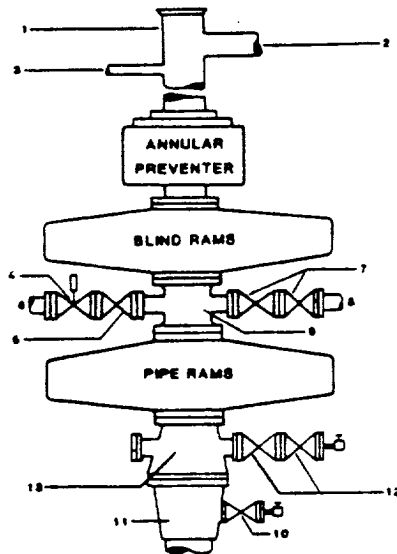


FIELD PRACTICES AND STANDARDS



1. BELL NIPPLE
2. FLOW LINE
3. FILL-UP LINE
4. 3" FE PRESSURE-OPERATED CHOKE LINE VALVE
5. 3" FE GATE VALVE
6. 3" FE CHOKE LINE TO CHOKE MANIFOLD
7. 2" FE GATE VALVES
8. 2" FE KILL LINE
9. DRILLING SPOOL
10. 2" SE OR FE GATE VALVE WITH NEEDLE VALVE
11. CASING HEAD HOUSING
12. 2" FE GATE VALVES WITH NEEDLE VALVE
13. CASING SPOOL

Figure 7-5. Standard Blowout Preventer Assembly (5 M Working Pressure) Alternative 1

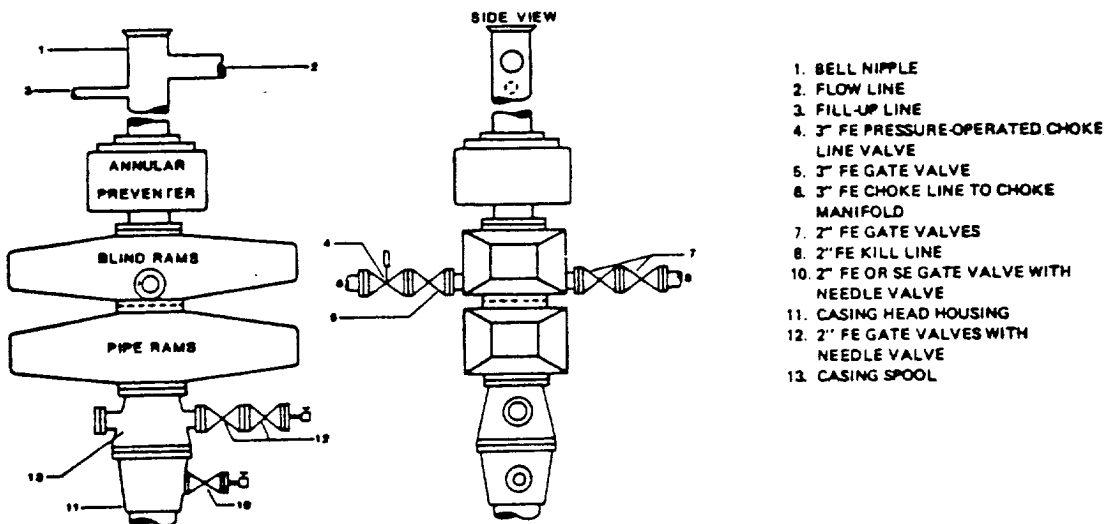


Figure 7-6. Standard Blowout Preventer Assembly (5 M Working Pressure) Alternative 2 (without Drilling Spool)