

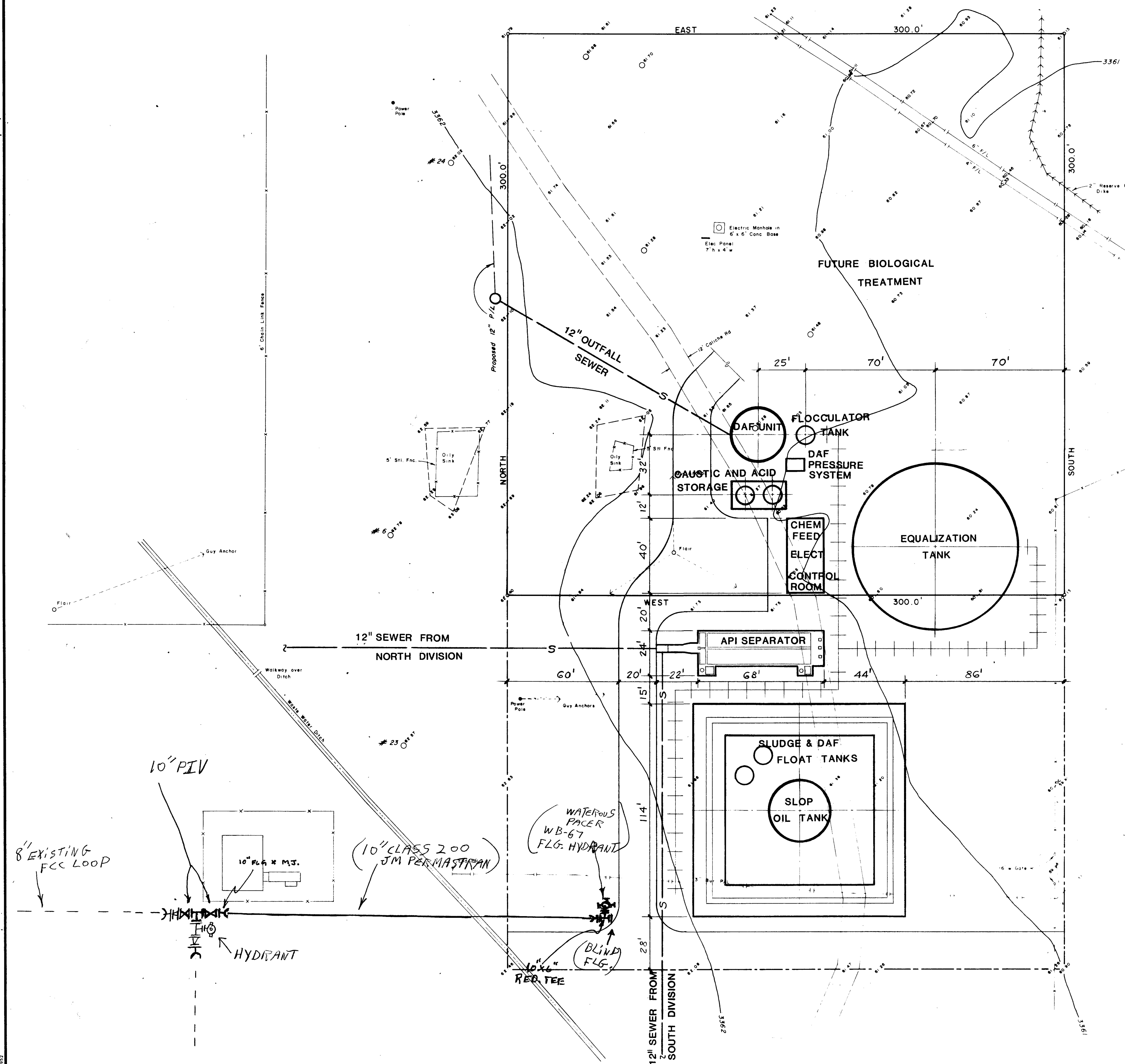
GW -

28

MONITORING REPORTS

DATE:

1986

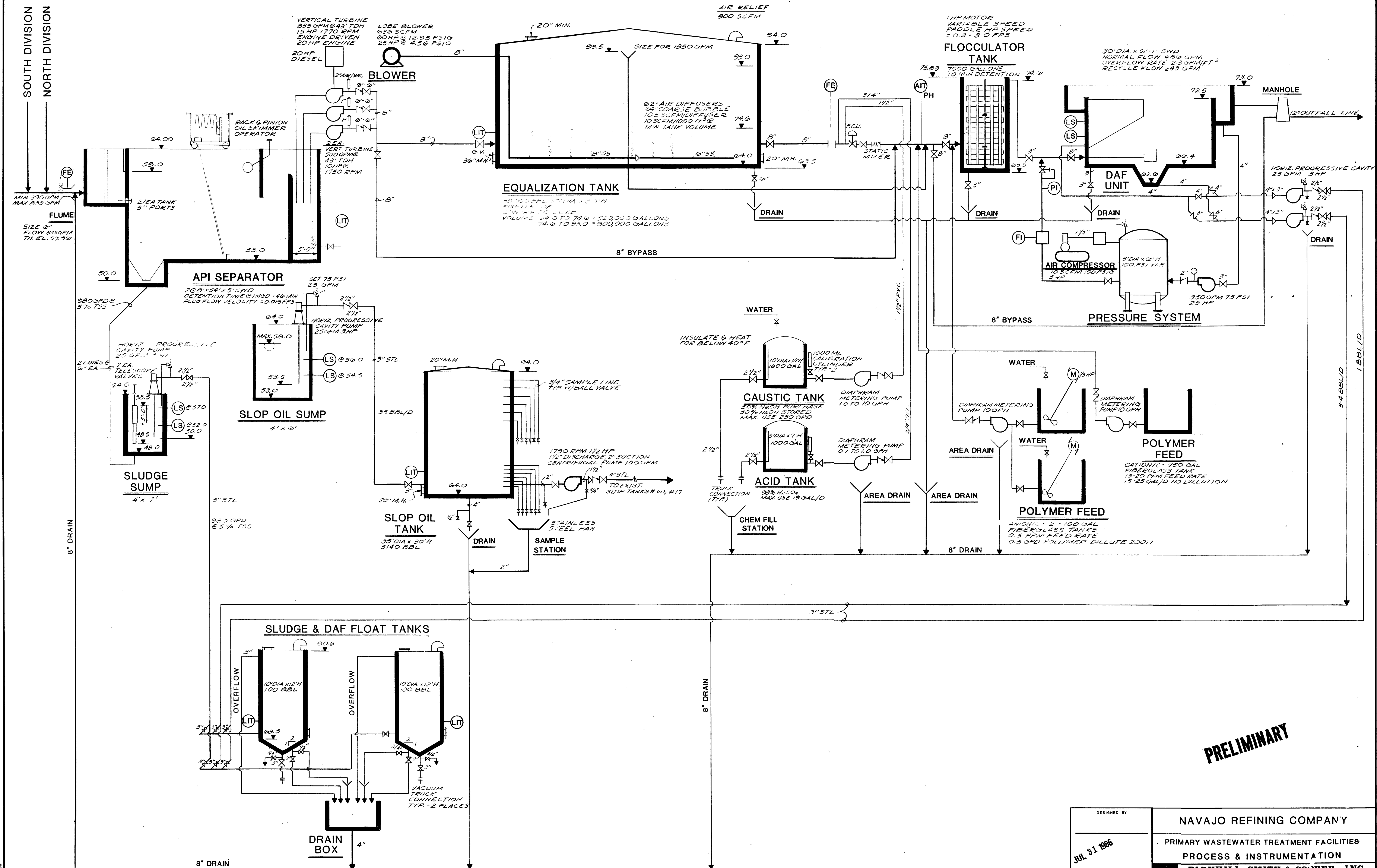


○ Indicates Monitor Well

PRELIMINARY

JUL 31 1986

DRAWN BY :	SCALE :	SHEET OF
CHECKED BY :	DATE :	



DESIGNED BY JUL 31 1986	NAVAJO REFINING COMPANY	
	PRIMARY WASTEWATER TREATMENT FACILITIES	
	PROCESS & INSTRUMENTATION	
	PSC PARKHILL, SMITH & COOPER, INC. ENGINEERS — ARCHITECTS — PLANNERS LUBBOCK EL PASO MIDLAND	
DRAWN BY: JJG&GA	SCALE: NONE	
CHECKED BY: DBK	DATE:	SHEET OF

T 17 S

R 26 E



KUCERA
AND ASSOCIATES, INC.
PHOTOGRAMMETRIC CONSULTANTS
DENVER, CO.

DATE OF PHOTOGRAPHY: 8-6
SCALE: 1"=150'

NOV 20 1980
FOR REFERENCE ONLY

Attachment 2

COMPOSITE PLOT PLAN NORTH & SOUTH DIVISION AS OF AUGUST 11, 1976		
 NAYJO REFINING COMPANY ENGINEERING DEPARTMENT ARTESIA, NEW MEXICO		
REVISIONS		
NO.	DATE	BY
1		
2		
3		
4		
5		
DRAWN BY CHK'D BY TRACED		SCALE 1"=150' DATE 9-15-76 DRAWING NO. 55-6-248

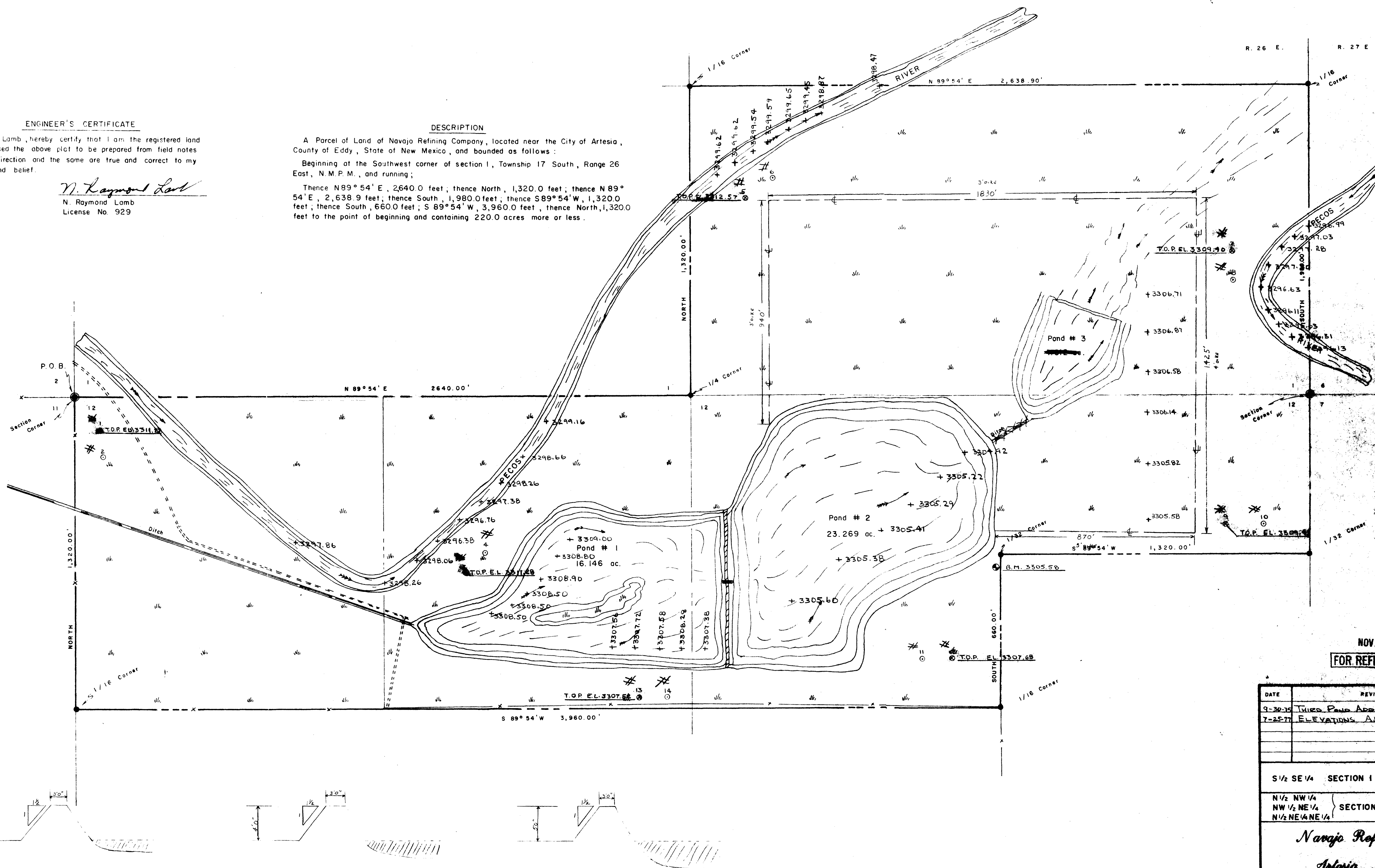
I, N. Raymond Lamb, hereby certify that I am the registered land surveyor who caused the above plot to be prepared from field notes made under my direction and the same are true and correct to my best knowledge and belief.

N. Raymond Lamb
N. Raymond Lamb
License No. 929

A Parcel of Land of Navajo Refining Company, located near the City of Artesia, County of Eddy, State of New Mexico, and bounded as follows:

Beginning at the Southwest corner of section 1, Township 17 South, Range 26 East, N. M. P. M., and running;

Thence N 89° 54' E, 2,640.0 feet; thence North, 1,320.0 feet; thence N 89° 54' E, 2,638.9 feet; thence South, 1,980.0 feet; thence S 89° 54' W, 1,320.0 feet; thence South, 660.0 feet; S 89° 54' W, 3,960.0 feet, thence North, 1,320.0 feet to the point of beginning and containing 22.0 acres more or less.



TYPICAL CROSS SECTIONS

NOV 19 1980

FOR REFERENCE ONLY

DATE	REVISION	BY
9-30-75	THIRD PAND ADDITION	DSG
7-25-77	ELEVATIONS ADDED	DRG

S 1/2 SE 1/4 SECTION 1, TOWNSHIP 17 SOUTH,
RANGE 26 EAST

N 1/2 NW 1/4 } TOWNSHIP 17 SOUTH
NW 1/2 NE 1/4 } SECTION 12,
N 1/2 NE 1/4 NE 1/4 } RANGE 26 EAST

Nargjo Refining Company
Artesia, New Mexico

N. RAYMOND LAMB ENGINEERING
Artesia, New Mexico

DATE	SCALE	DRAWN	JOB NO.
July, 1975	1" = 200'	G. Pineda	3456
	CHECKED:		PLATE NO.

Attachement 2

ENGINEER'S CERTIFICATE

I, N. Raymond Lamb, hereby certify that I am the registered land surveyor who caused the above plot to be prepared from field notes made under my direction and the same are true and correct to my best knowledge and belief.

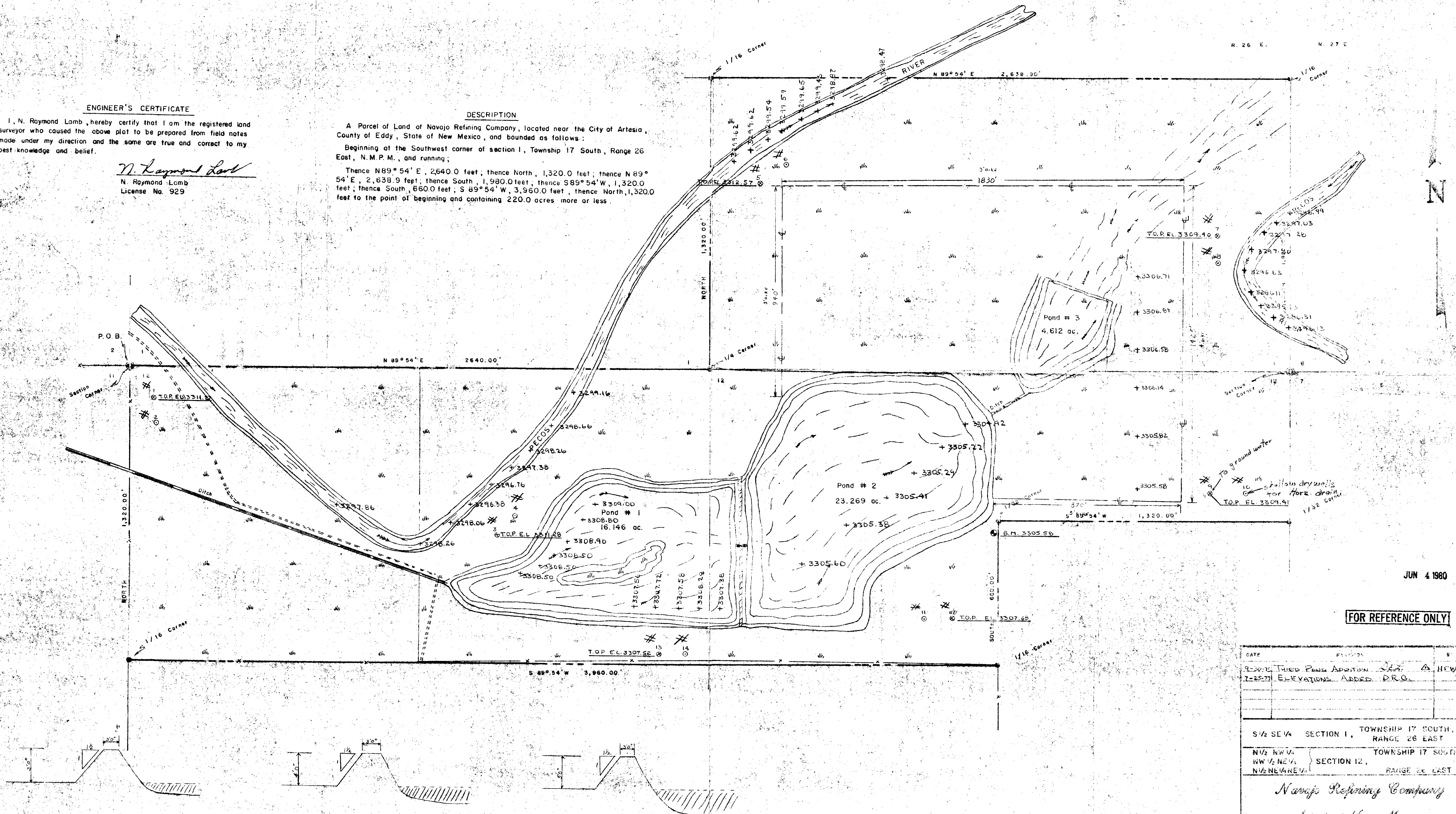
N. Raymond Lamb
N. Raymond Lamb
License No. 929

DESCRIPTION

A Parcel of Land of Navajo Refining Company, located near the City of Artesia, County of Eddy, State of New Mexico, and bounded as follows:

Beginning at the Southwest corner of section 1, Township 17 South, Range 26 East, N.M.P.M., and running;

Thence N 89° 54' E, 2,640.0 feet; thence North, 1,320.0 feet; thence N 89° 54' E, 2,638.9 feet; thence South, 1,980.0 feet; thence S 89° 54' W, 1,320.0 feet; thence South, 660.0 feet; S 89° 54' W, 3,960.0 feet; thence North, 1,320.0 feet to the point of beginning and containing 220.0 acres more or less.



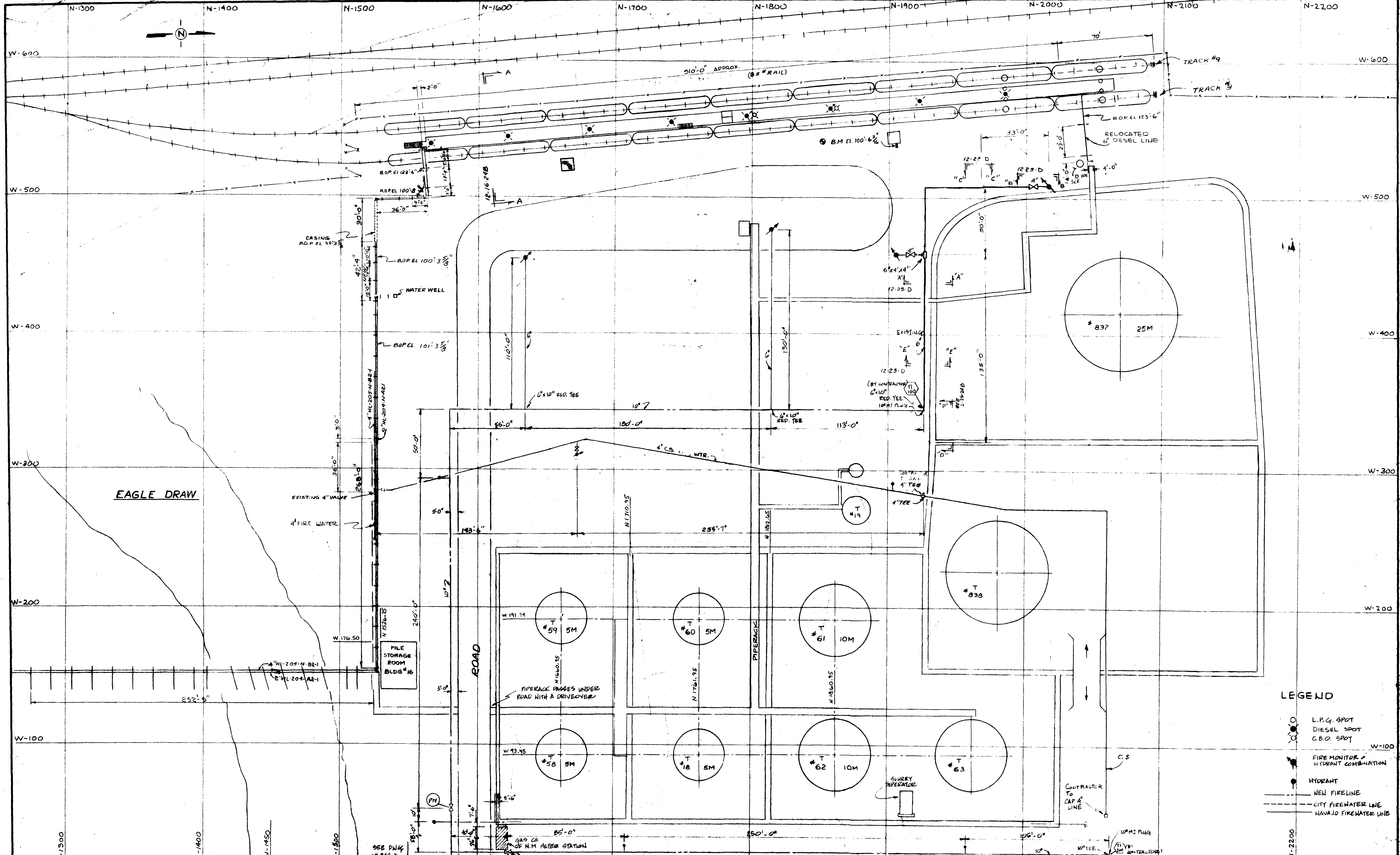
TYPICAL CROSS SECTIONS

JUN 4 1980

FOR REFERENCE ONLY

DATE	REVISION	BY
9-20-80	THIRD POND ADDED	NEW
7-25-77	ELEVATIONS ADDED	D.R.
S 1/2 SE 1/4 SECTION 1, TOWNSHIP 17 SOUTH, RANGE 26 EAST		
N 1/2 NW 1/4 SECTION 12, TOWNSHIP 17 SOUTH, RANGE 26 EAST		
N 1/2 NE 1/4 SECTION 12, TOWNSHIP 17 SOUTH, RANGE 26 EAST		
Navajo Refining Company		
Artesia, New Mexico		
N. RAYMOND LAMB ENGINEERING		
Artesia, New Mexico		
DATE	DRAWN	CHECKED
JULY 1975	D. BROWN	D. BROWN
JOB NO. 27		

55-56-24B



- LEGEND
- L.P.G. SPOT
 - DIESEL SPOT
 - C.B.O. SPOT
 - FIRE MONITOR / HYDRANT COMBINATION
 - HYDRANT
 - NEW FIRELINE
 - CITY FIREWATER LINE
 - NAVAJO FIREWATER LINE

NOTES

MONUMENT EL. 3366.30

MONUMENT EL. 3364.70

REFERENCE DRAWINGS

08-251-D PIPING PLAN NORTH DIVISION TANK CAR LOADING STATIONS & RACK LOCATIONS

08-252-D RAIL CAR LOADING STATION WALKWAYS SECTION DETAIL

08-249-D PLOW DIAG. FOR PIPE RAIL CAR LOADING

08-275-D RACK LOADING RACK ADDITION STRUCTURAL & FOUNDATION PLANS & DETAILS

08-255-D PIPE SUPPLY DRILL & SECTIONS

NO.	REVISIONS	BY	CHK.	DATE	APP.	APPL.
1	CHANGED G.O.P. ON SURT TEE'S	MA				
2	CHANGED FIRE WATER	CS				
3	NEW TANK FARM LOOP	AB				
4	ISSUED FOR CONSTRUCTION OF NEW FIRELINE	AB				
5	ADDED GRID & TIRAGE COORDINATES	LW				

Navajo REFINING COMPANY
ENGINEERING DEPARTMENT
ARTESIA, NEW MEXICO

SCALE: 1" = 30'

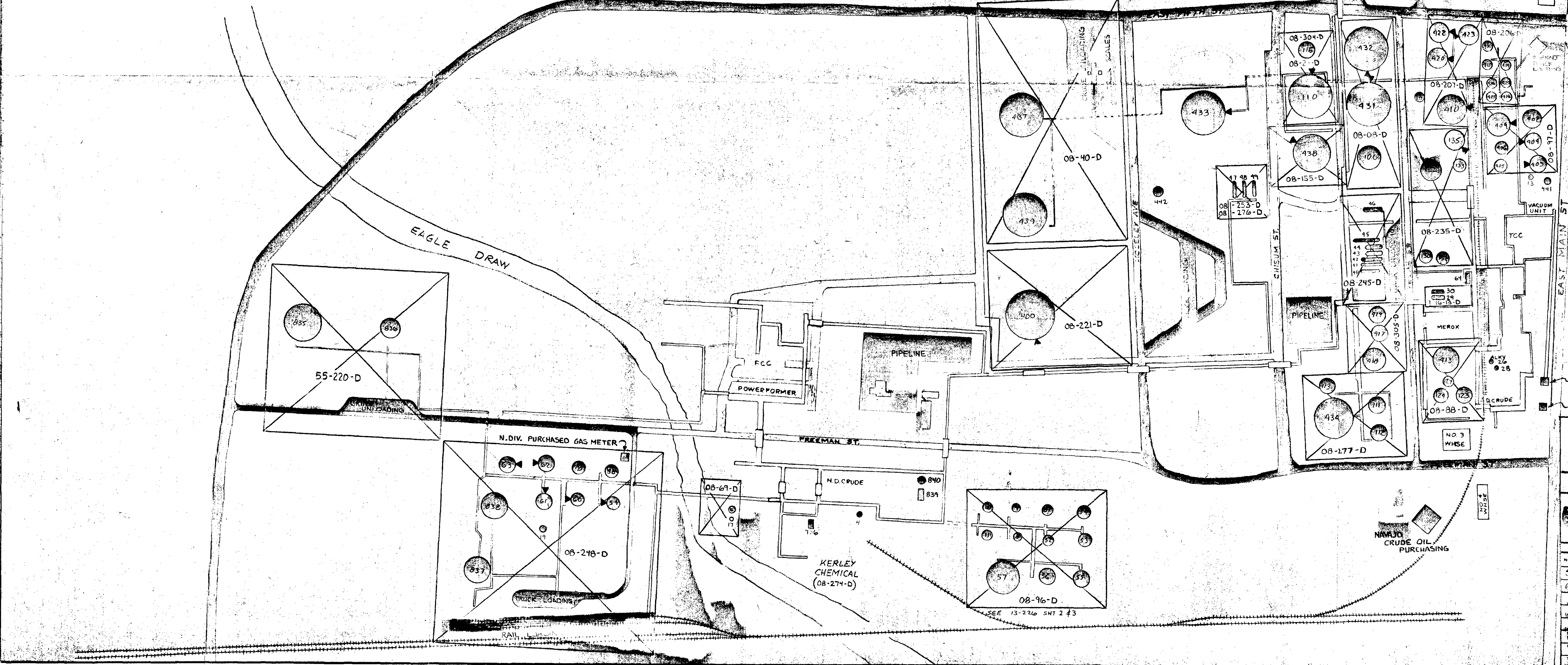
DATE: JULY 83

DRAWING TITLE

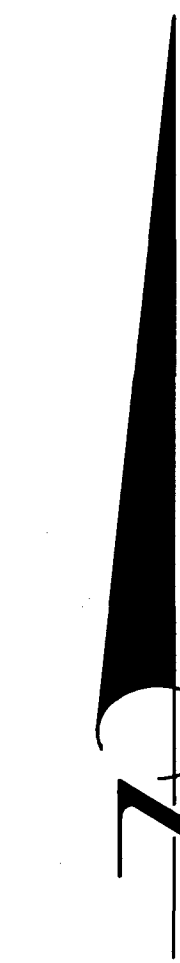
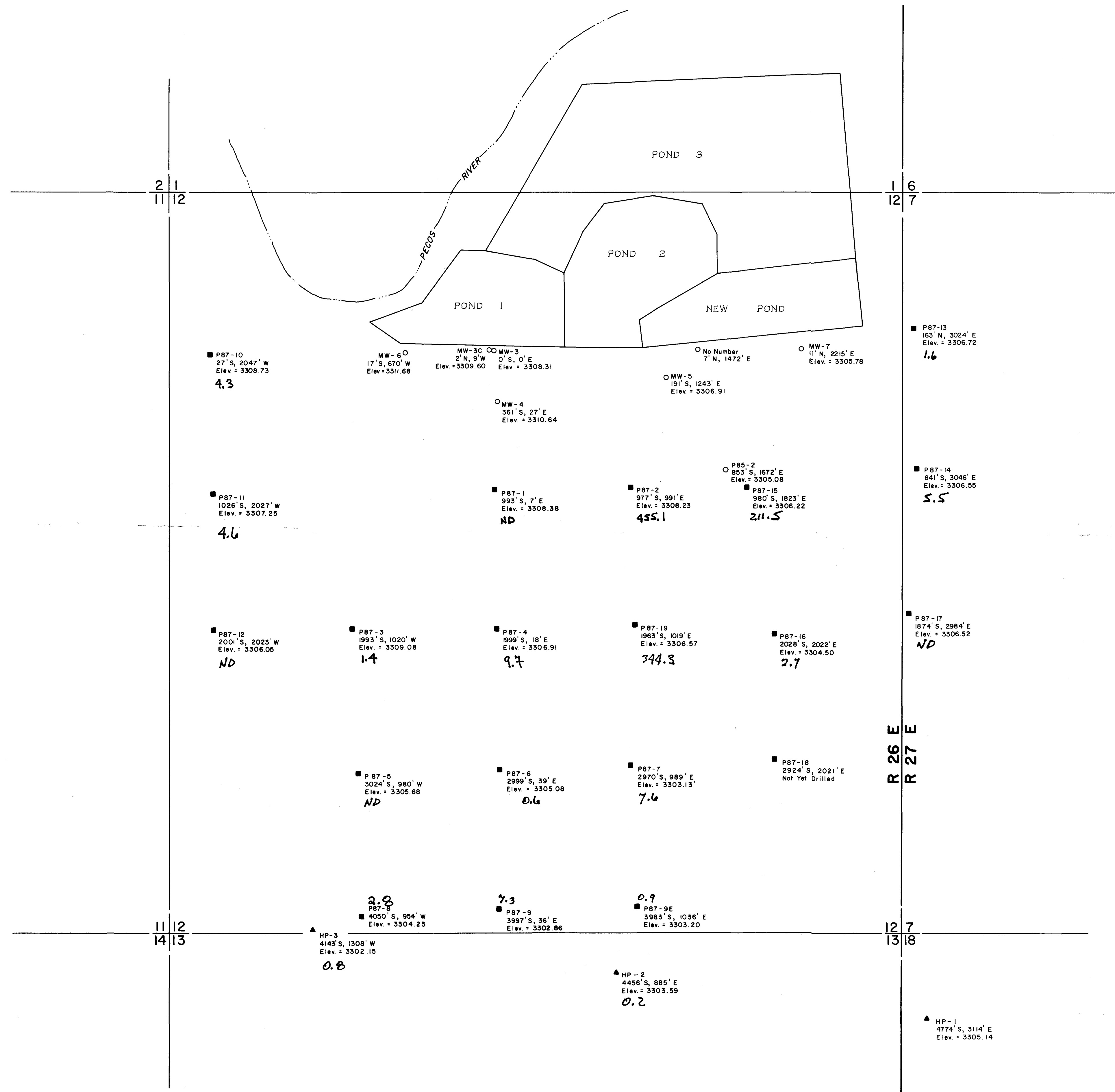
LPG RAIL CAR LOADING PLOT PLAN



NORTH PLANT											SOUTH PLANT																		
TK	DIA	HT	BBLs	CONTENTS	DWG. NO.	TK	DIA	HT	BBLs	CONTENTS	DWG. NO.	TK	DIA	HT	BBLs	CONTENTS	DWG. NO.	TK	DIA	HT	BBLs	CONTENTS	DWG. NO.						
4				CAUSTIC	13-301-D	51	35	29	5000	DES. NAPHTHA		7	22	15	1000	SLOP	55-518-D												
						52	35	29	5000	RAW KERO								100	67	40	2800	NO LEAD GAS	08-08-D						
6	20	11	600	SLOP-N.D.	08-69-D	53	35	30	5100	JET A		11	89	29	32600	POWERFORMATE	08-83-D	107	47	40	25000	ALKYLATE	08-84-D						
						54	35	30	5100	JET A		12	88	29	32300	POWERFORMATE	08-85-D	108	67	40	22900	BASE	08-83-D						
8	28	30	3100	SLOP-N.D.		55	48	30	11300	JET A	08-93-D	13	10	20	250	SLOP		109	67	40	22300	BASE	08-85-D						
9	28	30	3100	DES. NAPHTHA		56	48	30	10800	RAW NAPHTHA							110	108	35	57100		08-63-D	413	67	39	21900	REG. GASOLINE		
10	28	30	3100	RAW KERO.		57	90	48	150000	RAW NAPHTHA		26	19	15	600	BRINE	43	111	49	30	9100	REG. GAS		415	67	39	29900	08-84-D	
11	28	30	3100	RAW KERO.		58	35	30	5000	L.C.O.	08-248-D	27	8	14	125	ALCOHOL		112	49	30	10400								
12	10	37	450	BRINE STOR.		59	35	30	5100	SLURRY	08-248-D	28	10	18	250	SCARBOROUGH LIME H ₂ O	43	113	48	—	10300	MTBE	08-212-D	417	50	30	9300	NO LEAD GAS	08-305-D
						60	35	30	5100	SLURRY	08-248-D	29						114	38	—	5100	NOR. BUTANE	08-98-D	418	67	41	19400	SUPER DIESEL	08-305-D
						61	50	30	10500	L.C.O.	08-248-D	30	9	20	227	CAUSTIC		115	51	—	12300	NOR. BUTANE	08-278-D	419	53	28	10800	JET A	08-305-D
						62	50	30	10500	SLURRY	08-248-D	31	9	20	227	CAUSTIC	16-01-B	116	48	—	10300	FIELD BUTANE	08-280-D	420	50	30	10400	MC-800 ASPHALT	
						63	51	30	10700	SLURRY	08-248-D							117	48	48	14000	JP-4	08-84-D						
17	10	16	225	SLOP-N.D.	08-69-D							37	20	11	600	REG. & DYE	29-07-D							422	50	30	10400	MC-30 ASPHALT	
18	29	24	2300	SLOP	08-248-D							38	18	11	380	REG. & DYE	29-07-D							423	50	30	10500	MC-250 ASPHALT	
19	21	10	825	OUT OF SERVICE								39	18	11	300	REG. & DYE	29-07-D							424	22	15	900	SLOP ASPHALT	
												40	9	72	730	PROPANE								425	22	15	1000	SLOP ASPHALT	
22	4	41	80	RAW CAUSTIC		400	120	46	96000	GAS OIL	08-220-D	41	9	72	730	PROPANE								426	22	15	1000	MC-70 ASPHALT	
23	4	41	80	STOR. 1 CAUSTIC SCRUB.								42	9	67	700	ISOBUTANE								427	22	15	900	SLOP ASPHALT	
						436	11	30	420	MEA SOLUTION		43	12	43	1000	ISO BUTANE								428	30	15	1800	MC-70 ASPHALT	
						437	120	45	85000	SOUR CRUDE	08-41-D	44	12	43	980	ISO BUTANE								429	30	14	1700	MC-70 ASPHALT	
						439	130	48	108000	SOUR CRUDE	08-40-D	45	11	90	1400	PROPANE/PROPYLENE	08-28-D							430	30	15	1800	MC-70 ASPHALT	
												46	12	47	920	ISO BUTANE	08-28-D							431	104	32	86500	MC-70 ASPHALT	08-08-D
												47	11	47	700	ALCOHOL								432	104	32	86500	MC-70 ASPHALT	08-08-D
												48	11	47	700	PROPANE/PROPYLENE MIX								433	117	42	79900	MC-70 ASPHALT	08-08-D
						736					07-01-D	49	11	47	700	PROPANE/PROPYLENE MIX								434	117	42	78400	SUPER DIESEL	
												161	6	27		6000 GAL T.E.L.	29-24-D							435	10	22	300	ND-35	08-61-D
						835	111	40	61000	SWEET CRUDE	55-220-D	401	90	48	53100	FCC GASOLINE	08-184-D							436	11	30	405	JP-4 ADD. STOR.	
						836	50	31	10000	SWEET CRUDE	55-220-D	402	90	48	53200	FCC GASOLINE	08-184-D							438	90	48	54200	FCC CHARGE	08-155-D
						837	73	30	21100	STAR DIESEL	08-107-D	403	15	36	9900	ASPHALT								440	10	15	210	JET A	08-36-D
						838	74	40	29400	STAR DIESEL	08-107-D	404	15	36	9900	ASPHALT								441	11	17	288	SLUDGE FROM SUIRY SETTLER	
						839				COND. RECEIVE	39-01-D	405	37	28	5200	ASPHALT								442	10	15	210	RECOVERED WELL STORAGE	55-513-D
						840				SOFT WATER SURGE TANK	39-02-D	406	38	28	5400	ASPHALT								443	15	16	500	WATER CO. COLLIER POND	55-320-D



NAVAJO TANKAGE	
SUCTION HEATER	
Navajo REFINING COMPANY ENGINEERING DEPARTMENT ARTESIA, NEW MEXICO	
REVISIONS	
NO	DATE
5	JUN 7/85
6	JUN 1/85
DRAWN BY: N. LEWIS CHECKED: J. H. JONES DATE: 7-25-75 DRAWING NO: 55-Z-6-D REV: 6	



SCALE: 1" = 400'

- MONITOR WELL
- POINT INSTALLED IN THIS STUDY (1987)
- POINT INSTALLED IN EARLIER STUDY (1985)
- ▲ POINT INSTALLED BY UNKNOWN AGENCY

NOTE: Coordinate origin is well MW-3
All elevations are to the top of well pipe.

I hereby certify that this plat was made from notes taken in the field in a bona fide survey made under my supervision, and that the same is true and correct to the best of my knowledge and belief.

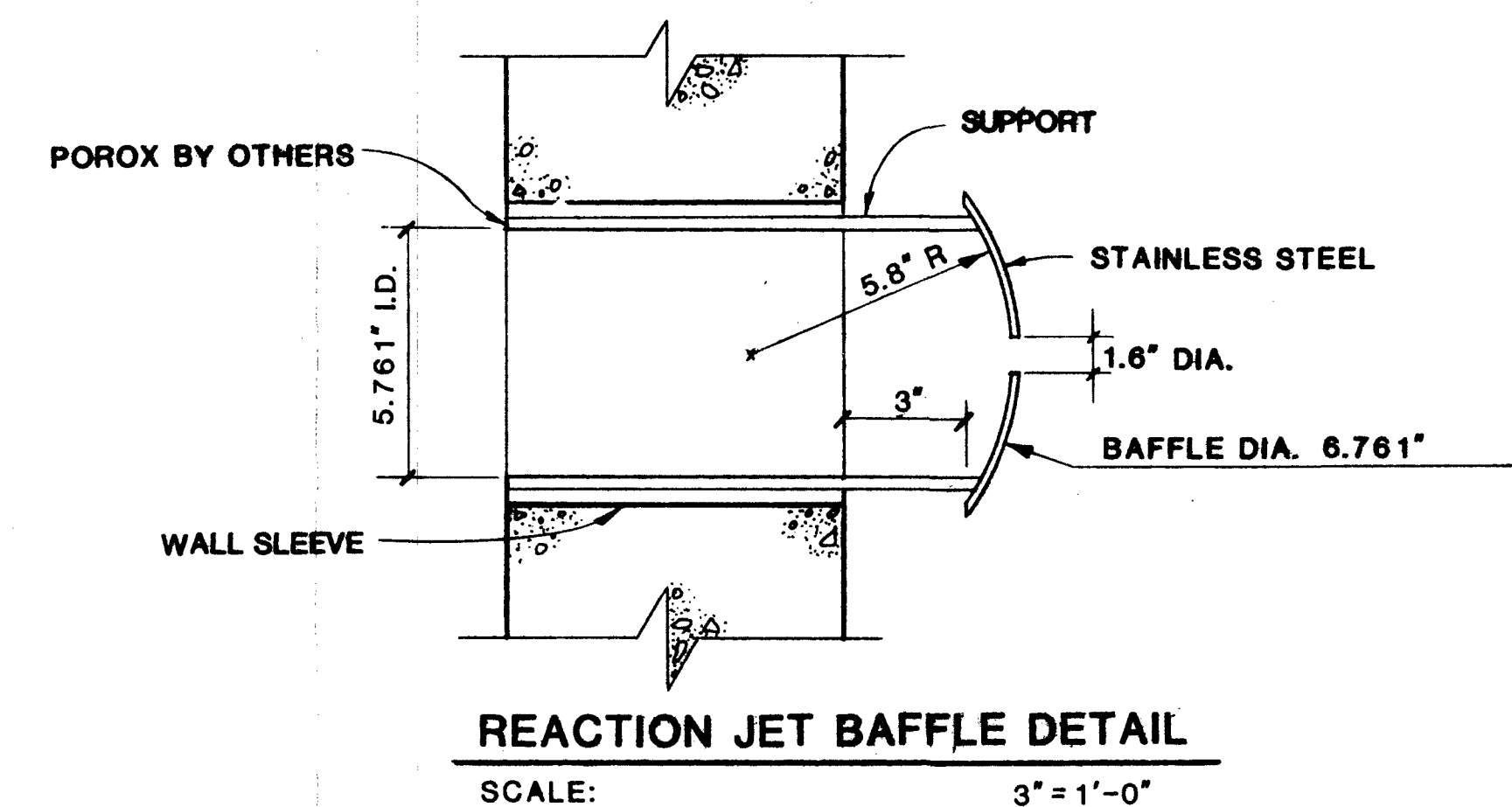
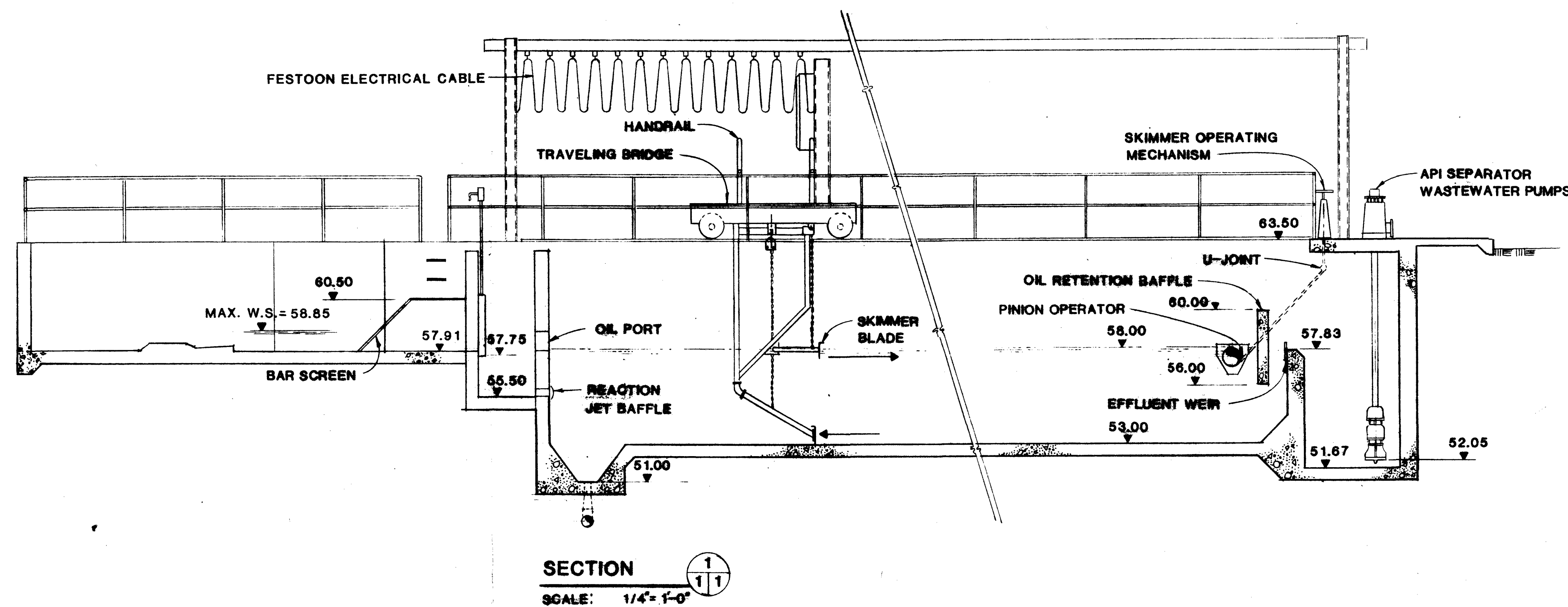
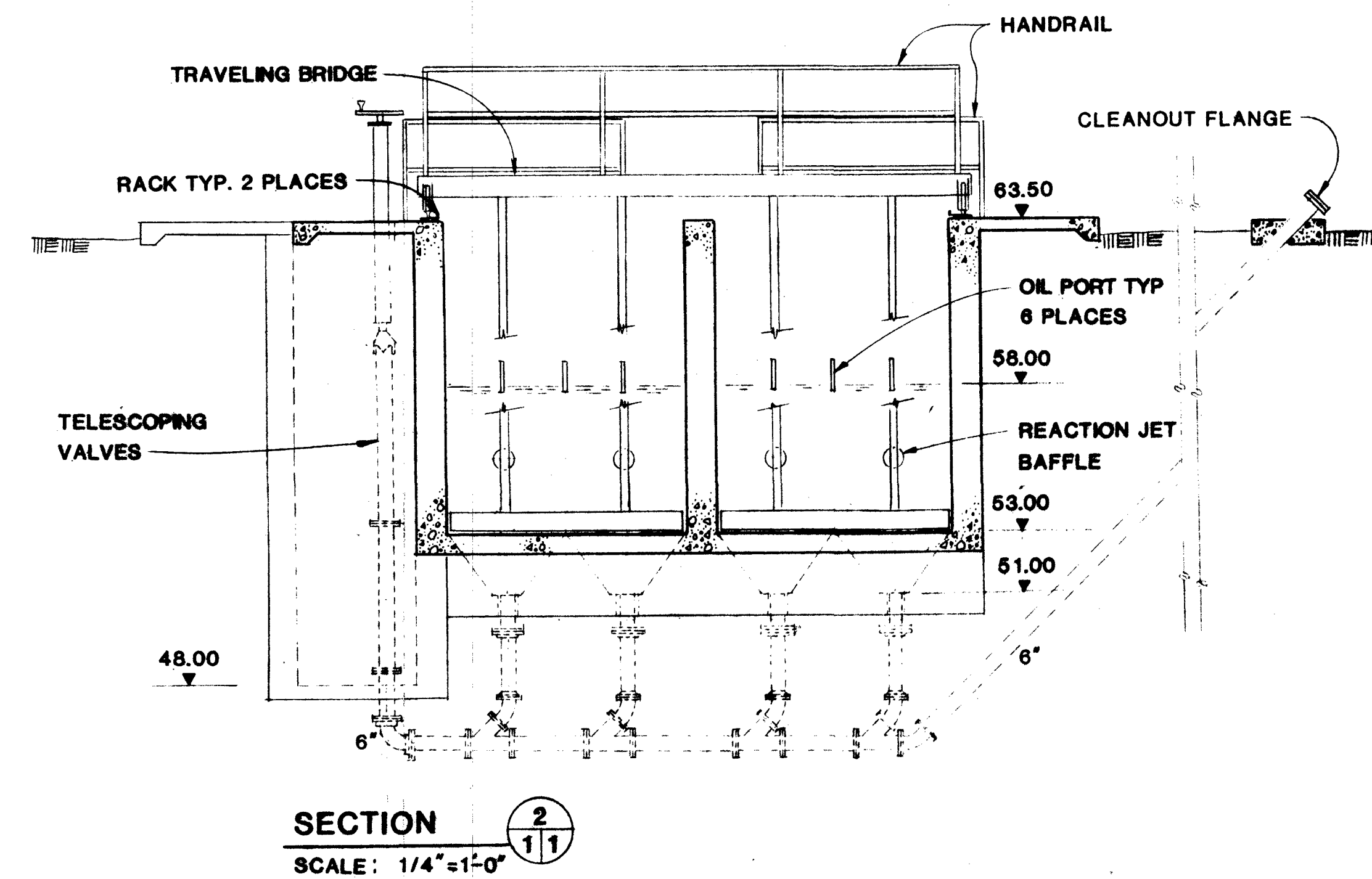
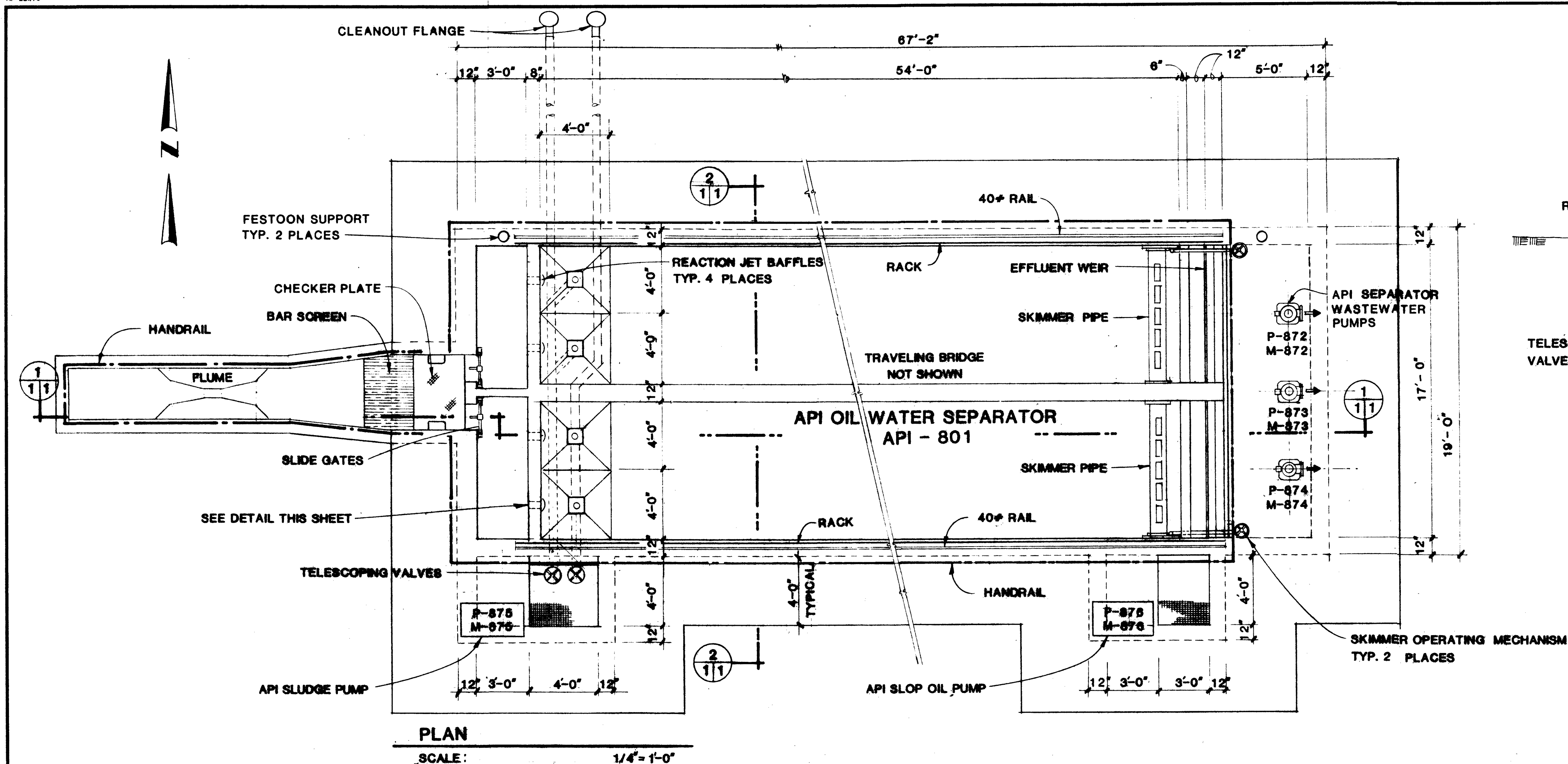
John W. West
John W. West, N.M. P.E. & L.S. No. 676

GEO SCIENCE CONSULTANTS

LOCATION OF MONITOR WELLS SITUATE WITHIN SECTIONS 12 & 13, T 17 S, R 26 E, AND IN SECTIONS 7 & 18, T 17 S, R 27 E, ALL N.M.P.M., EDDY COUNTY, NEW MEXICO.

JOHN WEST ENGINEERING CO.
CONSULTANTS

Surveyed By	Drawn By	Last Rev. Date	Drawing Number
T. Asst	M. Mitchell	3/17/87	
Date Begin	Date	File No.	
3/11/87	3/17/87		
Date End	Checked By	Sheet	Of
3/12/87	CA		



DESIGNED BY	NAVAJO REFINING COMPANY		
DBK	PRIMARY WASTEWATER TREATMENT FACILITIES		
	API SEPARATOR		
	PARKHILL, SMITH & COOPER, INC.		
	ENGINEERS — ARCHITECTS — PLANNERS		
	LUBBOCK EL PASO MIDLAND		
DRAWN BY	JJG	SCALE: AS SHOWN	
CHECKED BY	DBK	DATE: AUG. 13, 1986	SHEET 1 OF 1



COMPOSITE PLOT PLAN
NORTH & SOUTH DIVISION
AS OF AUGUST 11, 1976

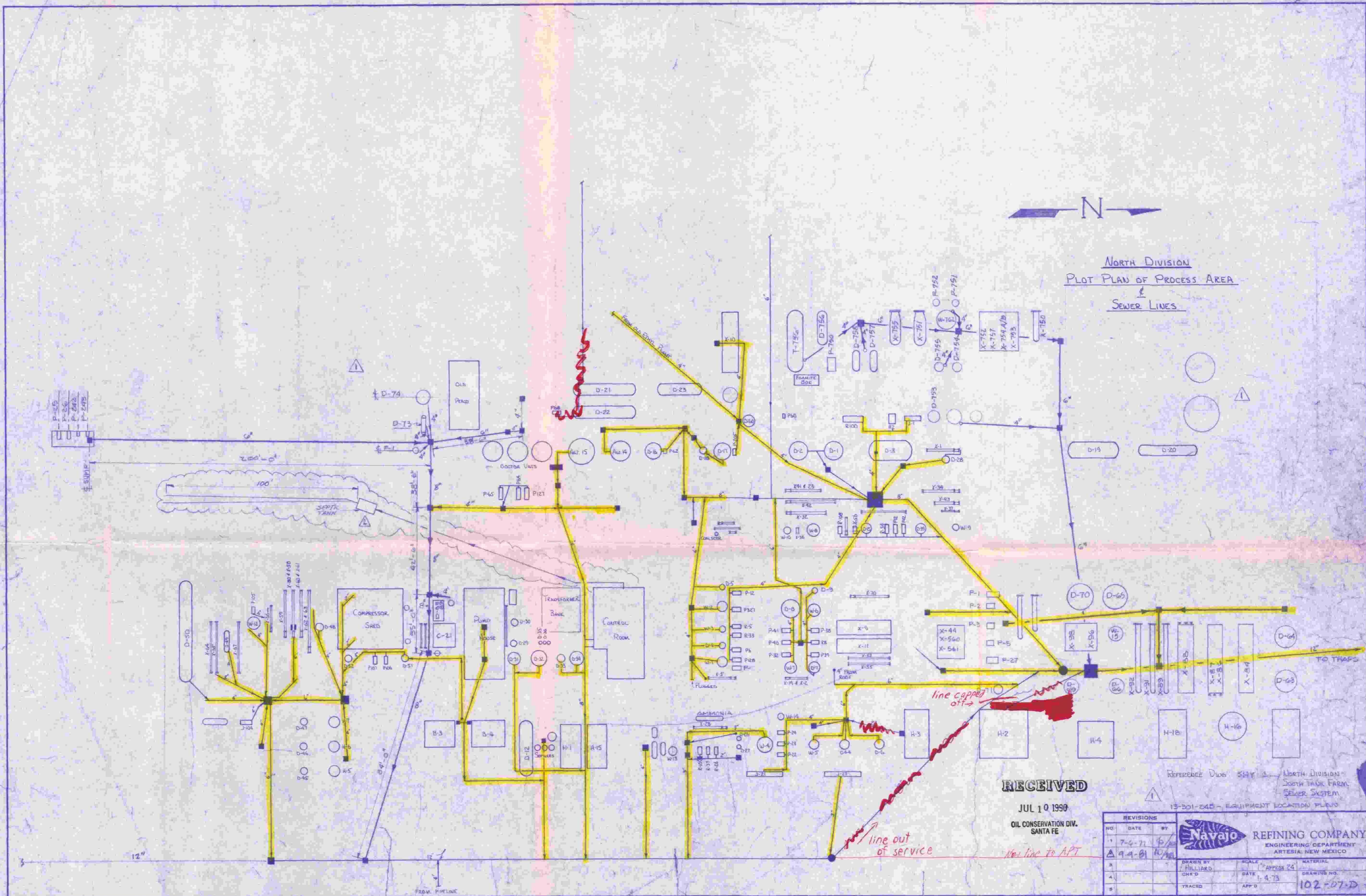
Navajo REFINING COMPANY
ENGINEERING DEPARTMENT
ARTESIA, NEW MEXICO

REVISIONS		
NO.	DATE	BY
1	7/81	A.D. UPDATED
2	7/83	J.W. UPDATED
3		
4		
5		

DRAWN BY	SCALE	MATERIAL
V.A.	1" = 150'	
CHK'D N.R.L.	DATE 9-15-76	DRAWING NO.
TRACED	APPRO'D	55-6-D

FOR REFERENCE ONLY

986 6 1 1986



RECEIVED

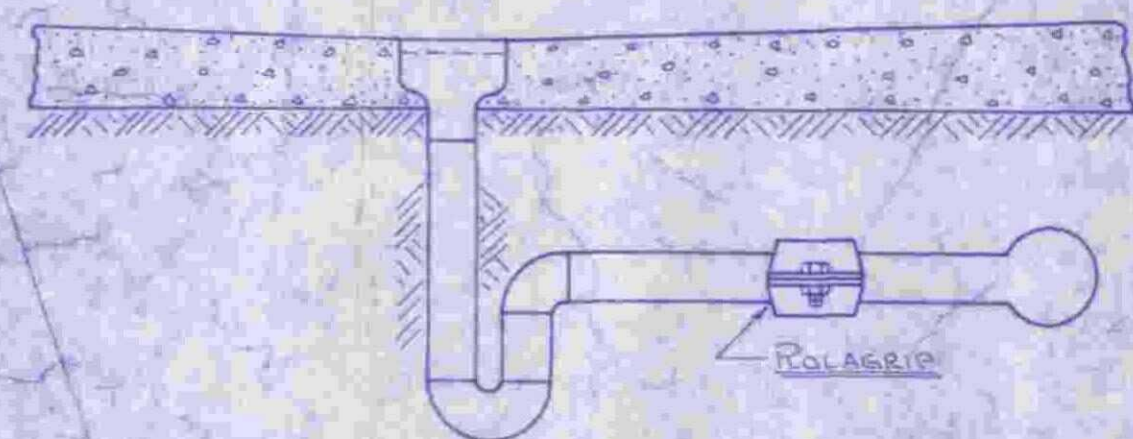
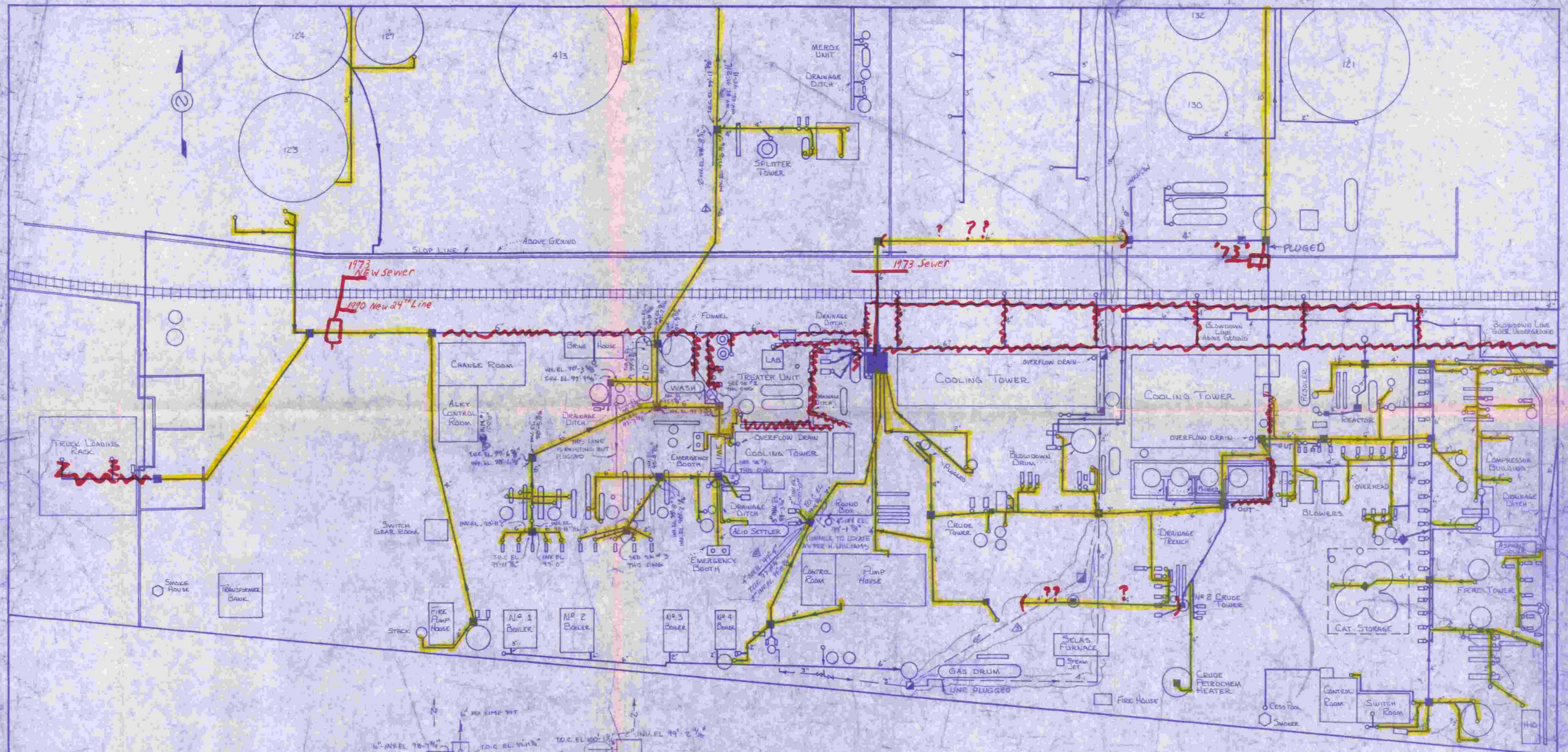
JUL 10 1990

OIL CONSERVATION DIV.
SANTA FE

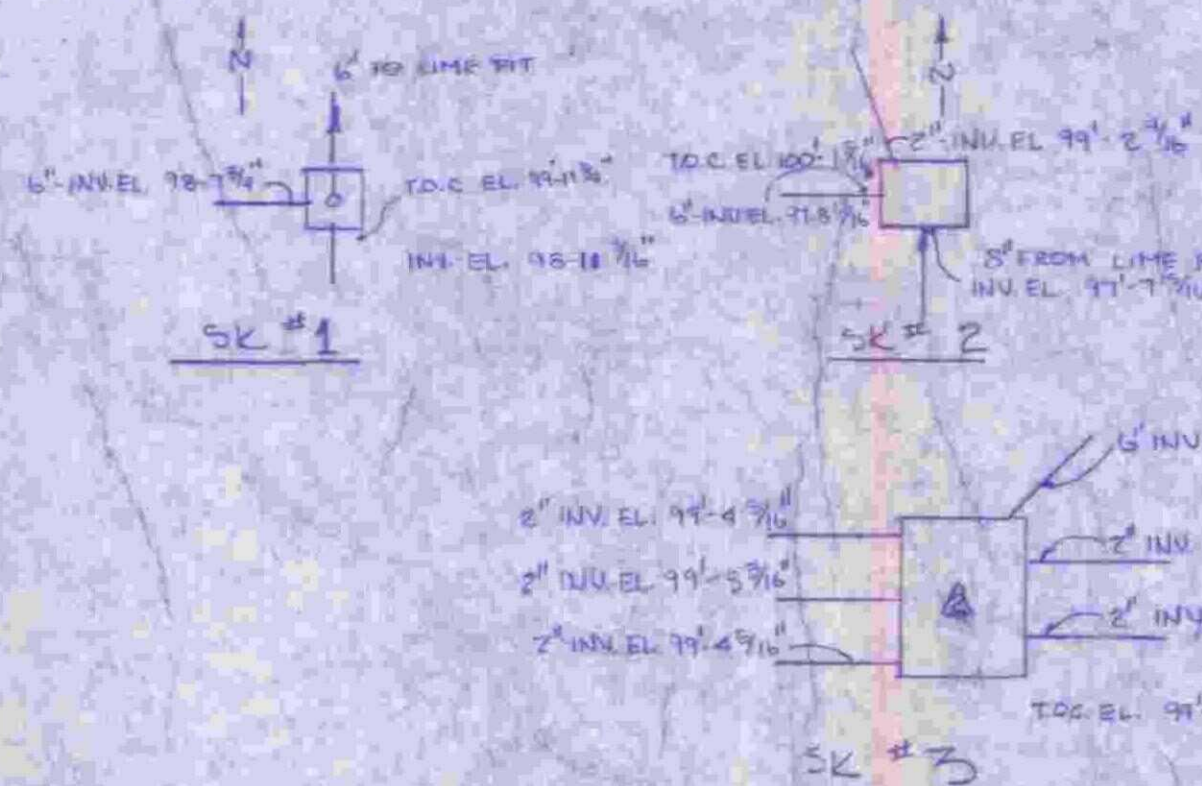
REFERENCE Dwg. SHY 13-201-245 - EQUIPMENT LOCATION PLANS
NORTH DIVISION
SOUTH TANK FARM
SEWER SYSTEM

REVISIONS			DRAWN BY HILLIARD	CHECKED	TRACED	SCALE 1" = APPROX 24'	DATE 1-4-73	MATERIAL	DRAWING NO. 102-07-D
NO.	DATE	BY							
1	7-4-71	WJ							
2	9-4-81	WJ							
3									
4									
5									

work copy



TYPICAL OF TCC & CRUDE UNIT
PUMP DRAINS



LEGEND

- OIL SEWER BOXES & LINES
- FRESH WATER BOXES & LINES

RECEIVED

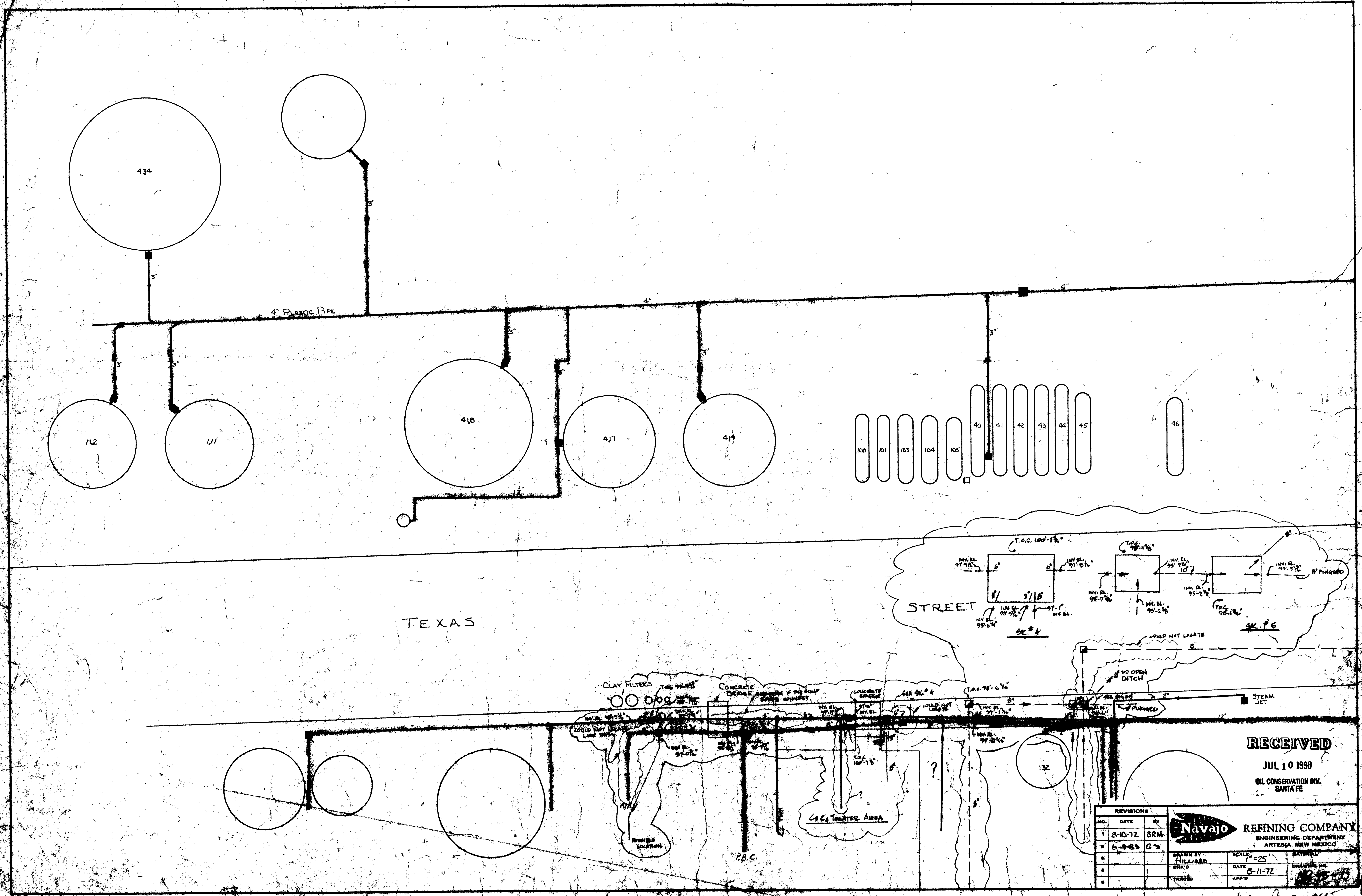
JUL 10 1990

OIL CONSERVATION DIV.
SANTA FE

SOUTH DIVISION SEWER SYSTEM

REVISIONS				REFINING COMPANY ENGINEERING DEPARTMENT ARTESIA, NEW MEXICO
NO.	DATE	BY		
1	8-10-72	GRM	DRAWN BY HILLIARD	SCALE: 1"=25' DATE: 8-11-72 APP'D:
2	6-9-83	OS		
3	8-18-83	CS	CHECKED TRACED	MATERIAL DRAWING NO. 10244-D PAGE 1 OF 4
4				
5				

Work copy



TEXAS

STREET

RECEIVED

JUL 10 1999

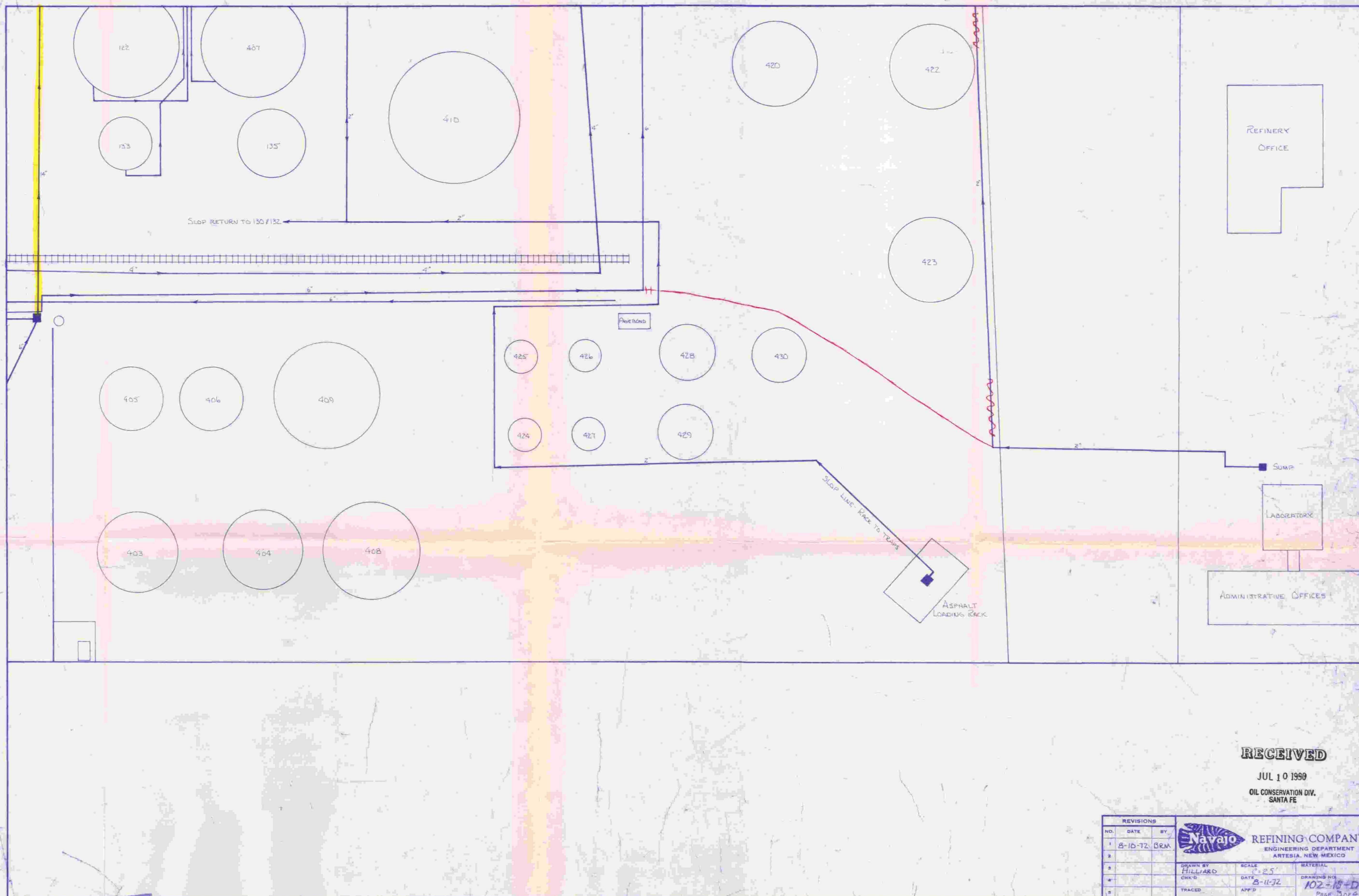
OIL CONSERVATION DIV.
SANTA FE

REVISIONS			
NO.	DATE	BY	REVISION
1	8-10-72	BRM	
2	6-8-83	CS	
3			
4			
5			
6			

Navajo REFINING COMPANY
ENGINEERING DEPARTMENT
ARTESIA, NEW MEXICO

DRAWN BY: HILLIARD
DATE: 6-11-72
SCALE: 1"=25'
CHECKED: APP'D: DRAWN NO. 100-100

work copy



RECEIVED

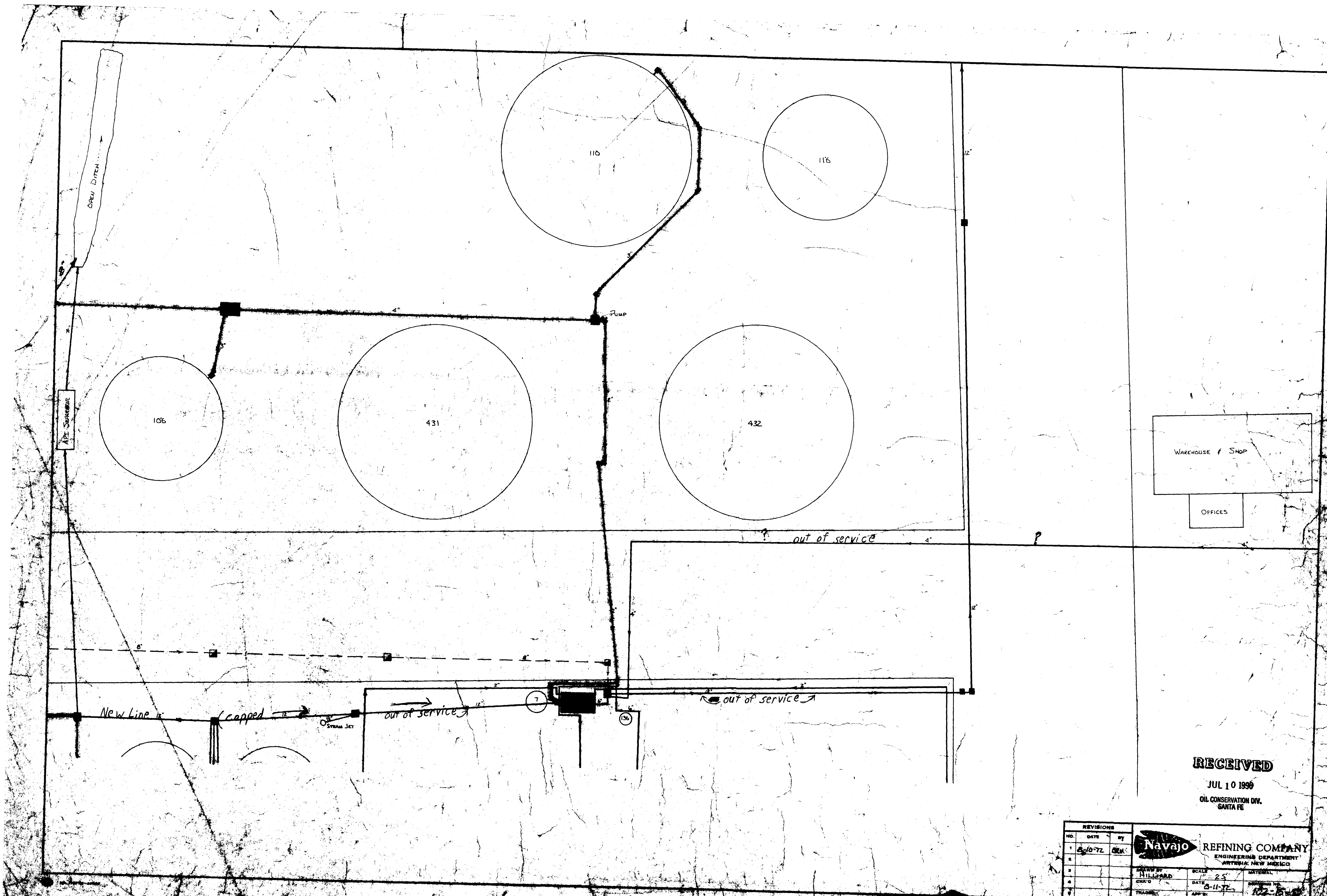
JUL 10 1990

OIL CONSERVATION DIV.
SANTA FE

REVISIONS				REFINING COMPANY	ENGINEERING DEPARTMENT ARTESIA, NEW MEXICO
NO.	DATE	BY			
1	8-10-72	BRM			
2					
3					
4					
5					

DRAWN BY HILLIARD		SCALE 1"=25'	MATERIAL
CHK'D		DATE 8-11-72	
TRACED		APP'D	DRAWING NO. 102-15-D PAGE 3 OF 4

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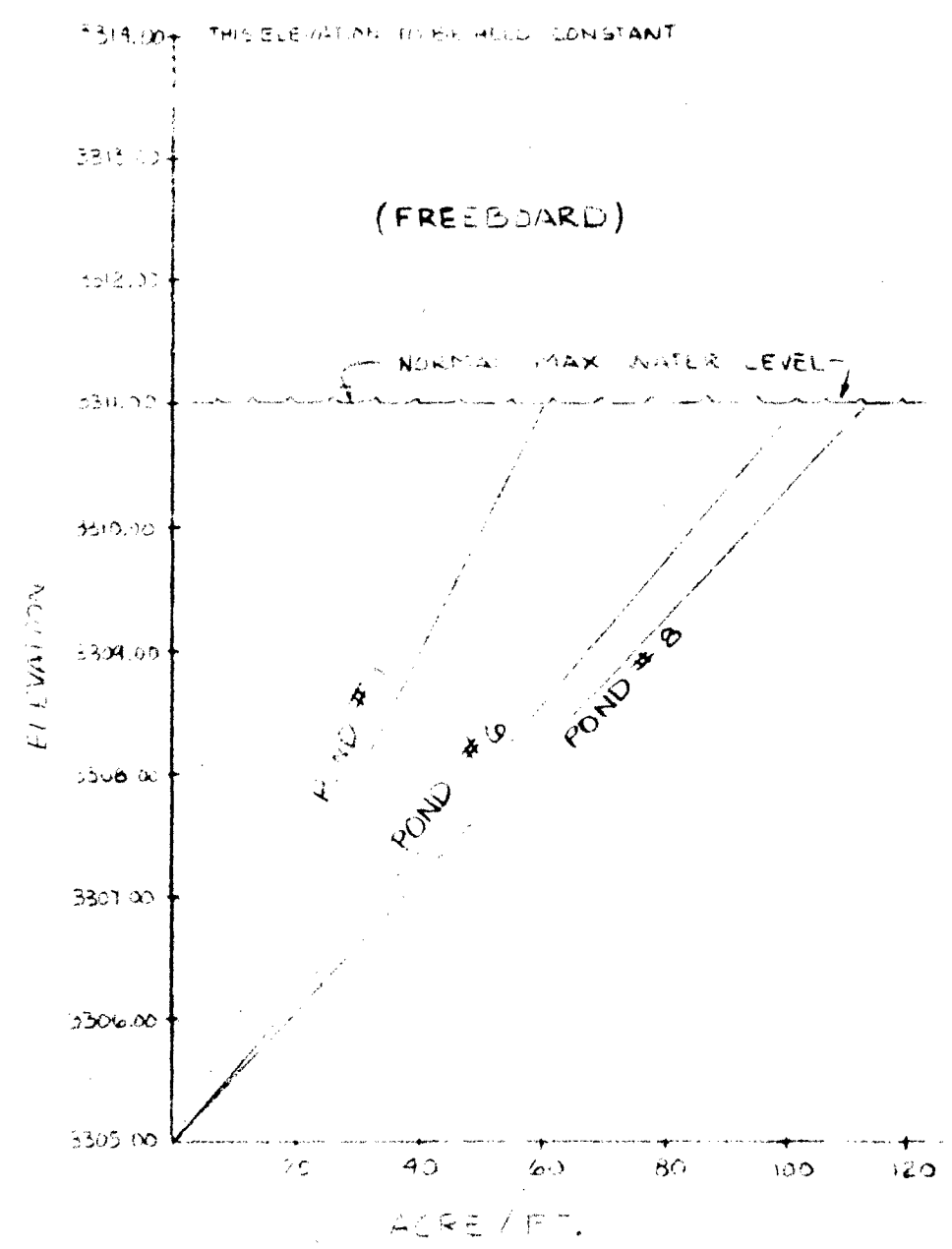


RECEIVED
JUL 10 1990
OIL CONSERVATION DIV.
SANTA FE

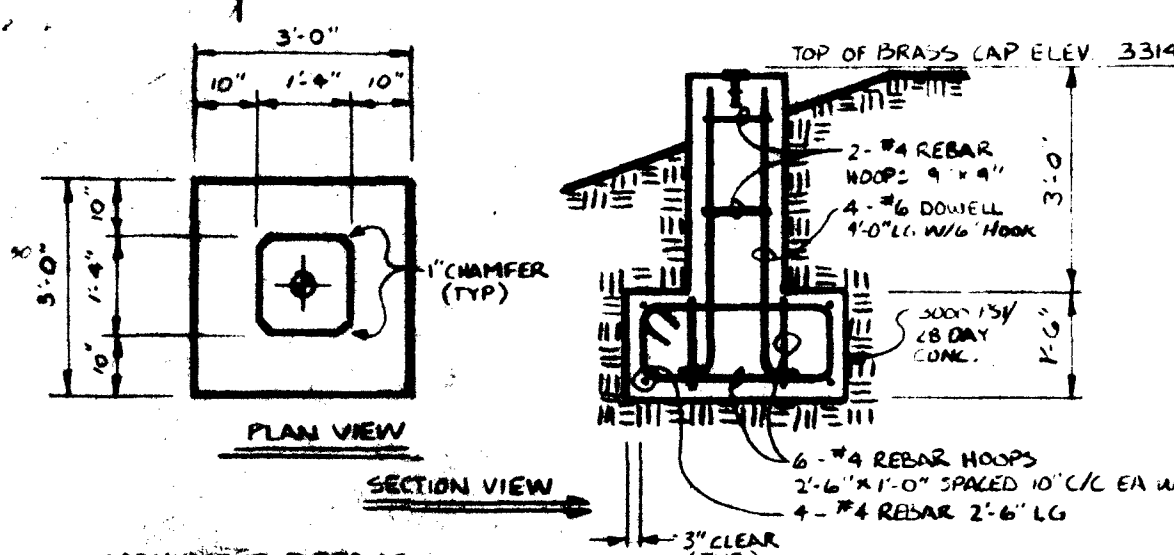
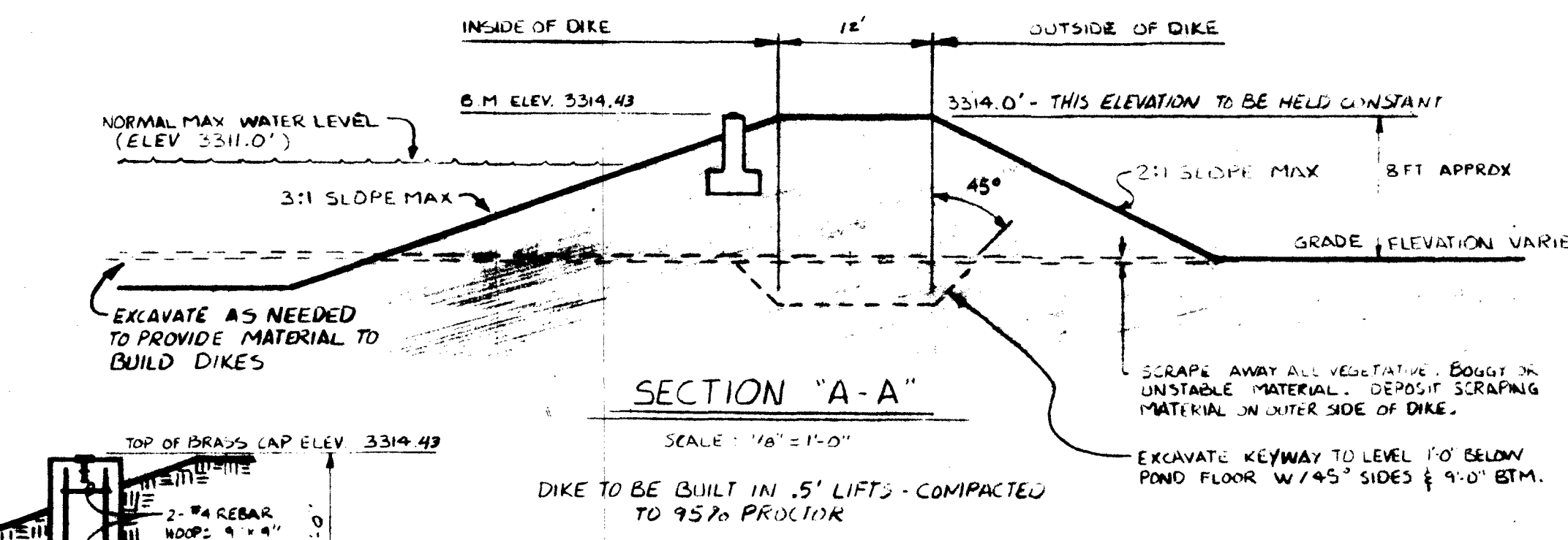
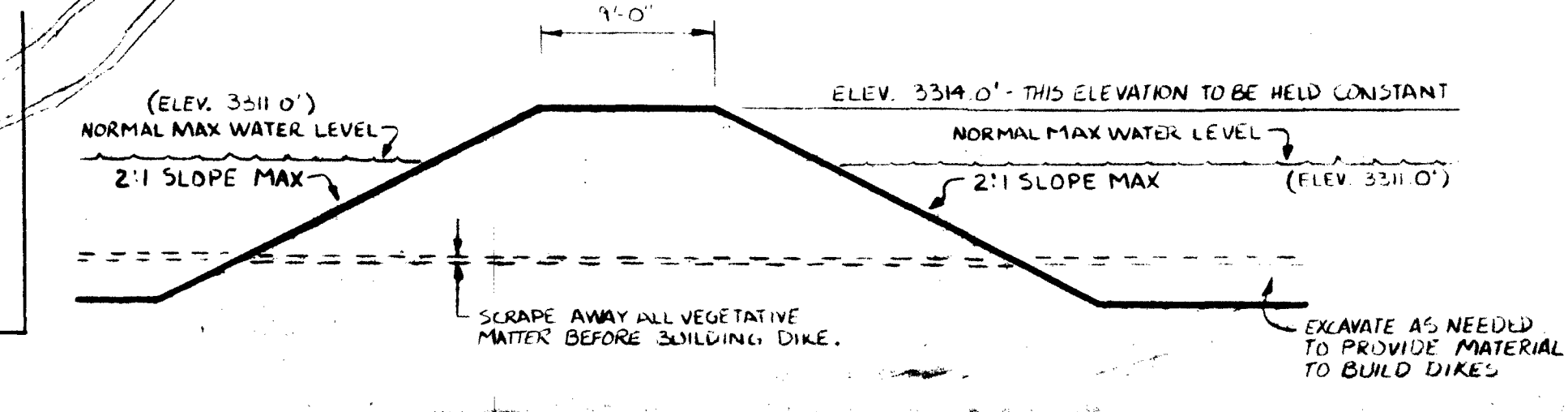
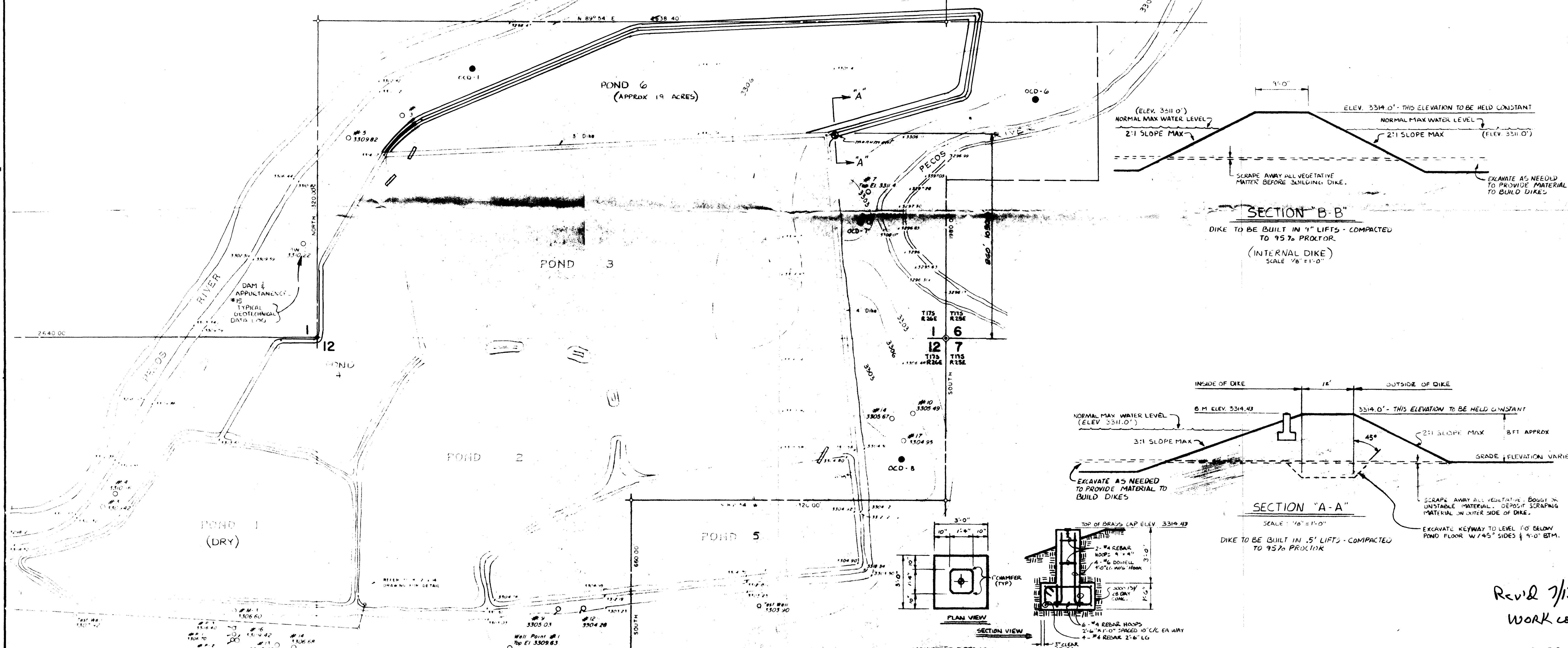
REVISIONS		
NO.	DATE	BY
1	8-10-72	OK
2		
3		
4		
5		

DESIGNED BY HILLMAN	SCALE 1" = 25'	DRAWN BY 102
CHECKED DATE 8-11-72	APPROVED DATE	

Navajo REFINING COMPANY
ENGINEERING DEPARTMENT
ARTESIA, NEW MEXICO



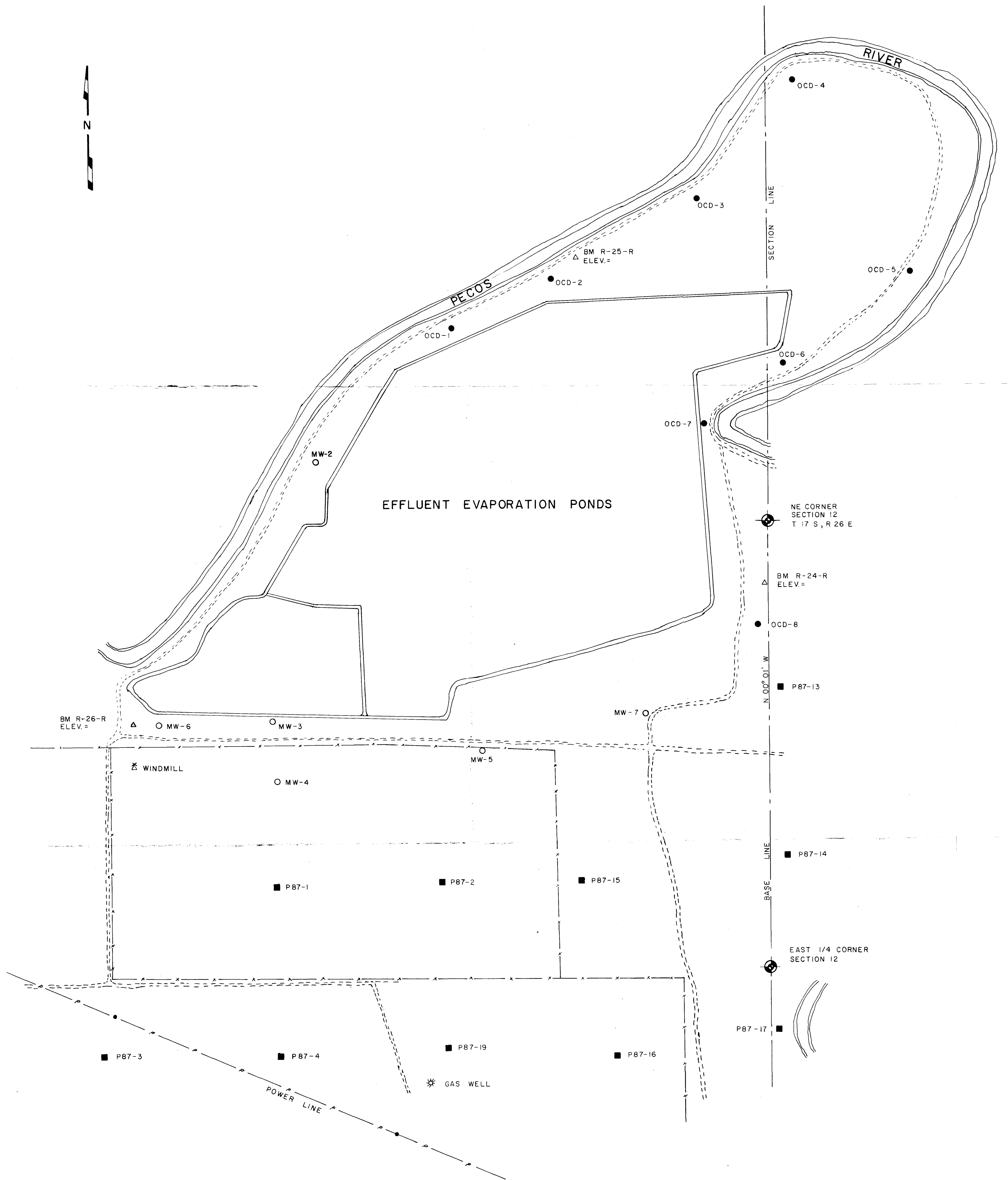
- NOTES:
- HAZARD CLASSIFICATION - LOW.
 - NO RIP-RAP REQ'D - EROSION CONTROL BY NATURAL VEGETATION.
 - MAXIMUM RAINFALL - 4 IN./HR.



Rev'd 7/13/90 ASB
WORK COPY

SHT 2 OF 2

NOTES PROPOSED CONSTRUCTION SHOWN WITH DASHED LINES ● PROPOSED OGD MONITOR WELLS	REFERENCE DRAWINGS	<table border="1"> <thead> <tr> <th>NO.</th> <th>REVISIONS</th> <th>BY</th> <th>DATE</th> <th>APPROVED</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>ISSUE FOR APPROVAL OF POND 6, 7 & 8</td> <td>JJW</td> <td>2/25/90</td> <td>7/1/90</td> </tr> <tr> <td>2</td> <td>REVISION OF OGD APPROVED MONITOR WELLS</td> <td>JJW</td> <td>7/1/90</td> <td>7/1/90</td> </tr> <tr> <td>3</td> <td>ADDITION OF POND 6, 7 & 8</td> <td>JJW</td> <td>7/1/90</td> <td>7/1/90</td> </tr> <tr> <td>4</td> <td>REBUILD'S</td> <td>BM</td> <td>7/1/90</td> <td>7/1/90</td> </tr> </tbody> </table>	NO.	REVISIONS	BY	DATE	APPROVED	1	ISSUE FOR APPROVAL OF POND 6, 7 & 8	JJW	2/25/90	7/1/90	2	REVISION OF OGD APPROVED MONITOR WELLS	JJW	7/1/90	7/1/90	3	ADDITION OF POND 6, 7 & 8	JJW	7/1/90	7/1/90	4	REBUILD'S	BM	7/1/90	7/1/90	DRAWING TITLE EFFLUENT EVAPORATION PONDS (ADDITION OF POND 6, 7 & 8)	Navajo REFINING COMPANY ENGINEERING DEPARTMENT ARTESIA NEW MEXICO DRAWN BY: JJW CHK'D BY: [Signature] DATE: 2-9-88 SCALE: 1" = 200' DRAWING NO.: 102-25-D-2
NO.	REVISIONS	BY	DATE	APPROVED																									
1	ISSUE FOR APPROVAL OF POND 6, 7 & 8	JJW	2/25/90	7/1/90																									
2	REVISION OF OGD APPROVED MONITOR WELLS	JJW	7/1/90	7/1/90																									
3	ADDITION OF POND 6, 7 & 8	JJW	7/1/90	7/1/90																									
4	REBUILD'S	BM	7/1/90	7/1/90																									



RECEIVED

JUL 10 1999

OIL CONSERVATION DIV.
SANTA FE

MONITORING WELLS

EFFLUENT EVAPORATION PONDS

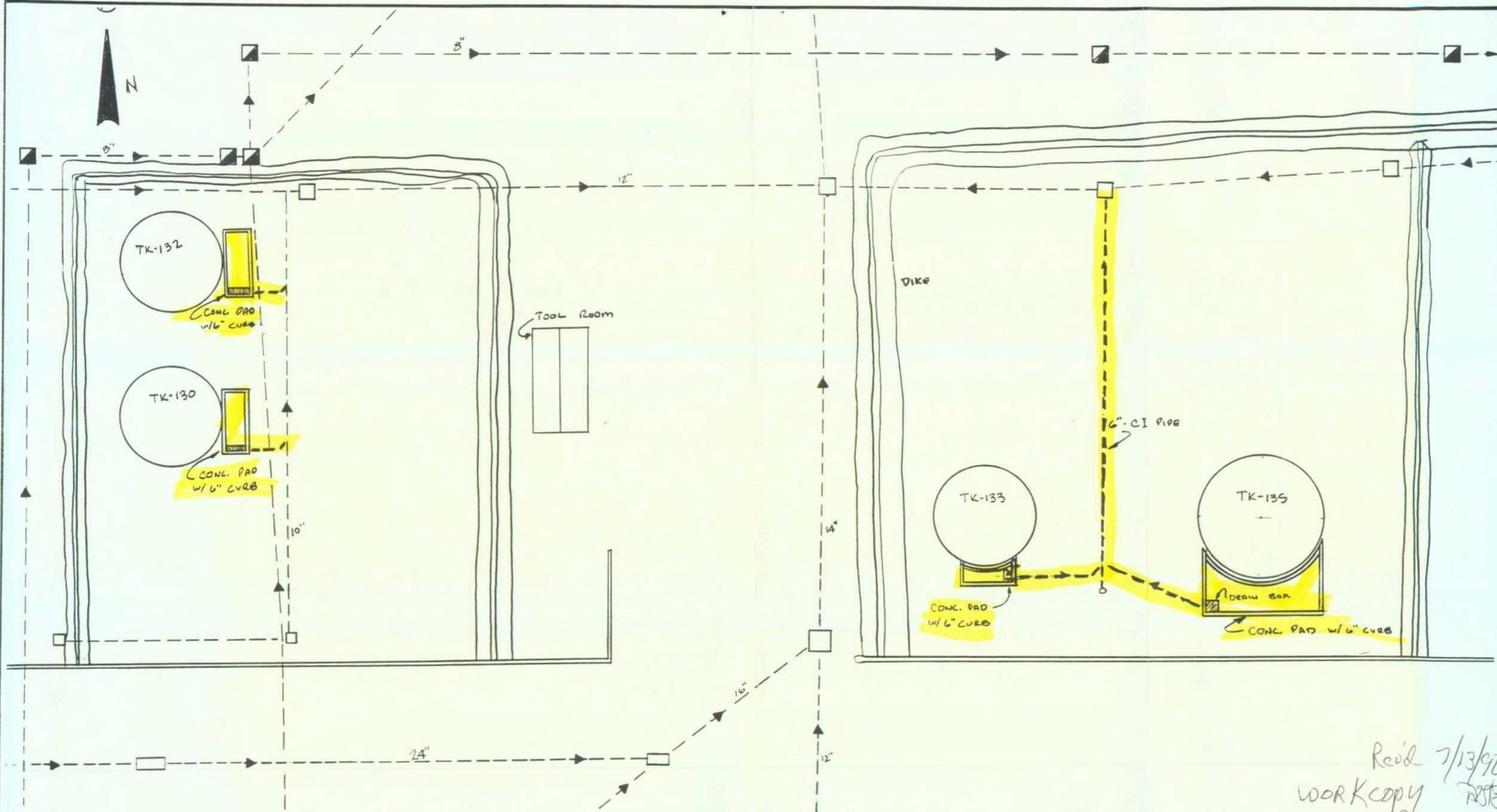
NAVAJO REFINING COMPANY

ARTESIA EDDY COUNTY NEW MEXICO

McFARLAND ENGINEERING

JOB NO 89069	DRAWN BMc	SCALE 1"=300'	DATE 8/89	102-29-D
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WORK COPY



Revised 7/13/90
WORK COPY

REF. DWGS

NO.	REVISIONS	BY	CHK.	DATE	APPR.	APPR.
0						

DRAWING TITLE

PROPOSED SPILL
CONTAINMENT

Navajo REFINING COMPANY
ENGINEERING DEPARTMENT
ARTESIA, NEW MEXICO

DRAWN BY	CHK'D BY	SCALE
GUS		NONE
DATE	APPR'D BY	DRAWING NO.
7-11-90		SK-0000
		REV. 0

work copy

ELEVATION (Top of Pipe)

COORDINATE

EAST

NORTH

POINT

BM INLET BOX				3311.50
NE COR. SEC. 12	10,000.00	10,000.00		
E $\frac{1}{4}$ COR. SEC. 12	7,346.48	10,000.77		
P87-1	7,860.98	7,066.33		3308.17
P87-2	7,877.45	8,050.46		3308.22
P87-3	6,860.52	6,039.77		3308.74
P87-4	6,906.30	7,069.94		3307.14
P87-13	9,017.22	10,083.78		3306.47
P87-14	8,013.55	10,105.91		3306.60
P87-15	7,874.05	8,882.25		3306.52
P87-16	9,081.67	9,081.67		3304.78
P87-17	6,980.05	10,043.43		3306.91
P87-19	6,891.51	8,077.86		3306.99
MW-3	8,853.34	7,059.28		3308.42
MW-4	8,492.40	7,086.25		3310.81
MW-5	8,662.74	8,302.43		3307.27
MW-6	8,836.92	6,389.77		3311.85
MW-7	8,865.34	9,272.82		3306.15
OCD-1	11,151.77	8,123.67		3312.68
OCD-2	11,446.35	8,713.04		3312.50
OCD-3	11,926.99	9,580.72		3312.77
OCD-4	12,510.53	10,450.08		3312.23
OCD-5	11,492.04	10,851.91		3310.08
OCD-6	10,949.30	10,096.57		3309.93
OCD-7	10,584.02	9,617.71		3309.25
OCD-8	9,386.15	9,933.91		3308.05
MW-1	9,549.28	5,190.28		3311.93
MW-2	10,388.88	7,361.11		3311.36

WORK COPY

NAVAJO REFINING COMPANY

(6-11-90)

<u>POINT</u>	<u>ELEVATION</u>	<u>GROUND WATER ELEVATION</u>
P87-1	3308.17	3299.15
P87-2	3308.22	3298.22
P87-3	3308.74	3298.37
P87-4	3307.14	3298.02
P87-13	3306.47	3298.64
P87-14	3306.60	3297.75
P87-15	3306.52	3298.75
P87-16	3304.78	3297.28
P87-17	3306.91	3297.70
P87-19	3306.99	3297.51
MW-1	3311.93	3302.89
MW-2	3311.36	3304.07
MW-3	3308.42	3300.55
MW-4	3310.81	3300.19
MW-5	3307.27	3299.27
MW-6	3311.85	3300.93
MW-7	3306.15	3299.61
OCD-1	3312.68	3305.18
OCD-2	3312.68	3302.15
OCD-3	3312.50	3302.50
OCD-4	3312.23	3302.29
OCD-5	3310.08	3301.85
OCD-6	3309.93	3302.39
OCD-7	3309.25	3303.17
OCD-8	3308.05	3299.88

FILENAME: EVAP-POND

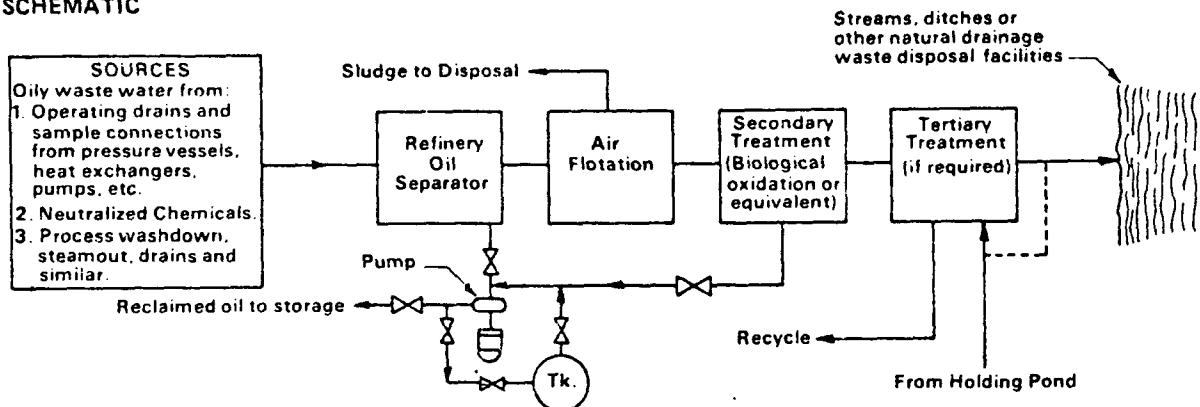
CONTINENTAL OIL COMPANY
PONCA CITY, OKLAHOMA
CENTRAL ENGINEERING DEPARTMENT STANDARDS

STD O-3

ISSUE No.	DATE
3	12-15-72

OILY WATER SYSTEMS

1. SCHEMATIC



2. OILY WATER SYSTEMS

2.1 Typical oily water systems as shown in Par. 1, terminate with final effluent disposal to natural drainage facilities, inland or coastal waterways, etc., or recycled to the plant.

Discharge regulations may be such that water recycle might be more desirable than having a plant effluent. These problems should be referred to:

Environmental Engineering Group
Process Engineering Department
Continental Oil Company
Ponca City, Oklahoma.

2.2 Salvagable oil shall be reclaimed and returned to slop tanks for reprocessing.

2.3 Oil-water separation facilities shall be provided for separating oil and water at all sources of oily waste which are remote from the oily water sewer system. The recovered oil shall be pumped to slop storage or collected by tank truck. The oil free water may be discharged without treatment if it is of sufficient quality. Otherwise, secondary treatment is required.

3. OFFSITE FACILITIES, UTILITIES ETC.

3.1 Streams originating from offsite facilities, such as loading racks, pump houses, dock slop systems, ship ballast systems, hydrocarbon blowdown system drains, etc. may also enter this system.

4. REFINERY OIL SEPARATORS

4.1 Refinery oil separators shall be designed in accordance with "API Manual on Disposal of Refinery

Wastes," latest edition. Parallel plate interceptors and corrugated plate interceptors are acceptable alternates.

5. RECOVERED OIL FACILITIES

5.1 Skimmed oil from oil separators, holding basins, and dock drainage shall be collected and pumped to suitably sized (normally 200-500 barrel) tanks equipped with heating coils. After separation of water, the oil shall be pumped to refinery slop tanks or crude storage unless further treatment is necessary. The separated water shall be returned to the process sewer.

6. BALLAST WATER SYSTEMS FOR TANKERS AND AT BARGE DOCKS

6.1 Tanker and/or barge ballast water shall be pumped from the vessels to a storage tank for oil removal. Recovered oil is sent to the slop oil tanks. Separated water may require treatment prior to discharge. Either a treatment facility at the dock or a tie-in to the plant treatment facility is required. Federal and state regulations should be reviewed to determine the water treatment scheme required.

7. TANKER AND BARGE DOCK DRAINAGE SYSTEM

7.1 Spilled and slopped material at tanker and barge loading docks shall be collected in suitable pans and drained to sump tanks located at docks. The collected material shall be pumped to oil recovery tanks and/or to the recovered oil sump at the oil separator.

8. SEWER SEALS

8.1 Sewer laterals shall be provided with liquid seals, either in manholes, sealed catch basins, or other suit-

CONTINENTAL OIL COMPANY**PONCA CITY, OKLAHOMA****CENTRAL ENGINEERING DEPARTMENT STANDARDS****STD O-3**

ISSUE No

DATE

3

12-15-72

able means, to isolate various areas and/or equipment where spills or leakage may occur.

8.2 Areas having accumulations of flammable gases in the sewer mains shall have manhole covers sealed or gasketed to prevent gases from escaping from the sewer and shall be provided with a four-inch minimum size vent. Vents shall extend to an area of safe release.

8.3 In areas having furnaces or other sources of ignition, manhole vents shall be run underground at least 100 feet from the source of ignition and at least ten feet above grade in a safe location. Lines shall be laid with enough slope to prevent liquid pockets.

8.4 Seals shall be provided to isolate any noxious or toxic materials that may be spilled or drained into the sewer system.

9. MATERIALS SPECIFICATIONS

9.1 Lines shall be welded carbon steel with the exterior painted one coat of asphaltum or equal.

9.2 Before backfilling, all new sewer lines shall be hydrostatically tested with a 4-foot static head of water for a minimum period of one hour. In the event repairs or additions are made in the line following the pressure tests, the affected sewer shall be re-tested.

RECEIVED

UNITED STATES
DEPARTMENT OF THE INTERIOR
GEOLOGICAL SURVEY

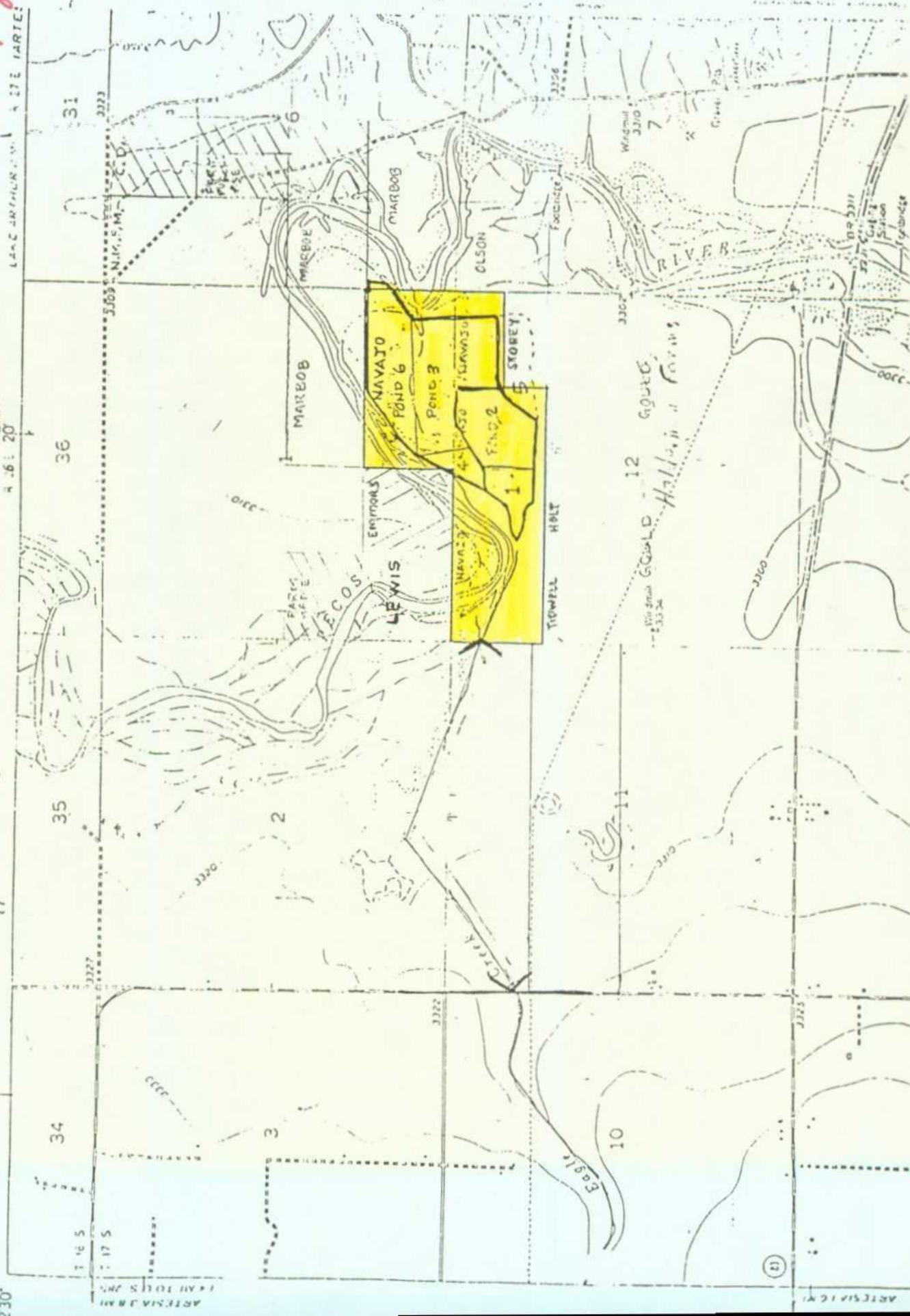
JUL 10 1990

OIL CONSERVATION DIV.
SANTA FE

104°22'30"
104°23'00"

2- 17-26
11

work copy



August 10, 1989

COMPLETION REPORT

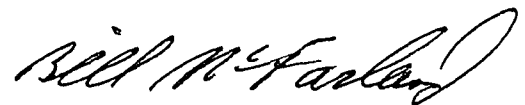
NAVAJO EFFLUENT EVAPORATION PONDS

Pond No. 6 has been completed. The dike has been built to the elevation of 3,314 feet and has been given final grading and shaping on the sides and the top. The top is approximately twelve (12) feet wide, allowing for vehicular traffic. There are access ramps to the top at the north-west, southeast and at the point where the new dike joins the old dike. The dike slopes are approximately 3:1 all around. The height of the dike from the pond bottom varies from five (5) feet on the west end to eleven (11) feet on the east end. The project has proceeded reasonably well and has been built substantially according to the plans.

The only problems were encountered at the beginning of the project and were reported in the May 10th report. Soils on site had at least 70%, passing the No. 200 screen indicating soils with high volume change. Reducing the specified density from 95% to 90% was necessary due to these soils. This change allowed the Contractor to meet density requirements in all areas of the keyway and dike except the East dike where the compaction equipment used caused pumping from the high ground water table in the corner. On the keyway of the East dike densities of 86% to 87% were achieved.

After discussions between the Soils Engineer and myself, the Field Engineer, we decided to begin backfilling the keyway after letting it set for two days in hopes of allowing the groundwater to stabilize. We felt that further work on the keyway would only aggravate the situation. We also felt the keyway as cut and compacted would meet the intent of the design and prevent any sliding of the dike. This solution allowed project to proceed and no further problems were encountered.

Bill McFarland, P.E.
Project Monitor



WORK COPY

TELEPHONE
(505) 748-3311



REFINING COMPANY

501 EAST MAIN STREET • P. O. DRAWER 159

ARTESIA, NEW MEXICO 88210

copy
EASYLINK
62905278

March 17, 1988

Mr. David Boyer
Hydrogeologist
P.O. Box 2088
Santa Fe, New Mexico 87501

RE: Navajo Refinery Commitments For Discharge Plan

Dear Mr. Boyer:

Please find enclosed copies of plans and specifications for Navajo's evaporation ponds expansion project. We have provided Mr. Don Lopez of the State Engineer's Office the originals for his review.

Contact me at (505) 748-3311 if I can be of any further assistance.

Regards,

Zeke Sherman
Environmental Engineer

ZRS:ks
Enclosures

*Memo to file on
Phone conversation with Zeke Sherman 3/21:
This letter is only correspondence regarding
2/11/88 Navajo Commitments for Discharge Plan.
Therefore, Commitments are
now binding.*

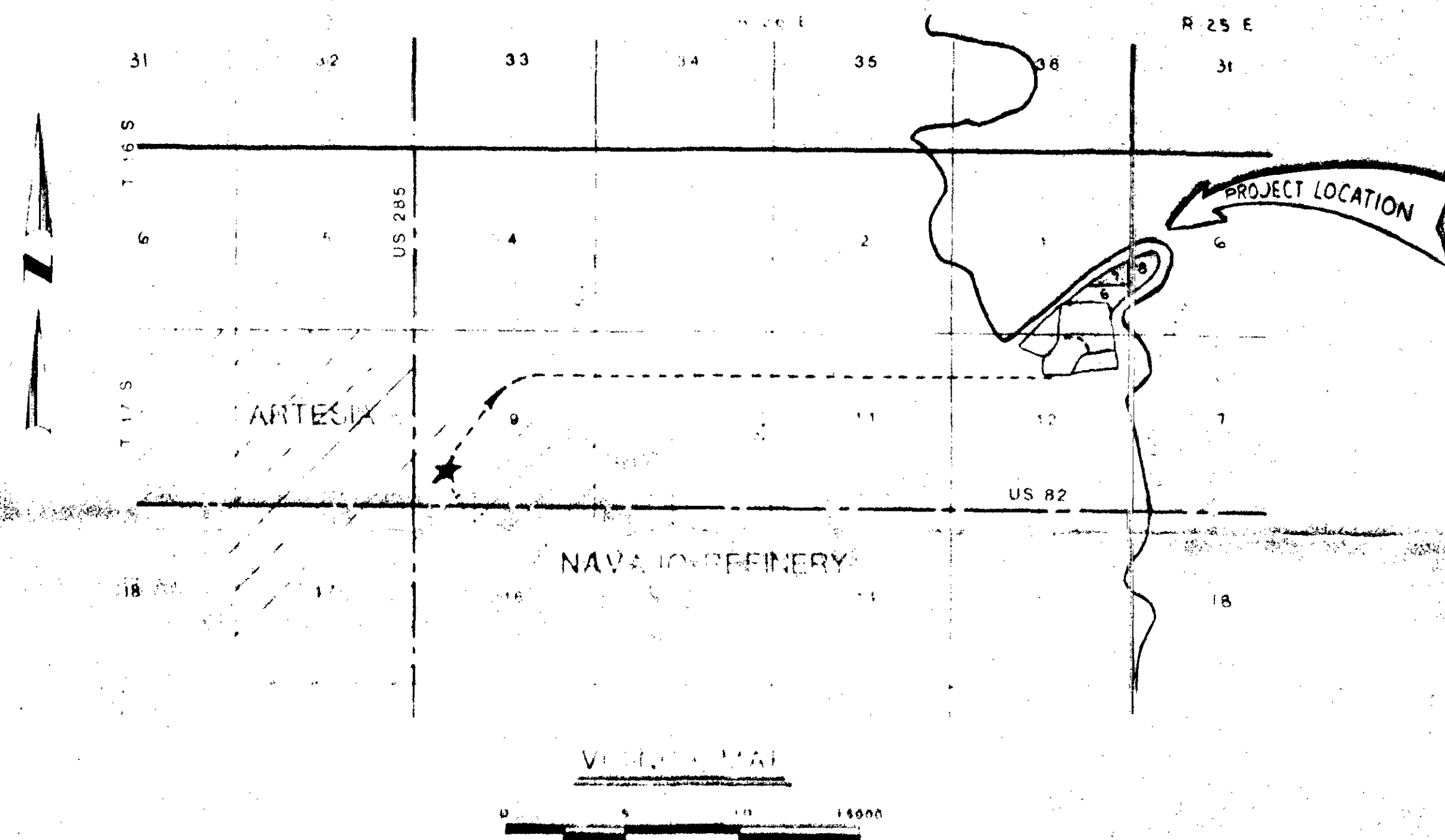
*David Boyer
3/21/88*

NAVAJO REFINING COMPANY

ARTESIA, NEW MEXICO

EFFLUENT EVAPORATION PONDS

MARCH 1988



STATE OF NEW MEXICO)
COUNTY OF EDDY)

I, W.C. CHAMBERLAIN, STATE THAT I AM A REGISTERED PROFESSIONAL ENGINEER, NO. 25568, QUALIFIED IN CHEMICAL ENGINEERING AND THAT THE ACCOMPANYING PLANS WERE PREPARED BY ME OR UNDER MY SUPERVISION AND ARE TRUE AND CORRECT TO THE BEST OF MY KNOWLEDGE.

W.C. Chamberlain
W.C. CHAMBERLAIN
TEXAS REGISTERED
PROFESSIONAL ENGINEER
NO. 25568



NAVAJO REFINING COMPANY APPLICANT, LOCATED IN EDDY COUNTY, STATE OF NEW MEXICO. ALL COURSES TRUE. THE UNDERSIGNED, NAVAJO REFINING COMPANY, CLAIMANT, WHOSE POST OFFICE ADDRESS IS P.O. DRAWER 100, ARTESIA, COUNTY OF EDDY, STATE OF NEW MEXICO, HAS CAUSE TO BE LOCATED BY A QUALIFIED REGISTERED ENGINEER THE NAVAJO EFFLUENT EVAPORATION PONDS AS HEREINAFTER DESCRIBED AND INDICATED. HEREBY MAKES THESE SEVERAL STATEMENTS RELATIVE THERE AND OFFERS THIS MAP AND STATEMENTS FOR ACCEPTANCE AND FILING IN COMPLIANCE WITH THE LAWS OF THE STATE OF NEW MEXICO.

THE IRREGULAR SHAPED EFFLUENT EVAPORATION PONDS CONSIST OF 51 TOTAL ACRES. THE CENTER OF THE EFFLUENT EVAPORATION PONDS IS SITUATED AT THE NW 1/4, OF SE 1/4, OF SECTION 1, T. 17 S, R. 25 E, EDDY COUNTY, NEW MEXICO.

STATE OF NEW MEXICO)
COUNTY OF EDDY)

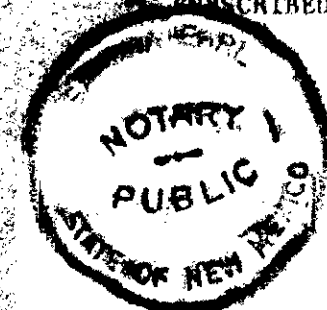
I, D. O. STEVENSON, BEING FIRST DUTY SWORN, UPON MY OATH, STATE I AM THE VICE PRESIDENT OF REFINING OF THE NAVAJO REFINING COMPANY, A CORPORATION DULY ORGANIZED UNDER THE LAWS OF THE STATE OF DELAWARE, THAT THE ACCOMPANYING MAP AND STATEMENTS (MAPS AND STATEMENTS CONSISTING OF 2 SHEETS) WERE MADE UNDER AUTHORITY OF THE BOARD OF DIRECTORS OF SAID CORPORATION, AND THAT, IN THEIR BEHALF, I HAVE READ AND EXAMINED THE STATEMENTS AND REPRESENTATIONS THEREON AND STATE THAT THE SAME ARE TRUE TO THE BEST OF MY KNOWLEDGE AND BELIEF.

D.O. Stevenson
AUTHORITY CLAIMANT

BY _____

SUBSCRIBED AND SWORN TO BEFORE ME THIS 15th DAY OF March, 1988.

Sandra Earl
NOTARY PUBLIC



MY COMMISSION EXPIRES:
July 24, 1988

SUBSCRIBED AND SWORN TO BEFORE ME THIS 15th DAY OF March, 1988.

Sandra Earl
NOTARY PUBLIC

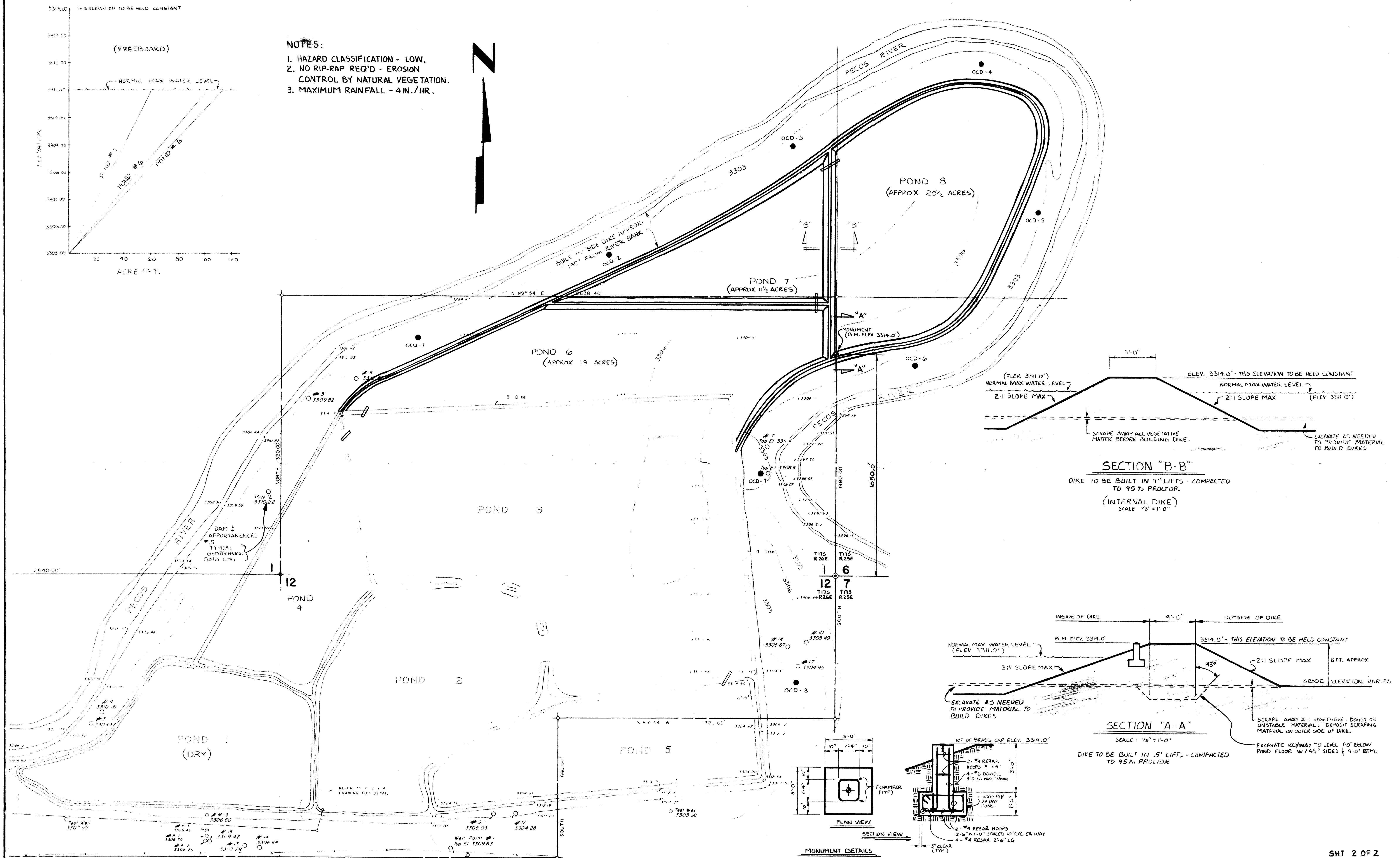


MY COMMISSION EXPIRES:
July 24, 1988

STATE OF NEW MEXICO)
COUNTY OF EDDY)

I HEREBY CERTIFY THAT THE ACCOMPANYING PLANS AND SPECIFICATIONS HAVE BEEN DULY EXAMINED BY ME AND APPROVED AS TO FORM AND CONTENT, AND WERE DULY ACCEPTED FOR FILING ON THE _____ DAY OF _____, 1988.

FOR STATE ENGINEER



NOTES

PROPOSED CONSTRUCTION SHOWN W/ BOLD LINES

● PROPOSED OGD MONITOR WELLS

REFERENCE DRAWINGS

NO.	REVISIONS	BY	CHK.	DATE	APPR.	APPR.	NO.	REVISIONS	BY	CHK.	DATE	APPR.	APPR.
1	ISSUE FOR APPROVAL OF PONDS 6, 7 & 8						1	ISSUE FOR APPROVAL OF PONDS 6, 7 & 8					
2	ADDITION OF OGD APPROVED MONITOR WELLS						2	ADDITION OF OGD APPROVED MONITOR WELLS					
3	ADDITION OF PONDS 6, 7 & 8						3	ADDITION OF PONDS 6, 7 & 8					

DRAWING TITLE **EFFLUENT**
EVAPORATION PONDS
 (ADDITION OF PONDS 6, 7 & 8)

Navajo REFINING COMPANY
 ENGINEERING DEPARTMENT
 ARTESIA, NEW MEXICO

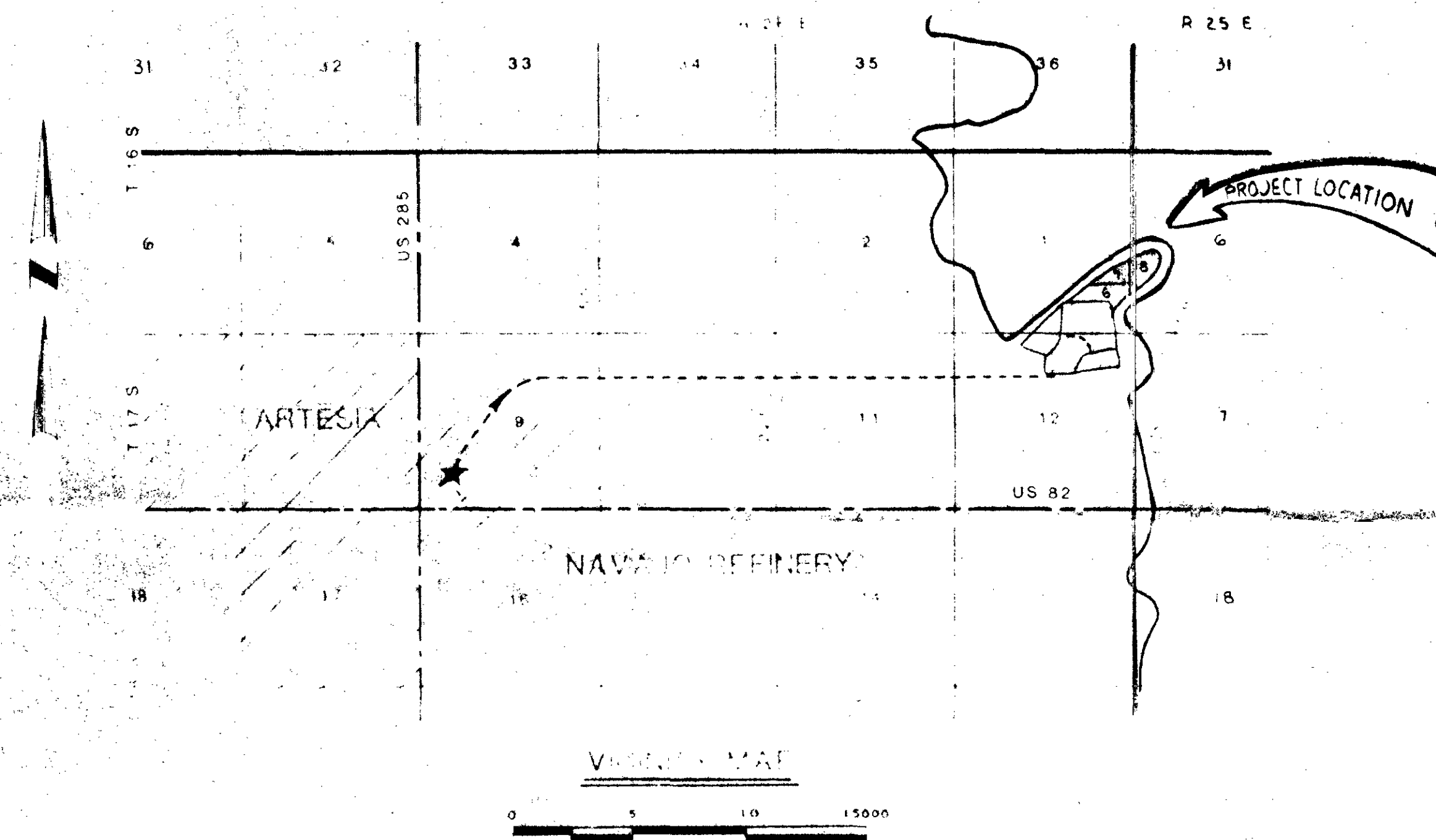
DRAWN BY J3W CHK'D BY DATE 2-9-88 SCALE 1" = 200' DRAWING NO. 102-25-D REV.

NAVAJO REFINING COMPANY

ARTESIA, NEW MEXICO

EFFLUENT EVAPORATION PONDS

MARCH 1988



NAVAJO EFFLUENT EVAPORATION PONDS

NAVAJO REFINING COMPANY APPLICANT, LOCATED IN EDDY COUNTY, STATE OF NEW MEXICO. ALL COURSES TRUE. THE UNDERSIGNED, NAVAJO REFINING COMPANY, CLAIMANT, WHOSE POST OFFICE ADDRESS IS P.O. DRAWER 159, ARTESIA, COUNTY OF EDDY, STATE OF NEW MEXICO, HAS CAUSE TO BE LOCATED BY A QUALIFIED REGISTERED ENGINEER THE NAVAJO EFFLUENT EVAPORATION PONDS AS HEREINAFTER DESCRIBED AND INDICATED, HEREBY MAKES THESE SEVERAL STATEMENTS RELATIVE THERE AND OFFERS THIS MAP AND STATEMENTS FOR ACCEPTANCE AND FILING IN COMPLIANCE WITH THE LAWS OF THE STATE OF NEW MEXICO.

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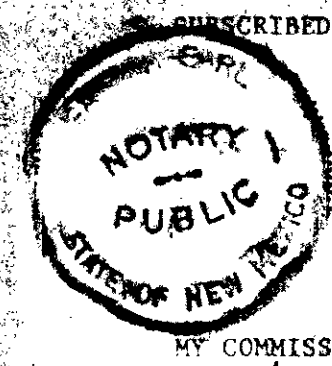
STATE OF NEW MEXICO)
COUNTY OF EDDY)

I, D. O. STEVENSON, BEING FIRST DULY SWORN, UPON MY OATH, STATE I AM THE VICE PRESIDENT OF REFINING OF THE NAVAJO REFINING COMPANY, A CORPORATION DULY ORGANIZED UNDER THE LAWS OF THE STATE OF DELAWARE, THAT THE ACCOMPANYING MAP AND STATEMENTS (MAPS AND STATEMENTS CONSISTING OF 2 SHEETS) WERE MADE UNDER AUTHORITY OF THE BOARD OF DIRECTORS OF SAID CORPORATION, AND THAT, IN THEIR BEHALF, I HAVE READ AND EXAMINED THE STATEMENTS AND REPRESENTATIONS THEREON AND STATE THAT THE SAME ARE TRUE TO THE BEST OF MY KNOWLEDGE AND BELIEF.

D. O. Stevenson
AUTHORITY CLAIMANT

BY _____

SUBSCRIBED AND SWORN TO BEFORE ME THIS 15th DAY OF March, 1988.



Sandra Earl
NOTARY PUBLIC

MY COMMISSION EXPIRES:
July 24, 1988

STATE OF NEW MEXICO	COUNTY OF EDDY
I, D. O. STEVENSON, BEING FIRST DULY SWORN, UPON MY OATH, STATE I AM THE VICE PRESIDENT OF REFINING OF THE NAVAJO REFINING COMPANY, A CORPORATION DULY ORGANIZED UNDER THE LAWS OF THE STATE OF DELAWARE, THAT THE ACCOMPANYING MAP AND STATEMENTS (MAPS AND STATEMENTS CONSISTING OF 2 SHEETS) WERE MADE UNDER AUTHORITY OF THE BOARD OF DIRECTORS OF SAID CORPORATION, AND THAT, IN THEIR BEHALF, I HAVE READ AND EXAMINED THE STATEMENTS AND REPRESENTATIONS THEREON AND STATE THAT THE SAME ARE TRUE TO THE BEST OF MY KNOWLEDGE AND BELIEF.	
BY _____	
SUBSCRIBED AND SWORN TO BEFORE ME THIS <u>15th</u> DAY OF <u>March</u> , 1988.	
<u>Sandra Earl</u> NOTARY PUBLIC	
MY COMMISSION EXPIRES: <u>July 24, 1988</u>	

STATE OF NEW MEXICO)
COUNTY OF EDDY)

I, W. C. CHAMBERLAIN, STATE THAT I AM A REGISTERED PROFESSIONAL ENGINEER, NO. 25568, QUALIFIED IN CHEMICAL ENGINEERING AND THAT THE ACCOMPANYING PLANS WERE PREPARED BY ME OR UNDER MY SUPERVISION AND ARE TRUE AND CORRECT TO THE BEST OF MY KNOWLEDGE.

W. C. Chamberlain
W. C. CHAMBERLAIN
TEXAS REGISTERED
PROFESSIONAL ENGINEER
NO. 25568



SUBSCRIBED AND SWORN TO BEFORE ME THIS 15th DAY OF March, 1988.

Sandra Earl
NOTARY PUBLIC

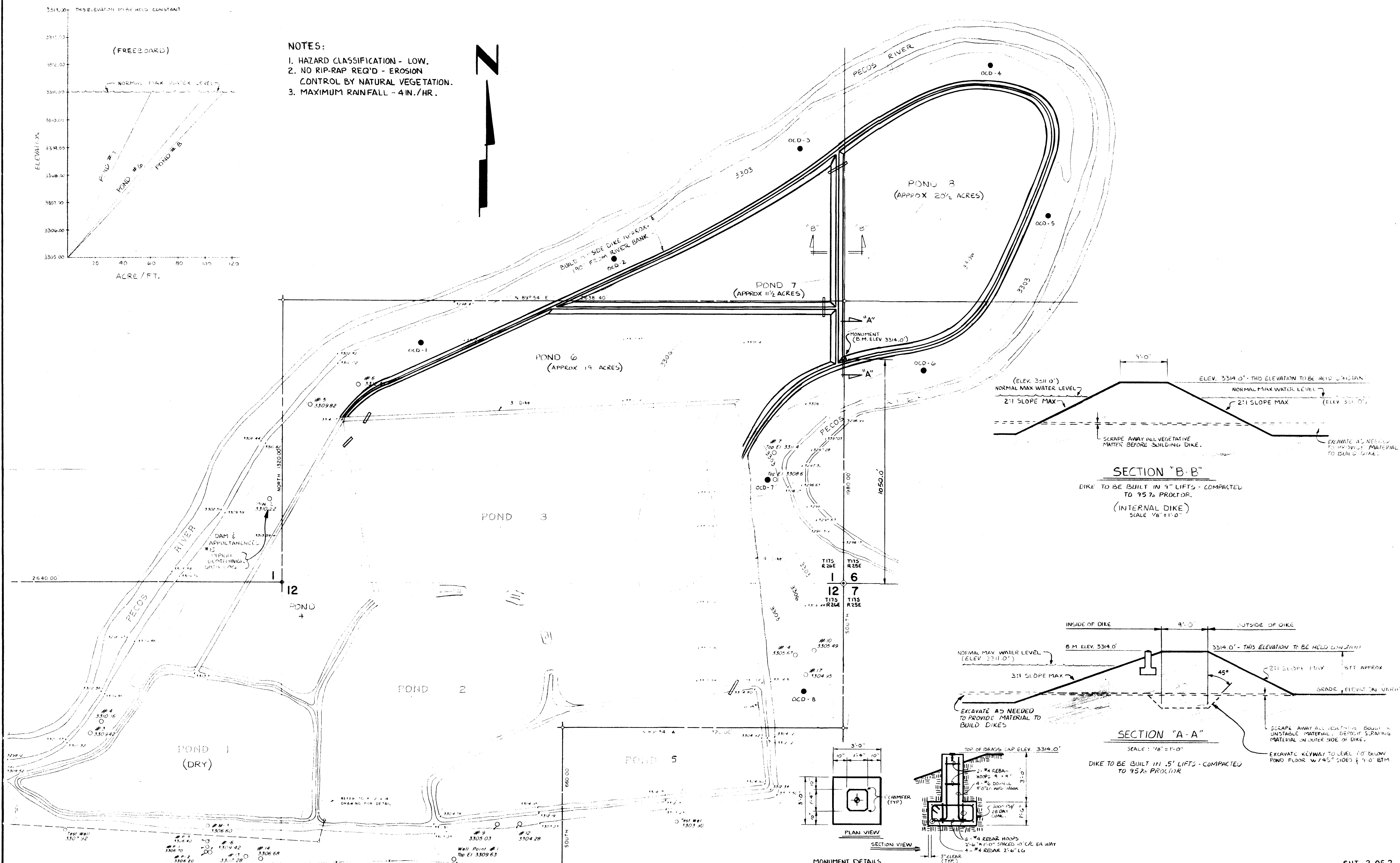


MY COMMISSION EXPIRES:
July 24, 1988

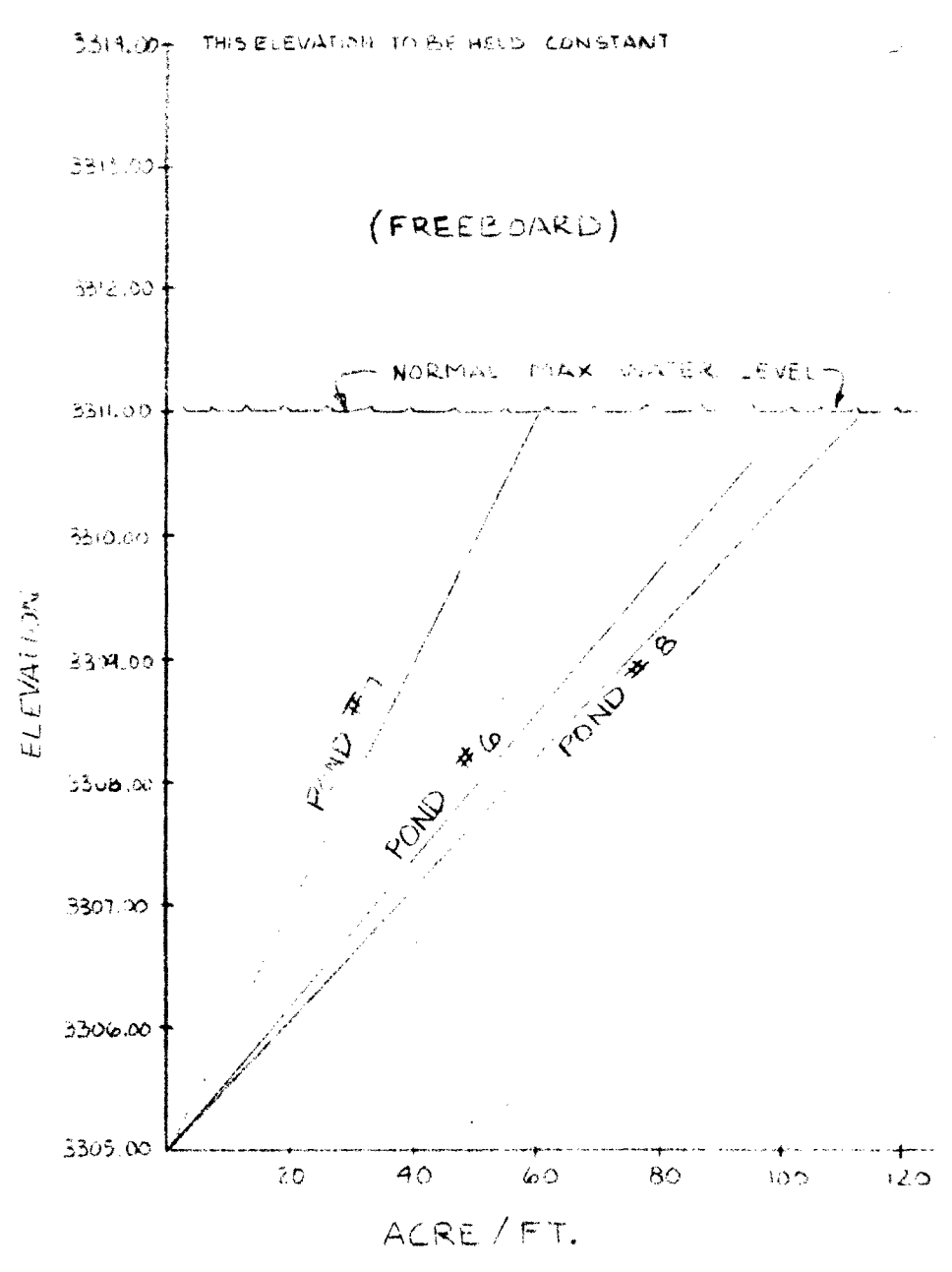
STATE OF NEW MEXICO)
COUNTY OF EDDY)

I HEREBY CERTIFY THAT THE ACCOMPANYING PLANS AND SPECIFICATIONS HAVE BEEN DULY EXAMINED BY ME AND APPROVED AS TO FORM AND CONTENT, AND WERE DULY ACCEPTED FOR FILING ON THE _____ DAY OF _____, 1988.

FOR STATE ENGINEER

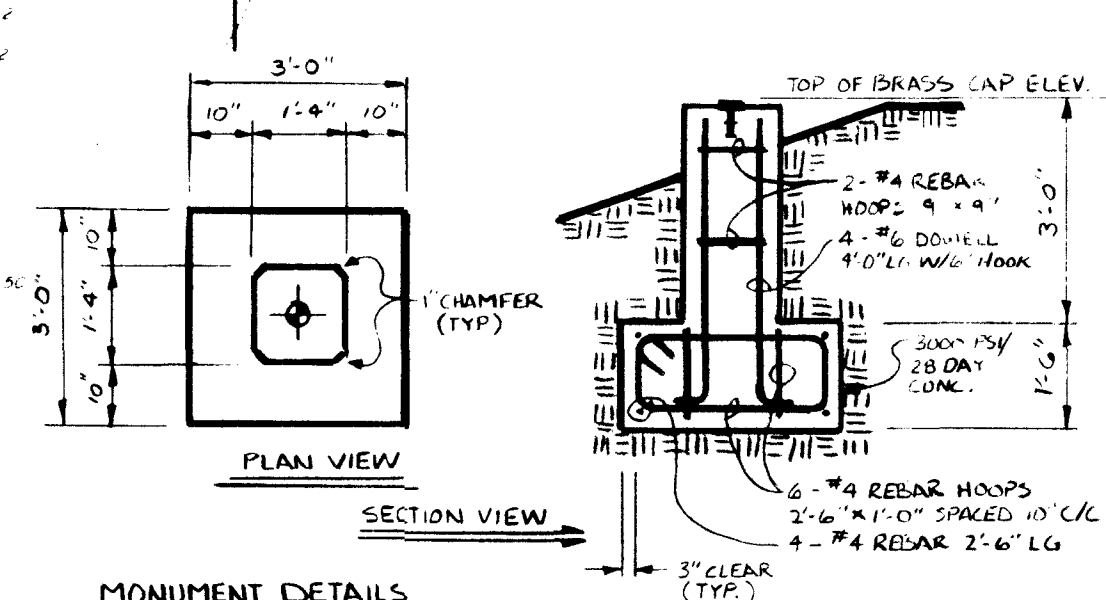


- NOTES:
1. HAZARD CLASSIFICATION - LOW.
 2. NO RIP-RAP REQ'D - EROSION CONTROL BY NATURAL VEGETATION.
 3. MAXIMUM RAINFALL - 4 IN./HR.

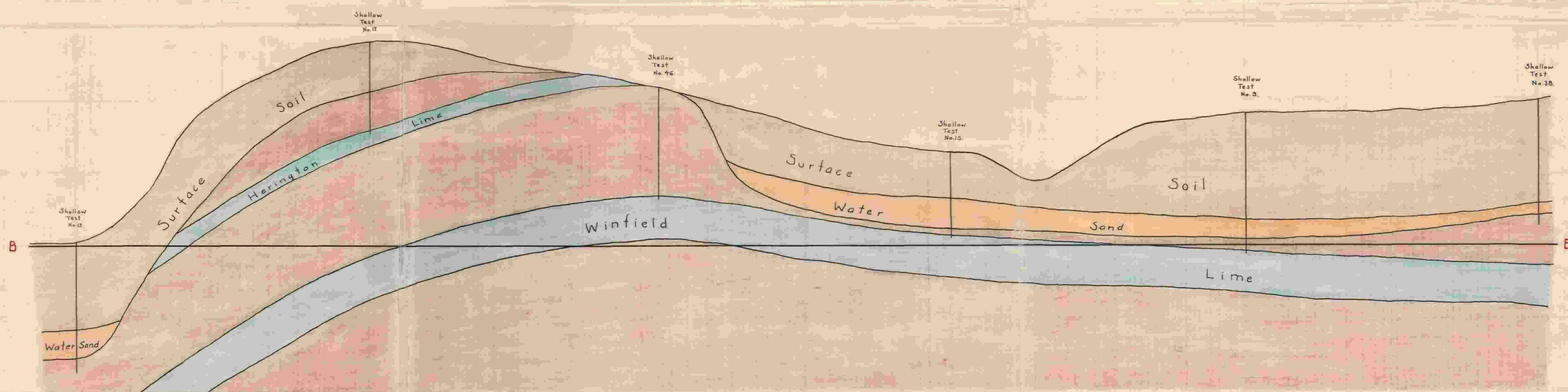
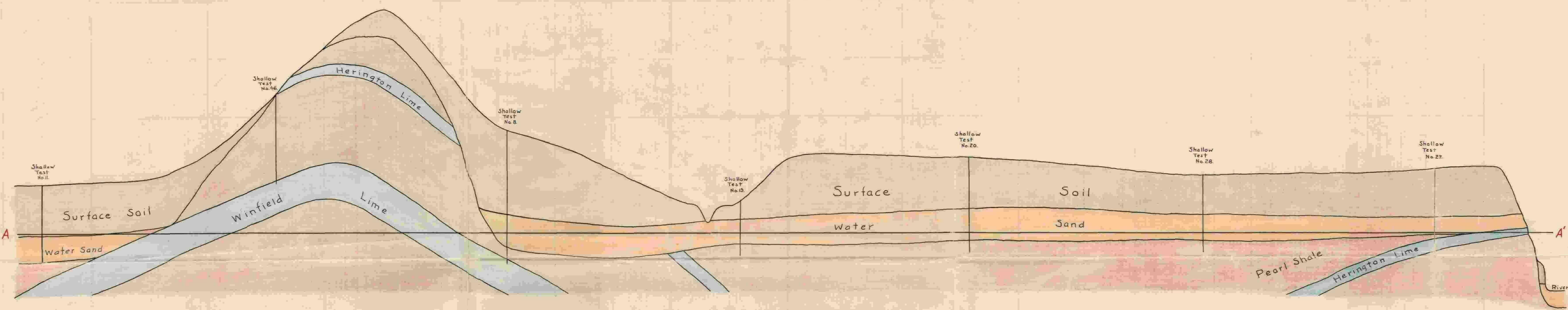


SECTION "B-B"
 DIKE TO BE BUILT IN 9" LIFTS - COMPACTED TO 95% PROCTOR.
 (INTERNAL DIKE)
 SCALE 1/8" = 1'-0"

SECTION "A-A"
 DIKE TO BE BUILT IN .5' LIFTS - COMPACTED TO 95% PROCTOR.
 SCALE 1/8" = 1'-0"



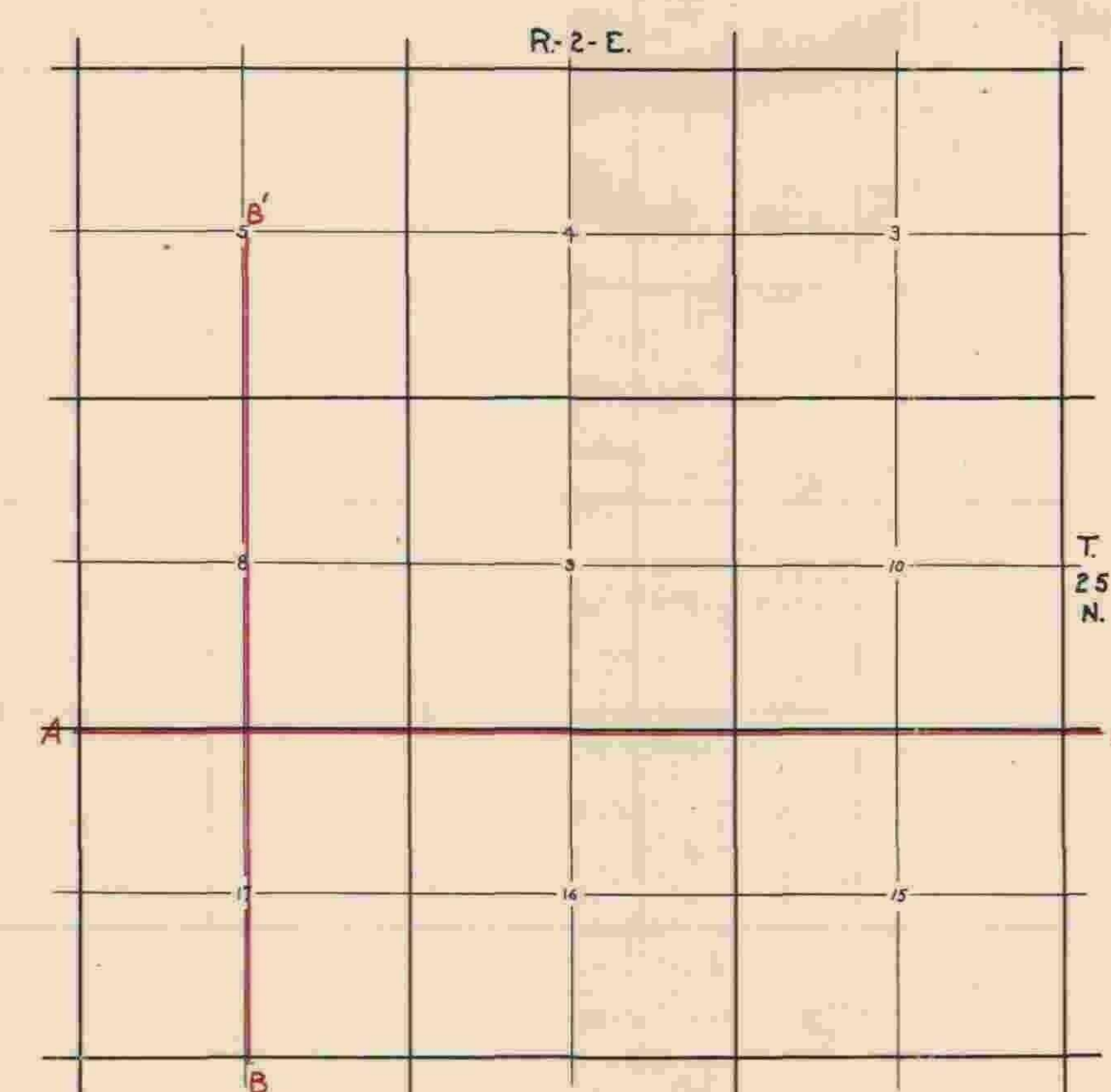
NOTES PROPOSED CONSTRUCTION SHOWN W/ BOLD LINES ● PROPOSED OCD MONITOR WELLS	REFERENCE DRAWINGS	<table><tr><th colspan="2">NO.</th><th colspan="2">REVISIONS</th><th>BY</th><th>CHK.</th><th>DATE</th><th>APPR.</th><th>APPR.</th><th colspan="2">NO.</th><th colspan="2">REVISIONS</th><th>BY</th><th>CHK.</th><th>DATE</th><th>APPR.</th><th>APPR.</th></tr><tr><td colspan="2">1</td><td colspan="2">ISSUE FOR APPROVAL OF POND 6, 7 & 8</td><td>JJW</td><td></td><td>2-9-88</td><td></td><td></td><td colspan="2">1</td><td colspan="2"></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td colspan="2">2</td><td colspan="2">ADDITION OF OCD APPROVED MONITOR WELLS</td><td>JJW</td><td></td><td>2-9-88</td><td></td><td></td><td colspan="2">2</td><td colspan="2"></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td colspan="2">3</td><td colspan="2">ADDITION OF POND 6, 7, & 8</td><td>JJW</td><td></td><td>2-9-88</td><td></td><td></td><td colspan="2">3</td><td colspan="2"></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td colspan="2"></td><td colspan="2"></td><td></td><td></td><td></td><td></td><td></td><td colspan="2"></td><td colspan="2"></td><td></td><td></td><td></td><td></td><td></td></tr></table>														NO.		REVISIONS		BY	CHK.	DATE	APPR.	APPR.	NO.		REVISIONS		BY	CHK.	DATE	APPR.	APPR.	1		ISSUE FOR APPROVAL OF POND 6, 7 & 8		JJW		2-9-88			1									2		ADDITION OF OCD APPROVED MONITOR WELLS		JJW		2-9-88			2									3		ADDITION OF POND 6, 7, & 8		JJW		2-9-88			3																											DRAWING TITLE EFFLUENT EVAPORATION PONDS (ADDITION OF POND 6, 7 & 8)		SHT 2 OF 2  Navajo REFINING COMPANY ENGINEERING DEPARTMENT ARTESIA NEW MEXICO <table><tr><td>DRAWN BY</td><td>CHK'D BY</td><td>SCALE</td></tr><tr><td>JJW</td><td>JJW</td><td>1" = 200'</td></tr><tr><td>DATE</td><td>DATE</td><td>DRAWING NO.</td></tr><tr><td>2-9-88</td><td>2/9/88</td><td>102-25-D</td></tr><tr><td></td><td></td><td>REV.</td></tr></table>	DRAWN BY	CHK'D BY	SCALE	JJW	JJW	1" = 200'	DATE	DATE	DRAWING NO.	2-9-88	2/9/88	102-25-D			REV.
		NO.		REVISIONS		BY	CHK.	DATE	APPR.	APPR.	NO.		REVISIONS		BY	CHK.	DATE	APPR.	APPR.																																																																																																								
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2-9-88	2/9/88	102-25-D																																																																																																																									
		REV.																																																																																																																									



CROSS SECTIONS

Showing the extent, thickness and attitude of recent water bearing sand deposits in the vicinity of the South Ponca field.

Scale. Vertical 1 inch = 20 feet.
Horizontal 1 inch = 2000 feet.





**COMPOSITE PLOT PLAN
NORTH & SOUTH DIVISION
AS OF AUGUST 11, 1976**

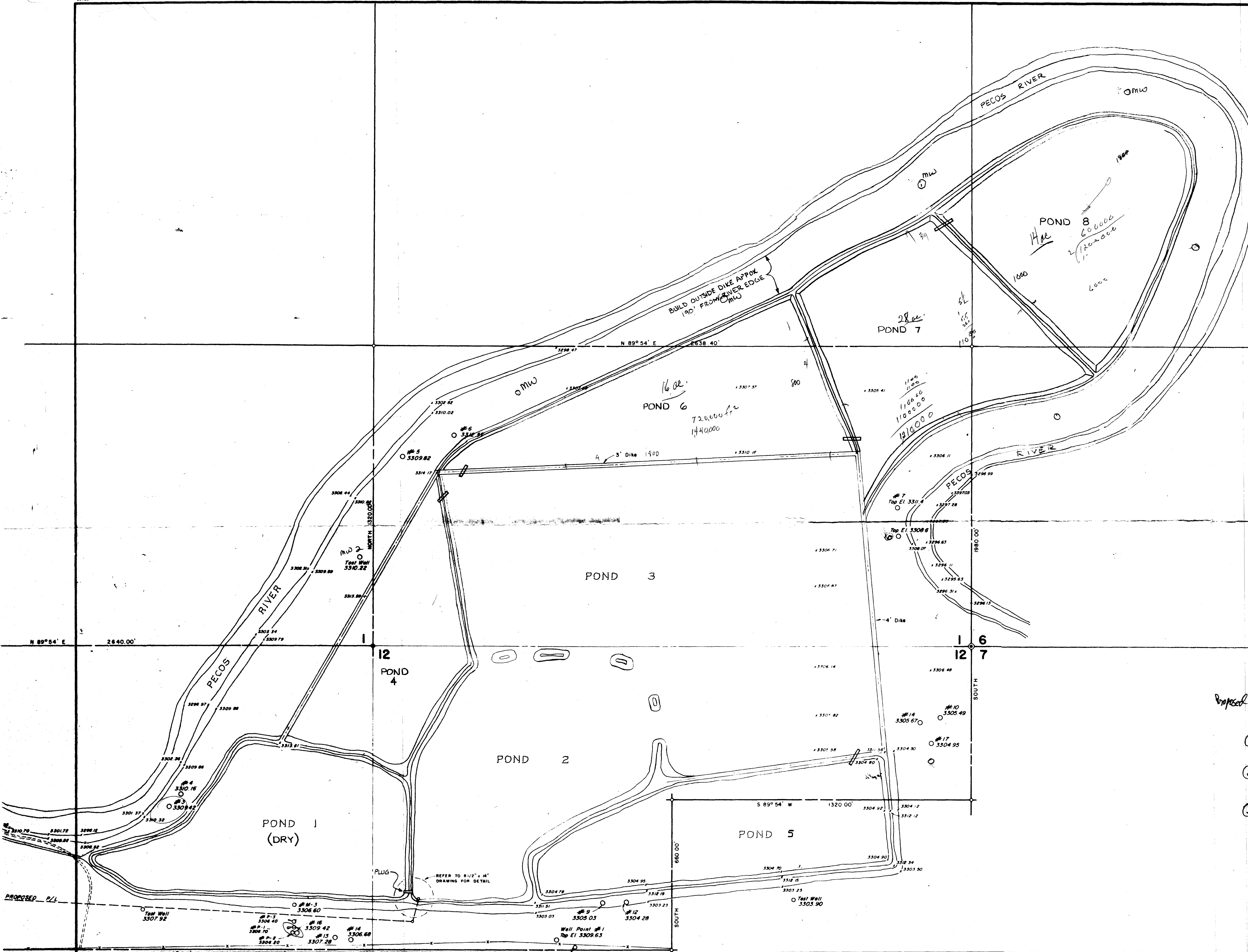
Navajo REFINING COMPANY
ENGINEERING DEPARTMENT
ARTESIA, NEW MEXICO

REVISIONS		
NO.	DATE	BY
1	7/81	A.D. UPDATED
2	7/85	J.W. UPDATED
3		
4		
5		

DRAWN BY	SCALE	MATERIAL
V.A.	1" = 150'	
CHK'D N.R.L.	DATE 9-15-76	DRAWING NO.
TRACED	APP'D	55-Z-1-D

FOR REFERENCE ONLY
AUG 5 1987
OIL CONSERVATION DIVISION

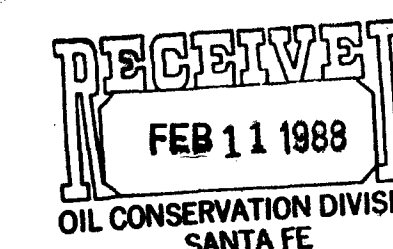
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4				CAUSTIC	13-301-D	51	35	29	5800	DES. NAPHTHA		7	22	15	1000	SLOP	55-518-D	106	67	40	21800	NO LEAD GAS	08-08-D	408	55	24	10100	CUTTER STOCK	
6	20	11	600	SLOP-N.D.	08-69-D	52	35	29	5800	RAW KERO		107	67	40	21800	ALKYLATE	08-84-D	409	67	40	25100	8% ASPHALT		410	79	40	35700	8% ASPHALT	
8	28	30	3100	SLOP-N.D.		53	35	30	5100	JET A		108	67	40	22900	BASE	08-83-D	411	100	40	52400	REG. GASOLINE		412	100	40	51900		
9	28	30	3100	DES. NAPHTHA		54	35	30	5100	JET A		109	67	40	22300	BASE	08-85-D	413	67	39	21900			414	67	39	21900		
10	28	30	3100	RAW KERO.		55	48	36	11300	JET A	08-93-D	110	108	35	57900	REG. GAS		415	67	39	21900			416	67	39	21900		
11	28	30	3100	RAW KERO.		56	48	36	10800	RAW NAPHTHA		111	49	30	4100	REG. GAS		417	50	30	9300	NO LEAD GAS	08-305-D	418	67	41	19600	SUPER DIESEL	08-305-D
12	10	37L	450	BRINE STOR.		57	40	48	50900	L.C.O.	08-248-D	112	49	30	10400	MITBE	08-212-D	419	53	28	15800	JET A	08-305-D	420	50	30	10400	MC-800 ASPHALT	
						58	35	30	5100	L.C.O.	08-248-D	113	48	—	10300	NOR. BUTANE	08-18-D	421	50	30	10400	MC-30 ASPHALT		422	50	30	10400	MC-250 ASPHALT	
						59	35	30	5100	SLURRY	08-248-D	114	38	—	5100	NOR. BUTANE	08-278-D	423	22	15	900	SLOP ASPHALT		424	22	15	1000	SLOP ASPHALT	
						60	35	30	5100	SLURRY	08-248-D	115	51	—	12300	FIELD BUTANE	08-280-D	425	22	15	1000	MC-70 ASPHALT		426	22	15	1000	MC-70 ASPHALT	
						61	50	30	10500	L.C.O.	08-248-D	116	48	—	10300	JP-4	08-84-D	427	22	15	900	SLOP ASPHALT		428	30	15	1800	8% ASPHALT	
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17	10	16	220	SLOP-N.D.	08-69-D							119	48	48	14000	JP-4	08-84-D	433	117	42	79900	SUPER DIESEL	08-61-C	434	117	42	79900	SUPER DIESEL	08-61-C
18	29	24	2300	SLOP	08-748-D							120	48	48	14000	JP-4	08-84-D	435	10	22	300	AD-35		436	11	30	405	JP-4 ADD. STOR.	
19	21	16	825	OUT OF SERVICE								121	55	24	10100	GAS OIL		437	90	48	54200	FCC CHARGE	08-155-D	438	90	48	54200	FCC CHARGE	08-155-D
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22	4	41L	80	RAW CAUSTIC		400	120	46	76300	GAS OIL	08-220-D	123	45	17	4800	RAW NAPHTHA		441	11	17	288	SURGE FROM SURVEY 54 FILTER RECYCLED W/BL STORAGE	55-513-D	442	10	15	210	JET A	08-38-D *
23	4	41L	80	STOCK CAUSTIC SCRUB								124	40	30	6200	RAW NAPHTHA		443	15	16	500	WATER @ COLLIER POND	55-320-D	444	15	16	500	WATER @ COLLIER POND	55-320-D
												125	45	17	4800	RAW NAPHTHA		445	15	16	500	WATER @ COLLIER POND	55-320-D	446	15	16	500	WATER @ COLLIER POND	55-320-D
												126	40	30	6200	RAW NAPHTHA		447	15	16	500	WATER @ COLLIER POND	55-320-D	448	15	16	500	WATER @ COLLIER POND	55-320-D
												127	24	25	2300	KERO-JET A		449	15	16	500	WATER @ COLLIER POND	55-320-D	450	15	16	500	WATER @ COLLIER POND	55-320-D
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												162	12	15	300	PAVE BOND		519	15	16	500	WATER @ COLLIER POND	55-320-D	520	15	16	500	WATER @ COLLIER POND	55-320-D



Proposed MW Locations sent to Narayn 2/19/88

For Monitoring:

- ① 8 New RCRA - Type PVC wells around pond clockwise from NAW-2
- ② Use existing MW Series wells plus #3, P-2, #16, and windmill (P-2 & #16 deep completion)
- ③ All other wells unsuitable - Silted in, ^{WL} no recovery, #12 flowing at surface.



FEB 9 1988

[illegible]

PPR	DRAWING TITLE

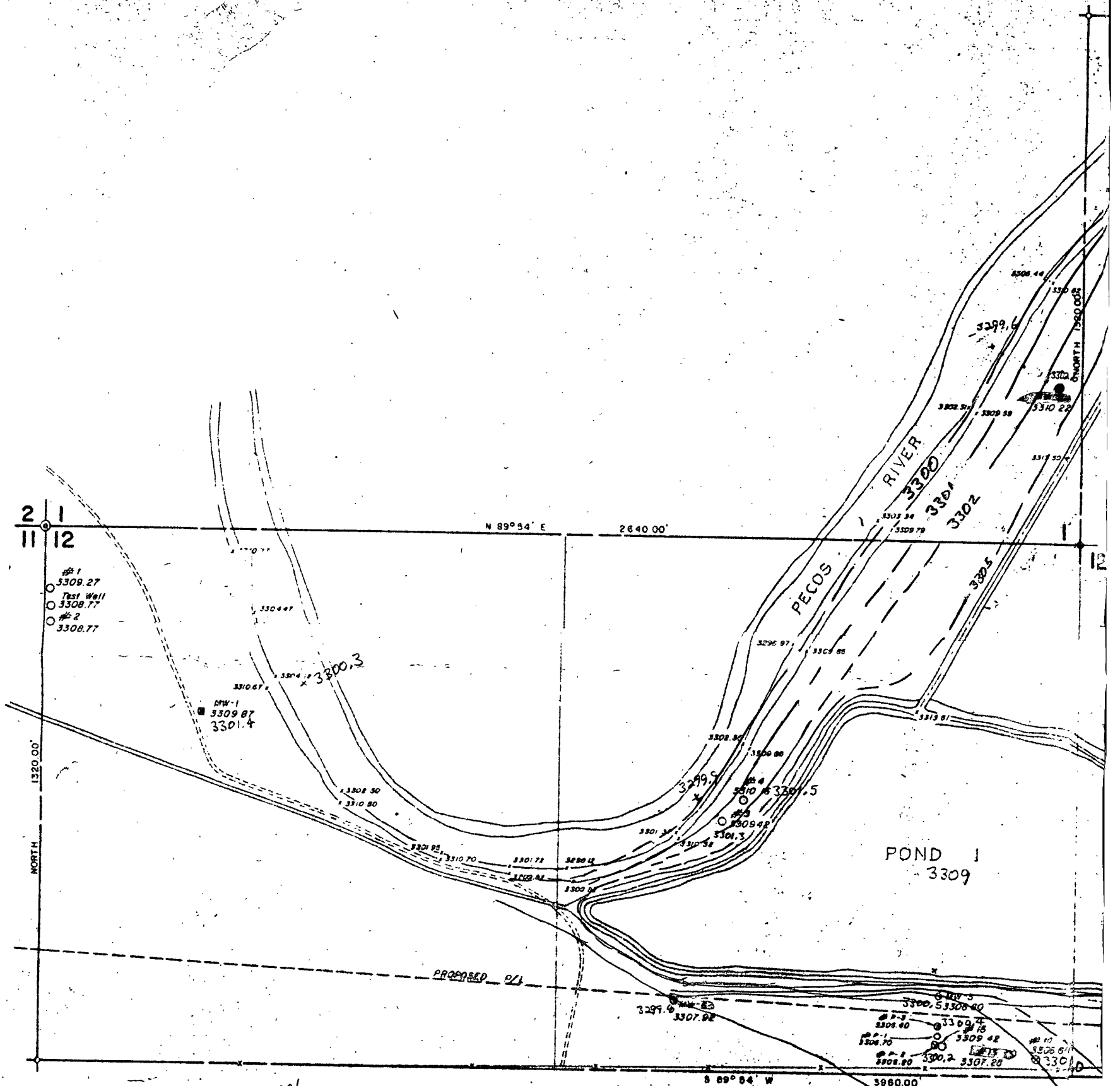
EVAPORATION PONDS

ADDITION OF PONDS 6, 7 & 8



DRAWN BY JJW	CHK'D BY	SCALE 1" = 200'
DATE 2-9-88	DATE	DRAWING NO. 102-25-D

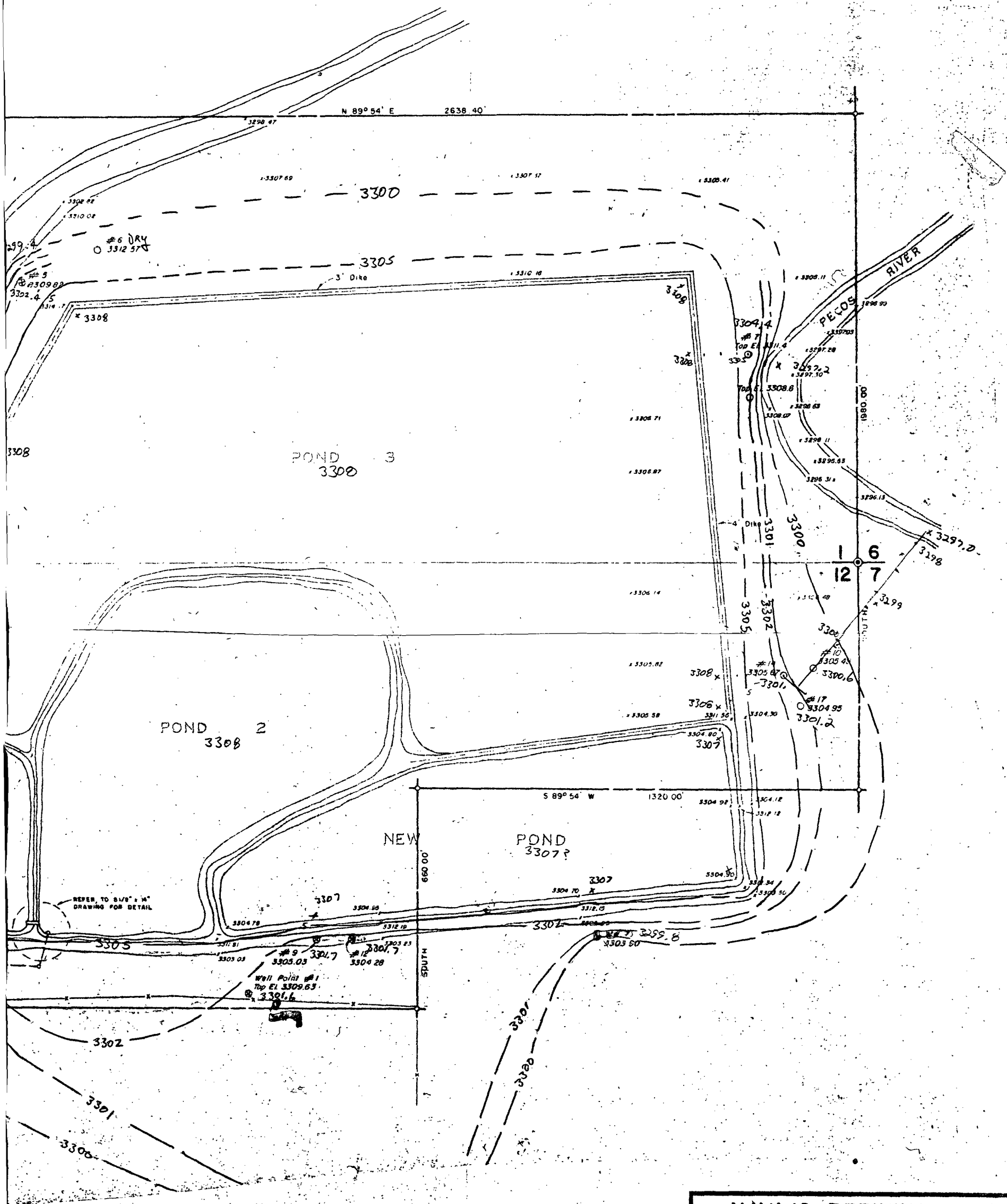
Well Point #4
C El. 3312.69



Windmill
El 3309.54

	ppb			
#2	8	EB	T	Other
3	1.6		6.4	
4	39		140	
5	12		58	
6	12			Acetone-74
7	7		7.2	
#13	5			2,4-Dinitrophenol-19
WP#2	70		70	
#1				

Attachment to 3/10/87 Lin. to Navajo
 Water Level Contours 8/7/86
 Contours plotted: 3300, 3301, 3302, 3305 ft
 Drawn by RJB 3/17/87 (ocd)



Top El. 3305.62
3301.5

RECEIVED
JAN 12 1987
OIL CONSERVATION DIVISION
SANTA FE

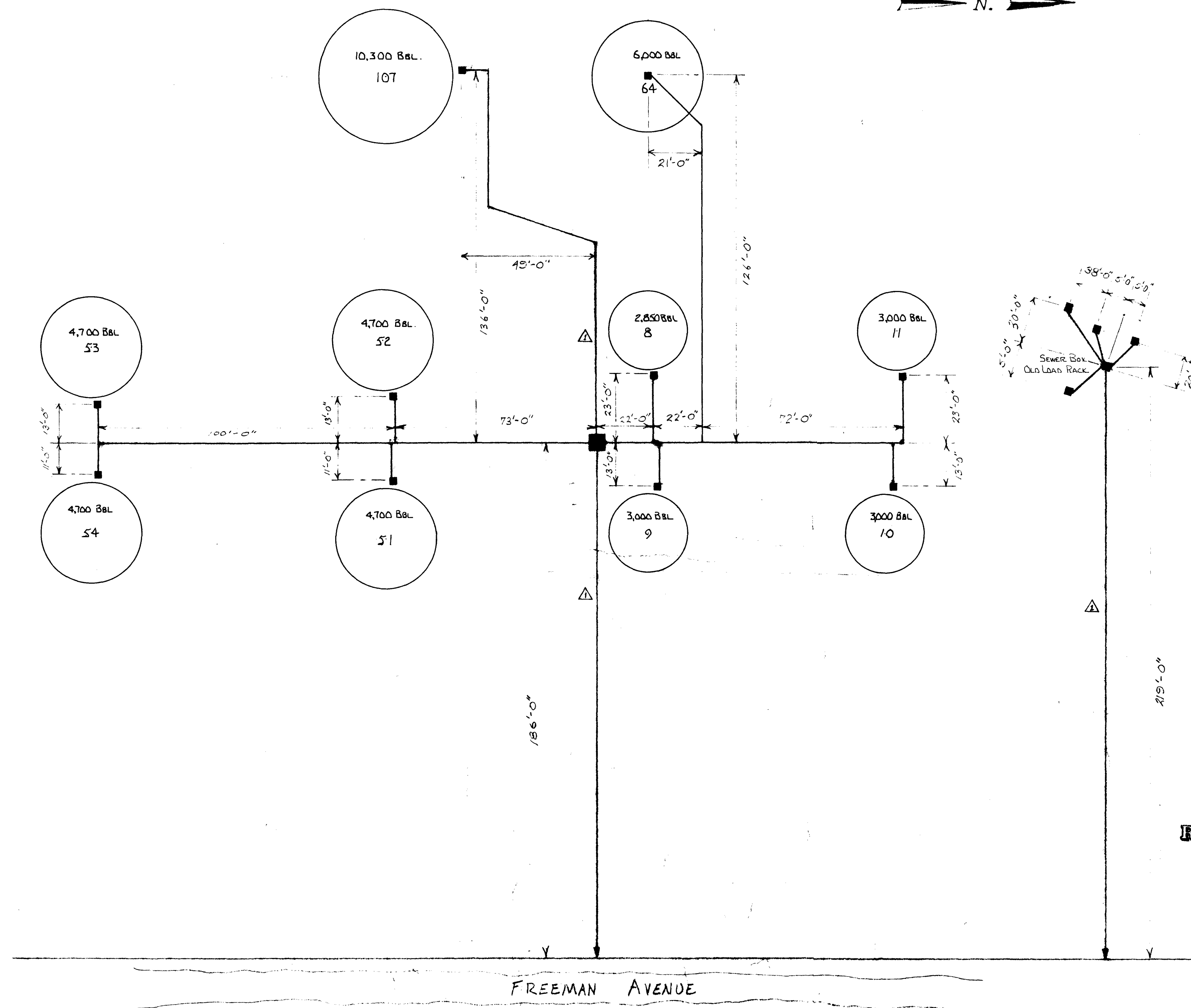
NAVAJO REFINING CO., INC.

PLATE 2

NAVAJO PONDS
SITUATE WITHIN
SECTIONS 1 & 12, T 17 S, R 26 E, N.M.P.M.,
EDDY COUNTY, NEW MEXICO

JOHN WEST ENGINEERING CO.
CONSULTANTS

Surveyed By	Drawn By	Lot	Rev.	Date	Drawing Number
J. Love	M. Mitchell				
Date Begin	Date	7/19/86	File No.		

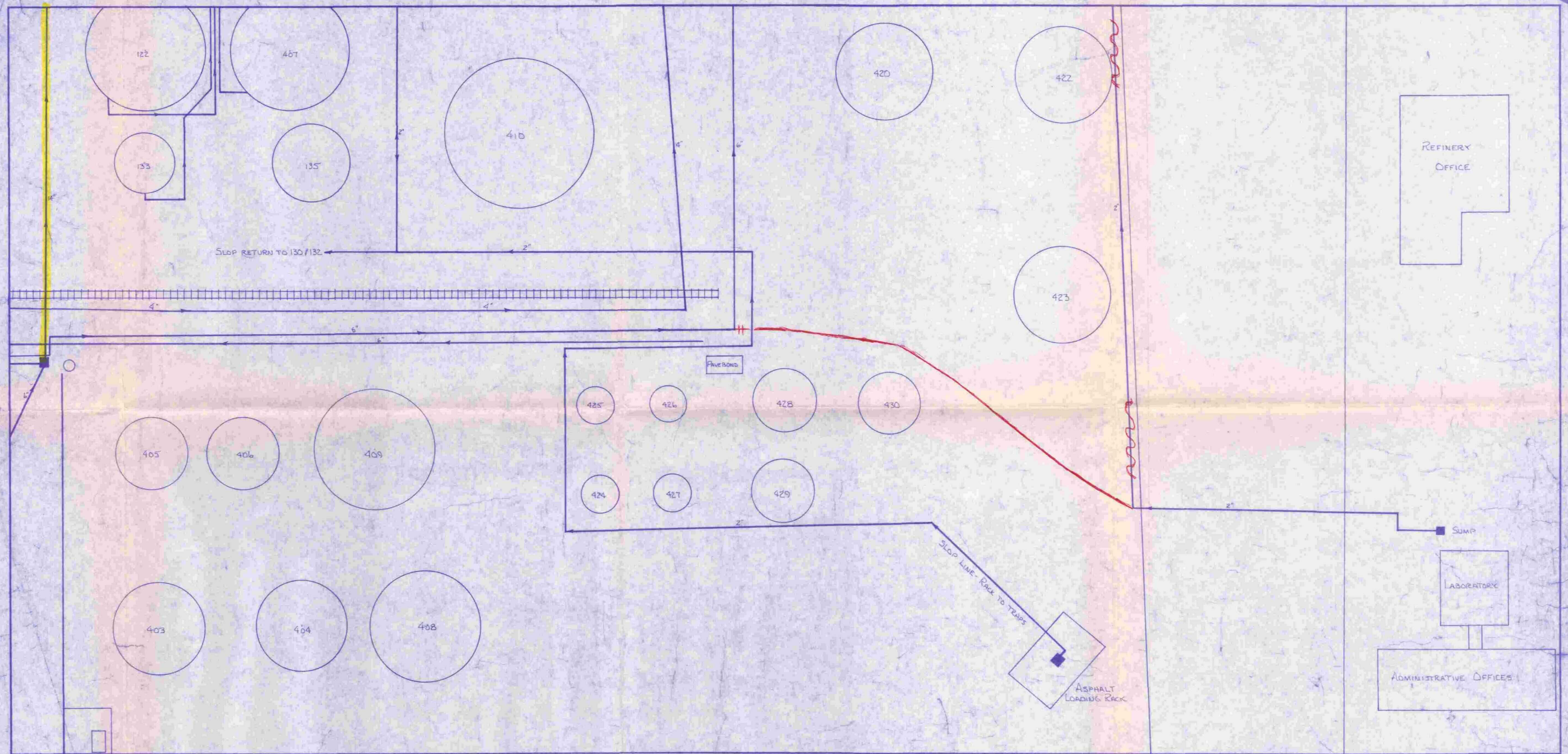


REFERENCE DWG: SHF. 1 NORTH DIVISION - PLAT PLAN OF PROCESS AREA & SEWER LINES

RECEIVED
JUL 10 1990
OIL CONSERVATION DIV.
SANTA FE

NORTH DIVISION																							
SOUTH TANK FARM - SEWER SYSTEM																							
Navajo REFINING COMPANY ENGINEERING DEPARTMENT ARTESIA, NEW MEXICO																							
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REVISIONS																							
NO.	DATE	BY																					
1	5-26-78	JAS																					
2																							
3																							
4																							
5																							
DRAWN BY HILLIARD CHK'D 	SCALE 1" = APPROX. 24' DATE 11-73 	MATERIAL DRAWING NO. 102-07-0 SHT 2 of 2																					

File Copy



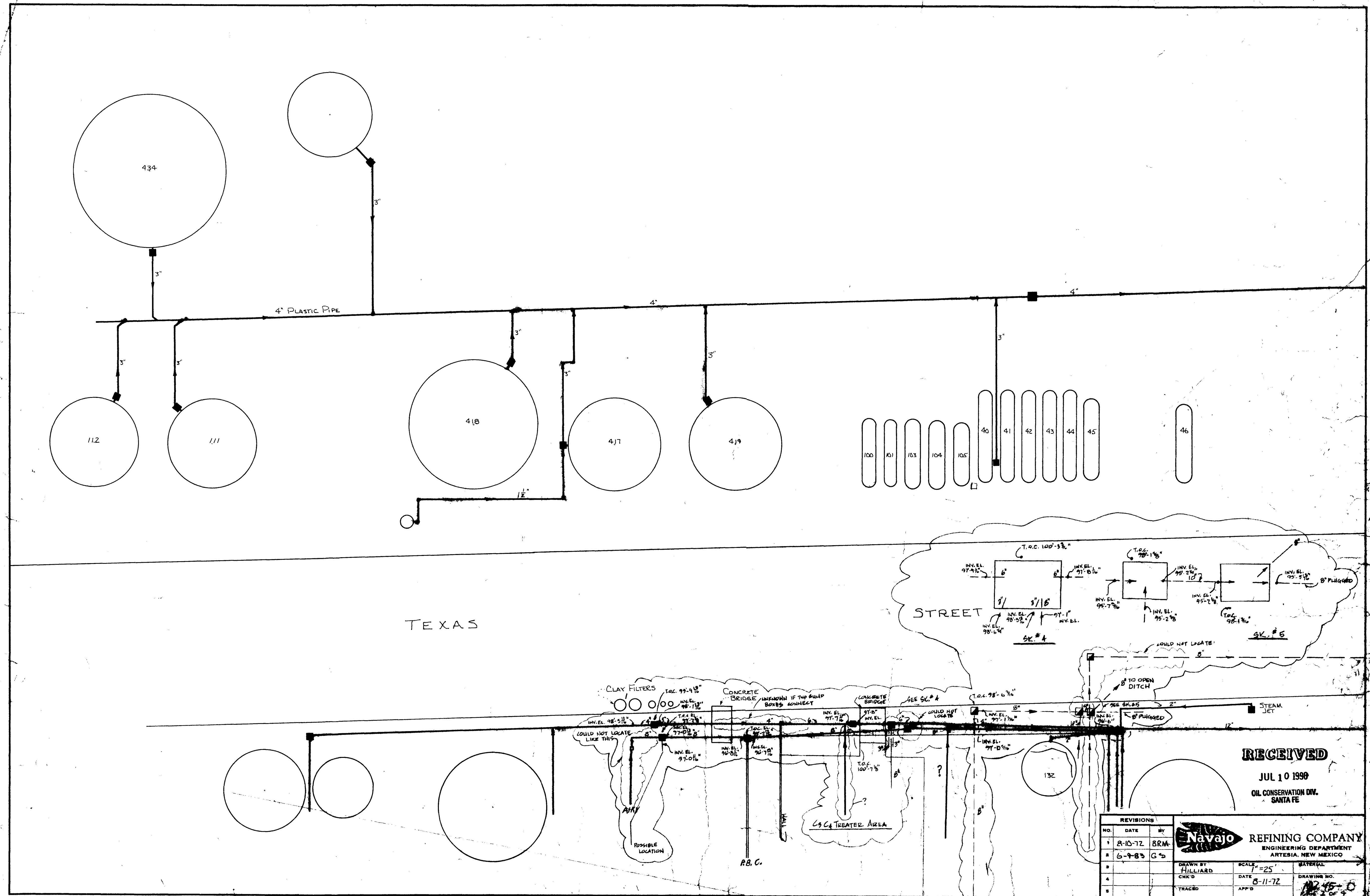
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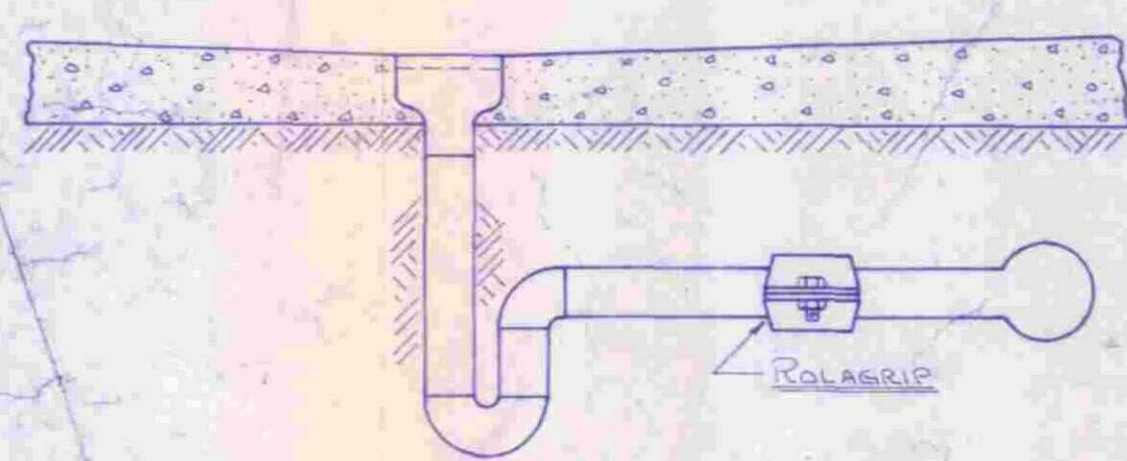
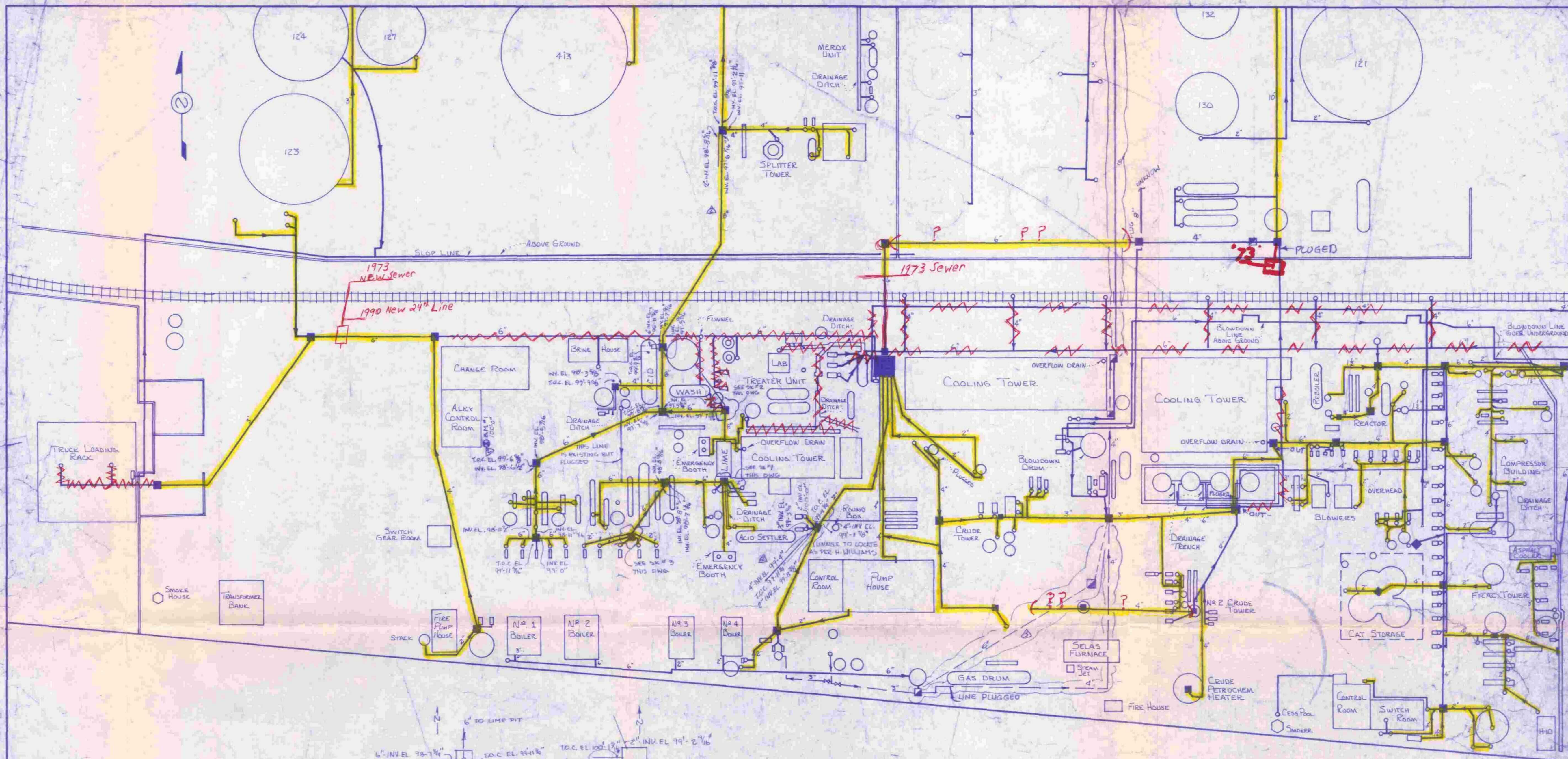
JUL 10 1990

OIL CONSERVATION DIV.
SANTA FE

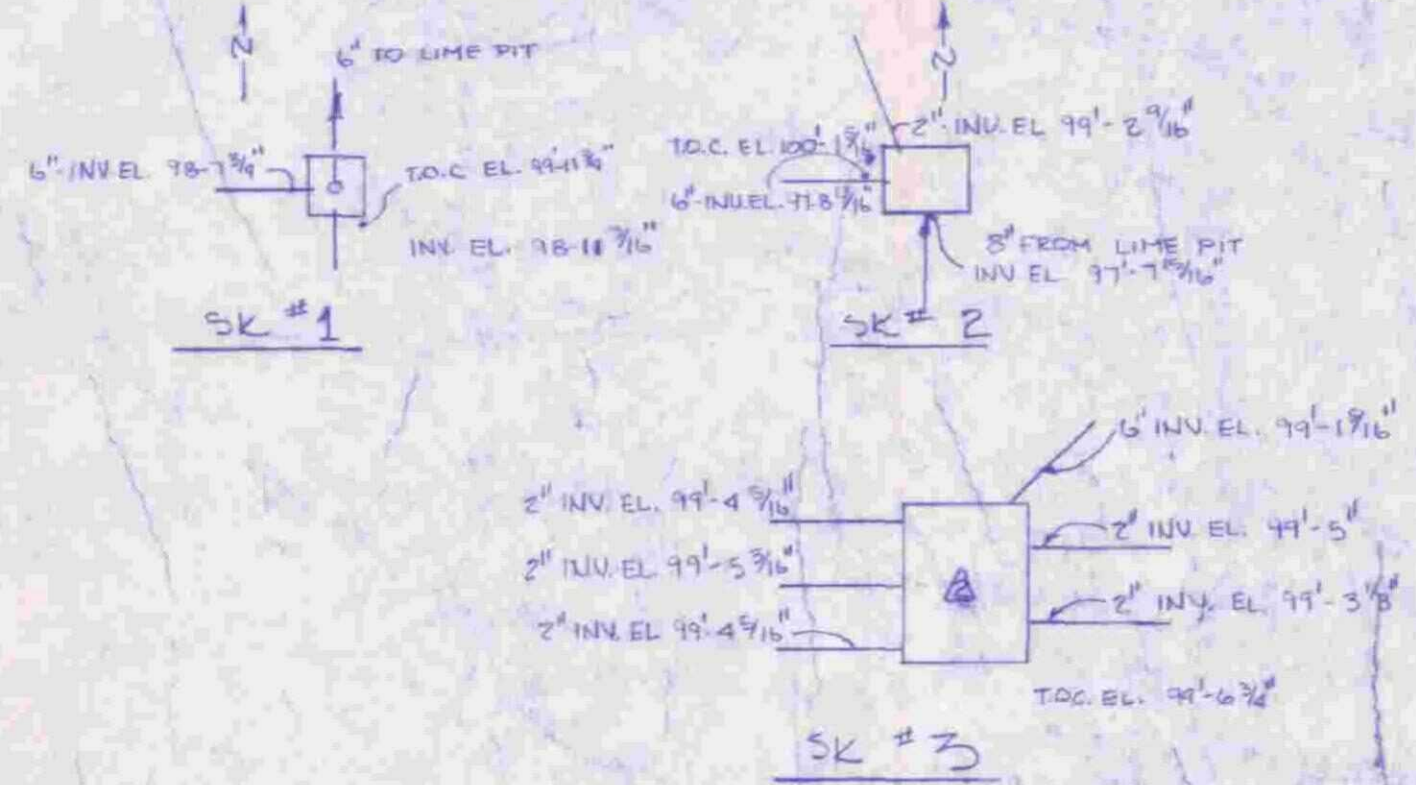
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REVISIONS			 NAVAGO REFINING COMPANY ENGINEERING DEPARTMENT ARTESIA, NEW MEXICO		
NO.	DATE	BY			
1	8-10-72	GRM	DRAWN BY	SCALE	MATERIAL
2			HILLIARD	1" = 25'	
3			CHK'D	DATE	DRAWING NO.
4				8-11-72	102-15-D
5			TRACED	APP'D	PAGE 3 OF 4





TYPICAL OF TCC & CRUDE UNIT
PUMP DRAINS



- LEGEND**
- OIL SEWER BOXES & LINES
 - FRESH WATER BOXES & LINES

RECEIVED
JUL 10 1990
OIL CONSERVATION DIV.
SANTA FE

SOUTH DIVISION SEWER SYSTEM

REVISIONS		
NO.	DATE	BY
1	8-10-72	BRM
2	6-9-83	GS
3	8-18-83	GS
4		
5		

Navajo REFINING COMPANY

ENGINEERING DEPARTMENT
ARTESIA, NEW MEXICO

SCALE: 1" = 25'

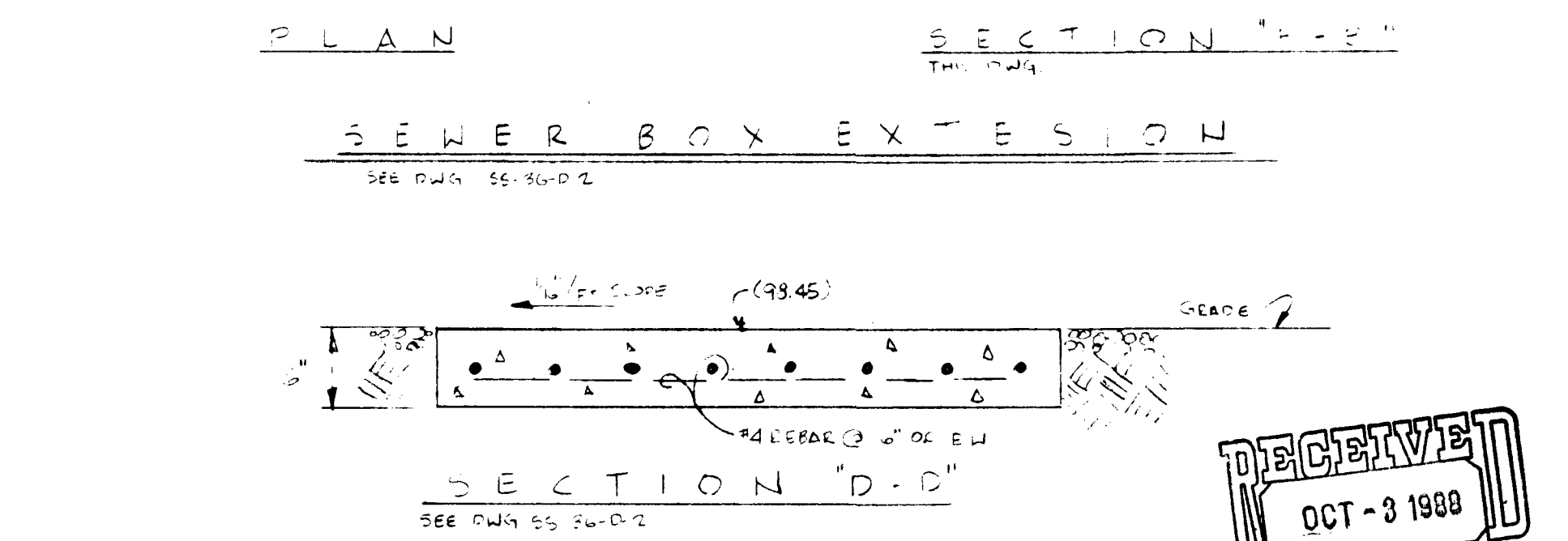
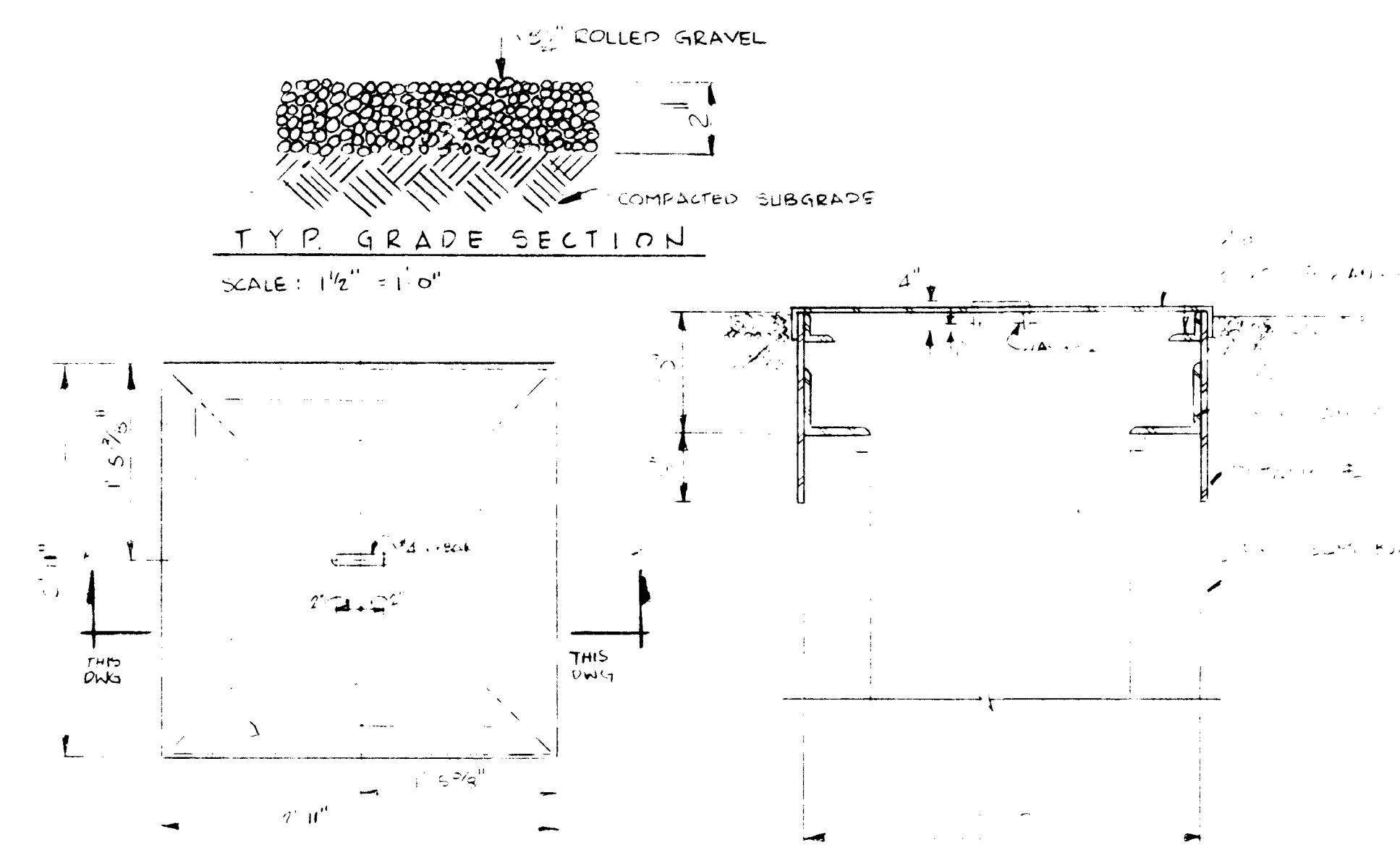
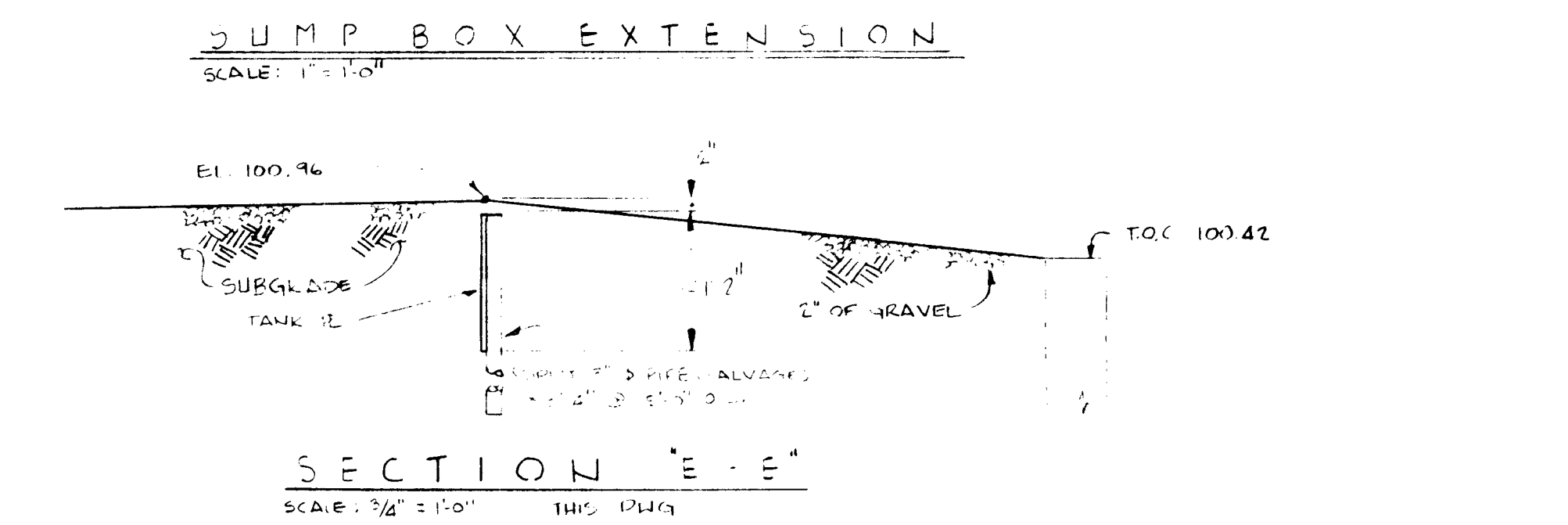
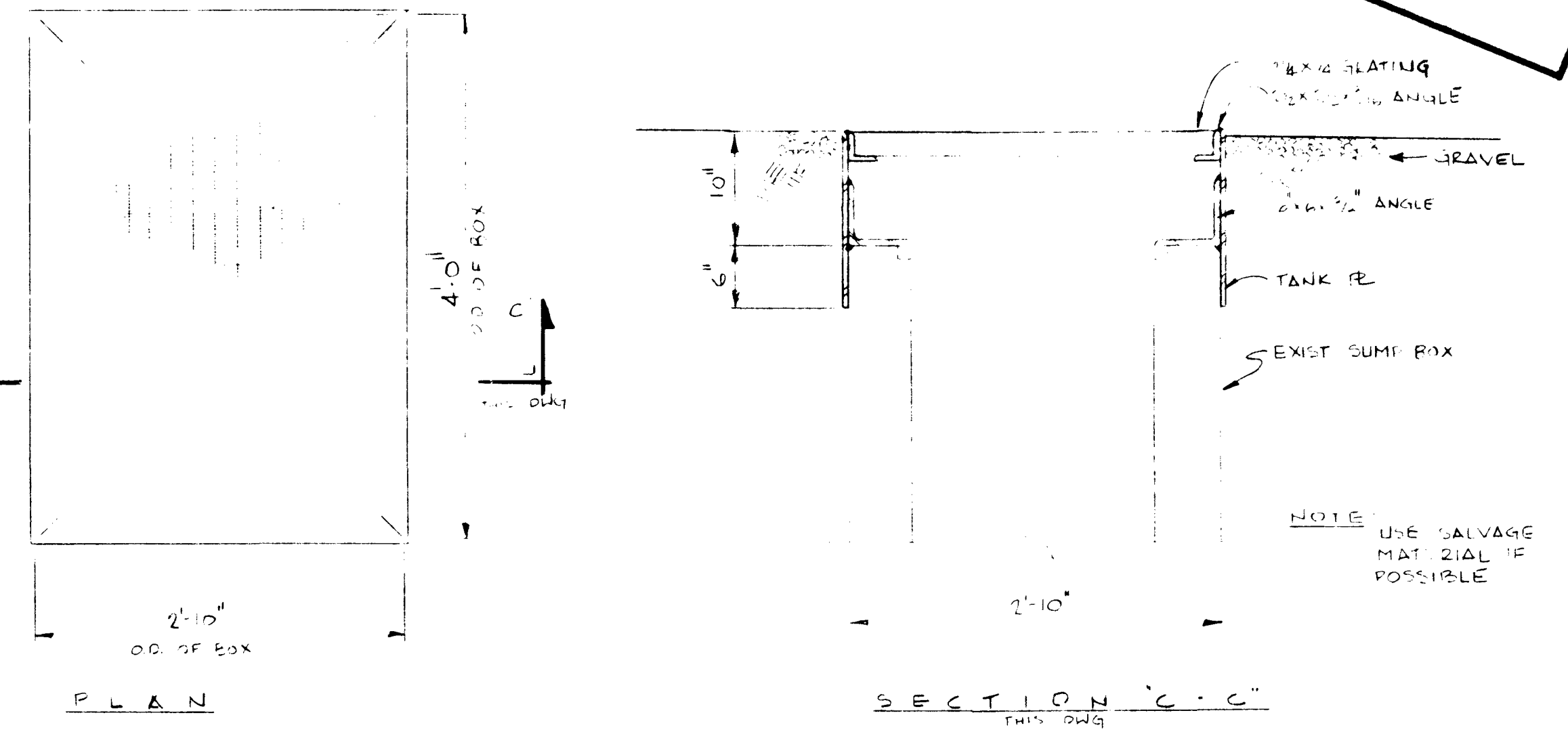
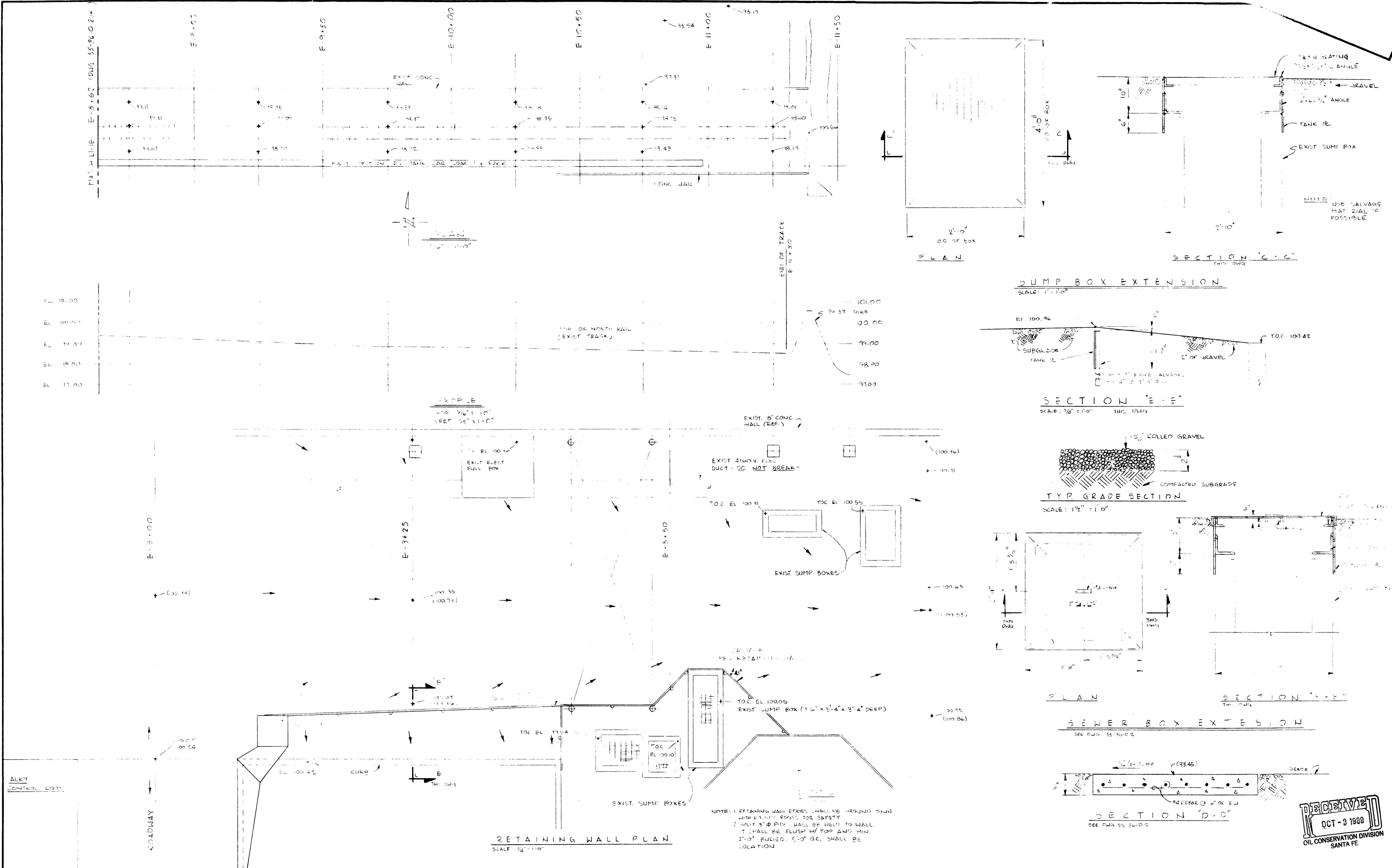
DATE: 8-11-72

APP'D:

DRAWING NO.
102-15-D

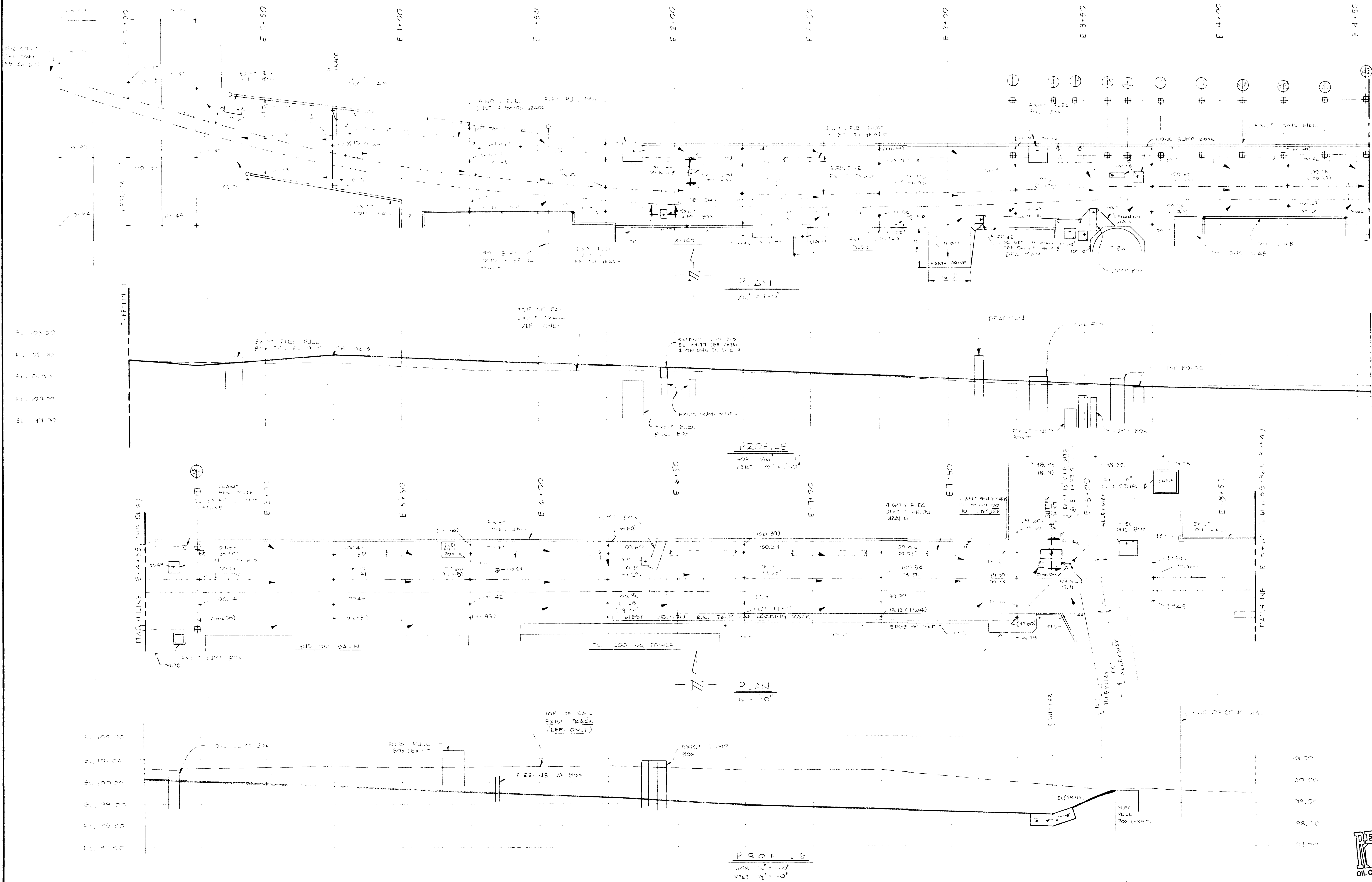
PAGE 1 OF 4

file copy



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OCT - 3 1988
OIL CONSERVATION DIVISION
SANTA FE

[illegible]



4 PLANK

EL. 103.00
EL. 101.00
EL. 100.00
EL. 99.00
EL. 98.00
EL. 97.00

RECEIVED
OCT - 3 1988
OIL CONSERVATION DIVISION
SANTA FE

NOTES

1. ELEV. SHOWN ON DUG ARE 10 FEET BACK ON PLANT R.M. EL. 101.50'
2. FINISH GRADE ELEV. ARE SHOWN IN PARENTHESES (101.50) EXIST. TRACK + GRADE ELEV. SHOWN W/OUT PARENTHESES FOR REF. ONLY
3. ARROWS INDICATE DIRECTION OF SLOPE ON FINISH GRADE FOR DRAINAGE
4. 10" FIREWATER LINE WAS OMITTED ON THE DWG FOR CLARITY. SEE DUG 55-36-0-3 FOR APPROX. ELEV.

REFERENCE DRAWINGS

55-36-0-1 PLANS + SECTION S.R. R/E CRUK WEST OF FREEMAN ST
55-36-0-3 PLANS + PROFILES (MAY DET. L.D. R/R. SPUR)
55-36-0-4 N.D. PROF. S.R. SP. R/E. SPUR

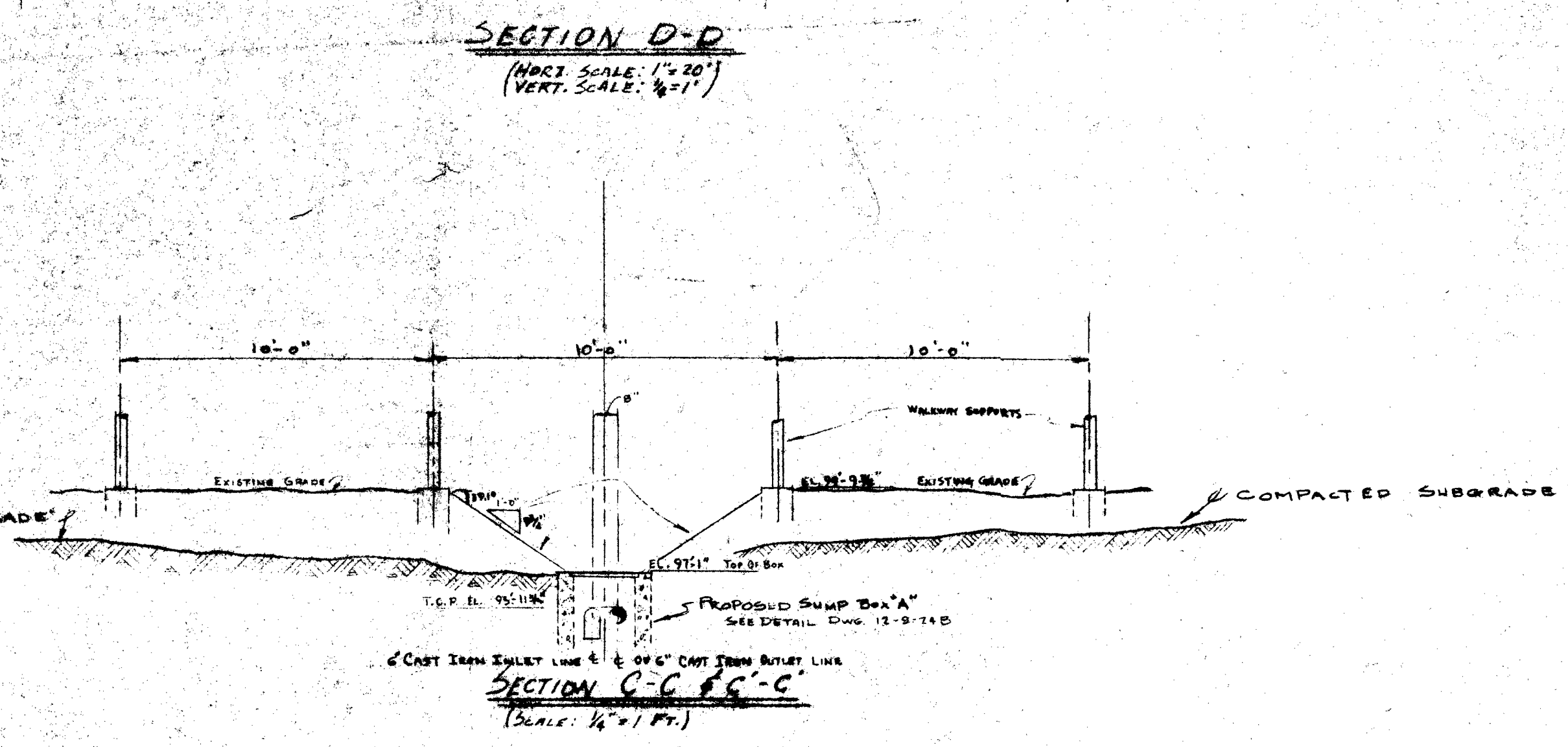
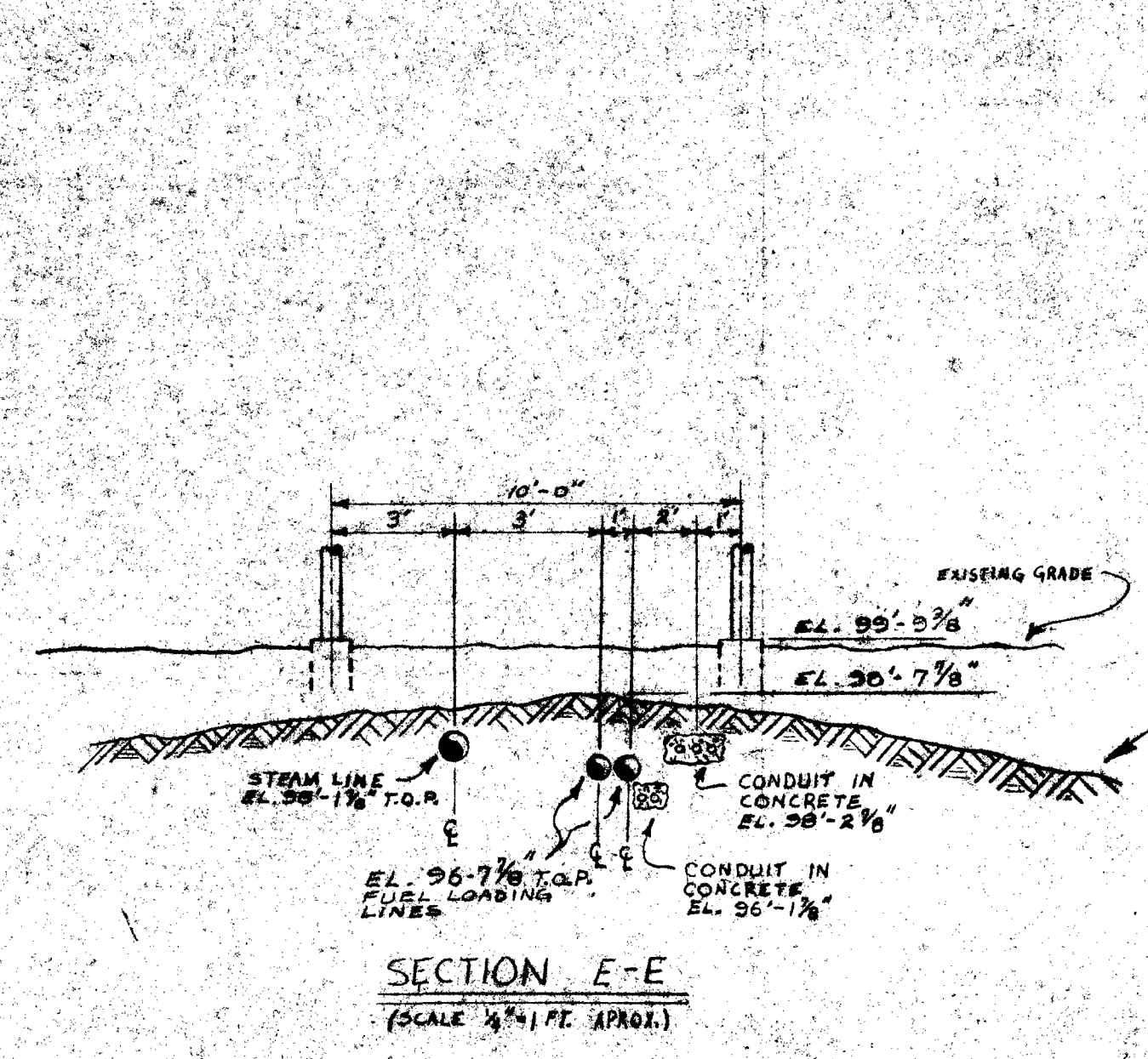
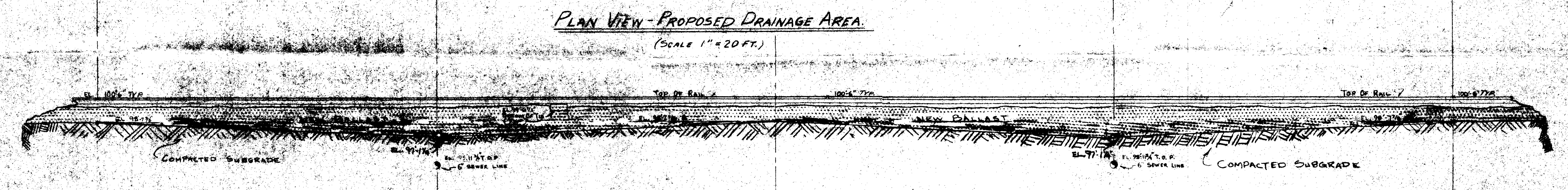
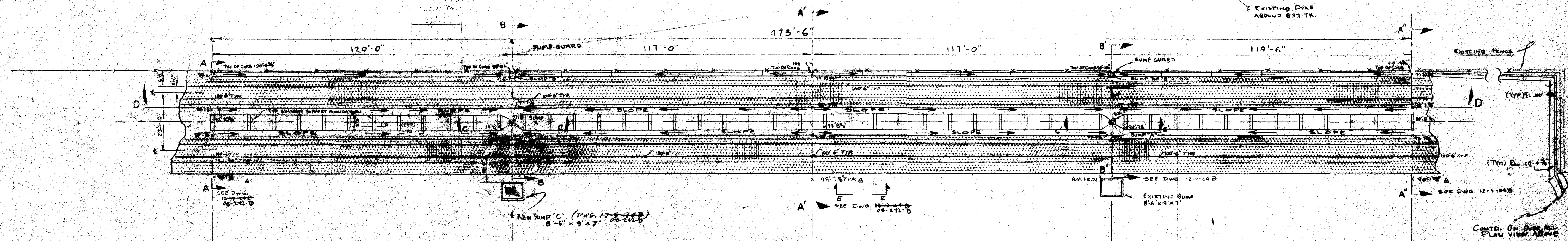
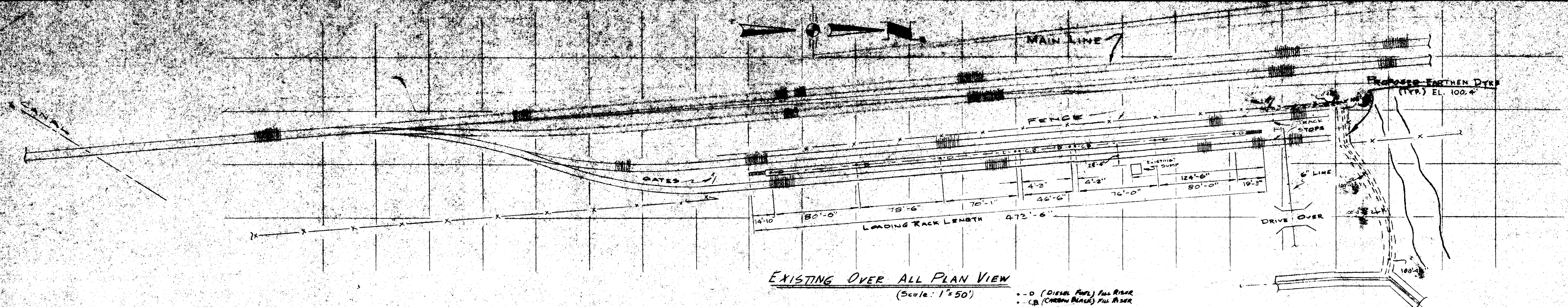
NO.	REVISIONS	BY	CHK.	DATE	APPR.	APPR.	NO.	REVISIONS	BY	CHK.	DATE	APPR.	APPR.
0	PROPOSED	GLS											

DRAWING TITLE

PLANS + PROFILES
OF
S PLANT R.R. SPUR

Navajo REFINING COMPANY
ENGINEERING DEPARTMENT
ARTESIA NEW MEXICO

DRAWN BY	CHK'D BY	SCALE	
GLS		AS SHOWN	
DATE	DATE	DRAWING NO.	REV.
1-4-83		55-36-D-2	0



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JAN 13 1988
OIL CONSERVATION DIVISION
SANTA FE

NOTES

REFERENCE DRAWINGS
12-9-D Cross-sections of structure, pump details

NO.	REVISIONS	BY	CHK.	DATE	APPR.	APPR.
1	SAND PAD REVISION	DRG. NRI	7/1/76			
2	ADD SECTION E-E	RS	7/1/76			

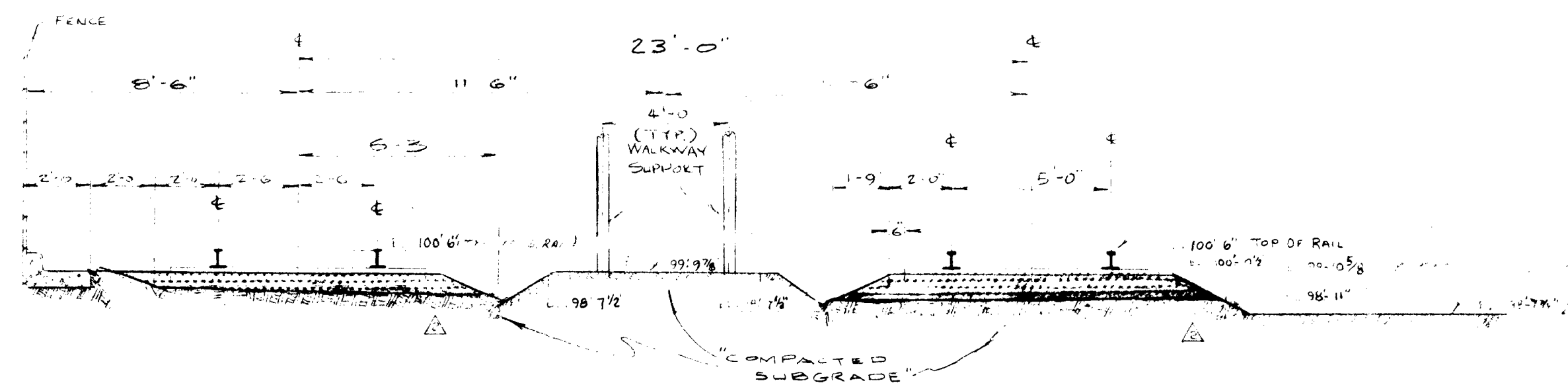
Navajo REFINING COMPANY
ENGINEERING DEPARTMENT
ARTERIA, NEW MEXICO

DRAWN BY: M. L. L. W. T. B. SCALE: NOTED
DATE: 1/1/76

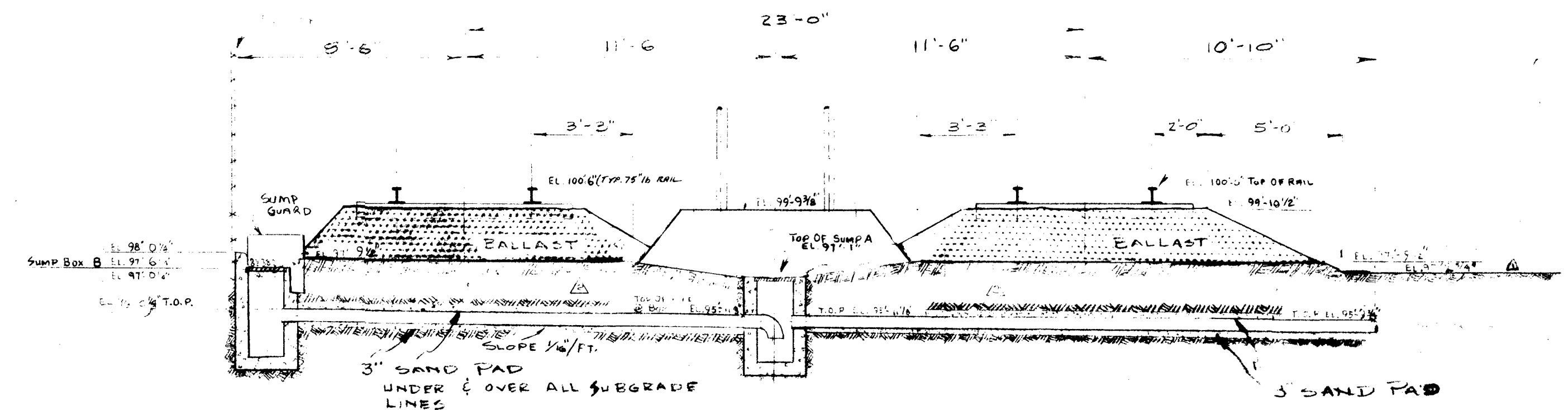
DRAWING TITLE
PLAN VIEW OF TRACKAGE & BALLASTING
H. DIV. R.R. LOADING RACK
DRAINAGE AREA



29-D

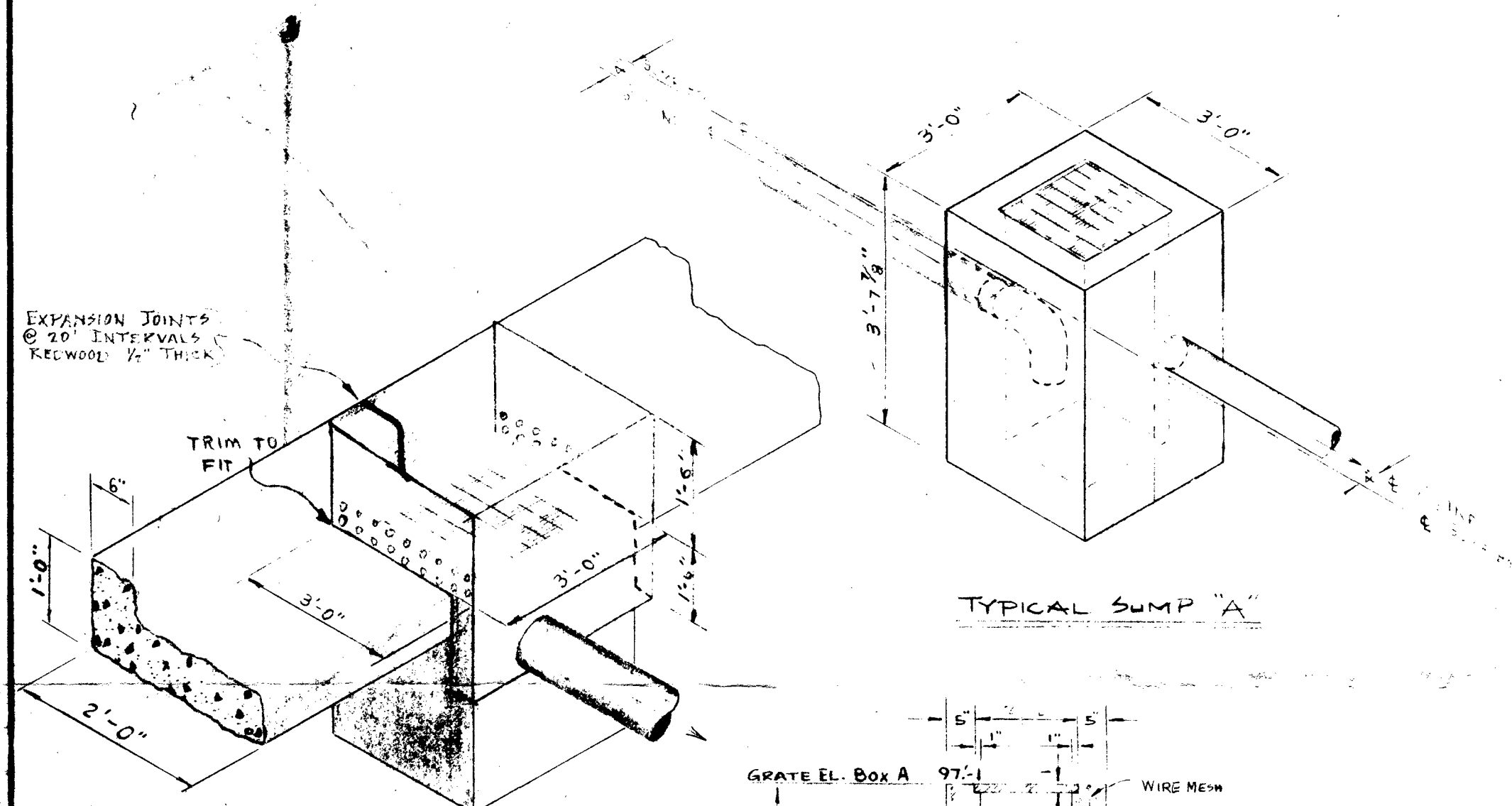


SECTION A-A, A'-A' & A''-A'''
DWG. 12-8-24E



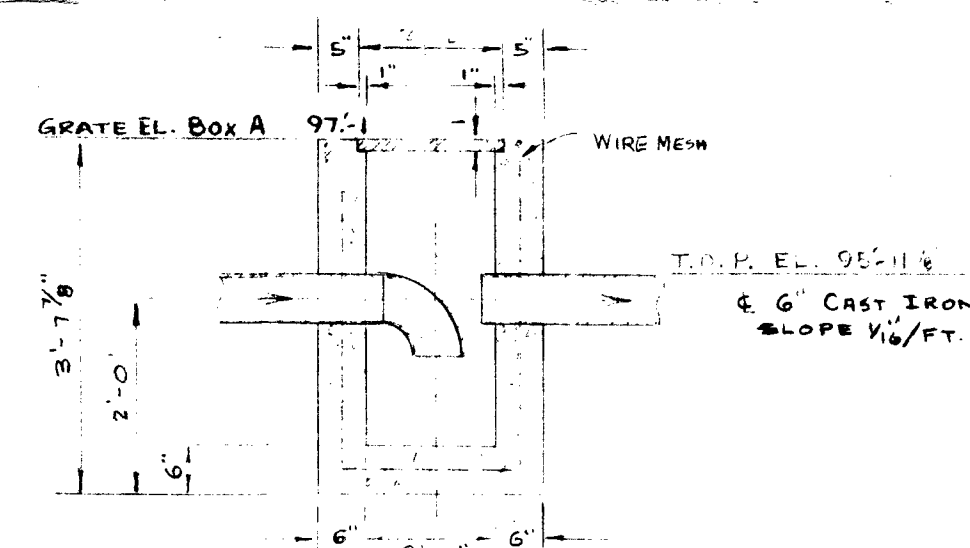
SECTION B-B & B'-B'
DWG. 12-8-24E

CROSS SECTIONS
(Scale: 1/4" = 1 FT.)

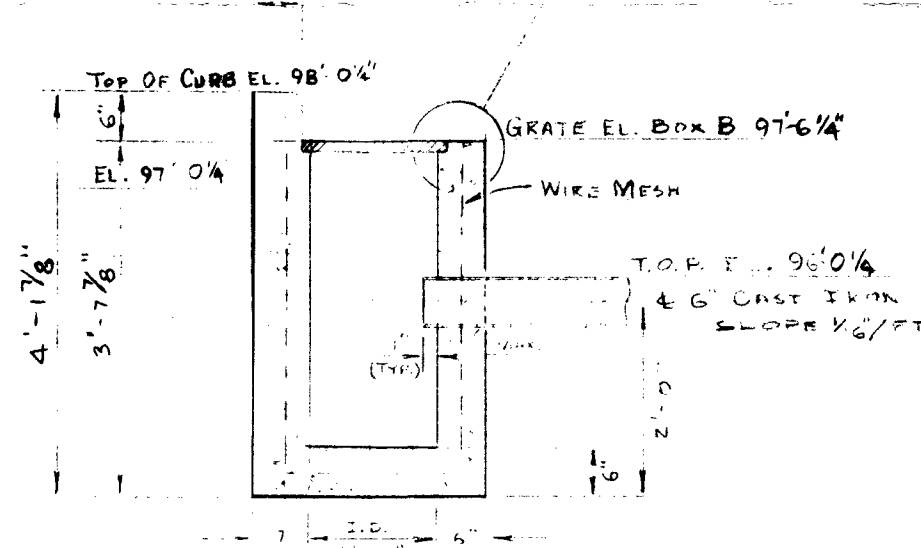


TYPICAL SUMP "A"

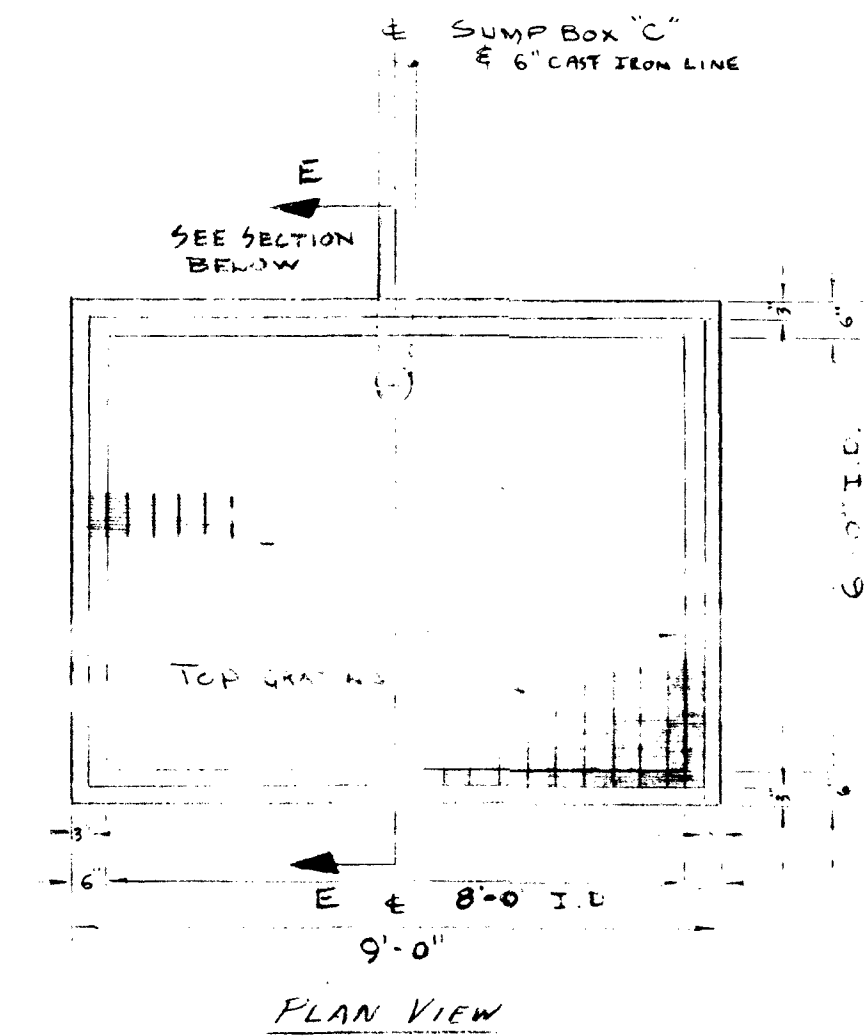
TYPICAL SUMP BOX "B"
& DRAINAGE GUTTER



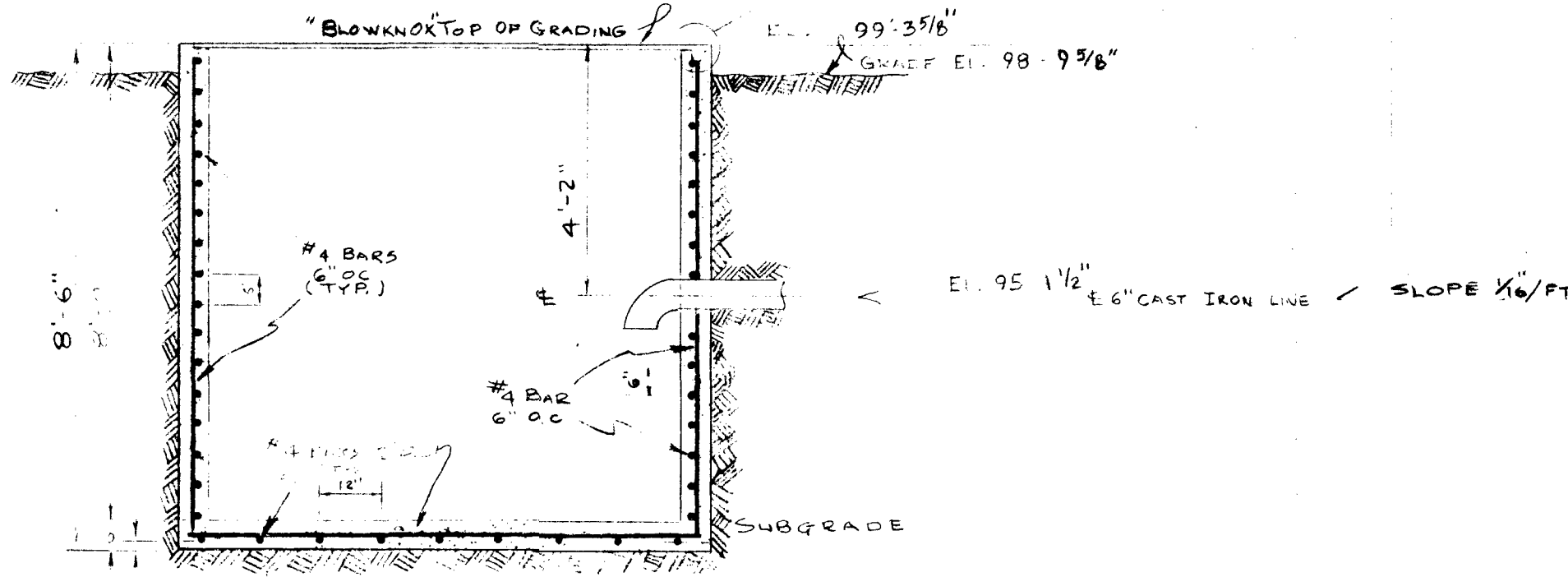
SUMP BOX-A DETAIL
2-REQ'D



SUMP BOX-B DETAIL
2-REQ'D

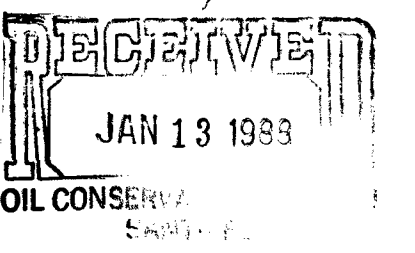


PLAN VIEW



ELEVATION VIEW
SECTION E-E
SUMP BOX "C"
(Scale: 1/4" = 1 FT.)
1-REQ'D

BILL OF MATERIAL		
REQ	UNIT	DESCRIPTION
83	FT.	6" CAST IRON, 3/4" THICKNESS
4	EA.	6" CAST IRON, 3/4" THICKNESS
8.5	Yds	3000# CONCRETE
3.01	Yds	3000# CONCRETE
5.61	Yds	3000# CONCRETE
64	EA.	1/2" x 8'-6" REBAR
32	EA.	1/2" x 6'-6" REBAR
32	EA.	1/2" x 8'-6" REBAR
22	Yds	3000# CONCRETE (curb & gutter)
17.75	FT.	BLOWN ROK LEATING
212.00	FT.	6" x 6" x 10 GA. WIRE MESH
28.75	FT.	REDWOOD 1/2" THICK FOR EXPANSION JOINTS
19.5	FT.	1/4" PLATE



JAN 13 1993

REFERENCE DRAWINGS

12-B-D = Overall plan of drainage & spill containment.

NO

1 SAND PADS REVISION
REMOVED SAND & PLASTIC SHEET

BY CHK. DATE APPR. APPR.

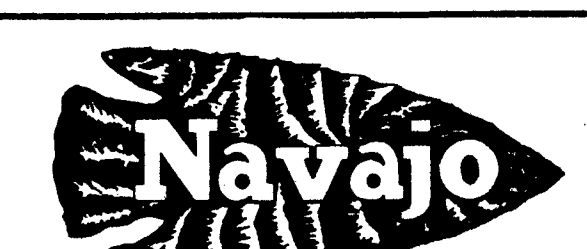
DR. N. L. 12-8-24E
G. L. 12-8-24E



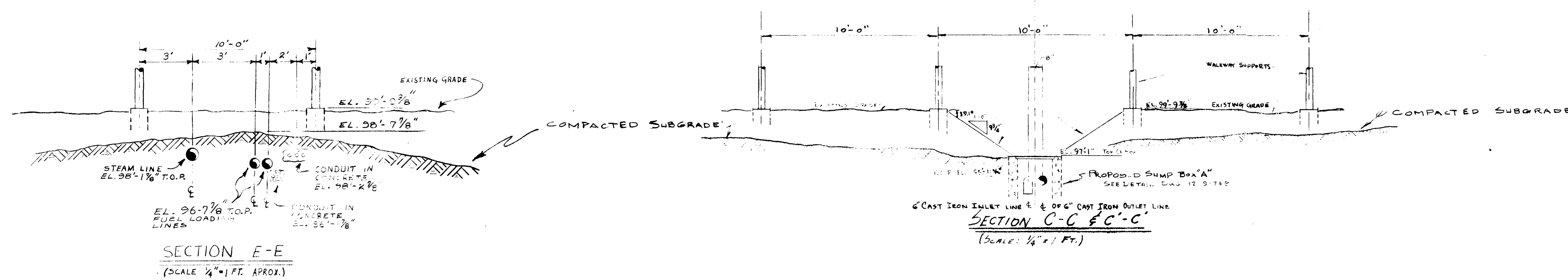
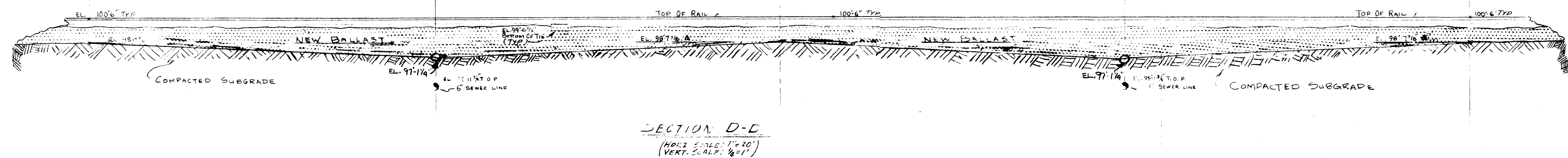
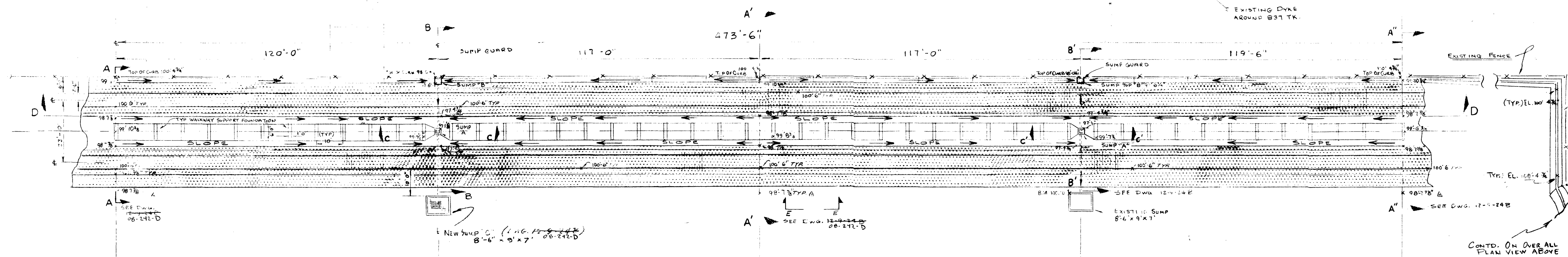
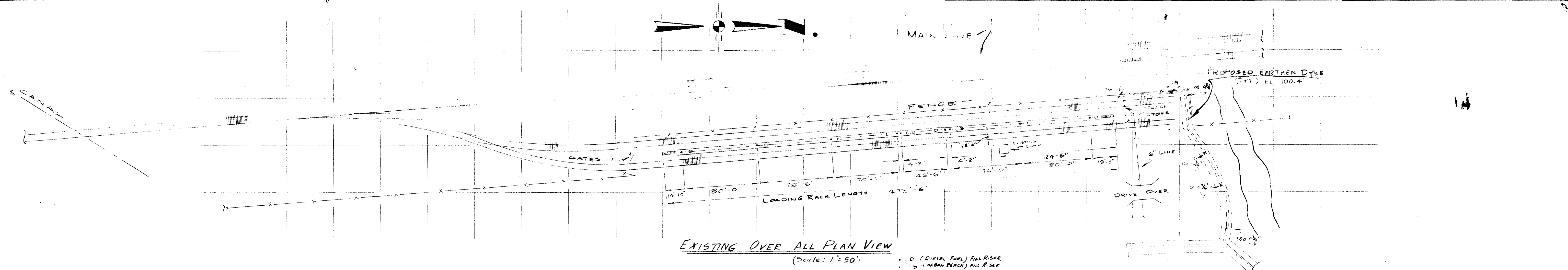
DRAWN BY:	CHK'D BY:	SCALE:
N. L. 12-8-24E	G. L. 12-8-24E	1/4" = 1 FT.
DATE	DATE	
10-28-78	1/10/81	

DRAWING TITLE

CROSS SECTIONS of EALLAST & SUMP DETAILS
FOR
N. DIV K.R. LOADING RACK DRAINAGE
&
SPILL CONTAINMENT



DRAWING NO. 08-242-D REV. - 2



REFERENCE DRAWINGS

12-9-D = Crosssections of ballast, Sump details

NO	REVISIONS	BY	CHK	DATE	APPR.	APPROV.
1	SAND PAD REVISION	DEC	NRB	12/11/08	NRB	
2	ADD SECTION E-E	JRS	NRB	1/10/08	NRB	

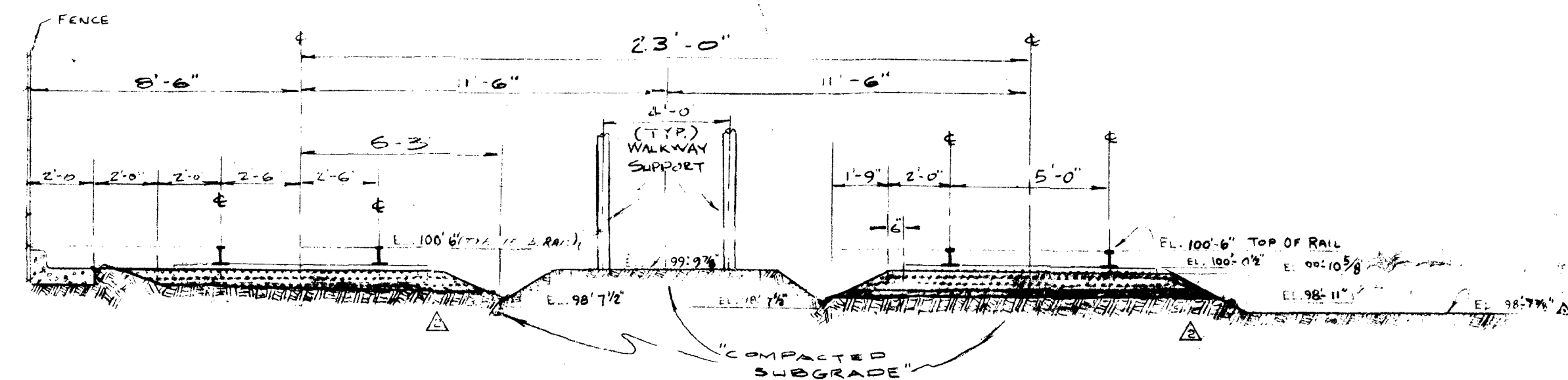
 REFINING COMPANY ENGINEERING DEPARTMENT ARTESIA, NEW MEXICO	
DRAWN BY: K. LEWIS	CHK'D BY: <i>[Signature]</i>
DATE 10-28-75	DATE 1/14/76
SCALE NOTED	

DRAWING TITLE

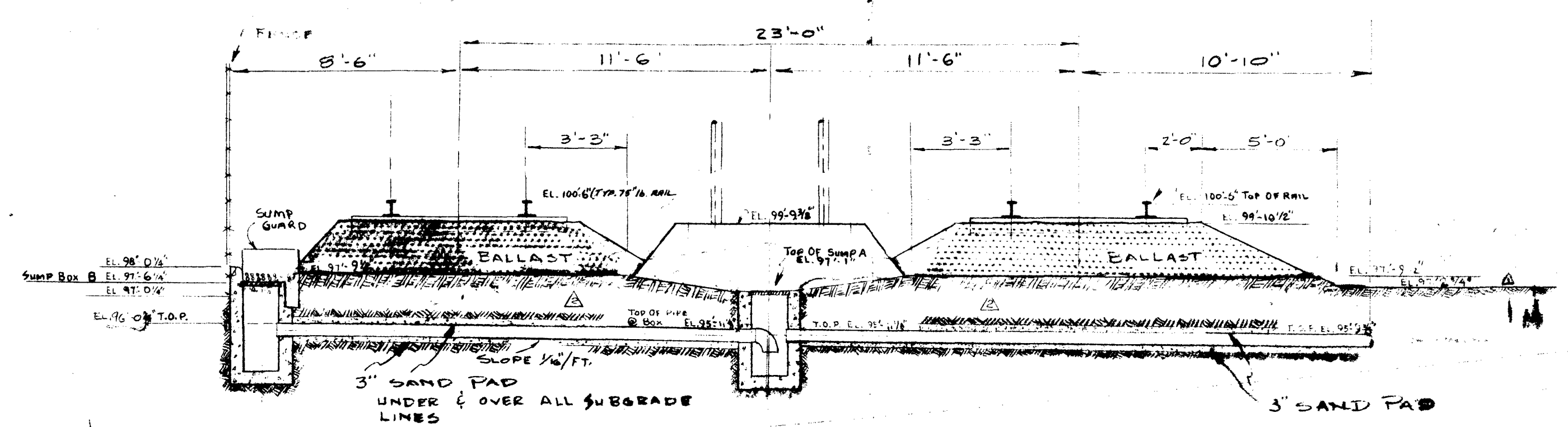
PLAN VIEW OF TRACKAGE & BALLASTING
— FOT —
N. DIV. R.R. LOADING RACK
&
DRAINAGE, SPILL CONTAINMENT



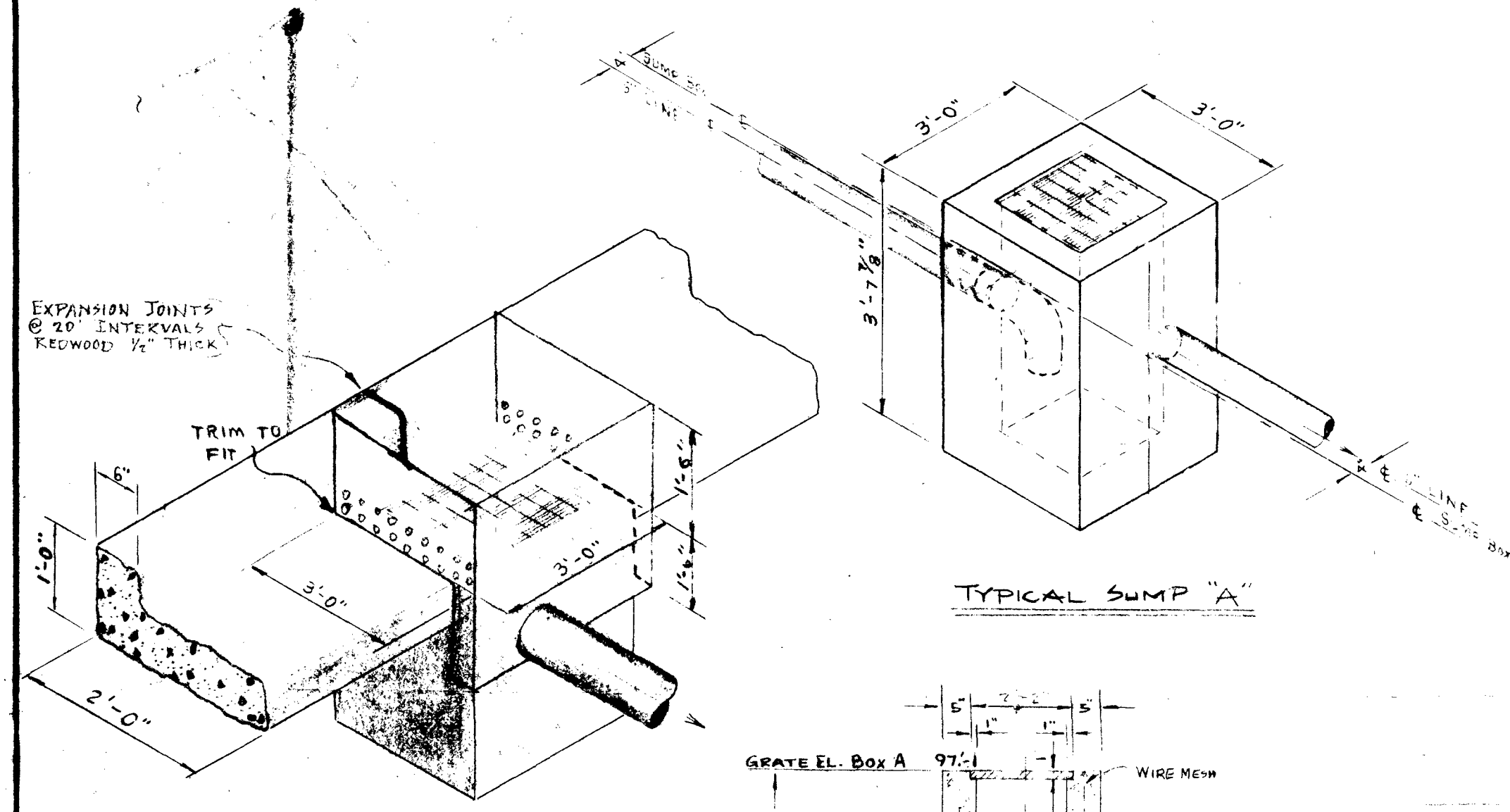
DRAWING NO. 08-241-D - 1



SECTION A-A, A-A' & A-A''
DWG. 12-B-24B

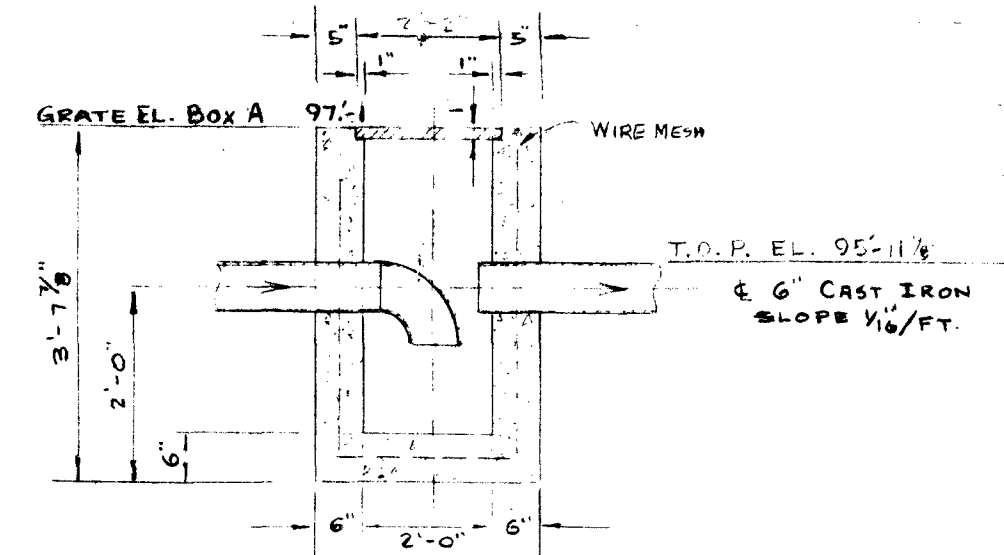


CROSS SECTIONS
(Scale: 1/4" = 1 Ft.)

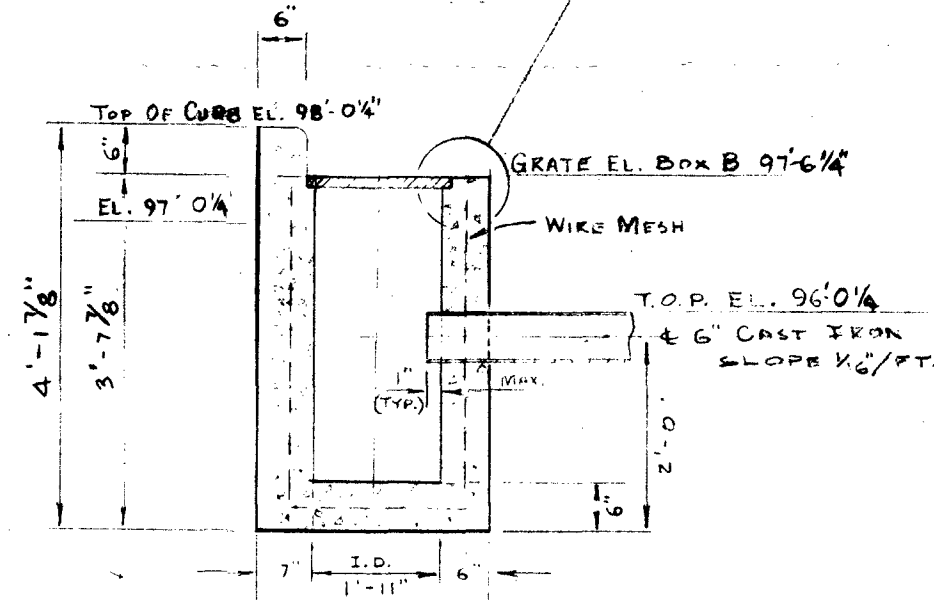


TYPICAL SUMP "A"

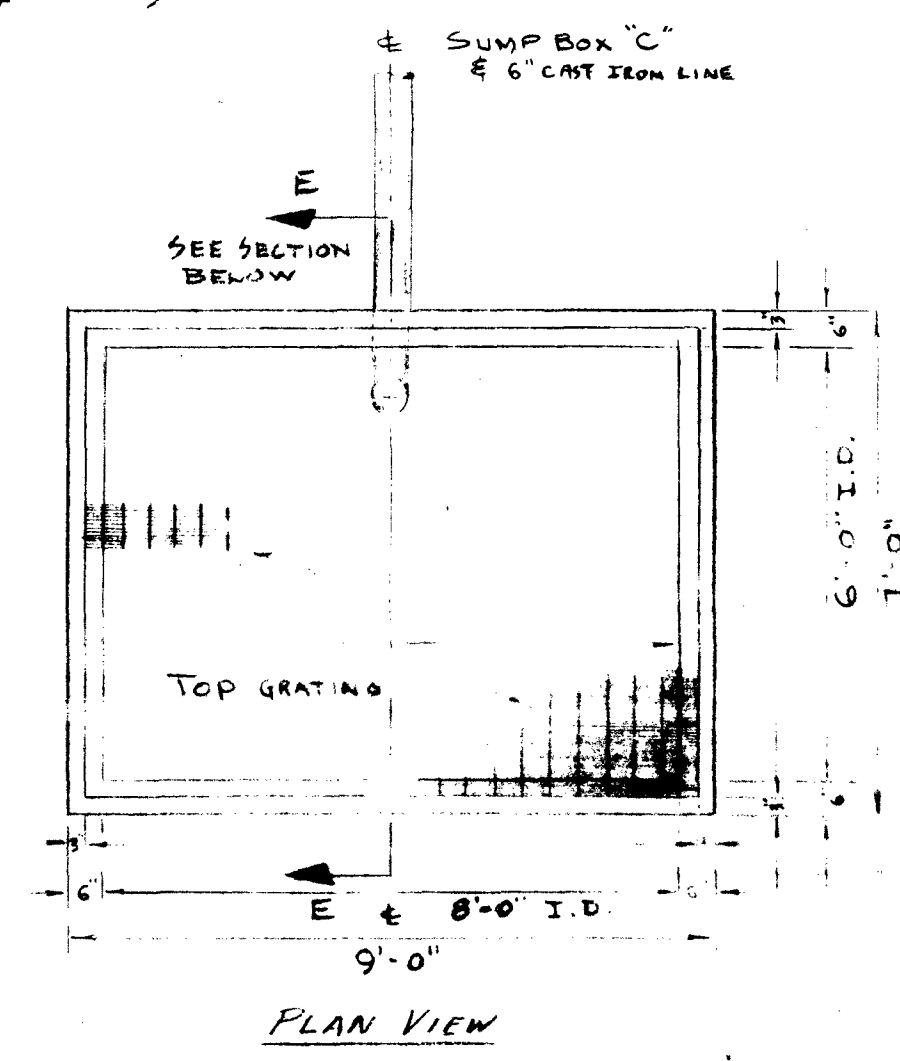
TYPICAL SUMP BOX "B" & DRAINAGE GUTTER



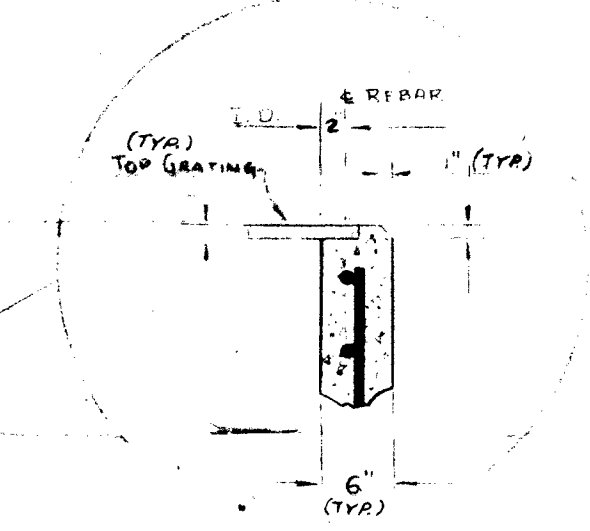
SUMP BOX-A DETAIL
2-REQ'D



SUMP BOX-B DETAIL
2-REQ'D

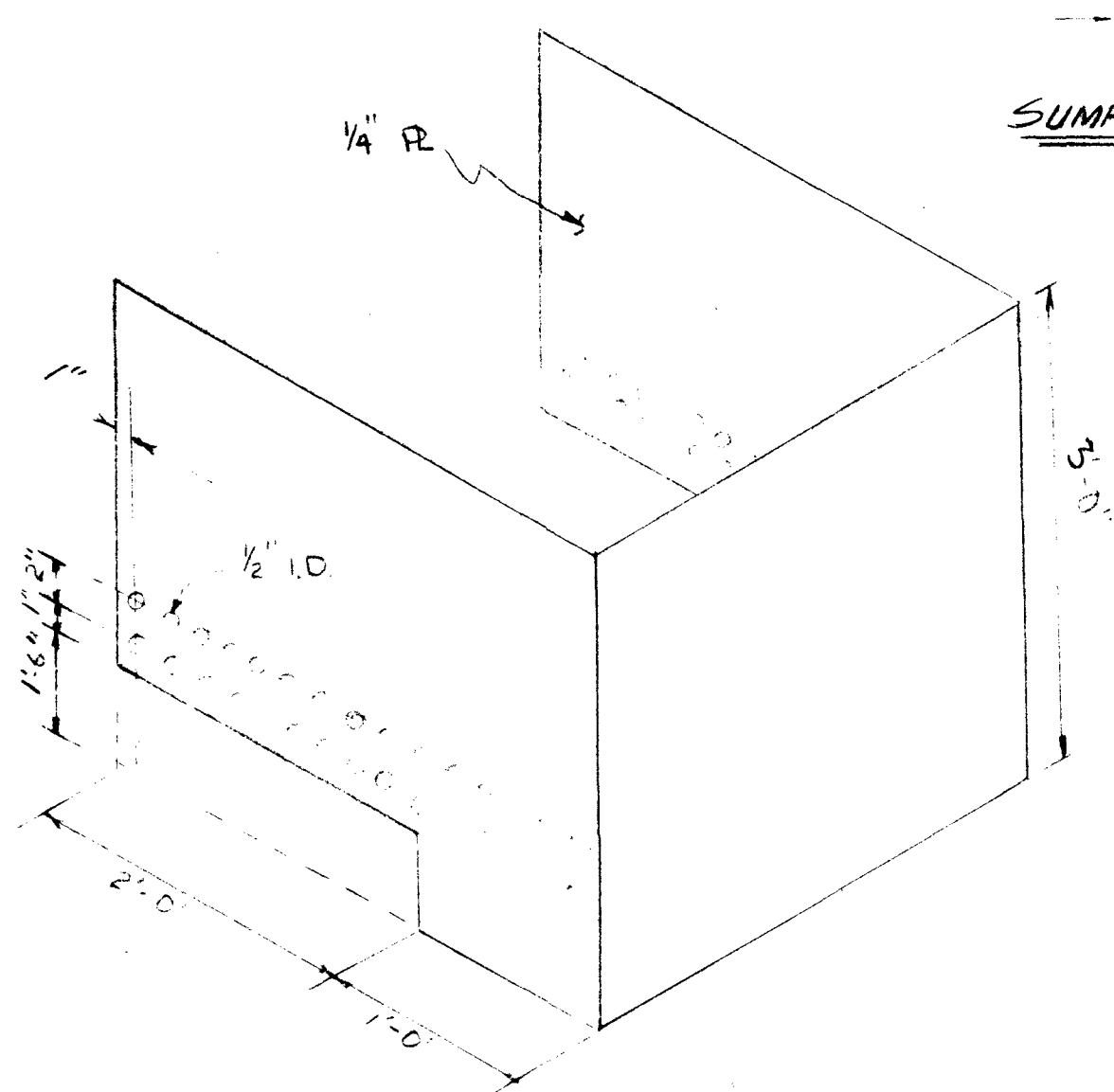


PLAN VIEW



ELEVATION VIEW
SECTION E-E
SUMP BOX "C"
(Scale: 1/4" = 1 Ft.)
1-REQ'D

BILL OF MATERIAL		
REQ	UNIT	DESCRIPTION
83	FT.	6" CAST IRON, 1/2" THICKNESS
4	EA.	6" CAST IRON BELL 90"
2.5	Yds ³	3000# CONCRETE
3.01	Yds ³	3000# CONCRETE
5.61	Yds ³	3000# CONCRETE
64	EA.	1/2" x 6'-6" REBAR
32	EA.	1/2" x 6'-6" REBAR
32	EA.	1/2" x 6'-6" REBAR
22	Yds ³	3000# CONCRETE (curb & gutter)
11.75	FT.	BLOWN GRATING
212.00	FT.	6" x 6" x 10 GR. WIRE MESH
28.75	FT.	REDWOOD 1/2" THICK FOR EXPANSION JOINTS
19.5	FT.	1/4" PLATE



SUMP GUARD DETAIL
2-REQ'D

REFERENCE DRAWINGS

12-B-D = Overall plan of drainage & spill containment.

NO.

1 SAND PAPER REVISION
REMOVED SAND & PLASTIC SHEET

REVISIONS

BY CHK DATE APPR. APPR.

DATE 10-28-78



REFINING COMPANY
ENGINEERING DEPARTMENT
ARTESIA, NEW MEXICO

DRAWN BY: N. LEWIS

DATE 10-28-78

CHK'D BY: W. L.

DATE 1/13/88

SCALE: NOTED

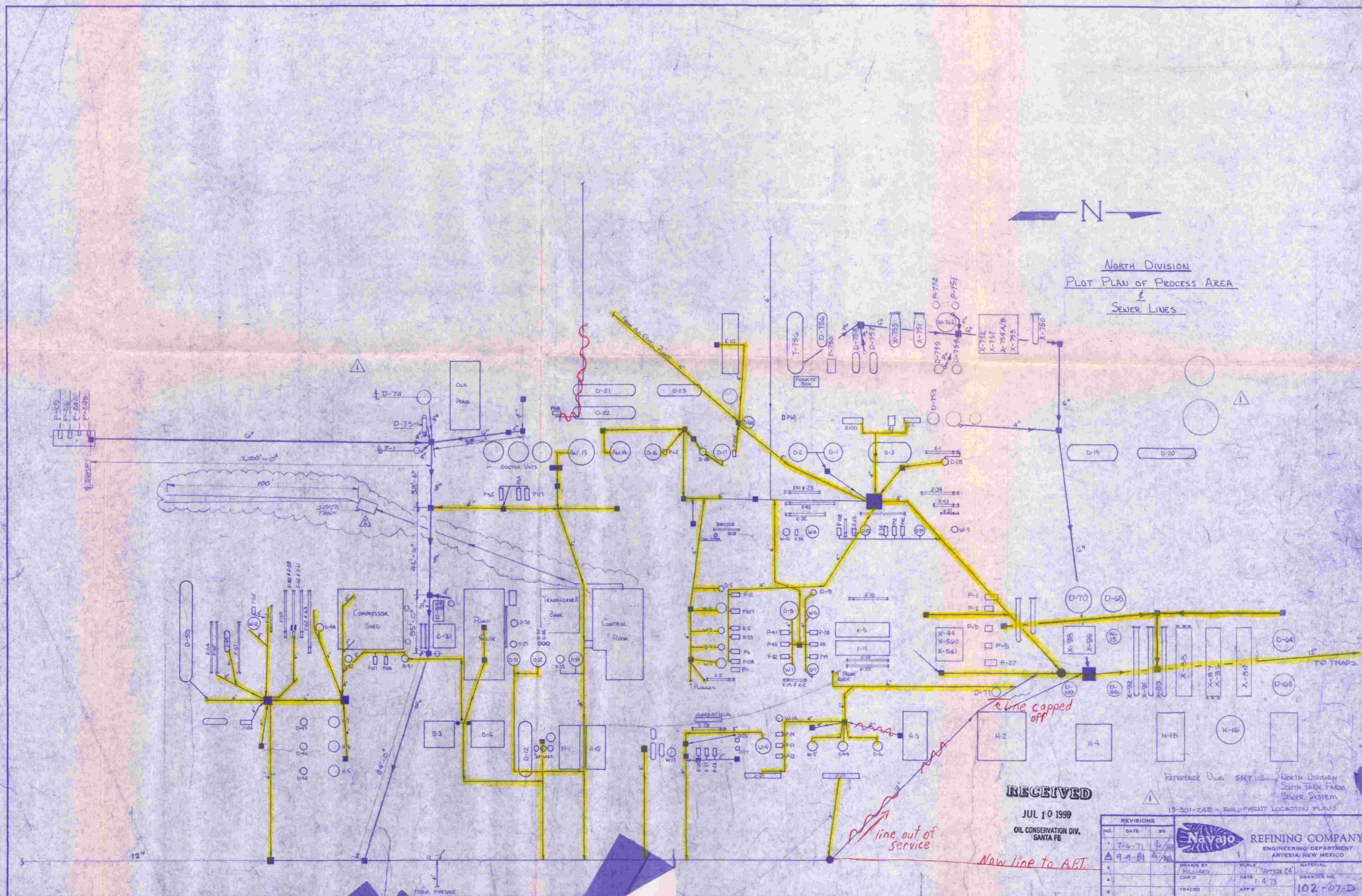
DRAWING TITLE

CROSS SECTIONS & SUMP DETAILS
FOR
N. DIV R.R. LOADING RACK DRAINAGE
&
SPILL CONTAINMENT



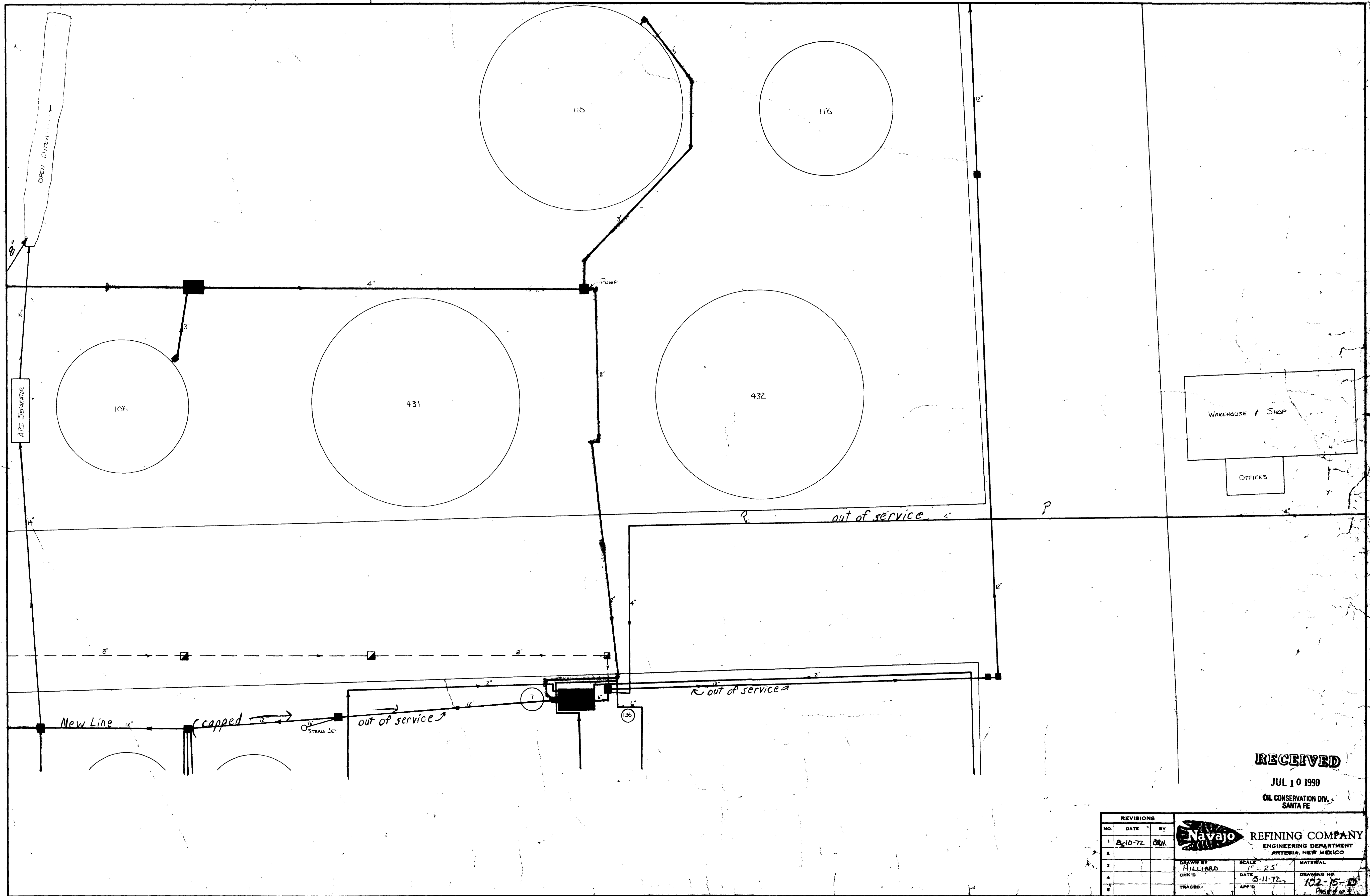
DRAWING NO. 08-242-D REV. 12

Rev'd 1/13/88 copy



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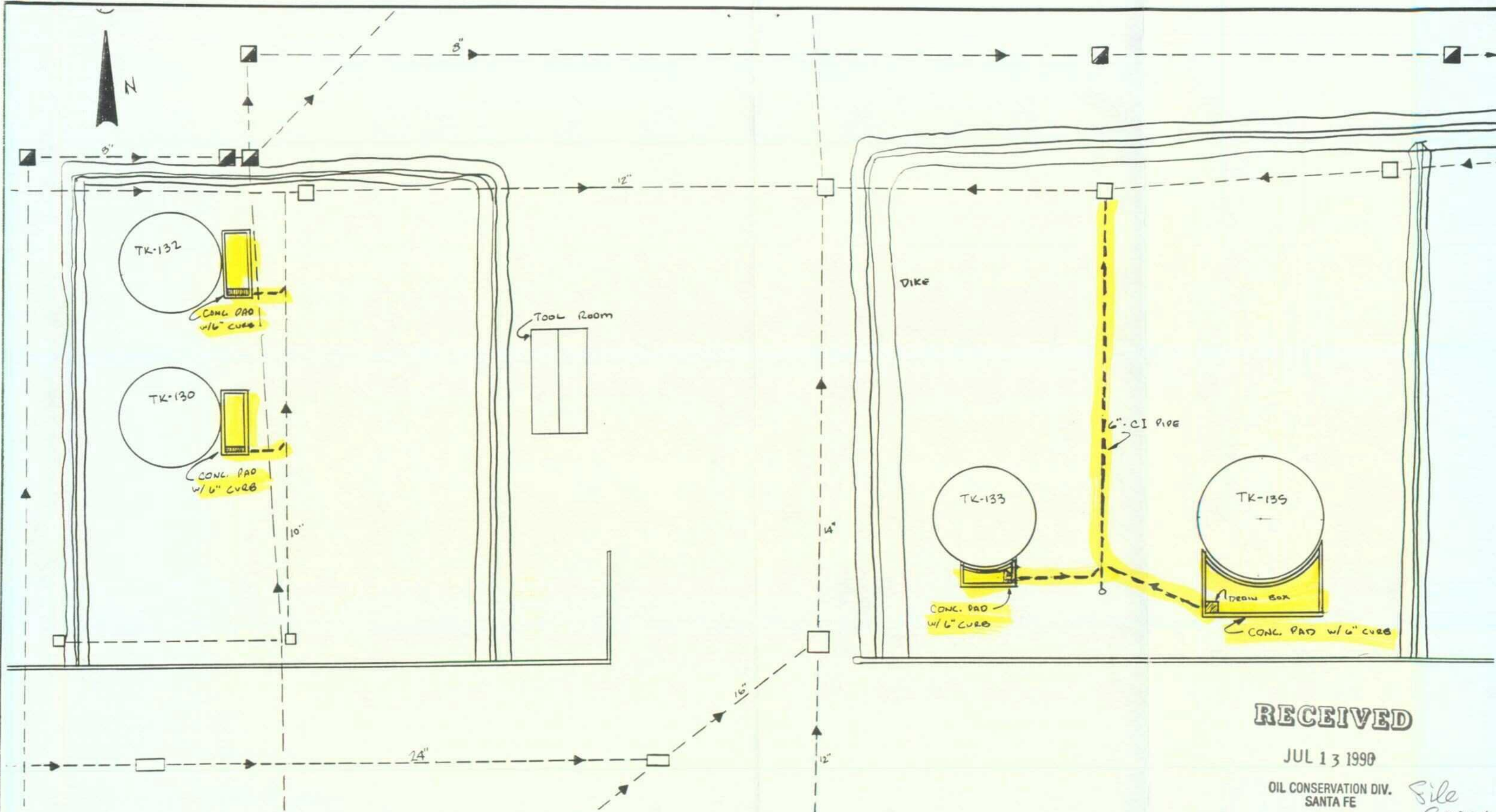


NO. 17327M-20230

REVISIONS		
NO.	DATE	BY
1	8-10-72	GRM
2		
3		
4		
5		

Navajo REFINING COMPANY	
ENGINEERING DEPARTMENT ARTESIA, NEW MEXICO	
DRAWN BY HILLFORD	SCALE 1" = 25'
CHK'D	DATE 8-11-72
TRACED	APPROVED
DRAWING NO. 102-15-10	
PAGE # OF #	

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OIL CONSERVATION DIV.
SANTA FE



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JUL 13 1990

OIL CONSERVATION DIV.
SANTA FE

File
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REF. DWG'S

NO.

REVISIONS

BY CHK. DATE APPR. APPR.

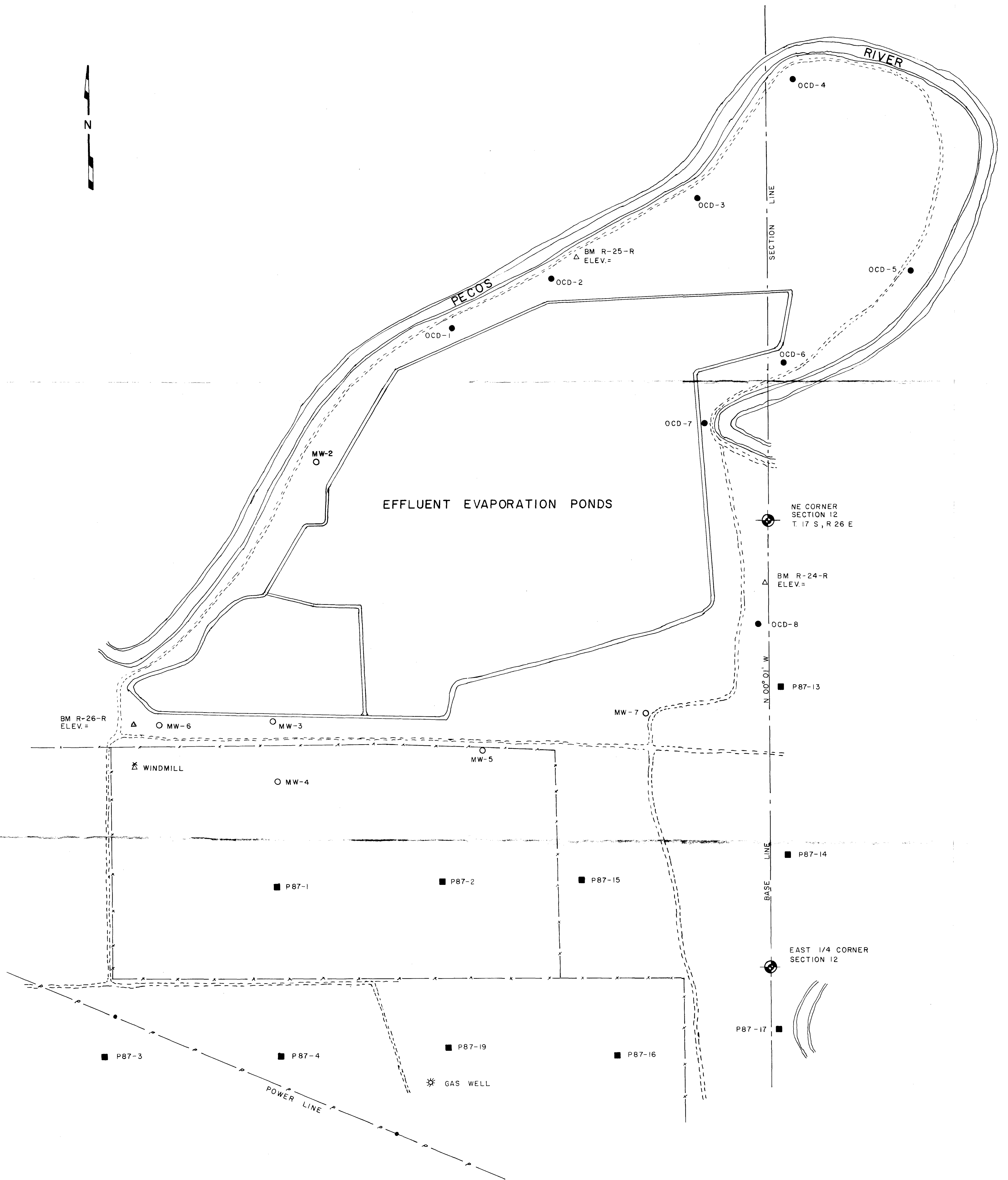
DRAWING TITLE

PROPOSED SPILL
CONTAINMENT



REFINING COMPANY
ENGINEERING DEPARTMENT
ARTESIA, NEW MEXICO

DRAWN BY GUS	CHK'D BY	SCALE NONE
DATE 7-11-90	APPRO'D BY	DRAWING NO. SK-0000
		REV. 0



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OIL CONSERVATION DIV.
SANTA FE

MONITORING WELLS

EFFLUENT EVAPORATION PONDS

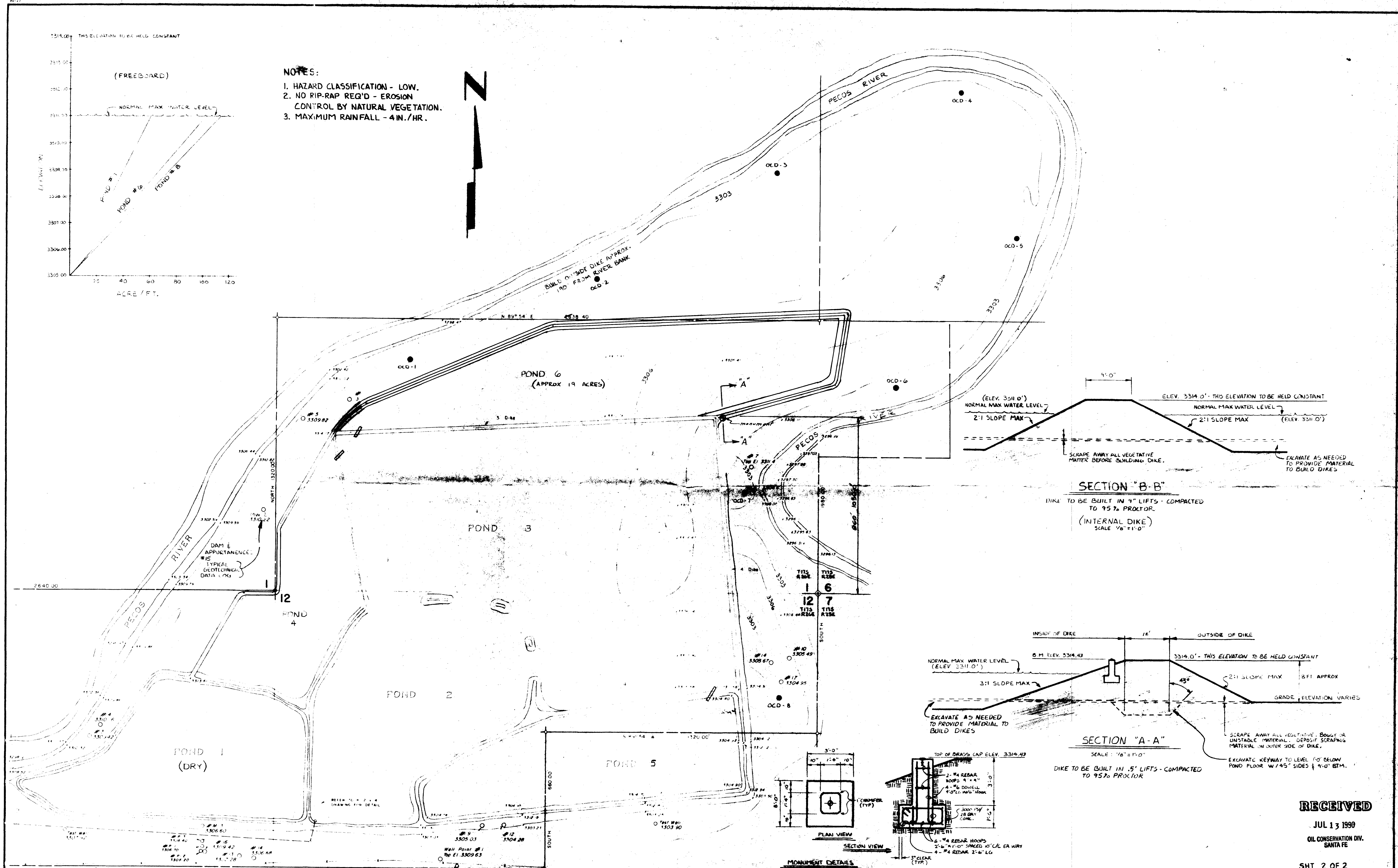
NAVAJO REFINING COMPANY

ARTESIA EDDY COUNTY NEW MEXICO

McFARLAND ENGINEERING

JOB NO. 89069	DRAWN BMc	SCALE 1"=300'	DATE 8/89	102-29-D
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- NOTES:
1. HAZARD CLASSIFICATION - LOW.
 2. NO RIP-RAP REQ'D - EROSION CONTROL BY NATURAL VEGETATION.
 3. MAXIMUM RAINFALL - 4 IN./HR.

SECTION "B-B"

DIKE TO BE BUILT IN 9" LIFTS - COMPACTED TO 95% PROCTOR.
(INTERNAL DIKE)
SCALE 1/8" = 1'-0"

SECTION "A-A"

DIKE TO BE BUILT IN .5" LIFTS - COMPACTED TO 95% PROCTOR

RECEIVED

JUL 13 1990

OIL CONSERVATION DIV.
SANTA FE

SHT 2 OF 2

NOTES

PROPOSED CONSTRUCTION SHOWN WITH DASHED LINES
● PROPOSED OGD MONITOR WELLS

REFERENCE DRAWINGS

NO.	REVISIONS	BY	CHK.	DATE	APPR.	APPR. NO.	REVISIONS	BY	CHK.	DATE	APPR.	APPR. NO.
1	ISSUE FOR APPROVAL OF POND 6, 7, 8	JJW	255	11/18/88			1	ISSUE FOR APPROVAL OF POND 6, 7, 8	JJW	255	11/18/88	
2	ADDITION OF OGD APPROVED MONITOR WELLS	JJW	255	12/17/88			2	ADDITION OF OGD APPROVED MONITOR WELLS	JJW	255	12/17/88	
3	ADDITION OF POND 6, 7, 8	JJW	255	12/17/88			3	ADDITION OF POND 6, 7, 8	JJW	255	12/17/88	
4	AS-BUILT'S	RM		7/9/89			4	AS-BUILT'S	RM		7/9/89	

DRAWING TITLE

EFFLUENT
EVAPORATION PONDS
(ADDITION OF POND 6, 7 & 8)

Navajo REFINING COMPANY
ENGINEERING DEPARTMENT
ARTESIA NEW MEXICO

DRAWN BY	CHK'D BY	SCALE
JJW	255	1" = 200'
DATE	DATE	DRAWING NO.
2-9-88	2/9/88	102-25-D-2