



1. Oil sales by tank guage to tank truck
2. Seal Requirements:
 - A. PRODUCTION PHASE:
 - (1) All valves 4 sealed closed
 - (2) All valves 5 sealed closed
 - B. SALES PHASE- (Sales from SST-1)
 - (1) Valve 1 on SST-1 sealed closed
 - (2) All valves 5 sealed closed
 - (3) Valve 8 sealed closed
 - (4) Valve 4 on SST-2 sealed closed

PRODUCTION SYSTEM Open
 SITE FACILITY DIAGRAM Collins & Ware, Inc.

Collins & Ware, Inc.
 303 W. Wall, Ste. 2200
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 919-687-3435
 LOCATION OF SECURITY PLAN

Exhibit 5