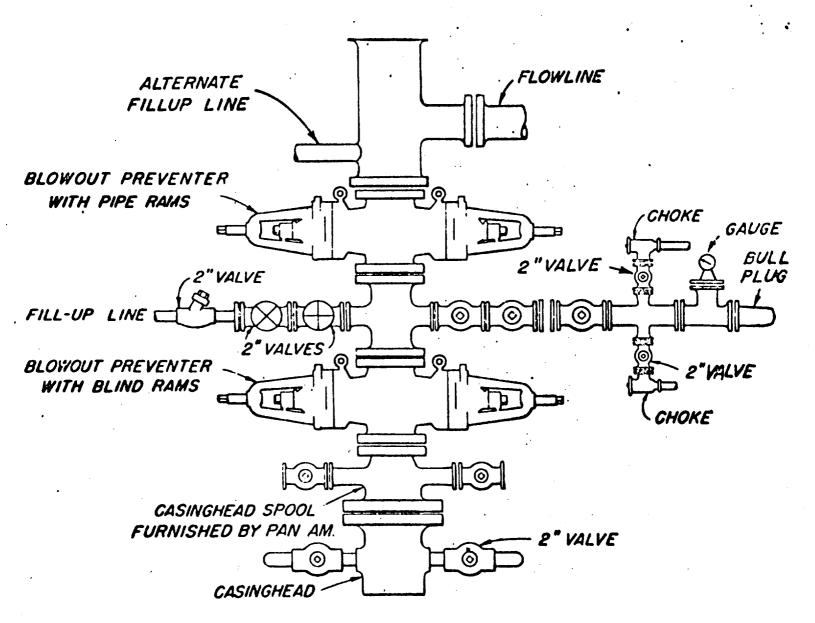
- 1. Blow-out preventers and master valve to be fluid operated and all fittings must be in good condition, 3,000# W.P. (0,000 p.s.i. test), minimum.
- 2. Equipment through which bit must pass shall be as large as the inside diameter of the casing that is being drilled through.
- 3. Nipple above blow-out preventer shall be same size as casing being drilled through.
- 4. Kelly cock required, 3,000# W.P. (0,000 p.s.i. test), minimum.
- 5. OMSCO or comparable safety valve must be available on rig floor at all times with proper connection or sub, 3,000# W.P. (6,000 p.s.i. test), minimum.
- 6. Blow-out preventers and master valve while drilling intermediate hole to 6,000 may be 2,000m W.P. (4,000 p.s.i. test), minimum.
- 7. Choke assembly, beyond second valve from cross, may be positioned (Optional) outside of derrick foundation.
- 8. Spool or cross may be climinated if connections are available in the lower part of the blow-out preventer body.
- 9. Plug valves gate valves are optional. Valves snown as 2" are minimum size.
- 10. Casing head and casing head spool, including attached valves, to be furnished by Pan American.
- 11. Rams in preventers will be installed as follows:

When drilling, use:
Top Preventer - Drill pipe rams
Bottom Preventer - Blind rams or

master valve

When running casing, use:

Top Preventer - Casing rams
Bottom Preventer - Blind rams or



BLOWOUT PREVENTER HOOK-UP PAN AMERICAN PETROLEUM CORP.

JUNE 1, 1762 STATE OF WELL #5

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