WORKOVER PROCEDURE

DATE: 6/06/89

WELL & JOB: Empire Abo Unit No. F-341

DRILLED: July 1379 '90

LAST WORKO	VER: Nov., 198	8 Hot oil & Swab Tr	eatment FI	ELD: Empire Abo Field	C. COUNTY: Eddy, NM artesia, Office		
BY: D.C. Bretches		TD: 6363	PE	PBD: 6363		DATUM: RKB (11')	
CASING: SURFACE: PROD:	<u>SIZE</u> 8-5/8 5-1/2	<u>WEIGHT</u> 24 15.5	<u>GRADE</u> K-55 K-55	<u>SET @</u> 750' 6363'	<u>SX CMT</u> 325 2260	<u>TOC</u> Surf (Circ) Surf (Circ)	

PERFORATIONS: Abo Perforations: 6190 - 6210' (40 open holes)

TUBING: S	SEZE: 2-3/8"	V	WEIGHT: 4.7#		GRADE: J-55	THREAD: 8RD EUE
BTM'D@ 6067'		JOINTS: 2	208	MISC:		

PACKER AND MISC: Baker Model 'R' Packer Set @ 6098' w/ 8000# Compression. Miscellaneous: 2-3/8" 8RD EUE x 2" Kobe Cavity above Packer @ 6084'.

HISTORY AND BACKGROUND: The Empire Abo Unit No. F-341 was drilled in July, 1977 and was completed as a flowing producer. In August, 1979, the F-341 was equipped with a Kobe pump and produced until March, 1981 at which time it was shut in due to an excessive GOR. The well was returned to production in April, 1988 and produced until December, 1988 before being shut in due to excessive water production.

SCOPE OF WORK: Recomplete the Empire Abo Unit No. F-341 in the upper Abo zone after setting a CIBP above the current perforated interval.

PROCEDURE

- 1. MIRU PU. ND WH. NU BOP. RLSE Baker Model 'R' 2-3/8" x 5-1/2" PKR. POH w/ CA.
- 2. RU WL and run GR/JB to 6180'. Run GR/CCL f/ 5500 6170' (Use to correlate to Schlumberger's GR/CNL/FDL dated 8/15/77). Set CIBP @ 6175'. Test CSG to 500 psi for 15 min w/ produced water. If CSG does not hold, RIH w/ PKR and isolate CSG leak.
- 3. Perf the 5-1/2" CSG w/ 2 JSPF using a 4" CSG gun f/ 6132 6142' (20 .42" holes).

If well goes on vacuum, swab test. If well does not go on vacuum, proceed to Step #4.

- 4. RIH w/ RET PKR on 2-3/8" Prod TBG to 6145'. Spot 100 gal 15% NEFE HCl acid across perfs 6132 6142'. PU, RVS 5 BBLS, and set PKR @ ±6032'. PA TO 500#.
- 5. Acidize Abo perfs 6132 6142' w/ 1000 gal 15% NEFE HCl acid @ 1 BPM. Flush to bottom perf w/ clean produced water. MAXP: 1000#.
- 6. SI for 30 minutes, recording surf press every 10 minutes.
- 7. Swab/flow back and evaluate. If zone is productive, proceed to step #15, otherwise go to next step.
- 8. POH w/ TBG and PKR. WL set CIBP @ 6110'. Test to 500#.

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