

ATS-13-210

RECEIVED
FEB 06 2013
NMOCD ARTESIA

Split Estate

Form 3160-3
(April 2004)

FORM APPROVED
OMB No. 1004-0137
Expires March 31, 2007

HIGH CAVE KARST

UNITED STATES
DEPARTMENT OF THE INTERIOR
BUREAU OF LAND MANAGEMENT

APPLICATION FOR PERMIT TO DRILL OR REENTER

5. Lease Serial No.
S-Fee BH-NMNM/94651

6. If Indian, Allottee or Tribe Name

tes
2/7/2013

7. If Unit or CA Agreement, Name and No.

8. Lease Name and Well No.
Cedar Canyon 28 Federal Com. #24

11
4397067

9. API Well No.
30-015-41073

10. Field and Pool, or Exploratory
Cedar Canyon Delaware 2115407

11. Sec., T. R. M. or Blk. and Survey or Area
Sec 28 T24S R29E

12. County or Parish
Eddy

13. State
NM

1a. Type of work: ☒ DRILL ☐ REENTER

1b. Type of Well: ☒ Oil Well ☐ Gas Well ☐ Other ☒ Single Zone ☐ Multiple Zone

2. Name of Operator
OXY USA Inc. 16696

3a. Address P.O. Box 50250
Midland, TX 79710

3b. Phone No. (include area code)
432-685-5717

4. Location of Well (Report location clearly and in accordance with any State requirements.)
At surface 458 FNL 1980 FEL NWNE(B)
At proposed prod. zone 380 FSL 1980 FEL SWSE(O)

14. Distance in miles and direction from nearest town or post office*
6 miles northeast from Loving, TX

15. Distance from proposed*
location to nearest
property or lease line, ft.
(Also to nearest drig. unit line, if any) 380'

16. No. of acres in lease
1000 ac 1400

17. Spacing Unit dedicated to this well
160 ac

18. Distance from proposed location*
to nearest well, drilling, completed,
applied for, on this lease, ft. 354'

19. Proposed Depth
10678'M 6550'V

20. BLM/BIA Bond No. on file
NMB000862 - ESB00226 - 022032304

21. Elevations (Show whether DF, KDB, RT, GL, etc.)
2921' GL

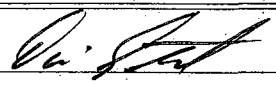
22. Approximate date work will start*
02/01/2013

23. Estimated duration
45 days

24. Attachments

The following, completed in accordance with the requirements of Onshore Oil and Gas Order No.1, shall be attached to this form:

- | | |
|---|--|
| 1. Well plat certified by a registered surveyor. | 4. Bond to cover the operations unless covered by an existing bond on file (see Item 20 above). |
| 2. A Drilling Plan. | 5. Operator certification |
| 3. A Surface Use Plan (if the location is on National Forest System Lands, the SUPO shall be filed with the appropriate Forest Service Office). | 6. Such other site specific information and/or plans as may be required by the authorized officer. |

25. Signature 

Name (Printed/Typed)
David Stewart

Date
11/16/12

Title
Regulatory Advisor david_stewart@oxy.com

Approved by (Signature) /s/ Don Peterson

Name (Printed/Typed) /s/ Don Peterson

Date FEB - 5 2013

Title
FIELD MANAGER CARLSBAD FIELD OFFICE

Application approval does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.
Conditions of approval, if any, are attached.

APPROVAL FOR TWO YEARS

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

*(Instructions on page 2)

Carlsbad Controlled Water Basin

**SEE ATTACHED FOR
CONDITIONS OF APPROVAL**

**Approval Subject to General Requirements
& Special Stipulations Attached**

DISTRICT I
1625 N. French Dr., Hobbs, NM 88240
Phone: (575) 393-6161 Fax: (575) 393-0720

DISTRICT II
811 S. First St., Artesia, NM 88210
Phone: (575) 748-1283 Fax: (575) 748-9720

DISTRICT III
1000 Rio Brazos Road, Aztec, NM 87410
Phone: (505) 334-6178 Fax: (505) 334-6170

DISTRICT IV
1220 S. St. Francis Dr., Santa Fe, NM 87505
Phone: (505) 476-3460 Fax: (505) 476-3462

State of New Mexico
Energy, Minerals & Natural Resources Department
OIL CONSERVATION DIVISION
1220 South St. Francis Dr.
Santa Fe, New Mexico 87505

Form C-102
Revised August 1, 2011
Submit one copy to appropriate
District Office

☐ AMENDED REPORT

WELL LOCATION AND ACREAGE DEDICATION PLAT

API Number 30-015-41073	Pool Code 11540	Pool Name Cedar Canyon Delaware	
Property Code 304790	39711	Property Name CEDAR CANYON 28 Federal Com.	Well Number 2H
OGRID No. 16696		Operator Name OXY U.S.A. INC.	Elevation 2921'

Surface Location									
UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
B	28	24-S	29-E		458	NORTH	1980	EAST	EDDY

Bottom Hole Location If Different From Surface

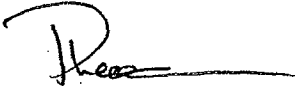
UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
O	28	24-S	29-E		380	SOUTH	1980	EAST	EDDY
Dedicated Acres 160		Joint or Infill N	Consolidation Code		Order No.				

NO ALLOWABLE WILL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSOLIDATED OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION

<p>GEODETIC COORDINATES NAD 27 NME</p> <p>SURFACE LOCATION Y=434580.3 N X=607196.7 E</p> <p>LAT.=32.194304° N LONG.=103.986800° W</p> <p>BOTTOM HOLE LOCATION Y=430107.0 N X=607190.4 E LAT.=32.182006° N LONG.=103.986867° W</p> <p>SECTION, QUARTER & SIXTEENTH CORNER COORDINATES TABLE</p> <p>A - Y=435037.1 N, X=606516.8 E B - Y=435039.4 N, X=607846.9 E C - Y=429724.2 N, X=606518.4 E D - Y=429729.7 N, X=607843.9 E</p> <p>DETAIL 2921.4' 2925.5' 600' 2918.4' 2920.8'</p>		<p>A</p> <p>SEE DETAIL</p> <p>458'</p> <p>1980'</p> <p>PROJECT AREA</p> <p>PRODUCING AREA</p> <p>GRID AZ=180°46" HORIZ. DIST.=4474.4'</p> <p>B.H.O.</p> <p>380'</p> <p>1980'</p> <p>D</p>		<p>OPERATOR CERTIFICATION</p> <p>I hereby certify that the information herein is true and complete to the best of my knowledge and belief, and that this organization either owns a working interest or unleased mineral interest in the land including the proposed bottom hole location or has a right to drill this well at this location pursuant to a contract with an owner of such mineral or working interest, or to a voluntary pooling agreement or a compulsory pooling order heretofore entered by the division.</p> <p><i>David Stewart</i> 11/16/12 Signature Date</p> <p>David Stewart Reg. Ado. Printed Name</p> <p>david_stewart@oxy.com E-mail Address</p> <p>SURVEYOR CERTIFICATION</p> <p>I hereby certify that the well location shown on this plat was plotted from field notes of actual surveys made by me or under my supervision, and that the same is true and correct to the best of my belief.</p> <p>AUGUST 11, 2011</p> <p>Date of Survey</p> <p>Signature of Professional Surveyor:</p> <p>RONALD J. EIDSON NEW MEXICO REGISTERED SURVEYOR 3239</p> <p>11/01/2012</p> <p>Certification Number: 12641 Ronald J. Eidson 3239</p> <p>AF JWSC W.O.: 12.13.1853</p>
--	--	---	--	--

OPERATOR CERTIFICATION

I hereby certify that I, or someone under my direct supervision, have inspected the drill site and access route proposed herein; that I am familiar with the conditions that presently exist; that I have full knowledge of State and Federal laws applicable to this operation; that the statements made in this APD package are, to the best of my knowledge, true and correct; and that the work associated with the operations proposed herein will be performed in conformity with this APD package and the terms and conditions under which it is approved. I also certify that I, or the company I represent, am responsible for the operations conducted under this application. These statements are subject to the provisions of 18 U.S.C. 1001 for the filing of false statements. Executed this 16th day of Nov., 2012.


Name: Peter Lawrence
Position: Reservoir Management Team Leader
Address: 5 Greenway Plaza, Suite 110, Houston, TX 77046
Telephone: 713-215-7644
E-mail: (optional): peter_lawrence@oxy.com
Company: OXY USA Inc.
Field Representative (if not above signatory): Dusty Weaver
Address (if different from above): P.O. Box 50250 Midland, TX 79710
Telephone (if different from above): 432-685-5723
E-mail (if different from above): calvin_weaver@oxy.com

DRILLING PROGRAM

Operator Name/Number:	OXY USA Inc.	16696
Lease Name/Number:	Cedar Canyon 28 Federal Com. #2H	304790
Pool Name/Number:	Cedar Canyon Delaware	11540
Surface Location:	458 FNL 1980 FEL NWNE(B) Sec 28 T24S R29E	Fee
Bottom Hole Location:	380 FSL 1980 FEL SWSE(O) Sec 28 T24S R29E	Federal Lease No. NMNM094651

Proposed TD:	6450' TVD	10678' TMD	Elevation: 2921' GL
SL - Lat: 32.194304	Long: 103.986800	X= 607196.7 Y= 434580.3	NAD - 1927
BH - Lat: 32.182006	Long: 103.986867	X= 607190.4 Y= 430107.0	NAD - 1927

1. Geologic Name of Surface Formation:

a. Permian

2. Estimated Tops of Geological Markers & Depths of Anticipated Fresh Water, Oil or Gas:

<u>Geological Marker</u>	<u>Depth</u>	<u>Type</u>
a. Rustler	400'	Formation
b. Top Salt	640'	Formation
c. Base Salt	2820'	Formation
d. Delaware	2900'	Oil
e. Bell Canyon	2925'	Oil
f. Cherry Canyon	3640'	Oil
g. Brushy Canyon	5020'	Oil

Fresh water may be encountered above the Rustler formation. Surface casing will be set below the top of the Rustler to protect it. Per State Engineer website, fresh water has been found in the area as deep as 212'.

3. Casing Program:

<u>Hole Size</u>	<u>Interval</u>	<u>OD Csg</u>	<u>Weight</u>	<u>Collar</u>	<u>Grade</u>	<u>Condition</u>	<u>Collapse Design Factor</u>	<u>Burst Design Factor</u>	<u>Tension Design Factor</u>
17-1/2"	0-435'	13-3/8"	48	ST&C	H-40	New	4.31	9.34	12.33
				Hole filled with 8.9# Mud			770#	1730#	
12-1/4"	0-3000' 2915'	9-5/8"	36	LT&C	J-55	New	1.85	1.42	3.87
				Hole filled with 10# Mud			2570#	3950#	
8-3/4"	0-10678' M	5-1/2"	17	LT&C	L-80	New	2.56	2.99	1.92
				Hole filled with 9.2# Mud			6290#	7740#	

Collapse and burst loads calculated using Stress Check with anticipated loads

4. Cement Program

- a. 13-3/8" Surface Circulate cement to surface w/ 330sx PP cmt w/ 4% Bentonite + .125#/sx Poly-E-Flake + 2% CaCl₂, 13.5ppg 1.75 yield 589# 24hr CS 165% Excess followed by 200sx PP cmt w/ 2% CaCl₂, 14.8ppg 1.35 yield 1608# 24hr CS 165% Excess.
- b. 9-5/8" Intermediate Circulate cement to surface w/ 840sx HES light PP cmt w/ 5% Salt + .125#/sx Poly-E-Flake + 3#/sx Kol Seal, 12.9ppg 1.87 yield 840# 24hs CS 105% Excess followed by 200sx PP cmt w/ 1% CaCl₂, 14.8ppg 1.34 yield 2125# 24hr CS 105% Excess.

c. 5-1/2" Production Cement w/ 700sx PP cmt w/ 14.8#/sx Silicalite 50/50 Blend + 16#/sx Scotchlite HGS-6000 w/ 2#/sx Kol Seal + .5#/sx CFR-3 + .15#/sx WG-17 + 1#/sx Cal-Seal 60 + 1.5#/sx salt, 10.8ppg 2.39 yield 520# 24hr CS 100% Excess followed by 1020sx Super H w/ 3#/sx salt .5% Halad-344 + .125#/sx Poly-E-Flake + 3#/sx Kol-Seal + .2% HR-601 + .4% CFR-3, 13.2ppg 1.66 yield 1750# 24hr CS 50% Excess, Calc TOC 2500

Description of Cement Additives: Calcium Chloride, Cal-Seal 60, Salt (Accelerator), Silicalite (Additive Material) CFR-3 (Dispersant), WG-17 (Gelling Agent), Bentonite, Schotchlite HGS-6000 (Light Weight Additive), Kol-Seal, Poly-E-Flake (Lost Circulation Additive), Halad-344 (Low Fluid Loss Control), HR-601 (Retarder)
The above cement volumes could be revised pending the caliper measurement.

5. Pressure Control Equipment:

Surface: None

Intermediate/Production: 13-5/8" 10M three ram stack w/ 5M annular preventer, 5M Choke Manifold

All BOP's and associated equipment will be tested in accordance with Onshore Order #2 (250/5000 psi on rams for 10 minutes each and 250/3500 for 10 minutes for annular preventer, equal to 70% of working pressure) with a third party BOP testing service before drilling out the 13-3/8" casing shoe. Wellhead pressure rating will support this test and 13-3/8" casing will be protected from high pressure. Since the wellhead system is a multibowl design, this initial test will cover the requirements prior to drilling out the 9-5/8" casing shoe.

See COA - second test required

Pipe Rams will be operated and checked each 24-hour period and each time the drill pipe is out of the hole. These functional tests will be documented on the daily driller's log. A 2" kill line and 3" choke line will be accommodated on the drilling spool below the ram-type BOP. Other accessory BOP equipment will include a Kelly cock, floor safety valve, choke lines and choke manifold having a 5000 psi WP rating. OXY requests that the entire system be tested as a 5000psi WP rating.

OXY also requests a variance to connect the BOP outlet to the choke manifold using a co-flex hose that is manufactured by Contitech Rubber Industrial KFT. It is a 3" ID X 35' flexible hose rated to 10000psi working pressure. It has been tested to 15000psi and is built to API Spec 16C. Once the flex line is installed, it will be tied down with safety clamps, see attached for certifications.

6. Proposed Mud Circulation System

Depth	Mud Wt. ppg	Visc sec	Fluid Loss	Type System
0 - 435'	8.4-8.9	32-34	NC	Fresh Water/Spud Mud
435 - 3000' <i>2915'</i>	9.8 10.0	28-29	NC	Brine Water
3000 - 6000'	8.6-8.8	28-29	NC	Fresh Water
6000 - TD'	9.0-9.2	40-50	8-15	Salt Gel/Dua Vis

Pump high viscosity sweeps as needed for hole cleaning. The mud system will be monitored visually/manually as well as with an electronic PVT. The necessary mud products for additional weight and fluid loss control will be on location at all times. Appropriately weighted mud will be used to isolate potential gas, oil, and water zones until such time as casing can be cemented into place for zonal isolation.

7. Auxiliary Well Control and Monitoring Equipment:

- A Kelly cock will be in the drill string at all times.
- A full opening drill pipe stabbing valve having the appropriate connections will be on the rig floor unobstructed and readily accessible at all times.

- c. Hydrogen Sulfide detection equipment will be in operation after drilling out the surface casing shoe until the production casing is cemented. Breathing equipment will be on location upon drilling the surface casing shoe until total depth is reached. If Hydrogen Sulfide is encountered, measured amounts and formations will be reported to the BLM.

8. Logging, Coring and Testing Program:

See COA

- a. Drill stem tests are not anticipated but if done will be based on geological sample shows.
- b. The open hole electrical logging program will consist of a MWD-GR from kick-off point to TD.
Cased hole GR-Neutron will be acquired from kick-off point to surface.
- c. No coring program is planned but if done will be sidewall rotary cores.
- d. Mud logging will be initiated from the base of intermediate casing to TD.

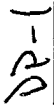
9. Potential Hazards:

No abnormal pressures, temperatures or H₂S gas are expected. The highest anticipated pressure gradient would be 0.47psi/ft. The bottomhole pressure is anticipated to be between 3000-3100psi. If H₂S is encountered the operator will comply with the provisions of Onshore Oil & Gas Order No.6.

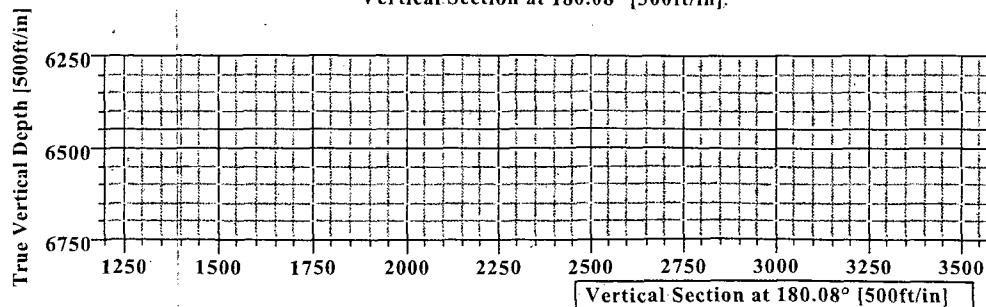
All personnel will be familiar with all aspects of safe operation of equipment being used to drill this well. Adequate flare lines will be installed off the mud/gas separator where gas may be flared safely.

10. Anticipated Starting Date and Duration of Operations:






Road and location construction will begin after the BLM has approved the APD. Anticipated spud date will be as soon as possible after BLM approval and as soon as a rig will be available. Move in operations and drilling is expected to take 35 days. If production casing is run, then an additional 30 days will be needed to complete the well and construct surface facilities and/or lay flow lines in order to place well on production.

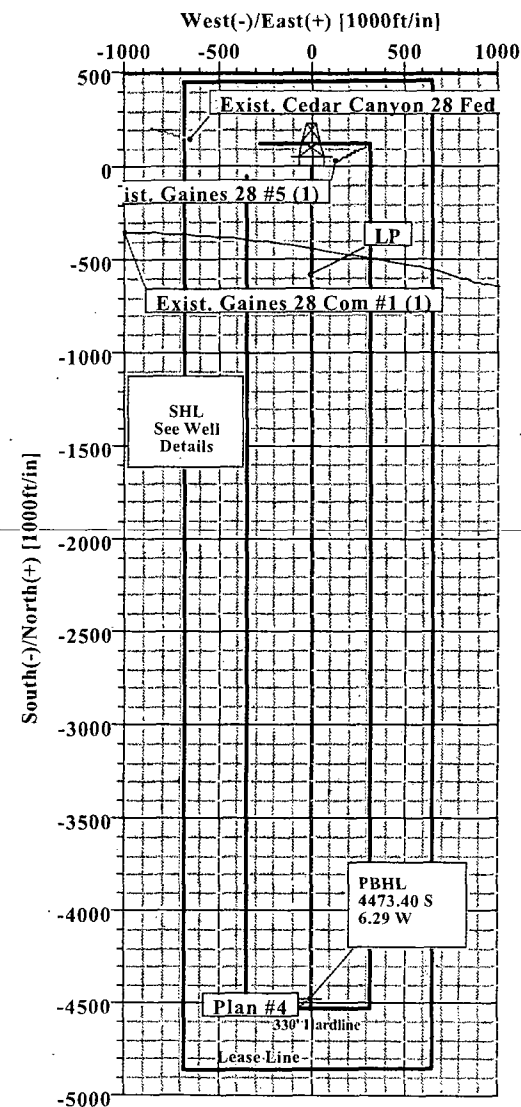


KB ELEV: 2945
GL ELEV: 2921



LEGEND

	Exist. Cedar Canyon 28 Fed #1 (1)
	Exist. Gaines 28 #5 (1)
	Exist. Gaines 28 Com #1 (1)
	1
	Plan #4



Plan: Plan #4 (Cedar Canyon 28 #2H/1)

Created By: Russell W. Joyner

Date: 9/13/2012



Weatherford

Wft Plan Report X Y's Oxy



Weatherford

DP-2

Company: Occidental Permian Ltd	Date: 9/13/2012	Time: 15:29:25	Page: 1
Field: Eddy Co. NM (Nad 27)	Co-ordinate(NE) Reference: Well: Cedar Canyon 28 #2H	Grid: North	
Site: Cedar Canyon 28 #2H	Vertical (TVD) Reference: SITE 2945.0		
Well: Cedar Canyon 28 #2H	Section (VS) Reference: Well (0.00N;0.00E;180.08Az)		
Wellpath: 1	Survey Calculation Method: Minimum Curvature	Db: Sybase	

Plan: Plan #4	Date Composed: 9/13/2012
Principal: Yes	Version: 1
	Tied-to: From Surface

Site: Cedar Canyon 28 #2H	
Site Position: Northing: 434580.30 ft	Latitude: 32 11 39.493 N
From: Map Easting: 607196.70 ft	Longitude: 103 59 12.479 W
Position Uncertainty: 0.00 ft	North Reference: Grid
Ground Level: 2921.00 ft	Grid Convergence: 0.18 deg

Well: Cedar Canyon 28 #2H	Slot Name:
Well Position: +N-S 0.00 ft Northing: 434580.30 ft	Latitude: 32 11 39.493 N
+E-W 0.00 ft Easting: 607196.70 ft	Longitude: 103 59 12.479 W
Position Uncertainty: 0.00 ft	

Wellpath: 1	Drilled From: Surface
Current Datum: SITE	Tie-on Depth: 0.00 ft
Magnetic Data: 12/15/2012	Above System Datum: Mean Sea Level
Field Strength: 48439 nT	Declination: 7.72 deg
Vertical Section: Depth From (TVD)	Mag Dip Angle: 60.01 deg
ft	+N-S ft
	+E-W ft
	Direction deg
0.00	0.00 0.00 180.08

Plan Section Information

MD	Incl	Azim	TVD	+N-S	+E-W	DLS	Build	Turn	TFO	Target
ft	deg	deg	ft	ft	ft	deg/100ft	deg/100ft	deg/100ft	deg	
0.00	0.00	180.08	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
5877.04	0.00	180.08	5877.04	0.00	0.00	0.00	0.00	0.00	0.00	
6777.04	90.00	180.08	6450.00	-572.96	-0.81	10.00	10.00	0.00	180.08	
10677.48	90.00	180.08	6450.00	-4473.40	-6.29	0.00	0.00	0.00	0.00	Pbhl

Survey

MD	Incl	Azim	TVD	N/S	E/W	VS	DLS	MapN	MapE	Comment
ft	deg	deg	ft	ft	ft	ft	deg/100ft	ft	ft	
5800.00	0.00	180.08	5800.00	0.00	0.00	0.00	0.00	434580.30	607196.70	
5877.04	0.00	180.08	5877.04	0.00	0.00	0.00	0.00	434580.30	607196.70	KOP
5900.00	2.30	180.08	5899.99	-0.46	0.00	0.46	10.00	434579.84	607196.70	
5950.00	7.30	180.08	5949.80	-4.64	-0.01	4.64	10.00	434575.66	607196.69	
6000.00	12.30	180.08	5999.06	-13.14	-0.02	13.14	10.00	434567.16	607196.68	
6050.00	17.30	180.08	6047.39	-25.91	-0.04	25.91	10.00	434554.39	607196.66	
6100.00	22.30	180.08	6094.42	-42.84	-0.06	42.84	10.00	434537.46	607196.64	
6150.00	27.30	180.08	6139.79	-63.80	-0.09	63.80	10.00	434516.50	607196.61	
6200.00	32.30	180.08	6183.17	-88.64	-0.12	88.64	10.00	434491.66	607196.58	
6250.00	37.30	180.08	6224.21	-117.16	-0.16	117.16	10.00	434463.14	607196.54	
6300.00	42.30	180.08	6262.62	-149.15	-0.21	149.15	10.00	434431.15	607196.49	
6350.00	47.30	180.08	6298.09	-184.37	-0.26	184.37	10.00	434395.93	607196.44	
6399.42	52.24	180.08	6330.00	-222.09	-0.31	222.09	10.00	434358.21	607196.39	Brushy Canyon A Sa
6400.00	52.30	180.08	6330.35	-222.55	-0.31	222.55	10.00	434357.75	607196.39	
6450.00	57.30	180.08	6359.17	-263.39	-0.37	263.39	10.00	434316.91	607196.33	
6500.00	62.30	180.08	6384.32	-306.59	-0.43	306.59	10.00	434273.71	607196.27	
6550.00	67.30	180.08	6405.60	-351.81	-0.49	351.81	10.00	434228.49	607196.21	
6600.00	72.30	180.08	6422.86	-398.72	-0.56	398.72	10.00	434181.58	607196.14	
6650.00	77.30	180.08	6435.97	-446.95	-0.63	446.95	10.00	434133.35	607196.07	
6700.00	82.30	180.08	6444.83	-496.15	-0.70	496.15	10.00	434084.15	607196.00	
6750.00	87.30	180.08	6449.36	-545.93	-0.77	545.93	10.00	434034.37	607195.93	
6777.04	90.00	180.08	6450.00	-572.96	-0.81	572.96	10.00	434007.34	607195.89	LP
6800.00	90.00	180.08	6450.00	-595.92	-0.84	595.92	0.00	433984.38	607195.86	



Weatherford

Wft Plan Report X Y's Oxy



Weatherford

DP-3

Company: Occidental Permian Ltd	Date: 9/13/2012	Time: 15:29:25	Page: 2
Field: Eddy Co, NM (Nad 27)	Co-ordinate (NE) Reference: Well: Cedar Canyon 28 #2H - Grid North		
Site: Cedar Canyon 28 #2H	Vertical (TVD) Reference: SITE 2945.0		
Well: Cedar Canyon 28 #2H	Section (VS) Reference: Well (0.00N 0.00E 180.08Azi)		
Wellpath: 1	Survey Calculation Method: Minimum Curvature	Db: Sybase	

Survey

MD ft	Incl deg	Azim deg	TVD ft	N/S ft	E/W ft	VS ft	DLS deg/100ft	MapN ft	MapE ft	Comment
6900.00	90.00	180.08	6450.00	-695.91	-0.98	695.92	0.00	433884.39	607195.72	
7000.00	90.00	180.08	6450.00	-795.91	-1.12	795.92	0.00	433784.39	607195.58	
7100.00	90.00	180.08	6450.00	-895.91	-1.26	895.92	0.00	433684.39	607195.44	
7200.00	90.00	180.08	6450.00	-995.91	-1.40	995.92	0.00	433584.39	607195.30	
7300.00	90.00	180.08	6450.00	-1095.91	-1.54	1095.92	0.00	433484.39	607195.16	
7400.00	90.00	180.08	6450.00	-1195.91	-1.68	1195.92	0.00	433384.39	607195.02	
7500.00	90.00	180.08	6450.00	-1295.91	-1.82	1295.92	0.00	433284.39	607194.88	
7600.00	90.00	180.08	6450.00	-1395.91	-1.96	1395.92	0.00	433184.39	607194.74	
7700.00	90.00	180.08	6450.00	-1495.91	-2.10	1495.92	0.00	433084.39	607194.60	
7800.00	90.00	180.08	6450.00	-1595.91	-2.25	1595.92	0.00	432984.39	607194.45	
7900.00	90.00	180.08	6450.00	-1695.91	-2.39	1695.92	0.00	432884.39	607194.31	
8000.00	90.00	180.08	6450.00	-1795.91	-2.53	1795.92	0.00	432784.39	607194.17	
8100.00	90.00	180.08	6450.00	-1895.91	-2.67	1895.92	0.00	432684.39	607194.03	
8200.00	90.00	180.08	6450.00	-1995.91	-2.81	1995.92	0.00	432584.39	607193.89	
8300.00	90.00	180.08	6450.00	-2095.91	-2.95	2095.92	0.00	432484.39	607193.75	
8400.00	90.00	180.08	6450.00	-2195.91	-3.09	2195.92	0.00	432384.39	607193.61	
8500.00	90.00	180.08	6450.00	-2295.91	-3.23	2295.92	0.00	432284.39	607193.47	
8600.00	90.00	180.08	6450.00	-2395.91	-3.37	2395.92	0.00	432184.39	607193.33	
8700.00	90.00	180.08	6450.00	-2495.91	-3.51	2495.92	0.00	432084.39	607193.19	
8800.00	90.00	180.08	6450.00	-2595.91	-3.65	2595.92	0.00	431984.39	607193.05	
8900.00	90.00	180.08	6450.00	-2695.91	-3.79	2695.92	0.00	431884.39	607192.91	
9000.00	90.00	180.08	6450.00	-2795.91	-3.93	2795.92	0.00	431784.39	607192.77	
9100.00	90.00	180.08	6450.00	-2895.91	-4.07	2895.92	0.00	431684.39	607192.63	
9200.00	90.00	180.08	6450.00	-2995.91	-4.22	2995.92	0.00	431584.39	607192.48	
9300.00	90.00	180.08	6450.00	-3095.91	-4.36	3095.92	0.00	431484.39	607192.34	
9400.00	90.00	180.08	6450.00	-3195.91	-4.50	3195.92	0.00	431384.39	607192.20	
9500.00	90.00	180.08	6450.00	-3295.91	-4.64	3295.92	0.00	431284.39	607192.06	
9600.00	90.00	180.08	6450.00	-3395.91	-4.78	3395.92	0.00	431184.39	607191.92	
9700.00	90.00	180.08	6450.00	-3495.91	-4.92	3495.92	0.00	431084.39	607191.78	
9800.00	90.00	180.08	6450.00	-3595.91	-5.06	3595.92	0.00	430984.39	607191.64	
9900.00	90.00	180.08	6450.00	-3695.91	-5.20	3695.92	0.00	430884.39	607191.50	
10000.00	90.00	180.08	6450.00	-3795.91	-5.34	3795.92	0.00	430784.39	607191.36	
10100.00	90.00	180.08	6450.00	-3895.91	-5.48	3895.92	0.00	430684.39	607191.22	
10200.00	90.00	180.08	6450.00	-3995.91	-5.62	3995.92	0.00	430584.39	607191.08	
10300.00	90.00	180.08	6450.00	-4095.91	-5.76	4095.92	0.00	430484.39	607190.94	
10400.00	90.00	180.08	6450.00	-4195.91	-5.90	4195.92	0.00	430384.39	607190.80	
10500.00	90.00	180.08	6450.00	-4295.91	-6.04	4295.92	0.00	430284.39	607190.66	
10600.00	90.00	180.08	6450.00	-4395.91	-6.18	4395.92	0.00	430184.39	607190.52	
10677.48	90.00	180.08	6450.00	-4473.40	-6.29	4473.40	0.00	430106.90	607190.41	Pbhl

Targets

Name	Description Dip	Dir	TVD ft	+N/-S ft	+E/-W ft	Map Northing ft	Map Easting ft	Latitude Deg Min Sec	Longitude Deg Min Sec
Pbhl			6450.00	-4473.40	-6.29	430106.90	607190.41	32 10 55.223 N	103 59 12.720 W



Weatherford

Wft Plan Report X Y's Oxy



Weatherford

DP-4

Company: Occidental Permian Ltd	Date: 9/13/2012	Time: 15:29:25	Page: 3
Field: Eddy Co. NM (Nad 27)	Co-ordinate(NE) Reference: Well Cedar Canyon 28 #2H- Grid North		
Site: Cedar Canyon 28 #2H	Vertical (TVD) Reference: SITE 2945.0		
Well: Cedar Canyon 28 #2H	Section (VS) Reference: Well (0:00N:0:00E:180:08Azi)		
Wellpath: 1	Survey Calculation Method: Minimum Curvature	Db: Sybase	

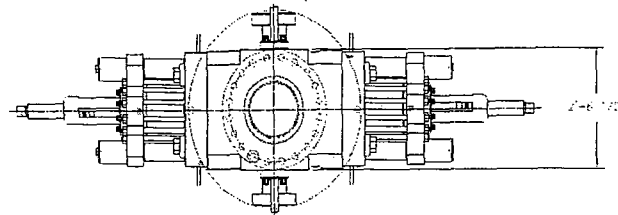
Casing Points

MD ft	TVD ft	Diameter in	Hole Size in	Name
545.00	545.00	0.000	0.000	Srfc. Csg.
3000.00	3000.00	0.000	0.000	Int. Csg.

Annotation

MD ft	TVD ft	
5877.04	5877.04	KOP
6777.04	6450.00	LP
10677.48	6450.00	Pbhl

BOP



LEGEND

- 1 - 1 1/8" - 10M FLANGED END GATE VALVE
- 2 - 1 1/8" - 10M FLANGED END GATE VALVE WITH DOUBLE STAMP ANNUAL INSPECTION
- 3 - 1 1/8" - 10M FLANGED END GATE VALVE
- 4 - 1 1/8" - 10M FLANGED END GATE VALVE
- 5 - 1 1/8" - 10M FLANGED END GATE VALVE
- 6 - 1 1/8" - 10M FLANGED END GATE VALVE
- 7 - 1 1/8" - 10M FLANGED END GATE VALVE
- 8 - 1 1/8" - 10M FLANGED END GATE VALVE
- 9 - 1 1/8" - 10M FLANGED END GATE VALVE
- 10 - 1 1/8" - 10M FLANGED END GATE VALVE
- 11 - 1 1/8" - 10M FLANGED END GATE VALVE
- 12 - 1 1/8" - 10M FLANGED END GATE VALVE
- 13 - 1 1/8" - 10M FLANGED END GATE VALVE
- 14 - 1 1/8" - 10M FLANGED END GATE VALVE
- 15 - 1 1/8" - 10M FLANGED END GATE VALVE
- 16 - 1 1/8" - 10M FLANGED END GATE VALVE
- 17 - 1 1/8" - 10M FLANGED END GATE VALVE
- 18 - 1 1/8" - 10M FLANGED END GATE VALVE
- 19 - 1 1/8" - 10M FLANGED END GATE VALVE
- 20 - 1 1/8" - 10M FLANGED END GATE VALVE
- 21 - 1 1/8" - 10M FLANGED END GATE VALVE
- 22 - 1 1/8" - 10M FLANGED END GATE VALVE
- 23 - 1 1/8" - 10M FLANGED END GATE VALVE
- 24 - 1 1/8" - 10M FLANGED END GATE VALVE
- 25 - 1 1/8" - 10M FLANGED END GATE VALVE
- 26 - 1 1/8" - 10M FLANGED END GATE VALVE
- 27 - 1 1/8" - 10M FLANGED END GATE VALVE
- 28 - 1 1/8" - 10M FLANGED END GATE VALVE
- 29 - 1 1/8" - 10M FLANGED END GATE VALVE
- 30 - 1 1/8" - 10M FLANGED END GATE VALVE
- 31 - 1 1/8" - 10M FLANGED END GATE VALVE
- 32 - 1 1/8" - 10M FLANGED END GATE VALVE
- 33 - 1 1/8" - 10M FLANGED END GATE VALVE
- 34 - 1 1/8" - 10M FLANGED END GATE VALVE
- 35 - 1 1/8" - 10M FLANGED END GATE VALVE
- 36 - 1 1/8" - 10M FLANGED END GATE VALVE
- 37 - 1 1/8" - 10M FLANGED END GATE VALVE
- 38 - 1 1/8" - 10M FLANGED END GATE VALVE
- 39 - 1 1/8" - 10M FLANGED END GATE VALVE
- 40 - 1 1/8" - 10M FLANGED END GATE VALVE
- 41 - 1 1/8" - 10M FLANGED END GATE VALVE
- 42 - 1 1/8" - 10M FLANGED END GATE VALVE
- 43 - 1 1/8" - 10M FLANGED END GATE VALVE
- 44 - 1 1/8" - 10M FLANGED END GATE VALVE
- 45 - 1 1/8" - 10M FLANGED END GATE VALVE
- 46 - 1 1/8" - 10M FLANGED END GATE VALVE
- 47 - 1 1/8" - 10M FLANGED END GATE VALVE
- 48 - 1 1/8" - 10M FLANGED END GATE VALVE
- 49 - 1 1/8" - 10M FLANGED END GATE VALVE
- 50 - 1 1/8" - 10M FLANGED END GATE VALVE
- 51 - 1 1/8" - 10M FLANGED END GATE VALVE
- 52 - 1 1/8" - 10M FLANGED END GATE VALVE
- 53 - 1 1/8" - 10M FLANGED END GATE VALVE
- 54 - 1 1/8" - 10M FLANGED END GATE VALVE
- 55 - 1 1/8" - 10M FLANGED END GATE VALVE
- 56 - 1 1/8" - 10M FLANGED END GATE VALVE
- 57 - 1 1/8" - 10M FLANGED END GATE VALVE
- 58 - 1 1/8" - 10M FLANGED END GATE VALVE
- 59 - 1 1/8" - 10M FLANGED END GATE VALVE
- 60 - 1 1/8" - 10M FLANGED END GATE VALVE
- 61 - 1 1/8" - 10M FLANGED END GATE VALVE
- 62 - 1 1/8" - 10M FLANGED END GATE VALVE
- 63 - 1 1/8" - 10M FLANGED END GATE VALVE
- 64 - 1 1/8" - 10M FLANGED END GATE VALVE
- 65 - 1 1/8" - 10M FLANGED END GATE VALVE
- 66 - 1 1/8" - 10M FLANGED END GATE VALVE
- 67 - 1 1/8" - 10M FLANGED END GATE VALVE
- 68 - 1 1/8" - 10M FLANGED END GATE VALVE
- 69 - 1 1/8" - 10M FLANGED END GATE VALVE
- 70 - 1 1/8" - 10M FLANGED END GATE VALVE
- 71 - 1 1/8" - 10M FLANGED END GATE VALVE
- 72 - 1 1/8" - 10M FLANGED END GATE VALVE
- 73 - 1 1/8" - 10M FLANGED END GATE VALVE
- 74 - 1 1/8" - 10M FLANGED END GATE VALVE
- 75 - 1 1/8" - 10M FLANGED END GATE VALVE
- 76 - 1 1/8" - 10M FLANGED END GATE VALVE
- 77 - 1 1/8" - 10M FLANGED END GATE VALVE
- 78 - 1 1/8" - 10M FLANGED END GATE VALVE
- 79 - 1 1/8" - 10M FLANGED END GATE VALVE
- 80 - 1 1/8" - 10M FLANGED END GATE VALVE
- 81 - 1 1/8" - 10M FLANGED END GATE VALVE
- 82 - 1 1/8" - 10M FLANGED END GATE VALVE
- 83 - 1 1/8" - 10M FLANGED END GATE VALVE
- 84 - 1 1/8" - 10M FLANGED END GATE VALVE
- 85 - 1 1/8" - 10M FLANGED END GATE VALVE
- 86 - 1 1/8" - 10M FLANGED END GATE VALVE
- 87 - 1 1/8" - 10M FLANGED END GATE VALVE
- 88 - 1 1/8" - 10M FLANGED END GATE VALVE
- 89 - 1 1/8" - 10M FLANGED END GATE VALVE
- 90 - 1 1/8" - 10M FLANGED END GATE VALVE
- 91 - 1 1/8" - 10M FLANGED END GATE VALVE
- 92 - 1 1/8" - 10M FLANGED END GATE VALVE
- 93 - 1 1/8" - 10M FLANGED END GATE VALVE
- 94 - 1 1/8" - 10M FLANGED END GATE VALVE
- 95 - 1 1/8" - 10M FLANGED END GATE VALVE
- 96 - 1 1/8" - 10M FLANGED END GATE VALVE
- 97 - 1 1/8" - 10M FLANGED END GATE VALVE
- 98 - 1 1/8" - 10M FLANGED END GATE VALVE
- 99 - 1 1/8" - 10M FLANGED END GATE VALVE
- 100 - 1 1/8" - 10M FLANGED END GATE VALVE

SHAPIER VALVE - COUPLER SPHERICAL
ANNULAR PREVENTER (API 16A)
MONOGRAMMED, 13 5/8" - 10M WP,
10M BOTTOM FLANGE - 5V
STUDDED TOP (WEIGHT = 14,000
LBS WITH SHAPIER AND 10M HOT
OIL RESISTANT SPENTINITE
ELEMENT)

CAVERON UM COUPLE 1
RAM-TYPE PREVENTER (API 16A)
MONOGRAMMED, 13 5/8" - 10M
WP, WITH 5" CAVERON PIPE
RAMS (CAVERON FRONT PACKERS
& TOP SEALS IN TOP CAVERON
AND CAVERON OR PACKING
GROSS RAMS IN BOTTOM CAVERON)
BOTTOM FLANGE X STUDDED
TOP (WEIGHT = 21,100 LBS
WITH RAMS)

13 5/8" - 10M WP
CAVERON DRILLING SPOOL
(API 16A MONOGRAMMED)
STUDDED TOP X FLANGED BOTTOM
WITH 4 1 1/8" - 10M WP FLANGED OUTLETS
(WEIGHT APPROXIMATELY 5,000 LBS)

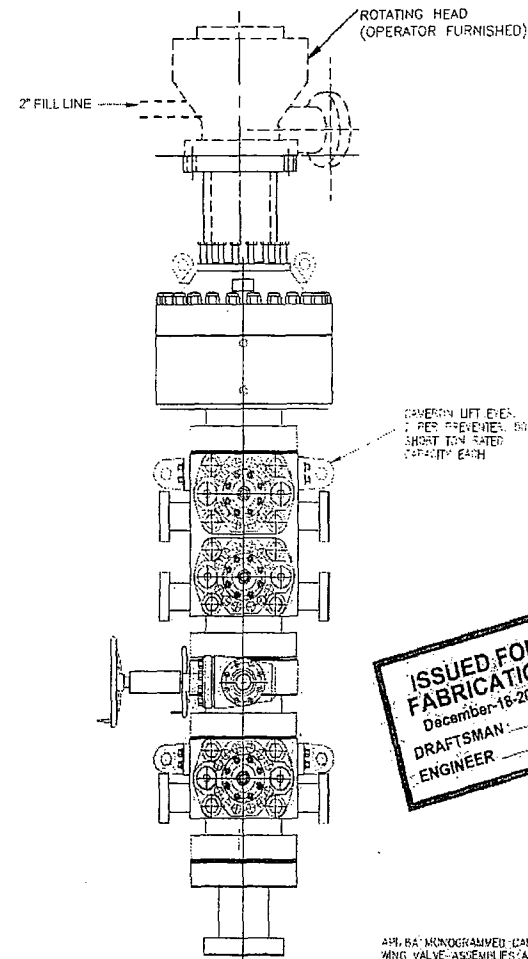
CAVERON UM SINGLE RAM-TYPE
PREVENTER (API 16A)
MONOGRAMMED, 13 5/8" - 10M WP,
WITH 5" CAVERON PIPE RAMS
(CAVERON FRONT PACKERS & TOP
SEALS) BOTTOM FLANGE X
STUDDED TOP
WEIGHT = 10,000 LBS

HSP FURNISHED
13 5/8" - 10M x 13 5/8" - 5M
ADAPTER SPOOL 2' - 0" LONG

13 5/8" - 10M BOP STACK WITH 13 5/8" - 5M ANNULAR

PROPRIETARY

THIS DRAWING AND THE IDEAS AND INFORMATION CONTAINED
HEREIN ARE PROPRIETARY AND ARE NOT TO BE
REPRODUCED, IN ANY MANNER, WITHOUT THE WRITTEN
CONSENT OF HELMERICH & PAYNE INTERNATIONAL DRILLING CO.



ISSUED FOR
FABRICATION
December-18-2007
DRAFTSMAN
ENGINEER

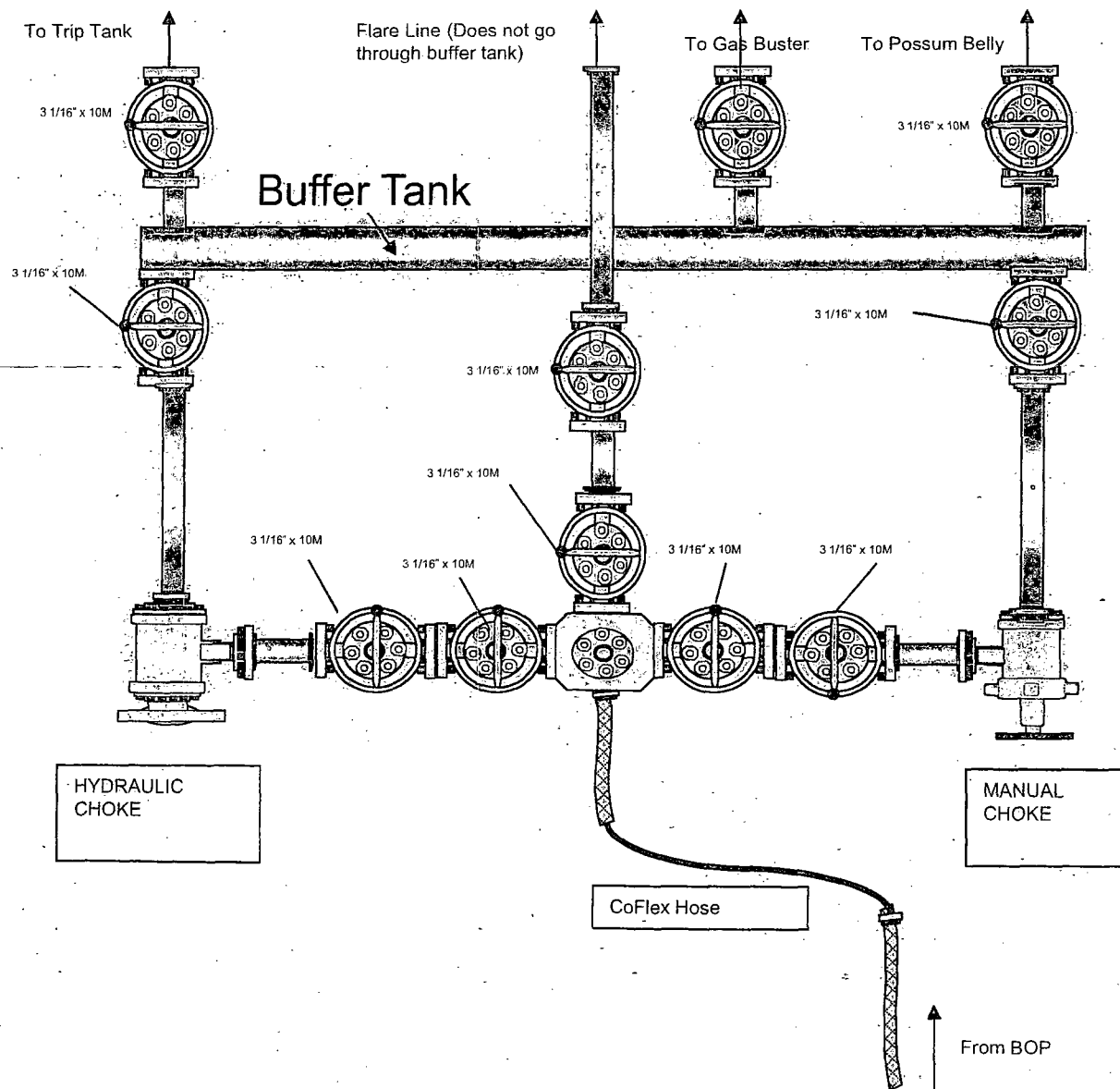
API 16A MONOGRAMMED CAVERON CHOKES AND KILL
ING VALVE ASSEMBLIES ARE NOT SHOWN FOR
CLARITY

WEIGHTS DO NOT INCLUDE HOSES, ADAPTER SPOOLS
OR QUICK CONNECT FITTINGS

ENGINEERING APPROVAL		DATE	TITLE
12/18/07	ADDED SHEET 13	AV	13 5/8" - 10M BOP 3 RAM STACK
1-10-07	CAVERON FRONT PACKERS ADDED WEIGHTS 13 5/8" - 10M AND 10M GROSS RAMS ADDED	JIC	FLEXRIG3
4-24-07	ADDED TO SPACER ADAPTER SPOOL	WJG	CUSTOMER: H&P
02-07-07	ADDED ADAPTER SPOOL	WAL	PROJECT: FLEXRIG3
05-13-07	CORRECTED GROSS STACK	WAL	DRAWN: NTS
05-13-07	CORRECTED GROSS STACK	WAL	DATE: 6-5-07
05-13-07	CORRECTED GROSS STACK	WAL	DWG NO: 2.10-P1-07
05-13-07	CORRECTED GROSS STACK	WAL	SCALE: 3/4"=1'
05-13-07	CORRECTED GROSS STACK	WAL	SHEET: 1 OF 3
05-13-07	CORRECTED GROSS STACK	WAL	PER: E

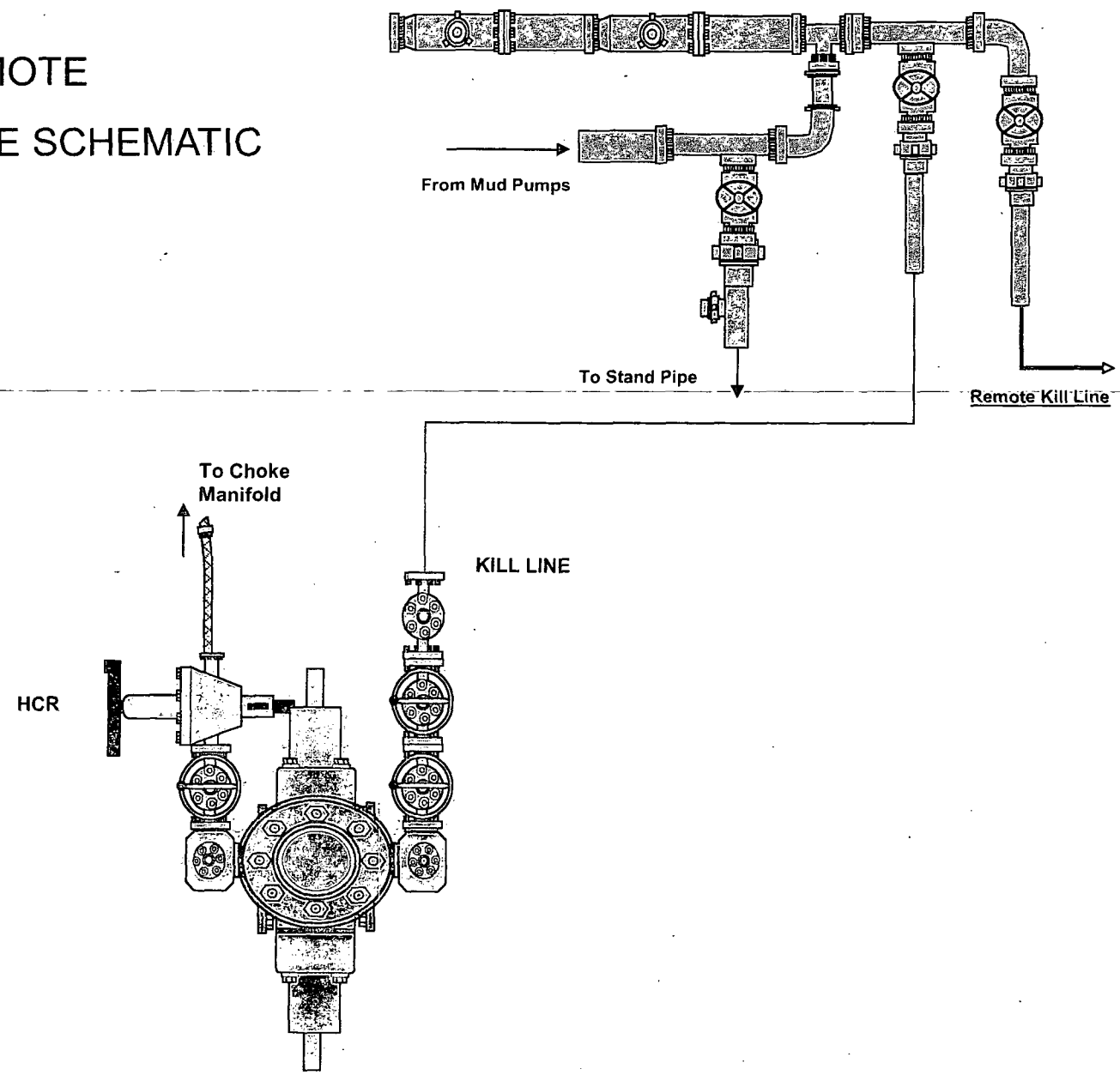
Chk Mnt 1d-1

FLEX3 STD CHOKE MANIFOLD (COMPREHENSIVE)

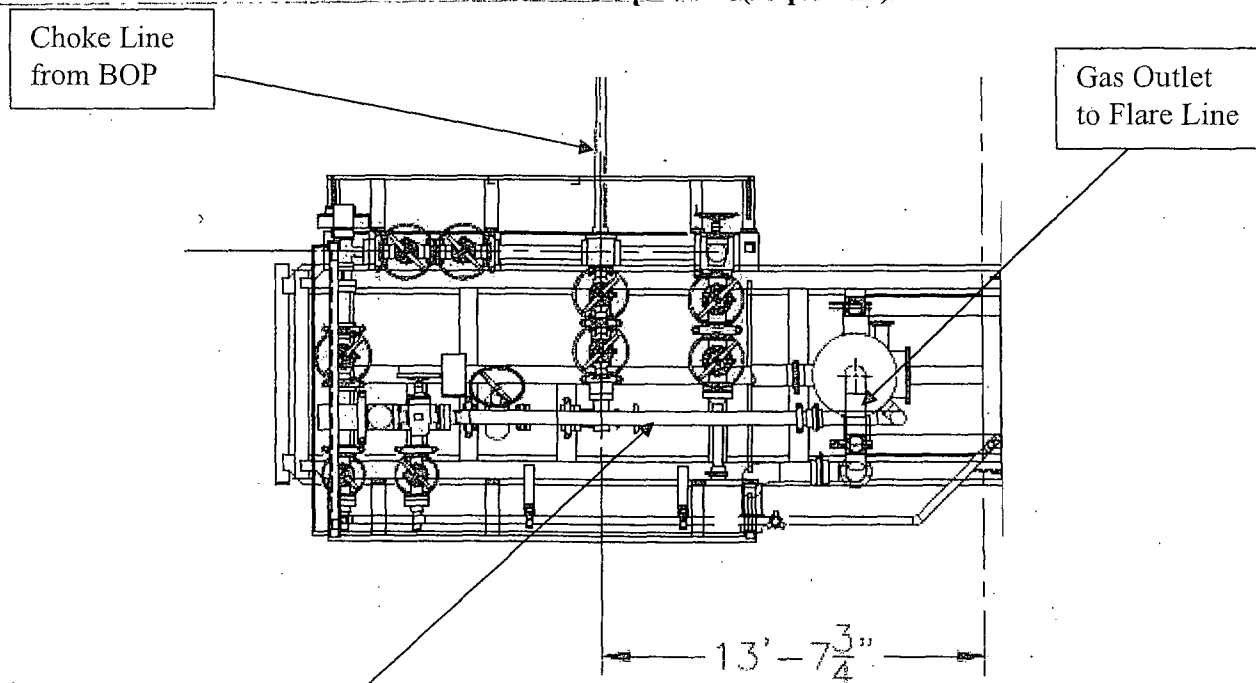


CM-2

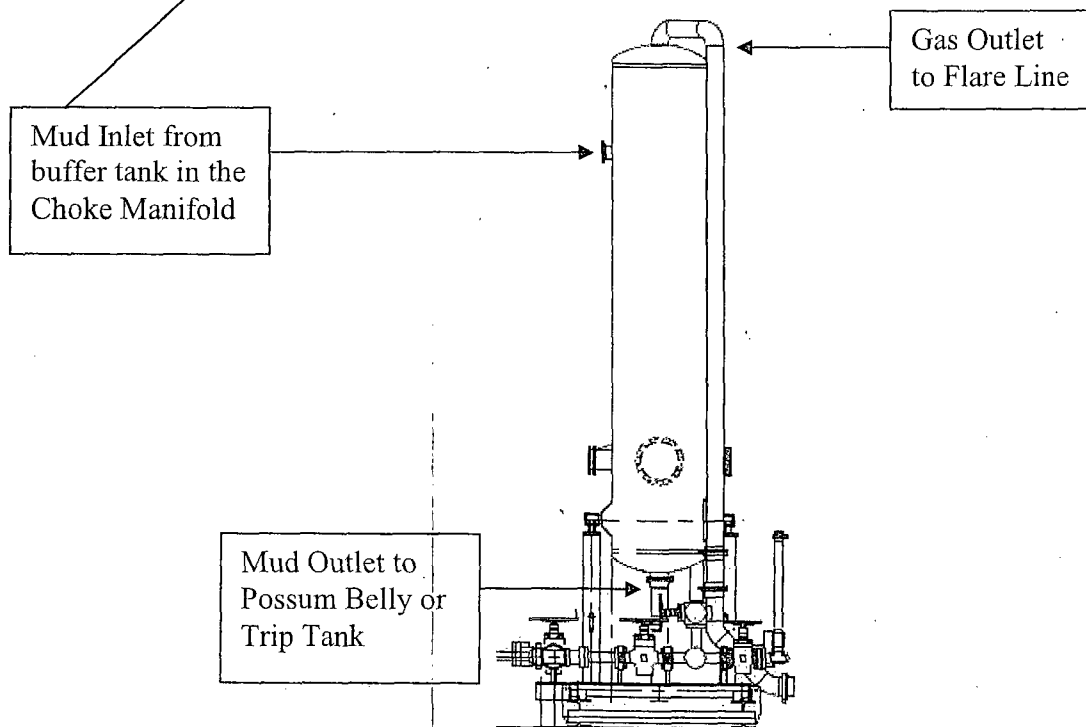
10M REMOTE KILL LINE SCHEMATIC



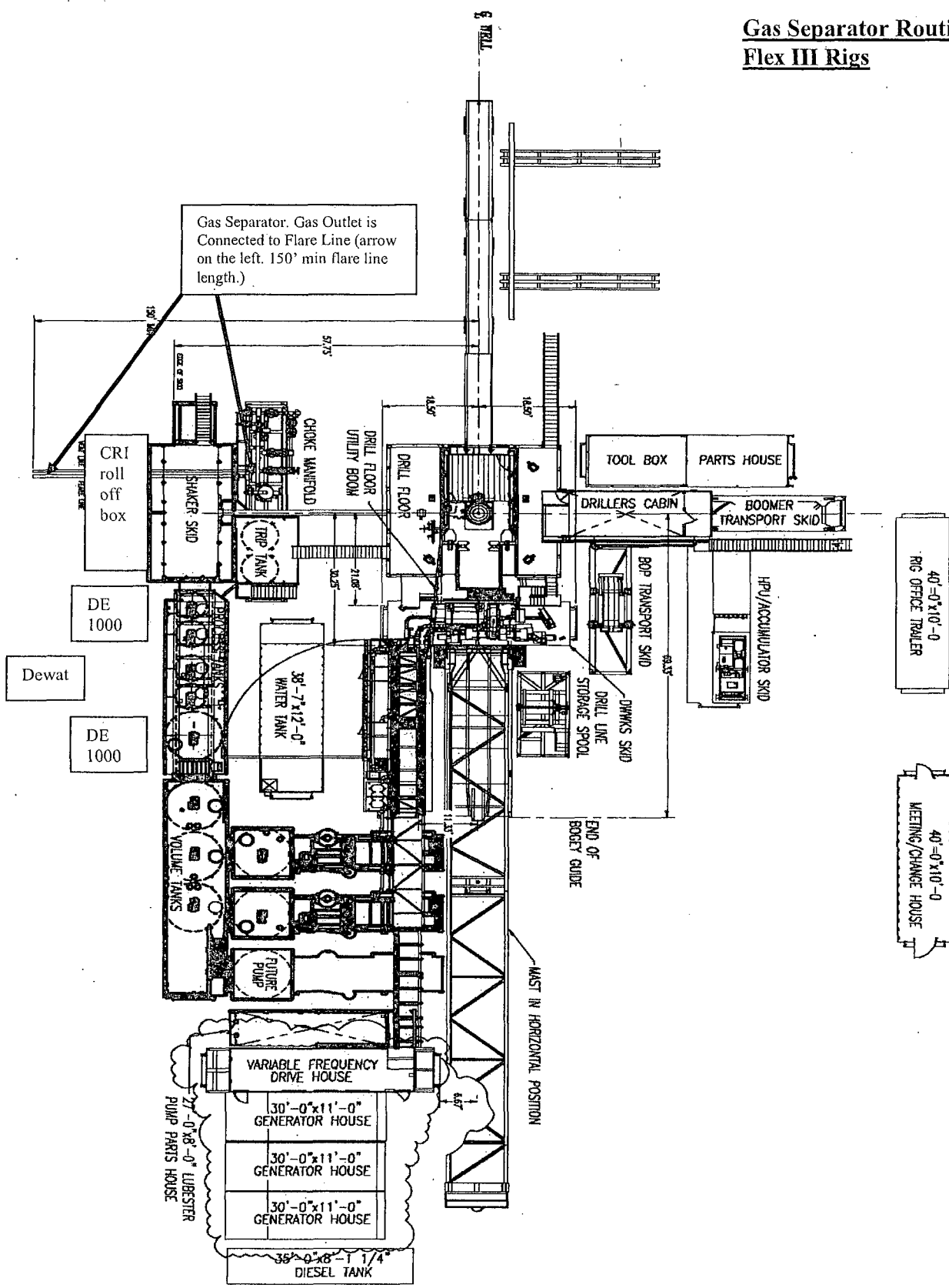
Choke Manifold – Gas Separator (Top View)



Choke Manifold – Gas Separator (Side View)



Gas Separator Routing Flex III Rigs





Fluid Technology

Quality Document

CERTIFICATE OF CONFORMITY

Supplier : CONTITECH RUBBER INDUSTRIAL KFT.
Equipment : 6 pcs. Choke and Kill Hose with installed couplings
Type : 3" x 10,67 m WP: 10000 psi
Supplier File Number : 412638
Date of Shipment : April. 2008
Customer : Phoenix Beattie Co.
Customer P.o. : 002491
Referenced Standards
/ Codes / Specifications : API Spec 16 C
Serial No.: 52754,52755,52776,52777,52778,52782

STATEMENT OF CONFORMITY

We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.

COUNTRY OF ORIGIN HUNGARY/EU

Signed : 

Position: Q.C. Manager

ContiTech Rubber
Industrial Kft.
Quality Control Dept.
(1)

Date: 04. April. 2008



Material Identification Certificate

[illegible]

We hereby certify that these goods have been inspected by our Quality Management System, and to the best of our knowledge are found to conform to relevant industry standards within the requirements of the purchase order as issued to Phoenix Beattie Corporation.

05/23/08

Coffex Hose Certification

FH-4

Coflex Hose Certification

Form No 100/12

**Phoenix Beattie Corp**

11535 Brittmoore Park Drive
Houston, TX 77041
Tel: (832) 327-0141
Fax: (832) 327-0148
E-mail: mail@phoenixbeattie.com
www.phoenixbeattie.com

Delivery Note

Customer Order Number	370-369-001	Delivery Note Number	003078	Page	1
Customer / Invoice Address HELMERICH & PAYNE INT'L DRILLING CO 1437 SOUTH BOULDER TULSA, OK 74119		Delivery / Address HELMERICH & PAYNE IDC ATTN: JOE STEPHENSON - RIG 370 13609 INDUSTRIAL ROAD HOUSTON, TX 77015			

Customer Acc No	Phoenix Beattie Contract Manager	Phoenix Beattie Reference	Date
H01	JJL	006330	05/23/2008

Item No	Beattie Part Number / Description	Qty Ordered	Qty Sent	Qty To Follow
1	HP10CK3A-35-4F1 3" 10K 16C C&K HOSE x 35ft OAL CW 4.1/16" API SPEC FLANGE E/ End 1: 4.1/16" 10Kpsi API Spec 6A Type 6BX Flange End 2: 4.1/16" 10Kpsi API Spec 6A Type 6BX Flange c/w BX155 Standard ring groove at each end Suitable for H2S Service Working pressure: 10,000psi Test pressure: 15,000psi Standard: API 16C Full specification Armor Guarding: Included Fire Rating: Not Included Temperature rating: -20 Deg C to +100 Deg C	1	1	0
2	SECK3-HPF3 LIFTING & SAFETY EQUIPMENT TO SUIT HP10CK3-35-F1 2 x 160mm ID Safety Clamps 2 x 244mm ID Lifting Collars & element C's 2 x 7ft Stainless Steel wire rope 3/4" OD 4 x 7.75t Shackles	1	1	0
3	SC725-200CS SAFETY CLAMP 200MM 7.25T C/S GALVANISED	1	1	0

Continued...

All goods remain the property of Phoenix Beattie until paid for in full. Any damage or shortage on this delivery must be advised within 5 days.
Returns may be subject to a handling charge.

Coflex Hose Certification

Continental
CONTITECH

Fluid Technology

Quality Document

QUALITY CONTROL INSPECTION AND TEST CERTIFICATE				CERT. N°: 746	
PURCHASER: Phoenix Beattie Co.				P.O. N°: 002491	
CONTITECH ORDER N°: 412638		HOSE TYPE: 3" ID Choke and Kill Hose			
HOSE SERIAL N°: 52777		NOMINAL / ACTUAL LENGTH: 10,67 m			
W.P. 68,96 MPa 10000 psi		T.P. 103,4 MPa 15000 psi		Duration: 60 min.	
Pressure test with water at ambient temperature <p style="text-align: center;">See attachment. (1 page)</p>					
↑ 10 mm = 10 Min. → 10 mm = 25 MPa					
COUPLINGS					
Type		Serial N°		Quality	
3" coupling with 4 1/16" Flange end		917 913		AISI 4130 AISI 4130	
				Heat N° T7998A 26984	
INFOCHIP INSTALLED				API Spec 16 C Temperature rate: "B"	
All metal parts are flawless					
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.					
Date: 04. April. 2008		Inspector		Quality Control ContiTech Rubber Industrial Kit Quality Control Dept. (1)	

FH-6

Coflex Hose Certification

Form No 100/12

**Phoenix Beattie Corp**

11535 Brittmoore Park Drive
Houston, TX 77041
Tel: (832) 327-0141
Fax: (832) 327-0148
E-mail: mail@phoenixbeattie.com
www.phoenixbeattie.com

Delivery Note

Customer Order Number	370-369-001	Delivery Note Number	003078	Page	2
Customer / Invoice Address HELMERICH & PAYNE INT'L DRILLING CO 1437 SOUTH BOULDER TULSA, OK 74119		Delivery / Address HELMERICH & PAYNE IDC ATTN: JOE STEPHENSON - RIG 370 13609 INDUSTRIAL ROAD HOUSTON, TX 77015			

Customer Acc No	Phoenix Beattie Contract Manager	Phoenix Beattie Reference	Date
H01	JJL	006330	05/23/2008

Item No	Beattie Part Number / Description	Qty Ordered	Qty Sent	Qty To Follow
4	SC725-132CS SAFETY CLAMP 132MM 7.25T C/S GALVANIZED C/W BOLTS	1	1	0
5	00CERT-HYDRO HYDROSTATIC PRESSURE TEST CERTIFICATE	1	1	0
6	00CERT-LOAD LOAD TEST CERTIFICATES	1	1	0
7	00FREIGHT INBOUND / OUTBOUND FREIGHT PRE-PAY & ADD TO FINAL INVOICE NOTE: MATERIAL MUST BE ACCOMPANIED BY PAPERWORK INCLUDING THE PURCHASE ORDER, RIG NUMBER TO ENSURE PROPER PAYMENT	1	1	0

Phoenix Beattie Inspection Signature :

Received In Good Condition : Signature

Print Name

Date

All goods remain the property of Phoenix Beattie until paid for in full. Any damage or shortage on this delivery must be advised within 5 days.
Returns may be subject to a handling charge.

75'

40'

SCOMI OILTOOLS DEWATERING SYSTEM

POLYMER TANK

ACID TANK

SCOMI OILTOOLS DE-1000

SCOMI OILTOOLS DE-1000

CRI ROLLOFF BOX

Labels on the plan include: POLYMER TANK, ACID TANK, SCOMI OILTOOLS DEWATERING SYSTEM, SCOMI OILTOOLS DE-1000 (two locations), and CRI ROLLOFF BOX. The plan shows a complex arrangement of equipment within a mobile unit, including tanks, processing systems, and a roll-off box.

[illegible]

40'

75'

SCOMI OILTOOLS DEWATERING SYSTEM

SCOMI OILTOOLS DE-1000

PUMP 3 x 2

POLYMER TANK

SCOMI OILTOOLS DE-1000

OIL ROLLOFF BOX

PUMP 3 x 2

ITEM	DESCRIPTION	QTY	UNIT	REMARKS
1	SCHEMATIC MATERIAL SHALL BE AS PER ATTACHED			
2	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
3	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
4	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
5	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
6	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
7	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
8	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
9	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
10	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
11	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
12	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
13	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
14	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
15	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
16	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
17	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
18	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
19	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
20	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
21	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
22	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
23	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
24	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
25	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
26	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
27	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
28	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
29	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
30	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
31	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
32	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
33	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
34	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
35	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
36	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
37	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
38	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
39	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
40	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
41	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
42	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
43	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
44	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
45	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
46	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
47	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
48	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
49	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
50	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
51	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
52	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
53	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
54	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
55	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
56	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
57	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
58	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
59	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
60	ALL PIPING SHALL BE 4" NPS 40 WELDED OR 4" NPS 40 B			
61				

This detailed layout plan illustrates the functional areas and equipment of an offshore drilling rig. The plan is oriented with the derrick at the top. Key components include:

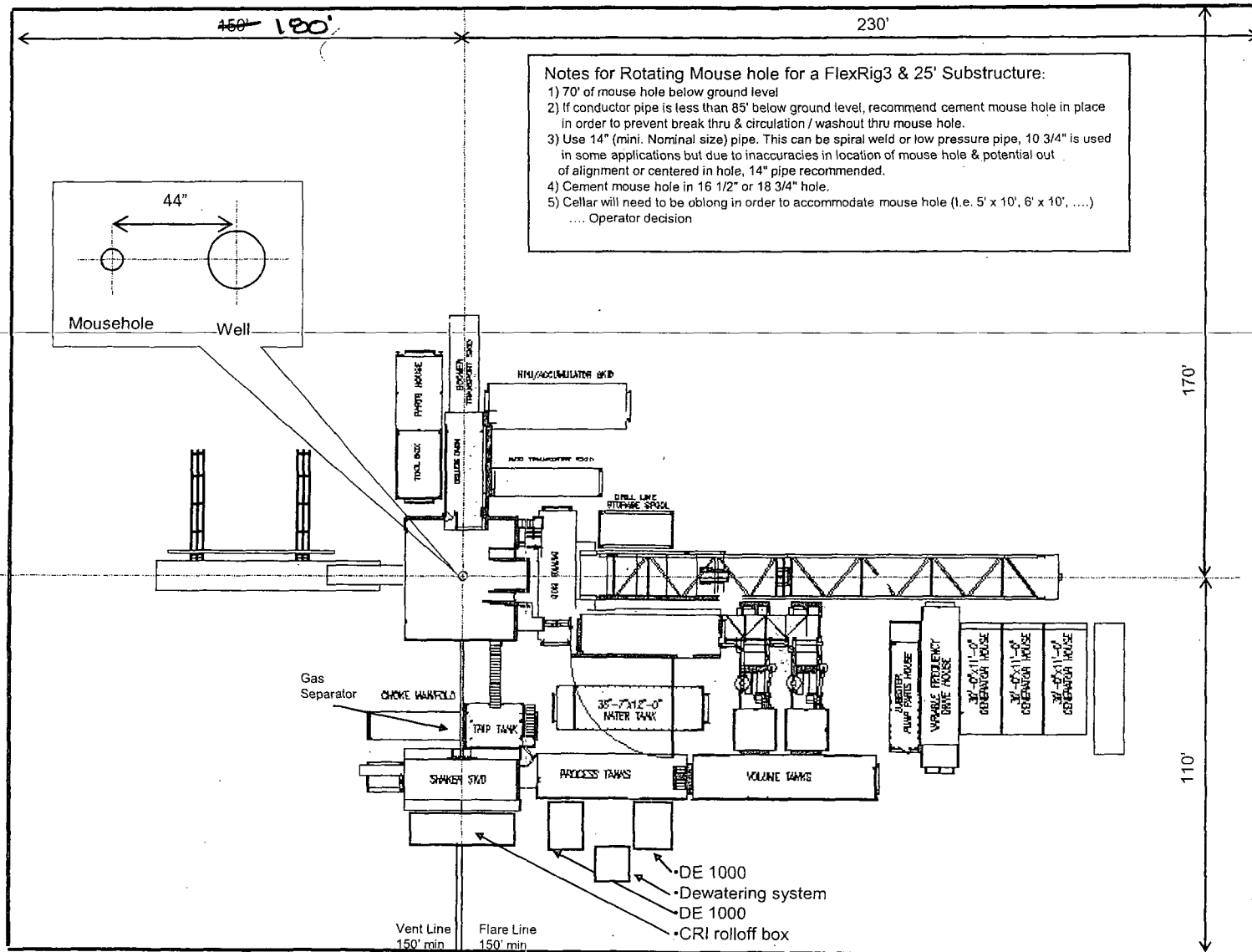
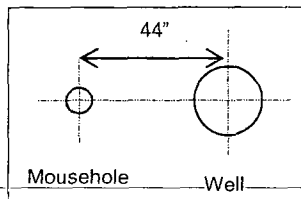
- Top Section:** DERRICK, 5" WELL, and associated structural elements.
- Drilling Area:** DRILL FLOOR, DRILL FLOOR, DRILL FLOOR, and DRILL FLOOR, along with a CHOKE MANIFOLD and UTILITY BOOM.
- Support and Storage:** TOOL BOX, PARTS HOUSE, DRILLERS CABIN, BOOMER TRANSPORT SKID, BOP TRANSPORT SKID, DRINKS SKID, DRILL LINE STORAGE SPOOL, and END OF BOCKET GUIDE.
- Fluid Handling:** GAS Separator, SHAKER SKID, TRIP TANK, 38'-7"x12'-0" WATER TANK, and 30'-0"x11'-0" GENERATOR HOUSE.
- Power and Pumps:** VARIABLE FREQUENCY DRIVE HOUSE, 30'-0"x11'-0" GENERATOR HOUSE, 30'-0"x11'-0" GENERATOR HOUSE, 30'-0"x11'-0" GENERATOR HOUSE, 35'-0"x8'-1 1/4" DIESEL TANK, and 27'-0"x8'-0" LIBBERSTER PUMP PARTS HOUSE.
- Other Equipment:** CRI roll off box, DE 1000, Dewat, DE 1000, VOLUME TANKS, and PUMP PUMP.
- Structural and Orientation:** 130' DIM, 57'5", 18.50', 18.50', 18.50', 21.00', 10.25', 69.15', 11.15', 6.87', and MAINT IN HORIZONTAL POSITION.

OXY FLEX III PAD (SCOMI Closed Loop System)

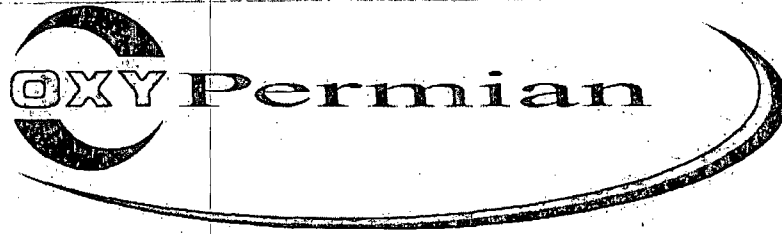
Level Area-No Caliche-For Offices and Living Quarters

Notes for Rotating Mouse hole for a FlexRig3 & 25' Substructure:

- 1) 70' of mouse hole below ground level
- 2) If conductor pipe is less than 85' below ground level, recommend cement mouse hole in place in order to prevent break thru & circulation / washout thru mouse hole.
- 3) Use 14" (mini. Nominal size) pipe. This can be spiral weld or low pressure pipe, 10 3/4" is used in some applications but due to inaccuracies in location of mouse hole & potential out of alignment or centered in hole, 14" pipe recommended.
- 4) Cement mouse hole in 16 1/2" or 18 3/4" hole.
- 5) Cellar will need to be oblong in order to accommodate mouse hole (i.e. 5' x 10', 6' x 10',)
..... Operator decision



2





**Permian Drilling
Hydrogen Sulfide Drilling Operations Plan
Cedar Canyon 28 Federal #2H**


Open drill site. No homes or buildings are near the proposed location.

1. Escape

Personnel shall escape upwind of wellbore in the event of an emergency gas release. Escape can take place through the lease road on the South side of the location. Personnel need to move to a safe distance and block the entrance to location. If the primary route is not an option due to the wind direction, then a secondary egress route should be taken.

 H2S Detectors—At least three detectors will be installed: bell nipple, rig floor and Shakers.

 Briefing Areas. At least two briefing areas will be placed, 90 deg off.

 Wind direction indicators. Visible from rig floor and from the mud pits area.

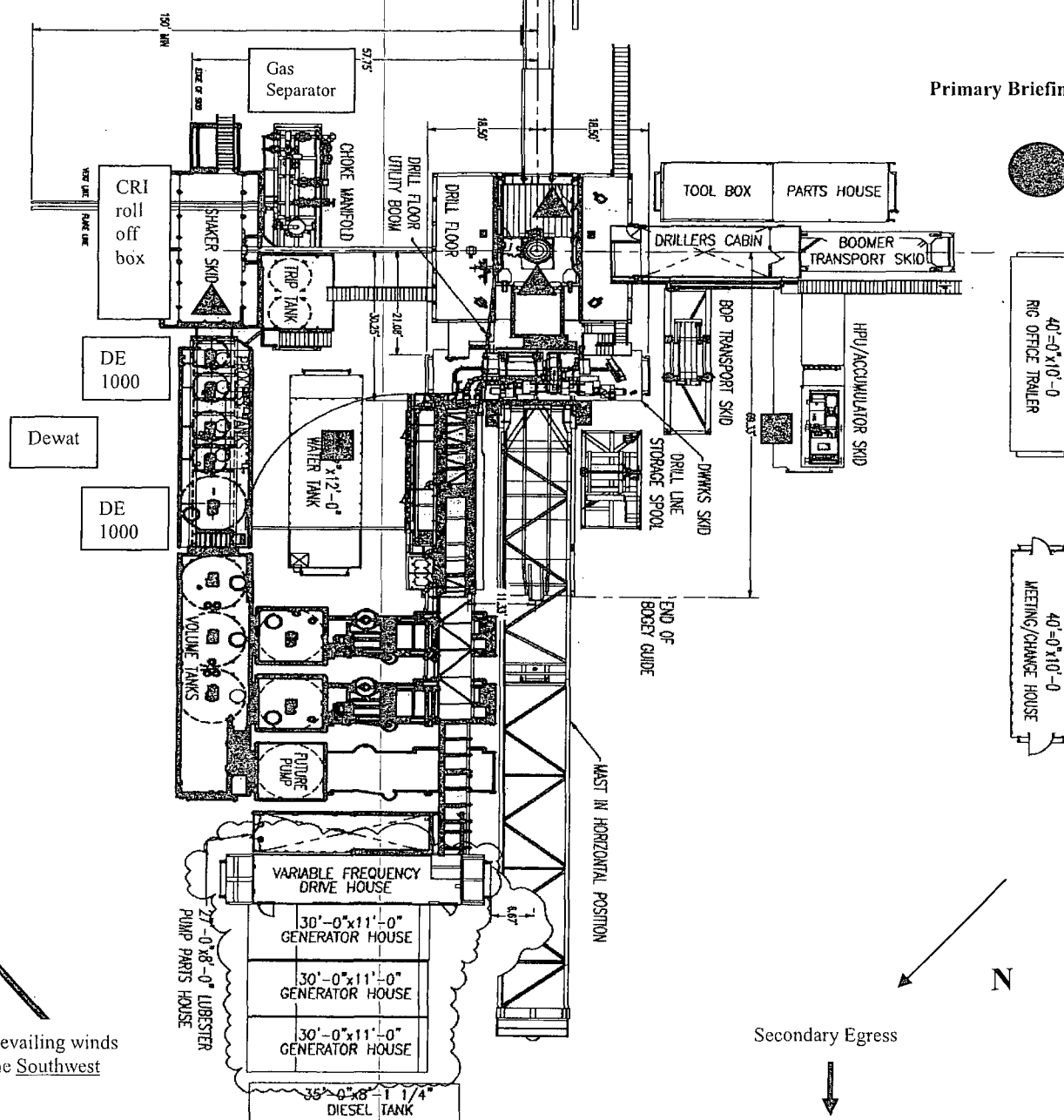
A gas buster is connected to both the choke manifold and flowline outlets.

Rig Layout

Secondary Briefing Area

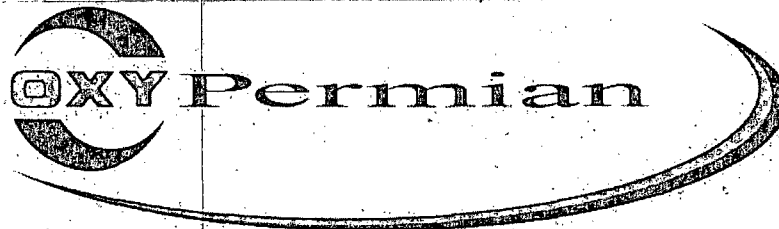
Exit to road. Caution sign placed here.

Primary Briefing Area



WIND: Prevailing winds are from the Southwest

Secondary Egress



Permian Drilling Hydrogen Sulfide Drilling Operations Plan New Mexico

Scope

This contingency plan establishes guidelines for the public, all company employees, and contract employees who's work activities may involve exposure to hydrogen sulfide (H₂S) gas.

While drilling this well, it is possible to encounter H₂S bearing formations. At all times, the first barrier to control H₂S emissions will be the drilling fluid, which will have a density high enough to control influx.

Objective

1. Provide an immediate and predetermined response plan to any condition when H₂S is detected. All H₂S detections in excess of 10 parts per million (ppm) concentration are considered an Emergency.
2. Prevent any and all accidents, and prevent the uncontrolled release of hydrogen sulfide into the atmosphere.
3. Provide proper evacuation procedures to cope with emergencies.
4. Provide immediate and adequate medical attention should an injury occur.

Discussion

Implementation:	This plan with all details is to be fully implemented before drilling to <u>commence</u> .
Emergency response Procedure:	This section outlines the conditions and denotes steps to be taken in the event of an emergency.
Emergency equipment Procedure:	This section outlines the safety and emergency equipment that will be required for the drilling of this well.
Training provisions:	This section outlines the training provisions that must be adhered to prior to drilling.
Drilling emergency call lists:	Included are the telephone numbers of all persons to be contacted should an emergency exist.
Briefing:	This section deals with the briefing of all people involved in the drilling operation.
Public safety:	Public safety personnel will be made aware of any potential evacuation and any additional support needed.
Check lists:	Status check lists and procedural check lists have been included to insure adherence to the plan.
General information:	A general information section has been included to supply support information.

Hydrogen Sulfide Training

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on the well:

1. The hazards and characteristics of H₂S.
2. Proper use and maintenance of personal protective equipment and life support systems.
3. H₂S detection.
4. Proper use of H₂S detectors, alarms, warning systems, briefing areas, evacuation procedures and prevailing winds.
5. Proper techniques for first aid and rescue procedures.
6. Physical effects of hydrogen sulfide on the human body.
7. Toxicity of hydrogen sulfide and sulfur dioxide.
8. Use of SCBA and supplied air equipment.
9. First aid and artificial respiration.
10. Emergency rescue.

In addition, supervisory personnel will be trained in the following areas:

1. The effects of H₂S on metal components. If high tensile strength tubular is to be used, personnel will be trained in their special maintenance requirements.
2. Corrective action and shut-in procedures when drilling a well, blowout prevention and well control procedures.
3. The contents and requirements of the H₂S Drilling Operations Plan.

H₂S training refresher must have been taken within one year prior to drilling the well. Specifics on the well to be drilled will be discussed during the pre-spud meeting. H₂S and well control (choke) drills will be performed while drilling the well, at least on a weekly basis. This plan shall be available in the well site. All personnel will be required to carry the documentation proving that the H₂S training has been taken.

Service company and visiting personnel

- A. Each service company that will be on this well will be notified if the zone contains H₂S.
- B. Each service company must provide for the training and equipment of their employees before they arrive at the well site.
- C. Each service company will be expected to attend a well site briefing

Emergency Equipment Requirements

1. Well control equipment

The well shall have hydraulic BOP equipment for the anticipated pressures. Equipment is to be tested on installation and follow Oxy Well Control standard, as well as BLM Onshore Order #2.

Special control equipment:

- A. Hydraulic BOP equipment with remote control on ground.
- B. Rotating head
- C. Gas buster equipment shall be installed before drilling out of surface pipe.

2. Protective equipment for personnel

- A. Four (4) 30-minute positive pressure air packs (2 at each briefing area) on location.
- B. Adequate fire extinguishers shall be located at strategic locations.
- C. Radio / cell telephone communication will be available at the rig.
 - Rig floor and trailers.
 - Vehicle.

3. Hydrogen sulfide sensors and alarms

- A. H₂S sensor with alarms will be located on the rig floor, at the bell nipple, and at the flow line. These monitors will be set to alarm at 10 ppm with strobe light, and audible alarm.
- B. Hand operated detectors with tubes.
- C. H₂S monitor tester (to be provided by contract Safety Company.)
- D. There shall be one combustible gas detector on location at all times.

4. Visual Warning Systems

- A. One sign located at each location entrance with the following language:

**Caution – potential poison gas
Hydrogen sulfide
No admittance without authorization**

Wind sock – wind streamers:

- A. One 36" (in length) wind sock located at protection center, at height visible from rig floor.
- B. One 36" (in length) wind sock located at height visible from pit areas.

Condition flags

- A. One each condition flag to be displayed to denote conditions.

green – normal conditions
yellow – potential danger
red – danger, H₂S present.

- B. Condition flag shall be posted at each location sign entrance.

5. Mud Program

The mud program is designed to minimize the risk of having H₂S and other formation fluids at surface. Proper mud weight and safe drilling practices will be applied. H₂S scavengers will be used to minimize the hazards while drilling. Below is a summary of the drilling program.

Mud inspection devices:

Garrett gas train or hatch tester for inspection of sulfide concentration in mud system.

6. Metallurgy

- A. Drill string, casing, tubing, wellhead, blowout preventers, drilling spools or adapters, kill lines, choke manifold, lines and valves shall be suitable for the H₂S service.
- B. All the elastomers, packing, seals and ring gaskets shall be suitable for H₂S service.

7. Well Testing

No drill stem test will be performed on this well.

8. Evacuation plan

Evacuation routes should be established prior to well spud for each well and discussed with all rig personnel.

9. Designated area

- A. Parking and visitor area: all vehicles are to be parked at a predetermined safe distance from the wellhead.
- B. There will be a designated smoking area.
- C. Two briefing areas on either side of the location at the maximum allowable distance from the well bore so they offset prevailing winds perpendicularly, or at a 45-degree angle if wind direction tends to shift in the area.

Emergency procedures

- A. In the event of any evidence of H₂S level above 10 ppm, take the following steps:
 - 1. The Driller will pick up off bottom, shut down the pumps, slow down the pipe rotation.
 - 2. Secure and don escape breathing equipment, report to the upwind designated safe briefing / muster area.
 - 3. All personnel on location will be accounted for and emergency search should begin for any missing, the Buddy System will be implemented.
 - 4. Order non-essential personnel to leave the well site, order all essential personnel out of the danger zone and upwind to the nearest designated safe briefing / muster area.
 - 5. Entrance to the location will be secured to a higher level than our usual "Meet and Greet" requirement, and the proper condition flag will be displayed at the entrance to the location.
 - 6. Take steps to determine if the H₂S level can be corrected or suppressed and, if so, proceed as required.
- B. If uncontrollable conditions occur:
 - 1. Take steps to protect and/or remove any public in the down-wind area from the rig – partial evacuation and isolation. Notify necessary public safety personnel and appropriate regulatory entities (i.e. BLM) of the situation.

2. Remove all personnel to the nearest upwind designated safe briefing / muster area or off location.
3. Notify public safety personnel of safe briefing / muster area.
4. An assigned crew member will blockade the entrance to the location. No unauthorized personnel will be allowed entry to the location.
5. Proceed with best plan (at the time) to regain control of the well. Maintain tight security and safety procedures.

C. Responsibility:

1. Designated personnel.
 - a. Shall be responsible for the total implementation of this plan.
 - b. Shall be in complete command during any emergency.
 - c. Shall designate a back-up.

All personnel:

1. On alarm, don escape unit and report to the nearest upwind designated safe briefing / muster area upw
2. Check status of personnel (buddy system).
3. Secure breathing equipment.
4. Await orders from supervisor.

Drill site manager:

1. Don escape unit if necessary and report to nearest upwind designated safe briefing / muster area.
2. Coordinate preparations of individuals to return to point of release with tool pusher and driller (using the buddy system).
3. Determine H2S concentrations.
4. Assess situation and take control measures.

Tool pusher:

1. Don escape unit Report to up nearest upwind designated safe briefing / muster area.
2. Coordinate preparation of individuals to return to point of release with tool pusher drill site manager (using the buddy system).
3. Determine H2S concentration.
4. Assess situation and take control measures.

Driller:

1. Don escape unit, shut down pumps, continue rotating DP.

- | | |
|-------------------|--|
| | 2. Check monitor for point of release. |
| | 3. Report to nearest upwind designated safe briefing / muster area. |
| | 4. Check status of personnel (in an attempt to rescue, use the buddy system): |
| | 5. Assigns least essential person to notify Drill Site Manager and tool pusher by quickest means in case of their absence. |
| | 6. Assumes the responsibilities of the Drill Site Manager and tool pusher until they arrive should they be absent. |
| Derrick man | |
| Floor man #1 | |
| Floor man #2 | |
| Mud engineer: | 1. Will remain in briefing / muster area until instructed by supervisor. |
| | |
| | 1. Report to nearest upwind designated safe briefing / muster area. |
| | 2. When instructed, begin check of mud for ph and H ₂ S level. (Garett gas train.) |
| Safety personnel: | |
| | 1. Mask up and check status of all personnel and secure operations as instructed by drill site manager. |

Taking a kick

When taking a kick during an H₂S emergency, all personnel will follow standard Well control procedures after reporting to briefing area and masking up.

Open-hole logging

All unnecessary personnel off floor. Drill Site Manager and safety personnel should monitor condition, advise status and determine need for use of air equipment.

Running casing or plugging

Following the same "tripping" procedure as above. Drill Site Manager and safety personnel should determine if all personnel have access to protective equipment.

Ignition procedures

The decision to ignite the well is the responsibility of the operator (Oxy Drilling Management). The decision should be made only as a last resort and in a situation where it is clear that:

1. Human life and property are endangered.
2. There is no hope controlling the blowout under the prevailing conditions at the well.

Instructions for igniting the well

1. Two people are required for the actual igniting operation. They must wear self-contained breathing units and have a safety rope attached. One man (tool pusher or safety engineer) will check the atmosphere for explosive gases with the gas monitor. The other man is responsible for igniting the well.
2. Primary method to ignite: 25 mm flare gun with range of approximately 500 feet.
3. Ignite upwind and do not approach any closer than is warranted.
4. Select the ignition site best for protection, and which offers an easy escape route.
5. Before firing, check for presence of combustible gas.
6. After lighting, continue emergency action and procedure as before.
7. All unassigned personnel will remain in briefing area until instructed by supervisor or directed by the Drill Site Manager.

Remember: After well is ignited, burning hydrogen sulfide will convert to sulfur dioxide, which is also highly toxic. **Do not assume the area is safe after the well is ignited.**

Status check list

Note: All items on this list must be completed before drilling to production casing point.

1. H₂S sign at location entrance.
2. Two (2) wind socks located as required.
3. Four (4) 30-minute positive pressure air packs (2 at each Briefing area) on location for all rig personnel and mud loggers.
4. Air packs inspected and ready for use.
5. Cascade system and hose line hook-up as needed.
6. Cascade system for refilling air bottles as needed.
7. Condition flag on location and ready for use.
8. H₂S detection system hooked up and tested.
9. H₂S alarm system hooked up and tested.
10. Hand operated H₂S detector with tubes on location.
11. 1 – 100' length of nylon rope on location.
12. All rig crew and supervisors trained as required.
13. All outside service contractors advised of potential H₂S hazard on well.
14. No smoking sign posted and a designated smoking area identified.
15. Calibration of all H₂S equipment shall be noted on the IADC report.

Checked by: _____ Date: _____

Procedural check list during H₂S events

Perform each tour:

1. Check fire extinguishers to see that they have the proper charge.
2. Check breathing equipment to ensure that it is in proper working order.
3. Make sure all the H₂S detection system is operative.

Perform each week:

1. Check each piece of breathing equipment to make sure that demand or forced air regulator is working. This requires that the bottle be opened and the mask assembly be put on tight enough so that when you inhale, you receive air or feel air flow.
2. BOP skills (well control drills).
3. Check supply pressure on BOP accumulator stand by source.
4. Check breathing equipment mask assembly to see that straps are loosened and turned back, ready to put on.
5. Check pressure on breathing equipment air bottles to make sure they are charged to full volume. (Air quality checked for proper air grade "D" before bringing to location)
6. Confirm pressure on all supply air bottles.
7. Perform breathing equipment drills with on-site personnel.
8. Check the following supplies for availability.
 - A. Emergency telephone list.
 - B. Hand operated H₂S detectors and tubes.

General evacuation plan

1. When the company approved supervisor (Drill Site Manager, consultant, rig pusher, or driller) determines the H₂S gas cannot be limited to the well location and the public will be involved, he will activate the evacuation plan.
2. Drill Site Manager or designee will notify local government agency that a hazardous condition exists and evacuation needs to be implemented.
3. Company or contractor safety personnel that have been trained in the use of H₂S detection equipment and self-contained breathing equipment will monitor H₂S concentrations, wind directions, and area of exposure. They will delineate the outer perimeter of the hazardous gas area. Extension to the evacuation area will be determined from information gathered.
4. Law enforcement personnel (state police, police dept., fire dept., and sheriff's dept.) Will be called to aid in setting up and maintaining road blocks. Also, they will aid in evacuation of the public if necessary.
5. After the discharge of gas has been controlled, company safety personnel will determine when the area is safe for re-entry.

Important: Law enforcement personnel will not be asked to come into a contaminated area. Their assistance will be limited to uncontaminated areas. Constant radio contact will be maintained with them.

Emergency actions**Well blowout – if emergency**

1. Evacuate all personnel to “Safe Briefing / Muster Areas” or off location if needed.
2. If sour gas – evacuate rig personnel.
3. If sour gas – evacuate public within 3000 ft radius of exposure.
4. Don SCBA and shut well in if possible using the buddy system.
5. Notify Drilling Superintendent and call 911 for emergency help (fire dept and ambulance) if needed.
6. Implement the Blowout Contingency Plan, and Drilling Emergency Action Plan.
6. Give first aid as needed.

Person down location/facility

1. If immediately possible, contact 911. Give location and wait for confirmation.
2. Don SCBA and perform rescue operation using buddy system.

Toxic effects of hydrogen sulfide

Hydrogen sulfide is extremely toxic. The acceptable ceiling concentration for eight-hour exposure is 10 ppm, which is .001% by volume. Hydrogen sulfide is heavier than air (specific gravity – 1.192) and colorless. It forms an explosive mixture with air between 4.3 and 46.0 percent by volume. Hydrogen sulfide is almost as toxic as hydrogen cyanide and is between five and six times more toxic than carbon monoxide. Toxicity data for hydrogen sulfide and various other gases are compared in table i. Physical effects at various hydrogen sulfide exposure levels are shown in table ii.

Table i
Toxicity of various gases

Common name	Chemical formula	Specific gravity (sc=1)	Threshold limit (1)	Hazardous limit (2)	Lethal concentration (3)
Hydrogen Cyanide	Hcn	0.94	10 ppm	150 ppm/hr	300 ppm
Hydrogen Sulfide	H ₂ S	1.18	10 ppm	250 ppm/hr	600 ppm
Sulfur Dioxide	So ₂	2.21	5 ppm	-	1000 ppm
Chlorine	Cl ₂	2.45	1 ppm	4 ppm/hr	1000 ppm
Carbon Monoxide	Co	0.97	50 ppm	400 ppm/hr	1000 ppm
Carbon Dioxide	Co ₂	1.52	5000 ppm	5%	10%
Methane	Ch ₄	0.55	90,000 ppm	Combustible above 5% in air	

- 1) threshold limit – concentration at which it is believed that all workers may be repeatedly exposed day after day without adverse effects.
- 2) hazardous limit – concentration that will cause death with short-term exposure.
- 3) lethal concentration – concentration that will cause death with short-term exposure.

Toxic effects of hydrogen sulfide

Table ii
Physical effects of hydrogen sulfide

Percent (%)	Ppm	Concentration	Physical effects
		Grains 100 std. Ft3*	
0.001	<10	00.65	Obvious and unpleasant odor.

0.002	10	01.30	Safe for 8 hours of exposure.
0.010	100	06.48	Kill smell in 3 - 15 minutes. May sting eyes and throat.
0.020	200	12.96	Kills smell shortly; stings eyes and throat.
0.050	500	32.96	Dizziness; breathing ceases in a few minutes; needs prompt artificial respiration.
0.070	700	45.36	Unconscious quickly; death will result if not rescued promptly.
0.100	1000	64.30	Unconscious at once; followed by death within minutes.

*at 15.00 psia and 60'f.

Use of self-contained breathing equipment (SCBA)

1. Written procedures shall be prepared covering safe use of SCBA's in dangerous atmosphere, which might be encountered in normal operations or in emergencies. Personnel shall be familiar with these procedures and the available SCBA.
2. SCBA's shall be inspected frequently at random to insure that they are properly used, cleaned, and maintained.
3. Anyone who may use the SCBA's shall be trained in how to insure proper face-piece to face seal. They shall wear SCBA's in normal air and then wear them in a test atmosphere. (note: such items as facial hair {beard or sideburns} and eyeglasses will not allow proper seal.) Anyone that may be reasonably expected to wear SCBA's should have these items removed before entering a toxic atmosphere. A special mask must be obtained for anyone who must wear eyeglasses or contact lenses.
4. Maintenance and care of SCBA's:
 - a. A program for maintenance and care of SCBA's shall include the following:
 1. Inspection for defects, including leak checks.
 2. Cleaning and disinfecting.
 3. Repair.
 4. Storage.
 - b. Inspection, self-contained breathing apparatus for emergency use shall be inspected monthly.
 1. Fully charged cylinders.
 2. Regulator and warning device operation.
 3. Condition of face piece and connections.
 4. Rubber parts shall be maintained to keep them pliable and prevent deterioration.
 - c. Routinely used SCBA's shall be collected, cleaned and disinfected as frequently as necessary to insure proper protection is provided.
5. Persons assigned tasks that requires use of self-contained breathing equipment shall be certified physically fit (medically cleared) for breathing equipment usage at least annually.
6. SCBA's should be worn when:
 - A. Any employee works near the top or on top of any tank unless test reveals less than 10 ppm of H₂S.

- B. When breaking out any line where H₂S can reasonably be expected.
- C. When sampling air in areas to determine if toxic concentrations of H₂S exists.
- D. When working in areas where over 10 ppm H₂S has been detected.
- E. At any time there is a doubt as to the H₂S level in the area to be entered.

Rescue
First aid for H₂S poisoning

Do not panic!

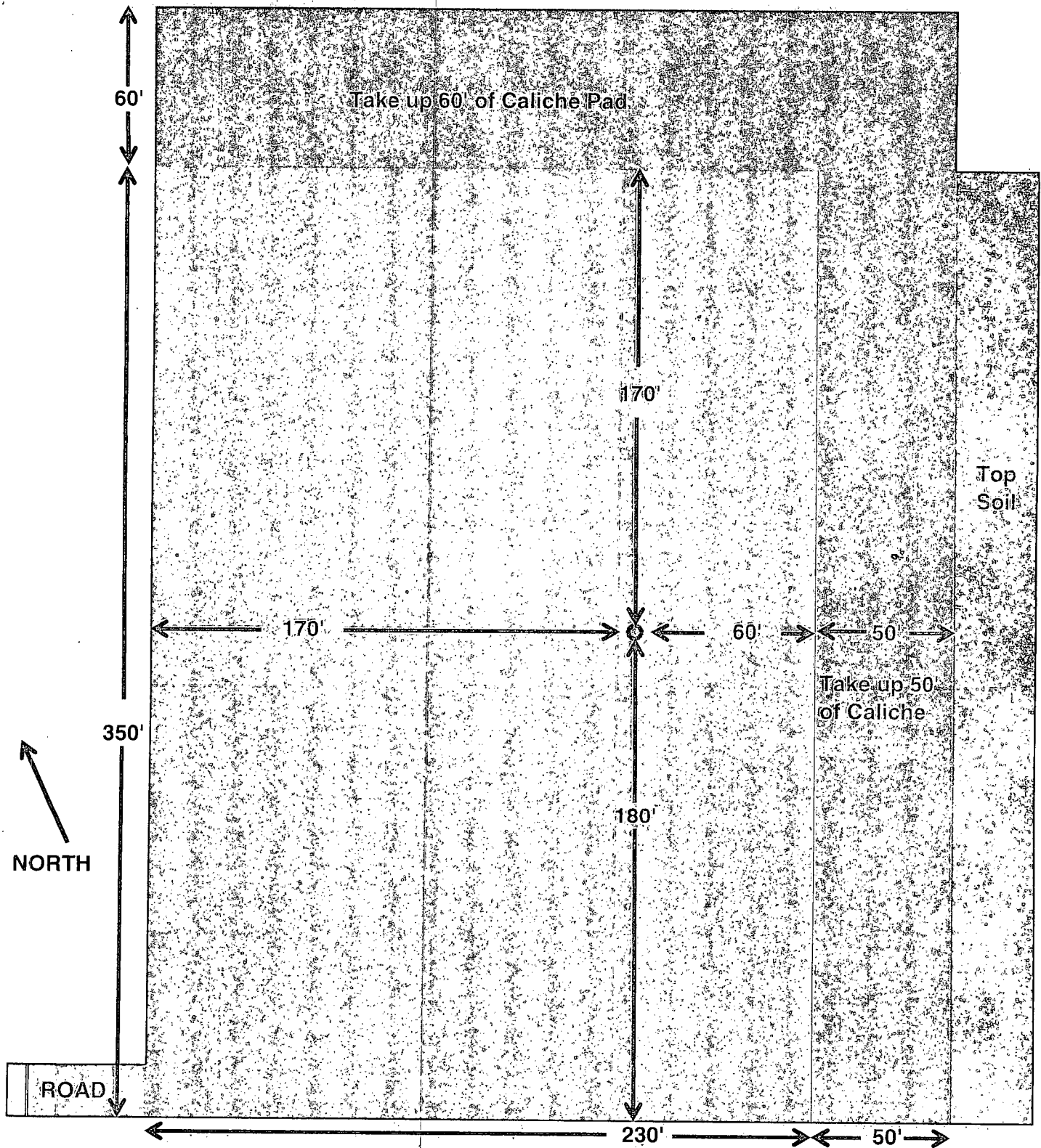
Remain calm – think!

1. Don SCBA breathing equipment.
2. Remove victim(s) utilizing buddy system to fresh air as quickly as possible. (go up-wind from source or at right angle to the wind. Not down wind.)
3. Briefly apply chest pressure – arm lift method of artificial respiration to clean the victim's lungs and to avoid inhaling any toxic gas directly from the victim's lungs.
4. Provide for prompt transportation to the hospital, and continue giving artificial respiration if needed.
5. Hospital(s) or medical facilities need to be informed, before-hand, of the possibility of H₂S gas poisoning – no matter how remote the possibility is.
6. Notify emergency room personnel that the victim(s) has been exposed to H₂S gas.

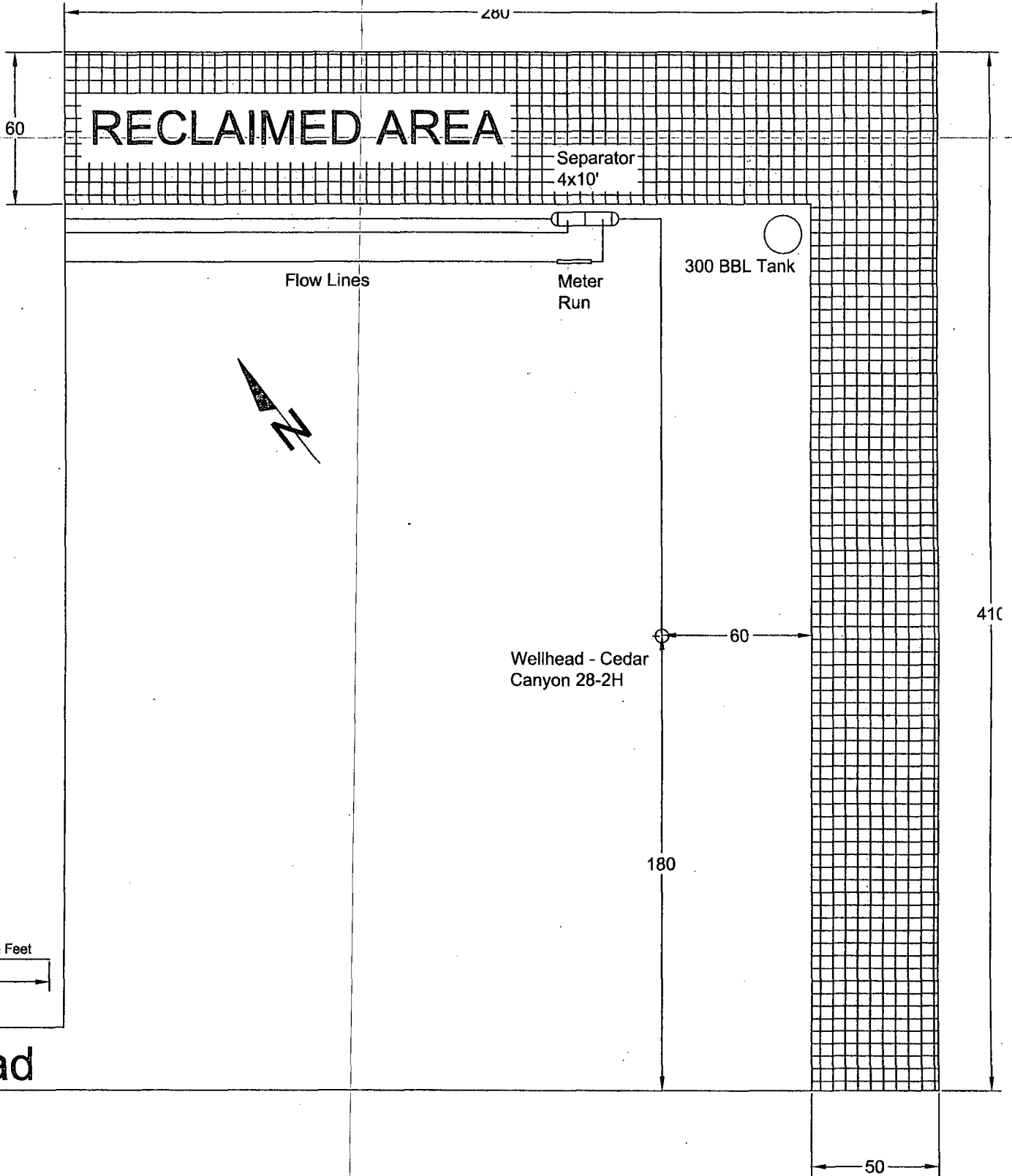
Besides basic first aid, everyone on location should have a good working knowledge of artificial respiration.

Revised CM 6/27/2012

H & P 477 - V-Door Southeast
Cedar Canyon 28 Federal Com. #2H



If road comes into the Southeast corner of pad, Oxy will take up 50' on Northeast side and 60' on Northwest side of pad



Road

REVISION BLOCK

ENGINEERING RECORD

NO.	DATE	DESCRIPTION	BY	CHK	APP	BY	DATE
A	11/11/12	Plot Plan for Permitting	RJG			RJG	11/11/2012

PRODUCTION FACILITY LAYOUT

Cedar Canyon 28-2H
Federal Comm.

PECOS DISTRICT CONDITIONS OF APPROVAL

OPERATOR'S NAME:	OXY USA Inc
LEASE NO.:	NM94651
WELL NAME & NO.:	2H Cedar Canyon 28 Federal Com
SURFACE HOLE FOOTAGE:	458' / FNL & 1980' / FEL
BOTTOM HOLE FOOTAGE:	380' / FSL & 1980' / FEL
LOCATION:	Section 28, T.24 S., R.29 E., NMPM
COUNTY:	Eddy County, New Mexico

TABLE OF CONTENTS

Standard Conditions of Approval (COA) apply to this APD. If any deviations to these standards exist or special COAs are required, the section with the deviation or requirement will be checked below.

- ☐ **General Provisions**
- ☐ **Permit Expiration**
- ☐ **Archaeology, Paleontology, and Historical Sites**
- ☐ **Noxious Weeds**
- ☒ **Special Requirements**
 - Well Pad Construction**
 - Visual Resource Management**
 - Communitization Agreement
- ☐ **Construction**
 - Notification
 - Topsoil
 - Closed Loop System
 - Federal Mineral Material Pits
 - Well Pads
 - Roads
- ☐ **Road Section Diagram**
- ☒ **Drilling**
 - Logging requirements
 - Medium cave/karst
 - Casing depth
 - Waste Material and Fluids
- ☐ **Production (Post Drilling)**
 - Well Structures & Facilities
 - Pipelines
 - Electric Lines
- ☐ **Interim Reclamation**
- ☐ **Final Abandonment & Reclamation**