#### Form \$160-5 (February 2005)

(Instructions on page 2)

# OCD-ARTESIA

**UNITED STATES** DEPARTMENT OF THE INTERIOR

BUREAU OF LAND MANAGEMENT

FORM APPROVED OMB No. 1004-0137 Expires: March 31, 2007

Do not use this form for proposals to drill or to re-enter an abandoned well. Use Form 3160-3 (APD) for such proposals.

5. Lease Serial No. NMNM-112268 6. If Indian, Allottee or Tribe Name

	SUBMIT IN T	TRIPLICATE – Other	instructions on	page 2.		7. If Unit of CA/Agree	ment, Name and/or No.
1. Type of Well  Oil Well	✓ Gas Well	Other		•		8. Well Name and No. Haban	ero 17 Federal 1H
2. Name of Operator Devon Energy Production	Co LP				**************************************	9. API Well No.	015-36108
3a. Address			3b. Phone No.	(include area cod	'e)	10. Field and Pool or E	
20 North Broadway OKC, OK 73102			(405)-552-780	2			River; Wolfcamp
4. Location of Well (Footag NENE 990' FNL & 660' FEL Sec 17-T24S-R27E Lot A	e, Sec., T.,R.,M.,	, or Survey Description)				11. Country or Parish, Edd	State y County, NM
	12, CHECK TH	IE APPROPRIATE BO	X(ES) TO INDI	CATE NATURE	OF NOTIO	CE, REPORT OR OTHE	ER DATA
TYPE OF SUBMISSI	ON			TYF	PE OF ACT	ION	
Notice of Intent		Acidize Alter Casing	Deepe	n re Treat		uction (Start/Resume) amation	Water Shut-Off Well Integrity
Subsequent Report		Casing Repair		Construction		omplete	Other Drilling Program Changes
Final Abandonment No	tice   L	Change Plans Convert to Injection	Plug a	ind Abandon Back		porarily Abandon er Disposal	
Devon Energy Production notice by the BLM 12/08/2	Company, L.P. 1010 to the atta	?. respectfully request ched:	RECI APR NMOCD	EIVED 14 2011 ARTESIA		APPRO APR 1 3 /s/ Chris BUREAU OF LAND CARLSBAD FIL	2011 s Walls
14. I hereby certify that the for Name (Printed/Typed) Stephanie A. Ysasaga  Signature  Approved by	regoing is true an	THIS SPACE	FOR FEDE	Title Sr. Staff Date 03/28/20	11		
Conditions of approval, if any, that the applicant holds legal or entitle the applicant to conduct	equitable title to	those rights in the subject					Date
Title 18 U.S.C. Section 1001 a fictitious or fraudulent stateme					d willfully	to make to any departmen	at or agency of the United States any false,

## HABANERO 17 FED #1 SEC 17-24S-27E APD DATA

Casing Pr	ogram					
<b>Hole Size</b>	<u>Hole</u>	OD Csg	<b>Casing</b>	$\underline{\mathbf{W}}\mathbf{t}$	<u>Collar</u>	<u>Grade</u>
	<u>Interval</u>		<u>Interval</u>			
17 1/2"	0' - 250'	13 3/8"	0'-250'	48#	STC	H-40
12 1/4"	250' - 3100'	9 5/8"	0' - 3100'	40#	BTC	J-55
8 3/4"	3100' - 9,800'	7"	0' - 9,800'	26#	BTC	ECP-110
6 1/8"	9800'- 14,181'	4 1/2"	9700'-14,181	11.6#	BTC	ECP-110

Casing Size Factor	<u>Collapse Design</u> Factor	Burst Design Factor	Tension Design Factor
13 3/8"	6.6	14.8	26.8
9 5/8"	1.6	2.4	4.2
7"	1.7	2.4	2.7
4 1/2"	1.4	1.7	2.5

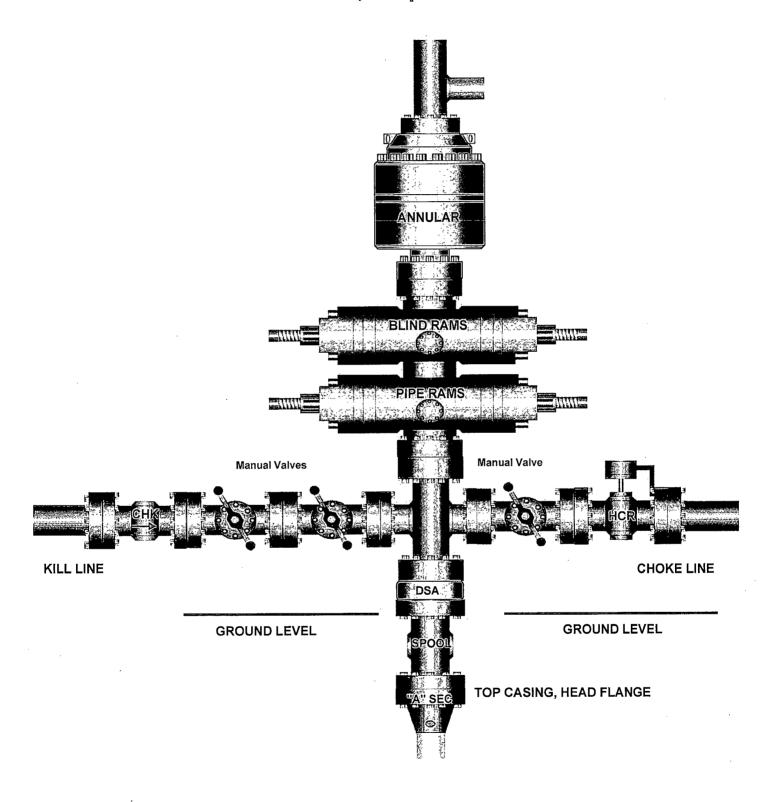
Mud	Program
IVIUU	1 IUZIAIII

<u>Depth</u>	Mud Wt.	Visc	Fluid Loss	Type System
0' - 250'	8.4 - 8.8	$\overline{32} - 34$	N/C	FW/Gel
$250' - 3{,}100'$	9.7 - 10.0	28 - 30	N/C	Brine
3,100' - 9,800'	9.0 - 9.3	28-30	NC -40	Fresh
9,800' – 14,181'	10.5 - 12.5	32 - 40		Oil Base

BOP DESIGN: A 2M Annular BOP will be installed on the 13 3/8" surface casing and utilized continuously until the first intermediate depth of ~3100' is drilled. A 5M psi double ram type and 5M psi annular type and a rotating head will be installed on the 9 5/8" casing. All units will be hydraulically operated and the ram type preventer will be equipped with blind rams on top and 4 1/2" drill pipe rams on bottom. All BOP's will be tested with independent testers before drilling out the associated casing shoes. Prior to drilling out the 9 5/8" casing shoe, the BOP's and Hydril will be tested as per BLM Drilling Operations Order #2.

Pipe rams will be operated and checked each 24-hour period and each time the drill pipe is out of the hole. These functional tests will be documented on the daily driller's log. A 2" kill line and 3" choke line will be incorporated in the drilling spool below the ram-type BOP. Other accessory BOP equipment will include a Kelly cock, floor safety valve, choke lines and choke manifold having 5000 psi WP rating.

# 13-5/8" x 5,000 psi BOP Stack





Proposal No: 690850075B

## Devon Energy Corp Habanero 17 Fed #1

Sec. 17-24S-27E Eddy County, New Mexico March 24, 2011

## Well Proposal

#### Prepared for:

Pat Brown
Drilling Engineer
Oklahoma City, Oklahoma
Bus Phone: (405) 228-8511

## Prepared by:

John Parks Region Technical Rep. Oklahoma City, Oklahoma



## Service Point:

Artesia

Bus Phone:

(505) 746-3140

Fax:

(505) 746-2293

## Service Representatives:

Michael Sarabia Field Supervisor Artesia, New Mexico

Date:

Devon Energy Corp Habanero 17 Fed #1 Surface Casing March 24, 2011



Proposal No: 690850075B

## **JOB AT A GLANCE**

Depth (TVD) 250 ft

Depth (MD) 250 ft

Hole Size 17.5 in .

Casing Size/Weight 13 3/8 in, 48 lbs/ft

Pump Via 13 3/8" O.D. (12.715" .I.D) 48

Total Mix Water Required 1,873 gals

Spacer

Fresh Water 10 bbls Density 8.3 ppg

**Cement Slurry** 

Class C 295 sacks
Density 14.8 ppg
Yield 1.35 cf/sack

Displacement

Mud 39 bbls Density 8.8 ppg

Devon Energy Corp Habanero 17 Fed #1 Surface Casing March 24, 2011



Proposal No: 690850075B

## **WELL DATA**

#### **ANNULAR GEOMETRY**

ANNULAR I.D.	DEPTH(ft)		
(in)	MEASURED	TRUE VERTICAL	
17.500 HOLE	250	250	

## **SUSPENDED PIPES**

DIAMETER (in)		WEIGHT	D	EPTH(ft)
O.D.	i.D.	(lbs/ft)	MEASURED	TRUE VERTICAL
13.375	12.715	48	250	250

**Mud Density** 

0.6946 cf/ft

8.80 ppg

Est. Static Temp.

80 ° F

Est. Circ. Temp.

80 ° F

## **VOLUME CALCULATIONS**

250 ft x

with

125 % excess

390.7 cf

**TOTAL SLURRY VOLUME** 

390.7 cf

=

=

=

70 bbls

Devon Energy Corp Habanero 17 Fed #1 Surface Casing March 24, 2011



Proposal No: 690850075B

## **FLUID SPECIFICATIONS**

Spacer

10.0 bbls Fresh Water @ 8.34 ppg

FLUID	VOLUME CU-FT	VOLUME FACTOR	AMOUNT AND TYPE OF CEMENT
Cement Slurry	391 <i>I</i>	1.35	= 295 sacks Class C Cement + 0.125 lbs/sack Cello Flake + 2% bwoc Calcium Chloride + 56.3% Fresh Water
Displacement			39.3 bbls Mud @ 8.8 ppg
CEMENT PROPER	RTIES		
			SLURRY NO.1
Slurry Weight (ppg	g)		14.80
Slurry Yield (cf/sad	ck)		1.35
Amount of Mix Wat	ter (gps)		6.35
Estimated Pumping	g Time - 70 BC (HH: <mark>I</mark>	MM)	2:30
COMPRESSIVE S	TRENGTH		
8 hrs @ 80 ° F 12 hrs @ 80 ° I 24 hrs @ 80 ° I 72 hrs @ 80 ° I	F (psi) F (psi)		500 1150 2100 2700

Devon Energy Corp Habanero 17 Fed #1 Intermediate Casing March 24, 2011



Proposal No: 690850075B

#### **JOB AT A GLANCE**

Depth (TVD) 3,100 ft

**Depth (MD)** 3,100 ft

Hole Size 12.25 in

Casing Size/Weight 9 5/8 in, 40 lbs/ft

**Pump Via** 9 5/8" O.D. (8.835" .I.D) 40

Total Mix Water Required 11,312 gals

Spacer

Fresh Water 20 bbls
Density 8.3 ppg

**Lead Slurry** 

 35:65:6 Poz:Class C
 835 sacks

 Density
 12.5 ppg

 Yield
 2.04 cf/sack

**Tail Slurry** 

 60:40 Poz:Class C (MPA)
 300 sacks

 Density
 13.8 ppg

 Yield
 1.37 cf/sack

Displacement

Mud 232 bbls Density 10.0 ppg

Devon Energy Corp Habanero 17 Fed #1 Intermediate Casing March 24, 2011



Proposal No: 690850075B

## **WELL DATA**

#### **ANNULAR GEOMETRY**

ANNULAR I.D.	DEPTH(ft)		
(in)	MEASURED	TRUE VERTICAL	
12.715 CASING	250	250	
12.250 HOLE	3,100	3,100	

#### **SUSPENDED PIPES**

DIAMETER (in)		WEIGHT	DEPTH(ft)	
O.D.	I.D.	(lbs/ft)	MEASURED	TRUE VERTICAL
9.625	8.835	40	3,100	3,100

Float Collar set @	3,060 ft
Mud Density	10.00 ppg
Est. Static Temp.	108 ° F
Est. Circ. Temp.	95 ° F

#### **VOLUME CALCULATIONS**

250 ft	Х	0.3765 cf/ft	with	0 % excess	=	94.1 cf
2,289 ft	Х	0.3132 cf/ft	with	125 % excess	=	1613.3 cf
561 ft	X	0.3132 cf/ft	with	125 % excess	=	395.0 cf
40 ft	X	0.4257 cf/ft	with	0 % excess	=	17.0 cf (inside pipe)

TOTAL SLURRY VOLUME = 2119.5 cf = 378 bbls

Report Printed on:

Devon Energy Corp Habanero 17 Fed #1 Intermediate Casing March 24, 2011



Proposal No: 690850075B

## **FLUID SPECIFICATIONS**

Spacer

20.0 bbls Fresh Water @ 8.34 ppg

	•					
FLUID	VOLUME CU-FT		OLUME	AMOUNT	Γ AND TYPE OF CEM	ENT
Lead Slurry	1707	1	2.04	5% bwov Flake + 6	ss (35:65) Poz (Fly Ash v Sodium Chloride + 0 5% bwoc Bentonite + 0 Fresh Water	.125 lbs/sack Cello
Tail Slurry	412	1	1.37	5% bwov Flake + 0	s (60:40) Poz (Fly Ash v Sodium Chloride + 0 ).1% bwoc Sodium Me PA-5 + 65.4% Fresh W	.125 lbs/sack Cello etasilicate + 4%
Displacement				232.0 bb	ls Mud @ 10 ppg	, , ,
CEMENT PROPER	TIES					•
				SLURRY NO.1	SLURRY NO.2	
Slurry Weight (ppg	)			12.50	13.80	
Slurry Yield (cf/sac	k)			2.04	1.37	
Amount of Mix Water	er (gps)			11.24	6.43	
Estimated Pumping	Time - 70 BC (H	IH:M	M)	5:00	3:30	
COMPRESSIVE ST	TRENGTH					
8 hrs @ 107 ° F	(psi)					
12 hrs @ 107 °	F (psi)				800	
17 hrs @ 107 ° 24 hrs @ 107 °				325 500	1549	
24 1113 (2) 107	ı. (h2ı)			637	2400	

ACTUAL CEMENT VOLUME MAY VARY BASED ON FLUID CALIPER.

Devon Energy Corp Habanero 17 Fed #1 2nd Intermediate Casing March 24, 2011



Proposal No: 690850075B

#### **JOB AT A GLANCE**

**Depth (TVD)** 9,800 ft

**Depth (MD)** 9,800 ft

Hole Size 8.75 in

Casing Size/Weight 7 in, 26 lbs/ft

**Pump Via** 7" O.D. (6.276" .I.D) 26

Total Mix Water Required 13,366 gals

Stage No: 1 Float Collar set @ 9,760 ft

Spacer

Fresh Water 10 bbls
Density 8.3 ppg

**Spacer** 

Surebond III 1,000 gals
Density 9.4 ppg

**Spacer** 

Fresh Water 10 bbls
Density 8.3 ppg

**Lead Slurry** 

 35:65:6 Poz:Class H:Gel
 505 sacks

 Density
 12.5 ppg

 Yield
 1.96 cf/sack

**Tail Slurry** 

Super C Modified450 sacksDensity13.3 ppgYield1.56 cf/sack

Displacement

Displacement Fluid 373 bbls

Devon Energy Corp Habanero 17 Fed #1 2nd Intermediate Casing

March 24, 2011



Proposal No: 690850075B

## **JOB AT A GLANCE (Continued)**

Stage No: 2 Stage Collar set @ 4,200 ft

Spacer

Fresh Water 20 bbls
Density 8.3 ppg

Lead Slurry

 35:65:6 Poz:Class C:Gel
 285 sacks

 Density
 12.5 ppg

 Yield
 2.04 cf/sack

**Tail Slurry** 

 60:40 Poz:Class C (MPA)
 200 sacks

 Density
 13.8 ppg

 Yield
 1.38 cf/sack

Displacement

Displacement Fluid 318 bbls

Devon Energy Corp Habanero 17 Fed #1 2nd Intermediate Casing

Date:

March 24, 2011



Proposal No: 690850075B

#### **WELL DATA**

#### **ANNULAR GEOMETRY**

ANNULAR I.D.	DEPTH(ft)			
(in)	MEASURED	TRUE VERTICAL		
8.835 CASING	3,100	3,100		
8.750 HOLE	9,800	9,800		

#### **SUSPENDED PIPES**

DIAMETE	R (in)	WEIGHT			
O.D.	I.D.	(lbs/ft)	MEASURED	TRUE VERTICAL	
7.000	6.276	26	9,800	9,800	

STAGE: 1Float Collar set @9,760 ftMud Density9.30 ppgEst. Static Temp.178 ° F

Est. Circ. Temp. 142 ° F

#### **VOLUME CALCULATIONS**

3,300 ft 0.1503 cf/ft 100 % excess 992.2 cf х with 100 % excess 691.5 cf 2,300 ft 0.1503 cf/ft = Х with 40 ft 0.2148 cf/ft 0 % excess 8.6 cf (inside pipe) Х with

TOTAL SLURRY VOLUME = 1692.3 cf

= 302 bbls

STAGE: 2 Stage Collar set @ 4,200 ft

Mud Density9.30 ppgEst. Static Temp.114 ° FEst. Circ. Temp.100 ° F

#### **VOLUME CALCULATIONS**

500 ft 0.3354 cf/ft 0 % excess 167.7 cf Х with 661 ft Х 0.3132 cf/ft with 100 % excess = 413.9 cf 439 ft 0.3132 cf/ft 100 % excess with 275.1 cf

TOTAL SLURRY VOLUME = 856.7 cf

= 153 bbls

Devon Energy Corp Habanero 17 Fed #1 2nd Intermediate Casing

March 24, 2011



Proposal No: 690850075B

# **FLUID SPECIFICATIONS**

## STAGE NO. 1

Spacer

Spacer

Spacer

10.0 bbls Fresh Water @ 8.34 ppg

1,000.0 gals Surebond III @ 9.35 ppg

10.0 bbls Fresh Water @ 8.34 ppg

FLUID	VOLUME CU-FT	-	OLUME ACTOR	AMOUNT AND TYPE OF CEMENT
Lead Slurry	992	1	1.96	= 505 sacks (35:65) Poz (Fly Ash):Class H Cement + 1% bwow Sodium Chloride + 0.125 lbs/sack Cello Flake + 6% bwoc Bentonite + 0.4% bwoc FL-52A + 103.2% Fresh Water
Tail Slurry	700	1	1.56	= 450 sacks (15:61:11) Poz (Fly Ash):Class C Cement:CSE-2 + 1% bwow Potassium Chloride + 0.75% bwoc EC-1 + 0.125 lbs/sack Cello Flake + 0.4% bwoc CD-32 + 2 lbs/sack LCM-1 + 0.6% bwoc FL-25 + 0.6% bwoc FL-52A + 73.3% Fresh Water
Displacement				373.4 bbls Displacement Fluid

## **CEMENT PROPERTIES**

	SLURRY NO.1	SLURRY NO.2
Slurry Weight (ppg)	12.50	13.30
Slurry Yield (cf/sack)	1.96	1.56
Amount of Mix Water (gps)	10.76	7.65
Estimated Pumping Time - 70 BC (HH:MM)	5:30	4:30
Free Water (mls) @ ° F @ 90 ° Angle		0.0
Fluid Loss (cc/30min) at 1000 psi and ° F		
COMPRESSIVE STRENGTH		50.0
12 hrs @ 167 ° F (psi) 24 hrs @ 167 ° F (psi) 72 hrs @ 167 ° F (psi)	350 700 1000	900 2100 2600

Devon Energy Corp Habanero 17 Fed #1

Liner

March 24, 2011



Proposal No: 690850075B

#### **WELL DATA**

#### **ANNULAR GEOMETRY**

ANNULAR I.D.	DEPTH(ft)			
(in)	MEASURED	TRUE VERTICAL		
6.276 CASING	9,800	9,800		
6.125 HOLE	14,200	10,500		

#### **SUSPENDED PIPES**

DIAMETE	R (in)	WEIGHT	DE	EPTH(ft)
O.D.	I.D.	(lbs/ft)	MEASURED	TRUE VERTICAL
4.000	3.428	11.6	14,200	10,500

Casing 4.0 (in) OD, 3.428 (in) ID, 9,500 ft 11.6 (lbs/ft) set @ Casing 4.0 (in) OD, 3.428 (in) ID, 14,200 ft 11.6 (lbs/ft) set @ Depth to Top of Liner 9,500 ft Float Collar set @ 14,160 ft 11.00 ppg **Mud Density** Oil Based **Mud Type** 164 ° F Est. Static Temp. 164 ° F Est. Circ. Temp.

## **VOLUME CALCULATIONS**

200 ft	Х	0.2148 cf/ft	with	0 % excess	=	43 cf
300 ft	Х	0.1276 cf/ft	with	0 % excess	=	38 cf
4,400 ft	X	0.1173 cf/ft	with	50 % excess	=	775 cf
40 ft	X	0.0641 cf/ft	with	0 % excess	=	3 cf (inside pipe)

TOTAL SLURRY VOLUME = 858 cf

153 bbls

Report Printed on: March 24, 2011 8:38 AM

**Devon Energy Corp** Habanero 17 Fed #1

Liner

March 24, 2011



Proposal No: 690850075B

## **FLUID SPECIFICATIONS**

50.0 bbls MCS-3 + 2 gal/bbl US-40 + 16.5 lbs/bbl Bentonite + 183 lbs/bbl Barite, Bulk @ 12 ppg Spacer

				Bentonite + 183 lbs/bbl Barite, Bulk @ 12 ppg
Spacer				300.0 bbls Water Based Mud @ 11 ppg
Spacer				40.0 bbls Turbo Flow III @ 12 ppg
FLUID	VOLUME CU-FT		LUME ACTOR	AMOUNT AND TYPE OF CEMENT
Cement Slurry	858	I	1.26	= 680 sacks (50:50) Poz (Fly Ash):Class H Cement + 3% bwow Sodium Chloride + 0.2% bwoc CD-32 + 0.5% bwoc FL-25 + 0.5% bwoc Sodium Metasilicate + 0.5% bwoc FL-52A + 56.6% Fresh Water
Displacement				161.6 bbls Displacement Fluid
CEMENT PROPER	TIES			
				SLURRY
				NO.1
Slurry Weight (ppg	)	•		14.20
Slurry Yield (cf/sac	•			1.26
Amount of Mix Water	,		_	5.70
Estimated Pumping	•		•	4:00
Free Water (mls) @	-	' Ang	le	0.0
Fluid Loss (cc/30m at 1000	ın) psi and 166 ° F			
COMPRESSIVE ST	•			50.0
12 hrs @ 166 ° 24 hrs @ 166 ° 72 hrs @ 166 °	F (psi)			250 1400 1900

CEMENT VOLUMES WILL VARY BASED ON CALIPER.

TEST SPACER SYSTEM WITH OIL BASED MUD.

BATCH MIX SPACER SYSTEM.

## **CONDITIONS OF APPROVAL**

OPERATOR'S NAME: | Devon Energy Production Company, LP

LEASE NO.: | NMNM112268

WELL NAME & NO.: Habanero 17 Federal #1
SURFACE HOLE FOOTAGE: 990' FNL & 660' FEL
BOTTOM HOLE FOOTAGE 990' FNL & 660' FWL

LOCATION: Section 17, T. 24 S., R 27 E., NMPM

COUNTY: Eddy County, New Mexico

## A. DRILLING OPERATIONS REQUIREMENTS

The BLM is to be notified a minimum of 4 hours in advance for a representative to witness:

a. Spudding well

b. Setting and/or Cementing of all casing strings

c. BOPE tests

**Eddy County** 

Call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220, (575) 361-2822

- 1. Although Hydrogen Sulfide has not been reported in this section, it is always a possible hazard. It has been reported in the Township to the north. If Hydrogen Sulfide is encountered, please report measured amounts and formations to the BLM.
- 2. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval. If the drilling rig is removed without approval an Incident of Non-Compliance will be written and will be a "Major" violation.
- 3. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works are located, this does not include the dog house or stairway area.
- 4. The record of the drilling rate along with the GR/N well log run from TD to surface (horizontal well vertical portion of hole) shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.

#### B. CASING

Changes to the approved APD casing and cement program require submitting a sundry and receiving approval prior to work. Failure to obtain approval prior to work will result in an Incident of Non-Compliance being issued.

Centralizers required on surface casing per Onshore Order 2.III.B.1.f.

Wait on cement (WOC) time prior to drilling out for a primary cement job will be a minimum 18 hours for a water basin, 24 hours in the potash area, or 500 pounds compressive strength, whichever is greater for all casing strings. DURING THIS WOC TIME, NO DRILL PIPE, ETC. SHALL BE RUN IN THE HOLE. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. See individual casing strings for details regarding lead cement slurry requirements.

No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.

Medium cave/karst Possible lost circulation in the Delaware Formation. Possible high pressure gas in the Wolfcamp formation.

- 1. The 13-3/8 inch surface casing shall be set at approximately 250 feet (a minimum of 25 feet into the Rustler Anhydrite and above the salt) and cemented to the surface.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.
  - b. Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry.
  - c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
  - d. If ceent falls back, remedial cementing will be done prior to drilling out that string.

	⊠ Cement to surface. If cement does not circulate see B.1.a, c-d above.     Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst.
Test pres diss	mation below the 9-5/8" shoe to be tested according to Onshore Order 2.III.B.1.i. to be done as a mud equivalency test using the mud weight necessary for the pore sture of the formation below the shoe (not the mud weight required to prevent olving the salt formation) and the mud weight for the bottom of the next hole ment. Report results to BLM office.
3.	The minimum required fill of cement behind the 7 inch second intermediate casing is:
	a. First stage to DV tool, cement shall:
	□ Cement to circulate. If cement does not circulate, contact the appropriate BLM office before proceeding with second stage cement job.
	b. Second stage above DV tool, cement shall:
	Cement should tie-back at least 200 feet into previous casing string. Operator shall provide method of verification.
Tes	mation below the 7" shoe to be tested according to Onshore Order 2.III.B.1.i.  t to be done as a mud equivalency test using the mud weight necessary for the pore ssure of the formation below the shoe and the mud weight for the bottom of the hole.
_	ort results to BLM office.
Rep	· · · · · · · · · · · · · · · · · · ·
Rep Cen min	oort results to BLM office.  atralizers required on horizontal leg, must be type for horizontal service and a
Rep Cen min	oort results to BLM office.  Attralizers required on horizontal leg, must be type for horizontal service and a limum of one every other joint.
Rep Cen min 4.	atralizers required on horizontal leg, must be type for horizontal service and a simum of one every other joint.  The minimum required fill of cement behind the 4-1/2 inch production casing is:  Cement should tie-back at least 100 feet into previous casing string. Operator
Rep Cen min 4.	tralizers required on horizontal leg, must be type for horizontal service and a simum of one every other joint.  The minimum required fill of cement behind the 4-1/2 inch production casing is:  □ Cement should tie-back at least 100 feet into previous casing string. Operator shall provide method of verification. Approved for 100' overlap.  If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to

## C. PRESSURE CONTROL

- 1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
- 2. Variance approved to use flex line with Serial #45523 from BOP to choke manifold. Check condition of 3" flexible line from BOP to choke manifold, replace if exterior is damaged or if line fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. Anchor requirements to be onsite for review. If the BLM inspector questions the straightness of the hose, a BLM engineer will be contacted and will review in the field or via picture supplied by inspector to determine if changes are required (operator shall expect delays if this occurs).
- 3. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be **2000 (2M)** psi.
  - a. For surface casing only: If the BOP/BOPE is to be tested against casing, the wait on cement (WOC) time for that casing is to be met (see WOC statement at start of casing section). Independent service company required.
- 4. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the 13-3/8 inch intermediate casing shoe shall be 5000 (5M) psi. 5M system requires an HCR valve, remote kill line and annular to match. The remote kill line is to be installed prior to testing the system and tested to stack pressure.
- 5. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
  - a. In a water basin, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. The casing cut-off and BOP installation can be initiated four hours after installing the slips, which will be approximately six hours after bumping the plug. For those casing strings not using slips or where the float does not hold, the minimum wait time before cut-off is eight hours after bumping the plug or when the cement reaches 500 psi compressive strength (including lead when specified), whichever is greater. BOP/BOPE testing can begin after the above conditions are satisfied.

- b. The tests shall be done by an independent service company utilizing a test plug **not** a **cup** or **J-packer**. The operator also has the option of utilizing an independent tester to test without a plug (i.e. against the casing) pursuant to Onshore Order 2 with the pressure not to exceed 70% of the burst rating for the casing. Any test against the casing must meet the WOC time for water basin (18 hours) or potash (24 hours) or 500 pounds compressive strength, whichever is greater, prior to initiating the test (see casing segment as lead cement may be critical item).
- c. The results of the test shall be reported to the appropriate BLM office.
- d. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
- e. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug.
- f. BOP/BOPE must be tested by an independent service company within 500 feet of the top of the **Wolfcamp** formation if the time between the setting of the intermediate casing and reaching this depth exceeds 20 days. This test does not exclude the test prior to drilling out the casing shoe as per Onshore Order No. 2.

#### D. DRILLING MUD

Mud system monitoring equipment, with derrick floor indicators and visual and audio alarms, shall be operating before drilling into the **Wolfcamp** formation, and shall be used until production casing is run and cemented.

#### E. DRILL STEM TEST

If drill stem tests are performed, Onshore Order 2.III.D shall be followed.

## F. WASTE MATERIAL AND FLUIDS

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area. Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

**CRW 041311**