MINIMUM CHOKE MANIFOLD 3,000, 5,000 and 10,000 PSI Working Pressure 2 M Will be used or greater 3 MWP - 5 MWP - 10 MWP

MACK ENERGY CORPORATION EXHIBIT #1-A MCINTYRE DK FEDERAL #7 330FSL 330FWL SEC17 T17S R30E



BEYOND SUBSTRUCTURE

			MINI	MUM REQL	REMENTS	3				
	Y	3,000 MWP			5,000 MWP			10,000 MWP		
No.		1.D.	NOMINAL	RATING	1.D.	NOMINAL	RATING	LD.	NOMINAL	RATING
1	Line from drilling spool		3"	3,000		3″	5,000		3*	10,000
2	Cross 3"x3"x3"x2"	-		3,000			5,000			
	Cross 3"x3"x3"x3"									10,000
3	Valves(1) Gate Piug (2)	3-1/8"		3,000	3-1/8"		5,000	3-1/8*		10,000
4	Valve Gate C Plug C(2)	1-13/18*		3,000	1-13/16"		5,000	1-13/16"		10,000
48	Valves(1)	2-1/16"		3,000	2-1/16"		5,000	3-1/8*	<u> </u>	10,000
5	Pressure Gauge			3,000			5,000		ļ	10,000
6	Valves Gale C Plug D(2)	3-1/8"		3,000	3-1/8*		5,000	3-1/8*		10,000
. 7	Adjustable Choke(3)	2"		3,000	2*		5,000	2"		10,000
8	Adjustable Choks	1.		3,000	1"		5,000	2*		10,000
	Line		3*	3,000		3*	5,000		3*	10,000
10	Line	-	2"	3,000		2*	5,000		3.	10,000
11	Gate C Valves Plug C(2)	3-1/8"		3,000	3-1/8"		5,000	3-1/8*		10,000
12	Lines		3*	1,000		3*	1,000	ļ	3.	2,000
13	Lines		3*	1,000		3*	1,000	·	3*	2,000
14	Remote reading compound standpipe pressure gauge			3,000			5,000	·		10,000
15	Gas Separator		2'x5'			2'x5'			2'x5'	
16	Line		4*	1,000		4"	1,000		4"	2,000
17	Valves Gate C	3-1/8"		3,000	3-1/8*		5,000	3-1/8*		10,000

(1) Only one required in Class 3M.

(2) Gate valves only shall be used for Class 10M.

(3) Remote operated hydraulic choke required on 5,000 psi and 10,000 psi for drilling.

EQUIPMENT SPECIFICATIONS AND INSTALLATION INSTRUCTIONS

- 1. All connections in choke manifold shall be welded, studded, flanged or Cameron clamp of comparable rating.
- 2. All flanges shall be API 6B or 6BX and ring gaskets shall be API RX or BX. Use only BX for 10 MWP.
- 3. All lines shall be securely anchored.
- 4. Chokes shall be equipped with tungsten carbide seats and needles, and replacements shall be available.
- 5. Choke manifold pressure and standpipe pressure gauges shall be available at the choke manifold to assist in regulating chokes. As an alternate with automatic chokes, a choke manifold pressure gauge shall be located on the rig floor in con-
- junction with the standpipe pressure gauge. 6. Line from drilling spool to choke manifold should be as straight as possible. Lines downstream from chokes shall make
- turns by large bends or 90° bends using bull plugged tees.