WORKOVER_PROCEDURE

DATE__3/24/87____

WELL NO. & TYPE OF JOB: <u>Empire Abo Unit #C-42</u> ARCO WI: 34.1407% JOB TITLE: <u>Plug_Back_and_Reperforate_____</u> DRILLED & COMPLETED: ____7/60_____ LAST WO: ___9/77____ FIELD: <u>Empire Abo</u> COUNTY: <u>Eddy County</u> NM PREPARED BY: <u>M.B. Smith</u> TD: 6375' PBD: 6339' DATUM: RKB DIST RKB TO GL: NA TUBINGHEAD: MAKE___NA____ SIZE___NA____ PRESSURE RATING_____NA____ CASING INFORMATION: SIZE WEIGHT GRADE SET @ SX CMT TOC Assume SURFACE: <u>__28</u>___<u>J-55</u>__<u>737</u>' 8-5/8" 375 <u>Surface</u> 180 Units HYS 400 & PRODUCTION: 5 - 1/2"_15.5 <u>J-55</u> <u>6375'</u> <u>150sx Surface</u> PRESENT PERFORATIONS_Empire_Abo_6224-6234_(2_JSPF)_____

TUBING DATA: One joint of 2-3/8" tubing in wellhead

PACKER & MISC.: <u>POH_w/production_equipment_and_left_one_joint_2-3/8"</u> <u>__tubing_in_wellhead_9/77.</u> <u>Set_CIBP_at_6104' and loaded hole_w/trt'd</u> <u>__fresh_water.</u>

PROCEDURE

- Test anchors. MIRU PU. Check well for pressure and bleed off. Kill well w/produced water as necessary. ND wellhead and NU BOP.
- 2. Pressure test 5-1/2" casing to 500 psi. Isolate any holes and establish pump-in rates and pressures.
- 3. TIH w/4-3/4" bit and 4, 3-1/2" DC's on 2-7/8" WS. Drill out CIBP at 6104' and push to PBD 6339'. TOH and WL set a CIBP at 6215'. Will have to run a correlation strip and correlate to Schlumberger LL/GR/N dated 7-24-60.
- 4. Perforate the Empire Abo f/6197' to 6207' w/2 JSPF (22 holes).
- 5. RIH w/treating packer and SN on 2-7/8" WS to 6207' and spot 100 gal 15% HCL. Set packer at ± 6100 ' and pressure tst annulus to 500 psi.
- Acidize Abo perfs w/1500 gal 70/30 15% HCL acid and xylene (DAD treatment) at 1-3 BPM. Flush to bottom perf w/produced water. Max WHP 1000 psi.
- 7. SWI for 30 minutes and swab test.
- 8. Kill well as necessary w/produced water and POH LD WS and packer.
- 9. TIH w/MA, PN and SN (TAC if desired by production department) on new 2-3/8" tubing to ±6180'. RIH w/rods and pump and TOTPS.

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