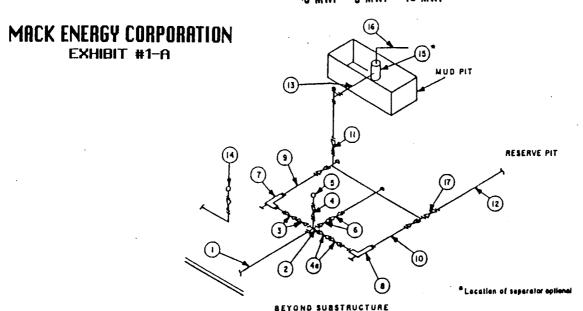
MINIMUM CHOKE MANIFOLD 3,000, 5,000 and 10,000 PSI Working Pressure, 2 M will be used or greater 3 MWP - 5 MWP - 10 MWP



| | | | MINI | MUM REQL | JIREMENT | S | | | | |
|-----|--|-----------|---------|----------|-----------|---------|--------|------------|----------|--------|
| | I Total | 3,000 MWP | | | 5,000 MWP | | | 10,000 MWP | | |
| Na. | | I.D. | NOMINAL | RATING | I.D. | NOMINAL | RATING | I.D. | NOMINAL | PATING |
| 1 | Line from drilling spool | | 3* | 3,000 | | 3* | 5,000 | | 3* | 10,000 |
| 2 | Cross 3"x3"x3"x2" | | | 3,000 | | | 5,000 | | | |
| | Cross 3"x3"x3"x3" | | | | | | | | | 10,000 |
| 3 | Valves(1) Gate □ Plug □(2) | 3-1/8* | | 3,000 | 3-1/6* | | 6,000 | 3-1/8* | | 10,000 |
| 4 | Valve Gate □ Plug □(2) | 1-13/16" | | 3,000 | 1-13/16* | | 5,000 | 1-13/16* | | 10,000 |
| 48 | Valves(1) | 2-1/16" | | 3,000 | 2-1/16" | | 5,000 | 3-1/8" | <u> </u> | 10,000 |
| 5 | Pressure Gauge | | | 3,000 | | | 5,000 | | | 10,000 |
| 8 | Gate □ Valves Plug □(2) | 3-1/8* | | 3,000 | 3-1/8* | | 5,000 | 3-1/8* | | 10,000 |
| . 7 | Adjustable Choke(3) | 2* | | 3,000 | 2. | | 5,000 | 2* | | 10,000 |
| 8 | Adjustable Choke | 1* | | 3,000 | 1. | | 5,000 | 2* | | 10,000 |
| 9 | Line | | 3" | 3,000 | | 3* | 5,000 | | 3. | 10,000 |
| 10 | Line | | 2* | 3,000 | | 2. | 5,000 | | 3. | 10,000 |
| 11 | Valves Gate □ Plug □(2) | 3-1/8* | | 3,000 | 3-1/8" | | 5,000 | 3-1/8" | | 10,000 |
| 12 | Lines | | 3* | 1,000 | | 3* | 1,000 | | 3. | 2,000 |
| 13 | Lines | | 3* | 1,000 | | 3* | 1,000 | | 3* | 2,000 |
| 14 | Remote reading compound standpipe pressure gauge | | | 3,000 | | | 5,000 | • | | 10,000 |
| 15 | Gas Separator | | 2'x5' | | | 2'x5' | | | 2'x5' | |
| 16 | Line | | 4* | 1,000 | - | 4* | 1,000 | | 4* | 2,000 |
| 17 | Valves Gate □ . Plug □(2) | 3-1/8" | | 3,000 | 3-1/8" | | 5,000 | 3-1/8" | | 10,000 |

- (1) Only one required in Class 3M.
- (2) Gate valves only shall be used for Class 10M.
- (3) Remote operated hydraulic choke required on 5,000 psi and 10,000 psi for drilling.

EQUIPMENT SPECIFICATIONS AND INSTALLATION INSTRUCTIONS

- 1. All connections in choke manifold shall be welded, studded, flanged or Cameron clamp of comparable rating.
- 2. All flanges shall be API 6B or 6BX and ring gaskets shall be API RX or BX. Use only BX for 10 MWP.
- 3. All lines shall be securely anchored.
- 4. Chokes shall be equipped with tungsten carbide seats and needles, and replacements shall be available.
- Choke manifold pressure and standpipe pressure gauges shall be available at the choke manifold to assist in regulating chokes. As an alternate with automatic chokes, a choke manifold pressure gauge shall be located on the rig floor in conjunction with the standpipe pressure gauge.
- Line from drilling spool to choke manifold should be as straight as possible. Lines downstream from chokes shall make turns by large bends or 90° bends using buil plugged tees.

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