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DEC 15 '87

WORKOVER_PROCEDURE

DATE 10/9/87 O.C.D. ARTESIA, OFFICE WELL NO. & TYPE OF JOB: Empire Abo Unit #D-42 ARCO WI: 34.1406% JOB TITLE: <u>Drill_Out, Test_and Plug_Back_to_Upper_Interval</u> DRILLED & COMPLETED: 8/60 LAST WO: TA 9/77 FIELD: Empire Abo COUNTY: Eddy County, NM PREPARED BY: M.B. Smith TD: <u>6392'</u> PBD: <u>6099'</u> DATUM: <u>RKB</u> DIST RKB TO GL: <u>13'</u> TUBINGHEAD: MAKE NA SIZE 7-1/16 PRESSURE RATING 3000 psi CASING INFORMATION: SIZE WEIGHT GRADE SET @ SX CMT TOC SURFACE: <u>8-5/8" 28 NA 738'</u> 375___ Surface 180 Units HYS 400 & PRODUCTION: 5-1/2" 15.5 J-55 <u>6380'</u> 150_sx __Surface___ PRESENT PERFORATIONS 6272 - 6282 (1 JSPF) TA'd w/CIBP at 6099' TUBING SIZE: <u>None</u> WT: ____ GRD: ____ THD: ____ NO JTS: PACKER & MISC.: <u>Original perforations</u> 6300-6318 squeezed with 40 sx thru __CICR_set_at_6292'. Well TA'd 9/12/77 with CIBP_set_at_6099'. Left_one joint of 2-3/8" tubing in wellhead. Hole is loaded with treated water.

PROCEDURE

- Test anchors. MIRU PU. Check well for pressure and bleed off. ND wellhead and NU BOP. Pressure test the BOP and 5-1/2" casing to 500 psi.
- 2. TIH w/4-3/4" bit and 4, 3-1/2" DC's on 2-3/8" tubing and drill out the CIBP at 6099'. Clean out to the top of the CICR at 6292' and POH.
- 3. TIH with a treating packer and std SN on 2-3/8" tubing to $\pm 6180'$ and swab test the perforations from 6272' to 6282'. Report results of swab test to Midland.

If results of swab test are favorable pressure the annulus to 500 psi and acidize the Abo perforations from 6272' to 6282' with 1000 gals of 60/40 15% NEFE HCL and xylene at 1-2 BPM with a maximum wellhead treating pressure of 1000 psi. Flush to the bottom perforation with produced water. SI for 30 minutes and swab test. If production from these perfs is adequate, continue with step 9.

If results of swab test are not favorable either before or after the acid treatment continue with step 4.