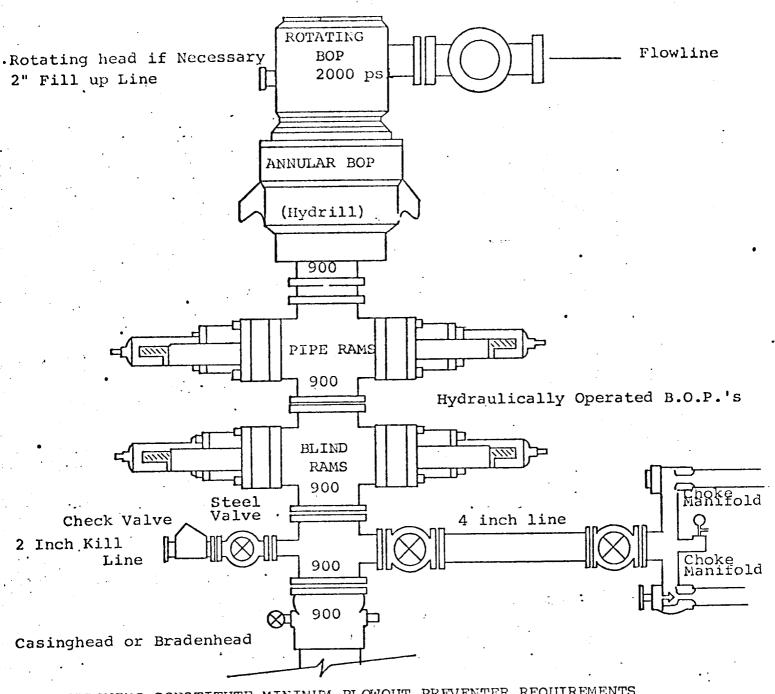
## DIAGRAMMATIC SKETCH OF 3000 PSI BOP ASSEMBLY



## THE FOLLOWING CONSTITUTE MINIMUM BLOWOUT PREVENTER REQUIREMENTS

- All preventers to be hydraulically operated with secondary manual controls installed prior to drilling out from under casing.
- 2. Choke outlet to be a minimum of 4" diameter.
- 3. Kill line to be of all steel construction of 2" mimimum diameter.
- 4. All connections from operating manifolds to preventers to be all steel hole or tube a minimum of one inch in diameter.
- 5. The available closing pressure shall be at least 15% in excess of that required with sufficient volume to operate the B.O.P.'s.
- 6. All Connections to and from preventer to have a pressure rating equivalent to that of the B.O.P.'s.
- 7. Inside blowout preventer to be available on rig floor.
- 8. Operating controls located a safe distance from the rig floor.
- 9. Hole must be kept filled on trips below intermediate casing. Operator not responsible for blowouts resulting from not keeping hole full.
- 10. Drill pipe must be installed and used below zone of first gas intrusion.
- 11. Anticipated Bottom Hole Pressure is less than 400 psi.
- 12. No Kelly Cock or manual valves necessary.
- 13. BOP's Tested prior to drilling casing shoe, TD reached estimated 24 hrs.