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APPROVAL, IF ANY: HS Noted Hoove Main	3 Z.	
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Plugging

PLUGGING_PROCEDURE

DATE_12/3/87___

WELL NO. & TYPE OF JOB: Empire Abo Unit #G-34 ARCO WI: 34.1406% JOB TITLE: Plug & Abandon API No. 30-015-01710 PROPERTY CODE: 6434266 DRILLED & COMPLETED: 5/60 LAST WO: 8/87 FIELD: Empire Abo ____ COUNTY: Eddy County, NM PREPARED BY: __M.B. Smith_____ TD: 6491'___ PBD: __6130'___ DATUM: __RKB____ DIST RKB TO GL: __15' MAKE NA SIZE NA PRESSURE RATING NA TUBINGHEAD: CASING INFORMATION: SIZE <u>SET</u> e WEIGHT GRADE SX CMT TOC <u>8-5/8</u>" <u>22.7</u> <u>NA</u> <u>1280</u> _550__ _____Surface_____ SURFACE: Primary PRODUCTION: <u>4-1/2" 9.5 J-55 6491' 850 1700(CBL)</u> PRESENT PERFORATIONS None TUBING SIZE: 2-3/8" WT: 4.7 GRADE: J-55 THD CONN: BUE BR NO. JTS. 46 @ 1446' PACKER & MISC.: Baker Model AD-1 packer set at 1446' with 4M lbs tension. Located leak in 4-1/2" casing with packer f/1545-1577 8/87. PI leak at 1/2 BPM with 2500 psi.

PROCEDURE

- 1. Notify Mike Williams with the NMOCC in Artesia, NM (505) 748-1283 24 hours prior to performing work.
- Test anchors. MIRU PU. Check well for pressure and bleed off. Kill well w/produced water as necessary. ND wellhead and NU BOP. TOH with tubing and packer.
- 3. TIH with 2-3/8" tbg OE to PBD 6130' and spot a 200' cmt plug up to 5830' to isolate the top of the Abo at 5941'. Pull tubing up hole to 5800' and circulate the well with 10 ppg BW containing 25 ppb salt gel.
- 4. Pull tubing up hole to 3380' and spot a 100' cmt plug across the top of the Glorieta at 3330'.
- 5. Pull tubing up hole to 2190' and spot a 100' cmt plug across the top of the San Andres at 2138'. TOH.
- 6. TIH with a 4-1/2" CIBP on 2-3/8" tubing and set it at 1850' to isolate the bottom of the Queen at 1810'. Pull tubing up hole to 1600' and circulate the well clean with produced water. POH.

Page 2 Empire Abo Unit #G-34 Plugging Procedure

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- 7. TIH with packer to 1230' and establish injection into holes from 1545' 1577'. TOH.
- 8. TIH with 4-1/2" CICR to 1230' and squeeze the holes with 50 sx of cmt. Sting out of retainer and dump 35' of cmt on top.
- 9. Circulate the well with 10 ppg BW containing 25 ppb salt gel.
- 10. Spot a 300' cmt plug at surface. Cut off wellhead and install a dry hole marker. Cut off anchors and clean location as necessary.
 - NOTE: This procedure discussed with and verbally approved by Mike Williams with the NMOCC in Artesia, NM.



