WORKOVER PROCEDURE

DATE:3/20/89

WELL & JOB: Emprire Abo Unit # F-36 - Plugback to Upper Abo Interval

DRILLED: 1960

LAST WORKO	VER: 7-88		FIELD: Empire Abo		COUNTY: Eddy, NM	
BY: Joel Talley		TD: 6339'	PBD: 6304'		DATUM: GL to KB 15'	
TUBINGHEAD: 6" - 600			SIZE: 7-1/16"		PRESS RATING: 3000	
CASING: SURFACE:	<u>SIZE</u> 8-5/8"	<u>WEIGHT</u> 24#	<u>GRADE</u> J-55	<u>SET @</u> 775'	<u>SX CMT</u> 450	TOC surf
INTER: PROD:	4-1/2"	9.5	J-55	6339'	950	975' (TS)
LINER:	<u>SIZE</u>	WEIGHT	GRADE	TOP	BTM	<u>T0</u>

PERFORATIONS: Current 6375'-6192 & 6184'-6118', Proposed 6110'-6118',6048'-6060' & 6002'-6010'

TUBING:	SIZE: 2-3/8"	WEIGHT: 4.7#		GRADE: J-55	THREAD: EUE 8rd
BTM'D@ 6074'		JOINTS: 195	MISC:		

PACKER AND MISC: SN & Model 'R' Pkr w/ 12 pts compression

HISTORY AND BACKGROUND: Recompleted in upper zone 7-88 & flowed until died. Swabbed and well made only water after initial recovery of 28 bbls oil. SI with packer.

SCOPE OF WORK: Recomplete in upper Abo zone.

PROCEDURE

- 1. Notify NMOCD Commission of intention to recomplete the well.
- 2. Test anchors. MIRUPU. Check well for pressure and bleed off.
- 3. Release Model 'R' Pkr & POH w/ 2-3/8" production tbg. Visually inspect the tbg for workover use.
- 4. Set CIBP on WL @ 6160'. Load & test csg to 500 psi w/ produced water for 15 minutes. If csg does not hold RIH w/ Pkr and isolate leak for squeeze work.
- 5. Perforate Abo with 2 JSPF f/ 6110'-6118' (correlate with Schlumberger's GR-N dated 7/14/60). If well goes on vacuum swab prior to acidizing.
- 6. RIH w/ Pkr and 2-3/8" tbg, hydro-testing tbg to 4000 psi, to 6120'. Spot 100 gals across perfs and pull packer to 6020'. Reverse 5 bbls water up tbg and set Pkr.
- Load and test annulus to 500 psi and acidize perfs w/ 1000 gals 15% NEFE HCL acid at 1 BPM. Flush to btm perf w/ produced water. Maximum treating pressure is 1000 psi.
- 8. SI for 30 minutes and record pressure every 10 minutes. Swab and evaluate.
 - If zone is productive continue with step 12.
 - If zone is not productive continue with step 9.