



PROPERTY	TEST METHOD	FREQUENCY ⁽¹⁾	UNIT Imperial	1010044
SPECIFICATIONS				
Nominal Thickness		-	mils	60
Thickness (min. avg.)	ASTM D5994	Every roll	mils	57.0
Lowest ind. for 8 out of 10 values			mils	54.0
Lowest ind. for 10 out of 10 values			mils	51.0
Asperity Height (min. avg.) (3)	ASTM D7466	Every roll	mils	16
Textured side		-		Top
Melt Index - 190/2.16 (max.)	ASTM D1238	1/Batch	g/10 min	1.0
Sheet Density (8)	ASTM D792	Every 10 rolls	g/cc	≤ 0.939
Carbon Black Content (9)	ASTM D4218	Every 2 rolls	%	2.0 - 3.0
Carbon Black Dispersion	ASTM D5596	Every 10 rolls	Category	Cat. 1 & Cat. 2
OIT - standard (avg.)	ASTM D3895	1/Batch	min	100
Tensile Properties (min. avg.) (2)	ASTM D6693	Every 2 rolls		
Strength at Break			ppi	132
Elongation at Break			%	400
2% Modulus (max.)	ASTM D5323	Per formulation	ppi	3600
Tear Resistance (min. avg.)	ASTM D1004	Every 5 rolls	lbf	37
Puncture Resistance (min. avg.)	ASTM D4833	Every 5 rolls	lbf	84
Dimensional Stability	ASTM D1204	Certified	%	± 2
Multi-Axial Tensile (min.)	ASTM D5617	Per formulation	%	30
Oven Aging - % retained after 90 days	ASTM D5721	Per formulation		
STD OIT (min. avg.)	ASTM D3895		%	35
HP OIT (min. avg.)	ASTM D5885		%	60
UV Res. - % retained after 1600 hr	ASTM D7238	Per formulation		
HP-OIT (min. avg.)	ASTM D5885		%	35
Low Temperature Brittleness	ASTM D746	Certified	°F	- 106
SUPPLY SPECIFICATIONS (Roll dimensions may vary ±1%)				
Roll Dimension - Width			ft	22.3
Roll Dimension - Length			ft	560
Area (Surface/Roll)			sf	12488

NOTES

1. Testing frequency based on standard roll dimension and one batch is approximately 180,000 lbs (or one railcar).
2. Machine Direction (MD) and Cross Machine Direction (XMD or TD) average values should be on the basis of 5 specimens each direction.
3. Lowest individual and 8 out of 10 readings as per GRI-GM13 / 17, latest version.
8. Correlation table is available for ASTM D792 vs ASTM D1505. Both methods give the same results.
9. Correlation table is available for ASTM D1603 vs ASTM D4218. Both methods give the same results.

* All values are nominal test results, except when specified as minimum or maximum.

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