# Orient Express "ARS" Federal Com. #1 Page 2

#### B. CEMENTING PROGRAM:

Surface casing: 250 sx "C" + 2% CACL2 (Yld 1.32 Wt.14.8) []TNESS

Intermediate Casing: 900 sx Lite (Yld 1.8 wt 12.9); Tail in w/200 sx "C" (Yld 1.34 Wt. 14.8)

Production Casing: TOC = 6100', 650 sx Super "C" (Yld 1.61 wt. 13.1).

### 5. Mud Program and Auxiliary Equipment:

Interval	Туре	<u>Weight</u>	<u>Viscosity</u>	<u>Fluid Loss</u>
0-400'	Freshwater Spud Mud	8.4-8.8	32-34	N/C
400'-2000'	Freshwater	8.4-8.8	32-34	N/C
2000'-5300'	FW going to Cut Brine	8.6-8.9	28	N/C
5300'-9200'	Cut Brine	8.9-9.5	28	N/C
9200'-10050'	Salt Gel/Starch/2%KCL	9.5-9.9	32-40	<10

Sufficient mud material(s) to maintain mud properties, control lost circulation and contain a blow out will be available at the well site during drilling operations. Mud will be checked hourly by rig personnel.

#### **6**. EVALUATION PROGRAM:

	10 samples out from under surface casing.
Logging:	PEX/HALS, TD-casing;GR-CNLon up to surface.
Coring:	None anticipated.
DST's:	As warranted.

#### 7. Abnormal Conditions, Bottom hole pressure and potential hazards: Anticipated BHP:

From:	0	TO:	400	Anticipated Max. BHP:	200	PSI
From:	400			Anticipated Max. BHP:	1000	PSI
From:	2000	TO:	10050	Anticipated Max. BHP:	5100	PSI

No abnormal pressures or temperatures are anticipated.

Lost Circulation Zones Anticipated: None.

H2S Zones Anticipated: None

## 8. ANTICIPATED STARTING DATE:

Plans are to drill this well as soon as possible after receiving approval. It should take approximately 30 days to drill the well with completion taking another 15 days.