# Recommended Drilling Fluids Program and **Cost Estimate**

JUL 17 2007 OCD-ARTESIA

For:

Chesapeake Operating, Inc. 6100 North Western Oklahoma City, OK 73118

The

Beggs 21 State Com #1

Located in:

Sec-21, T-25-S, R-27-E, **Eddy County, NM** 

Prepared especially for:

Mr. Randy Patterson **District Engineer** 

"The Nova Difference"

A Commitment to Service and Quality



# NOVA MUD, Inc.

P.O. Box 2703 Hobbs, New Mexico 88241 800-530-8786 1004 Big Spring, Ste. 215, Midland, Texas 79701 432-570-6663

6/27/2007

Mr. Randy Patterson Chesapeake Operating, Inc. 6100 North Western Oklahoma City, OK 73118

RE: Beggs 21 State Com #1 (13,200' - Morrow)

#### Dear Randy;

We appreciate the opportunity to present our ideas for your upcoming prospect, located in Sec-21, T-25-S, R-27-E, of Eddy County, NM.

This program has been designed to economically provide sufficient hole stability and adequate formation evaluation with minimum damage to your producing formation.

Our mud cost for this well under normal drilling conditions is approximately \$216,840 based on 63 drilling days. Severe lost circulation, water flows, fishing jobs, pressure or other unforeseen drilling hazards could alter this estimate.

Our stockpoint for this area is Hobbs/Lovington, NM. A price list and brief resume' of our personnel are enclosed in the miscellaneous section of the program.

We thank you for the opportunity to be of service to you on this well and we look forward to working with you in the future. Please don't hesitate to call should you have any questions or comments.

Sincerely,

Dale S. Welch Sales/Tech Advisor

"The Nova Difference"

A Commitment to Service

#### Chesapeake Operating, Inc. \* Beggs 21 State Com #1 \* Sec-21, T-25-S, R-27-E, Eddy, NM

INTERVAL: 0 - 450	)	26" hole	3 days 20"	csg		2 drill bits	
Product	Function		Treatment	Unit Size	Usage	Unit Price	Total Price
Bentonite	Viscosifier		12-14 ppb	100#	120	\$7.35	\$882 00
Cedar Fiber/Fiber Plug/Pluggit	LCM, sealant		As needed	40 #	10	\$6.46	\$64.60
CS Hulls	LCM, sealant		As needed	50 #	10	\$7.47	\$74 70
Ground Paper	seepage and s	weeps	1-3 sacks per 100 feet	40 #	15	\$9 35	\$140.25
Lime	pH additive, flo	cculant	1 sack per 15 sacks of bentoni	te 50#	10	\$5.35	\$53 50
Plastic	Storage aid		1 roll for tarp	1 roll	2	\$30 00	\$60.00
Shrink Wrap	Storage aid		Cover mud	1 each	10	\$22 00	\$220.00
Soda Ash	Calcium remov	/er	1 sack per 15 sacks of bentoni	te 50#	10	\$9 75	\$97 50
					Inter	val Total:	\$1,592.55

#### **Projected Mud Properties**

Depth	Mud Wt ppg	Viscosity	pН	Filtrate	Solids - % by vol.	ļ
0' - 450'	8 4-9.4	34-36	9-10	N/C	2 0-6.0	

#### **General Geological Data**

Tops/Bases	Formation	Lithology	 Notes/Challenges
. 0' - 100'	Tansill	Gypsum & Dolomite	Poss Fractures and losses
100' - 450'	Yates	Dolomite	Vugular, fractured, heavy seepage, lost circulation

#### Interval Notes for 0 - 450

Drill surface with fresh water spud mud circulating working pits, jetting and diluting as needed to control solids, mud weight and wall cake. Mix spud mud using Fresh Water/Soda Ash/Bentonite and Ground Paper. Lime may be added for flocculation and added carrying capacity. For losses suggest mixing Cotton Seed Hulls and/or Cedar Fiber as needed. Should losses be severe, dry drill to total depth and sweep the hole with 60-70 bbl of a viscous(50-60) LCM pill containing 10-20 ppb of fibrous LCM to aid in hole cleaning and to help seal the zone prior to cementing.

**NOTE**: due to the large diameter hole, it may be necessary to drill with 17  $\frac{1}{2}$ " bits and then use a hole opener to accommodate the 20" casing.

#### Chesapeake Operating, Inc. \* Beggs 21 State Com #1 \* Sec-21, T-25-S, R-27-E, Eddy, NM

INTERVAL: 450 -	2,100	17.5" hole	7 days 13	.375" csg		2 drill bits	
Product	Function		Treatment	Unit Size	Usage	Unit Price	Total Price
Ground Paper	Seepage an	d sweeps	1-3 sacks per 200 feet	40 #	60	\$9 35	\$561 00
Lime	pH additive		5 ppb	50 #	70	\$5.35	\$374.50
MF-55/VisPlus(non-ionic)	Flocculant		1 qt in 50 gal water every 4 h	r 5 gal.	8	\$83.60	\$668 80
Salt Gel	Hole sweep		14-16 ppb in sweeps	50 #	170	\$8.17	\$1,388.90
Shrink Wrap	Storage aid		Cover mud	1 each	7	\$22.00	\$154 00

Interval Total:

\$3,147.20

#### **Projected Mud Properties**

Depth	Mud Wt ppg	Viscosity	pН	Filtrate	Solids - % by vol.
450' - 2,100'	10-10 2	28-30	.10-11	N/C	.5-1 0

#### **General Geological Data**

Tops/Bases	Formation	Lithology	Notes/Challenges
1,810' - 2,100'	Lamar	Limestone	Delaware mountain group

#### Interval Notes for 450 - 2,100

Drill the first intermediate with saturated Brine water, circulating inner reserve pit and working pits. Use Ground Paper for seepage control and to aid in hole cleaning. Maintain the pH with Lime additions. Use small amounts of MF-55 to aid in fine solids flocculation. Sweep the hole as often as necessary with viscous (50-60) Salt Gel pills to clean the hole. Should total loss of returns occur, dry drill to total depth periodically sweeping the hole with viscous(50-60) fibrous(10-20 ppb) pills to help seal loss zones and to promote hole cleaning prior to running casing.

#### Chesapeake Operating, Inc. \* Beggs 21 State Com # 1 \* Sec-21, T-25-S, R-27-E, Eddy, NM

INTERVAL: 2,100 -	- 8,950	12.25" hole	16 days 9	.625" csg		4 drill bits	
Product	Function		Treatment	Unit Size	Usage	Unit Price	Total Price
Bentonite	Viscosifier		14-16 ppb in sweeps	100 #	200	\$7.35	\$1,470.00
Biocide (STC)	Biocide		1 gal./100 bbls.	5 gal.	15	\$70 52	\$1,057.80
Caustic Soda	pH additive		25 ppb	50 #	40	\$30 80	\$1,232 00
Cedar Fiber/Fiber Plug/Pluggit	LCM, sealant		3-10 ppb in sweeps	40 #	90	\$6.46	\$581 40
Defoamer	Defoamer		As needed	5 gal	5	\$63.75	\$318 75
Ground Paper	seepage and	sweeps	1-3 sacks per 100 feet	40 #	110	\$9.35	\$1,028.50
H-120(H2S Scavenger)	Corrosion Inhi	ibitor	as needed for H2S contamir	natior 1 gal.	180	\$12.80	\$2,304 00
Lime	pH additive		5 ppb	50 #	120	\$5 35	\$642 00
Maxi-Seal/Fiber Seal/Chem Seal	LCM, sealant		3-10 ppb in sweeps	40 #	90	\$12.14	\$1,092.60
MF-55/VisPlus(non- ionic)	Flocculant		1 qt in 50 gal water every 4 l	nr 5 gal	15	\$83.60	\$1,254.00
Mica	LCM, sealant		3-10 ppb in sweeps	50 #	70	\$10 52	\$736 40
M-I-X II/Delta P/BaroFiber	LCM, sealant		3-10 ppb in sweeps	25#	70	\$26.25	\$1,837 50
Shrink Wrap	Storage aid		Cover mud	1 each	20	\$22 00	\$440 00
White Starch	Filtrate contro	ol	3-4 ppb	50 #	60	\$22 75	\$1,365 00

Interval Total:

\$15,359.95

#### **Projected Mud Properties**

Depth	Mud Wt ppg	Viscosity	pН	Filtrate	Chlorides - ppm
2,100' - 8,900'	8 6-10.0	28-30	10-11	N/C	20-186K
8,900' - 8,950'	10.0-10 1	30-32	10.0	10cc	186K

**General Geological Data** 

Tops/Bases	Formation	Lithology	Notes/Challenges
2,100' - 2,150'	Lamar	Limestone ,	Losses
2,150' - 2,195'	Delaware	Limestone, sand	Seepage
2,195' - 2,985'	Bell Canyon	Sand, Limestone	
2,985' - 5,585'	Cherry Canyon	Shaly, sand	
5,585' - 5,695'	Basal Brushy Canyon		
5,695' - 6,615'	Bone Spring Lime	Limestone	Seepage
6,615' - 7,395'	1st Bone Spring		
7,395' - 8,445'	2nd Bone Spring	Sand, Limestone	Seepage
8,445' - 8,785'	3rd Bone Spring	Sand, Limestone	Seepage .
8,785' - 8,950'	Wolfcamp	Limestone to limey shale	Possible sloughing, gas kick

#### Interval Notes for 2,100 - 8,950

Drill out from the first intermediate casing with Fresh to brackish water. Circulate the reserve. Use MF-55 to flocculate the fine solids. Use Ground Paper for seepage losses and to aid in hole cleaning. Mix Lime for 10-11 pH. Below 5,000' we recommend sweeping the hole periodically with 30 to 40 bbl of a viscous (50-60) pill to aid in hole cleaning. Adjust the weight as necessary with Brine or sack salt to control any flows that may occur. Should severe seepage or moderate losses occur, add 3-10 ppb of various LCM's to sweeps to regain returns. It is possible to encounter a sulfur water flow prior to drilling the Wolfcamp. We would recommend displacing the hole with 10.0 ppg Brine should the flow be severe. The corrosion program may need to be adjusted with an H2S scavenger should the flow persist. We would suggest switching from Lime to control pH to Caustic Soda additions.

Prior to logging make sure that the hole is displaced with 10.0 ppg Brine. Return to the working pits and mud up with a White Starch system. Pre-treat the fluid with Biocide to prevent bacteria growth. Adjust the pH to 10.0 with Caustic and lower the filtrate to 10cc with White Starch. Some Defoamer may be needed while mixing to prevent aeration of the pumps. Pre-treat the system with Bi-Carb and SAPP prior to drilling any cement. Should contamination be severe, we suggest jetting the system and drilling out with a new fluid.

**NOTE 1**: It is recommended that an H2s scavenger be used prior to drilling into possible H2s bearing zones. Preventative maintenance is the only way to prevent damage to metals. Nova mud carries a full line of corrosion chemicals and can provide service as well.

#### Chesapeake Operating, Inc. \* Beggs 21 State Com # 1 \* Sec-21, T-25-S, R-27-E, Eddy, NM

INTERVAL: 8,950	- 11,150	8.75" hole	17 days	7" csg			4 drill bits	
Product	Function		Treatment	ı	Unit Size	Usage	Unit Price	Total Price
Barite-Bulk	Weighting age	ent	As needed	1	l ton	250	\$195.00	\$48,750.00
Bicarb of Soda	Cement treatr	nent	As needed	, 1	100 #	30	\$36 90	\$1,107 00
Biocide (STC)	Biocide .		1 gal./100 bbls.	5	gal	35	\$70.52	\$2,468 20
Caustic Soda	pH additive		25 ppb	5	50#	30	\$30 80	\$924 00
Desco	Thinner, dispe	ersant	As needed	2	25 #	15	\$40 80	\$612 00
Drispac/Poly Pac/StaFlo/Aquapac	Filtrate contro	l, secondary viscosifier	575 ppb	5	50#	40	\$150 80	\$6,032 00
EPL-50/Slider C-555	Lubricant		As needed	5	55 gal.	10	\$747.00	\$7,470.00
Graphite	Lubricant		As needed	5	50 #	100	\$35 92	\$3,592.00
K-Seal (coarse)	LCM, sealant		As needed	5	50 #	20	\$26 00	\$520 00
K-Seal (fine)	LCM, sealant		As needed	2	25 #	50	\$26.25	\$1,312.50
Mica	LCM, sealant		As needed	. 6	50#	40	\$10 52	\$420.80
M-I-X II/Delta P/BaroFiber	LCM, sealant		As needed	2	25#	40	\$26.25	\$1,050.00
SAPP	Cement treatr	ment	As needed	1	100#	10	\$85.02	\$850 20
Shrink Wrap	Storage aid		Cover mud	1	1 each	15	\$22 00	\$330.00
Silicone Defoamer	Defoamer		As needed	5	5 gal.	10	\$79.98	\$799.80
Soda Ash	Calcium remo	over	575 ppb		50 # .	40	\$9 75	\$390 00
Soltex/Baratrol	Shale stabiliz	er	1-2 ppb		50 #	90	\$93.75 .	\$8,437.50
White Starch	Filtrate contro	ı	3.0-4.0 ppb		50#	110	\$22.75	\$2,502.50
XCD Polymer/Flozan/Optizan	Viscosifier	,	5- 75 ppb	2	25 #	70	\$158 76	\$11,113 20

Interval Total:

\$98,681.70

#### **Projected Mud Properties**

Depth	Mud Wt ppģ	Viscosity	pН	Filtrate	Chlorides - ppm
8,950' - 10,165'	10.0-10.1	30-33	9-10	10-8	186K
10,165' - 11,150'	10.0-12.5	36-50	9-10	846	186K

#### General Geological Data

Tops/Bases	Formation	Lithology	Notes/Challenges
8,950' - 9,445'	Wolfcamp	limestone to limey shale	Sloughing
9,445' - 9,565'	Upper Wolfcamp shale		`
9,565' - 10,165'	Middle Wolfcamp shale		
10,165' - 10,470'	WFMP Hayhurst Debris Flow		
10,470' - 10,905'	Upper Penn shale	Shale	Sloughing
10,850' - 11,150'	Lower Strawn	Limestone	Possible gas kick
10,905' - 10,850'	Strawn Pay	Limestone, chert	Possible gas kick

#### Interval Notes for 8,950 - 11,150

Drill out from the second intermediate casing with the existing system. Prior to drilling out be sure the Brine weighs 10.0ppg. Solids removal equipment, bar bins and gas handling equipment should be rigged up and ready to handle possible gas. When mud up is necessary we suggest treating the hardness out with Soda Ash and mud up with White Starch/Drispac/XCD Polymer with a viscosity of 36-38, and a filtrate of 8 to 10cc. Add small amounts of Silicone Defoamer as needed to prevent aeration while mixing mud. Maintain 10 pH using Caustic Soda. Adjust the weight as necessary to control any gas. Before drilling into the Morrow lower the filtrate to 6 to 8cc and adjust the viscosity to 38 to 40 sec/1000 cc viscosity. Pre-treat the Penn Shale with 1-2 ppb of shale stabilizer prior to picking up the core barrel.

**NOTE**: research of the area indicates that 12.0 ppg should be the maximum mud weights. The Hayhurst well to the north had pressures in the Debris flow that calculated to 14.5 ppg. Returns were lost and 13.7 ppg was used to kill the well and get back to drilling.

<u>NOTE</u>: The drilling program calls for coring the Penn Shale. The expected core depth is 10,450'-10,840'. We have included some lubricant in case jamming becomes a problem. Mica and MIX II should be used for seepage while the core barrel is in the hole. Desco may be added prior to running the cores to toughen the filter cake.

#### Chesapeake Operating, Inc. \* Beggs 21 State Com #1 \* Sec-21, T-25-S, R-27-E, Eddy, NM

INTERVAL: 11,150	- 13,200	6.125" hole	20 days	4.5" csg		4 drill bits	
Product	Function		Treatment	Unit Size	Usage	Unit Price	Total Price
Bante-Bulk	Weighting ager	nt	As needed	1 ton	150	\$195 00	\$29,250 00
Caustic Soda	pH additive		25 ppb	50#	20	\$30 80	\$616 00
Desco	Thinner, disper	sant	As needed	25#	10	\$40 80	\$408.00
Drispac/Poly Pac/StaFlo/Aquapac	Filtrate control,	secondary viscosifier	4- 5 ppb	50 #	25	\$150 80	\$3,770 00
Mica	LCM, sealant		As needed	50 #	50	\$10.52	\$526.00
M-I-X II/Delta P/BaroFiber	LCM, sealant		As needed	25#	50	\$26.25	\$1,312.50
Shrink Wrap	Storage aid		Cover mud	1 each	10	\$22 00	\$220.00
Soda Ash	Calcium remov	er	.575 ppb	50#	70	\$9.75	\$682 50
Soltex/Baratrol	Shale stabilizer	•	1-2 ppb	50#	20	\$93.75	\$1,875.00
White Starch	Filtrate control		3-4 ppb	50 #	110	\$22.75	\$2,502.50
XCD Polymer/Flozan/Optizan	Viscosifier		75 -1.0 ppb	25 #	50	\$158.76	\$7,938 00

Interval Total:

\$49,100.50

#### **Projected Mud Properties**

' Depth	Mud Wt ppg	Viscosity	Filtrate	Нд	Chlorides - ppm
11,150' - 13,200'	12 0-12 5	50-55	6cc	10 0	186K

**General Geological Data** 

Tops/Bases	Formation	Lithology	Notes/Challenges
11,150' - 11,170'	Strawn Pay		
11,170' - 11,235'	Atoka	Sandy shale	Poss gas kick
11,235' - 11,725'	Atoka Datum Lime	Limestone	
11,725' - 11,780'	Upper Morrow yellow sand	Sand	Water sensitive, possibly under pressured
11,780' - 11,915'	Upper Morrow Red Sand	Sand	Water sensitive, possibly under pressured
11,915' - 11,955'	Morrow Clastics	Shaly calcareous sand	
11,955' - 12,135'	Mid Morrow B Sand	Sand	Pay Zone
12,135' - 12,295'	Mid Morrow D Sand .	Sand	Pay Zone
12,295' - 12,445'	Lower Morrow	Shaly calcareous sand	
12,445' - 12,895'	Barnett	Shale	Sloughing
12,895' - 13,025'	Chester	Limestone ,	
13,025' - 13,200'	Mississippian	Limestone	TD

#### Interval Notes for 11,150 - 13,200

If the pressure is the Wolfcamp Hayhurst Debris Flow is present and mud weights have exceeded 12.0 ppg, we suggest setting 7" casing prior to entering the Atoka. Should mud weight be 12.0 ppg or less, reduce the hole size to 6 1/8" and continue drilling.

Continue to maintain the properties as needed for hole conditions. Add XCD Polymer for viscosity. Use Drispac/White Starch for filtrate control. Continue to use Caustic for pH and STC to prevent bacteria growth. Silicone Defoamer should be used while mixing and if gas is circulated out to prevent foaming and aeration of the pump. Barite addition should be used to control weight. Use LCM pills should any losses be encountered.

#### **Recommended Drilling Fluids Program**

Chesapeake Operating, Inc. \* Beggs 21 State Com #1 \* Sec-21, T-25-S, R-27-E, Eddy, NM

INTERVAL: 0 - 450		26" hole	3 days	20" csg		2 drill bits	
Product	Function		Treatment	Unit Size	Usage	Unit Price	Total Price
Bentonite	Viscosifier		12-14 ppb	100 #	120	\$7.35	\$882.00
Cedar Fiber/Fiber Plug/Pluggit	LCM, sealant		As needed	40#	10	\$6.46	\$64.60
CS Hulls	LCM, sealant		As needed	50 #	10	\$7.47	\$74.70
Ground Paper	seepage and s	sweeps	1-3 sacks per 100 feet	40 #	15	\$9.35	\$140.25
Lime	pH additive, flo	occulant	1 sack per 15 sacks of be	entonite 50#	10	\$5 35	\$53 50
Plastic	Storage aid		1roll for tarp	1 roll	2	\$30.00	\$60.00
Shrink Wrap	Storage aid		Cover mud	1 each	10	\$22.00	\$220.00
Soda Ash	Calcium remov	ver	1 sack per 15 sacks of be	entonite 50#	10	\$9.75	\$97.50
			· · · · · · · · · · · · · · · · · · ·		Inter	val Total:	\$1,592.55
INTERVAL: 450 - 2	2.100	17.5" hole	7 days	13.375" csg		2 drill bits	
Product	Function		Treatment	Unit Size	Usage	Unit Price	Total Price
Ground Paper	Seepage and	sweeps	1-3 sacks per 200 feet	40 #	60	\$9 35	\$561 00
Lime	pH additive		.5 ppb	50 #	70	\$5.35	\$374 50
MF-55/VisPlus(non- lionic)	Flocculant		1 qt in 50 gal water every	4 hr. 5 gal	8	\$83 60	\$668.80
Salt Gel	Hole sweep		14-16 ppb in sweeps	50 #	170	\$8 17	\$1,388.90
Shrink Wrap	Storage aid		Cover mud	1 each	7	\$22.00	\$154.00
					Inter	val Total:	\$3,147.20
INTERVAL: 2,100 -	- 8.950	12.25" hole	16 days	9.625" csg		4 drill bits	
Product	Function		Treatment	Unit Size	Usage	Unit Price	Total Price
Bentonite	Viscosifier	I	14-16 ppb in sweeps	100 #	200	\$7 35	\$1,470 00
Biocide (STC)	Biocide		1 gal /100 bbls	5 gal.	15	\$70.52	\$1,057 80
Caustic Soda	pH additive	······································	25 ppb	50 #	40	\$30 80	\$1,232.00
Cedar Fiber/Fiber Plug/Pluggit	LCM, sealant		3-10 ppb in sweeps	40 #	90	\$6.46	\$581.40
Defoamer	Defoamer		As needed	5 gal.	5	\$63.75	\$318.75
Ground Paper	seepage and	sweeps	1-3 sacks per 100 feet	40#	110	\$9.35	\$1,028.50
H-120(H2S Scavenger)	Corrosion Inhi	bitor	as needed for H2S conta	minatior 1 gal	180	\$12.80	\$2,304 00
Lime	pH additive		.5 ppb	50 #	120	\$5.35	\$642.00
Maxi-Seal/Fiber Seal/Chem Seal	LCM, sealant		.3-10 ppb in sweeps	40 #	90	\$12 14	\$1,092.60
MF-55/VisPlus(non-ionic)	Flocculant		1 qt in 50 gal water every	/ 4 hr 5 gal.	15	\$83.60	\$1,254.00
Mica	LCM, sealant		3-10 ppb in sweeps	50 #	70	\$10.52	\$736 40
M-I-X II/Delta P/BaroFiber	LCM, sealant		3-10 ppb in sweeps	25#	70	\$26.25	\$1,837 50
Shrink Wrap	Storage aid		Cover mud	1 each	20	\$22 00	\$440.00
White Starch	Filtrate contro	<u> </u>	3-4 ppb	50 #	60	\$22 75	\$1,365.00
INTERVAL: 8,950	- 11.150	8.75" hole	17 days	7" csg	Inte	rval Total: 4 drill bits	<u>\$15,359.95</u>
Product	Function		Treatment	Unit Size	Usage	Unit Price	Total Price
Barite-Bulk	Weighting age	ent	As needed	1 ton	250	\$195 00	\$48,750.00
Bicarb of Soda	Cement treatr	nent	As needed	100 #	30	\$36 90	\$1,107 00
Biocide (STC)	Biocide		1 gal /100 bbls.	5 gal	35	\$70 52	\$2,468.20
Caustic Soda	pH additive		.25 ppb	50 #	30	\$30 80	\$924.00
Desco	Thinner, dispe	ersant	As needed	25 #	15	\$40.80	\$612.00
Drispac/Poly Pac/StaFlo/Aquapac	- <u>-</u>	I, secondary viscosifier	.575 ppb	50 #	40	\$150.80	\$6,032.00
EPL-50/Slider C-555	Lubricant		As needed	55 gal.	10	\$747 00	\$7,470 00
Graphite	Lubricant		As needed	50 #	100	\$35 92	\$3,592.00
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#### **Recommended Drilling Fluids Program**

Chesapeake Operating, Inc. \* Beggs 21 State Com # 1 \* Sec-21, T-25-S, R-27-E, Eddy, NM

INTERVAL: 8,950	- 11,150	8.75" hole	17 days	7" csg		4 drill bits	
Product	Function		Treatment	Unit Size	Usage	Unit Price	Total Price
K-Seal (coarse)	LCM, sealar	nt	As needed	50 #	20	\$26 00	\$520.00
K-Seal (fine)	LCM, sealar	nt	As needed	25 #	50	\$26 25	\$1,312.50
Mica	LCM, sealar	nt	As needed	50 #	40	\$10 52	\$420.80
M-I-X II/Delta P/BaroFiber	LCM, sealar	nt	As needed	25 #	40	\$26.25	\$1,050.00
SAPP	Cement trea	atment	As needed	100 #	10	\$85.02	\$850.20
Shrink Wrap	Storage aid		Cover mud	1 each	15	\$22 00	\$330 00
Silicone Defoamer	Defoamer		As needed	5 gal.	10	\$79 98	\$799 80
Soda Ash	Calcium ren	nover	5- 75 ppb	50 #	40	\$9.75	\$390.00
Soltex/Baratrol	Shale stabil	izer	1-2 ppb	50 #	90	\$93.75	\$8,437.50
White Starch	Filtrate cont	rol	3.0-4 0 ppb	50 #	110	\$22 75	\$2,502.50
XCD Polymer/Flozan/Optizan	Viscosifier		575 ppb	25#	70	\$158.76	\$11,113.20
					Inter	val Total:	\$98,681.70

					Interv	al Total:	\$98,681.70
INTERVAL: 11,150	0 - 13,200	6.125" hole	20 days	4.5" csg		4 drill bits	
Product	Function		Treatment	Unit Size	Usage	Unit Price	Total Price
Barite-Bulk	Weighting ag	gent	As needed	1 ton	150	\$195 00	\$29,250 00
Caustic Soda	pH additive		25 ppb	50 #	20	\$30.80	\$616.00
Desco	Thinner, dısı	persant	As needed	25#	10	\$40.80	\$408 00
Drispac/Poly Pac/StaFlo/Aquapac	Filtrate contr	ol, secondary viscosifier	.45 ppb	50 #	25	\$150.80	\$3,770.00
Mica	LCM, sealar	nt	As needed	50 #	50	\$10.52	\$526 00
M-I-X II/Delta P/BaroFiber	LCM, sealar	nt	As needed .	25 #	50	\$26.25	\$1,312.50
Shrink Wrap	Storage aid		Cover mud	1 each	10	\$22.00	\$220 00
Soda Ash	Calcium rem	nover	575 ppb	50#	70	\$9.75	\$682.50
Soltex/Baratrol	Shale stabili	zer	1-2 ppb	50 #	20	\$93.75	\$1,875 00
White Starch	Filtrate conti	rol	3-4 ppb	50 #	110	\$22.75	\$2,502.50
XCD Polymer/Flozan/Optizar	Viscosifier		75 -1.0 ppb	25#	50	\$158.76	\$7,938 00

		Interval Total:	\$49,100.50
	<b>T</b>	Materials Cost:	\$167,882
	<u>Totals</u>	Trucking Cost:	\$35,000
Bits	16	Sales Tax/Product @ 6.88%	\$11,550
Days	63	Sales Tax/Trucking @ 6.88%	\$2,408
Mud	\$216,840	Estimated Total Mud	\$216,840



# H<sub>2</sub>S Contingency Plan

# Beggs 21 State Com 1

Section 21, T25S R27E

Eddy County, New Mexico

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#### I. H<sub>2</sub>S CONTINGENCY PLAN SECTION

#### Scope

This contingency plan establishes guidelines for all company employees and contract employees whose work activities may involve exposure to Hydrogen Sulfide gas (H<sub>2</sub>S).

#### Objective

- 1. Prevent any and all accidents, and prevent the uncontrolled release of H<sub>2</sub>S into the atmosphere.
- 2. Provide proper evacuation procedures to cope with emergencies.
- 3. Provide immediate and adequate medical attention should an injury occur.

#### **Discussion of Plan**

The Delaware and Bone springs sections are capable of producing H<sub>2</sub>S, but not probable in this area. However monitoring of H2S and readiness will be started at surface and continue to TD.

<u>Implementation</u>: This plan, with all details, is to be fully implemented before spudding the well.

<u>Emergency Response Procedure:</u> This section outlines the conditions and denotes steps to be taken in the event of an emergency.

<u>Emergency Equipment and Procedure:</u> This section outlines the safety and emergency equipment that will be required for the drilling of this well.

<u>Training Provisions</u>: This section outlines the training provisions that must be adhered to prior to drilling.

Emergency Call Lists: Included are the telephone numbers of all persons that would need to be contacted should an emergency exists.

Briefing: This section deals with the briefing of all people involved in the drilling operation.

Public Safety: Public Safety Personnel will be made aware of the drilling of this well.

<u>CheckLists:</u> Status Check Lists and Procedural Check Lists have been included to insure adherence to the plan.

<u>General Information</u>: A general information section has been included to supply support information.

#### II. EMERGENCY PROCEDURES SECTION

#### **Emergency Procedures**

- I. In the event of any evidence of H<sub>2</sub>S level above 10 ppm, take the following steps immediately:
  - A. Secure breathing apparatus.
  - B. Order non-essential personnel out of the danger zone.
  - C. Take steps to determine if the H<sub>2</sub>S level can be corrected or suppressed, and if so, proceed with normal operations.
- II. If uncontrollable conditions occur, proceed with the following:
  - A. Take steps to protect and/or remove any public downwind of the rig including partial evacuation or isolation. Notify necessary public safety personnel and the Texas Railroad Commission of the situation.
  - B. Remove all personnel to the Safe Briefing Area.
  - C. Notify public safety personnel for help with maintaining roadblocks and implementing evacuation.
  - D. Determine and proceed with the best possible plan to regain control of the well. Maintain tight security and safety procedures.

#### III. Responsibility

- A. The Company Approved Supervisor shall be responsible for the total implementation of the plan.
- B. The Company Approved Supervisor shall be in complete command during any emergency.
- C. The Company Approved Supervisor shall designate a back up Supervisor in the event that he/she is not available.

#### **Emergency Procedure Implementation**

#### I. Drilling or Tripping

#### A. All Personnel

- 1. When alarm sounds, don escape unit and report to upwind Safe Briefing Area.
- 2. Check status of other personnel (buddy system).
- 3. Secure breathing apparatus.
- 4. Await orders from Supervisor.

#### B. Drilling Foreman

- 1. Report to the upwind Safe Briefing Area.
- 2. Don Breathing Apparatus and return to the point of release with the Tool Pusher or Driller (buddy system).
- 3. Determine the concentration of H2S.
- 4. Assess the situation and take appropriate control measures.

#### C. Tool Pusher

- 1. Report to the upwind Safe Briefing Area.
- 2. Don Breathing Apparatus and return to the point of release with the Drilling Foreman or Driller (buddy system).
- 3. Determine the concentration of H2S.
- 4. Assess the situation and take appropriate control measures.

#### D. Driller

- 1. Don escape unit.
- 2. Check monitor for point of release.
- 3. Report to the Safe Briefing Area.
- 4. Check the status of other personnel (in a rescue attempt, always use the buddy system).
- 5. Assign the least essential person to notify the Drilling Foreman and Tool Pusher, in the event of their absence.
- 6. Assume the responsibility of the Drilling Foreman and Tool Pusher until they arrive, in the event of their absence.

#### E. Derrick Man

1. Remain in the Safe Briefing Area until otherwise instructed by Supervisor.

#### F. Mud Engineer

- 1. Report to Safe Briefing Area.
- 2. When instructed, begin check of mud for pH level and H2S level.

#### G. Safety Personnel

1. Don appropriate breathing apparatus.

- 2. Check status of all personnel
- 3. Await instructions from Drilling Foreman or Tool Pusher.

#### II. Taking a Kick

- A. All personnel report to Safe Briefing Area.
- B. Follow standard BOP procedures.

#### III. Open Hole Logging.

- A. All unnecessary personnel should leave the rig floor.
- B. Drilling Foreman and Safety personnel should monitor the conditions and make necessary safety equipment recommendations.

#### IV. Running Casing or Plugging

- A. Follow "Drilling or Tripping" procedures.
- B. Assure that all personnel have access to protective equipment.

#### **Simulated Blowout Control Drills**

All drills will be initiated by activating alarm devices (air horn). <u>One long blast</u>, on air horn, for <u>ACTUAL</u> and <u>SIMULATED</u> Blowout Control Drills. This operation will be performed by the Drilling Foreman or Tool Pusher at least one time per week for each of the following conditions, with each crew:

Drill 1 Bottom Drilling
Drill 2 Tripping Drill Pipe

In each of these drills, the initial reaction time to shutting in the well shall be timed as well as the total time for the crew to complete its entire pit drill assignment. The times must be recorded on the IADC Driller's Log as "Blowout Control Drill".

Drill No.:			
Reaction Time to Shut-In:	_minutes,_	seconds.	
Total Time to Complete Assignment:		minutes,	seconds

#### I. Drill Overviews

#### A. Drill No. 1--Bottom Drilling

- 1. Sound the alarm immediately.
- 2. Stop the rotary and hoist kelly joint above the rotary table.
- 3. Stop the circulatory pump.
- 4. Close drill pipe rams.
- 5. Record casing and drill pipe shut-in pressures and pit volume increases.

#### B. Drill No. 2--Tripping Drill Pipe

- 1. Sound the alarm immediately.
- 2. Position the upper tool joint just above the rotary table and set slips.
- 3. Install a full opening valve or inside blowout preventor tool in order to close the drill pipe.
- 4. Close the drill pipe rams.
- 5. Record the shut-in annular pressure.

#### II. Crew Assignments

#### A. Drill No. 1--Bottom Drilling

#### 1. Driller

- a. Stop the rotary and hoist kelly joint above the rotary table.
- b. Stop the circulatory pump.
- c. Check flow.
- d. If flowing, sound the alarm immediately.
- e. Record the shut-in drill pipe pressure.
- f. Record all data reported by the crew.
- g. Determine the mud weight increase needed or other courses of action.

#### 2. Derrickman

- a. Open choke line valve at BOP.
- b. Signal Floor Man #1 at accumulator that choke line is open.
- c. Close choke and upstream valve after pipe tams have been closed.
- d. Read the shut-in annular pressure and report readings to Driller.

#### 3. Floor Man #1

- a. Close the pipe trams after receiving the signal from the Derrickman.
- b. Report to Driller for further instructions.

#### 4. Floor Man #2

- a. Notify the Tool Pusher and Operator Representative of the H<sub>2</sub>S alarms.
- b. Check for open fires and, if safe to do so, extinguish them.
- c. Stop all welding operations.
- d. Turn-off all non-explosion proof lights and instruments.
- e. Report to Driller for further instructions.

#### 5. Tool Pusher

- a. Report to the rig floor.
- b. Have a meeting with all crews.
- c. Compile and summarize all information.
- d. Calculate the proper kill weight.
- e. Ensure that proper well procedures are put into action.

#### 6. Operator Representative

- a. Notify the Drilling Superintendent.
- b. Determine if an emergency exists and if so, activate the contingency plan.

#### B. Drill No.2--Tripping Pipe

#### 1. Driller

- a. Sound the alarm immediately when mud volume increase has been detected.
- b. Position the upper tool joint just above the rotary table and set slips.
- c. Install a full opening valve or inside blowout preventor tool to close the drill pipe.
- d. Check flow.
- e. Record all data reported by the crew.
- f. Determine the course of action.

#### 2. Derrickman

- a. Come down out of derrick.
- b. Notify Tool Pusher and Operator Representative
- c. Check for open fires and, if safe to do so, extinguish them.
- d. Stop all welding operations.
- e. Report to Driller for further instructions.

#### 3. Floor Man #1

- a. Pick up full opening valve or inside blowout preventors and stab into tool joint above rotary table (with Floor Man #2).
- b. Tighten valve with back-up tongs.
- c. Close pipe rams after signal from Floor Man #2.
- d. Read accumulator pressure and check for possible high pressure fluid leaks in valves or piping.
- e. Report to Driller for further instructions.

#### 4. Floor Man #2

- a. Pick-up full opening valve or inside blowout preventors and stab into tool joint above rotary table (with Floor Man #1).
- b. Position back-up tongs on drill pipe.
- c. Open choke line valve at BOP.
- d. Signal Floor Man #1 at accumulator that choke line is open.
- e. Close choke and upstream valve after pipe rams have been closed.
- f. Check for leaks on BOP stack and choke manifold.
- g. Read annular pressure.
- h. Report readings to the Driller.

#### 5. Tool Pusher

- a.
- Report to rig floor. Have a meeting with all crews. b.
- Compile and summarize all information. c.
- Calculate proper kill weight. d.
- See that proper well kill procedures are put into action. e.

#### Operator Representative 6.

- a.
- Notify Drilling Superintendent. Determine if an emergency exists, and if so, activate the b. contingency plans.

#### III. IGNITION PROCEDURES SECTION

#### Responsibility

The decision to ignite the well is the responsibility of the DRILLING FOREMAN in concurrence with the STATE POLICE. In the event the Drilling Foreman is incapacitated, it becomes the responsibility of the RIG TOOL PUSHER. This decision should be made only as a last resort and in a situation where it is clear that:

- 1. Human life and property are endangered.
- 2. There is no hope of controlling the blowout under the prevailing conditions.

If time permits, notify the main office, but do not delay if human life is in danger. Initiate the first phase of the evacuation plan.

#### Instructions for Igniting the Well

- 1. Two people are required for the actual igniting operation. Both men must wear self-contained breathing apparatus and attach a safety rope. One man must monitor the atmosphere for explosive gases with the Explosimeter, while the Drilling Foreman is responsible for igniting the well.
- 2. The primary method to ignite is a 25mm flare gun with a range of approximately 500 feet.
- 3. Ignite from upwind and do not approach any closer than is warranted.
- 4. Select the ignition site best suited for protection and which offers an easy escape route.
- 5. Before igniting, check for the presence of combustible gases.
- 6. After igniting, continue emergency actions and procedures as before.
- 7. All unassigned personnel will limit their actions to those directed by the Drilling Foreman.

NOTE: After the well is ignited, burning Hydrogen Sulfide will convert to Sulfur Dioxide, which is also highly toxic. Do not assume the area is safe after the well is ignited.

#### IV. TRAINING PROGRAM SECTION

#### **Training Requirements**

When working in an area where Hydrogen Sulfide gas (H<sub>2</sub>S) might be encountered, definite training requirements must be carried out. The Company Supervisor will insure that all personnel, at the well site, have had adequate training in the following:

- 1. Hazards and characteristics of  $H_2S$ .
- 2. Physical effects of Hydrogen Sulfide on the human body.
- 3. Toxicity of Hydrogen Sulfide and Sulfur Dioxide.
- 4. -H<sub>2</sub>S-detection. -----
- 5. Emergency rescue.
- 6. Resuscitators.
- 7. First aid and artificial resuscitation.
- 8. The effects of  $H_2S$  on metals.
- 9. Location safety.

Service company personnel and visiting personnel must be notified if the zone contains H2S, and each service company must provide adequate training and equipment for their employees before they arrive at the well site.

#### V. EMERGENCY EQUIPMENT SECTION

#### **Emergency Equipment Requirements**

- I. Signs
  - A. Located at the location entrance with the following information:

# (<u>Lease)</u> CAUTION-POTENTIAL POISON GAS HYDROGEN SULFIDE NO ADMITTANCE WITHOUT AUTHORIZATION

- II. \* Fresh air breathing equipment
  - A. Air line units for all rig personnel on location.
  - B. Cascade system with hose lines to rig floor and one to the derrick man and other operation areas. Spare cascade (trailer) on location
- III. Wind socks or wind streamers
  - A. Two 10" windsocks located at strategic locations at a height visible from the rig floor.
  - B. Wind streamers (if preferred) to be placed at various locations on the well site to ensure wind consciousness at all times. (Corners of location).
- IV. Hydrogen Sulfide detector and alarms.
  - A. 1-four channel H<sub>2</sub>S monitor with alarms.
  - B. 4 sensors located at floor, bell nipple, shale shaker, and pits
  - \* C. Hand operated detectors with tubes.
  - \* D. H<sub>2</sub>S monitor tester.
- V. Condition sign and flags
  - A. One each of green, yellow, and red condition flags to be displayed to denote conditions:

GREEN--Normal Conditions YELLOW--Potential Danger RED--Danger, H2S Present

- B. The condition flag shall be posted at the location entrance.
- VI. \* Auxiliary rescue equipment
  - A. Stretcher
  - B. Two 100' lengths of 5/8" nylon rope.

#### VII. \* Mud inspection devices

A. Garrett Gas Train or Hach Tester for inspection of Hydrogen Sulfide concentration in the mud system.

#### VIII. Fire extinguishers

A. Adequate fire extinguishers shall be located at strategic locations.

#### IX. Blowout prevention equipment

- A. The well shall have hydraulic BOP equipment for the anticipated BHP.
- B. Equipment must be tested upon installation.

#### X. \* Combustible gas detectors

A. There shall be one combustible gas detector on location at all times.

#### XI. BOP testing

A. BOP, Choke Line and Kill Line will be tested as specified by operator.

#### XII. Audio system

- A. Radio communication shall be available at the rig.
- B. Radio communication shall be available at the rig floor or trailer.
- C. Radio communication shall be available on vehicles.

#### XIII. Special control equipment

- A. Hydraulic BOP equipment with remote control on ground.
- B. Rotating head at surface casing point.

#### XIV. Evacuation Plan

- A. Evacuation routes should be established prior to spudding each well.
- B. Should be discussed with all rig personnel.

#### XV. Designated Areas

- A. Parking and visitor area.
  - 1. All vehicles are to be parked at a pre-determined safe distance from the wellhead.
  - 2. Designated smoking area.

#### B. Safe Briefing Area

1. Two Safe Briefing Areas shall be designated on either side of the location at the maximum allowable distance from the well bore so

- they offset prevailing winds or they are at a 180 degree angle if wind directions tend to shift in the area.
- 2. Personal protective equipment should be stored in both protection centers or if a moveable trailer is used, it should be kept upwind of existing winds. When wind is from the prevailing direction, both protection centers should be accessible.
- \*Additional equipment will be available at Callaway Safety Midland, Texas.
- Additional personnel hydrogen sulfide monitors on location for all hands.
- Automatic flare ignitor installed on rig

### VI. CHECK LIST SECTION

#### Status Check List

Note:	Date each item as they are implemented.	
1.	Sign at location entrance.	
2	Two (2) wind socks (in required locations).	
3.	Wind streamers (if required).	
4.	30 minute pressure demand air packs on location for all rig personnel and mud loggers.	
5.	Air packs, inspected and ready for use.	
6.	Spare bottles for each air pack (if required).	
7.	Cascade system and hose line hook up.	
8.	Cascade system for refilling air bottles.	
9.	Choke manifold hooked-up and tested. (Before drilling out surface casing.)	
10.	Remote Hydraulic BOP control (hooked-up and tested before drilling out surface casing.)	
11.	BOP Preventor tested (before drilling out surface casing.)	
12.	Mud engineer on location with equipment to test mud for Hydrogen Sulfide.	
13.	Safe Briefing Areas set-up.	•
14.	Condition sign and flags on location and ready.	
15.	Hydrogen Sulfide detection system hooked-up.	
16.	Hydrogen Sulfide alarm system hooked-up.	
17.	Stretcher on location at Safe Briefing Area.	
18.	1-100' length of 5/8" nylon rope on location.	
10	1.20 # or 20# ABC fire outinouisher in sefety	

	trailer in addition to those on rig.	
20.	Combustible gas detector on location and tested.	<u> </u>
21.	All rig crews and supervisors trained (as required).	<u> </u>
22.	Access restricted for unauthorized personnel.	
23.	Drills on H <sub>2</sub> S and well control procedures.	
24.	All outside service contractors advised of potential Hydrogen Sulfide on the well.	· .
25.	NO SMOKING sign posted.	·
26. 27.	Hand operated $H_2S$ detector with tubes on location. 25mm flare gun with flares.	
28.	Automatic Flare ignitor installed on rig	<del></del>
		·

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#### **Procedural Check List**

#### Perform the following on each tour:

- 1. Check fire extinguishers to see that they have the proper charge.
- 2. Check breathing equipment to insure that it has not been tampered with.
- 3. Check pressure on supply air bottles to see that they are capable of recharging.
- 4. Make sure all of the Hydrogen Sulfide detection systems are operative.

#### Perform the following each week:

- 1. Check each piece of breathing equipment to make sure that the demand regulator is working. This requires that the bottle be opened and the mask assembly be put on tight enough so that when you inhale, you get air.
- 2. Blowout preventor skills.
- 3. Check supply pressure on BOP accumulator stand-by source.
- 4. Check all work/escape units for operation: demand regulator, escape bottle air volumes, supply bottle of air volume.
- 5. Check breathing equipment mask assembly to see that straps are loosened and turned back, ready to put on.
- 6. Check pressure on breathing equipment air bottles to make sure they are charged to full volume.
- 7. Check breathing equipment air bottles to make sure all demand regulators are working. This requires that the bottles be opened and the mask assembly be put on tight enough so that when you inhale, you get air
- 8. Confirm pressure on all supply air bottles.
- 9. Perform breathing equipment drills with on-site personnel.
- 10. Check the following supplies for availability:
  - a. Stretcher
  - b. Safety belts and ropes
  - c. Emergency telephone lists
  - d. Spare air bottles
  - e. Spare oxygen bottles (if resuscitator required)
  - f. Hand operated H2S detectors and tubes
- 11. Test the Explosimeter to verify batteries are good.

#### VII. BRIEFING PROCEDURES SECTION

#### **Briefing Procedures**

The following scheduled briefings will be held to ensure the effective drilling and operation of this project:

#### Pre-Spud Meeting

Date: Prior to spudding the well. Attendance: Drilling Supervisor

Drilling Superintendent
Drilling Engineer
Rig Pushers
Rig Driller
Mud Engineer
All Safety Personnel

All Safety Personnel Service Companies

Purpose: Review and discuss the well program, step-by-step, to insure complete

understanding of assignments and responsibilities.

#### VIII. EVACUATION PLAN SECTION

#### General Plan

The direct lines of action prepared by CALLAWAY SAFETY EQUIPMENT CO., INC. to protect the public form hazardous gas situations are as follows:

- 1. When the company approved supervisor (Drilling Foreman, Tool Pusher, Driller) determine Hydrogen Sulfide gas cannot be limited to the well location, and the public will be involved, he will activate the evacuation plan. Escape routes are noted on the Area Map.
- 2. Company safety personnel or designee will notify the appropriate local government agency that a hazardous condition exists and evacuation needs to be implemented.
- 3. Company approved safety personnel that have been trained in the use of Hydrogen Sulfide detection equipment and self-contained breathing equipment will be utilized.
- 4. Law enforcement personnel (State Police, Local Police Department, Fire Department, and the Sheriff's Department) will be called to aid in setting up and maintaining road blocks. Also, they will aid in evacuation of the public if necessary.
  - NOTE: Law enforcement personnel will not be asked to come into a contaminated area. Their assistance will be limited to uncontaminated areas. Constant radio contact will be maintained with them.
- 5. After the discharge of gas has been controlled, "Company" safety personnel will determine when the area is safe for re-entry.

**See Emergency Reaction Plan** 

## **Emergency Assistance Telephone List**

PUBLIC SAFETY:		911 or				
Eddy Co. Sheriff Fire Department Ambulatory Service (Carlsbad)	,	(505) 887-7551 (505) 887-3820 (505) 885-2111				
Prior to starting project – Verify 911						
Life Flight:						
Arrow Care-Lubbock Southwest Air-Med E Vac. Elev. 3112' Lat: 32.120612° N		(806) 744-5055 (800) 242-6199				
Long: 104.321666° W New Mexico D.O.T.		(505) 827-5100				
Bureau of Land Management U. S. Dept. of Labor New Mexico OCD		(505) 393-3612 (505) 248-5302 (505) 393-6161				
New Mexico OCD/After Hours		(505) 370-7106				
Chesapeake						
Hobbs Office	Office	(505) 391-1462				
Midland Office		(432) 687-2992				
Drilling Superintendent Stacey Tubbs	Office	(505) 391-1462 Ext. 6215				
	Cell	(505) 631-8271				
Drilling Engineer Randy Patterson	Office	(405) 767-4056				
	Cell	(405) 388-9002				
Drilling Company Latshaw Drilling 91	18-355-438	80 (office)				
Latshaw Rig 6						
Latshaw Rig Trailer Jason Simmons, Tool Pusher Carl Lightner, Superintendent	Cell Cell Cell Home	432-556-8559 505-200-5202 432-556-4008 432-368-2041				
Trent Latshaw, President	Cell	918-671-8612				
,						
Callaway Safety Equipment						
Odessa	Office	(432) 561-5049				
Hobbs	Office	(877) 422-6345				

#### **Affected Public Notification List**

(within a 24' radius of exposure at 100ppm)

Certain geologic zones will be encountered during drilling that may possibly contain hazardous quantities of  $H_2S$ . The well is located in an area with no residents and/or public roadways. ROE calculations show that  $H_2S$  will affect the immediate area (location). Therefore, the plan is to carefully monitor hazards associated with  $H_2S$  as previously mentioned in this document.

Should these conditions change prior to starting the project; the residents within the affected radius will be notified via a hand delivered written notice describing the activities, potential hazards, conditions of evacuation, evacuation drill siren alarms, and other precautionary measures.

Evacuee Description:

Residents and/or

**Notification Process:** 

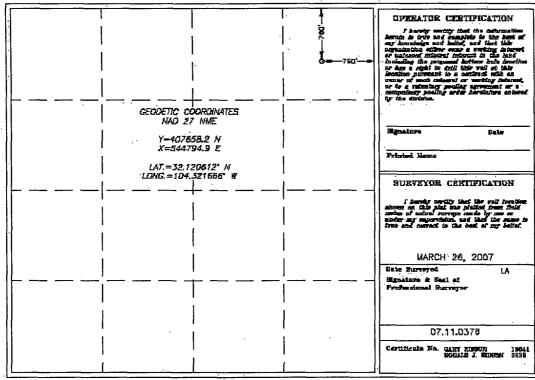
A continuous siren audible to all residence will be activated, signaling evacuation of previously notified and informed residents.

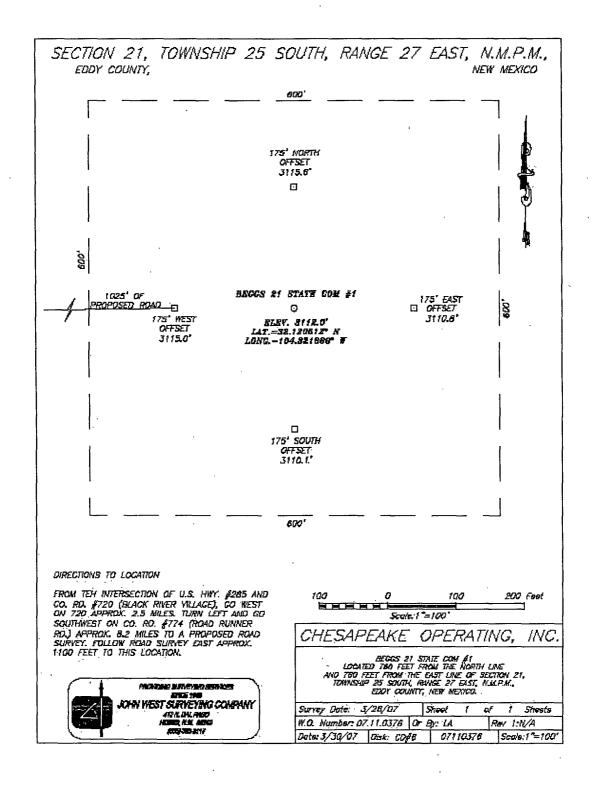
Evacuation Plan:

All evacuees will migrate lateral to the wind direction.

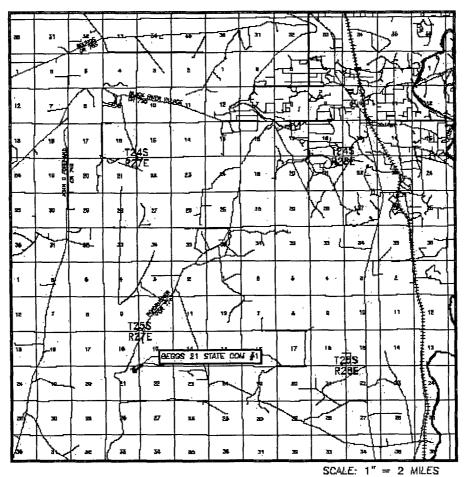
Chesapeake will identify all home bound or highly susceptible individuals and make special evacuation preparations, interfacing with the local fire and emergency medical service as necessary.

#### State of New Mexico DISTRICT I 1988 L PARIS SL. BERS SL 1986 Parts C-109 Recioná Oriotes III, 2000 Submil to Aggregatale District Office State Lesso – 4 Copies For Lesso – 3 Copies OIL CONSERVATION DIVISION district ii 1220 SOUTH ST. FRANCIS DR. Santa Fe, New Mexico 87505 DESTRICT III 1980 Rie Benne Ma. Artes. Sid Biblio DISTRICT IV WELL LOCATION AND ACREAGE DEDICATION PLAT O AMENCED REPORT API Bumber Pool Code Yall Pumber Preparty Name Property Cede HEGGS 21 STATE COM 1 COME No. Operator Name CHESAPEAKE OPERATING, INC. Heretina 3112 Surface Location Foot from the UL or lot No. Fost from the Morth/South line Toronthip Rature Section 21 25-5 27-E NORTH EA5T EDDY A 760 760 Bottom Hols Lucation If Different From Surface VL or lot Co. Section Post from the Morth/South line Foot from the Best/West Man Connelidation Cade Joint or Intil Bediculad Acres Order No. NO ALLOWABLE WILL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSULDATED OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION OPERATOR CERTIFICATION

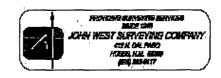




## VICINITY MAP

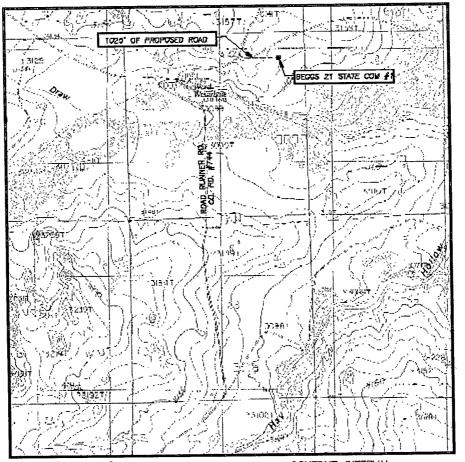


SEC. 21 TWP. 25-S RGE. 27-E
SURVEY N.M.P.M.
COUNTY EDDY STATE NEW MEXICO
DESCRIPTION 760' FNL & 760' FEL
ELEVATION 31.12'
CHESAPEAKE OPERATOR OPERATING, INC.
LEASE REGGS 21 STATE COM





# LOCATION VERIFICATION MAP



SCALE: 1" = 2000"

CONTOUR INTERVAL: COTTONWOOD HILLS, N.M. - 10

SEC. 21 TWP. 25-S RGE. 27-E

SURVEY N.M.P.M.

COUNTY EDDY STATE NEW MEXICO

DESCRIPTION 780' FNL & 780' FEL

ELEVATION 3112'

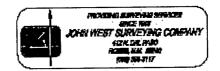
CHESAPEAKE

OPERATING, INC.

LEASE BEGGS 21 STATE COM

U.S.G.S. TOPOGRAPHIC MAP

COTTONWOOD HILLS N.M.



#### X. GENERAL INOFRMATION SECTION

# Beggs 21 State Com 1 Chesapeake Drilling

#### H2S

100 PPM ROE = 0.001589\* 250 PPM\* 275 MCF ^0.6258

Radius of Exposure Calculations Expected H2S ROE that could be incountered while drilling.

Example:

Example: 500 PPM ROE = 0.0004546* 250 PPM* 275 MCF ^0.6258 =							
	Denotes input data						
Enter H2S Concentration:	20 PPM						
Enter Max. Escape Volume:	5, 100 MCF/D						
***********************************							
100 PPM Radius of Exposure:	24 Feet						
500 PPM Radius of Exposure:	11 Feet						
H2S in lbs/day:	9 lb./day						
H2S in lbs/hr:	0.4 lb./hr						
SO2 in lbs/hr:	0.7 lb./hr						
SO2 in 2000-lb tons/day:	0.01 tons/day						
SO2 in 2000-lb tons/yr:	3 tons/yr						

and there is an uncontrolled release of gas at the surface!!!!!!!

These radius of exposures are possible only if the well bore is evacuated of fluid

Calculations generated from production test of offset wells.

#### Toxic Effects of Hydrogen Sulfide Poisoning

Hydrogen Sulfide is extremely toxic. The acceptable ceiling concentration for eight-hour exposure is 20 ppm, which is .002% by volume. Hydrogen Sulfide is heavier than air (specific gravity-1.192) and colorless. It forms an explosive mixture with air between 4.3 and 46.0 percent by volume. Hydrogen Sulfide is almost as toxic as Hydrogen Cyanide and is between five and six times more toxic than Carbon Monoxide. Toxicity data for Hydrogen Sulfide and various other gases are compared below in Table I. Physical effects at various Hydrogen Sulfide levels are shown in Table II.

Table I Toxicity of Various Gases

Common Name	Chemical Formula	Specific Gravity	Threshold Limit (A)	Hazardous Limit (B) Co	Lethal ncentration C)
Hydrogen Cyanide	HCN	0.94	10 ppm	150 ppm/hr	300 ppm
Hydrogen Sulfide	H2S	1.18	10 ppm (D) 20 ppm (E)	250 ppm/hr	600 ppm
Sulfur Dioxide	SO2	2.21	5 ppm	•	1000 ppm
Chlorine	CL2	2.45	1 ppm	4 ppm/hr	1000 ppm
Carbon Monoxide	СО	0.97	50 ppm	400 ppm/hr	1000 ppm
Carbon Dioxide	CO2	1.52	5000 ppm	5%	10%
Methane	CH4	0.55	90,000 ppm	(9%)	Combustible above 5% in air

A. Threshold Limit--Concentration at which it is believed that all workers may be repeatedly exposed day after day without adverse effects.

E. Threshold Limit--20 ppm, 1966 ANSI acceptable ceiling concentration for eight-hour exposure (based on 40-hour week) is 20 ppm. OSHA Rules and Regulations (Federal Register, Volume 37, No. 202, Part II, dated 10/18/72).

B. Hazardous Limit--Concentration that may cause death.

C. Lethal Concentration--Concentration that will cause death with short-term exposure.

D. Threshold Limit--10 ppm, 1972 ACGIH (American Conference of Governmental industrial Hygienists)

 $\label{eq:Table II}$  Physical Effects of Hydrogen Sulfide

Percent %	ppm	Physical Effects
0.001	10	Obvious and unpleasant odor.
0.002	20	Safe for 8 hrs. exposure
0.01	100	Kills smell in 3 to 5 minutes; may sting eyes and throat.
0.02	200	Kills smell shortly; stings eyes and throat.
0.03	300	IDLH (Immediately Dangerous to Life & Health) Level
0.05	500	Dizziness; breathing ceases in a few minutes
0.07	700	Unconscious quickly; death will result if not rescued.
0.10	1000	Unconscious at once; followed by death within minutes.

\*Caution: Hydrogen Sulfide is a colorless and transparent gas and is highly flammable. It is heavier than air and may accumulate in low places.

#### **Use of Self-Contained Breathing Apparatus**

- I. Written procedures shall be prepared covering safe use of respirators in dangerous atmospheric situations which might be encountered in normal operations or in emergencies. Personnel shall be familiar with these procedures and the available respirators.
- II. Respirators shall be inspected frequently, at random, to insure that they are properly used, cleaned, and maintained.
- III. Anyone who may use respirators shall be trained in how to properly seal the face piece. They shall wear respirators in normal air and then in a test atmosphere. (Note: Such items as facial hair (beard or sideburns) and eyeglass temple pieces will not allow a proper seal.) Anyone that may be expected to wear respirators should have these items removed before entering a toxic atmosphere. A special mask must be obtained for anyone who must wear eyeglasses. Contact lenses should not be allowed.
- IV. Maintenance and care of respirators
  - A. A program of maintenance and care of respirators shall include the following:
    - 1. Inspection for defects, including leak checks.
    - 2. Cleaning and disinfecting.
    - 3. Repair.
    - 4. Storage.
  - B. Inspection: Self-Contained Breathing Apparatus for emergency use shall be inspected monthly, and records maintained, for the following:
    - 1. Fully charged cylinders.
    - 2. Regulator and warning device operation.
    - 3. Condition of face piece and connection.
    - 4. Elastomer or rubber parts shall be stretched or massaged to keep them pliable and prevent deterioration.
  - C. Routinely used respirators shall be collected, cleaned, and disinfected as frequently as necessary to insure proper protection is provided.
- V. Persons assigned tasks that require the use of Self-Contained Breathing Equipment shall be certified physically fit for breathing equipment usage by the local company physician at least annually.
- VI. Respirators should be worn during the following conditions:
  - A. Any employee who works near the top or on the top of any tank unless tests reveal less than 20 ppm of H2S.
  - B. When breaking out any line where H2S can reasonably be expected.
  - C. When sampling air in areas to determine if toxic concentrations of H2S exist.
  - D. When working in areas where over 20 ppm H2S has been detected.
  - E. At any time where there is a doubt as to the H2S level in the area to be entered.

#### Rescue-First Aid for Hydrogen Sulfide Poisoning

#### Do Not Panic!!!

#### Remain Calm--THINK

- 1. Hold your breath (Do not inhale; stop breathing.) and go to Briefing area.
- 2. Put on breathing apparatus.
- 3. Remove victim(s) to fresh air as quickly as possible. (Go upwind from the source or at right angles to the wind; NOT downwind.)
- 4. Briefly apply chest pressure--arm lift method of artificial respiration to clear the victim's lungs and to avoid inhaling any toxic gas directly from the victim's lungs
- 5. Provide for prompt transportation to the hospital, and continue giving artificial respiration if needed.
- 6. Hospital(s) or medical facilities need to be informed, beforehand, of the possibility of H2S gas poisoning, no matter how remote the possibility.
- 7. Notify emergency room personnel that the victim(s) have been exposed to H2S gas.

Besides basic first aid, everyone on location should have a good working knowledge of artificial respiration, as well as first aid for eyes and skin contact with liquid H2S. Everyone needs to master these necessary skills.