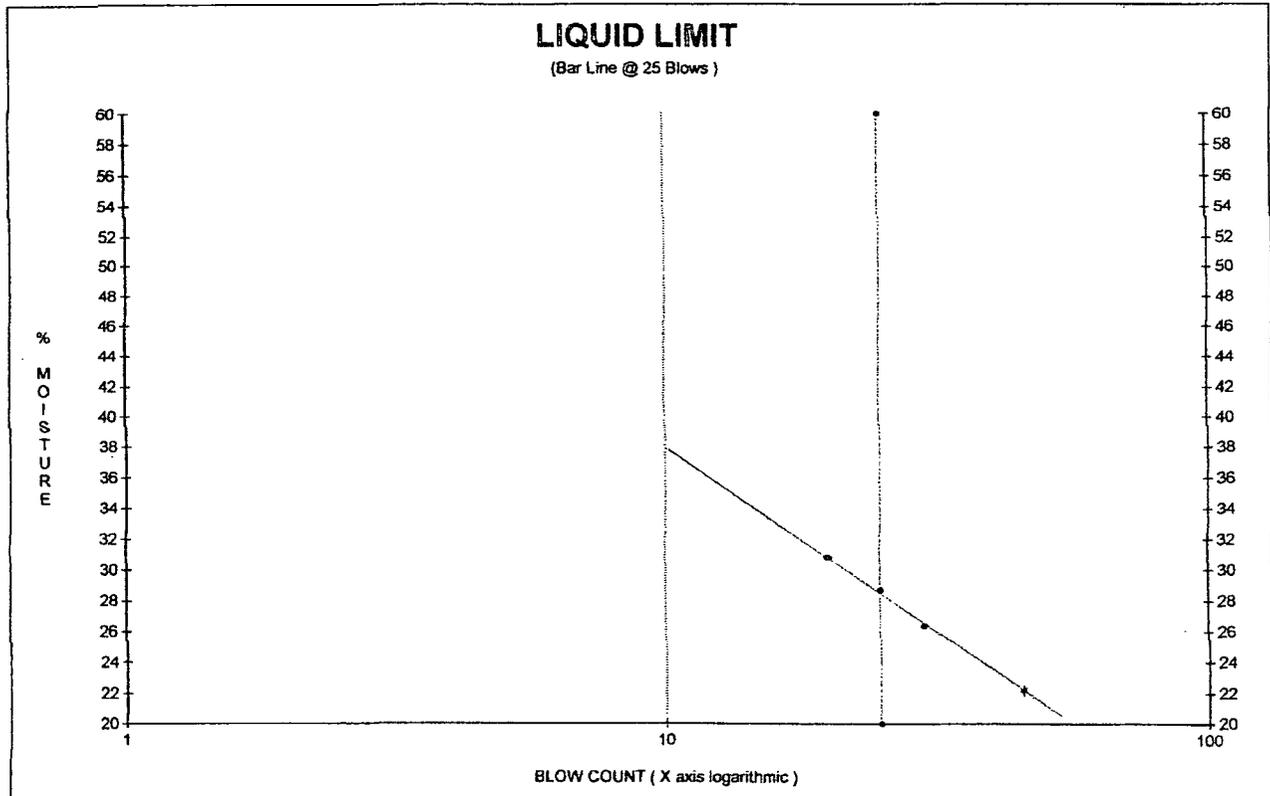
**SAMPLE LOCATION:**  
Client Sampled Specimens:

**CLASSIFICATION:** **USCS**

**PERMIT**  
**CONTRACT** 520.01.01/04  
**JOB** 2-B  
**FILE** 9540006

**% PASSING # 200:**

<b>LIQUID LIMIT</b>		<b>PLASTIC LIMIT</b>		<b>PLASTIC INDEX</b>	
29		24		5	
<b>FIXED VALUES</b>		<b>CHARTED VALUES</b>			
20	60	22.2	26.4	28.7	30.8
25	25	46	30	25	20



## **APPENDIX A**

### **Subgrade Material Testing**

#### A.3. Moisture / Density Relationships

## SUMMARY OF OPTIMUM MOISTURE / MAXIMUM DENSITY DETERMINATION

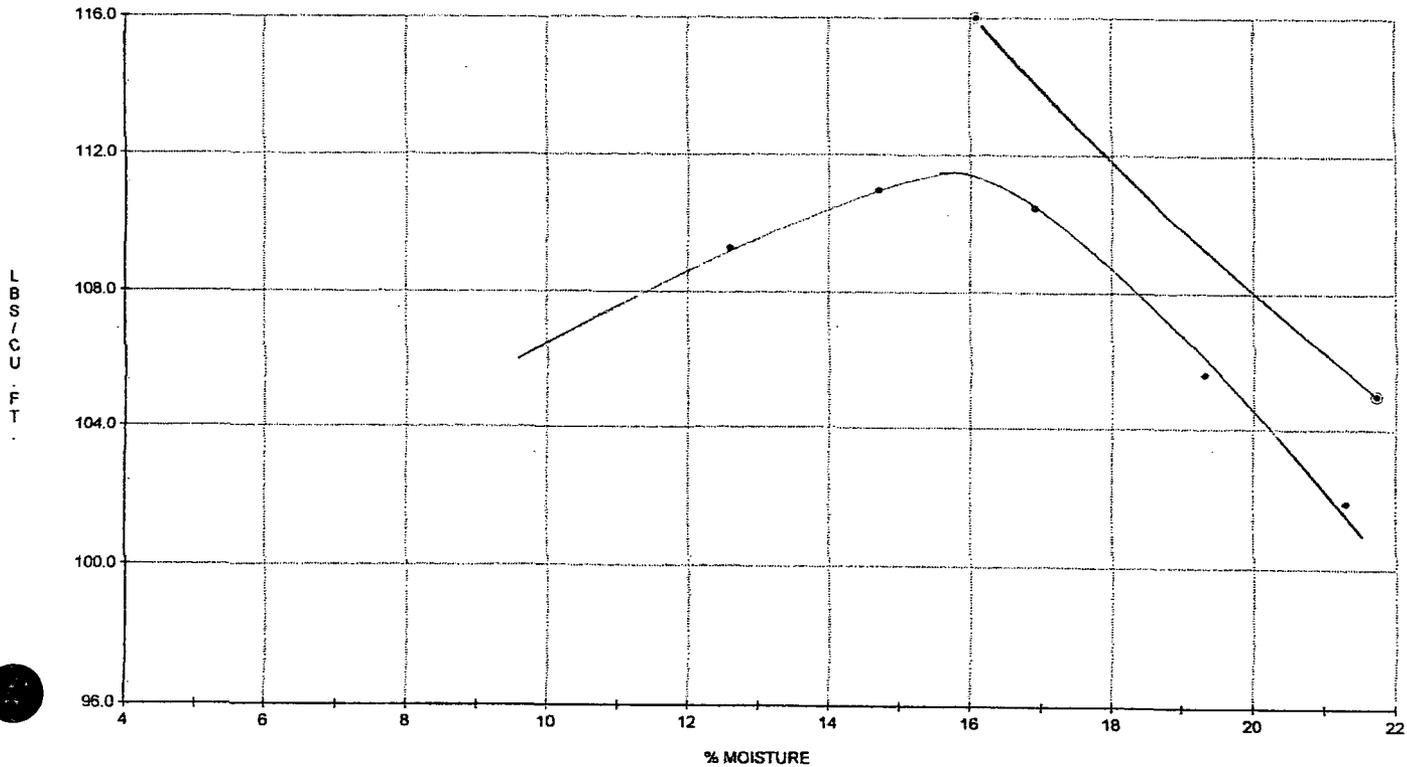
<b>VISUAL DESCRIPTION:</b>	Moist: <b>2-B</b> Grey Green Sandy SILT	<b>DATE</b> 05 12 09 <b>CLIENT</b> GORDON ENVIRONMENTAL <b>PROJECT</b> BASIN DISPOSAL
<b>SAMPLE LOCATION:</b>	Client Sampled Specimens:	<b>PERMIT</b>
<b>CLASSIFICATION</b>	ML <b>USCS</b>	<b>CONTRACT</b> 520.01.01/04 <b>JOB</b> 2-B
<b>% PASSING # 200:</b>	60.0%	<b>FILE</b> 9540010

MAXIMUM DENSITY	OPTIMUM MOISTURE	DESIGNATION	METHOD
111.5 Lbs/CuFt	15.8% of Dry Wgt.	ASTM D 698	A

	SPECIFIC VALUES			CHARTED VALUES			
	G = 2.65						
MOISTURE % DRY WGT	21.7	16.1	12.6	14.7	16.9	19.3	21.3
DRY DENSITY LBS/CU.FT.	105.0	116.0	109.3	111.0	110.5	105.6	101.9

## COMPACTION CURVE PLOTTING

& Zero Air Voids Curve



## SUMMARY OF OPTIMUM MOISTURE / MAXIMUM DENSITY DETERMINATION

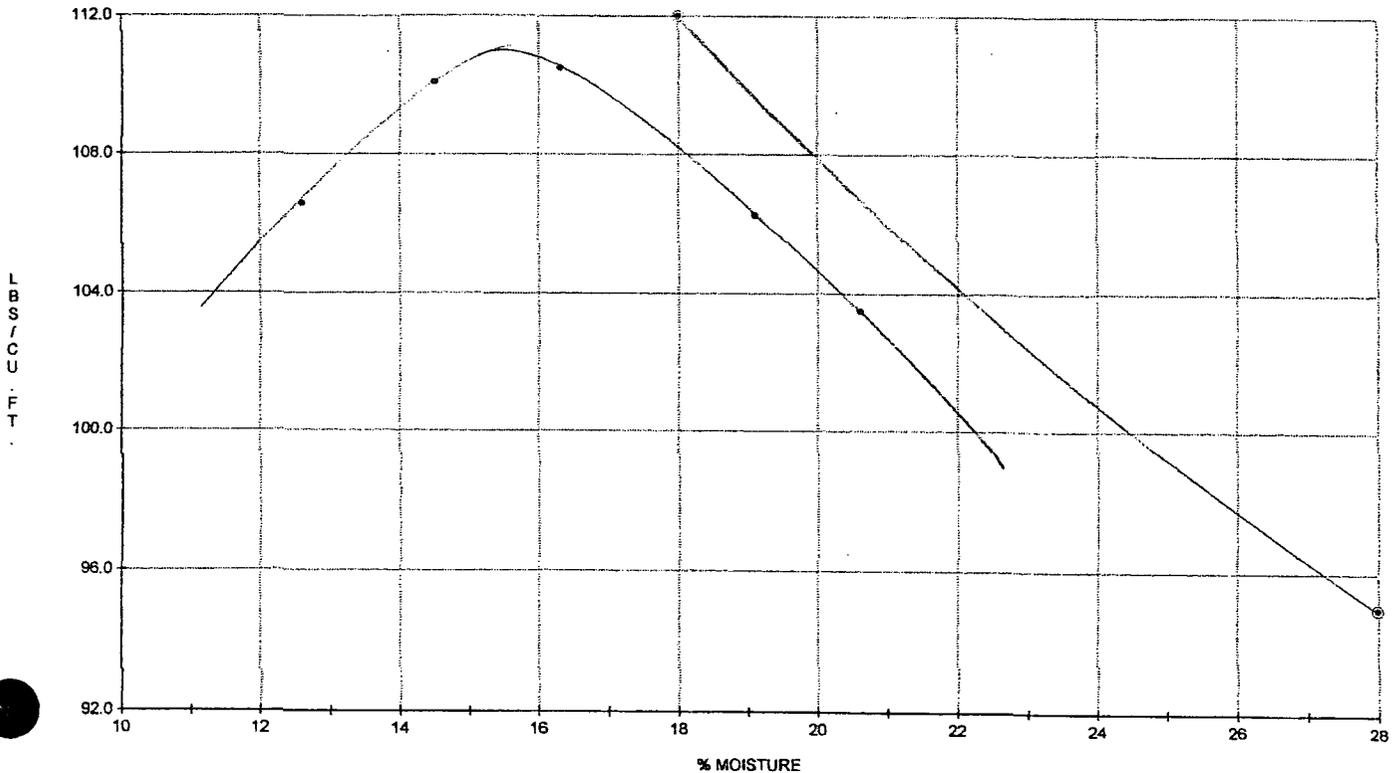
<b>VISUAL DESCRIPTION:</b>	Moist: <b>A-1</b> Grey Green Sandy SILT	DATE 04 28 09 CLIENT GORDON ENVIRONMENTAL PROJECT BASIN DISPOSAL
<b>SAMPLE LOCATION:</b>	Client Sampled Specimens:	PERMIT
<b>CLASSIFICATION</b>	ML <b>USCS</b>	CONTRACT 520.01.01/04 JOB A-1
<b>% PASSING # 200:</b>	57.6%	FILE 9540003

MAXIMUM DENSITY	OPTIMUM MOISTURE	DESIGNATION	METHOD
111.1 Lbs/CuFt	15.5% of Dry Wgt.	ASTM D 698	A

	SPECIFIC VALUES		CHARTED VALUES				
	G = 2.65						
MOISTURE % DRY WGT	18.0	28.0	12.6	14.5	16.3	19.1	20.6
DRY DENSITY LBS/CU.FT.	112.0	95.0	106.6	110.1	110.5	106.3	103.5

## COMPACTION CURVE PLOTTING

& Zero Air Voids Curve



## SUMMARY OF OPTIMUM MOISTURE / MAXIMUM DENSITY DETERMINATION

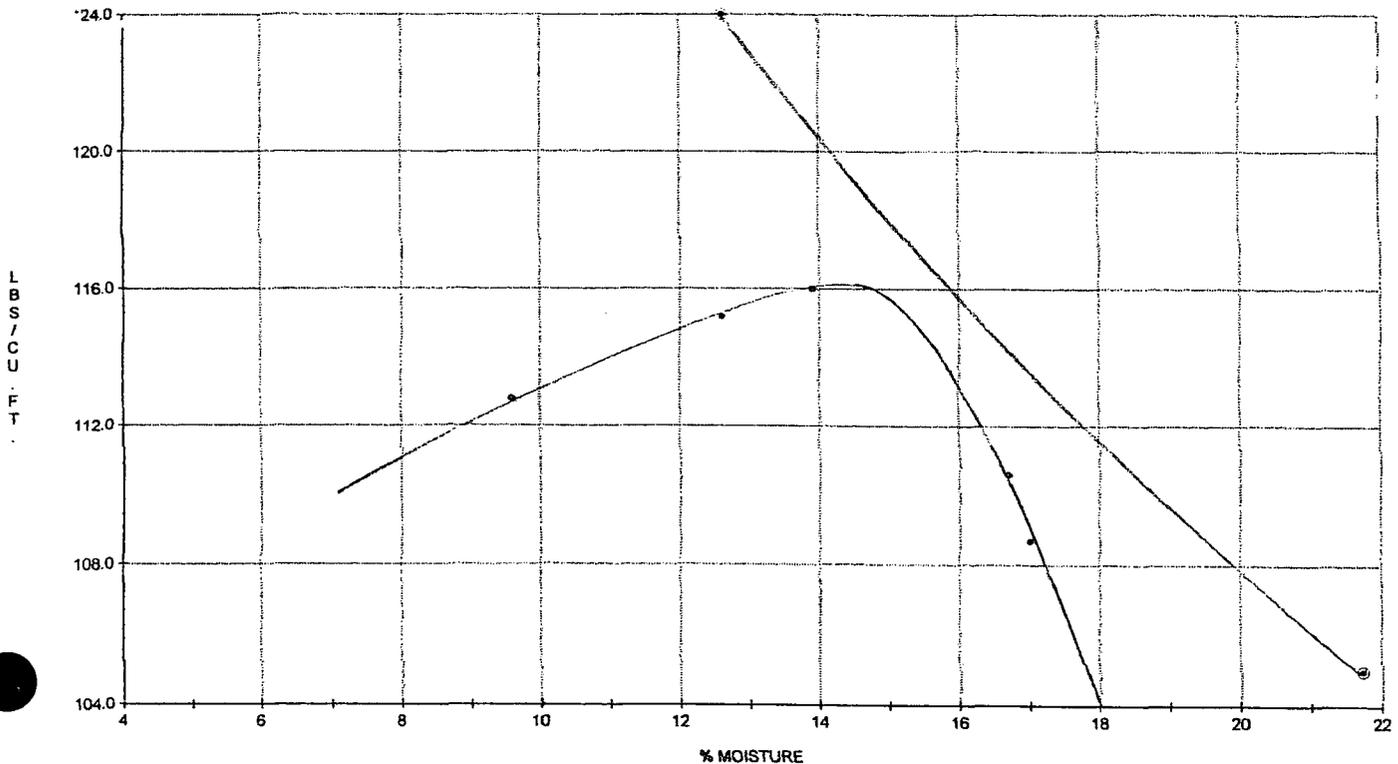
<b>VISUAL DESCRIPTION:</b>	Moist: <b>A-3</b> Grey Green Silty SAND	<b>DATE</b> 04 28 09 <b>CLIENT</b> GORDON ENVIRONMENTAL <b>PROJECT</b> BASIN DISPOSAL
<b>SAMPLE LOCATION:</b>	Client Sampled Specimens:	<b>PERMIT</b>
<b>CLASSIFICATION</b>	<b>USCS</b>	<b>CONTRACT</b> 520.01.01/04 <b>JOB</b> A-3 <b>FILE</b> 9540005
<b>% PASSING # 200:</b>	24.6%	

MAXIMUM DENSITY	OPTIMUM MOISTURE	DESIGNATION	METHOD
116.1 Lbs/CuFt	14.3% of Dry Wgt.	ASTM D 698	A

MOISTURE % DRY WGT	SPECIFIC VALUES		CHARTED VALUES				
	G = 2.65						
DRY DENSITY LBS/CU.FT.	21.7	12.6	9.6	12.6	13.9	16.7	17.0
	105.0	124.0	112.8	115.2	116.0	110.6	108.7

## COMPACTION CURVE PLOTTING

1- Zero Air Voids Curve



## SUMMARY OF OPTIMUM MOISTURE / MAXIMUM DENSITY DETERMINATION

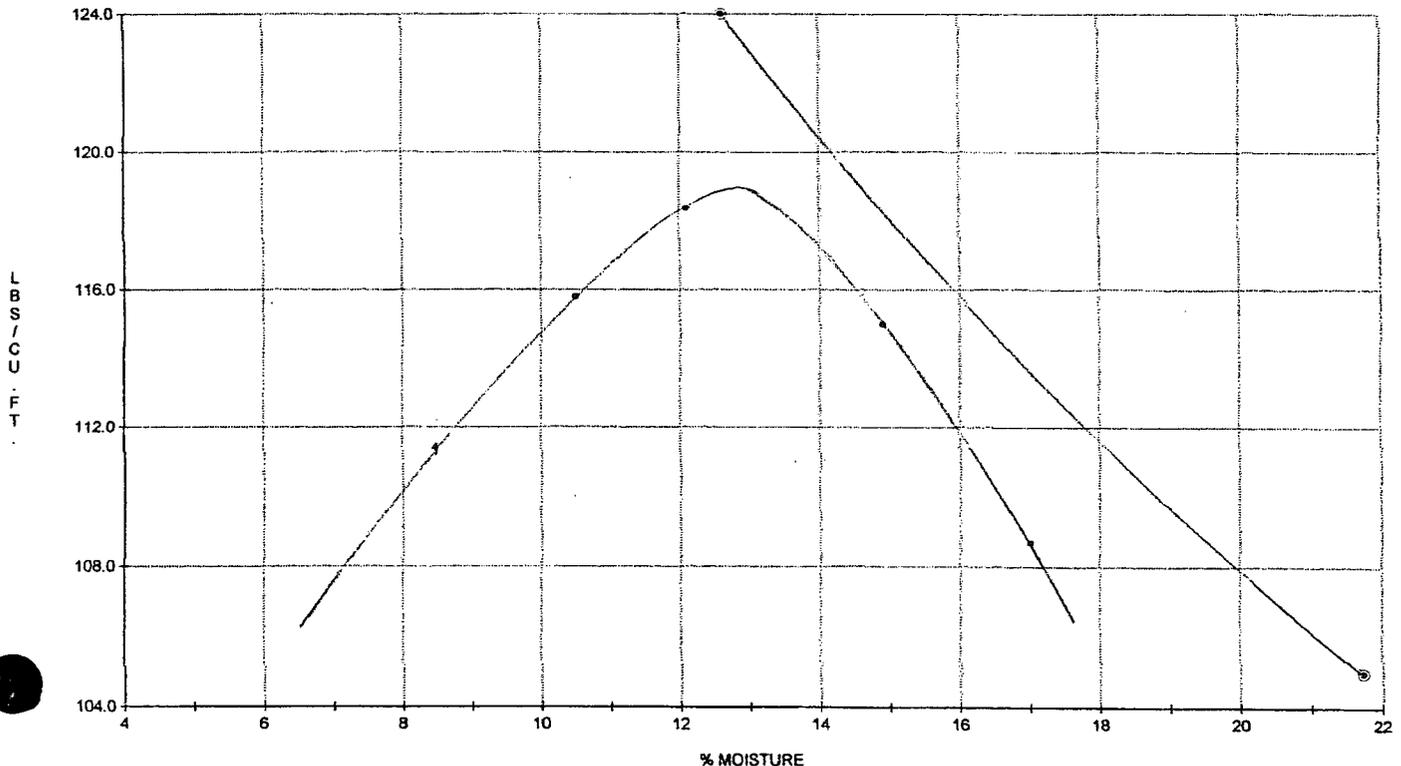
<b>VISUAL DESCRIPTION:</b>	Moist: <b>8</b> Grey Green Sandy SILT, Trace Gravel	<b>DATE</b> 04 28 09 <b>CLIENT</b> GORDON ENVIRONMENTAL <b>PROJECT</b> BASIN DISPOSAL
<b>SAMPLE LOCATION:</b>	Client Sampled Specimens:	<b>PERMIT</b>
<b>CLASSIFICATION</b>	<b>USCS</b>	<b>CONTRACT</b> 520.01.01/04
<b>% PASSING # 200:</b>	61.4%	<b>JOB</b> 8 <b>FILE</b> 9540008

MAXIMUM DENSITY	OPTIMUM MOISTURE	DESIGNATION	METHOD
119.0 Lbs/CuFt	12.9% of Dry Wgt.	ASTM D 698	A

MOISTURE % DRY WGT	SPECIFIC VALUES		CHARTED VALUES				
	G = 2.65						
21.7	12.6	8.5	10.5	12.1	14.9	17.0	
105.0	124.0	111.4	115.8	118.4	115.0	108.7	
LBS/ CU.FT.							

## COMPACTION CURVE PLOTTING

& Zero Air Voids Curve



## **APPENDIX B**

### **Subgrade Material Testing**

#### **B.1. Density Testing Results**

# DENSITY TESTING RESULTS

PROJECT INFORMATION	
PROJECT NAME: Basin Pond 3	PROJECT NO.: 520.01.01
CLIENT: Basin Disposal Inc.	DATE: See Below
PROJECT LOCATION: Bloomfield, New Mexico	PAGE NO.: 1 of 3
TESTING INSTRUMENT: Troxler® 3440	TECHNICIAN: Don Gray
REFERENCE STANDARD PROCTOR (RSP): See below	SPECIFICATION: 90% RSP

TEST NUMBER	DATE	TEST LOCATION	PROCTOR USED	DRY DENSITY (PCF)	% RSP	% MOISTURE
1	5/21/2009	S2	119.0	113.8	95.6%	10.9%
2	5/21/2009	S3	119.0	108.0	90.8%	7.4%
3	5/21/2009	S4	119.0	108.5	91.2%	10.0%
4	5/21/2009	E3	119.0	116.2	97.6%	7.9%
5	5/21/2009	E1	119.0	119.6	100.5%	9.2%
6	5/21/2009	N4	119.0	113.2	95.1%	12.8%
7	5/21/2009	N3	119.0	116.6	98.0%	10.1%
8	5/27/2009	N1	119.0	108.7	91.3%	10.7%
9	5/27/2009	N2	119.0	108.8	91.4%	15.1%
10	5/27/2009	N3	119.0	111.1	93.4%	12.8%
11	5/27/2009	N4	119.0	111.5	93.7%	10.6%
12	5/27/2009	E1	119.0	112.9	94.9%	13.3%
13	5/27/2009	E2	119.0	108.8	91.4%	15.0%
14	5/27/2009	E3	119.0	111.6	93.8%	15.1%
15	5/27/2009	W1	111.5	102.9	92.3%	9.7%
16	5/27/2009	W2	119.0	108.9	91.5%	7.7%
17	5/27/2009	W3	119.0	117.7	98.9%	10.2%
18	5/27/2009	S1	119.0	107.1	90.0%	6.8%
19	5/27/2009	S2	119.0	119.9	100.8%	8.8%
20	5/27/2009	S3	119.0	107.6	90.4%	10.1%
21	5/27/2009	S4	119.0	107.1	90.0%	9.4%
22	5/27/2009	N1	119.0	110.4	92.8%	10.8%
23	5/27/2009	N2	119.0	107.6	90.4%	9.8%
24	5/27/2009	N3	119.0	111.5	93.7%	9.0%
25	5/27/2009	N4	119.0	112.0	94.1%	9.3%
26	5/27/2009	E1	119.0	111.6	93.8%	11.9%
27	5/27/2009	E2	119.0	112.6	94.6%	10.2%
28	5/27/2009	E3	119.0	110.8	93.1%	10.1%
29	5/27/2009	W1	119.0	114.2	96.0%	8.8%
30	5/27/2009	W2	119.0	115.8	97.3%	8.1%
31	5/27/2009	W3	119.0	118.3	99.4%	8.8%
32	5/27/2009	S1	119.0	112.7	94.7%	7.8%

TEST NUMBER	DATE	TEST LOCATION	PROCTOR USED	DRY DENSITY (PCF)	% RSP	% MOISTURE
33	5/27/2009	S2	119.0	116.2	97.6%	9.7%
34	5/27/2009	S3	119.0	110.6	92.9%	7.2%
35	5/27/2009	S4	119.0	110.6	92.9%	6.7%
36	5/29/2009	N1	119.0	111.9	94.0%	15.1%
37	5/29/2009	N2	119.0	114.5	96.2%	12.0%
38	5/29/2009	N3	119.0	111.8	93.9%	12.9%
39	5/29/2009	N4	119.0	111.2	93.4%	12.2%
40	5/29/2009	E1	119.0	116.5	97.9%	11.0%
41	5/29/2009	E2	119.0	112.1	94.2%	10.3%
42	5/29/2009	E3	119.0	107.2	90.1%	11.2%
43	5/29/2009	W1	119.0	107.1	90.0%	12.2%
44	5/29/2009	W2	119.0	115.0	96.6%	10.6%
45	5/29/2009	W3	119.0	113.3	95.2%	11.8%
46	5/29/2009	S1	119.0	109.0	91.6%	10.7%
47	5/29/2009	S2	119.0	107.6	90.4%	9.1%
48	5/29/2009	S3	116.1	105.3	90.7%	9.0%
49	5/29/2009	S4	119.0	109.6	92.1%	11.4%
50	5/29/2009	N1	119.0	113.4	95.3%	8.7%
51	5/29/2009	N2	119.0	114.9	96.6%	7.4%
52	5/29/2009	N3	119.0	108.1	90.8%	8.3%
53	5/29/2009	N4	119.0	112.7	94.7%	8.8%
54	5/29/2009	E1	119.0	115.9	97.4%	8.6%
55	5/29/2009	E2	119.0	114.7	96.4%	10.1%
56	5/29/2009	E3	119.0	114.7	96.4%	9.2%
57	5/29/2009	W1	119.0	112.0	94.1%	10.3%
58	5/29/2009	W2	119.0	116.7	98.1%	10.7%
59	5/29/2009	W3	119.0	111.0	93.3%	8.1%
60	5/29/2009	S1	119.0	110.9	93.2%	7.6%
61	5/29/2009	S2	119.0	113.8	95.6%	8.6%
62	5/29/2009	S3	119.0	110.8	93.1%	7.8%
63	5/29/2009	S4	119.0	108.5	91.2%	6.7%
64	6/1/2009	N1	111.5	101.5	91.0%	5.8%

Note: See Figure 4 for test locations

Reviewed By: 

# DENSITY TESTING RESULTS

PROJECT INFORMATION	
PROJECT NAME: Basin Pond 3	PROJECT NO.: 520.01.01
CLIENT: Basin Disposal Inc.	DATE: See Below
PROJECT LOCATION: Bloomfield, New Mexico	PAGE NO.: 2 of 3
TESTING INSTRUMENT: Troxler® 3440	TECHNICIAN: Don Gray
REFERENCE STANDARD PROCTOR (RSP): See below	SPECIFICATION: 90% RSP

TEST NUMBER	DATE	TEST LOCATION	PROCTOR USED	DRY DENSITY (PCF)	% RSP	% MOISTURE
65	6/1/2009	N2	119.0	110.9	93.2%	10.1%
66	6/1/2009	N3	119.0	110.2	92.6%	13.8%
67	6/1/2009	N4	119.0	110.6	92.9%	14.4%
68	6/1/2009	E1	119.0	113.7	95.5%	11.2%
69	6/1/2009	E2	119.0	113.5	95.4%	14.1%
70	6/1/2009	E3	119.0	109.1	91.7%	8.9%
71	6/1/2009	S1	119.0	107.1	90.0%	13.4%
72	6/1/2009	S2	119.0	109.2	91.8%	9.9%
73	6/1/2009	S3	119.0	109.1	91.7%	9.5%
74	6/1/2009	S4	119.0	108.7	91.3%	9.8%
75	6/1/2009	N1	119.0	115.6	97.1%	10.8%
76	6/1/2009	N2	119.0	107.2	90.1%	8.1%
77	6/1/2009	N3	119.0	109.6	92.1%	10.0%
78	6/1/2009	N4	119.0	111.5	93.7%	10.6%
79	6/1/2009	E1	119.0	109.1	91.7%	7.7%
80	6/1/2009	E2	119.0	109.7	92.2%	8.3%
81	6/1/2009	E3	119.0	109.3	91.8%	8.7%
82	6/2/2009	N1	119.0	120.0	100.8%	7.0%
83	6/2/2009	N2	119.0	114.5	96.2%	8.2%
84	6/2/2009	N3	119.0	116.7	98.1%	8.2%
85	6/2/2009	N4	119.0	114.0	95.8%	8.0%
86	6/2/2009	E1	119.0	108.0	90.8%	10.4%
87	6/2/2009	E2	119.0	110.5	92.9%	9.7%
88	6/2/2009	E3	119.0	110.5	92.9%	12.8%
89	6/2/2009	W1	119.0	118.3	99.4%	8.3%
90	6/2/2009	W2	119.0	112.9	94.9%	5.9%
91	6/2/2009	W3	119.0	109.6	92.1%	5.7%
92	6/2/2009	S1	119.0	115.8	97.3%	9.2%
93	6/2/2009	S2	119.0	114.8	96.5%	6.9%
94	6/2/2009	S3	119.0	116.8	98.2%	8.0%
95	6/2/2009	S4	119.0	112.1	94.2%	8.4%
96	6/2/2009	E1	119.0	111.4	93.6%	9.4%

TEST NUMBER	DATE	TEST LOCATION	PROCTOR USED	DRY DENSITY (PCF)	% RSP	% MOISTURE
97	6/2/2009	E2	119.0	111.5	93.7%	5.8%
98	6/2/2009	E3	119.0	114.8	96.5%	8.8%
99	6/3/2009	N4	119.0	111.9	94.0%	7.7%
100	6/3/2009	E1	119.0	115.9	97.4%	11.1%
101	6/3/2009	E2	119.0	111.6	93.8%	9.6%
102	6/3/2009	E3	119.0	116.9	98.2%	9.4%
103	6/3/2009	S4	119.0	113.6	95.5%	12.1%
104	6/3/2009	N4	119.0	111.0	93.3%	7.6%
105	6/3/2009	E1	119.0	113.0	95.0%	7.3%
106	6/3/2009	E2	119.0	110.6	92.9%	7.7%
107	6/3/2009	E3	119.0	108.5	91.2%	8.2%
108	6/3/2009	S4	119.0	110.6	92.9%	8.0%
109	6/9/2009	F1	119.0	113.3	95.2%	6.8%
110	6/9/2009	F2	119.0	109.4	91.9%	4.5%
111	6/9/2009	F3	119.0	112.8	94.8%	6.3%
112	6/9/2009	F4	119.0	116.1	97.6%	8.5%
113	6/9/2009	F5	119.0	108.5	91.2%	5.8%
114	6/9/2009	F6	119.0	107.1	90.0%	5.8%
115	6/9/2009	F7	119.0	115.6	97.1%	9.2%
116	6/9/2009	F8	119.0	109.7	92.2%	8.8%
117	6/9/2009	F9	119.0	113.9	95.7%	9.8%
118	6/9/2009	F10	119.0	108.4	91.1%	8.5%
119	6/9/2009	F11	119.0	113.8	95.6%	7.5%
120	6/9/2009	F12	119.0	115.0	96.6%	8.7%
121	6/9/2009	F13	119.0	112.4	94.5%	6.5%
122	6/9/2009	F14	119.0	111.1	93.4%	6.0%
123	6/9/2009	F15	116.1	106.8	92.0%	9.9%
124	6/9/2009	SS1	119.0	110.1	92.5%	10.4%
125	6/9/2009	SS2	119.0	110.3	92.7%	14.0%
126	6/9/2009	SS3	119.0	116.8	98.2%	7.1%
127	6/9/2009	SS4	119.0	113.2	95.1%	6.1%
128	6/11/2009	SS5	119.0	114.4	96.1%	7.9%

Note: See Figure 4 for test locations

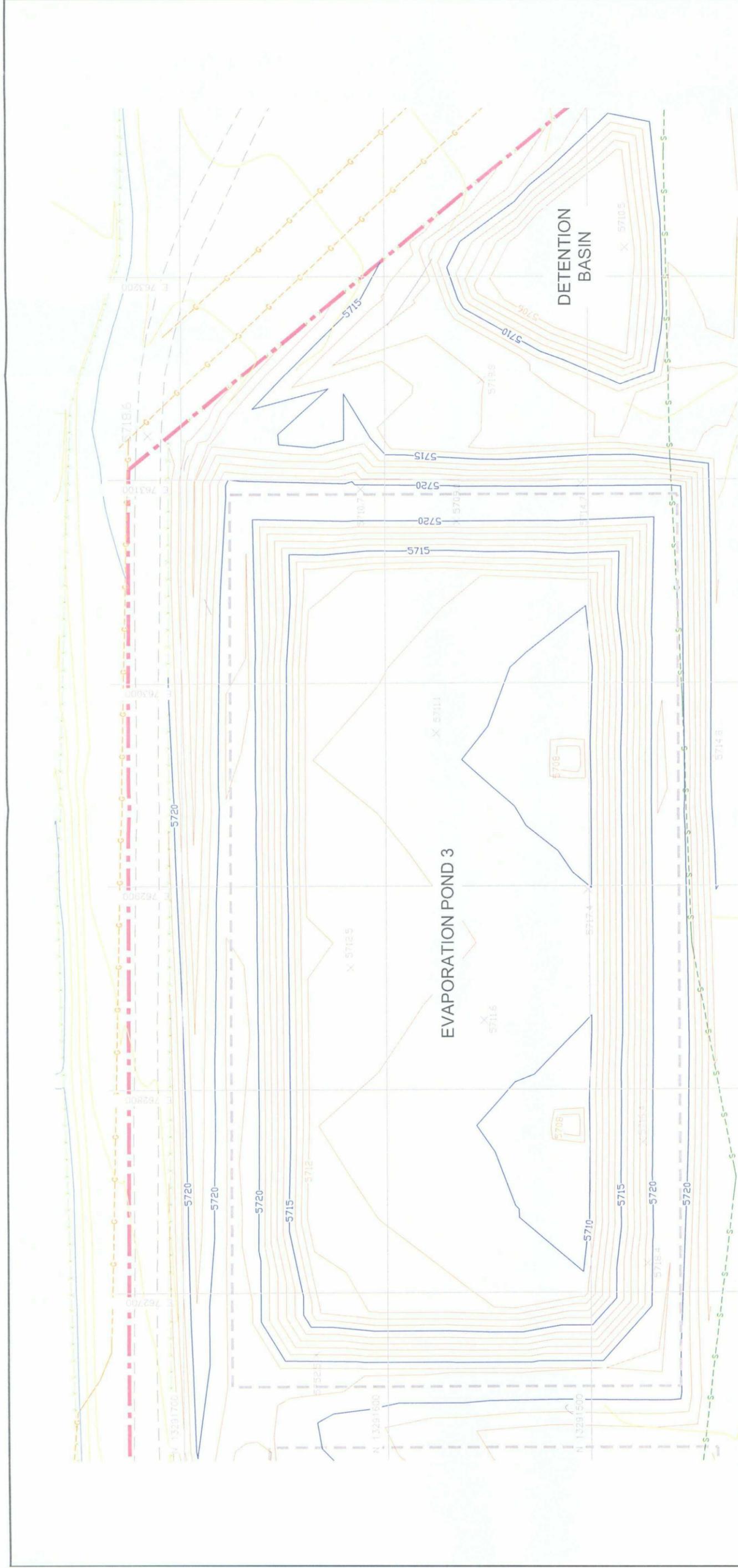
Reviewed By:



## **APPENDIX B**

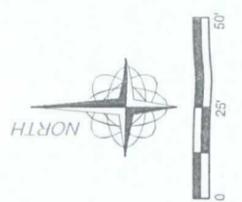
### **Subgrade Material Testing**

#### **B.2. Subgrade As-Built Elevations**



- LEGEND**
- SITE BOUNDARY
  - PROPOSED POND LOCATION
  - AS-BUILT 5' AND 10' CONTOUR
  - AS-BUILT 1' CONTOUR
  - 2' CONTOUR (EXISTING)
  - 10 CONTOUR (EXISTING)
  - UNPAVED ROADWAY (EXISTING)
  - FENCE (EXISTING)
  - SEWER LINE (EXISTING)
  - GAS LINE (EXISTING)
  - UTILITY EASEMENT
  - 5705.6 x SPOT ELEVATIONS

**NOTE**  
 1. AS-BUILT TOPOGRAPHIC SURVEY BY RUSSELL SURVEYING, INC., 1409 W. AZTEC BLVD. #3, AZTEC, NEW MEXICO 87410. DATE OF SURVEY: 07/06/09



**POND 3  
 SUBGRADE AS-BUILT**

BASIN DISPOSAL, INC.  
 BLOOMFIELD, NEW MEXICO

Gordon Environmental, Inc.  
 Consulting Engineers

213 S. Camino del Pueblo  
 Bernalillo, New Mexico, USA  
 Phone: 505-867-6900  
 Fax: 505-867-6991

DATE: 07/28/09	CAD: SUBGR AB.dwg	PROJECT #: 520.01.01	APPENDIX B.2
DRAWN BY: JFP	REVIEWED BY: MRH	APPROVED BY: IKG	
get@gordonevironmental.com			

## **APPENDIX C**

### **Material Manufacturer Certification and Conformance Testing Results**

#### **C.1. CETCO GCL Certifications**



Date: 7/26/2008  
Purchase Order: 6596  
ORDER NUMBER: 024159808

Tom Snow  
The Snow Company

Albuquerque, NM 87199  
snow\_data@comcast.net

To Whom it May Concern:

Please find enclosed the MQA/MQC test data package for Geosynthetic Clay Liner shipments to The Snow Company. The shipments left our Lovell, Wyoming plant on 7/25/2008.

If you have any questions regarding this information, please contact Chris Athanassopoulos, Technical Support Engineer, at (847) 818-7945.

Sincerely,

Roger B. Wilkerson  
Quality Assurance Coordinator  
CETCO Lovell Plant



**GEOSYNTHETIC CLAY LINER  
MANUFACTURING QUALITY ASSURANCE DATA PACKAGE**

PROJECT NAME: Torrance Co LF  
CUSTOMER P.O.: 6596  
ORDER NUMBER: 024159808  
PREPARED FOR: The Snow Company

**CONTENTS:**

- Daily production and needle detection certification
- GCL property specifications
- Order packing list
- GCL MQA tracking form
- GCL manufacturing quality control test data
- Bentonite clay certification
- Raw material test results

PREPARED BY: Roger B. Wilkerson  
Quality Assurance Coordinator  
CETCO  
P.O. Box 428  
92 Hwy. 37  
Lovell, WY 82431

Telephone: 800-322-1149 ext. 413  
Fax:  
E-Mail: [rwilke@cetco.com](mailto:rwilke@cetco.com)

**CETCO**

**LINING TECHNOLOGIES**

800.527.9948    www.cetco.com

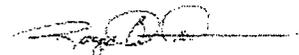
**PRODUCTION CERTIFICATION**

PROJECT NAME: Torrance Co LF  
CUSTOMER P.O.: 6596  
PREPARED FOR: The Snow Company

CETCO affirms that these products meet the physical and chemical criteria listed on the attached GCL property specification sheet.

**NEEDLE REMOVAL AND DETECTION PROCEDURE**

CETCO hereby affirms that all Bentomat<sup>®</sup> geosynthetic clay liner material manufactured for this project is continually passed under a magnet for needle removal and then screened with a metal detection device. CETCO certifies Bentomat<sup>®</sup> to be essentially free of broken needles and fragments of needles that would negatively effect the performance of the final product.



Roger B. Wilkerson  
Quality Assurance Coordinator  
Colloid Environmental Technologies Co. ( CETCO )

Ship Date: 7/25/2008  
 Order Number: 024159808  
 Prepared For: The Snow Company

The GCL raw materials and GCL finished product manufactured for the above-referenced order number(s) are hereby certified to achieve the properties listed in the tables below.

**GCL PROPERTY SPECIFICATIONS FOR BENTOMAT ST**

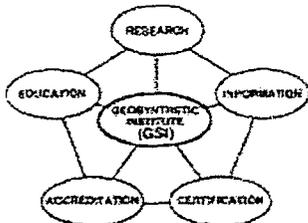
Test Method	Test Method Property	Test Frequency	Certified Value
ASTM D 5891	Bentonite Fluid Loss	1 per 50 Tons	18 ml Max
ASTM D 5993	Bentonite Mass/Area	40,000 sq ft (4000 sq m)	0.75 lb /sq ft (3.6 kg/sq m) Min
ASTM D 5890	Bentonite Swell Index	1 per 50 Tons	24 ml/2g Min
ASTM D 4632	GCL Grab Strength	200,000 sq ft (20,000 sq m)	90 lbs (400 N) MARV
ASTM D 6768	GCL Grab Strength	200,000 sq ft (20,000 sq m)	30 lbs/in MARV
ASTM D 6243	GCL Hydrated Internal Shear Strength	Periodic	500 psf (48 kPa) typ @ 200 psf
ASTM D 5887	GCL Hydraulic Conductivity	Weekly	5 x 10 <sup>-9</sup> cm/ sec Max
ASTM D 5887	GCL Index Flux	Weekly	1 x 10 <sup>-8</sup> m <sup>3</sup> /m <sup>2</sup> /sec Max
ASTM D 6496	GCL Peel Strength	40,000 sq ft (4000 sq m)	3.5 lbs/in Min
ASTM D 4632	GCL Peel Strength	40,000 sq ft (4000 sq m)	15 lbs (65 N) Min

Bentonite property tests are performed at a bentonite processing facility before shipment to CETCO's production facility. All tensile testing is in the machine direction.

**FABRIC SUPPLIER REQUIREMENTS FOR BENTOMAT ST**

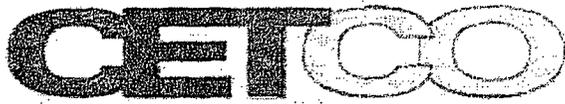
Raw Material	test method	mass per area	units
Nonwoven Cover Fabric	ASTM D 5261	6.0	oz/yd <sup>2</sup>
Bentomat ST Woven Base Fabric	ASTM D 5261	3.2	oz/yd <sup>2</sup>

Fabric certifications from our raw material suppliers are on file at our production facility.



CETCO's MQA laboratory is GAI-accredited ([www.geosynthetic-institute.org/gai/lab.html](http://www.geosynthetic-institute.org/gai/lab.html)).

*Roger B. Wilkerson*  
 Roger B. Wilkerson  
 Quality Assurance Coordinator  
 CETCO Lovell Plant



**LINING TECHNOLOGIES**

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### GCL ORDER PACKING LIST

GCL shipped for certification package number 000241598

Order #	Product	Lot Number	Roll Number	Length (ft)	Width (ft)	Square Ft	Weight (lbs)
024159808	LO-BENTOMAT ST	200829LO	00002869	150	15	2250	2590
024159808	LO-BENTOMAT ST	200829LO	00002871	150	15	2250	2560
024159808	LO-BENTOMAT ST	200829LO	00002872	150	15	2250	2555
024159808	LO-BENTOMAT ST	200829LO	00002873	150	15	2250	2565
024159808	LO-BENTOMAT ST	200829LO	00002874	150	15	2250	2550
024159808	LO-BENTOMAT ST	200829LO	00002875	150	15	2250	2545
024159808	LO-BENTOMAT ST	200829LO	00002884	150	15	2250	2575
024159808	LO-BENTOMAT ST	200829LO	00002893	150	15	2250	2550
024159808	LO-BENTOMAT ST	200829LO	00002896	150	15	2250	2570
024159808	LO-BENTOMAT ST	200829LO	00002898	150	15	2250	2580
024159808	LO-BENTOMAT ST	200829LO	00002900	150	15	2250	2590
024159808	LO-BENTOMAT ST	200829LO	00002901	150	15	2250	2550
024159808	LO-BENTOMAT ST	200829LO	00002904	150	15	2250	2555
024159808	LO-BENTOMAT ST	200829LO	00002910	150	15	2250	2570
024159808	LO-BENTOMAT ST	200829LO	00002935	150	15	2250	2570
024159808	LO-BENTOMAT ST	200829LO	00002938	150	15	2250	2570
024159808	LO-BENTOMAT ST	200829LO	00002958	150	15	2250	2595
Totals:				2550	255	38250	43640
Total Number of Rolls Certified: 17							



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### GCL MQA TRACKING FORM

Listing of finished and raw materials used to produce certification package number 000241598

GCL			Geotextiles			Clay	
LO-BENTOMAT ST			LO-N/W-WHITE-ST			LO-WOVEN-ST	LO-CG 50-ST
GCL Lot #	GCL Roll #	Roll # Tested	Cap Lot #	Cap Roll #	Roll # Tested	Base Roll #	Clay Lot #
200829LO	00002869	00002859	2010551894			2009928091	062808A
200829LO	00002871	00002859	2010607028			2009928091	062808A
200829LO	00002872	00002859	2010607028			2009928091	062808A
200829LO	00002873	00002859	2010607028			2009928091	062808A
200829LO	00002874	00002859	2010607028			2009928091	062808A
200829LO	00002875	00002859	2010607028			2009928091	062808A
200829LO	00002884	00002876	2010551900			2009960723	062808A
200829LO	00002893	00002893	2010566970			2009960723	062808B
200829LO	00002896	00002893	2010566970			2009960723	062808B
200829LO	00002898	00002893	2010607202			2009960723	062808B
200829LO	00002900	00002893	2010607202			2009960723	062808B
200829LO	00002901	00002893	2010607202			2009960723	062808B
200829LO	00002904	00002893	2010607202			2009960723	062808B
200829LO	00002910	00002910	2010607205			2009941944	062808B
200829LO	00002935	00002927	2010607198			2010315956	062808C
200829LO	00002938	00002927	2010607198			2010315956	062808C
200829LO	00002958	00002944	2010607201			2010002277	062808C



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### GCL MANUFACTURING QUALITY CONTROL TEST DATA

The following rolls in GCL certification package number 000241598 have been tested in our production facility lab.

Product	Lot # Tested	Roll # Tested	Mass Area	Grab Strength	Peel Strength
Standard Test Method: ASTM D 5993				ASTM D 6768	ASTM D 6496
Standard Specification: 0.75 lb/sq ft MARV				30lbs/in MARV	3.5lbs/in Min
LO-BENTOMAT ST	200829LO	00002859	0.85	44.5	8.1
LO-BENTOMAT ST	200829LO	00002876	0.83	44.5	7.1
LO-BENTOMAT ST	200829LO	00002893	0.85	44.5	6
LO-BENTOMAT ST	200829LO	00002910	0.89	44.5	5
LO-BENTOMAT ST	200829LO	00002927	0.88	44.5	4.4
LO-BENTOMAT ST	200829LO	00002944	1.00	84.7	4

STM test methods and property specifications per CETCO standard unless non-standard specifications were requested.  
ny non-standard property specifications requested for this order are noted on the attached GCL property specifications sheet.



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## BENTONITE CLAY CERTIFICATION

The Bentonite Clay used to produce package 000241598 has been tested by American Colloid Company and yielded the following test results.

Reference	Swell	Fluid Loss
Test Method:	ASTM D 5890	ASTM D 5891
Specification:	24 ml/2g Min	18 ml Max
062808A	26.0	17.0
062808B	24.0	16.2
062808C	27.0	16.2



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### GEOTEXTILE TEST RESULTS FROM MATERIAL SUPPLIERS

The GCL in certification package number 000241598 was manufactured with geotextiles which were tested with the following results.

#### BASE

Material	Roll Number	Mass Area oz/yd <sup>2</sup>	Grab Strength lbs
PPX 83TEX	2009928091	3.5	148.0
PPX 82TEX	2009941944	3.5	157.0
PPX 82TEX	2009960723	3.4	182.0
PPX 82TEX	2010002277	3.4	187.0
PPX 82TEX	2010315956	3.4	173.0

#### CAP

Material	Roll Number	Mass Area oz/yd <sup>2</sup>	Grab Strength lbs
PPX 650	2010551894	7.2	70.2
PPX 650	2010551900	6.9	72.1
PPX 650	2010566970	6.7	83.5
PPX 650	2010607028	7.7	76.1
PPX 650	2010607198	7.7	71.3
PPX 650	2010607201	8.0	83.6
PPX 650	2010607202	8.0	83.6
PPX 650	2010607205	7.5	64.5

Certifications from our suppliers are on file at our production facility. An "\*" or "PT" indicates supplier certifications were unavailable prior to shipping so testing was performed at a CETCO lab.

CETCO  
 1500 WEST SHURE DRIVE  
 ARLINGTON HEIGHTS IL 60004

ORDER NO:.. 024159808  
 ORDER DATE: 7/15/2008  
 SHIP DATE:.. 7/25/2008

SOLD TO: 678  
 THE SNOW COMPANY, INC.  
 PO BOX 90670

SHIP FROM:.. CETCO LOVELL PLANT  
 FRT TERMS:.. PREPAID & ADD  
 SHIP VIA:.. AMERICO LOGISTICS

ALBUQUERQUE NM 87199

SHIP TO: 05  
 THE SNOW COMPANY, INC.  
 TORRANCE COUNTY LANDFILL  
 MUST CALL 48 HRS PRIOR TO DEL  
 SEE DIRECTIONS  
 MORIARTY NM 87199

PO: 6596

PRODUCT	SIZE U/M	LOT #	ROLL#	LNPTH	WIDTH	SHIP QTY	WEIGHT
D-BENTOMAT ST	SFT SF	200829LO	00002869	150.0	15.0	2250.0	2590.0
D-BENTOMAT ST	SFT SF	200829LO	00002871	150.0	15.0	2250.0	2560.0
D-BENTOMAT ST	SFT SF	200829LO	00002872	150.0	15.0	2250.0	2555.0
D-BENTOMAT ST	SFT SF	200829LO	00002873	150.0	15.0	2250.0	2565.0
D-BENTOMAT ST	SFT SF	200829LO	00002874	150.0	15.0	2250.0	2550.0
D-BENTOMAT ST	SFT SF	200829LO	00002875	150.0	15.0	2250.0	2545.0
D-BENTOMAT ST	SFT SF	200829LO	00002884	150.0	15.0	2250.0	2575.0
D-BENTOMAT ST	SFT SF	200829LO	00002893	150.0	15.0	2250.0	2550.0
D-BENTOMAT ST	SFT SF	200829LO	00002896	150.0	15.0	2250.0	2570.0
D-BENTOMAT ST	SFT SF	200829LO	00002898	150.0	15.0	2250.0	2580.0
D-BENTOMAT ST	SFT SF	200829LO	00002900	150.0	15.0	2250.0	2590.0
<del>D-BENTOMAT ST</del>	<del>SFT SF</del>	<del>200829LO</del>	<del>00002901</del>	<del>150.0</del>	<del>15.0</del>	<del>2250.0</del>	<del>2550.0</del>
D-BENTOMAT ST	SFT SF	200829LO	00002904	150.0	15.0	2250.0	2555.0
D-BENTOMAT ST	SFT SF	200829LO	00002910	150.0	15.0	2250.0	2570.0
D-BENTOMAT ST	SFT SF	200829LO	00002935	150.0	15.0	2250.0	2570.0
D-BENTOMAT ST	SFT SF	200829LO	00002938	150.0	15.0	2250.0	2570.0
D-BENTOMAT ST	SFT SF	200829LO	00002958	150.0	15.0	2250.0	2595.0

ORDER TOTALS..... 38250.0 43640.0

TOTAL ITEMS..... 17

## **APPENDIX C**

### **Material Manufacturer Certification and Conformance Testing Results**

#### **C.2. GCL Conformance Testing Results**



May 28, 2009

**Mail To:**

**Mr. Mark DeCarlo**  
**Southwest Liner Systems, Inc.**  
PO Box 1972  
Bernalillo, NM 87004

email: swls.md@gmail.com

**Bill To:**

**<= Same**

Dear Mr. DeCarlo:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

**Project:** Basin Disposal

TRI Job Reference Number: E2325-33-07

**Material(s) Tested:** 1 Bentofix GCL(s)

**Test(s) Requested:** Mass/Unit Area (ASTM D 5993)  
Bentonite - Swell Index (ASTM D 5890)

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

John M. Allen, P.E.  
Director  
Geosynthetic Services Division  
[www.GeosyntheticTesting.com](http://www.GeosyntheticTesting.com)



**GCL TEST RESULTS**

TRI Client: Southwest Liner Systems, Inc.  
 Project: Basin Disposal

Material: Bentofix GCL  
 Sample Identification: No Label  
 TRI Log #: E2325-33-07

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	
	1	2	3	4	5	6	7	8	9	10			
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>													
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.96	0.97	1.03	0.94	1.01							<b>0.98</b>	0.04
Moisture Content (%)	9.1	8.9	9.1	9.2	9.1							<b>9.1</b>	0.1
<b>Bentonite - Swell Index (ASTM D 5890)</b>													
Water temperature at test initiation (22 degrees C)													
Swell index (mL/2g)	28										<b>28</b>		
Note: Bentonite sample tested is taken from finished GCL product.													

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.



June 8, 2009

**Mail To:**

**Mr. Mark DeCarlo**  
**Southwest Liner Systems, Inc.**  
PO Box 1972  
Bernalillo, NM 87004

email: swls.md@gmail.com

**Bill To:**

**<= Same**

Dear Mr. DeCarlo:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

**Project:** **Basin Disposal**

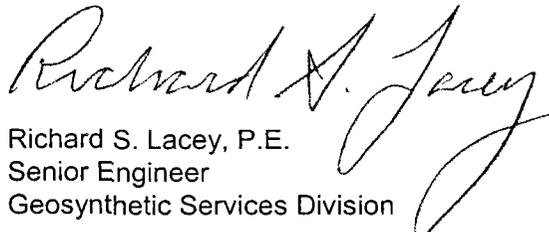
**TRI Job Reference Number:** E2325-39-10

**Material(s) Tested:** 1 GCL(s)

**Test(s) Requested:** Mass/Unit Area (ASTM D 5993)  
Bentonite - Swell Index (ASTM D 5890)

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

  
Richard S. Lacey, P.E.  
Senior Engineer  
Geosynthetic Services Division  
[www.GeosyntheticTesting.com](http://www.GeosyntheticTesting.com)



**GCL TEST RESULTS**

TRI Client: Southwest Liner Systems, Inc.  
 Project: Basin Disposal

Material: GCL  
 Sample Identification: 2901 Retest  
 TRI Log #: E2325-39-10

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	
	1	2	3	4	5	6	7	8	9	10			
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>													
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.80	0.99	0.92	0.85	0.82							<b>0.88</b>	0.08
Moisture Content (%)	92.3	67.8	74.1	73.7	89.3							<b>79.4</b>	10.7
<b>Bentonite - Swell Index (ASTM D 5890)</b>													
Water temperature at test initiation (24 degrees C)													
Swell index (mL/2g)	26											<b>26</b>	
Note: Bentonite sample tested is taken from finished GCL product.													

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.

## **APPENDIX C**

### **Material Manufacturer Certification and Conformance Testing Results**

#### **C.3. HDPE FML Certifications**

# INEOS

## Olefins & Polymers USA

A Division of INEOS USA LLC

### CERTIFICATE OF ANALYSIS

**Selling Company:**

INEOS Olefins & Polymers USA  
A Division of INEOS USA LLC  
2800 South Shore Blvd. Suite 600  
LEAGUE CITY, Texas 77573

United States

**Ship To:**

POLY-AMERICA LP  
2000 W MARSHALL DRIVE  
GRAND PRAIRIE TX 75051

**Contact:** OEE AVERITTE**Fax:****Sold To:**

POLY-AMERICA LP

Delivery Doc Number/Item:	89015539/000010
Print Date / Time:	12/29/2008/14:00:11
Sales Order Number/Date:	5118197/ 12/16/2008
Customer PO Number/Date:	306901/
Shipment Date:	12/29/2008
Place of Dispatch:	2566 AJV Polyethylene Deer Park
Mode of Transport:	0007 Rail w/o rtnbol
Transport/Vehicle Number:	AMCX004582
Net Weight:	185,240.999 LB

Page 1 of 1

**Product Description:** G36-10-150 PE PELLETS - BULK**Batch Number:** C081228L04

Characteristic	Method	Result	Unit	Specifications	
				Min	Max
MI 2.16 (1X)	ASTM D 1238	0.1250	g/10mm		
MI 21.6 (NLMI)	ASTM D 1238	12.80	g/10mm	10.50	14.50
DENSITY (NATURAL)	ASTM D4883-03	0.9375	G/CM3	0.9360	0.9390

APPROVED BY: Quality Assurance Manager.

This certifies that the INEOS Polyethylene meets our specifications for the grade.

*Om Devis*

THIS REPORT CANNOT BE COPIED OR REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF INEOS. RESULTS APPLY ONLY TO THE ITEMS TESTED. THIS DOCUMENT CONTAINS INFORMATION THAT MAY BE CONFIDENTIAL AND IS INTENDED ONLY FOR THE USE OF THE ADDRESSEE. USE OF THIS INFORMATION BY ANYONE ELSE IS STRICTLY PROHIBITED. IF YOU HAVE RECEIVED THIS IN ERROR, PLEASE NOTIFY US BY PHONE AT 1-800-827-9418.

**INEOS**  
**Olefins & Polymers USA**  
 A Division of INEOS USA LLC

**CERTIFICATE OF ANALYSIS**

**Selling Company:**  
 INEOS Olefins & Polymers USA  
 A Division of INEOS USA LLC  
 2600 South Shore Blvd. Suite 500  
 LEAGUE CITY, Texas 77573  
 United States  
**Ship To:**  
 POLY-AMERICA LP  
 2000 W MARSHALL DRIVE  
 GRAND PRAIRIE TX 75051  
**Contact:** DEE AVERITTE  
**Fax:**  
**Sold To:**  
 POLY-AMERICA LP

<b>Delivery Doc Number/Item:</b>	89016326/000010
<b>Print Date / Time:</b>	01/02/2009/11:45:06
<b>Sales Order Number/Date:</b>	5119192/ 12/16/2008
<b>Customer PO Number/Date:</b>	306901/
<b>Shipment Date:</b>	12/31/2008
<b>Place of Despatch:</b>	2566 AJV Polyethylene Deer Park
<b>Mode of Transport:</b>	0007 Rail w/o rtnbol
<b>Transport/Vehicle Number:</b>	ELTX002366
<b>Net Weight:</b>	186,550.001 LB

**Product Description:** G36-10-150 PE PELLETS - BULK  
**Batch Number:** C081231L03

Characteristic	Method	Result	Unit	Specifications	
				Min	Max
MI 2.16 (1X)	ASTM D 1238	0.1180	g/10mm		
MI 21.6 (HLMI)	ASTM D 1238	11.20	g/10mm	10.50	16.50
DENSITY (NATURAL)	ASTM D4883-03	0.9369	G/CM3	0.9360	0.9390

*Om Decui*

**APPROVED BY:** Quality Assurance Manager.  
 This certifies that the INEOS Polyethylene meets our specifications for the grade.

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# CERTIFICATION SHEET

# POLY-FLEX, INC.

2000 W. Marshall Drive  
Grand Prairie, Texas 75051

DATE: May 11, 2009

ORDER NO: Pre-Certification

PROJECT NO: 290302

TRIP NO: Pre-Certification

CERTIFIED BY: 

TEST DESCRIPTION	THICKNESS	CARBON BLACK	TEAR	PUNCTURE	TENSILE @ YIELD	ELONG @ YIELD	TENSILE @ BREAK	ELONG @ BREAK	CAR. BLK DISPERSION	DENSITY	NCTL	OXIDATIVE INDUCTION TIME	OVEN AGING	UV RESISTANCE
(modifications)		%	lb	lb	ppi	%	ppi	%		g/cc	hrs	min.	%	%
UNITS		54/60	42	108	126	12	228	700	Cat 1or2	0.940	300	100	80	50
SPECIFICATION		54/60	42	108	126	12	228	700	Cat 1or2	0.940	300	100	80	50
ROLL NUMBER	BLENDE													
HS2-6-09 707-5	C081231L03	55 / 62	51	140	163	20	331	984	1	0.947	Pass	142	85	77
HS2-6-09 708-5	C081231L03	55 / 62	52	141	153	21	308	916	1	0.947	Pass	138	85	77
HS2-6-09 709-5	C081231L03	55 / 62	52	141	153	21	308	916	1	0.947	Pass	138	85	77
HS2-6-09 710-5	C081231L03	55 / 62	52	141	153	21	308	916	1	0.947	Pass	138	85	77
HS2-6-09 711-5	C081231L03	55 / 62	49	139	154	18	314	963	1	0.947	Pass	138	85	77
HS2-6-09 712-5	C081231L03	54 / 62	49	139	154	18	314	963	1	0.947	Pass	138	85	77
HS2-6-09 713-5	C081231L03	55 / 62	49	139	154	18	314	963	1	0.947	Pass	138	85	77
HS2-6-09 714-5	C081231L03	55 / 62	52	144	149	19	299	864	1	0.947	Pass	138	85	77
HS2-6-09 715-5	C081231L03	55 / 62	52	144	149	19	299	864	1	0.947	Pass	138	85	77
HS2-6-09 716-5	C081231L03	55 / 62	50	144	156	19	309	976	1	0.947	Pass	132	85	77
HS2-6-09 717-5	C081231L03	55 / 62	50	144	156	19	309	976	1	0.947	Pass	132	85	77
HS2-6-09 718-5	C081231L03	55 / 62	50	144	156	19	309	976	1	0.947	Pass	132	85	77
HS2-6-09 719-5	C081231L03	54 / 62	50	144	156	19	309	976	1	0.947	Pass	132	85	77
HS2-6-09 720-5	C081231L03	55 / 62	54	142	153	21	312	912	1	0.947	Pass	132	85	77
HS2-6-09 721-5	C081226L04	55 / 62	54	142	153	21	312	912	1	0.947	Pass	132	85	77
HS2-6-09 722-5	C081226L04	54 / 62	49	140	157	19	315	959	1	0.947	Pass	132	85	77
HS2-6-09 723-5	C081226L04	55 / 62	49	140	157	19	315	959	1	0.947	Pass	132	85	77



# POLYFLEX, INC.

1203041  
Material Pre-Certification List

Date: 5/11/2009 Material Type: 60HD  
Project Number: 290302 Material Quantity: 19  
Customer/Project: SWLS / Bloomfield Basin Disp. Completed by: CM

#	Blend	Roll Number	Weight	Roll Description
1	C081226L04	HS2 - 6 - 09 - 0707 - 5	3,502	23' X 500' X .060HD
2	C081226L04	HS2 - 6 - 09 - 0708 - 5	3,503	23' X 500' X .060HD
3	C081226L04	HS2 - 6 - 09 - 0709 - 5	3,500	23' X 500' X .060HD
4	C081226L04	HS2 - 6 - 09 - 0710 - 5	3,498	23' X 500' X .060HD
5	C081226L04	HS2 - 6 - 09 - 0711 - 5	3,504	23' X 500' X .060HD
6	C081226L04	HS2 - 6 - 09 - 0712 - 5	3,509	23' X 500' X .060HD
7	C081226L04	HS2 - 6 - 09 - 0713 - 5	3,499	23' X 500' X .060HD
8	C081226L04	HS2 - 6 - 09 - 0714 - 5	3,505	23' X 500' X .060HD
9	C081226L04	HS2 - 6 - 09 - 0715 - 5	3,503	23' X 500' X .060HD
10	C081226L04	HS2 - 6 - 09 - 0716 - 5	3,506	23' X 500' X .060HD
11	C081226L04	HS2 - 6 - 09 - 0717 - 5	3,507	23' X 500' X .060HD
12	C081226L04	HS2 - 6 - 09 - 0718 - 5	3,503	23' X 500' X .060HD
13	C081226L04	HS2 - 6 - 09 - 0719 - 5	3,505	23' X 500' X .060HD
14	C081226L04	HS2 - 6 - 09 - 0720 - 5	3,503	23' X 500' X .060HD
15	C081226L04	HS2 - 6 - 09 - 0721 - 5	3,505	23' X 500' X .060HD
16	C081226L04	HS2 - 6 - 09 - 0722 - 5	3,500	23' X 500' X .060HD
17	C081226L04	HS2 - 6 - 09 - 0723 - 5	3,497	23' X 500' X .060HD
18	C081226L04	HS2 - 6 - 09 - 0727 - 5	3,505	23' X 500' X .060HD
19	C081226L04	HS2 - 6 - 09 - 0729 - 5	3,500	23' X 500' X .060HD

*Textured LINEA*

### Certificate of Analysis

Shipped To: CHEVRON PHILLIPS CHEM. CO LP: GSE  
19103 GUNDLE ROAD  
WESTFIELD TX 77090  
USA

CPC Delivery #: 87803933  
PO #: 46822  
Weight: 190300 LB  
Ship Date: 01/26/2009  
Package: BULK  
Mode: Hopper Car  
Car #: PSPX001199  
Seal No: 270855

Recipient: UP TRACK 14732 Phouangsavanh  
Fax:

Product:  
MARLEX POLYETHYLENE K306 BULK

Lot Number: 8281601

Property	Test Method	Value	Unit
Melt Index	ASTM D1238	0.1	g/10mi
MFI Flow Rate	ASTM D1238	11.5	g/10mi
Density	ASTM D1505	0.936	g/cm3
Production Date		12/03/2008	

WAIVED BY TRACY BRADFORD

The data set forth herein have been carefully compiled by Chevron Phillips Chemical Company LP.  
**However, there is no warranty of any kind, either expressed or implied, applicable to its use, and the user assumes all risk and liability in connection therewith.**



Troy Griffin  
Quality Systems Coordinator

For CoA questions contact Customer Service Representative at 800-231-1212

# GSE Roll Allocation

*Textured Liner*

Order 56408  
Customer Southwest Liner Systems  
Flood Recovery Project (Skyline)

Roll#	Resin Lot	Product Code	Description	Mfg. Date	Length
103148916	8281601	HST060A000	HST060A000	2/23/2009	420
103148917	8281601	HST060A000	HST060A000	2/23/2009	420
103148918	8281601	HST060A000	HST060A000	2/23/2009	420
103148919	8281601	HST060A000	HST060A000	2/23/2009	420
103148920	8281601	HST060A000	HST060A000	2/23/2009	420
103148921	8281601	HST060A000	HST060A000	2/23/2009	420
103148922	8281601	HST060A000	HST060A000	2/23/2009	420
103148923	8281601	HST060A000	HST060A000	2/23/2009	420
103148924	8281601	HST060A000	HST060A000	2/23/2009	420
103148925	8281601	HST060A000	HST060A000	2/24/2009	420
103148926	8281601	HST060A000	HST060A000	2/24/2009	420
103148927	8281601	HST060A000	HST060A000	2/24/2009	420
103148928	8281601	HST060A000	HST060A000	2/24/2009	420
103148929	8281601	HST060A000	HST060A000	2/24/2009	420
103148930	8281601	HST060A000	HST060A000	2/24/2009	420
103148931	8281601	HST060A000	HST060A000	2/24/2009	420
103148932	8281601	HST060A000	HST060A000	2/24/2009	420
103148933	8281601	HST060A000	HST060A000	2/24/2009	420
103148934	8281601	HST060A000	HST060A000	2/24/2009	420
103148935	8281601	HST060A000	HST060A000	2/24/2009	420
103148936	8281601	HST060A000	HST060A000	2/24/2009	420
103148937	8281601	HST060A000	HST060A000	2/24/2009	420
103148938	8281601	HST060A000	HST060A000	2/24/2009	420
103148939	8281601	HST060A000	HST060A000	2/24/2009	420
103148940	8281601	HST060A000	HST060A000	2/24/2009	420
103148941	8281601	HST060A000	HST060A000	2/24/2009	420
103148942	8281601	HST060A000	HST060A000	2/24/2009	420
103148943	8281601	HST060A000	HST060A000	2/24/2009	420
103148944	8281601	HST060A000	HST060A000	2/24/2009	420
103148945	8281601	HST060A000	HST060A000	2/24/2009	420
103148946	8281601	HST060A000	HST060A000	2/25/2009	420
103148947	8281601	HST060A000	HST060A000	2/25/2009	420
103148948	8281601	HST060A000	HST060A000	2/25/2009	420
103148949	8281601	HST060A000	HST060A000	2/25/2009	420





Shipping Order - Packing List - Original - Not Negotiable

GSE Lining Technology, Inc. at HOUSTON, TEXAS

Shippers No. 82188

*Textured Liner*

Received at Houston, Texas from GSE Lining Technology, Inc. the property described below, in apparent good order, except as noted (contents and condition of packages unknown), marked, consigned, and destined as indicated below, which said Carrier agrees to carry to the place of delivery at said destination. It is mutually agreed as to each Carrier of all or any said property, over all or any portion of said route to destination, and as to each party at any time interested in all or any of said property, that every service performed hereunder shall be subject to the rates and contract agreed to in writing by GSE Lining Technology, Inc. and Carrier. GSE Lining Technology, Inc.'s obligation to pay freight charges for the shipment is conditioned on (1) the existence of a separate written contract with the carrier transporting the freight and (2) the carrier's name appearing on this Bill of Lading, and other carriers must look solely to a party other than GSE Lining Technology, Inc. for payment.

Ship To: Southwest Liner/Flood Recovery Project  
i-40 West take exit 102 go south  
on SP30 5 miles past SP 32 1/3 mile  
turn rite on dirt rd.  
Mike Bonner @ 505-379-9468  
Acoma NM 87034

**Roll Certifications  
Included**

Date: 03/02/09

Branch Plant: 1500

Shipping Instructions:

Call 24 hours before delivery

Mike Bonner @ 505-379-9468

Sales Order

56408 SO

No. Line	Roll #	QTY Shipped	UM	Kind of Package, Description of Articles, Special Marks and Exceptions	Weight	Project# 526103
1		1	EA	FREIGHTSHT001 DOM. SHIPPING CHARGE DOMESTIC SHEET NON TAXABLE		Freight charges are prepaid unless marked collect.
2	103148916	9450	SF	HST060A000 60 mil Avg GSE HD Textured Blk, HD, 1 Side Tex, 22.5'	3,028.00	Check box if collect <input type="checkbox"/>  Customer P.O. Number: SLS904  If this shipment is to be delivered to consignee, consignee shall sign the following statement.  Carrier may decline to deliver this shipment without payment of freight and all other lawful charges.  Signature of Consignor  Local Verification Signed:  Pick Up # <u>2260882</u>  Seal #  Truckers P.O. # <u>P0177510</u>
3	103148917	9450	SF	HST060A000 60 mil Avg GSE HD Textured Blk, HD, 1 Side Tex, 22.5'	2,996.00	
4	103148918	9450	SF	HST060A000 60 mil Avg GSE HD Textured Blk, HD, 1 Side Tex, 22.5'	3,010.00	
5	103148919	9450	SF	HST060A000 60 mil Avg GSE HD Textured Blk, HD, 1 Side Tex, 22.5'	3,016.00	
6	103148921	9450	SF	HST060A000 60 mil Avg GSE HD Textured Blk, HD, 1 Side Tex, 22.5'	3,046.00	
7	103148926	9450	SF	HST060A000 60 mil Avg GSE HD Textured Blk, HD, 1 Side Tex, 22.5'	3,022.00	
8	103148927	9450	SF	HST060A000 60 mil Avg GSE HD Textured Blk, HD, 1 Side Tex, 22.5'	3,028.00	
9	103148928	9450	SF	HST060A000 60 mil Avg GSE HD Textured Blk, HD, 1 Side Tex, 22.5'	3,022.00	
10	103148930	9450	SF	HST060A000 60 mil Avg GSE HD Textured Blk, HD, 1 Side Tex, 22.5'	3,036.00	
11	103148940	9450	SF	HST060A000 60 mil Avg GSE HD Textured Blk, HD, 1 Side Tex, 22.5'	3,016.00	
12	103148941	9450	SF	HST060A000 60 mil Avg GSE HD Textured Blk, HD, 1 Side Tex, 22.5'	3,020.00	
13	103148942	9450	SF	HST060A000 60 mil Avg GSE HD Textured Blk, HD, 1 Side Tex, 22.5'	3,030.00	
14	103148943	9450	SF	HST060A000 60 mil Avg GSE HD Textured Blk, HD, 1 Side Tex, 22.5'	3,030.00	
15	103148948	9450	SF	HST060A000 60 mil Avg GSE HD Textured Blk, HD, 1 Side Tex, 22.5'	3,020.00	
16	103148949	9450	SF	HST060A000 60 mil Avg GSE HD Textured Blk, HD, 1 Side Tex, 22.5'	3,010.00	

*DELIVER ON 3/4/09 NO SOONER!*

Total Quantity 141,751

Total Weight: 45,330.00

Driver Requirements:

- 1) Driver must pre call 24 hrs prior to delivery and on Friday for Monday delivery.
- 2) Driver must call (281) 230-6781 when unloaded.
- 3) Driver must call and advise any delay in transit.
- 4) A copy of this bill of lading must accompany Freight Invoice.

Carrier Name: Bennett

Carrier Signature: \_\_\_\_\_

Date: \_\_\_\_\_



Rolling Technology, Inc

# Roll Test Data Report

Bill of Lading: 32188

Sales Order No.  
56408

Project Number  
526103

Customer Name  
Southwest Liner Systems

Project Location  
Acoma, NM

Product Name  
HST060A000

Report Date  
3/2/2009



\*Modified

Roll No.	ASTM D 1994		ASTM D 638 Type II (100%)		ASTM D 638 Type II (100%)		ASTM D 638 Type II (100%)		ASTM D 1584													
	Average	Min/Max	Tensile	Elongation	Tensile	Elongation	Tensile	Elongation	Tensile	Elongation	Tensile	Elongation	Tensile	Elongation	Tensile	Elongation	Tensile	Elongation	Tensile	Elongation	Tensile	Elongation
103148916	62	55	159	149	227	238	17	19	626	624	51	54	153	0.945	2.47	10	18					
103148917	62	58	154	144	238	245	18	19	648	634	50	53	154	0.946	2.58	10	18					
103148918	61	57	154	144	238	245	18	19	648	634	50	53	154	0.946	2.58	10	18					
103148919	61	58	154	144	238	245	18	19	648	634	50	53	154	0.946	2.58	10	18					
103148921	62	58	152	149	222	242	17	18	639	666	50	51	151	0.946	2.64	10	18					
103148926	61	58	161	157	213	252	16	19	612	637	50	53	151	0.947	2.52	10	19					
103148927	61	58	161	157	213	252	16	19	612	637	50	53	151	0.947	2.52	10	19					
103148928	61	58	161	157	213	252	16	19	612	637	50	53	151	0.947	2.52	10	19					
103148930	61	58	156	149	227	236	17	19	628	626	51	53	148	0.946	2.49	10	19					
103148940	61	57	156	146	220	243	17	19	572	636	51	54	145	0.948	2.75	10	17					
103148941	61	57	149	145	212	239	17	18	596	668	48	52	145	0.947	2.49	9	17					
103148942	62	59	149	145	212	239	17	18	596	668	48	52	145	0.947	2.49	9	21					
103148943	62	58	149	145	212	239	17	18	596	668	48	52	145	0.947	2.49	9	21					
103148948	63	58	144	137	200	230	18	20	609	654	49	51	138	0.946	2.59	10	20					
103148949	62	57	154	150	222	231	18	19	652	645	50	54	141	0.945	2.58	9	20					

Approved By: *Jane Allen*

This test report shall not be reproduced, except in full, without written approval of the laboratory.

9103 Gurdle Road - Houston, Texas 77013

7

2812306787

Lab

Mar 02 09 11:40a

## **APPENDIX C**

### **Material Manufacturer Certification and Conformance Testing Results**

#### **C.4. FML Conformance Testing Results**



May 29, 2009

**Mail To:**

**Mr. Mark DeCarlo**  
**Southwest Liner Systems, Inc.**  
PO Box 1972  
Bernalillo, NM 87004

email: swls.md@gmail.com

**Bill To:**

**<= Same**

Dear Mr. DeCarlo:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

**Project:** Basin Disposal

**TRI Job Reference Number:** E2326-83-10

**Material(s) Tested:** 2 Poly-Flex 60 mil Smooth HDPE Geomembrane(s)

**Test(s) Requested:** Thickness (ASTM D 5199)  
Density (ASTM D 1505)  
Carbon Content (ASTM D 1603 mod.)  
Carbon Dispersion (ASTM D 5596)  
Tensile (ASTM D 6693)  
Tear Resistance (ASTM D 1004)

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

Dr. Mansukh Patel  
Sr. Laboratory Coordinator  
Geosynthetic Services Division  
[www.GeosyntheticTesting.com](http://www.GeosyntheticTesting.com)

cc: Sam R. Allen, Vice President and Division Manager



**GEOMEMBRANE TEST RESULTS**

TRI Client: Southwest Liner Systems, Inc.  
Project: Basin Disposal

Material: Poly-Flex 60 mil Smooth HDPE Geomembrane  
Sample Identification: HS2-6-09-0713-5  
TRI Log #: E2326-83-10

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.
	1	2	3	4	5	6	7	8	9	10		
<b>Thickness (ASTM D 5199)</b>												
Thickness (mils)	61	59	57	62	65	64	62	61	64	67	62	3
											57	<< min
<b>Density (ASTM D 1505)</b>												
Density (g/cm3)	0.942	0.942	0.942								0.942	0.000
<b>Carbon Black Content (ASTM D 1603 mod.)</b>												
% Carbon Black	2.59	2.59									2.59	0.00
<b>Carbon Black Dispersion (ASTM D 5596)</b>												
Rating - 1st field view	1	1	1	1	1							
Rating - 2nd field view	1	1	1	1	1							
<b>Tensile Properties (ASTM D 6693, 2 ipm strain rate)</b>												
MD Yield Strength (ppi)	169	148	173	170	158						164	10
TD Yield Strength (ppi)	176	161	166	173	167						169	6
MD Break Strength (ppi)	298	258	311	253	291						282	25
TD Break Strength (ppi)	308	271	297	326	315						303	21
MD Yield Elongation (%)	21	20	20	23	25						22	2
TD Yield Elongation (%)	19	18	20	22	23						20	2
MD Break Elongation (%)	806	790	841	699	844						796	59
TD Break Elongation (%)	881	830	870	964	955						900	58
<b>Tear Resistance (ASTM D 1004)</b>												
MD Tear Strength (lbs)	53	54	54	53	53	49	52	52	51	54	53	2
TD Tear Strength (lbs)	51	48	50	49	51	51	48	50	49	50	50	1
MD Machine Direction	TD Transverse Direction											

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.



**GEOMEMBRANE TEST RESULTS**

TRI Client: Southwest Liner Systems, Inc.  
Project: Basin Disposal

Material: Poly-Flex 60 mil Smooth HDPE Geomembrane  
Sample Identification: HS2-6-09-0722-5  
TRI Log #: E2326-83-10

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.
	1	2	3	4	5	6	7	8	9	10		
<b>Thickness (ASTM D 5199)</b>												
Thickness (mils)	61	61	66	60	63	65	65	60	63	62	63	2
											60	<< min
<b>Density (ASTM D 1505)</b>												
Density (g/cm3)	0.948	0.948	0.948								0.948	0.000
<b>Carbon Black Content (ASTM D 1603 mod.)</b>												
% Carbon Black	2.58	2.58									2.58	0.00
<b>Carbon Black Dispersion (ASTM D 5596)</b>												
Rating - 1st field view	2	1	1	1	1							
Rating - 2nd field view	1	1	1	1	1							
<b>Tensile Properties (ASTM D 6693, 2 ipm strain rate)</b>												
MD Yield Strength (ppi)	159	157	159	167	173						163	7
TD Yield Strength (ppi)	163	166	169	169	173						168	4
MD Break Strength (ppi)	302	305	310	277	301						299	13
TD Break Strength (ppi)	311	334	274	284	326						306	26
MD Yield Elongation (%)	22	22	23	23	25						23	1
TD Yield Elongation (%)	20	20	22	20	22						21	1
MD Break Elongation (%)	829	850	861	760	801						820	41
TD Break Elongation (%)	896	940	798	815	921						874	64
<b>Tear Resistance (ASTM D 1004)</b>												
MD Tear Strength (lbs)	55	53	49	57	52	53	56	49	53	53	53	3
TD Tear Strength (lbs)	51	50	48	55	51	50	51	49	49	55	51	2
MD Machine Direction	TD Transverse Direction											

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.



July 21, 2009

**Mail To:**

**Mr. Mark DeCarlo**  
**Southwest Liner Systems, Inc.**  
PO Box 1972  
Bernalillo, NM 87004

email: swls.md@gmail.com

**Bill To:**

**<= Same**

Dear Mr. DeCarlo:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

**Project:** Basin Disposal

**TRI Job Reference Number:** E2330-68-02

**Material(s) Tested:** 1 Single Sided ~~textured~~ 60 mil HDPE Geomembrane(s)

**Test(s) Requested:** Thickness (ASTM D 5994)  
Density (ASTM D 792)  
Carbon Content (ASTM D 1603 mod.)  
Carbon Dispersion (ASTM D 5596)  
Tensile (ASTM D 6693/GRI GM13)  
Tear Resistance (ASTM D 1004)

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

Dr. Mansukh Patel  
Sr. Laboratory Coordinator  
Geosynthetic Services Division  
[www.GeosyntheticTesting.com](http://www.GeosyntheticTesting.com)

cc: Sam R. Allen, Vice President and Division Manager



### GEOMEMBRANE TEST RESULTS

TRI Client: Southwest Liner Systems, Inc.  
Project: Basin Disposal

Material: Single Sided Textured 60 mil HDPE Geomembrane  
Sample Identification: 8930  
TRI Log #: E2330-68-02

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	
	1	2	3	4	5	6	7	8	9	10			
<b>Thickness (ASTM D 5994)</b>													
Thickness (mils)	63	59	61	64	63	65	61	63	65	63	63	63	2
													<< min
<b>Density/Specific Gravity (ASTM D 792, Method A)</b>													
Density (g/cm3)	0.943	0.944	0.944									0.944	0.001
<b>Carbon Black Content (ASTM D 1603 mod.)</b>													
% Carbon Black	2.59	2.63										2.61	0.03
<b>Carbon Black Dispersion (ASTM D 5596)</b>													
Rating - 1st field view	1	2	2	2	1								
Rating - 2nd field view	1	1	1	1	1								
<b>Tensile Properties (ASTM D 6693, 2 ipm strain rate)</b>													
MD Yield Strength (ppi)	171	158	167	160	163							164	5
TD Yield Strength (ppi)	166	171	168	172	177							171	4
MD Break Strength (ppi)	227	217	237	148	235							213	37
TD Break Strength (ppi)	214	222	178	177	227							204	24
MD Yield Elongation (%)	19	19	19	19	19							19	0
TD Yield Elongation (%)	19	19	19	19	19							19	0
MD Break Elongation (%)	565	575	594	346	605							537	108
TD Break Elongation (%)	596	604	470	473	596							548	70
<b>Tear Resistance (ASTM D 1004)</b>													
MD Tear Strength (lbs)	56	53	56	56	58	57	58	54	55	51		55	2
TD Tear Strength (lbs)	51	58	47	55	51	59	56	52	58	53		54	4
MD Machine Direction	TD Transverse Direction												

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.

## **APPENDIX C**

### **Material Manufacturer Certification and Conformance Testing Results**

#### **C.5. Poly-Flex Geonet Certifications**



# Certificate of Analysis

Shipped To: POLY AMERICA: GP (GEO)  
2000 W MARSHALL  
GRAND PRAIRIE TX 75051  
USA

CPC Delivery #: 87516218  
PO #: 273656  
Weight: 206000 LB  
Ship Date: 10/24/2007  
Package: BULK  
Mode: Hopper Car  
Car #: HCBX001617  
Seal No: 471177

Recipient: Averitte  
Fax:

Product:  
Marlex Polyethylene HHM 5502BN BULK

Lot Number: CWK810841

Property	Test Method	Value	Unit
Melt Index	ST-103	0.36	g/10mi
Density	ST-292	0.9544	g/cm3

The data set forth herein have been carefully compiled by Chevron Phillips Chemical Company LP. However, there is no warranty of any kind, either expressed or implied, applicable to its use, and the user assumes all risk and liability in connection therewith.

Kay F. Donaldson  
Quality Control Supervisor

For CoA questions contact Tom Scheirman at 832-813-4637



### Certificate of Analysis

Shipped To: POLY AMERICA: GP (GEO) 2000 W MARSHALL GRAND PRAIRIE TX 75051 USA	CPC Delivery #: 87516220 PO #: 273658 Weight: 204400 LB Ship Date: 10/24/2007 Package: BULK Mode: Hopper Car Car #: HCBX001668 Seal No: 471179
Recipient: Averitte Fax:	

Product:  
Marlex Polyethylene HHM 5502BN BULK

Lot Number: CWK610851

Property	Test Method	Value	Unit
Melt Index	ST-103	0.34	g/10ml
Density	ST-292	0.9548	g/cm3

The data set forth herein have been carefully compiled by Chevron Phillips Chemical Company LP. However, there is no warranty of any kind, either expressed or implied, applicable to its use, and the user assumes all risk and liability in connection therewith.

Kay F. Donaldson  
Quality Control Supervisor

For CoA questions contact Tom Scheirman at 832-813-4637

# CERTIFICATION SHEET

**POLY-FLEX, INC.**

2000 W. Marshall Drive  
Grand Prairie, Texas 75051

DATE: May 11, 2009

PROJECT NO: 290302

ORDER NO: Pre-Certification

TRIP NO: Pre-Certification

CERTIFIED BY: AK

TEST DESCRIPTION	THICKNESS	CARBON BLACK	PEAK TENSILE STRENGTH (MD)	*TRANSMISSIVITY(MD)	DENSITY
ASTM METHOD	D5199	D1603	D7179	D4716	D1505
(modifications)	avg				
UNITS	mils	%	lb/in	$\times 10^{-3} m^2/s$	g/cc
SPECIFICATION	200	2 - 3	45	1	0.940
ROLL NUMBER					
GN-200-08 302-325	200	2.4	65	2.14	0.951
GN-200-08 510-325	200	2.6	69	2.40	0.957
GN-200-08 515-325	200	2.6	69		0.957
GN-200-08 517-325	200	2.6	69		0.957
GN-200-08 518-325	200	2.6	69		0.957
GN-200-08 522-325	200	2.8	64		0.957
GN-200-08 524-325	200	2.8	64		0.957
GN-200-08 525-325	200	2.6	67		0.958
GN-200-08 528-325	200	2.6	67		0.958
GN-200-08 529-325	200	2.6	67		0.958
GN-200-08 530-325	200	2.8	61	2.46	0.958
GN-200-08 531-325	200	2.8	61		0.958
GN-200-08 532-325	200	2.8	61		0.958
GN-200-08 533-325	200	2.8	61		0.958
GN-200-08 534-325	200	2.8	61		0.958
GN-200-08 535-325	200	2.8	61		0.958
GN-200-08 536-325	200	2.8	61		0.958

\*Transmissivity test is performed at gradient of 1.0, normal pressure of 10,000 psf, between metal plates for a seat time of 15 minutes.



# POLY-FLEX, INC.

1253040

Material Pre-Certification List

Date:	5/11/2009	Material Type:	GN200
Project Number:	290302	Material Quantity:	25
Customer/Project:	SWLS / Bloomfield Basin Disp.	Completed by:	CM

#	Net	Roll Number	Weight	Roll Description
1	200 MIL	GN - 200 - 08 - 0302 - 325 ✓	845	14' X 325' X Net
2	200 MIL	GN - 200 - 08 - 0510 - 325 ✓	825	14' X 325' X Net
3	200 MIL	GN - 200 - 08 - 0515 - 325 ✓	820	14' X 325' X Net
4	200 MIL	GN - 200 - 08 - 0517 - 325	820	14' X 325' X Net
5	200 MIL	GN - 200 - 08 - 0518 - 325 ✓	825	14' X 325' X Net
6	200 MIL	GN - 200 - 08 - 0522 - 325 ✓	825	14' X 325' X Net
7	200 MIL	GN - 200 - 08 - 0524 - 325 ✓	825	14' X 325' X Net
8	200 MIL	GN - 200 - 08 - 0525 - 325 ✓	825	14' X 325' X Net
9	200 MIL	GN - 200 - 08 - 0528 - 325 ✓	835	14' X 325' X Net
10	200 MIL	GN - 200 - 08 - 0529 - 325 ✓	835	14' X 325' X Net
11	200 MIL	GN - 200 - 08 - 0530 - 325 ✓	810	14' X 325' X Net
12	200 MIL	GN - 200 - 08 - 0531 - 325 ✓	840	14' X 325' X Net
13	200 MIL	GN - 200 - 08 - 0532 - 325	823	14' X 325' X Net
14	200 MIL	GN - 200 - 08 - 0533 - 325 ✓	818	14' X 325' X Net
15	200 MIL	GN - 200 - 08 - 0534 - 325 ✓	820	14' X 325' X Net
16	200 MIL	GN - 200 - 08 - 0535 - 325 ✓	823	14' X 325' X Net
17	200 MIL	GN - 200 - 08 - 0536 - 325 ✓	825	14' X 325' X Net
18	200 MIL	GN - 200 - 08 - 0537 - 325 ✓	820	14' X 325' X Net
19	200 MIL	GN - 200 - 08 - 0538 - 325 ✓	820	14' X 325' X Net
20	200 MIL	GN - 200 - 08 - 0539 - 325 ✓	823	14' X 325' X Net
21	200 MIL	GN - 200 - 08 - 0542 - 325 ✓	825	14' X 325' X Net
22	200 MIL	GN - 200 - 08 - 0543 - 325 ✓	830	14' X 325' X Net
23	200 MIL	GN - 200 - 08 - 0544 - 325 ✓	825	14' X 325' X Net
24	200 MIL	GN - 200 - 08 - 0545 - 325 ✓	830	14' X 325' X Net
25	200 MIL	GN - 200 - 08 - 0549 - 325 ✓	825	14' X 325' X Net

## **APPENDIX C**

### **Material Manufacturer Certification and Conformance Testing Results**

#### **C.6. Geonet Conformance Testing Results**



May 29, 2009

**Mail To:**

Mr. Mark DeCarlo  
Southwest Liner Systems, Inc.  
PO Box 1972  
Bernalillo, NM 87004

email: swls.md@gmail.com

**Bill To:**

<= Same

Dear Mr. DeCarlo:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

Project:	<b>Basin Disposal</b>
TRI Job Reference Number:	E2326-83-10
Material(s) Tested:	1 Poly-Flex GN200 Geonet(s)
Test(s) Requested:	Thickness (ASTM D 1777) - GN Mass/Unit Area (ASTM D 3776) - GN Density (ASTM D 1505) - GN Carbon Content (ASTM D 1603, mod.) - GN Melt Index (ASTM D 1238) - GN Wide Width Tensile (ASTM D4595,mod.) - GN

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

Dr. Mansukh Patel  
Sr. Laboratory Coordinator  
Geosynthetic Services Division  
www.GeosyntheticTesting.com

cc: Sam R. Allen, Vice President and Division Manager



**GEOCOMPOSITE TEST RESULTS**

TRI Client: Southwest Liner Systems, Inc.  
Project: Basin Disposal

Material: Poly-Flex GN200 Geonet  
Sample Identification: GN-200-08-0530-325  
TRI Log #: E2326-83-10

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.		
	1	2	3	4	5	6	7	8	9	10				
<b>Thickness (ASTM D 1777)</b>														
Thickness (mils)	198	202	209	195	212	204	181	203	219	200	202 181	10 << min		
<b>Mass/Unit Area (ASTM D 5261)</b>														
5 in diameter Circle - Mass (grams)	10.47	9.80	10.56	10.31	10.18	9.84	10.64	9.97	9.49	11.15	0.17	0.01		
Mass/unit area (lbs./sq.ft)	0.17	0.16	0.17	0.17	0.16	0.16	0.17	0.16	0.15	0.18				
<b>Density (ASTM D 1505)</b>														
Density (g/cm3)	0.957	0.957	0.958										0.957	0.001
<b>Carbon Black Content (ASTM D 1603, mod.)</b>														
% Carbon Black	2.68	2.70										2.69	0.01	
<b>Melt Flow Index (ASTM D 1238, 190/2.16)</b>														
Melt Flow Index (g/10 min)	0.36											0.36		
<b>Wide Width Tensile Properties (ASTM D 4595, mod for GN)</b>														
						<b>Geonet Component</b>								
MD Max. Strength (ppi)	65.2	73.9	77.9	55.2	54.9						65.4	10.5		
MD Max. Strength (lbs/ft)	783	887	934	663	659						785	126		
TD Max. Strength (ppi)	23.6	23.6	31.5	24.3	26.5						25.9	3.3		
TD Max. Strength (lbs/ft)	284	283	378	292	318						311	40		
MD Elong. @ Max. Strength (%)	17	16	14	17	15						16	1		
TD Elong. @ Max. Strength (%)	82	63	90	73	73						76	10		
MD Machine Direction	TD Transverse Direction													

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.

## **APPENDIX C**

### **Material Manufacturer Certification and Conformance Testing Results**

#### **C.7. Geotextile Certifications**



5/08/2009

Colloid Lining Technologies

BOL: 80460549 PO: 0-LT8-66201

This certificate indicates that 1291 is a nonwoven polypropylene geotextile, supplied by Propex and will meet the following Minimum Average Roll Values (MARV) when tested in accordance with the ASTM test methods listed below, unless otherwise stated. This product utilizes carbon black as a UV inhibitor.

PROPERTY	TEST METHOD	UNITS	ENGLISH	METRIC
Mass per Unit Area	ASTM D5261	oz/yd <sup>2</sup> (g/m <sup>2</sup> )	12.0	407
Thickness	ASTM D5199	mils (mm)	115	2.9
Tensile Strength	ASTM D4632	lbs (N)	320	1424
Elongation	ASTM D4632	%	50	50
Puncture	ASTM D4833	lbs (N)	210	934
Mullen Burst	ASTM D3786	psi (kPa)	620	4274
Trapezoidal Tear	ASTM D4533	lbs (N)	125	556
UV Resistance (min)	ASTM D4355	%	70	70
AOS (max)	ASTM D4751	US Std. Sieve (mm)	100	0.150
Permittivity	ASTM D4491	1/sec	0.80	0.80
Permeability	ASTM D4491	cm/sec	0.290	0.290
Water Flow Rate	ASTM D4491	gpm/ft <sup>2</sup> (l/min/m <sup>2</sup> )	60.0	2445
CBR	ASTM D6241	lbs (N)	925.0	4116

Chad Judkins  
Quality Manager  
Ringgold Quality Lab

This publication should not be construed as engineering advice. While information contained in this publication is accurate to the best of our knowledge, Propex does not warrant its accuracy or completeness. The ultimate customer and user of the products should assume sole responsibility for the final determination of the suitability of the information and the products for the contemplated and actual use. The only warranty made by Propex for its products is set forth in our product data sheet for the product, or such other written warranty as may be agreed by Propex and individual customers. Propex specifically disclaims all other warranties, express or implied, including without limitation, warranties of merchantability or fitness for a particular purpose, or arising from provision of samples, a course of dealing or usage of trade.



# Certificate of Analysis

Chad Johnson  
Quality Manager

BOL: 80460549 MV 1004480 1291 15ftx300ft blk GEOTEX style Cust PO: 0-LT8-66201

HU#/Rolls Shipped	units	Thickness MIL	Water Flow Rate GMF	XMD Elong @ Break %	XMD Tensile @ Break LB	XMD Trap Tear LB
201119492	2191716	126	88.375000	72	516.97	229.57
2011217475	2194108	185	82.000000	78	629.03	244.55

### ASTM Test

1. Data listed above was determined in accordance with standard test methods, frequencies and procedures defined internally by plant and product type

2. Rolls tested on this shipment are identified with an asterisk(\*)

3. HU# is handling unit and is terminology for roll number and "production order" equates to lot number. Our enterprise resource planning system generates sequential handling unit and production order designations independent of the manufacturing facility producing the product. Therefore, handling unit numbers may not be in sequential order within a production order.

Propex Operating Company, LLC, 6025 Lee Hwy, Suite 425, PO Box 22788 Chattanooga TN 37422



# Certificate of Analysis



Chad Johnson  
Quality Manager

BOL: 80460549

MV 1004480

1291 15ftx300ft blk GEOTEX

style

Cust PO: 0-LT8-66201

HU#/Rolls Shipped	AOS (mm)	MM	units	Mass/Unit Area	OSY	MD Elong @ Break	%	MD Tensile @ Break	LB	MD Trap Tear	LB	Mullen Burst	PSI	Permeability	2M	Permittivity	1/S	Puncture	LB
2011119492	0.15	0.13	2191716	13.37	17.16	84	79	369.34	524.96	137.60	184.09	758.57	812.86	0.429250	0.606750	1.196750	1.115750	217.29	299.15
2011217475	0.13	0.13	2194108	13.37	17.16	84	79	369.34	524.96	137.60	184.09	758.57	812.86	0.429250	0.606750	1.196750	1.115750	217.29	299.15

### ASTM Test

1. Data listed above was determined in accordance with standard test methods, frequencies and procedures defined internally by plant and product type
  2. Rolls tested on this shipment are identified with an asterisk(\*)
  3. HU# is handling unit and is terminology for roll number and "production order" equates to lot number.
- Our enterprise resource planning system generates sequential handling unit and production order designations independent of the manufacturing facility producing the product. Therefore, handling unit numbers may not be in sequential order within a production order. Propex Operating Company, LLC, 6025 Lee Hwy, Suite 425, PO Box 22788 Chattanooga TN 37422

## **APPENDIX C**

### **Material Manufacturer Certification and Conformance Testing Results**

#### **C.8. Geotextile Conformance Testing Results**



May 28, 2009

**Mail To:**

**Mr. Mark DeCarlo**  
**Southwest Liner Systems, Inc.**  
PO Box 1972  
Bernalillo, NM 87004

email: swls.md@gmail.com

**Bill To:**

**<= Same**

Dear Mr. DeCarlo:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

Project:

**Basin Disposal**

TRI Job Reference Number:

E2326-83-07

Material(s) Tested:

1 Nonwoven Geotextile(s)

Test(s) Requested:

Mass/Unit Area (ASTM D 5261)  
Grab Tensile (ASTM D 4632)  
Puncture Strength (ASTM D 4833)  
Mullen Burst (ASTM D 3786)  
Apparent Opening Size (ASTM D 4751)  
Permittivity (ASTM D 4491)

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

Dr. Mansukh Patel  
Sr. Laboratory Coordinator  
Geosynthetic Services Division  
[www.GeosyntheticTesting.com](http://www.GeosyntheticTesting.com)

cc: Sam R. Allen, Vice President and Division Manager



**GEOTEXTILE TEST RESULTS**  
TRI Client: Southwest Liner Systems, Inc.  
Project: Basin Disposal

Material: Nonwoven Geotextile  
Sample Identification: 7475  
TRI Log #: E2326-83-07

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	
	1	2	3	4	5	6	7	8	9	10			
<b>Mass/Unit Area (ASTM D 5261)</b>													
5" diameter circle (grams)	6.12	5.50	6.55	5.83	5.41	7.29	6.39	5.79	5.78	6.13	6.08	0.56	
Mass/Unit Area (oz/sq.yd)	14.24	12.79	15.24	13.56	12.58	16.96	14.86	13.47	13.44	14.26	14.14	1.30	
<b>Grab Tensile Properties (ASTM D 4632)</b>													
MD - Tensile Strength (lbs)	484	431	562	459	458	551	477	495	444	453	481	44	
TD - Tensile Strength (lbs)	550	599	474	507	533	607	499	475	562	513	532	47	
MD - Elong. @ Max. Load (%)	99	97	81	104	111	107	112	100	98	114	102	10	
TD - Elong. @ Max. Load (%)	111	113	163	101	110	113	127	88	105	114	115	20	
<b>Puncture Resistance (ASTM D 4833)</b>													
Puncture Strength (lbs)	250	237	239	210	259	221	249	211	251	271	241	20	
	258	275	235	221	226								
<b>Mullen Burst Strength (ASTM D 3786, modified)</b>													
Tare (psi):	35												
Burst Strength (psi)	805	675	765	765	670	800	810	735	770	780	758	50	
												Tare Not Subtracted	
<b>Apparent Opening Size (ASTM D 4751)</b>													
Opening Size Diameter (mm)	0.075	0.075	0.075	0.075	0.075						0.075	0.000	
Sieve No.	200	200	200	200	200						200		

MD Machine Direction      TD Transverse Direction

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.



**GEOTEXTILE TEST RESULTS**  
TRI Client: Southwest Liner Systems, Inc.  
Project: Basin Disposal

Material: Nonwoven Geotextile  
Sample Identification: 7475  
TRI Log #: E2326-83-07

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.
	1	2	3	4	5	6	7	8	9	10		
Falling Head Permittivity (ASTM D 4491, 9-in Upper Standpipe; 2 in opening)												
Water Temp. (C):	22											
Correction Factor:	0.953											
Test Specimen No. >:	1					2						
Thickness (mils)	137	137	137	137	137	147	147	147	147	147		
Time (s)	22.2	22.5	22.1	22.4	22.1	25.9	25.9	26.2	26.3	26.2		
Specimen Permittivity (s-1)	1.28	1.26	1.28	1.27	1.28	1.10	1.10	1.08	1.08	1.08		
Specimen Permittivity @20°C (sec-1)	1.22	1.20	1.22	1.21	1.22	1.04	1.04	1.03	1.03	1.03		
Specimen Flow rate (GPM/ft2)	91.1	89.9	91.5	90.3	91.5	78.1	78.1	77.2	76.9	77.2		
Specimen Permeability (cm/s)	0.42	0.42	0.43	0.42	0.43	0.39	0.39	0.39	0.38	0.39		
Test Specimen No. >:	3					4						
Thickness (mils)	147	147	147	147	147	150	150	150	150	150		
Time (s)	28.7	28.4	28.5	28.4	28.8	25.0	25.0	25.0	25.0	25.0		
Permittivity (s-1)	0.99	1.00	1.00	1.00	0.99	1.13	1.13	1.13	1.13	1.13		
Specimen Permittivity @20°C (sec-1)	0.94	0.95	0.95	0.95	0.94	1.08	1.08	1.08	1.08	1.08		
Specimen Flow rate (GPM/ft2)	70.5	71.2	71.0	71.2	70.2	80.9	80.9	80.9	80.9	80.9		
Specimen Permeability (cm/s)	0.35	0.36	0.35	0.36	0.35	0.41	0.41	0.41	0.41	0.41		
											1.07	
											80.0	
											0.39	

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.

**APPENDIX D**

**Evaporation Pond 3 Liner Installation Documentation**

D.1. GCL Deployment Log



## **APPENDIX D**

### **Evaporation Pond 3 Liner Installation Documentation**

#### **D.2. Secondary FML Deployment Log**

## SECONDARY FML DEPLOYMENT LOG

<b>PROJECT NAME:</b>	Basin Evaporation Pond 3	<b>PROJECT NUMBER:</b>	520.01.01
<b>CLIENT:</b>	Basin Disposal Inc.	<b>CONTRACTOR:</b>	Sothwest Liner Sys.
<b>PROJECT LOCATION:</b>	Bloomfield, New Mexcio	<b>SHEET NUMBER:</b>	1 of 2

PANEL NUMBER	ROLL NUMBER	APPROXIMATE LENGTH (FT)	APPROXIMATE WIDTH (FT)	APPROXIMATE AREA (FT <sup>2</sup> )	DATE INSTALLED
W1	HS2-6-09-0708-5	59.0	22.5	1,327.5	6-16-09
W2	HS2-6-09-0708-5	0-CORNER W1	0.0	0.0	6-16-09
W3	HS2-6-09-0708-5	0-CORNER W4	0.0	0.0	6-16-09
W4	HS2-6-09-0708-5	52.0	22.5	1,170.0	6-16-09
W5	HS2-6-09-0708-5	53.0	22.5	1,192.5	6-16-09
W6	HS2-6-09-0708-5	53.0	22.5	1,192.5	6-16-09
W7	HS2-6-09-0708-5	49.0	22.5	1,102.5	6-16-09
W8	HS2-6-09-0708-5	49.0	22.5	1,102.5	6-16-09
W9	HS2-6-09-0708-5	48.0	22.5	1,080.0	6-16-09
W10	HS2-6-09-0708-5	48.0	22.5	1,080.0	6-16-09
W11	HS2-6-09-0708-5	58.0	22.5	1,305.0	6-16-09
W12	HS2-6-09-0708-5	13.0	22.5	292.5	6-16-09
W13	HS2-6-09-0708-5	0-CORNER W11	0.0	0.0	6-16-09
B1	HS2-6-09-0719-5	217.0	22.5	4,882.5	6-16-09
B2	HS2-6-09-0719-5	217.0	22.5	4,882.5	6-16-09
B3	HS2-6-09-0719-5	72.0	22.5	1,620.0	6-16-09
B3A	HS2-6-09-0709-5	151.0	22.5	3,397.5	6-16-09
B4	HS2-6-09-0709-5	218.0	22.5	4,905.0	6-16-09
B5	HS2-6-09-0709-5	134.0	22.5	3,015.0	6-16-09
B5A	HS2-6-09-0718-5	84.0	22.5	1,890.0	6-16-09
B6	HS2-6-09-0718-5	218.0	22.5	4,905.0	6-16-09
B7	HS2-6-09-0718-5	170.0	22.5	3,825.0	6-16-09
B7A	HS2-6-09-0710-5	48.0	22.5	1,080.0	6-16-09
B8	HS2-6-09-0710-5	217.0	22.5	4,882.5	6-16-09
B9	HS2-6-09-0710-5	217.0	22.5	4,882.5	6-16-09
B10	HS2-6-09-0727-5	95.0	22.5	2,137.5	6-16-09
B10A	HS2-6-09-0718-5	27.0	22.5	607.5	6-16-09
B10B	HS2-6-09-0710-5	15.0	22.5	337.5	6-16-09
B10C	HS2-6-09-0727-5	80.0	22.5	1,800.0	6-16-09
B11	HS2-6-09-0727-5	218.0	22.5	4,905.0	6-16-09
<b>TOTAL LINER PLACED (FT<sup>2</sup>):</b>				<b>64,800.0</b>	

**REVIEWED BY:**                     *REVA*



**APPENDIX D**

**Evaporation Pond 3 Liner Installation Documentation**

D.3. Geotextile Deployment Log



**APPENDIX D**

**Evaporation Pond 3 Liner Installation Documentation**

D.4. Geonet Deployment Log



## GEONET DEPLOYMENT LOG

<b>PROJECT NAME:</b>	Basin Evaporation Pond 3	<b>PROJECT NUMBER:</b>	520.01.01
<b>CLIENT:</b>	Basin Disposal Inc.	<b>CONTRACTOR:</b>	Sothwest Liner Sys.
<b>PROJECT LOCATION:</b>	Bloomfield, New Mexcio	<b>SHEET NUMBER:</b>	2 of 3

PANEL NUMBER	ROLL NUMBER	APPROXIMATE LENGTH (FT)	APPROXIMATE WIDTH (FT)	APPROXIMATE AREA (FT <sup>2</sup> )	DATE INSTALLED
B8A	GN-200-08-0536-325	180.0	14.0	2,520.0	6-17-09
B8	GN-200-08-0524-325	38.0	14.0	532.0	6-17-09
B9	GN-200-08-0524-325	216.0	14.0	3,024.0	6-17-09
B10	GN-200-08-0524-325	73.0	14.0	1,022.0	6-17-09
B10A	GN-200-08-0545-325	144.0	14.0	2,016.0	6-17-09
B11	GN-200-08-0545-325	184.0	14.0	2,576.0	6-17-09
B11A	GN-200-08-0525-325	33.0	14.0	462.0	6-17-09
B12	GN-200-08-0525-325	218.0	14.0	3,052.0	6-17-09
B13	GN-200-08-0525-325	76.0	14.0	1,064.0	6-17-09
B13A	GN-200-08-0549-325	140.0	14.0	1,960.0	6-17-09
B14A	GN-200-08-0549-325	190.0	14.0	2,660.0	6-17-09
B14	GN-200-08-0544-325	27.0	14.0	378.0	6-17-09
B15	GN-200-08-0544-325	216.0	14.0	3,024.0	6-17-09
B16A	GN-200-08-0544-325	82.0	14.0	1,148.0	6-18-09
B16	GN-200-08-0530-325	136.0	14.0	1,904.0	6-18-09
B17A	GN-200-08-0530-325	161.0	14.0	2,254.0	6-18-09
B17	GN-200-08-0538-325	55.0	14.0	770.0	6-18-09
B18	GN-200-08-0538-325	217.0	14.0	3,038.0	6-18-09
B19A	GN-200-08-0538-325	56.0	14.0	784.0	6-18-09
B19	GN-200-08-0543-325	97.0	14.0	1,358.0	6-18-09
B19B	GN-200-08-0510-325	21.0	14.0	294.0	6-22-09
B19C	GN-200-08-0515-325	51.0	14.0	714.0	6-22-09
B20	GN-200-08-0543-325	149.0	14.0	2,086.0	6-18-09
B20A	GN-200-08-0515-325	68.0	14.0	952.0	6-22-09
B21A	GN-200-08-0543-325	79.0	14.0	1,106.0	6-18-09
B21	GN-200-08-0537-325	141.0	14.0	1,974.0	6-18-09
B22A	GN-200-08-0537-325	185.0	14.0	2,590.0	6-18-09
B22	GN-200-08-0532-325	35.0	14.0	490.0	6-18-09
B23	GN-200-08-0532-325	216.0	14.0	3,024.0	6-18-09
B24	GN-200-08-0532-325	78.0	14.0	1,092.0	6-18-19
<b>TOTAL LINER PLACED (FT<sup>2</sup>):</b>				<b>49,868.0</b>	

**REVIEWED BY:** \_\_\_\_\_

*[Signature]*



**APPENDIX D**

**Evaporation Pond 3 Liner Installation Documentation**

D.5. Primary FML Deployment Log





## **APPENDIX D**

### **Evaporation Pond 3 Liner Installation Documentation**

#### **D.6. Secondary Geomembrane Pre-weld Qualification Test Logs**



**APPENDIX D**

**Evaporation Pond 3 Liner Installation Documentation**

D.7. Secondary Geomembrane Seaming Log

## GEOMEMBRANE SEAMING LOG

**PROJECT NAME:** Basin Pond 3 - Secondary Liner  
**CLIENT:** Basin Disposal Inc.  
**PROJECT LOCATION:** Bloomfield, New Mexico

**PROJECT NUMBER:** 520.01.01  
**CONTRACTOR:** Southwest Lining Systems Inc.  
**SHEET NUMBER:** 1 of 2

DATE	PANEL #/PANEL #	APPROX. LENGTH WELDED	START TIME	SEAMER INITIALS	MACHINE #	TEMP SETTING	SPEED SETTING	DESTRUCTIVE TEST	MONITORED BY	
1	6-16-09	B1-W1/5 to 10/13	218'	09:11	MB	1	750	7.0	SDT-1	DG
2	6-16-09	W1-W2	59'	07:45	MB	1	750	7.0	-	DG
3	6-16-09	W1/2-W3/4	70'	08:19	MB	1	750	7.0	-	DG
4	6-16-09	W3-W4	52'	07:53	MB	1	750	7.0	-	DG
5	6-16-09	W4-W5	53'	07:58	MB	1	750	7.0	-	DG
6	6-16-09	W5-W6	53'	08:30	MB	1	750	7.0	-	DG
7	6-16-09	W6-W7	53'	08:41	MB	1	750	7.0	-	DG
8	6-16-09	W7-W8	53'	07:48	JM	2	750	7.0	-	DG
9	6-16-09	W8-W9	53'	08:10	JM	2	750	7.0	-	DG
10	6-16-09	W9-W10	53'	08:18	JM	2	750	7.0	-	DG
11	6-16-09	W10-W11	53'	08:27	JM	2	750	7.0	-	DG
12	6-16-09	W11-W12	12'	08:47	JM	2	750	7.0	-	DG
13	6-16-09	W12-W13	14'	09:15	JM	2	750	7.0	-	DG
14	6-16-09	W11/10-W13	70'	09:06	JM	2	750	7.0	-	DG
15	6-16-09	B1-B2	218'	09:48	MB	1	750	7.0	-	DG
16	6-16-09	B2-B3/A	218'	09:38	JM	2	750	7.0	SDT-2	DG
17	6-16-09	B3-B3A	22'	09:30	JM	2	750	7.0	-	DG
18	6-16-09	B3/A-B4	218'	10:24	MB	1	750	7.0	-	DG
19	6-16-09	B4-B5/A	218'	10:30	JM	2	750	7.0	SDT-3	DG
20	6-16-09	B5-B5A	22'	10:26	JM	2	750	7.0	-	DG
21	6-16-09	B5/A-B6	218'	11:05	MB	1	750	7.0	-	DG
22	6-16-09	B6-B7/A	218'	13:43	JM	2	750	7.0	SDT-4	DG
23	6-16-09	B7-B7A	22'	11:20	JM	2	750	7.0	-	DG
24	6-16-09	B7/A-B8	218'	12:55	MB	1	750	7.0	-	DG
25	6-16-09	B8-B9	218'	13:28	MB	1	750	7.0	-	DG
26	6-16-09	B10-B10A	22'	13:18	JM	2	750	7.0	-	DG
27	6-16-09	B10A-B10B	22'	13:23	JM	2	750	7.0	-	DG
28	6-16-09	B10B-B10C	22'	13:32	JM	2	750	7.0	-	DG
29	6-16-09	B9-B10/A/B/C	218'	13:43	JM	2	750	7.0	SDT-5	DG
30	6-16-09	B10/A/B/C-B11	218'	14:07	MB	1	750	7.7	-	DG

**REVIEWED BY:** *[Signature]*  
**GORDON ENVIRONMENTAL, INC.**

## GEOMEMBRANE SEAMING LOG

**PROJECT NAME:** Basin Pond 3 - Secondary Liner  
**CLIENT:** Basin Disposal Inc.  
**PROJECT LOCATION:** Bloomfield, New Mexico  
**PROJECT NUMBER:** 520.01.01  
**CONTRACTOR:** Southwest Lining Systems Inc.  
**SHEET NUMBER:** 2 of 2

DATE	PANEL #/PANEL #	APPROX. LENGTH WELDED	START TIME	SEAMER INITIALS	MACHINE #	TEMP SETTING	SPEED SETTING	DESTRUCTIVE TEST	MONITORED BY	
1	6-16-09	B11-B12/A	218'	14:47	MB	1	750	7.7	SDT-6	DG
2	6-16-09	B12-B12A	22'	14:15	JM	2	750	7.5	-	DG
3	6-16-09	B12/A-B13	218'	14:33	JM	2	750	7.5	-	DG
4	6-16-09	B13-B14/A	218'	15:17	MB	1	750	7.7	SDT-7	DG
5	6-16-09	B14-B14A	22'	15:15	JM	2	750	7.5	-	DG
6	6-16-09	B14/A-B15	218'	15:20	JM	2	750	7.5	-	DG
7	6-17-09	E1/5 to 10/E14/E15-B15	218'	10:00	MB	1	750	7.5	SDT-8	DG
8	6-17-09	E1-E2	53'	09:26	MB	1	750	7.5	-	DG
9	6-17-09	E1/2-E3/4/5	70'	09:42	MB	1	750	7.5	-	DG
10	6-17-09	E3-E4	53'	08:17	MB	1	750	7.5	-	DG
11	6-17-09	E4-E5	53'	09:08	MB	1	750	7.5	-	DG
12	6-17-09	E5-E6	53'	08:57	MB	1	750	7.5	SDT-9	DG
13	6-17-09	E6-E7	53'	08:46	MB	1	750	7.5	-	DG
14	6-17-09	E7-E8	53'	08:37	MB	1	750	7.5	-	DG
15	6-17-09	E8-E9/A	53'	09:10	JM	2	750	6.5	-	DG
16	6-17-09	E9-E9A	22'	08:32	MB	1	750	7.5	-	DG
17	6-17-09	E9/A-E10	53'	08:55	JM	2	750	6.5	-	DG
18	6-17-09	E10-E11/14	53'	08:42	JM	2	750	6.5	-	DG
19	6-17-09	E11/2-E13/14	53'	08:23	JM	2	750	6.5	-	DG
20	6-17-09	E11-E12	10'	08:04	JM	2	750	6.5	-	DG
21	6-17-09	E13-E14	14'	07:56	JM	2	750	6.5	-	DG
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**APPENDIX D**

**Evaporation Pond 3 Liner Installation Documentation**

**D.8. Secondary Geomembrane Seam Pressure Test Log**



## **APPENDIX D**

### **Evaporation Pond 3 Liner Installation Documentation**

D.9. Secondary Geomembrane Seam Vacuum Test and Defect-repair Log



## GEOMEMBRANE SEAM VACUUM TEST AND DEFECT REPAIR LOG

**PROJECT NAME:** Basin Pond 3 - Secondary Liner      **PROJECT NUMBER:** 520.01.01  
**CLIENT:** Basin Disposal Inc.      **CONTRACTOR:** Southwest Lining Sys.  
**PROJECT LOCATION:** Bloomfield, New Mexico      **SHEET NUMBER:** 2 of 2

	REPAIR DATE	PANEL	TYPE OF REPAIR	REPAIR TECH	NUMBER OF LEAKS	TESTING TECH ID	DATE ACCEPTED	LOCATION
1	6-17-09	E2-E3-E4	T	KS	0	SS	6-17-09	
2	6-17-09	E1-E5-B15	T	KS	0	SS	6-17-09	
3	6-17-09	E1-E4-E5	T	KS	0	SS	6-17-09	
4	6-17-09	E5-E6	Patch	KS	0	SS	6-17-09	SDT-9
5	6-17-09	B15-E5-E6	T	KS	0	SS	6-17-09	
6	6-17-09	B15-E6-E7	T	KS	0	SS	6-17-09	
7	6-17-09	B15-E7-E8	T	KS	0	SS	6-17-09	
8	6-17-09	E8-E9-E9A	T	KS	0	SS	6-17-09	
9	6-17-09	B15-E8-E9A	T	KS	0	SS	6-17-09	
10	6-17-09	E9-E9A-E10	T	KS	0	SS	6-17-09	
11	6-17-09	B15-E9A-E10	T	KS	0	SS	6-17-09	
12	6-17-09	E10-E11-E14	T	KS	0	SS	6-17-09	
13	6-17-09	B15-E10-E14	T	KS	0	SS	6-17-09	
14	6-17-09	E14-B15	Patch	KS	0	SS	6-17-09	SDT-8
15	6-17-09	E11-E13-E14	T	KS	0	SS	6-17-09	
16	6-17-09	E11-E12-E13	Patch	KS	0	SS	6-17-09	
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REVIEWED BY:

## **APPENDIX D**

### **Evaporation Pond 3 Liner Installation Documentation**

D.10. Secondary Geomembrane Seam Field Destructive Test Records

**FIELD DESTRUCTIVE TEST RECORD**

PROJECT INFORMATION										PROJECT SPECIFICATIONS														
PROJECT NAME: Basin Pond 3 Secondary Liner					PROJECT NUMBER: S20.01.01					TEXTURED: PEEL					90 SHEAR					120				
CLIENT: Basin Disposal Inc.					CONTRACTOR: Southwest Liner Systems Inc.					SMOOTH: PEEL					90 SHEAR					120				
PROJECT LOCATION: Bloomfield, New Mexico					SHEET NUMBER: 1 of 1					TEXTURED: PEEL					78 SHEAR					120				
SMOOTH: PEEL					78 SHEAR					120					FUSION					EXTRUSION				
DATE	DT #	QC INITIALS	WELDER'S INITIALS	MACHINE NUMBER	WEDGE WELDS		EXTRUSION		PULL	FIELD TEST RESULTS								COMMENTS						
					Temperature	Speed	Barrel Temp	Pre-Heat Temp		Test #1	Test #2	Test #3	Test #4	Test #5										
6-16-09	S-1	DG	MB	1	750	7.0	-	-	P	121	135	136	136	143	143	W13-B1								
									P	125	130	141	139	136	136	28' South of North Anchor Trench								
									S	199	199	196	195	194	194									
6-16-09	S-2	DG	JM	2	750	7.0	-	-	P	131	135	132	135	131	131	B2-B3A								
									P	136	135	139	136	137	137	110' South of North Anchor Trench								
									S	189	182	187	182	181	181									
6-16-09	S-3	DG	JM	2	750	7.0	-	-	P	145	136	132	130	134	134	B4-B5A								
									P	141	135	134	136	138	138	60' North of South Anchor Trench								
									S	165	186	185	180	184	184									
6-16-09	S-4	DG	JM	2	750	7.0	-	-	P	143	131	135	129	115	115	B6-B7A								
									P	137	137	134	126	127	127	25' North of South Anchor Trench								
									S	180	180	181	180	165	165									
6-16-09	S-5	DG	JM	2	750	7.8	-	-	P	119	138	131	129	121	121	B9-B10C								
									P	143	141	135	149	117	117	65' North of South Anchor Trench								
									S	165	171	173	174	172	172									
6-16-09	S-6	DG	MB	1	750	7.7	-	-	P	127	139	124	125	124	124	B11-B12A								
									P	130	129	140	152	132	132	75' North of South Anchor Trench								
									S	171	168	168	168	168	168									
6-16-09	S-7	DG	MB	1	750	7.7	-	-	P	123	133	144	136	119	119	B13-B14								
									P	131	127	114	117	104	104	140' North of South Anchor Trench								
									S	168	175	175	166	167	167									
6-17-09	S-8	DG	MB	1	750	7.5	-	-	P	122	115	115	117	111	111	B15-E14								
									P	115	124	130	114	115	115	40' South of North Anchor Trench								
									S	179	177	177	180	127	127									
6-17-09	S-9	DG	MB	1	750	7.5	-	-	P	135	137	118	135	136	136	E5-E6								
									P	124	120	140	117	117	117	30' West of East Anchor Trench								
									S	176	172	168	176	168	168									
									P															
									P															
									S															
									P															
									P															
									S															

REVIEWED BY: MSA

## **APPENDIX D**

### **Evaporation Pond 3 Liner Installation Documentation**

D.11. Primary Geomembrane Pre-weld Qualification Test Logs

**GEOMEMBRANE PRE-WELD QUALIFICATION TEST LOG**

PROJECT INFORMATION										PROJECT SPECIFICATIONS									
PROJECT NAME:		Basin Pond 3 - Primary Liner		PROJECT NUMBER:		250.01.01		TEXTURED:		PEEL		90		SHEAR		120			
CLIENT:		Basin Disposal Inc.		CONTRACTOR:		Southwest Liner Systems		SMOOTH:		PEEL		90		SHEAR		120			
PROJECT LOCATION:		Bloomfield, New Mexico		SHEET NUMBER:		1 of 2		TEXTURED:		PEEL		78		SHEAR		120			
SHEET NUMBER:		1 of 2		EXTRUSION WELDS:		Pre-Heat Temp		PULL		Test #1		Test #2		Test #3		Test #5			
DATE	TIME	QC INITIALS	WELDER'S INITIALS	MACHINE NUMBER	WEDGE WELDS Temperature	Speed	Barrel Temp	EXTRUSION WELDS Pre-Heat Temp	PULL	Test #1	Test #2	Test #3	Test #4	Test #5					
6-22-09	09:00	DG	JM	2	750	7.5	-	-	P	120	134	130	-	-					
6-22-09	09:10	DG	MB	1	750	7.5	-	-	P	130	126	125	-	-					
6-22-09	11:47	DG	DY	2	-	-	495	310	S	149	148	151	-	-					
6-22-09	12:45	DG	MB	1	750	7.9	-	-	P	121	117	110	-	-					
6-22-09	12:55	DG	JM	2	750	7.9	-	-	S	136	137	136	-	-					
6-23-09	07:20	DG	MB	1	750	7.5	-	-	P	116	127	115	-	-					
6-23-09	07:30	DG	JM	2	750	7.0	-	-	P	126	121	110	-	-					
6-23-09	07:38	DG	DY	2	-	-	495	305	S	132	132	127	-	-					
6-23-09	11:10	DG	KS	4	-	-	495	300	P	111	111	107	-	-					
6-23-09	12:40	DG	DY	2	-	-	495	300	P	114	125	149	-	-					
6-23-09	12:50	DG	MB	3	-	-	495	300	S	156	152	151	-	-					

REVIEWED BY: AYK

**GEOMEMBRANE PRE-WELD QUALIFICATION TEST LOG**

PROJECT INFORMATION										PROJECT SPECIFICATIONS				
PROJECT NAME: Basin Pond 3 - Primary Liner		PROJECT NUMBER: 250.01.01		CONTRACTOR: Southwest Liner Systems		SHEET NUMBER: 2 of 2		FUSION		TEXTURED: PEEL	90	SHEAR	120	
CLIENT: Basin Disposal Inc.								EXTRUSION		SMOOTH: PEEL	90	SHEAR	120	
PROJECT LOCATION: Bloomfield, New Mexico										TEXTURED: PEEL	78	SHEAR	120	
										SMOOTH: PEEL	78	SHEAR	120	
DATE	TIME	QC INITIALS	WELDER'S INITIALS	MACHINE NUMBER	WEDGE WELDS		EXTRUSION WELDS		PULL	FIELD TEST RESULTS				
					Temperature	Speed	Barrel Temp	Pre-Heat Temp		Test #1	Test #2	Test #3	Test #4	Test #5
6-24-09	07:28	JZ	MB	3	-	-	495	300	P	116	117	120	-	-
6-24-09	07:36	JZ	DY	2	-	-	495	300	P	-	-	-	-	-
6-24-09	07:42	JZ	KS	4	-	-	495	310	S	157	159	161	-	-
									P	106	97	111	-	-
									P	-	-	-	-	-
									S	151	150	147	-	-
									P	106	107	109	-	-
									P	-	-	-	-	-
									S	147	151	150	-	-
									P					
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REVIEWED BY: MPK

**APPENDIX D**

**Evaporation Pond 3 Liner Installation Documentation**

D.12. Primary Geomembrane Seaming Log

## GEOMEMBRANE SEAMING LOG

**PROJECT NAME:** Basin Pond 3 - Primary Liner  
**CLIENT:** Basin Disposal Inc.  
**PROJECT LOCATION:** Bloomfield, New Mexico  
**PROJECT NUMBER:** 520.01.01  
**CONTRACTOR:** Southwest Lining Systems Inc.  
**SHEET NUMBER:** 1 of 2

DATE	PANEL #/PANEL #	APPROX. LENGTH WELDED	START TIME	SEAMER INITIALS	MACHINE #	TEMP SETTING	SPEED SETTING	DESTRUCTIVE TEST	MONITORED BY	
1	6-22-09	W1-W2	12'	10:45	MB	1	750	7.5	PDT-1	DG
2	6-22-09	W1/2-W3/4	70'	11:15	JM	2	750	7.5	-	DG
3	6-22-09	W3-W4	15'	10:57	JM	2	750	7.5	-	DG
4	6-22-09	W4-W5	49'	10:33	MB	1	750	7.5	-	DG
5	6-22-09	W5-W6	49'	10:46	JM	2	750	7.5	-	DG
6	6-22-09	W6-W7	49'	10:35	JM	2	750	7.5	-	DG
7	6-22-09	W7-W8	52'	10:21	JM	2	750	7.5	-	DG
8	6-22-09	W8-W9	52'	10:10	JM	2	750	7.5	-	DG
9	6-22-09	W9-W10/13	52'	10:23	MB	1	750	7.5	-	DG
10	6-22-09	W10-W11	12'	09:55	MB	1	750	7.5	-	DG
11	6-22-09	W10/11-W12/13	70'	10:11	MB	1	750	7.5	-	DG
12	6-22-09	W12-W13	14'	10:00	JM	2	750	7.5	-	DG
13	6-22-09	W13/10 to 3/1-B1/A	218'	11:28	MB	1	750	7.5	-	DG
14	6-22-09	B1-B1A	22'	11:15	MB	1	750	7.5	-	DG
15	6-22-09	B1/A-B2	218'	10:30	JM	2	750	7.5	-	DG
16	6-22-09	B2-B3	218'	13:08	MB	1	750	7.9	PDT-2	DG
17	6-22-09	B3-B4	218'	13:21	JM	2	750	7.9	-	DG
18	6-22-09	B4-B5	218'	13:42	MB	1	750	7.9	PDT-3	DG
19	6-22-09	B5-B6/A/B/C	218'	14:24	JM	2	750	7.8	-	DG
20	6-22-09	B6-B6A	22'	14:15	JM	2	750	7.9	-	DG
21	6-22-09	B6A-B6B	22'	14:05	JM	2	750	7.9	-	DG
22	6-22-09	B6B-B6C	22'	14:00	JM	2	750	7.9	-	DG
23	6-22-09	B6/A/B/C-B7	218'	14:22	MB	1	750	7.9	-	DG
24	6-22-09	B7-B8/A	218'	15:05	JM	2	750	7.9	PDT-4	DG
25	6-22-09	B8-B8A	22'	15:00	JM	2	750	7.9	-	DG
26	6-23-09	B8/A-B9	218'	07:31	MB	1	750	7.5	-	DG
27	6-23-09	B9-B10	218'	07:45	JM	2	750	7.0	PDT-5	DG
28	6-23-09	B10-B11	218'	08:20	JM	2	750	7.0	-	DG
29	6-23-09	B11-B12	218'	08:07	MB	1	750	7.5	PDT-6	DG
30	6-23-09	B12-B13/A	218'	08:46	MB	1	750	7.5	-	DG

REVIEWED BY: ASX  
 GORDON ENVIRONMENTAL, INC.

## GEOMEMBRANE SEAMING LOG

**PROJECT NAME:** Basin Pond 3 - Primary Liner  
**CLIENT:** Basin Disposal Inc.  
**PROJECT LOCATION:** Bloomfield, New Mexico  
**PROJECT NUMBER:** 520.01.01  
**CONTRACTOR:** Southwest Lining Systems Inc.  
**SHEET NUMBER:** 2 of 2

DATE	PANEL #/PANEL #	APPROX. LENGTH WELDED	START TIME	SEAMER INITIALS	MACHINE #	TEMP SETTING	SPEED SETTING	DESTRUCTIVE TEST	MONITORED BY
1	B13-B13A	22'	08:38	MB	1	750	7.5	-	DG
2	B13/A-B14	218'	08:57	JM	2	750	7.0	-	DG
3	B14-B15/A	218'	09:30	MB	1	750	7.0	PDT-7	DG
4	B15-B15A	22'	09:19	MB	1	750	7.5	-	DG
5	B15/A-E14/10 to 4/1	218'	11:17	MB	1	750	7.5	-	DG
6	E14-E13	15'	10:52	MB	1	750	7.5	-	DG
7	E10/11/12-E13/14	70'	11:06	MB	1	750	7.5	-	DG
8	E11-E12	10'	11:43	MB	1	750	7.5	-	DG
9	E10-E11	40'	10:35	MB	1	750	7.5	-	DG
10	E9-E10	52'	10:23	MB	1	750	7.5	-	DG
11	E8-E9	52'	10:12	MB	1	750	7.5	-	DG
12	E7-E8	52'	10:02	MB	1	750	7.5	PDT-8	DG
13	E6-E7	52'	10:52	JM	2	750	7.0	-	DG
14	E5-E6	52'	10:40	JM	2	750	7.0	-	DG
15	E4/1-E5	52'	10:27	JM	2	750	7.0	-	DG
16	E1-E2	20'	09:35	JM	2	750	7.0	PDT-9	DG
17	E1/2-E3/4	70'	10:10	JM	2	750	7.0	-	DG
18	E3-E4	10'	09:46	JM	2	750	7.0	-	DG
19									
20									
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REVIEWED BY: MBD  
 GORDON ENVIRONME, INC.

**APPENDIX D**

**Evaporation Pond 3 Liner Installation Documentation**

D.13. Primary Geomembrane Seam Pressure Test Log



## **APPENDIX D**

### **Evaporation Pond 3 Liner Installation Documentation**

D.14. Primary Geomembrane Seam Vacuum Test and Defect-repair Log





**APPENDIX D**

**Evaporation Pond 3 Liner Installation Documentation**

D.15. Primary Geomembrane Seam Field Destructive Test Records

**FIELD DESTRUCTIVE TEST RECORD**

PROJECT INFORMATION										PROJECT SPECIFICATIONS														
PROJECT NAME: Basin Pond 3 Primary Liner Basin Disposal Inc.					PROJECT NUMBER: 52001.01 CONTRACTOR: Southwest Liner Systems Inc.					FUSION					TEXTURED: PEEL					SHEAR				
PROJECT LOCATION: Bloomfield, New Mexico					SHEET NUMBER: 1 of 1					EXTRUSION					SMOOTH: PEEL					SHEAR				
DATE	DT #	QC INITIALS	WELDER'S INITIALS	MACHINE NUMBER	WEDGE WELDS			EXTRUSION		PULL	FIELD TEST RESULTS								COMMENTS					
					Temperature	Speed	Barrel Temp	Pre-Heat Temp	Test #1		Test #2	Test #3	Test #4	Test #5										
6-22-09	P-1	DG	MB	1	750	7.9	-	-	P	110	129	147	120	127	110	129	147	120	127	W1-W2 15' South of North Anchor Trench				
6-22-09	P-2	DG	MB	1	750	7.9	-	-	P	117	116	126	119	120	117	116	126	119	120	B2-B3 60' South of North Anchor Trench				
6-22-09	P-3	DG	MB	1	750	7.9	-	-	S	159	159	159	140	163	159	159	159	140	163	B4-B5 150' South of North Anchor Trench				
6-23-09	P-4	DG	JM	2	750	7.0	-	-	P	119	132	124	122	121	119	132	124	122	121	B7-B8 80' South of North Anchor Trench				
6-23-09	P-5	DG	JM	2	750	7.5	-	-	P	130	135	145	149	150	130	135	145	149	150	B9-B10 80' North of South Anchor Trench				
6-23-09	P-6	DG	MB	1	750	7.5	-	-	S	160	159	164	169	164	160	159	164	169	164	B11-B12 55' North of South Anchor Trench				
6-23-09	P-7	DG	MB	1	750	7.5	-	-	P	120	141	134	127	110	120	141	134	127	110	B14-B15 30' North of South Anchor Trench				
6-23-09	P-8	DG	MB	1	750	7.5	-	-	P	127	137	136	119	141	127	137	136	119	141	E7-E8 40' West of East Anchor Trench				
6-23-09	P-9	DG	JM	2	750	7.5	-	-	S	171	162	152	147	168	171	162	152	147	168	E1-E2 25' South of North Anchor Trench				
									P	171	170	170	171	171	171	170	172	171	171					
									P	144	122	123	125	125	144	122	123	125	125					
									P	144	145	143	143	146	144	145	143	143	146					
									S	166	167	171	169	170	166	167	171	169	170					
									P	141	142	146	137	126	141	142	146	137	126					
									P	144	135	127	145	145	144	135	127	145	145					
									S	165	170	161	171	170	165	170	161	171	170					
									P	131	128	130	132	126	131	128	130	132	126					
									P	129	135	136	132	131	129	135	136	132	131					
									S	170	169	171	168	171	170	169	171	168	171					
									P															
									P															
									S															

REVIEWED BY: *[Signature]*

**APPENDIX D**

**Evaporation Pond 3 Liner Installation Documentation**

D.16. Textured FML Deployment Log



**APPENDIX D**

**Evaporation Pond 3 Liner Installation Documentation**

D.17. Textured Liner Seam Vacuum Test Log

**GEOMEMBRANE SEAM VACUUM TEST AND DEFECT REPAIR LOG**

**PROJECT NAME:** Basin Pond 3 - Textured Liner      **PROJECT NUMBER:** 520.01.01  
**CLIENT:** Basin Disposal Inc.      **CONTRACTOR:** Southwest Lining Sys.  
**PROJECT LOCATION:** Bloomfield, New Mexico      **SHEET NUMBER:** 1 of 1

	REPAIR DATE	PANEL	TYPE OF REPAIR	REPAIR TECH	NUMBER OF LEAKS	TESTING TECH ID	DATE ACCEPTED	LOCATION
1	6-24-09	S1	Seam	DY	0	SS	6-24-09	
2	6-24-09	S2	Seam	DY	0	SS	6-24-09	
3	6-24-09	S3	Seam	DY	0	SS	6-24-09	
4	6-23-09	S4	Seam	DY	0	SS	6-24-09	
5	6-23-09	W1	Seam	DY	0	SS	6-24-09	
6	6-23-09	N1	Seam	DY	0	SS	6-24-09	
7	6-23-09	N2	Seam	DY	0	SS	6-24-09	
8	6-23-09	N3	Seam	DY	0	SS	6-24-09	
9	6-23-09	E1	Seam	DY	0	SS	6-24-09	
10	6-23-09	E2	Seam	DY	0	SS	6-24-09	
11	6-23-09	E3	Seam	DY	0	SS	6-24-09	
12								
13								
14								
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REVIEWED BY: *[Signature]*

**APPENDIX D**

**Evaporation Pond 3 Liner Installation Documentation**

D.18. GCL Inventory Control Log



**APPENDIX D**

**Evaporation Pond 3 Liner Installation Documentation**

D.19. Geonet Inventory Control Log

## GEONET INVENTORY CONTROL LOG

**PROJECT NAME:** Basin Pond 3  
**CLIENT:** Basin Disposal Inc.  
**PROJECT LOCATION:** Bloomfield, NM

**PROJECT NUMBER:** 520.01.01  
**CONTRACTOR:** Southwest Lining Sys.  
**SHEET NUMBER:** 1 of 1

**MATERIAL TYPE:** 200 mil geonet  
**MATERIAL IDENTIFICATION:** GN-200-325  
**MATERIAL MANUFACTURER:** Poly-Flex

**DATE OF INVENTORY:** See Below  
**INVENTORY MONITOR:** Don Gray  
**UNLOADING METHOD:** Lift and Straps

ROLL NUMBER	BATCH OR LOT NO.	MATERIAL DIMENSIONS			MANUF. QC CERT. (Y/N)	CONFORMANCE SAMPLE (Y/N)	DATE OF INVENTORY	
		LENGTH (FT)	WIDTH (FT)	WEIGHT (LBS)				
1	GN-200-08-0545-325	CWK610841	325.0	14.0	830.0	Y	N	6-15-09
2	GN-200-08-0529-325	CWK610841	325.0	14.0	835.0	Y	N	6-15-09
3	GN-200-08-0530-325	CWK610841	325.0	14.0	810.0	Y	Y	6-15-09
4	GN-200-08-0537-325	CWK610841	325.0	14.0	820.0	Y	N	6-15-09
5	GN-200-08-0531-325	CWK610841	325.0	14.0	840.0	Y	N	6-15-09
6	GN-200-08-0518-325	CWK610841	325.0	14.0	825.0	Y	N	6-15-09
7	GN-200-08-0515-325	CWK610841	325.0	14.0	820.0	Y	N	6-15-09
8	GN-200-08-0510-325	CWK610841	325.0	14.0	825.0	Y	N	6-15-09
9	GN-200-08-0522-325	CWK610841	325.0	14.0	825.0	Y	N	6-15-09
10	GN-200-08-0535-325	CWK610841	325.0	14.0	823.0	Y	N	6-15-09
11	GN-200-08-0533-325	CWK610841	325.0	14.0	818.0	Y	N	6-15-09
12	GN-200-08-0302-325	CWK610841	325.0	14.0	845.0	Y	N	6-15-09
13	GN-200-08-0534-325	CWK610841	325.0	14.0	820.0	Y	N	6-15-09
14	GN-200-08-0543-325	CWK610841	325.0	14.0	830.0	Y	N	6-15-09
15	GN-200-08-0544-325	CWK610841	325.0	14.0	825.0	Y	N	6-15-09
16	GN-200-08-0549-325	CWK610841	325.0	14.0	825.0	Y	N	6-15-09
17	GN-200-08-0525-325	CWK610841	325.0	14.0	825.0	Y	N	6-15-09
18	GN-200-08-0524-325	CWK610841	325.0	14.0	825.0	Y	N	6-15-09
19	GN-200-08-0539-325	CWK610841	325.0	14.0	823.0	Y	N	6-15-09
20	GN-200-08-0542-325	CWK610841	325.0	14.0	825.0	Y	N	6-15-09
21	GN-200-08-0517-325	CWK610841	325.0	14.0	820.0	Y	N	6-15-09
22	GN-200-08-0538-325	CWK610841	325.0	14.0	820.0	Y	N	6-15-09
23	GN-200-08-0536-325	CWK610841	325.0	14.0	825.0	Y	N	6-15-09
24	GN-200-08-0528-325	CWK610841	325.0	14.0	835.0	Y	N	6-15-09
25								
26								
27								
28								
29								
30								
31								
32								
33								
34								
35								

REVIEWED BY: MAKJ

**APPENDIX D**

**Evaporation Pond 3 Liner Installation Documentation**

D.20. FML Inventory Control Log



**APPENDIX D**

**Evaporation Pond 3 Liner Installation Documentation**

D.21. Geotextile Inventory Control Log



## **APPENDIX D**

### **Evaporation Pond 3 Liner Installation Documentation**

D.22. Leak Detection Sump Riser Pipe Inventory Control Log



**APPENDIX E**

**Independent Laboratory FML Destructive Testing Results**



June 17, 2009

**Mail To:**

**Mr. Mark DeCarlo**  
**Southwest Liner Systems, Inc.**  
PO Box 1972  
Bernalillo, NM 87004

**Bill To:**

<= Same

E-mail: swls.md@gmail.com

Dear Mr. DeCarlo:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

**Project :** Basin Disposal  
**TRI Job Reference Number :** E2330-22-05  
**Material(s) Tested :** 5 Heat Fusion Weld Seam(s)  
**Test(s) Requested :** SAME DAY Peel and Shear  
(ASTM D 6392/GRI GM19/D 4437/NSF 54)

<b>Codes</b>	
AD	Adhesion failure (100% Peel)
BRK	Break in sheeting away from Seam edge
SE	Break in sheeting at edge of seam
AD-BRK	Break in sheeting after some adhesion failure - partial peel
SIP	Separation in the plane of the sheet (leaving the bond intact)
FTB	Film tearing bond (all non "AD" failures)
NON-FTB	100% peel

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

Jennifer Tenney  
Project Manager  
Geosynthetic Services Division  
www.GeosyntheticTesting.com



**DESTRUCTIVE SEAM QUALITY ASSURANCE TEST RESULTS**  
TRI Client: Southwest Liner Systems, Inc.  
Project: Basin Disposal

Material: 60 mil HDPE  
SAME DAY Peel and Shear (ASTM D 6392/GRI GM19/D 4437/NSF 54)  
TRI Log #: E2330-22-05

PARAMETER	TEST REPLICATE NUMBER					MEAN
	1	2	3	4	5	
Sample ID:	DT-1					
Weld:	Heat Fusion					
						Peel A
Side A Peel Strength (ppi)	155	178	149	154	153	158
Side A Peel Incursion (%)	<10	<10	<10	<10	<10	
Side A Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side A Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Peel B
Side B Peel Strength (ppi)	152	159	153	153	151	154
Side B Peel Incursion (%)	<10	<10	<10	<10	<10	
Side B Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side B Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Shear
Shear Strength (ppi)	189	205	196	215	203	202
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	
Sample ID:	DT-2					
Weld:	Heat Fusion					
						Peel A
Side A Peel Strength (ppi)	147	140	138	148	148	144
Side A Peel Incursion (%)	<10	<10	<10	<10	<10	
Side A Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side A Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Peel B
Side B Peel Strength (ppi)	137	136	148	143	143	141
Side B Peel Incursion (%)	<10	<10	<10	<10	<10	
Side B Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side B Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Shear
Shear Strength (ppi)	205	199	199	196	199	200
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.



**DESTRUCTIVE SEAM QUALITY ASSURANCE TEST RESULTS**

TRI Client: Southwest Liner Systems, Inc.

Project: Basin Disposal

Material: 60 mil HDPE

SAME DAY Peel and Shear (ASTM D 6392/GRI GM19/D 4437/NSF 54)

TRI Log #: E2330-22-05

PARAMETER	TEST REPLICATE NUMBER					MEAN
	1	2	3	4	5	
Sample ID:	DT-3					
Weld:	Heat Fusion					
						Peel A
Side A Peel Strength (ppi)	151	149	152	148	155	151
Side A Peel Incursion (%)	<10	<10	<10	<10	<10	
Side A Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side A Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Peel B
Side B Peel Strength (ppi)	138	141	148	139	138	141
Side B Peel Incursion (%)	<10	<10	<10	<10	<10	
Side B Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side B Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Shear
Shear Strength (ppi)	205	192	196	212	202	201
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	
Sample ID:	DT-4					
Weld:	Heat Fusion					
						Peel A
Side A Peel Strength (ppi)	157	155	149	153	154	154
Side A Peel Incursion (%)	<10	<10	<10	<10	<10	
Side A Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side A Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Peel B
Side B Peel Strength (ppi)	149	141	138	136	142	141
Side B Peel Incursion (%)	<10	<10	<10	<10	<10	
Side B Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side B Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Shear
Shear Strength (ppi)	192	194	196	206	203	198
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.



**DESTRUCTIVE SEAM QUALITY ASSURANCE TEST RESULTS**

TRI Client: Southwest Liner Systems, Inc.

Project: Basin Disposal

Material: 60 mil HDPE

SAME DAY Peel and Shear (ASTM D 6392/GRI GM19/D 4437/NSF 54)

TRI Log #: E2330-22-05

PARAMETER	TEST REPLICATE NUMBER					MEAN
	1	2	3	4	5	
Sample ID:	DT-5					
Weld:	Heat Fusion					
						Peel A
Side A						133
Peel Strength (ppi)	136	131	133	133	134	
Peel Incursion (%)	<10	<10	<10	<10	<10	
Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Peel B
Side B						150
Peel Strength (ppi)	161	144	148	145	150	
Peel Incursion (%)	<10	<10	<10	<10	<10	
Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Shear
Shear Strength (ppi)	186	190	189	192	203	192
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.



June 18, 2009

Mail To:

Mr. Mark DeCarlo  
Southwest Liner Systems, Inc.  
PO Box 1972  
Bernalillo, NM 87004

Bill To:

<= Same

E-mail: swls.md@gmail.com

Dear Mr. DeCarlo:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

Project : Basin Disposal  
TRI Job Reference Number : E2330-24-08  
Material(s) Tested : 4 Heat Fusion Weld Seam(s)  
Test(s) Requested : SAME DAY Peel and Shear  
(ASTM D 6392/GRI GM19/D 4437/NSF 54)

Codes	
AD	Adhesion failure (100% Peel)
BRK	Break in sheeting away from Seam edge
SE	Break in sheeting at edge of seam
AD-BRK	Break in sheeting after some adhesion failure - partial peel
SIP	Separation in the plane of the sheet (leaving the bond intact)
FTB	Film tearing bond (all non "AD" failures)
NON-FTB	100% peel

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

Jennifer Tenney  
Project Manager  
Geosynthetic Services Division  
www.GeosyntheticTesting.com



**DESTRUCTIVE SEAM QUALITY ASSURANCE TEST RESULTS**

TRI Client: Southwest Liner Systems, Inc.

Project: Basin Disposal

Material: 60 mil HDPE

SAME DAY Peel and Shear (ASTM D 6392/GRI GM19/D 4437/NSF 54)

TRI Log #: E2330-24-08

PARAMETER	TEST REPLICATE NUMBER					MEAN
	1	2	3	4	5	
Sample ID:	DT-6					
Weld:	Heat Fusion					
						Peel A
Side A Peel Strength (ppi)	155	135	165	139	114	142
Side A Peel Incursion (%)	<10	<10	<10	<10	<10	
Side A Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side A Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Peel B
Side B Peel Strength (ppi)	143	146	140	159	142	146
Side B Peel Incursion (%)	<10	<10	<10	<10	<10	
Side B Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side B Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Shear
Shear Strength (ppi)	197	192	203	192	192	195
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	
Sample ID:	DT-7					
Weld:	Heat Fusion					
						Peel A
Side A Peel Strength (ppi)	145	155	138	134	149	144
Side A Peel Incursion (%)	<10	<10	<10	<10	<10	
Side A Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side A Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Peel B
Side B Peel Strength (ppi)	130	99	120	144	123	123
Side B Peel Incursion (%)	<10	100	<10	<10	<10	
Side B Peel Locus of Failure Code	SE	AD	SE	SE	SE	
Side B Peel NSF Failure Code	FTB	NON-FTB	FTB	FTB	FTB	
						Shear
Shear Strength (ppi)	185	191	182	189	184	186
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.



**DESTRUCTIVE SEAM QUALITY ASSURANCE TEST RESULTS**

TRI Client: Southwest Liner Systems, Inc.

Project: Basin Disposal

Material: 60 mil HDPE

SAME DAY Peel and Shear (ASTM D 6392/GRI GM19/D 4437/NSF 54)

TRI Log #: E2330-24-08

PARAMETER	TEST REPLICATE NUMBER					MEAN
	1	2	3	4	5	
Sample ID:	DT-8					
Weld:	Heat Fusion					
						Peel A
Side A Peel Strength (ppi)	151	144	145	151	135	145
Side A Peel Incursion (%)	<10	<10	<10	<10	<10	
Side A Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side A Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Peel B
Side B Peel Strength (ppi)	137	146	143	144	146	143
Side B Peel Incursion (%)	<10	<10	<10	<10	<10	
Side B Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side B Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Shear
Shear Strength (ppi)	198	199	198	208	208	202
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	
Sample ID:	DT-9					
Weld:	Heat Fusion					
						Peel A
Side A Peel Strength (ppi)	141	138	139	147	143	142
Side A Peel Incursion (%)	<10	<10	<10	<10	<10	
Side A Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side A Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Peel B
Side B Peel Strength (ppi)	147	136	147	159	150	148
Side B Peel Incursion (%)	<10	<10	<10	<10	<10	
Side B Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side B Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Shear
Shear Strength (ppi)	197	202	195	196	194	197
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.



June 24, 2009

**Mail To:**

**Bill To:**

**Mr. Mark DeCarlo**  
**Southwest Liner Systems, Inc.**  
 PO Box 1972  
 Bernalillo, NM 87004

**<= Same**

E-mail: swls.md@gmail.com

Dear Mr. DeCarlo:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

**Project :** **Basin Disposal**

**TRI Job Reference Number :** E2330-32-01

**Material(s) Tested :** 9 Heat Fusion Weld Seam(s)

**Test(s) Requested :** SAME DAY Peel and Shear  
 (ASTM D 6392/GRI GM19/D 4437/NSF 54)

**Codes**

AD	Adhesion failure (100% Peel)
BRK	Break in sheeting away from Seam edge
SE	Break in sheeting at edge of seam
AD-BRK	Break in sheeting after some adhesion failure - partial peel
SIP	Separation in the plane of the sheet (leaving the bond intact)
FTB	Film tearing bond (all non "AD" failures)
NON-FTB	100% peel

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

Jennifer Tenney  
 Project Manager  
 Geosynthetic Services Division  
[www.GeosyntheticTesting.com](http://www.GeosyntheticTesting.com)



**DESTRUCTIVE SEAM QUALITY ASSURANCE TEST RESULTS**

TRI Client: Southwest Liner Systems, Inc.

Project: Basin Disposal

Material: 60 mil HDPE

SAME DAY Peel and Shear (ASTM D 6392/GRI GM19/D 4437/NSF 54)

TRI Log #: E2330-32-01

PARAMETER	TEST REPLICATE NUMBER					MEAN
	1	2	3	4	5	
Sample ID:	P-DT1					
Weld:	Heat Fusion					
						Peel A
Side A Peel Strength (ppi)	144	161	133	132	165	147
Side A Peel Incursion (%)	<10	<10	<10	<10	<10	
Side A Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side A Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Peel B
Side B Peel Strength (ppi)	156	133	155	145	136	145
Side B Peel Incursion (%)	<10	<10	<10	<10	<10	
Side B Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side B Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Shear
Shear Strength (ppi)	190	188	187	187	187	188
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	
Sample ID:	P-DT2					
Weld:	Heat Fusion					
						Peel A
Side A Peel Strength (ppi)	167	141	153	169	172	160
Side A Peel Incursion (%)	<10	<10	<10	<10	<10	
Side A Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side A Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Peel B
Side B Peel Strength (ppi)	137	144	149	154	142	145
Side B Peel Incursion (%)	<10	<10	<10	<10	<10	
Side B Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side B Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Shear
Shear Strength (ppi)	196	195	194	197	198	196
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	

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**DESTRUCTIVE SEAM QUALITY ASSURANCE TEST RESULTS**  
TRI Client: Southwest Liner Systems, Inc.  
Project: Basin Disposal

Material: 60 mil HDPE  
SAME DAY Peel and Shear (ASTM D 6392/GRI GM19/D 4437/NSF 54)  
TRI Log #: E2330-32-01

PARAMETER	TEST REPLICATE NUMBER					MEAN	
	1	2	3	4	5		
Sample ID:	P-DT3						
Weld:	Heat Fusion						
Side A	Peel Strength (ppi)	165	139	130	171	139	Peel A 149
	Peel Incursion (%)	<10	<10	<10	<10	<10	
	Peel Locus of Failure Code	SE	SE	SE	SE	SE	
	Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
Side B	Peel Strength (ppi)	153	154	156	157	150	Peel B 154
	Peel Incursion (%)	<10	<10	<10	<10	<10	
	Peel Locus of Failure Code	SE	SE	SE	SE	SE	
	Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
	Shear Strength (ppi)	192	189	188	191	194	Shear 191
	Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	
Sample ID:	P-DT4						
Weld:	Heat Fusion						
Side A	Peel Strength (ppi)	174	142	145	146	147	Peel A 151
	Peel Incursion (%)	<10	<10	<10	<10	<10	
	Peel Locus of Failure Code	SE	SE	SE	SE	SE	
	Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
Side B	Peel Strength (ppi)	148	148	151	150	149	Peel B 149
	Peel Incursion (%)	<10	<10	<10	<10	<10	
	Peel Locus of Failure Code	SE	SE	SE	SE	SE	
	Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
	Shear Strength (ppi)	190	189	189	192	192	Shear 190
	Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	

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**DESTRUCTIVE SEAM QUALITY ASSURANCE TEST RESULTS**

TRI Client: Southwest Liner Systems, Inc.

Project: Basin Disposal

Material: 60 mil HDPE

SAME DAY Peel and Shear (ASTM D 6392/GRI GM19/D 4437/NSF 54)

TRI Log #: E2330-32-01

PARAMETER	TEST REPLICATE NUMBER					MEAN
	1	2	3	4	5	
Sample ID:	P-DT5					
Weld:	Heat Fusion					
						Peel A
Side A Peel Strength (ppi)	140	137	136	135	144	138
Side A Peel Incursion (%)	<10	<10	<10	<10	<10	
Side A Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side A Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Peel B
Side B Peel Strength (ppi)	140	152	133	143	137	141
Side B Peel Incursion (%)	<10	<10	<10	<10	<10	
Side B Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side B Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Shear
Shear Strength (ppi)	195	197	196	198	200	197
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	
Sample ID:	P-DT6					
Weld:	Heat Fusion					
						Peel A
Side A Peel Strength (ppi)	152	148	142	134	133	142
Side A Peel Incursion (%)	<10	<10	<10	<10	<10	
Side A Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side A Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Peel B
Side B Peel Strength (ppi)	146	160	136	134	135	142
Side B Peel Incursion (%)	<10	<10	<10	<10	<10	
Side B Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Side B Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Shear
Shear Strength (ppi)	199	194	192	196	197	196
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	

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**DESTRUCTIVE SEAM QUALITY ASSURANCE TEST RESULTS**

TRI Client: Southwest Liner Systems, Inc.

Project: Basin Disposal

Material: 60 mil HDPE

SAME DAY Peel and Shear (ASTM D 6392/GRI GM19/D 4437/NSF 54)

TRI Log #: E2330-32-01

PARAMETER	TEST REPLICATE NUMBER					MEAN	
	1	2	3	4	5		
Sample ID:	P-DT7						
Weld:	Heat Fusion						
Side A	Peel Strength (ppi)	162	161	163	141	117	Peel A 149
	Peel Incursion (%)	<10	<10	<10	<10	<10	
	Peel Locus of Failure Code	SE	SE	SE	SE	SE	
	Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
Side B	Peel Strength (ppi)	142	141	139	162	150	Peel B 147
	Peel Incursion (%)	<10	<10	<10	<10	<10	
	Peel Locus of Failure Code	SE	SE	SE	SE	SE	
	Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
Shear Strength (ppi)	193	196	191	193	194	Shear 193	
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50		
Sample ID:	P-DT8						
Weld:	Heat Fusion						
Side A	Peel Strength (ppi)	164	137	155	139	143	Peel A 148
	Peel Incursion (%)	<10	<10	<10	<10	<10	
	Peel Locus of Failure Code	SE	SE	SE	SE	SE	
	Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
Side B	Peel Strength (ppi)	148	153	158	140	156	Peel B 151
	Peel Incursion (%)	<10	<10	<10	<10	<10	
	Peel Locus of Failure Code	SE	SE	SE	SE	SE	
	Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
Shear Strength (ppi)	192	191	193	192	196	Shear 193	
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50		

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**DESTRUCTIVE SEAM QUALITY ASSURANCE TEST RESULTS**

TRI Client: Southwest Liner Systems, Inc.

Project: Basin Disposal

Material: 60 mil HDPE

SAME DAY Peel and Shear (ASTM D 6392/GRI GM19/D 4437/NSF 54)

TRI Log #: E2330-32-01

PARAMETER	TEST REPLICATE NUMBER					MEAN
	1	2	3	4	5	
Sample ID:	P-DT9					
Weld:	Heat Fusion					
						Peel A
Side A						142
Peel Strength (ppi)	141	141	146	141	142	
Peel Incursion (%)	<10	<10	<10	<10	<10	
Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Peel B
Side B						145
Peel Strength (ppi)	142	141	143	161	140	
Peel Incursion (%)	<10	<10	<10	<10	<10	
Peel Locus of Failure Code	SE	SE	SE	SE	SE	
Peel NSF Failure Code	FTB	FTB	FTB	FTB	FTB	
						Shear
Shear Strength (ppi)	198	196	197	197	200	198
Shear Elongation @ Break (%)	>50	>50	>50	>50	>50	

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.

**APPENDIX F**

**Leak Detection System Certifications**

F.1. Pipe Certification



PERFORMANCE PIPE  
PO BOX 1060  
BROWNWOOD TEXAS 76801

June 8, 2009

**DriscoPlex® 4100 PRODUCT QUALITY CERTIFICATION**

SOLD TO CUSTOMER: SCHEELE ENGINEERING CORPORATION  
AKA SECOR  
17321 GROESCHKE ROAD  
HOUSTON TX 77084  
USA

SHIP TO CUSTOMER: SECOR  
705 RANKIN ROAD NE  
ALBUQUERQUE NM 87107  
USA

ATTENTION: TRISH NICHOLSON

CUSTOMER ORDER NO: 0040289  
PERFORMANCE PIPE ORDER NO: 6741743  
SHIPPING DATE: 1/23/09  
DELIVERY NO: 87802429  
QUANTITY: 15,360'  
PRODUCT: 4-17-4100X40' 61

This product quality certification letter for DriscoPlex® 4100 series pipe has been prepared at your request. DriscoPlex® 4100 series pipe is manufactured from polyethylene resin that meets or exceeds a material designation of PE3408/3608 and a minimum cell classification of 345464C in accordance with ASTM D3350. DriscoPlex® 4100 series pipe material is listed by the Plastic Pipe Institute in PPI TR-4 with a standard grade recommended hydrostatic design basis of 1600 psi at 73°F (23°C).

DriscoPlex® 4100 series pipe is manufactured in accordance with the requirements of AWWA C906-99 and ASTM F714 OR AWWA C901-02 and ASTM D3035 depending on pipe size. DriscoPlex® 4100 series meets NSF standards 14 and/or 61 requirements for potable water piping systems. This pipe is tested and certified by WQA per NSF/ANSI 61.

Sincerely,

R.B. Smith  
QA Supervisor

**APPENDIX F**

**Leak Detection System Certifications**

F.2. Leak Detection Sump Aggregate Gradation



**GRADATION WORKSHEET**  
ASTM C136

<b>MATERIAL TYPE</b>	1-1/2" Minus Rounded - Retest after field washing
<b>SAMPLE DATE</b>	6/17/2009
<b>TYPE OF SAMPLE</b>	Foutz & Bursum Field Sample
<b>PROJECT</b>	Basin Disposal Project

<b>WET WEIGHT BEFORE WASH</b>	24255.9
<b>DRY WEIGHT BEFORE WASH</b>	24255.9
<b>DRY WEIGHT AFTER WASH</b>	24255.9
<b>ELUTRIATION</b>	0.0

SIZE	WEIGHT RET, gms	%RET	% PASS	SPECIFICATION
6"	0	0.0	100.0	
5"	0	0.0	100.0	
4"	0	0.0	100.0	
3"	0	0.0	100.0	
2-1/2"	0	0.0	100.0	
2"	0	0.0	100.0	
1-1/2"	0	0.0	100.0	
1"	12545.7	51.7	48.3	
3/4"	22269.3	91.8	8.2	
1/2"	24105.8	99.4	0.6	
3/8"	24168.2	99.6	0.4	
1/4"	24168.2	99.6	0.4	
#4	24207.7	99.8	0.2	
#8	24207.7	99.8	0.2	
#10	24207.7	99.8	0.2	
#16	24207.7	99.8	0.2	
#30	24207.7	99.8	0.2	
#40	24207.7	99.8	0.2	
#50	24207.7	99.8	0.2	
#100	24207.7	99.8	0.2	
#200	24207.7	99.8	0.2	
Pan	24255.9			

<b>MOISTURE SAMPLE WET, gms</b>	24255.9
<b>MOISTURE SAMPLE DRY, gms</b>	24255.9
<b>% MOISTURE</b>	0.00

<b>FM =</b>	7.9
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