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ARCO Oil and Gas Company 🗸	Empire Abo Unit "B"
iress el Operator	9. Well No.
P.O. Box 1610, Midland, Texas 79702	46
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15. Elevation (Show whether DF, RT, GR, etc.)	
	12. County
3643 GR	Eddy

work) SEE RULE 1103.

Propose to test existing perfs 6273-6284'. If they are not productive, come up hole and test two other Abo intervals. (6240-6244' and 6216-6222').

18. I hereby certify that the information above is true and complete to the best of my knowledge and belief. Ken av Somell title Engr. Tech. 915-688-5672 8-17-88 DATE Original Signed By Mike Williams AUG 2 3 1988 BATE TITLE CONDITIO NS OF APPROVAL, IF ANTI

ARCO Dil and Bas Company

Empire Abo Unit # B-46 Eddy County, New Mexico

WORKOVER DISCUSSION

The Empire Abo Unit Well No.B-46, is located in Section 30, T17S-R29E of Eddy County, New Mexico. Originally completed as an oil well on July 1, 1961 this well was temporarily abandoned due to low oil production on October 1, 1973. At the time of abandonment the well was producing 13 bbl of oil, 98 bbl water, and 10 MCF a day.

The purpose of this project is to test the existing perforations at 6273'- 6284' and if it is not productive, test two other possibly productive intervals of the Empire Abo. These intervals are: 6240'- 6244', 6216'-6222'. Each of these intervals will be perforated with 2 JSPF, treated with 15% NEFE HCL acid, and swab tested. If not productive each interval will to be properly abandoned. Upon completion of the workover and testing operations the well will be turned over to Production Department.

The workover is anticipated to take 12 days and cost \$44,500. The anticipated upper limit which includes money for potential casing repair, extended swabbing and testing, would be \$70,000 (the amount required will depend on location and size of the leak). The "lower" limit based on a successful test of the first set of perforations is \$35,000

As operator ARCO is responsible for temporary abandonment of this well if the project 's not successful. CIBP will have to be set within 50' above the top of the upper most perforation to comply with State regulations.

ARCO Dil and Gas Company

Empire Abo Unit # B-46 Eddy County, New Mexico

WORKOVER PROCEDURE

- 1. Clean up the location and dig a reserve pit. Test anchors. MIRU workover unit. Check well for pressure and bleed off. Kill well as necessary with produced water. ND wellhead and NU BOP.
- 2. POH with a string of 2-7/8" tubing. Visually inspect tubing coming out of hole.

Note: this string of tubing has not been utilized for over 15 years and is probably badly corroded. Have enough inspected tubing on the location for replacement or PU a work string.

- 3. PU bit and casing scraper. TIH to +/- 6288' (PBTD), pressure test tubing if necessary. Check for obstructions in the casing.
- 4. PU 5-1/2" packer, SN, and TIH. Set pkr. at +/- 6200'. Load back side with clean produced water, close BOP and pressure test casing to 500 psi. Hold for 15 min.

Note: If casing does not hold pressure, procedures will be modified depending on location and size of the casing leak(s).

- 5. Swab test the original set of perforations at 6273'-6284'.
- 6. If the zone determined to be oil productive by the swab-test, an acid treatment may be required to improve the productivity. Continue with step 7 if acid treatment is necessary.
- 7. TIH with 5-1/2" treating packer, SN, and tubing to 6288' Spot 100 gal. of 15% NEFE acid across the perforations. PU packer to +/_ 6200' or 100' above the top of perforations. Reverse 5 bbls of water up tubing and set packer.

ARCO Oil and Gas Company

Empire Abo Unit # B-46 Eddy County, New Mexico

- 8. Pressure up the back side to 500 psi. Acidize 6273'-6284' interval with 1500 gals. 60/40 mixture of 15% HCL NEFE acid and Xylene at 1-2 BPM @ +/_ 1000 psi. The acid should contain following additives:
 - 1 gal /1000 Inhibitor 5 gal /1000 Iron seq. 1 gal /1000 Demulsifier
- 9. Flush to the bottom perforation with clean produced water. Maximum wellhead treating pressure should be held below 1000 psi.
- 10. Record ISIP, 5 min, 10 min, 15 min. SION and swab'test.

If the well is productive POH with tubing and packer. TIH with completion assembly as per production department specifications.

If not, continue with step 11.

- 11. PU CIBP and TIH on WL. Set CIBP at +/_6260'.
- 12. RU to perforate. Perforate the 1st new interval in the Empire Abo with 2 JSPF from 6240'- 6244'. Correlate to Schlumberger LL-GR-N log dated 7-19-61 (will be provided with procedure). Note fluctuation in fluid level after perforating. If well goes on a vacuum proceed with swab testing prior to performing the acid job.
- 13. TIH with 5-1/2" treating packer, SN, and tubing to 6244'. Spot 100 gal. of 15% NEFE acid across the perforations. PU packer to +/_ 6140' or 100' above the top of perforations. Reverse 5 bbls of water up tubing and set packer.
- 14. Pressure up the back side to 500 psi. Acidize 6240'-6244' interval with 800 gals. of 15% NEFE HCL at 1-2 BPM @ +/_ 1000 psi. The acid should contain the same additives as in the step 8.

Empire Abo Unit # B-46 Eddy County, New Mexico

- 15. Flush to the bottom perforation with clean produced water. Maximum wellhead treating pressure should be held below 1000 psi.
- 16. SI for 30 min. Record ISIP, 5 min, 10 min, 15 min. and swab test.

If the well is productive POH with tubing and packer. TIH with completion assembly as per production department specifications.

If not, continue with step 17.

- 17. PU CIBP and TIH on WL. Set CIBP at +/_6230'.
- 18. Perforate 2nd interval in the Empire Abo from 6216' to 6222' with 2 JSPF.
- 19. Repeat the same stimulation and testing procedure as in the previous steps. If the well is productive POH with tubing and packer. TIH with completion assembly as per production department specifications.

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ARCO OIL AND GAS COMPANY

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April 12, 1988

CURRENT WELLBORE CONFIGURATION

GENERAL INFORMATION



STATE OF NEW MEXICO			
ENERGY AND MINERALS DEPARTMEN	OIL CONSERVATI		
10. 01 (CONED ACCEIVED 3	· · ·		Form C-103
DISTRIBUTION	P. O. BOX 2		Revised 10-1-78
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	OTHER. S.W.D.	0.6.6	Empire Abo Unit
2, Name of Operator		ARTESIA, OFFICE	8. Farm or Lease Name
Atlantic Richfield	Company		EAU B
3. Address of Operator			9. Well No.
	ia New Mexico 88210		46
	IA NEW MEXICO OOZIU		10. Field and Pool or Wildrat
4. Location of Well			
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16. Charles	Appropriate Box To Indicate Nat	ure of Notice Report of Ot	her Data
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NOTICE OF IN	TENTION TO:	300324028	
PERFORM REMEDIAL WORK		REMEDIAL WORK	ALTERING CASING
TEMPORARILY ABANDUN	-	COMMENCE DRILLING OPNS.	PLUG AND ABANDONMENT
PULL OR ALTER CABING	CHANGE PLANE	ASING TEST AND CEMENT JOB	
Piping Braiden H	ead to Surface	OTHER	

17. Describe Proposed or Completed Operations (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work) SEE RULE 1903.

Piping Braiden Head to Surface,

18.1 hereby certify that the information above is true and complete to the best of my knowledge and belief. 1

SIGNED DA. Trint	TITLE	Dist.	Prod.	Supervisor
Whe Wallioms	TITLE	OIL AND	GAS IN	SPECTOR

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DATE

DATE

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