

Exhibit 7

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SAFETY DATA SHEET
POLY-PLUS (LIQUID)

IDENTIFICATION OF THE SUBSTANCE, PREPARATION AND COMPANY AND CONTACTING

PRODUCT NAME POLY-PLUS (LIQUID)
APPLICATION Flocculant
SUPPLIER M-I Drilling Fluids UK Ltd,
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COMPOSITION INFORMATION

DISTILLATES (PETROLEUM), HYDROTREATED LIGHT; KEROSENE- UNSPECIFIED			30-60%	-
SYNTHETIC COPOLYMER			30-60%	-
WATER			30-60%	-

The Full Text for all R-Phrases are Displayed in Section 16

COMPOSITION COMMENTS

The Data Shown is in accordance with the latest EC Directives.

HAZARD IDENTIFICATION

Not regarded as a health or environmental hazard under current legislation.

PHYSICAL AND CHEMICAL PROPERTIES

INHALATION

Move the exposed person to fresh air at once. Keep the affected person warm and at rest. Get prompt medical attention.

INGESTION

Do not induce vomiting. Rinse mouth thoroughly with water and give large amounts of milk or water to people not unconscious. Get medical attention immediately!

SKIN CONTACT

Remove contaminated clothing immediately and wash skin with soap and water. Get medical attention if irritation persists after washing.

EYE CONTACT

Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

PREVENTIVE MEASURES

EXTINGUISHING MEDIA

Water spray, foam, dry powder or carbon dioxide.

SPECIAL FIRE FIGHTING PROCEDURES

Use water to keep fire exposed containers cool and disperse vapours.

SPECIFIC HAZARDS

Fire or high temperatures create: Oxides of: Carbon, and Nitrogen.

PROTECTIVE MEASURES IN FIRE

Self contained breathing apparatus and full protective clothing must be worn in case of fire.

PERSONAL PROTECTIVE MEASURES

PERSONAL PRECAUTIONS

Wear protective clothing as described in Section 8 of this safety data sheet.

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ENVIRONMENTAL PRECAUTIONS

Do not allow to enter drains, sewers or watercourses.

SPILL CLEAN UP METHODS

Stop leak if possible without risk. Absorb spillage with non-combustible, absorbent material. Shovel into dry containers. Cover and move the containers. Flush the area with water. May be slippery when wet.

HAZARD IDENTIFICATION

USAGE PRECAUTIONS

Do not use contact lenses. Avoid spilling, skin and eye contact. Provide good ventilation. Avoid inhalation of vapours.

STORAGE PRECAUTIONS

Store in tightly closed original container in a cool, dry well-ventilated place.

EXPOSURE LIMITS AND PROTECTION

Substance	WEL	LT. EXP	ST. EXP	ST. PM10	ST. PM10/2.5
SYNTHETIC COPOLYMER	WEL		4 mg/m ³ resp. dust		
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT; KEROSENE-UNSPECIFIED	WEL		5 mg/m ³		10 mg/m ³

INGREDIENT COMMENTS

WEL (LT. EXP) = 5mg/m³ and (ST. EXP) = 10mg/m³. Oil mist, mineral workplace exposure limits are currently under review by legislative authorities. Workplace exposure level (WEL) standards applicable to highly refined mineral oils are provided as guidance limits only. Because this product is a liquid, the dust-related WEL'S (workplace exposure limits) for the components do not apply.

PROTECTIVE EQUIPMENT



ENGINEERING MEASURES

Provide adequate general and local exhaust ventilation.

RESPIRATORY EQUIPMENT

Respiratory protection must be used if air contamination exceeds acceptable level. Wear mask supplied with: Gas cartridge suitable for organic substances.

HAND PROTECTION

Use protective gloves made of: Impermeable material. Rubber, neoprene or PVC.

EYE PROTECTION

If risk of splashing, wear safety goggles or face shield.

OTHER PROTECTION

Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapour contact. Provide eyewash station.

PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE	Viscous liquid		
COLOUR	Milky.		
ODOUR	Asphaltic		
VAPOUR PRESSURE	0.002 mmHg @ 20 °C	pH-VALUE, CONC. SOLUTION	6-8 @ 5g/l for product series
VISCOSITY	>7 cSt @ 20°C	FLASH POINT (°C)	>212°F (100°C)
AUTO IGNITION TEMPERATURE (°C>392°F (200°C))		

STABILITY AND REACTIVITY

STABILITY

Stable under normal temperature conditions.

CONDITIONS TO AVOID

Avoid extremes of temperature.

HAZARDOUS POLYMERISATION

Will not polymerise.

MATERIALS TO AVOID

Strong oxidising substances.

HAZARDOUS DECOMPOSITION PRODUCTS

Fire or high temperatures create: Oxides of: Carbon, and Nitrogen.

POLY-PLUS (LIQUID)

1. TOXICOLOGICAL INFORMATION

TOXIC DOSE 1 - LD 50 > 5000 mg/kg (oral rat)
INHALATION
Gas or vapour may irritate respiratory system.
INGESTION
May cause discomfort if swallowed.
SKIN CONTACT
Irritating to skin. Repeated exposure may cause skin dryness or cracking.
EYE CONTACT
Spray and vapour in the eyes may cause irritation and smarting.

2. ECOLOGICAL INFORMATION

ECOTOXICITY
Contact M-I Swaco's QHSE Department for ecological information.

3. DISPOSAL METHODS

DISPOSAL METHODS
Recover and reclaim or recycle, if practical. Dispose of waste and residues in accordance with local authority requirements.

4. GENERAL INFORMATION

GENERAL The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, ADR/RID).

5. RISK PHRASES

RISK PHRASES NC Not classified.
SAFETY PHRASES NC Not classified.

UK REGULATORY REFERENCES
Chemicals (Hazard Information & Packaging) Regulations. The Control of Substances Hazardous to Health Regulations
EU DIRECTIVES
Dangerous Substance Directive 67/548/EEC. Dangerous Preparations Directive 1999/45/EEC.
GUIDANCE NOTES
Workplace Exposure Limits EH40.

6. OTHER INFORMATION

GENERAL INFORMATION
HMIS Health - 1 HMIS Flammability - 1 HMIS Physical Hazard - 1 J - Splash Goggles, Gloves, Synthetic Apron, Dust and Vapor Respirator.
INFORMATION SOURCES
Material Safety Data Sheet, Misc. manufacturers. Sax's Dangerous Properties of Industrial Materials, 10th ed., Lewis, R.J. Sr., (ed.).
REVISION COMMENTS
The following sections have been revised: 1, 2, 4, 5, 6, 7, 8, 9, 12, 13, 14, 15 and 16. Revised by Bill Cameron
ISSUED BY
Sam Hoskin
REVISION DATE 25-10-05
REV. NO./REPL. SDS GENERATED 5
SDS NO. ... 10086
RISK PHRASES IN FULL
NC Not classified.

DISCLAIMER

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