

JOB #35928 / 16110 98 SW / V.H.B

MINIMUM BLOWOUT PREVENTER REQUIREMENTS

3,000 psi Working Pressure

3 MWFP

Eddy County, New Mexico
Exhibit #1

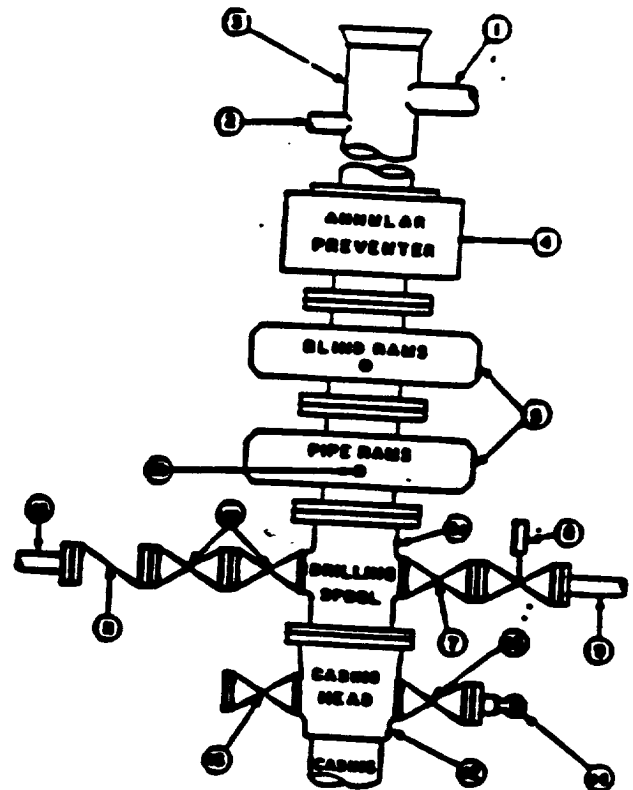
STACK REQUIREMENTS

No.	Item	Min. LD.	Min. Nominal
1	Flowline		
2	Fill up line		2"
3	Drilling supply		
4	Annular preventer		
5	Two single or one dual hydraulically operated rams		
6a	Drilling spool with 2" min. kill line and 3" min choke line outlets		
6b	2" min. kill line and 3" min. choke line outlets in ram. (Alternate to 6a above.)		
7	Valve Gate <input type="checkbox"/> Plug <input type="checkbox"/>	2-1/8"	
8	Gate valve—power operated	2-1/8"	
9	Line to choke manifold		3"
10	Valves Gate <input type="checkbox"/> Plug <input type="checkbox"/>	2-1/8"	
11	Check valve	2-1/8"	
12	Casing head		
13	Valve Gate <input type="checkbox"/> Plug <input type="checkbox"/>	1-13/16"	
14	Pressure gauge with needle valve		
15	Kill line to rig mast pump manifold		2"

OPTIONAL

16	Flanged valve	1-13/16"	
----	---------------	----------	--

CONFIGURATION A



CONTRACTOR'S OPTION TO FURNISH:

1. All equipment and connections above brodenhead or casinghead. Working pressure of preventers to be 3,000 psi. minimum.
2. Automatic accumulator (50 gallon, minimum) capable of closing BOP in 30 seconds or less and, holding them closed against full rated working pressure.
3. BOP controls, to be located near drillers position.
4. Kelly equipped with Kelly cock.
5. Inside blowout preventer or its equivalent on derrick floor at all times with proper threads to fit pipe being used.
6. Kelly never-ends equipped with rubber casing protector at all times.
7. Plug type blowout preventer tester.
8. Extra set pipe rams to fit drill pipe in use on location at all times.
9. Type FK ring gaskets in place of Type PL.

MEC TO FURNISH:

1. Brodenhead or casinghead and side valves.
2. Wear bushing, if required.

GENERAL NOTES:

1. Deviations from this drawing may be made only with the express permission of MEC's Drilling Manager.
2. All connections, valves, fittings, piping, etc., subject to well or pump pressure must be forged (suitable clamp connections acceptable) and have minimum working pressure equal to rated working pressure of preventers up through choke. Valves must be full opening and suitable for high pressure mud service.
3. Controls to be of standard design and each marked, showing opening and closing position.
4. Chokes will be positioned so as not to hamper or delay changing of choke lines. Replaceable parts for adjustable chokes, other than discs, retainers, and choke wrenches to be conveniently located for immediate use.
5. All valves to be equipped with handwheels or handles ready for immediate use.
6. Choke lines must be suitably anchored.

7. Handwheels and extensions to be connected and ready for use.
8. Valves adjacent to drilling spool to be kept open. Use outside valves except for emergency.
9. All seamless steel control piping (3,000 psi working pressure) to have flexible joints to avoid stress. Hoses will be permitted.
10. Casinghead connections shall not be used except in case of emergency.
11. Do not use kill line for routine fill-up operations.

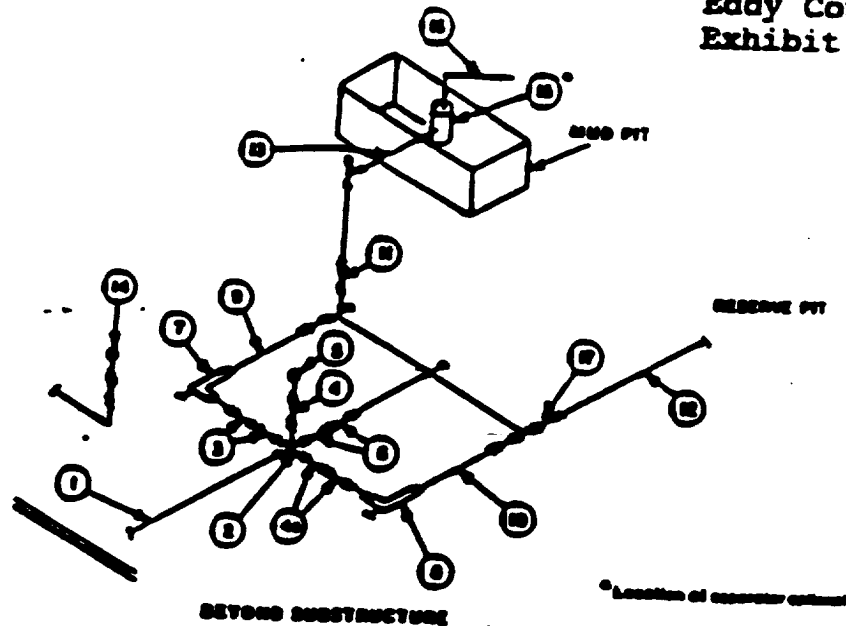
Attachment to Exhibit #1
NOTES REGARDING BLOWOUT PREVENTORS
Grayburg-Jackson Field
Eddy County, New Mexico

1. Drilling nipple will be constructed so it can be removed mechanically without the aid of a welder. The minimum internal diameter will equal BOPE bore.
2. Wear ring will be properly installed in head.
3. Blowout preventor and all associated fittings will be in operable condition to withstand a minimum 3000 psi working pressure.
4. All fittings will be flanged.
5. A full bore safety valve tested to a minimum 3000 psi W.P. with proper thread connections will be available on the rotary rig floor at all times.
6. All choke lines will be anchored to prevent movement.
7. All BOP equipment will be equal to or larger in bore than the internal diameter of the last casing string.
8. Will maintain a kelly cock attached to the kelly.
9. Hand wheels and wrenches will be properly installed and tested for safe operation.
10. Hydraulic floor control for blowout preventor will be located as near in proximity to driller's controls as possible.
11. All BOP equipment will meet API standards and include a minimum 40 gallon accumulator having two independent means of power to initiate closing operation.

**MINIMUM CHOKE MANIFOLD
3,000, 5,000 and 10,000 PSI Working Pressure**

3 MWP • 5 MWP • 10 MWP

**Eddy County, New Mexico
Exhibit #1-A**



MINIMUM REQUIREMENTS										
No.		3,000 MWP			5,000 MWP			10,000 MWP		
		LD	NOMINAL	RATING	LD	NOMINAL	RATING	LD	NOMINAL	RATING
1	Line from drilling vessel		3"	3,000		3"	5,000		3"	10,000
2	Cross 3"x3"x3"x3"			3,000			5,000			
3	Valves(1) Gate D Plug DR	3-1/2"		3,000	3-1/2"		5,000	3-1/2"		10,000
4	Valve Gate D Plug DR	1-1/2"		3,000	1-1/2"		5,000	1-1/2"		10,000
4a	Valves(1)	2-1/2"		3,000	2-1/2"		5,000	2-1/2"		10,000
5	Pressure Gauge			3,000			5,000			10,000
6	Valves Gate C Plug DR	3-1/2"		3,000	3-1/2"		5,000	3-1/2"		10,000
7	Adjustable Choke(2)	2"		3,000	2"		5,000	2"		10,000
8	Adjustable Choke	1"		3,000	1"		5,000	1"		10,000
9	Line		3"	3,000		3"	5,000		3"	10,000
10	Line		3"	3,000		3"	5,000		3"	10,000
11	Valves Gate D Plug DR	3-1/2"		3,000	3-1/2"		5,000	3-1/2"		10,000
12	Lines		3"	1,000		3"	1,000		3"	2,000
13	Lines		3"	1,000		3"	1,000		3"	2,000
14	Remote reading compound standpipe pressure gauge			3,000			5,000			10,000
15	Gas Separator		2-1/2"	1,000		2-1/2"	1,000		2-1/2"	2,000
16	Line		4"	1,000		4"	1,000		4"	2,000
17	Valves Gate D Plug DR	3-1/2"		3,000	3-1/2"		5,000	3-1/2"		10,000

(1) Only one required in Class 3M.

(2) Gate valves only.

(1) Only one required in Class 2M.

(2) Gate valves only shall be used for Class 2M.

(3) Remote operated hydraulic chokes required on 5,000 psi and 10,000 psi for drilling.

EQUIPMENT SPECIFICATIONS AND INSTALLATION INSTRUCTIONS

- All connections in choke manifold shall be welded, cladded, flanged or Cameron clamp of comparable rating.
- All flanges shall be API 6B or 6BX and ring gaskets shall be API 6X or 6L. Use only 6X for 10 MWP.
- All lines shall be securely anchored.
- Chokes shall be equipped with tungsten carbide seats and needles, and replacements shall be available.
- Choke manifold pressure and standpipe pressure gauges shall be available at the choke manifold to assist in regulating chokes. As an alternate with automatic chokes, a choke manifold pressure gauge shall be located on the rig floor in conjunction with the standpipe pressure gauge.
- Line from drilling vessel to choke manifold should be as straight as possible. Lines downstream from chokes shall make turns by large bends or 90° bends using ball plugged tees.
- Discharge lines from chokes, choke bypass and from top of gas separator should vent as far as possible.